Cut all wires except Red, Black, Violet & Wht/Org to 2.7 inch as indicated, ± .05 inch.

Strip back insulation for soldering to J2.

Strip back insulation .2 inch for soldering to J2-5.

Cut the Black, Violet and Wht/Org wires to 3.5 inch and strip back insulation .2 inch for soldering to J2.

The remainder of the Black wire is to have its insulation stripped back .2 inch and both pieces of the Black wire will solder to J2-5.

Place the cable tie 2.5 inch from J1 using the unterminated wires for bundling bulk.

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**Selectone Inc.**

**Title:**

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