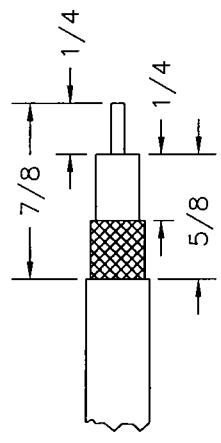
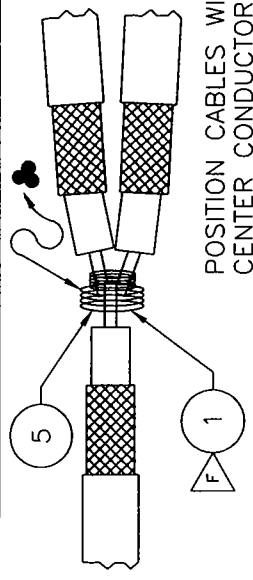


REV.	DESCRIPTION	REVISIONS	DATE	APP.
			07/29/1989 09:49:00	

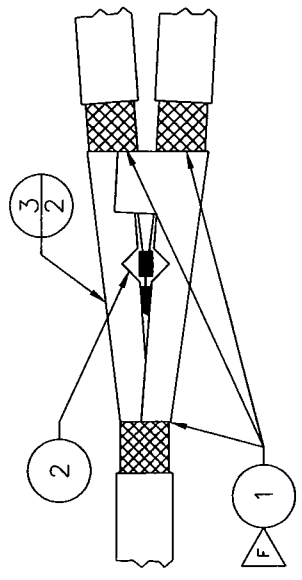


CUT CABLES TO PROPER DIMENSIONS AS SHOWN

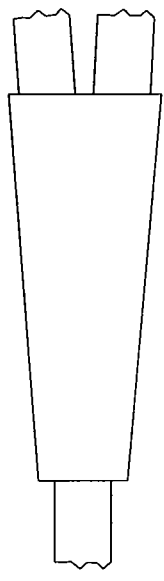


POSITION CABLES WITH CENTER CONDUCTORS IN POSITION SHOWN IN VIEW AT UPPER RIGHT. WRAP CENTER CONDUCTORS WITH BUSS WIRE AND COVER WITH SOLDER.

1	2
3	4



WRAP SOLDERED CENTER CONDUCTORS WITH TAPE & POSITION SPLICE CONDUCTORS ON BRAID AS SHOWN. CRIMP TABS TO HOLD IN PLACE AND SOLDER SPLICE CONDUCTORS TO BRAID ON ALL CABLES.



COVER ENTIRE ASSEMBLY WITH POLYETHYLENE RESIN (ALATHON), ITEM 4.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE TO BE INTERPRETED IN INCHES PER ASME Y14.5M-1994		FINISH: N/A	
MATERIAL: N/A		DRAWN BY: D. PERRY	
DATE: 09-24-69		DATE: 10-01-03	
CHKD.: L. NEWSOM		DATE: 09-26-03	
ELEC. ENG.: M. WAYNE		DATE: 10-01-03	
MECH. ENG.: A. PROMYSLOV		DATE:	
MFG. ENG.:		DATE:	
RELEASED: R. C. TROTT		DATE: 04-03-70	
REMOVE ALL BURRS AND SHARP EDGES. PART TO BE FREE OF STANDARD PRACTICES PER ASME Y14.5M-1994.			
NEXT ASSEMBLY		DRAWING No. 090015-000	
		REV. F	
		DO NOT SCALE DRAWING	
		SHEET 1 OF 3	

**ANDREW** Andrew Corporation  
16500 W. 153rd Street  
Ottawa Park, IL U.S.A. 60462

TITLE: CABLE SPLICING INSTRUCTIONS

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Orland Park, IL U.S.A. 60462

REV.  
F

090015-000

# BILL OF MATERIALS

SHEET  
2 OF 3

QUANTITY		ITEM	PART NUMBER	DESCRIPTION	U/M
-010-009-008-007-006-005-004-003-002-001	.001	1	002003-042	SOLDER .063 DIA CRYSTAL 502	LB
	.166	2	002001-027	TAPE - TEFLON	FT
	.2	3	018008-001	SPICE CONDUCTOR	EA
	.05	4	011002-015	POLYETHYLENE RESIN - ALATHON #33	OZ
	.5	5	011002-015	WIRE BUSS #27 - B.C. #1	FT
		6			EA
		7			EA
		8			EA
		9			EA
		10			EA
		11			EA
		12			EA
		13			EA
		14			EA
		15			EA
		16			EA
		17			EA
		18			EA
		19			EA
		20			EA
		21			EA
		22			EA
		23			EA
		24			EA
		25			EA
		26			EA
		27			EA
		28			EA
		29			EA
		30			EA
		31			EA
		32			EA
		33			EA
		34			EA
		35			EA
		36			EA
		37			EA
		38			EA
		39			EA
		40			EA

090015-000