

06/01/98 12:32:48		090021-000	
DRAWN D. PERRY RELEASED R. C. TROTT	DATE 9-24-69 DATE 4-3-70	TITLE: CABLE SPLICING INSTRUCTIONS	
		CUT CABLES TO PROPER DIMENSIONS AS SHOWN	
		POSITION THREE CABLES AS SHOWN AND SOLDER CENTER CONDUCTORS TOGETHER.	
		POSITION FOURTH CABLE AS SHOWN AND WRAP CENTER CONDUCTORS WITH BUSS WIRE. SOLDER ENTIRE WRAPING.	
		WRAP SOLDERED CENTER CONDUCTOR WITH NARROW WIDTH TAPE. WRAP TAPE AND DIELECTRIC WITH LARGE WIDTH TAPE.	
		POSITION SPLICE CONDUCTORS ON BRAID AS SHOWN. CRIMP TABS TO HOLD IN PLACE AND SOLDER. SPLICE CONDUCTORS TO BRAID ON ALL CABLES.	
		COVER ENTIRE ASSEMBLY WITH POLYETHYLENE RESIN (ALATHON)	



Andrew Corporation
10500 W. 153rd Street
Orland Park, IL U.S.A. 60462

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BILL OF MATERIALS

SHEET
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QUANTITY		ITEM	PART NUMBER	DESCRIPTION	U/M
-010-009-008-007-006-005-004-003-002-001	.001	1	002003-042	SOLDER .063 DIA CRYSTAL 502	LB
	-	2	-	-	-
	.166	3	002001-027	TAPE FEFLON	FT
	2	4	018008-001	SPLICE CONDUCTOR	EA
	.08	5	011002-015	PLYETHLENE RESIN - ALATHON #33	EA
	.5	6	011002-016	#26 TINNED PLATED COPPER WIRE	FT
		7			EA
		8			EA
		9			EA
		10			EA
		11			EA
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