

# **MAINTENANCE MANUAL**

FOR S-550 16 PLUS CONTROL UNITS

SCAN 19B801551P1 SELECT 19B801551P2 BASIC 19B801551P3

**SPECIFICATIONS\*** 

**Input Voltage** 

**Current Drain** 

**Temperature Range (operating)** 

Dimensions ( $H \times W \times D$ )

Weight

13.8 Vdc

500 mA

-22 to =158°F (-30 to =70°C)

 $2.8 \times 6.7 \times 7.5$  inches  $(7.15 \times 17.07 \times 19.0 \text{ cm})$ 

15 oz. (425.25 g)

\*These specifications are intended for use during servicing. Refer to the appropriate specifications sheet for the complete specifications.

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#### WARNING

Although the highest dc voltage in the Control Unit is supplied by the vehicle battery, high currents may be drawn under short-circuit conditions. These currents can possibly heat objects such as tools, rings, watchbands, etc., enough to cause burns. Be careful when working near energized circuits!

High-level rf energy in the transmitter power amplifier assembly can cause rf burns upon contact. Keep away from these circuits when the transmitter is energized.

# **COMBINATION NOMENCLATURE**

Digit 3 Digits Digit B Digit Digit 5 Digit Digit S Digit 1&2 Power Option Microphone Internal Use Tone **Product** Number of Control Cables Hookswitch Speaker Code Frequencies Cable **S6** Public Public Standard None Standard Standard Standard Service Trunking Service Trunking В Special Hom Special 10 ft. Short Call/Emer. Call/Emer Speaker Ground 2 2 6 Scan, Special MASTR11 30 ft. Short Delete Call, Spkr. Ext Noise Cancel Ground Alarm/Emer Handset 4 Delete Delete Power/Ctrl Cables Speaker Microphone

Hookswitch

#### **DESCRIPTION**

The S-550 16PLUST Series Control Units (19B801551) are attractively styled, highly functional units that are enclosed in a two piece molded housing for durability and ease of disassembly (Figure 1). The control unit utilizes printed circuit boards to minimize wiring and increase reliability. The control unit is mounted to the vehicle with a safety-release mounting bracket assembly for passenger safety.

Cable plugs are secured to the back of the control unit by plastic locking clips. The plugs are equipped with indexing tabs to assure connection to the correct jack. The microphone plug is secured to a jack at the back of the unit by means of a captive locking screw.

All indicators are light-emitting diodes (LEDs) that increase reliability, provide long life, and lower power consumption. The seven-segment displays indicate group and system.

The S-550 16 PLUST Control Unit is provided in three versions as identified in the chart below. The Control Units each contains a System board, Display board, and Microprocessor board.

Power to the S-550 16 Control Unit and RANGR 16 radio is controlled by the OFF/VOL-UME control. Power on is indicated by an illuminated ON indicator and/or GROUP and SYSTEM displays. The radio is operated by the Control Unit front-panel controls.

#### TRUNKED RADIO OPERATION

The following procedures should be followed when operation the radio in the trunked mode. Trunked mode is the "normal" operating mode for the S-550 16 PLUS Control Unit and RANGR 16 PLUS radio.

#### Receive a Message

1. Turn the radio and Control Unit on by rotating the OFF/VOLUME control to the right.

The Control Unit/radio will be set to the previous stored or selected settings at power up.

 Select the desired system by rotating the SYSTEM control until the desired identification is shown by the SYSTEM digital display. (This step is not required for Control Unit style III.)

| TABLE 1. | CONTROL | UNIT FEA | TURES |
|----------|---------|----------|-------|
|----------|---------|----------|-------|

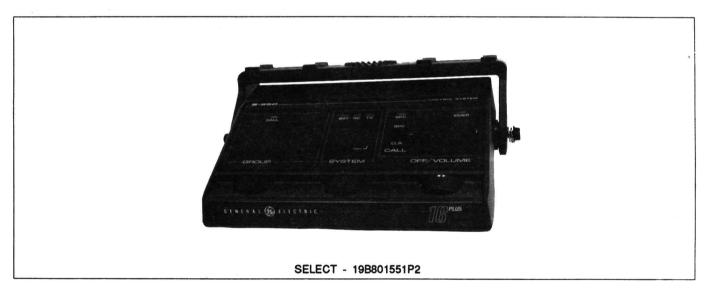
| CONTROL UNIT            |                  |                             | FEATU | RE                  |                           |
|-------------------------|------------------|-----------------------------|-------|---------------------|---------------------------|
| PART NUMBER<br>& MODEL  | VOLUME<br>ADJUST | SPECIAL CALL & SYSTEM/GROUP | SCAN  | EMERGENCY<br>SWITCH | EXTERNAL<br>SPEAKER/ALARM |
| 19B801551P1<br>(SCAN)   | x                | х                           | x     | x                   | х                         |
| 19B801551P2<br>(SELECT) | x                | x                           |       |                     |                           |
| 19B801551P3<br>(BASIC)  | x                |                             |       |                     |                           |

#### **OPERATION**

The operating instructions that follow are condensed instructions intended for use when servicing the S-550 16 Control Unit. Refer to the to the S-550 16 Operator's manual for complete operating information.

 Select the desired group by rotating the GROUP control until the desired identification is shown by the GROUP digital display. (This step is not required for Basic Control Unit.) LBI-31573A 5





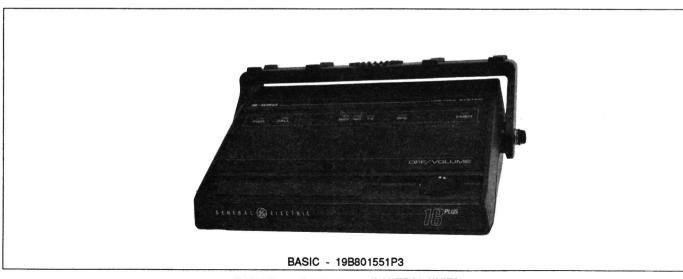


FIGURE 1 - S-550 16 CONTROL UNITS

- 4. Adjust the OFF/VOLUME control for the desired volume level.
- 5. The radio is now ready to receive a call from the selected system/group. If scan is desired, press the SCN button to enable group scan operation. (This step is not required for the Basic Control and Select Units.)

#### Transmit a Message

- 1. Press the push-to-talk (PTT) switch on the microphone.
- Wait for the TX indicator to flash on-off-on and a beep to be heard in the speaker (indicating the trunked channel has been acquired). The BSY indicator will also illuminate.
- 3. Speak into the face of the microphone at a normal speaking level.
- 4. Release the PTT switch when the message is completed and listen for any reply.

#### CONVENTIONAL RADIO OPERATION

The following procedures should be followed when operating the radio in the conventional (channel) mode (CNV indicator illuminated) on Select and Scan models.)

#### Receive a Message

1. Turn the radio and the Control Unit on by rotating the OFF/VOLUME control to the right.

#### NOTE '

The Control Unit/radio will be set to the previous stored or selected settings at power up.

2. Select the desired channel by rotating the SYS-TEM control until the desired channel is displayed by the SYSTEM digital display. (This step is not required for the Basic Control Unit.) Hold the SPC/GRP/CLR switch in the CLR position, and adjust the OFF/VOLUME control for the desired volume level. (This step is not required for the Basic Control Unit.)

#### NOTE -

Squelch level must be adjusted when no call (BSY indicator is off) is being received.

- 4. Set the squelch level by pressing the SCN button and rotating the SYSTEM control clockwise until the radio unsquelches. Rotate the SYSTEM control counterclockwise three steps past where the radio squelches. (This step is not required for the Basic and Select Control Units.)
- 5. Release the SCN button. (This step is not required for the Basic and Select Control Units.)
- 6. The radio is now ready to receive a call over the selected channel. If scan is desired, press the SCN button to enable channel scan operation. (This step is not required for the Basic or Select Control Units.)

#### Transmit a Message

- Select the desired channel by rotating the SYSTEM control until the desired channel is displayed by the SYSTEM digital display. (This step is not required for the Basic Control Unit.)
- 2. Check the BSY (channel busy) indicator to make sure the channel is not being used.
- 3. Press the push-to-talk (PTT) switch on the microphone. The TX indicator will illuminate.
- 4. Speak into the face of the microphone at a normal speaking level.
- Release the PTT switch when the message is completed and listen for any reply.

#### CIRCUIT ANALYSIS

The following paragraphs describe the hardware theory of operation of each of the three boards used in the Control Unit. Refer to the schematic diagrams and the block diagrams provided when reading each description.

#### SYSTEM BOARD

The System board (Figure 2) contains decoding and driving circuitry for the seven-segment displays and LED indicators on the Display board. There is a five-volt regulator for supplying regulated power to the board, and several transistor switches used to control the seven-segment LEDs (Display board), drive the speaker relay, handle the serial interface to the RANGR 16<sup>PLUS</sup> radio unit, and drive an external alarm relay. Additionally, the board is the interface point between the Microprocessor board, Display board, radio unit, microphone and speaker, power, and external options. The GROUP and SYSTEM switches are located on this board, along with the OFF/VOLUME control and associated circuitry.

Interface to the mobile radio occurs at connector J202. Balanced audio from the radio (speaker drive) enters at J202-17 (SPKR1) and J202-18 (SPKR2). A relay (K201) is used to route audio to an external speaker or internal speaker or handset. Transistor Q211 is the relay driver which is controlled by SPKRLY (J101-5), originating at the microcontroller. The unswitched speaker lead (SPKR2) is routed to J201-4 and mic connector J204-6.

The serial-data interface between the mobile radio and the Control Unit is handled by three lines: MOB SER TX DATA (J202-16), MOB SER RX DATA (J202-14), and SER RQST (J202-10). Transmit data (MOB SER TX DATA) are the data signals originating at the mobile radio unit going to the control unit microcontroller. The Control Unit is polled from the radio microcontroller when the control unit SER RQST (Serial Request) line transitions from high to low. The MOB SER RX DATA (received data) are data signals from the Control Unit microcontroller going to the mobile radio unit. The SER RQST line is released (set high) when communications are completed.

The SER RQST signal originates at the microcontroller as SSR and enters the System board at J101-32. An open-collector transistor driver (Q203) and filter (C203, R205, and C204) are used to control the SER RQST line.

Control Unit serial transmit data enters the System board at J101-22 and drives transistor switch Q201/Q202. Filtering at the output of the switch is provided by C201, R201, and C202 before the line exits as MOB SER TX DATA.

Power and ground connections for the mobile radio are made at J202-19 (A-), J202-11 (SWA+), and J202-3 (UNSWA+). The vehicle positive battery connection (A+) to the Control Unit is made at J201-11, and then tied to OFF/VOLUME switch SW203, and the unswitched A+ (UNSWA+) connector at J202-3. Switched A+ (SWA+) comes from the OFF/VOLUME switch (SW203).

Microphone connections to the mobile radio are made at J202-5 (MICHIIN) and J202-2 (MICLO/SHLD). These lines are tied directly to J201-6 and J204-1 (MIC LO), and J201-5 and J204-2 (MIC HI) which connects to the microphone.

Connections between the Display board and System board are made at J301. Signal lines DIG0 thru DIG3 (J301-9, 8, 6, and 4) are used to enable the LED displays on the Display board. These signal lines are outputs from transistor switches (buffers) Q205 thru Q208, which are driven by DIG0 thru DIG3 (J101-40, 38, 36, and 34) originating at the microcontroller.

The segment control lines (SIG A thru SEG G), which illuminate the various segments of the GROUP and SYSTEM displays on the Display board, exit the System board at J301-18 thru 24. The decimal point is controlled by the DP line at J301-30. These control lines originate at the Microprocessor board as SEG a thru SEG g (J101-19, 31, 21, 4, 28, 8, and 6) and DPIN (J101-17), and are tied to LED driver U202.

Control signals for the LED indicators on the Display board originate at the microcontroller and enter the System board as a serial data stream (S DATA) at J101-18. Decoder/driver U201 provides nine control signals (IND 1 thru IND 8, plus BCKLIT) at J301-12 thru 14, 25 thru 29, and 31 for driving the indicators and control backlighting. A BLNK (blank) and LEDCK (LED clock) signal are also input to the decoder/driver.

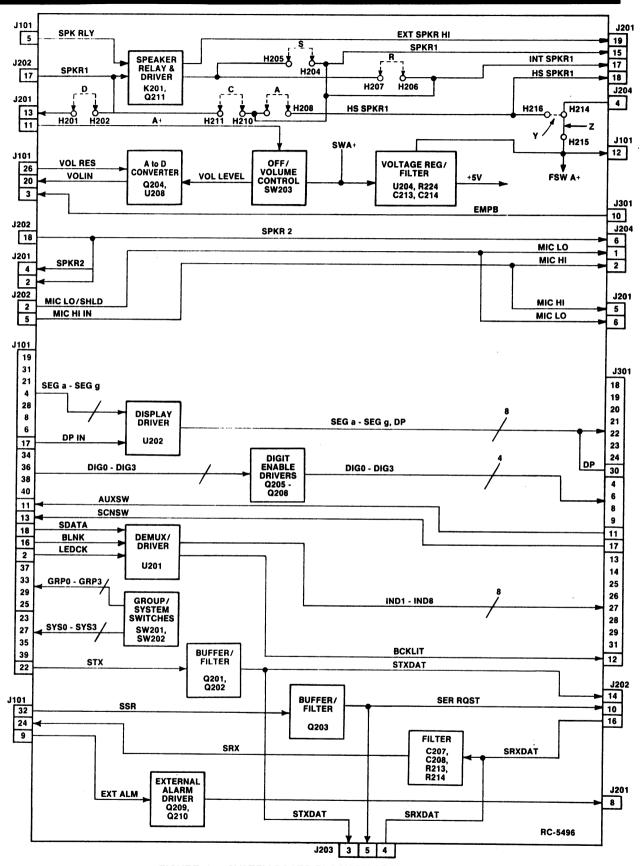


FIGURE 2 - SYSTEM BOARD BLOCK DIAGRAM

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Voltage regulation for the board is performed by five-volt regulator U204. Power input to the regulator (SWA+) is obtained from the OFF/VOLUME switch SW203. Resistor R224 limits current to U204 to prevent case overheating and provide additional filtering with C213.

The EMPB (emergency pushbutton) line is used to tell the microcontroller if an emergency pushbutton is being used with the Control Unit. When this line is held low (by a jumper on the Display board), the emergency pushbutton is disabled. This line enters the System board at J301-10 and is filtered (R225 and C216) and diode protected (D209 and D210) before exiting to the Microprocessor board at J101-3.

Multiplexed switch data from the Display board enters the System board as SCNSW at J301-17. This line is diode protected (D213 and D214) before exiting to the Microprocessor board at J101-13. This line is also tied to J203-9 (CTL TEST MODE) which is used during the Control Unit test mode.

The microphone connection at the Control Unit is made at J204. Pins 1 (MIC LO) and 2 (MIC HI) are the microphone connections, and the push-to-talk (PTT) line is connected to pin 3. The PTT line is filtered and diode protected by R222, C212, D205, D206 before connecting to the Microprocessor board at J101-7. When a hand microphone with a DTMF keypad is used, J204-4 (HS SPKRL) supplies switched A+ to the keypad (jumper Z) installed. If a handset hookswitch is used, jumper H214-H215 is cut and jumper Y is installed to supply balanced audio to the handset (J204-4 and J204-6).

The GROUP and SYSTEM controls are 16-position binary switches (without stops). The switch lines are held high by pull-up resistor pack RP201. Depending on the switch positions, the appropriate lines are grounded. Switch outputs to the Microprocessor board are made at J101-23, 25, 27, 29, 33, 35, 37, and 39.

Setting the volume level is accomplished by the OFF/VOLUME control, an analog-to-digital converter, and the microcontroller on the Microprocessor board. A voltage divider formed by R212, R237, and SW203 sets the voltage level stored across C205, which represents the volume-control setting. This voltage level is input to comparator U203. The other side of the comparator is

tied to C206. Capacitor C206 is charged by the five-volt supply through R209. Transistor switch Q204 is used to discharge C206 when VOL RES (volume reset) line goes high at J101-26. The output of the comparator is connected to the Microprocessor board at J101-20 (VOLIN). Periodically the microcontroller lowers the VOL RES line, which allows C206 to charge and the output of the comparator (VOLIN) to go low. As C206 charges, the microcontroller starts counting up until the VOLIN line goes high. When the voltage level across C206 equals the voltage level (volume level) stored on C205, the comparator output goes high and the microcontroller stops counting. The count represents the volume level set by the OFF/VOLUME control.

#### MICROPROCESSOR BOARD

An 8751 microcontroller is the central part of the Microprocessor board (Figure 2). This microcontroller has an internal 4k x 8 PROM and 128 x 8 data RAM. There are four I/O ports of eight lines each, for a total of 32 I/O lines. The Microprocessor board handles the serial data interface, drives the LED indicators and displays, reads volume control level, and reads switch responses. The microcontroller runs at 7.3728 MHz.

An on-board voltage regulator (U109) provides regulated five volts for the board and a power-on reset for the microcontroller. When the power is first supplied, U109 pin 2 goes low, causing Q1 to pull the RES (reset) line high momentarily. This resets the microcontroller.

The serial interface consists of the MTX (P101-24), MRX (P101-22), and SSR (P101-32) signal lines. Serial data enters the microcontroller at pin 10 (MTX). Serial data coming from the microcontroller (MRX) comes from pin 11 and goes to connector P101-22. Serial Service Request (SSR) is connected to pin 5 of the microcontroller and enters the Microprocessor board at P101-32. The serial transmit and receive ports are alternate functions of the microcontroller port three.

Digit enable signals, which control which LED digit (GROUP and SYSTEM displays) is illuminated, originate at the microcontroller and exit to the Display board at P101-34, 36, 38, and 40. These lines are held high by pull-up resistors R112-R115.

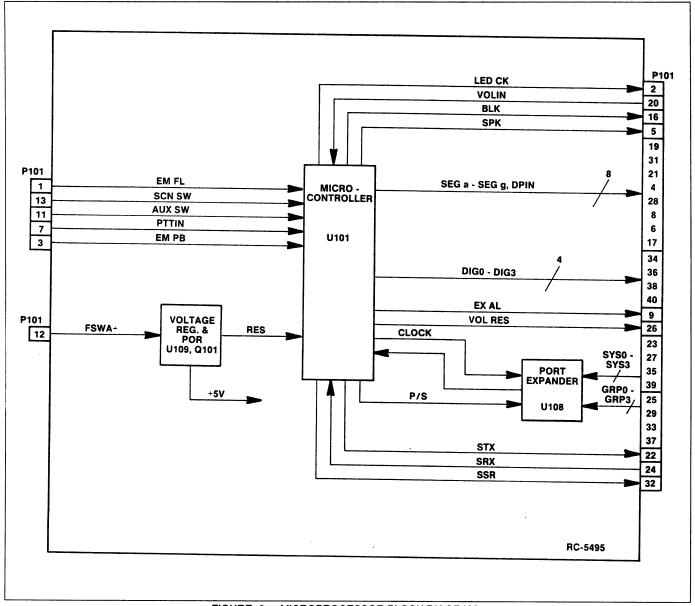


FIGURE 3 - MICROPROCESSOR BLOCK DIAGRAM

A speaker relay on the System board is controlled by the SPK (speaker) line at P101-5. When this line is pulled high by the microcontroller, the internal speaker is selected. When the line is low, an optional external speaker is selected.

Volume is controlled by the OFF/VOLUME control and analog-to-digital converter on the System board. The microcontroller used VOLRES (Volume Reset) to reset the analog-to-digital converter and start sampling the volume control setting. The VOLIN

(Volume In) line tells the microcontroller when to begin the count (for the analog-to-digital conversion) and when to stop the counter. The count represents the digital equivalent of the volume control setting.

The EXTALM (P101-9) line controls an external alarm switch on the System board. When microcontroller pin 12 goes low, the external alarm relay (optional) is turned on. Serial data which drives the LED indicators (NC, ON, TX, etc.) on the Display board, exits the Microprocessor board as SDATA at P101-18.

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Serial-to-parallel converter U108 is used to expand the I/O capability of the microcontroller. The expanded ports are used to receive the SYS0 thru SYS3 and GRP0 thru GRP3 (P102-23, 25, 27, 29, 33, 35, 37, and 39) signals from the System board. These signals are the settings from the GROUP and SYSTEM switches.

The SEG a thru SEG g (P101-4, 6, 9, 19, 21, 28, and 31) and DP IN (P101-17) signals are used to drive the LED segments and decimal point of the GROUP and SYSTEM displays on the Display board. These lines are normally held high by pull-up resistor pack RP101. There are also the blank (BLK, P101-16) and LED clock (LED CK, P101-2) lines which are used to control the display digit brightness.

The microcontroller U101 can be used with external memory. In our application this capability is not used, so the EA (external access) line at pin 31 is held high to allow access of the microcontroller internal memory. The read strobe, PSEN (program strobe enable) at pin 29 of the microcontroller, is also not required because we are using internal memory. This line is tied to +5 volts through diode D102.

Power (Vcc) and ground (Vss) connections are made through pins 40 and 20, respectively. The frequency of the microcontroller internal oscillator is controlled by Y101, connected to the XTAL1 and XTAL2 inputs.

#### **DISPLAY BOARD**

The Display board (Figure 3) is used to communicate information about the status and configuration of the RANGR 16<sup>PLUS</sup> radio unit to and from the operator. Digital LED indicators for system and group are located on the board, as are the various LED indicators and backlight LEDs. The SCAN, ADD, and DEL switches (and associated circuitry), and some of the display-selection circuitry for the seven-segment displays also reside here.

There are four seven-segment (plus decimal) LED indicators (SG301 and SG302) on the board used to display the system (or channel) and group selected. The data is multiplexed over an eight-bit bus, entering the board at J301 pins 18 thru 24, and 30. Each of these lines is tied to the same segment of each display. The digit to be illuminated is selected by enabling the proper transis-

tor switch: Q303 and Q304 for the GROUP display, and Q301 and Q302 for the SYSTEM display. The DIG0 thru DIG3 lines are scanned sequentially, allowing the GROUP and SYSTEM displays to appear continuously illuminated and updated. The duty cycle (on time) controls the brightness of the displays. Power to the transistor switches is supplied through the OFF/VOL-UME switch (SWA+) at J301 pins 3, 5, and 7.

There are up to eight LED indicators located on the Control Unit front panel which display information such as transmitter status (TX), control channel quality (NC), and emergency operation (EMER). These indicators are controlled by an eight-bit bus (IND1 thru IND8) which enters the board at J301 pins 13, 14, 25 thru 29, and 31. When the selected line enables, the LED is biased on. Backlighting for the SCN, ADD, and DEL pushbuttons is provided by LEDs D309 thru D311, when the BCKLIT (J301-12) line is enabled. This line is pulsed to control the brightness of the backlighting.

The SCAN, ADD, and DEL pushbuttons all are connected to transistor switch Q305. Each switch is scanned sequentially to see if it has been pressed. The scanning is accomplished by the same lines used to enable the GROUP and SYSTEM displays. When DIG1 is low, transistor Q304 is biased on and power is supplied to the GROUP display and the DEL pushbutton. Similarly, when DIG2 is low Q302 is biased on and power is supplied to the ADD pushbutton. The DIG3 line controls Q301 which supplies power to the SCAN pushbutton.

An EMPB (emergency pushbutton) line (J301-10) is used to disable or enable the EMER pushbutton. When wire jumper W301 is in place, the EMER pushbutton is enabled.

The three-position CALL (SPC/GRP/CLR) and SPKR/OFF/ALRM (speaker) switches are located on the Display board. The CALL switch common is tied to the base of Q306 through H303, and the speaker switch common is tied to the base through H304. These switches are scanned for a response in much the same way as the SCN, ADD, and DEL switches. When the DIG0 lines goes low, switch Q303 turns on allowing power to be applied to the ALRM switch position. In the same way, when the DIG1 line goes low, Q304 turns on allowing power to be applied to the SPLR switch position. The SPC and CLR switch positions are scanned by the DIG2 and DIG3 lines, and Q301 and Q302. There are

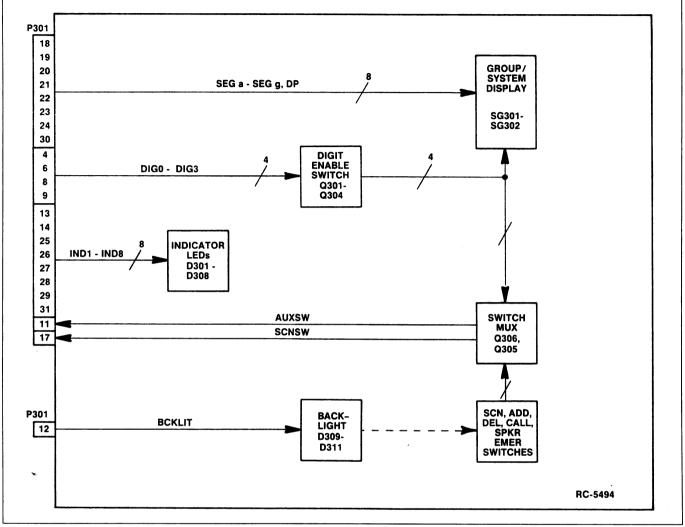


FIGURE 4 - DISPLAY BOARD BLOCK DIAGRAM

no switch connections for the GRP and SPKR OFF positions. Software determines if any of the other two switch positions are active, if they are not, the third position (GRP or SPKR OFF) is assumed.

#### **MAINTENANCE**

The three-board design of the Control Unit makes it easy to service. Suggested disassembly/assembly and troubleshooting procedures are provided in this section. Before attempting to service the Control Unit, review the circuit analysis as presented in this manual. You may also want to refer to the Operator's and Installation manuals for additional information. Schematic diagrams and circuit card assembly outline diagrams are provided at the back of this manual.

There are no adjustments, alignments, or preventive maintenance required for the Control Unit. The only configuration required is for the addition or removal of options.

#### **DISASSEMBLY**

Remove the three circuit card assemblies from the Control Unit as follows:

1. Remove any cables (microphone, control, power, and options) from the connectors at the rear of the Control Unit.

- Remove the two cross-head screws, spring washers, and flat washers (at the bottom of the Control Unit) which hold the top and bottom covers together.
- 3. Lift up on the front of the Front Housing, and slide back to remove.
- 4. Disconnect the Display board cable from System board connector J301.
- 5. Unplug the microphone jack from System board connector J204.
- 6. Lift the Microprocessor board on each side, while gently rocking the board, to remove it from System board connector J101.
- 7. Remove the four cross-head screws at the corners of the System board.
- 8. Remove the System board from the Rear Housing.
- 9. Place the Front Housing face down to expose the Display board.
- 10. Remove the five cross-head screws which hold the Display board to the Front Housing.
- 11. Lift the Display board out of the Front Housing.

#### **ASSEMBLY**

Replace the three circuit card assemblies into the Control Unit as follows:

- 1. Place the Display board into the Front Housing so that the switches and digital displays align with the openings in the Control Panel.
- Replace and tighten the five cross-head screws which hold the Display board to the Front Housing.
- 3. Place the System board into the Rear Housing so that the front knobs and rear connectors fit properly into the Rear Housing openings.

- 4. Replace and tighten the five cross-head screws at the corners of the System board.
- Position the Microprocessor board (Shield Can facing the front of the Front Housing) so that its edge connector aligns with connector J101 on the System Board. Gently press the Microprocessor board into the connector.
- 6. Plug the microphone jack cable into connector J204 on the System board.
- 7. Plug the Display board cable into System board connector J301.
- 8. Slide the Front Housing back onto the Rear Housing.
- Replace and tighten the two cross-head screws, spring washers, and flat washers at the bottom of the Rear Housing.
- Connect any cables (microphone, control, power, and options) to the connectors at the rear of the Control Unit.

#### **REMOVING ICs**



CMOS integrated circuit devices used in this equipment can be destroyed by static discharges. Before handling one of these devices, discharge yourself by touching the case of a piece of test equipment that has a three-prong power plug connected to an outlet with a known good earth ground. When soldering or desoldering CMOS devices, the soldering iron should also have a three-prong power plug connected to an outlet with a known good earth ground. A battery operated soldering iron may be used in place of the regular soldering iron.

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#### **OPTION SELECTION**

When shipped from the factory, the Control Unit has a standard jumper configuration, when adding or deleting options, these jumpers may have to be modified. The jumpers are printed wire runs which must be cut to remove or bridged to restore a connection. The options available for use with the S-550 16 PLUS are as follows:

- Handset (without hookswitch)
- · Handset/hookswitch
- External speaker
- · DTMF microphone

Currently available options are configured by the A, C, D, R (or S), Y, and Z jumpers located on the System circuit card assembly (see circuit card assembly outline drawing). Jumpers A, C, R, S, and D are used to route audio to the speaker or handset. Depending on which jumpers are installed, audio may be directed to the internal, external, or handset speaker element. Jumpers Z and Y are used to provide power to a DTMF keypad on the microphone or direct audio to the handset speaker element, depending on the application.

Table 2 shows the jumper configurations for the various options. It is assumed the S-550 16 is initially in the SHIPPED CONFIGURATION. If options are added or removed, the indicated jumper must be remove or installed as directed. To access the System board, follow the Disassembly procedure in this manual.

Table 2. Jumper Configurations

| OPTION                   |   | SY | STEM BOAR | D JUMPERS |   |   |
|--------------------------|---|----|-----------|-----------|---|---|
|                          | A | С  | D         | R or S    | Y | Z |
| SHIPPED<br>CONFIGURATION | I | I  | I         | I         | R | I |
| HANDSET<br>ONLY          |   |    |           |           | I | R |
| HANDSET/<br>HOOKSWITCH   | R | R  |           |           | I | R |
| EXTERNAL<br>SPEAKER      |   | R  |           |           |   |   |
| DTMF<br>MICROPHONE       |   |    |           |           |   | I |

R = Remove jumper (printed wire run removed)

I = Install jumper (printed wire run restored)

#### TEST AND TROUBLESHOOTING

Procedures for testing and troubleshooting the Control Unit are provided in this section. The procedures assume that the RANGR 16PLUS and interconnecting cables are operational. Resident software diagnostics are available within the Control Unit that excercise its key and indicator functions, which test the majority of the circuitry within the Control Unit. Use these procedures to help isolate a problem to the circuit card and stage.

#### **Equipment Required**

Control Power Cable, 19D901864 or equivalent Speaker or equivalent test load 12-volt power supply or storage load Jumpers (for grounding pins)

#### Test Procedure

Perform this test whenever the Control Unit is not operating properly or after servicing the Control Unit to verify proper operation.

- 1. Connect the Control Unit as shown in Figure 5.
- 2. Perform test procedure presented in Table 3.
- 3. Connect the Control Unit to the mobile radio and verify proper operation. If the Control Unit still fails to operate correctly: check the serial TX link (Q201 and Q202), check serial RX link (R213, R214, R201, and D202), and check serial request (Q203).
- 4. If Control Unit still fails to operate correctly, refer to the mobile radio maintenance manual for instructions on checking out the radio.

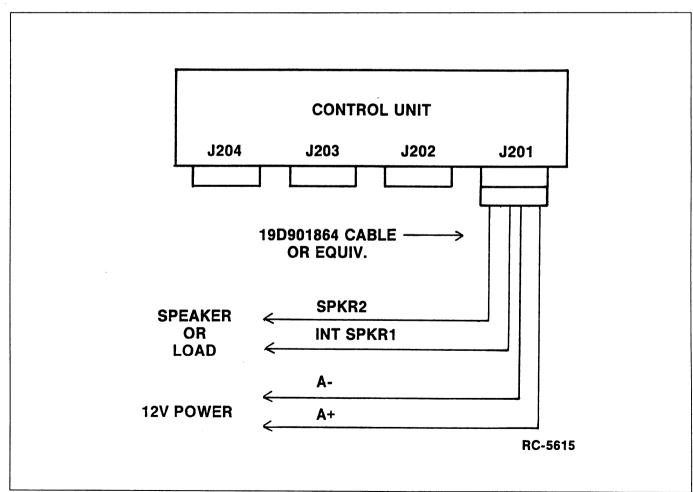


FIGURE 5 - S-550 16PLUS TEST SETUP

**Table 3 - Test Procedure** 

|    |                                                   | 1 abie 3 - 1 est Procedure                                         |                                                                   |
|----|---------------------------------------------------|--------------------------------------------------------------------|-------------------------------------------------------------------|
| 1. | Place the OFF/VOLUME control in the OFF position. | All indicator off, no volume from radio.                           | Check OFF/VOLUME control on System board.                         |
| 2. | Ground connector J203-9.*                         |                                                                    |                                                                   |
| 3. | Place the OFF/VOLUME control in the on position.  | ON, P2, and P1 indicators will light.                              | a. Check Q305, D301 thru D308 on the Display board.               |
|    |                                                   |                                                                    | b. Check U201 on the System board.                                |
|    |                                                   | GROUP and SYSTEM displays will display a number between 00 and 15. | a. Check SG301 and SG302 on the Display board.                    |
|    |                                                   |                                                                    | b. Check D319 thru D322, and Q301 thru Q304 on the Display board. |
|    |                                                   |                                                                    | c. Check U202, and Q205 thru Q208 on the System board.            |
| 4. | Remove ground from J203-9.                        | ON, P2, and P1, indicators will go off.                            |                                                                   |
| 5. | Rotate the SYSTEM control through all positions.  | SYSTEM display will show digits from 00 through 15.                | a. Check SG301 on Display board.                                  |
|    |                                                   |                                                                    | b. Check D319, D320, Q301, and Q302 on the Display board.         |
|    |                                                   |                                                                    | c. Check SG202, Q207, and Q208 on the Sytem board.                |
|    |                                                   |                                                                    | d. Check SW202 and RP201 on the system board.                     |
|    |                                                   |                                                                    | e. Check U108 on the Microprocessor board.                        |
| 6. | Rotate the GROUP control through all positions.   | GROUP displays will show digits from 00 through 15.                | a. Check SG302 on the Display board                               |
|    |                                                   |                                                                    | b. Check D321, D322, Q303, and Q304 on the Display board.         |
|    |                                                   |                                                                    | c. Check U202, Q205, Q206 on the System Board.                    |

<sup>\*</sup> Grounding J203-9 is equivalent to holding SCN, ADD, and DEL on the scan version.

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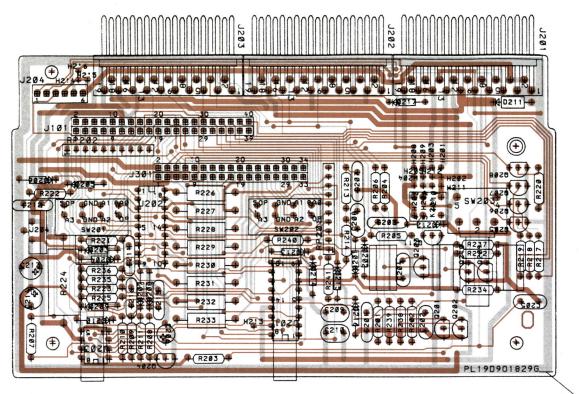
| STEP                                                      | OBSERVATION                                | COR                    | RECTIVE ACTION                                                                                                  |
|-----------------------------------------------------------|--------------------------------------------|------------------------|-----------------------------------------------------------------------------------------------------------------|
| 6. Continued                                              |                                            |                        | k SW201 ond RP201 on ystem board.                                                                               |
|                                                           |                                            |                        | k U108 on the Micropro-<br>or board.                                                                            |
| 7. Place the SPC/GRP/CLR switch in the SPC position.      | SYSTEM tens decimal point will illuminate. | Q301<br>board          | k SG301 D319, Q312,<br>1, and Q306 on the Display<br>1. Also check wiring from<br>1 and H303 to the switch.     |
|                                                           |                                            |                        | k Q207, Q208, and U202<br>e System board.                                                                       |
| 8. Place the SPC/GRP/CLR switch in the CLR position.      | GROUP tens decimal point will illuminate.  | D314<br>Displ<br>wirin | k SG302, D321, Q304, I, Q302, and Q306 on the lay board. Also check ag from H302 and H303 to witch.             |
|                                                           |                                            |                        | k Q207, Q208, and U202<br>e System board.                                                                       |
| 9. Place the SPKR/OFFALRM switch in the SPKR position.    | GROUP ones decimal point will illuminate.  | Q304<br>Displ<br>wirin | k SG302, D322, Q303,<br>4, D317, and Q306 on the<br>lay board. Also check<br>ag from H305 and H304 to<br>witch. |
|                                                           |                                            |                        | ek Q205, Q206, and U202<br>he System board.                                                                     |
| 10. Place the SPKR/OFF/ ALRM switch in the ALRM position. | SYSTEM ones decimal point will illuminate. | D318<br>Disp           | k SG301, D320, Q301, B, Q303, and Q306 on the lay board. Also checking from H306 and H304 to ch.                |
|                                                           |                                            |                        | ck Q205, Q207 and U202<br>ne System board.                                                                      |
| 11. Press the SCN button.                                 | The ON indicator will light.               |                        | ck D301, Q301, D313, and 5 on the Display board.                                                                |
|                                                           |                                            |                        | ck Q208 and U202 on the em board.                                                                               |

| STEP                                | OBSERVATION                       | CORRECTIVE ACTION                                                                                |
|-------------------------------------|-----------------------------------|--------------------------------------------------------------------------------------------------|
| 12. Press the ADD button.           | The P2 indicator will light.      | a. Check D302, Q305, D315, on the Display board.                                                 |
|                                     |                                   | b. Check Q207 and U202 on the System board.                                                      |
| 13. Press the DEL button.           | The P1 indicator will illuminate. | a. Check D303, Q305, Q316, and Q304 on the Display board.                                        |
|                                     |                                   | b. Check Q206 and U202 on the System board.                                                      |
| 14. Ground J201-10 (CG Disable).    | The NC indicator will light.      | a. Check D305 on the Display board.                                                              |
|                                     |                                   | b. Check U201, R223, D207, D208, and C215 on the System board.                                   |
| 15. Ground J203-13 (EMER FLOOR SW). | The TX indicator will light.      | a. Check D306 on the Display board.                                                              |
| ·                                   | ,                                 | b. Check U201, R231, D203, D204, and C211 on the System board.                                   |
| 16. Ground J204-3 (PTT).            | The SPC indicator will light.     | a. Check R222, D205, D206, and U201 on the System board.                                         |
|                                     |                                   | b. Check D307, and R319 on the Display board.                                                    |
| 17. Toggle the EMER push-but-ton    | The EMER indicator will light.    | a. Check D308, and R320 on the Display board. Also check wires from H307 and H308 to the switch. |
|                                     |                                   | b. Check U201, D209, D210, and R225 on the System board                                          |

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#### SYSTEM BOARD

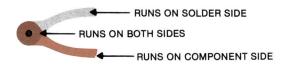


MARK APPLICABLE
GROUP NUMBER
CHARACTERS 2.3 HIGH

(19D901829, Sh. 1, Rev. 0) (19A705051, Sh. 1, Rev. 0) (19A705057, Sh. 2, Rev. 0)

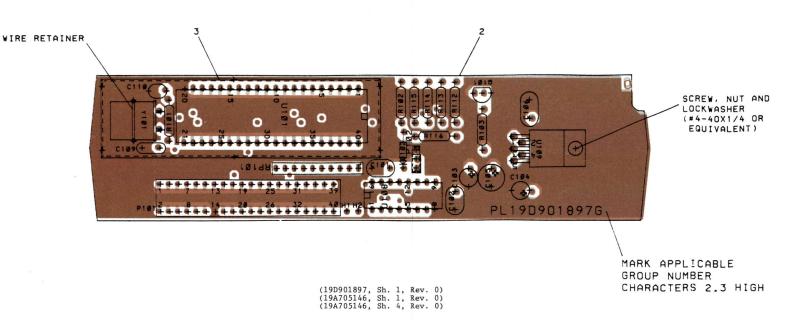
1 NOTES:
1. SOLDER ALL ELECTRICAL CONNECTIONS.
2. COMPONENT LEADS TO PROTRUDE 1.6 MAX.
BELOW SOLDER SIDE OF BOARD.

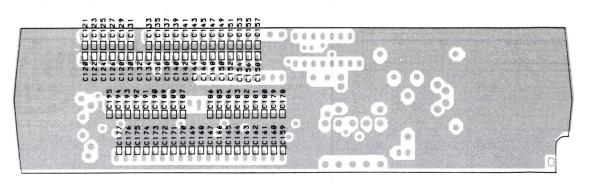
THIS DRAWING FOR REFERENCE ONLY NOT INTENDED FOR MANUFACTURING



LBI-31573A OUTLINE DIAGRAMS 19

#### **MICROPROCESSOR BOARD**

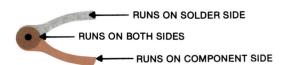




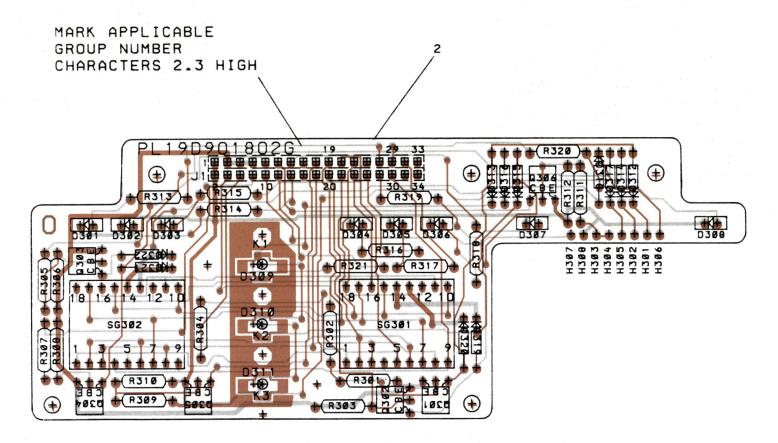
BACK VIEW

(19D901897, Sh. 1, Rev. 0) (19A705146, Sh. 4, Rev. 0)

NOTES:
1. SOLDER ALL ELECTRICAL CONNECTIONS.
2. COMPONENT LEADS TO PROTRUDE 1.5 MAX.
BELOW SOLDER SIDE OF BOARD.

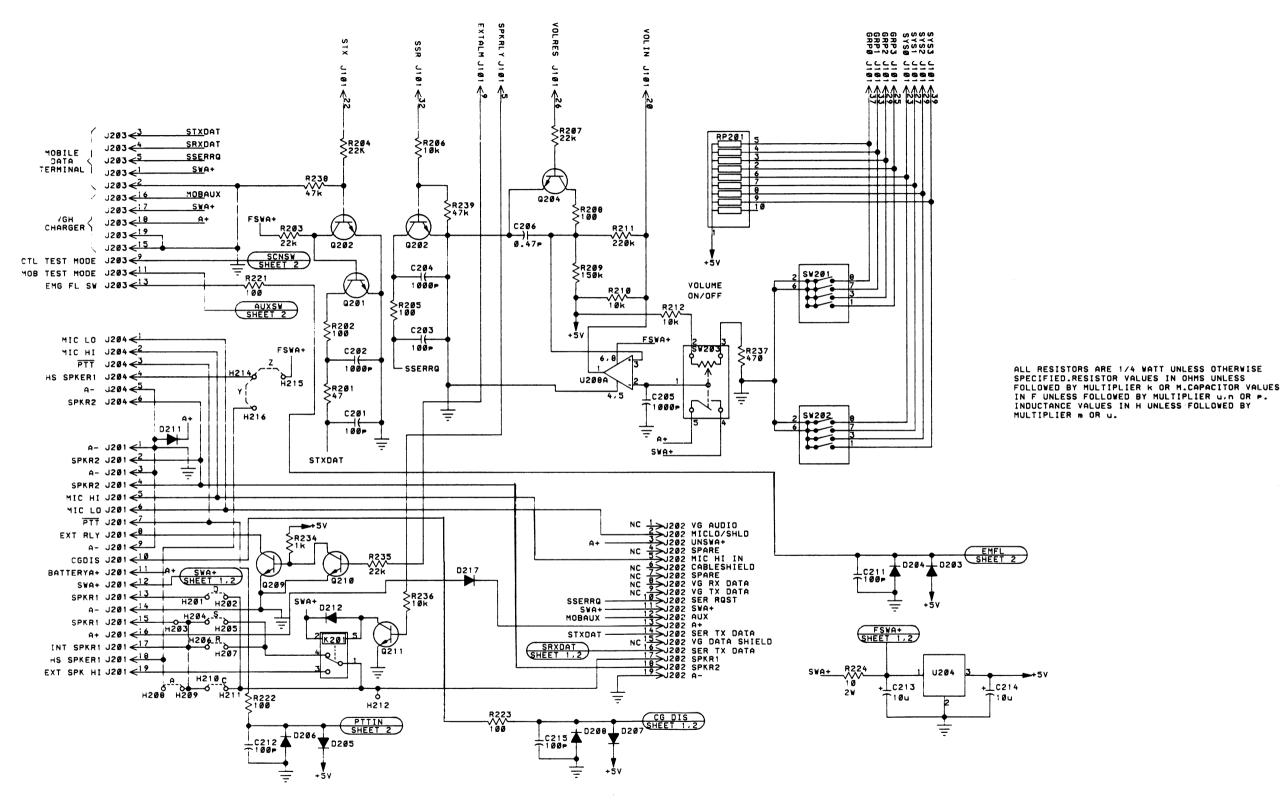


#### **DISPLAY BOARD**

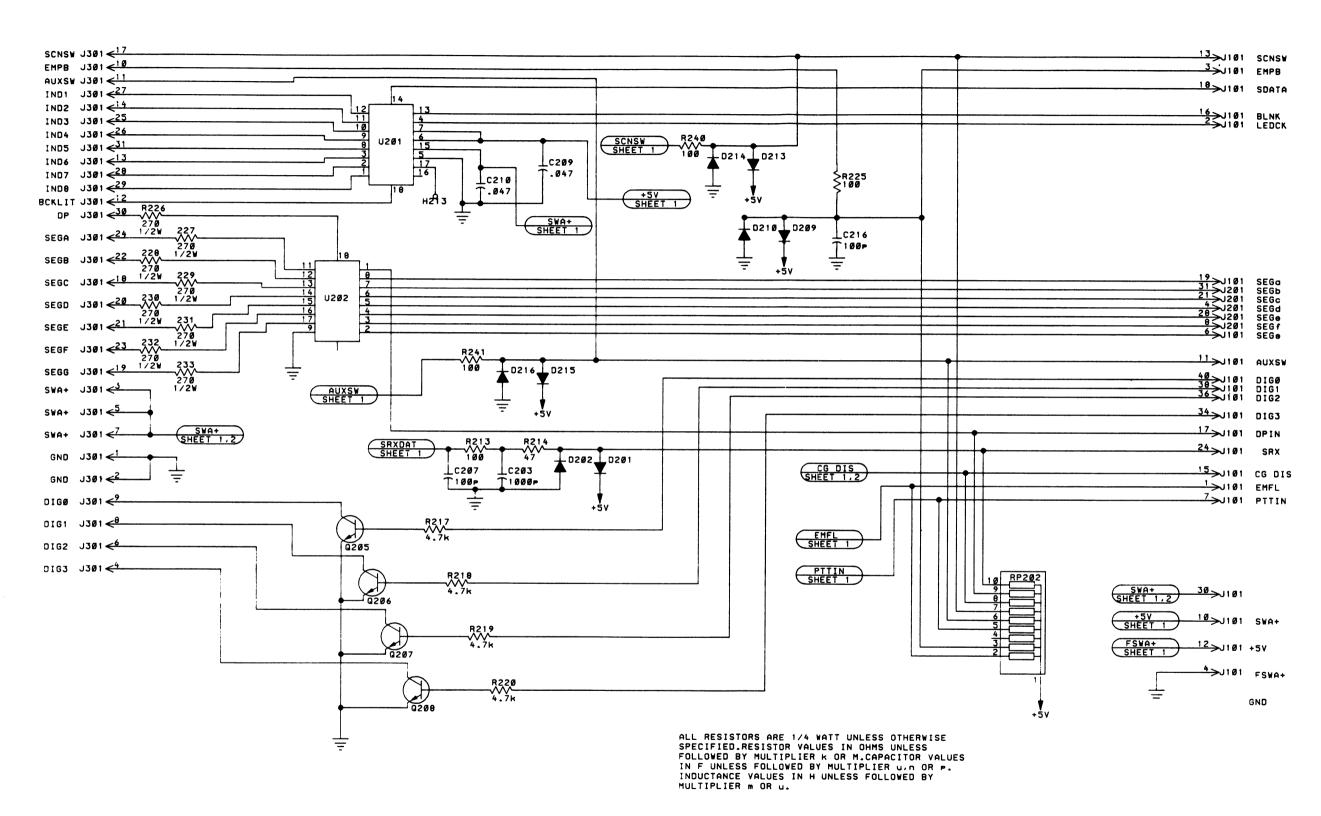


- NOTES

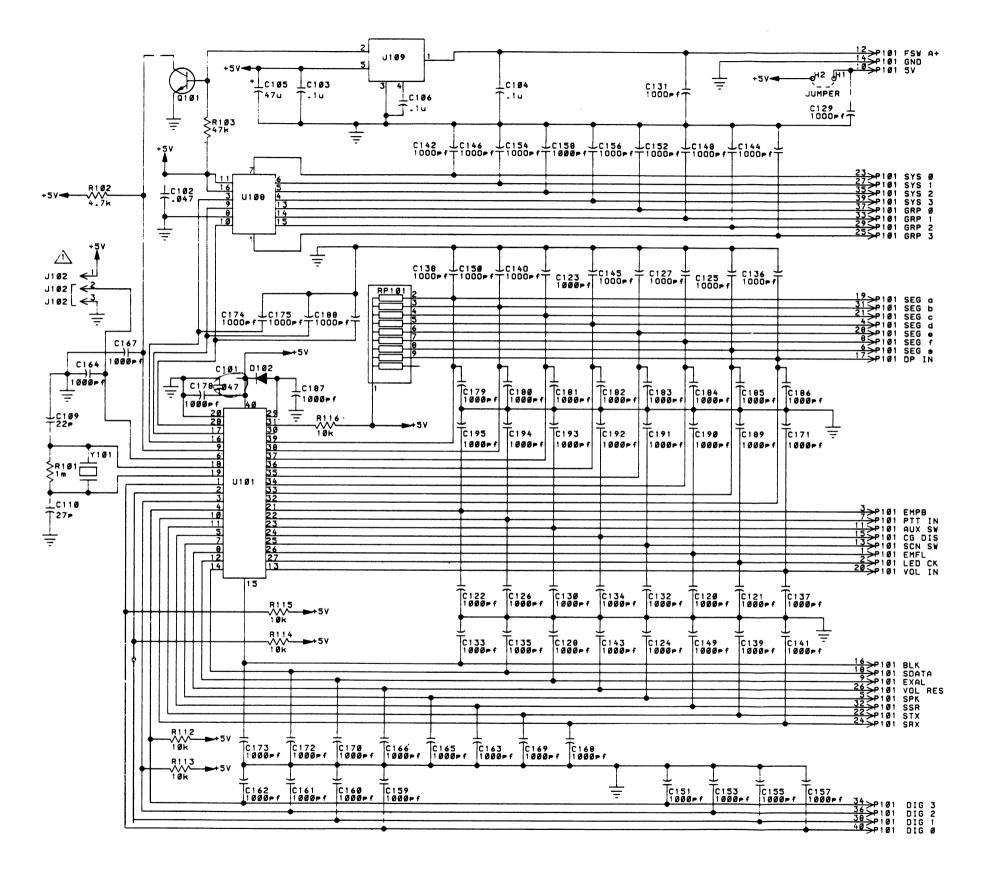
  - 1. SOLDER ALL ELECTRICAL CONNECTIONS.
    2. COMPONENT LEADS TO PROTRUDE 1.6 MAX. BELOW SOLDER SIDE OF BOARD.



SYSTEM BOARD (SHEET 1 OF 2)



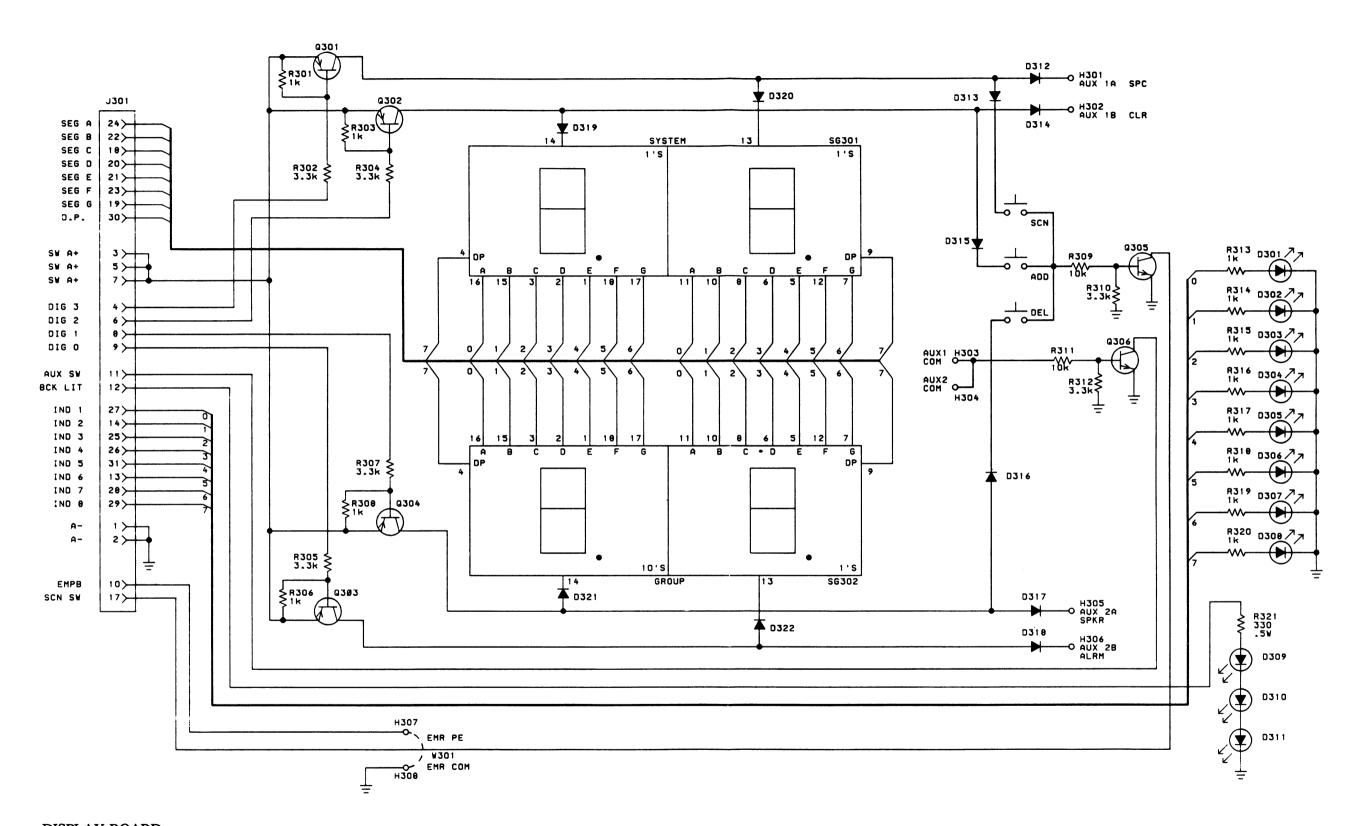
SYSTEM BOARD (SHEET 2 OF 2)



A SINGLE CONTROL HEAD CONFIGURATION

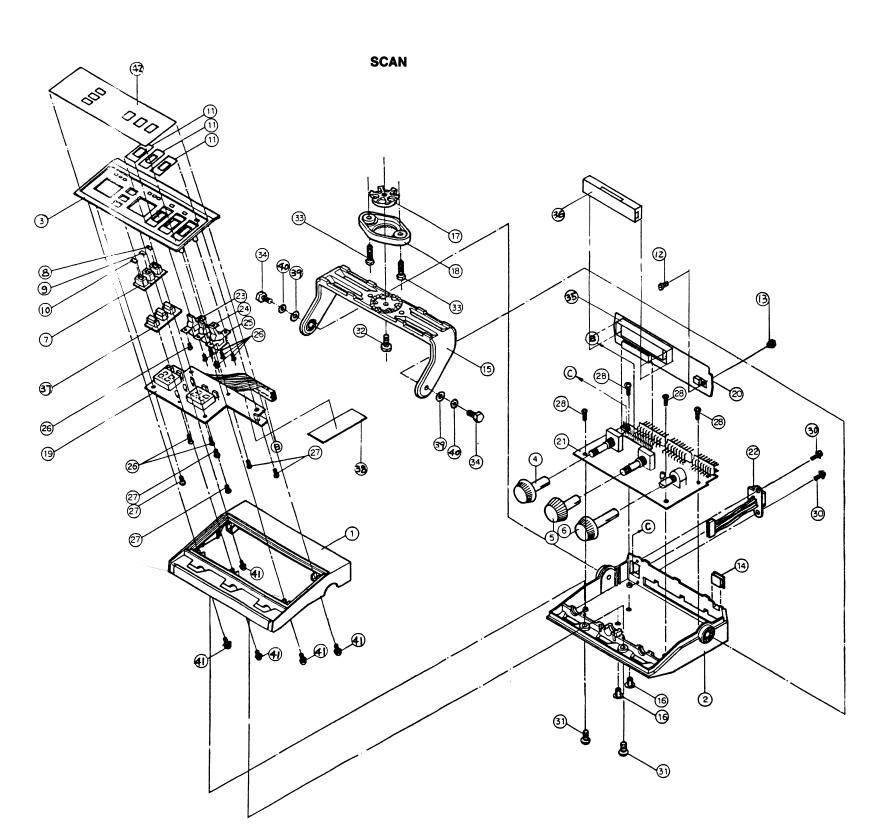
MICROPROCESSOR BOARD

SCHEMATIC DIAGRAM



DISPLAY BOARD

(19D901972, Sh. 1, Rev. 0)



LBI-31573A ASSEMBLY AND PARTS LIST 2

#### PARTS LIST

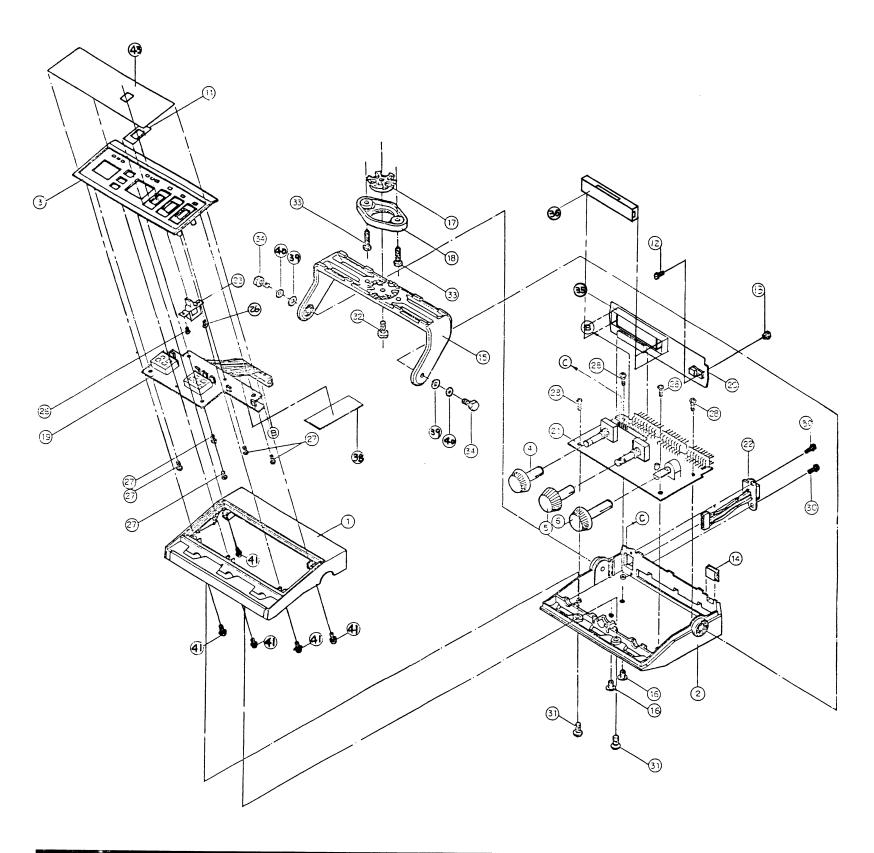
LBI-31876 S550 PLUS (MECHANICAL PARTS) MODEL P1

| 1 T19/ME-OS! 2 T19/ME-OS! 3 T19/ME-OS! 4 T19/ME-OS! 5 T19/ME-OS! 6 T19/ME-OS! 7 T19/ME-OS! 8 T19/MS-OS! 10 T19/MS-OS! 11 T19/MS-OS! 11 T19/MS-OS! 12 T19/MS-OS! 13 T19/MS-OS! 14 T19/MS-OS! 15 T19/MS-OS! 16 T19/ME-OS! 17 T19/ME-OS! 18 T19/ME-OS! 19 T19/MS-OS! 20 T19/S-S-S- 21 T19/S-S-S- 22 T19/S-S- 23 T19/S-S- 24 T19/S-S- 25 T19/S-S- 26 T19/T-S- 27 T19/T-S- 28 T19/T-S- 29 T19/T-S- 30 T19/T-S- 31 T19/T-S- 31 T19/T-S- 32 T19/S-S- 33 T19/T-S- 34 T19/T-S- 35 T19/MP-OS 36 T19/MP-OS 37 T19/MR-OS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 550-002 RIS 550-003 CC 550-005 CC 550-005 CC 550-007 KI 550-301 KI 550-302 KI 550-303 KI 550-303 KI 550-304 MA 550-011 MA 550-011 MA 550-012 CC 550-009 MA 550-012 CC 550-003 RIS 550-013 RIS 550-015 MA 550-015 MA 550-015 MB 550-015                                                                                                                                                                                                                                                                                                                                                      | PRONT HOUSING REAR HOUSING REAR HOUSING REAR HOUSING REAR HOUSING RECOUNTROL PANEL RECOUP KNOB CHANNEL KNOB CHANNEL KNOB CEY TOP CEY PLATE (SCN) CEY PLATE (ADD) CEY PLATE (AD |
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| 2 T19/ME-OS: 3 T19/ME-OS: 4 T19/ME-OS: 5 T19/ME-OS: 6 T19/ME-OS: 7 T19/MS-OS: 8 T19/MS-OS: 9 T19/MS-OS: 10 T19/MS-OS: 11 T19/MS-OS: 12 T19/MS-OS: 13 T19/MS-OS: 14 T19/MS-OS: 15 T19/MS-OS: 16 T19/MS-OS: 17 T19/MS-OS: 18 T19/MS-OS: 19 T19/MS-OS: 20 T19/SS-SS-OS: 21 T19/SS-SS-OS: 22 T19/SS-SS-OS: 23 T19/SS-T1: 24 T19/SS-T1: 25 T19/SS-T1: 26 T19/TS-S3: 27 T19/TS-S3: 28 T19/TS-S3: 31 T19/TS-S3: 31 T19/TS-S3: 32 T19/TS-S3: 33 T19/TS-S3: 34 T19/TS-S3: 35 T19/MS-OS: 37 T19/MS-OS: 3 | 550-002 Riscolor Risc                                                                                                                                                                                                                                                                                                                                                     | CONTROL PANEL GROUP KNOB CHANNEL KNOB CHANNEL KNOB KEY TOP KEY PLATE (SCN) KEY PLATE (ADD) KEY PLATE (ADD) KEY PLATE (DEL) AASK 4-40 UNC x 1/4" 4-40 UNC NUT DUST COVER HOUNTING BRACKET CAP BREAKAWAY DEVICE RETAINER MOUNTING DISPLAY BOARD SCAN BOARD SYSTEM BOARD 5 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| 119/ME-08: 5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 550-026 Gi 550-025 VC 550-025 VC 550-0301 KI 550-302 KI 550-303 KI 550-303 KI 650-011 MA 604-P1Z 4 600-H1Z 4 650-019 Di 690-021 CC 690-032 Bi 690-033 Ri 690-034 Ri 690-035 Ri 6                                                                                                                                                                                                                                                                                                                                                     | GROUP KNOB CHANNEL KNOB CHANNEL KNOB CEY TOP CEY PLATE (SCN) CEY PLATE (ADD) CEY PLATE (ADD) CEY PLATE (DEL) AASK 4-40 UNC x 1/4" 4-40 UNC NUT DUST COVER HOUNTING BRACKET CAP BREAKAWAY DEVICE RETAINER MOUNTING DISPLAY BOARD SCAN BOARD SYSTEM BOARD 6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| 5 T19/ME-OS: 6 T19/ME-OS: 7 T19/MS-OS: 8 T19/MS-OS: 9 T19/MS-OS: 10 T19/MS-OS: 11 T19/MS-OS: 12 T19/SO-SN- 13 T19/SO-SN- 14 T19/MS-OS: 15 T19/MS-OS: 16 T19/MS-OS: 17 T19/MS-OS: 18 T19/MS-OS: 19 T19/SO-SS- 20 T19/SO-SS- 21 T19/SO-SS- 22 T19/55-71: 24 T19/SS-71: 25 T19/TS-S3: 27 T19/TS-S3: 28 T19/TS-S4: 31 T19/TS-S4: 31 T19/TS-S5: 33 T19/TS-S5: 34 T19/TS-S5: 35 T19/MS-OS: 37 T19/MS-OS: 38 T19/MS-OS: 37 T19/MS-OS: 37 T19/MS-OS: 38 T19/MS-OS: 37 T19/MS-OS: 37 T19/MS-OS: 37 T19/MS-OS: 38 T19/MS-OS: 37 T19/MS-OS: 37 T19/MS-OS: 37 T19/MS-OS: 37 T19/MS-OS: 38 T19/MS-OS: 37 T19/ | 550-005 CCC 550-005 VV 550-007 KCC 550-007 KCCC 550-007 KCCCC 550-001 KCCCCC 550-001 KCCCCCCC 550-001 KCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCCC                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | CHANNEL KNOB  CEY TOP  KEY PLATE (SCN)  KEY PLATE (ADD)  KEY PLATE (ADD)  AASK  4-40 UNC x 1/4"  4-40 UNC NUT  DUST COVER  HOUNTING BRACKET  CAP  BREAKAWAY DEVICE  RETAINER MOUNTING  DISPLAY BOARD  SYSTEM BOARD  5 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| 6 T19/ME-OS: 7 T19/MS-OS: 8 T19/MS-OS: 9 T19/MS-OS: 10 T19/MS-OS: 11 T19/MS-OS: 11 T19/MS-OS: 12 T19/SO-SN- 13 T19/SO-SN- 14 T19/MS-OS: 15 T19/MS-OS: 16 T19/MS-OS: 17 T19/MS-OS: 18 T19/MS-OS: 19 T19/SO-SS- 20 T19/SO-SS- 21 T19/SO-SS- 22 T19/SS-T1: 24 T19/SS-T1: 25 T19/TT-S2: 27 T19/TT-S2: 28 T19/TT-S3: 29 T19/TT-S4: 31 T19/TT-S4: 31 T19/TT-S4: 32 T19/TT-S4: 33 T19/TT-S4: 34 T19/TT-S4: 35 T19/MS-OS: 36 T19/MS-OS: 37 T19/MS-OS: 38 T19/MS-OS: 37 T19 | 550-025 V(C) 550-007 Ki 550-301 Ki 550-302 Ki 550-303 Ki 550-011 M. 604-P1Z 4- 600-H1Z 4- 600-H1Z 4- 600-021 C. 600-032 Bi 600-032 Bi 600-033 Ri 600-033 R                                                                                                                                                                                                                                                                                                                                                     | COLUME KNOB  KEY PLATE (SCN)  KEY PLATE (ADD)  KEY PLATE (ADD)  KEY PLATE (DEL)  AASK  1-40 UNC x 1/4"  1-40 UNC x 1/4"  DUST COVER  HOUNTING BRACKET  CAP  BREAKAWAY DEVICE  RETAINER MOUNTING  DISPLAY BOARD  SCAN BOARD  SYSTEM BOARD  5 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 7 T19/ME-08: 8 T19/MS-08: 9 T19/MS-08: 10 T19/MS-08: 11 T19/MS-08: 12 T19/SO-SN- 13 T19/SO-SN- 14 T19/ME-08: 15 T19/ME-08: 16 T19/ME-08: 17 T19/ME-08: 18 T19/ME-08: 19 T19/69-55: 20 T19/69-55: 21 T19/69-55: 22 T19/51-00: 23 T19/55-71: 24 T19/55-71: 25 T19/77-82: 27 T19/77-83: 28 T19/77-84: 31 T19/77-84:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 550-007 Ki<br>550-301 Ki<br>550-302 Ki<br>550-303 Ki<br>550-011 M.<br>404-P1Z 4-<br>400-H1Z 4-<br>550-019 Di<br>590-009 Mi<br>590-021 C.<br>590-032 Bi<br>590-033 R:<br>590-033 R:<br>590-034 R:<br>590-034 R:<br>590-035 R:<br>590-03 | KEY TOP KEY PLATE (SCN) KEY PLATE (ADD) KEY PLATE (DEL)  AASK 4-40 UNC x 1/4" 4-40 UNC x 1/4" DUST COVER HOUNTING BRACKET CAP BREAKAWAY DEVICE RETAINER MOUNTING DISPLAY BOARD SCAN BOARD SYSTEM BOARD 6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| 8 T19/MS-OS! 9 T19/MS-OS! 10 T19/MS-OS! 11 T19/MS-OS! 12 T19/SO-SN- 13 T19/SO-SN- 14 T19/MC-OS! 15 T19/MC-OS! 16 T19/MC-OS! 17 T19/MC-OS! 18 T19/MC-OS! 19 T19/GS-55: 20 T19/GS-55: 21 T19/GS-55: 22 T19/51-00: 23 T19/55-71: 24 T19/55-71: 25 T19/77-82: 27 T19/77-83: 28 T19/77-83: 29 30 T19/77-84: 31 T19/77-84: 31 T19/77-84: 31 T19/77-84: 31 T19/77-84: 32 T19/77-84: 33 T19/77-84: 34 T19/75-35: 35 T19/MC-OS: 37 T19/MC-OS: 37 T19/MC-OS:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 550-301 Ki<br>550-302 Ki<br>550-303 Ki<br>550-011 M.<br>404-P1Z 4-<br>400-H1Z 4-<br>550-019 DD<br>590-009 MM<br>690-021 C.<br>690-032 Bi<br>690-033 Ri<br>690-033 Ri<br>690-033 C.<br>690-033 Ri<br>690-033 C.<br>690-033 C.<br>690-033 C.<br>690-034 C.<br>690-035 C.<br>690-036 C.<br>690-03 | KEY PLATE (SCN) KEY PLATE (ADD) KEY PLATE (DEL)  AASK 4-40 UNC x 1/4" 4-40 UNC x 1/4"  DUST COVER MOUNTING BRACKET CAP BREAKAWAY DEVICE RETAINER MOUNTING DISPLAY BOARD SCAN BOARD SYSTEM BOARD 6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 8 T19/MS-OS! 9 T19/MS-OS! 10 T19/MS-OS! 11 T19/MS-OS! 12 T19/SO-SN- 13 T19/SO-SN- 14 T19/MC-OS! 15 T19/MC-OS! 16 T19/MC-OS! 17 T19/MC-OS! 18 T19/MC-OS! 19 T19/GS-55: 20 T19/GS-55: 21 T19/GS-55: 22 T19/51-00: 23 T19/55-71: 24 T19/55-71: 25 T19/77-82: 27 T19/77-83: 28 T19/77-83: 29 30 T19/77-84: 31 T19/77-84: 31 T19/77-84: 31 T19/77-84: 31 T19/77-84: 32 T19/77-84: 33 T19/77-84: 34 T19/75-35: 35 T19/MC-OS: 37 T19/MC-OS: 37 T19/MC-OS:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 550-301 Ki<br>550-302 Ki<br>550-303 Ki<br>550-011 M.<br>404-P1Z 4-<br>400-H1Z 4-<br>550-019 Di<br>590-009 Mi<br>690-021 C.<br>690-032 Bi<br>690-033 R:<br>690-033 R:<br>690-033 R:<br>690-033 Bi<br>690-033 DDT-003 DDT-00                                                                                                                                                                                                                                                                                                                         | KEY PLATE (ADD) KEY PLATE (DEL)  AASK 4-40 UNC x 1/4" 4-40 UNC NUT  DUST COVER MOUNTING BRACKET CAP BREAKAWAY DEVICE RETAINER MOUNTING DISPLAY BOARD SCAN BOARD SYSTEM BOARD 5 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| 10 T19/MS-05: 11 T19/MS-05: 12 T19/S0-SN- 13 T19/S3-SN- 14 T19/MC-05: 15 T19/MC-05: 16 T19/MC-05: 17 T19/MC-05: 18 T19/MC-05: 19 T19/G9-55: 20 T19/G9-55: 21 T19/G9-55: 22 T19/51-00: 23 T19/55-71: 24 T19/55-71: 25 T19/77-82: 27 T19/77-83: 28 T19/77-83: 29 T19/77-84: 31 T19/77-84: 31 T19/77-84: 31 T19/77-84: 33 T19/77-84: 34 T19/75-35: 35 T19/MP-05: 37 T19/MC-05: 37 | 550-303 Ki<br>550-011 M.<br>404-P1Z 4-<br>400-H1Z 4-<br>550-019 DD<br>590-009 MM<br>590-021 C.<br>590-032 Bi<br>590-033 R:<br>590-033 DDT-003 DDT-002 Si<br>50DT-001 S<br>53SD-500 6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | KEY PLATE (DEL)  MASK  1-40 UNC x 1/4"  1-40 UNC NUT  DUST COVER  MOUNTING BRACKET  CAP  BREAKAWAY DEVICE  RETAINER MOUNTING  DISPLAY BOARD  SCAN BOARD  SYSTEM BOARD  5 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| 10 T19/MS-05: 11 T19/MP-05: 12 T19/S0-SN- 13 T19/S3-SN- 14 T19/MC-05: 15 T19/MC-05: 16 T19/MC-05: 17 T19/MC-05: 18 T19/MC-05: 19 T19/G9-55: 20 T19/G9-55: 21 T19/G9-55: 22 T19/51-00: 23 T19/55-71: 24 T19/55-71: 25 T19/77-82: 27 T19/77-83: 28 T19/77-83: 29 T19/77-84: 31 T19/77-84:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 550-303 Ki<br>550-011 M.<br>404-P1Z 4-<br>400-H1Z 4-<br>550-019 DD<br>590-009 MM<br>590-021 C.<br>590-032 Bi<br>590-033 R:<br>590-033 DDT-003 DDT-002 Si<br>50DT-001 S<br>53SD-500 6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | MASK 4-40 UNC x 1/4" 4-40 UNC NUT DUST COVER MOUNTING BRACKET CAP BREAKAWAY DEVICE RETAINER MOUNTING DISPLAY BOARD SCAN BOARD SYSTEM BOARD 6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| 12                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 104-P1Z 4-100-H1Z 4-100-H1                                                                                                                                                                                                                                                                                                                                                     | A-40 UNC x 1/4" A-40 UNC NUT DUST COVER MOUNTING BRACKET CAP BREAKAWAY DEVICE RETAINER MOUNTING DISPLAY BOARD SCAN BOARD SYSTEM BOARD 6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| 13                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 100-H1Z 4: 1550-019 Di 1990-009 Mi 1990-021 C. 1990-032 Bi 1990-033 Ri 1900-033 D 1000-033 D 1000-033 Si 1000-033 G 1000-034 G 1000-035 G 1000-                                                                                                                                                                                                                                                                                                                                                     | 4-40 UNC NUT DUST COVER MOUNTING BRACKET CAP BREAKAWAY DEVICE RETAINER MOUNTING DISPLAY BOARD SCAN BOARD SYSTEM BOARD 6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| 13                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 100-H1Z 4: 1550-019 Di 1990-009 Mi 1990-021 C. 1990-032 Bi 1990-033 Ri 1900-033 D 1000-033 D 1000-033 Si 1000-033 G 1000-034 G 1000-035 G 1000-                                                                                                                                                                                                                                                                                                                                                     | 4-40 UNC NUT DUST COVER MOUNTING BRACKET CAP BREAKAWAY DEVICE RETAINER MOUNTING DISPLAY BOARD SCAN BOARD SYSTEM BOARD 6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| 14 T19/MR-OS: 15 T19/ME-OS: 16 T19/ME-OS: 17 T19/ME-OS: 18 T19/ME-OS: 19 T19/69-55: 20 T19/69-55: 21 T19/55-71: 24 T19/55-71: 25 T19/55-71: 26 T19/77-83: 29 T19/77-84: 31 T19/77-84: 31 T19/77-84: 33 T19/77-84: 34 T19/75-85: 35 T19/MP-OS: 37 T19/MP-OS: 37 T19/MR-OS:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 550-019 Di<br>590-009 Mc<br>590-021 C.<br>590-032 Bi<br>590-033 Ri<br>50DT-003 D<br>50DT-001 S<br>53DD-500 6<br>55K-J2Z Mc                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | DUST COVER MOUNTING BRACKET CAP BREAKAWAY DEVICE RETAINER MOUNTING DISPLAY BOARD SCAN BOARD SYSTEM BOARD 6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| 15 T19/ME-OS: 16 T19/ME-OS: 17 T19/ME-OS: 18 T19/ME-OS: 19 T19/69-55: 20 T19/69-55: 21 T19/55-71: 24 T19/55-71: 25 T19/55-71: 26 T19/77-82: 27 T19/77-83: 28 T19/77-84: 31 T19/77-84: 31 T19/77-84: 33 T19/77-84: 34 T19/75-85: 35 T19/MP-OS: 37 T19/MP-OS: 37 T19/MR-OS:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 990-009 Mi<br>990-021 C.<br>990-032 Bi<br>990-033 R:<br>900-033 D<br>900-033 D<br>900-033 D<br>900-033 D<br>900-033 D                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | MOUNTING BRACKET CAP BREAKAWAY DEVICE RETAINER MOUNTING DISPLAY BOARD SCAN BOARD SYSTEM BOARD 6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 16 T19/ME-OS: 17 T19/ME-OS: 18 T19/ME-OS: 19 T19/69-55: 20 T19/69-55: 21 T19/55-71: 24 T19/55-71: 25 T19/55-71: 26 T19/77-82: 27 T19/77-83: 28 T19/77-83: 30 T19/77-84: 31 T19/77-84: 31 T19/77-84: 33 T19/77-84: 34 T19/75-85: 35 T19/MP-OS: 37 T19/MP-OS: 37 T19/MF-OS:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 990-021 C. 990-032 Bi 990-033 Ri 990-033 D DT-003 D DT-002 Si DT-001 S 33SD-500 6 65K-J2Z M                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | BREAKAWAY DEVICE RETAINER MOUNTING DISPLAY BOARD SCAN BOARD SYSTEM BOARD 6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| 17 T19/ME-OS1 18 T19/ME-OS1 19 T19/69-55 20 T19/69-55 21 T19/69-55 22 T19/51-000 23 T19/55-71 24 T19/55-71 26 T19/77-82 27 T19/77-83 28 T19/77-83 29 30 T19/77-84 31 T19/77-84 31 T19/77-84 33 T19/77-84 34 T19/75-85 35 T19/MP-OS 36 T19/MP-OS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 990-032 Bi<br>990-033 Ri<br>90T-003 D<br>90T-002 Si<br>90T-001 S<br>93SD-500 6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | RETAINER MOUNTING<br>DISPLAY BOARD<br>SCAN BOARD<br>SYSTEM BOARD<br>6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| 18 T19/ME-OS: 19 T19/69-55: 20 T19/69-55: 21 T19/69-55: 22 T19/51-00: 23 T19/55-71: 24 T19/55-71: 25 T19/77-82: 27 T19/77-83: 28 T19/77-83: 29 30 T19/77-84: 31 T19/77-84: 31 T19/77-84: 33 T19/77-84: 34 T19/75-85: 35 T19/MP-OS: 37 T19/MP-OS: 37 T19/MR-OS:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 990-033 R:<br>0DT-003 D<br>0DT-002 S:<br>0DT-001 S<br>0SD-500 6<br>0SK-J2Z M                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | RETAINER MOUNTING<br>DISPLAY BOARD<br>SCAN BOARD<br>SYSTEM BOARD<br>6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| 19 T19/69-55/ 20 T19/69-55/ 21 T19/69-55/ 22 T19/51-00/ 23 T19/55-71/ 24 T19/55-71/ 25 T19/55-71/ 26 T19/77-82/ 27 T19/77-83/ 28 T19/77-83/ 30 T19/77-84/ 31 T19/77-84/ 31 T19/77-84/ 34 T19/75-85/ 35 T19/MP-08/ 36 T19/MP-08/ 37 T19/MR-08/                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | DDT-003 DDT-002 SGDT-001 SBSD-500 6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | DISPLAY BOARD<br>SCAN BOARD<br>SYSTEM BOARD<br>6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| 20 T19/69-55: 21 T19/69-55: 22 T19/51-00: 23 T19/55-71: 24 T19/55-71: 25 T19/55-71: 26 T19/77-82: 27 T19/77-83: 29 T19/77-84: 31 T19/77-84: 31 T19/77-84: 34 T19/75-85: 35 T19/MP-08: 37 T19/MP-08: 37 T19/MP-08: 37 T19/MP-08:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | ODT-002 S<br>ODT-001 S<br>OSSD-500 6<br>OSK-J2Z M                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | SCAN BOARD<br>SYSTEM BOARD<br>6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 21                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | ODT-001 S<br>3SD-500 6<br>O5K-J2Z M                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | SYSTEM BOARD<br>6 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 22 T19/51-000 23 T19/55-71 24 T19/55-71 25 T19/55-71 26 T19/77-82 27 T19/77-83 28 T19/77-83 30 T19/77-84 31 T19/77-08 32 T19/81-8A 33 T19/77-84 34 T19/75-85 35 T19/MP-08 36 T19/MP-08 37 T19/MR-08                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 3SD-500 6<br>05K-J2Z M                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 8 P. MIC PHONE JACK                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 23 T19/55-71 24 T19/55-10: 25 T19/55-10: 26 T19/77-82: 27 T19/77-83: 28 T19/77-83: 29 30 T19/77-84: 31 T19/77-08 32 T19/81-8A 33 T19/77-84: 34 T19/75-85: 35 T19/MP-08 36 T19/MP-08 37 T19/MR-08                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| 24 T19/55-10: 25 T19/55-10: 26 T19/77-82: 27 T19/77-83: 28 T19/77-83: 29 T19/77-84: 31 T19/77-08 32 T19/81-8A 33 T19/77-84: 34 T19/75-85: 35 T19/MP-08 36 T19/MP-08 37 T19/MR-08                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| 25 T19/55-71<br>26 T19/77-82<br>27 T19/77-83<br>28 T19/77-83<br>29 30 T19/77-84<br>31 T19/77-08<br>32 T19/81-8A<br>33 T19/77-84<br>34 T19/75-85<br>35 T19/MP-08<br>36 T19/MP-08                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        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| 26 T19/T7-S2 27 T19/T7-S3 28 T19/T7-S3 29 30 T19/T7-S4 31 T19/T7-OS 32 T19/S1-SA 33 T19/T7-S4 34 T19/T7-S4 35 T19/MP-OS 36 T19/MP-OS 37 T19/MR-OS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 18K12Z 0                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | ON-MOM. SWITCH                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| 27 T19/77-S3 28 T19/77-S3 29 30 T19/77-S4 31 T19/77-OS 32 T19/81-SA 33 T19/77-S4 34 T19/75-S5 35 T19/MP-OS 36 T19/MP-OS 37 T19/MR-OS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 2x6 SELF TAPPING SCREW. (QUANTITY 8)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| 28 T19/77-S3 29 30 T19/77-S4 31 T19/77-OS 32 T19/81-SA 33 T19/77-S4 34 T19/75-S5 35 T19/MP-OS 36 T19/MP-OS 37 T19/MR-OS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 3x8 SELF TAPPING SCREW. (QUANTITY 5)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| 29 30 T19/77-84 31 T19/77-08 32 T19/81-8A 33 T19/77-84 34 T19/75-85 35 T19/MP-08 36 T19/MP-08 37 T19/MR-08                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             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| 30 T19/77-S4 31 T19/77-OS 32 T19/81-SA 33 T19/77-S4 34 T19/75-S5 35 T19/MP-OS 36 T19/MP-OS 37 T19/MR-OS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                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| 32 T19/81-SA 33 T19/77-S4 34 T19/75-S5 35 T19/MP-OS 36 T19/MP-OS 37 T19/MR-OS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 010-KOM 4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 4x10 SELF TAPPING SCREW, WITH F/S WASHER. (QUANTITY 2)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| 33 T19/77-84 34 T19/75-85 35 T19/MP-08 36 T19/MP-08 37 T19/MR-08                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 550-032 P                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | PTB 4x10 MC SCREW, WITH F/S WASHER. (QUANTITY 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| 34 T19/75-85<br>35 T19/MP-0S<br>36 T19/MP-0S<br>37 T19/MR-0S                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           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| 35 T19/MP-0S<br>36 T19/MP-0S<br>37 T19/MR-0S                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | B20-H1M 4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 4.8x20 SELF TAPPING SCREW. (QUANTITY 2)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| 36 T19/MP-0S<br>37 T19/MR-0S                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 012-C1B M                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | M5x12 MACHINE SCREW. (QUANTITY 2)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 37 T19/MR-08                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           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| 38 T19/74-08                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           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| 39 T19/79-S5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           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                                                                                                                                                                                                                                                                                                                                                                                                                                                  | M5 FLAT WASHER                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       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| 40 T19/79-S5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | оло-еви и                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | M5 EX. TOOTH WASHER                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 41 T19/77-83                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 008-ком 3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 3x8 SELF TAPPING SCREW, WITH F/S WASHER. (QUANTITY 5)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 42 T19/MS-0S                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           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| 43                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     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| 44                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     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\*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES

26 ASSEMBLY AND PARTS LIST LBI-31573A

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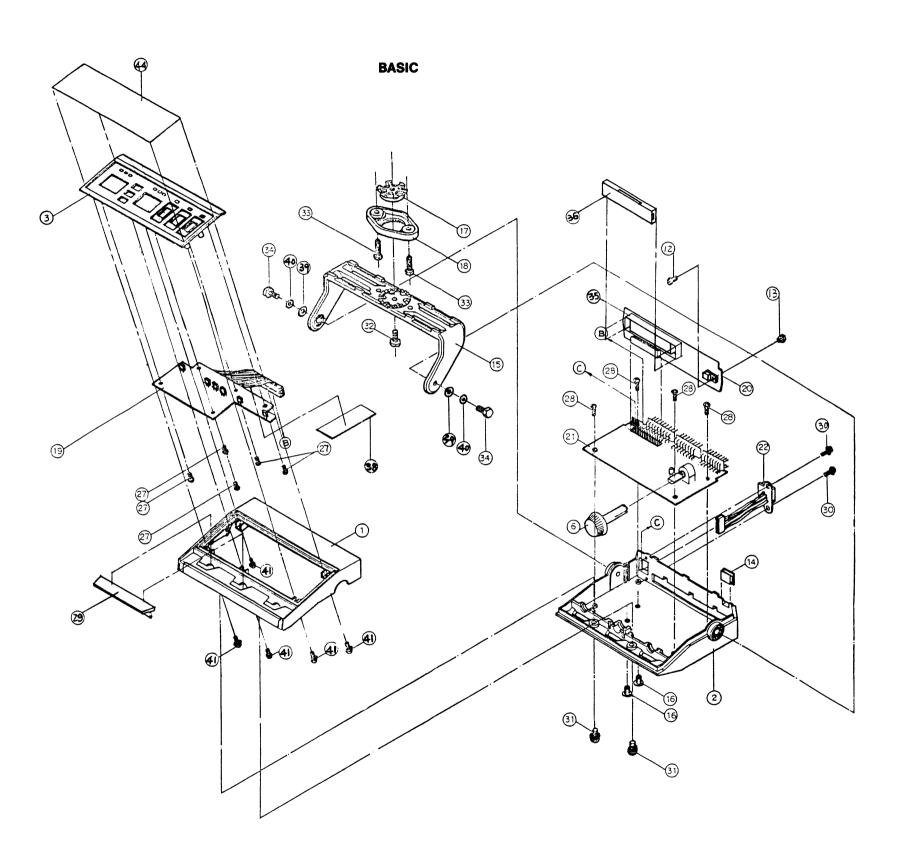
#### PARTS LIST

LBI-31875 S550 PLUS (MECHANICAL PARTS)

| SYMBOL   | GE PART NO.      | DESCRIPTION                                            |
|----------|------------------|--------------------------------------------------------|
| 1        | T19/ME-08550-037 | FRONT HOUSING                                          |
| 2        | T19/ME-0S550-002 | REAR HOUSING                                           |
| 3        | T19/ME-0S550-003 | CONTROL PANEL                                          |
| 4        | T19/ME-0S550-026 | GROUP KNOB                                             |
| 5        | T19/ME-08550-005 | CHANNEL KNOB                                           |
| 6        | T19/ME-08550-025 | VOLUME KNOB                                            |
| 7        |                  | NOT USED                                               |
| 8        |                  | NOT USED                                               |
| 9        |                  | NOT USED                                               |
| 10       |                  | NOT USED                                               |
| 11       | T19/MP-0S550-011 | MASK                                                   |
| 12       | T19/80-SN404-P1Z | 4-40 UNC x 1/4"                                        |
| 13       | T19/83-SN400-H1Z | 4-40 UNC NUT                                           |
| 14       | T19/MR-0S550-019 | DUST COVER                                             |
| 15       | T19/ME-0S990-009 | MOUNTING BRACKET                                       |
| 16       | T19/ME-0S990-021 | CAP                                                    |
| 17       | T19/ME-08990-032 | BREAKAWAY DEVICE                                       |
| 18       | T19/ME-08990-033 | RETAINER MOUNTING                                      |
| 19       |                  | NOT USED                                               |
| 20       |                  | NOT USED                                               |
| 21       |                  | NOT USED                                               |
| 22       | T19/51-006SD-500 | 6 P. MIC PHONE JACK                                    |
| 23       | T19/55-7105K-J2Z | MOMOPF-MOM. SWITCH                                     |
| 24       |                  | NOT USED                                               |
| 25       |                  | NOT USED                                               |
| 26       | T19/77-S2006-P0Z | 2x6 SELF TAPPING SCREW. (QUANTITY 2)                   |
| 27       | T19/77-S3008-POM | 3x8 SELF TAPPING SCREW. (QUANTITY 5)                   |
| 28       | T19/77-S3006-POM | 3x6 SELF TAPPING SCREW. (QUANTITY 4)                   |
| 29       |                  | NOT USED                                               |
| 30       | T19/77-S4010-KOM | 4x10 SELF TAPPING SCREW, WITH F/S WASHER. (QUANTITY 2) |
| 31       | T19/77-08550-032 | PTB 4x10 MC SCREW, WITH F/S WASHER. (QUANTITY 2)       |
| 32       | T19/81-SA010-C1M | 10-32 UNF x 5/8" LG                                    |
| 33       | T19/77-S4820-H1M | 4.8x20 SELF TAPPING SCREW. (QUANTITY 2)                |
| 34       | T19/75-S5012-C1B | M5x12 MACHINE SCREW. (QUANTITY 2)                      |
| 35       | T19/MP-08550-036 | METAL CAN HOLDER                                       |
| 36       | T19/MP-08550-035 | METAL CAP                                              |
| 37       |                  | NOT USED                                               |
| 38       | T19/74-08550-23M | TAPE                                                   |
| 39       | T19/79-S50A0-FOM | M5 FLAT WASHER.                                        |
| 40       | T19/79-S50A0-EBM | M5 EX. TOOTH WASHER                                    |
| 41       | т19/77-83008-КОМ | 3x8 SELF TAPPING SCREW, WITH F/S WASHER. (QUANTITY 5)  |
| 42       |                  | NOT USED                                               |
| 43       | T19/MS-0S550-402 | NAMEPLATE                                              |
| 44       |                  | NOT USED                                               |
|          |                  |                                                        |
| SCOURCE! | THIS ADDED DE    | ETED OR CHANGED BY PRODUCTION CHANGES                  |

\*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES





#### PARTS LIST

LBI-31874 S550 PLUS MECHANICAL PARTS)

| SYMBOL | GE PART NO.      | DESCRIPTION                                            |
|--------|------------------|--------------------------------------------------------|
| 1      | T19/ME-0S550-037 | FRONT HOUSING                                          |
| 2      | T19/ME-08550-002 | REAR HOUSING                                           |
| 3      | T19/ME-08550-003 | CONTROL PANEL                                          |
| 4      |                  | NOT USED                                               |
| 5      |                  | NOT USED                                               |
| 6      | T19/ME-08550-025 | VOLUME KNOB                                            |
| 7      |                  | NOT USED                                               |
| 8      |                  | NOT USED                                               |
| 9      |                  | NOT USED                                               |
| 10     |                  | NOT USED                                               |
| 11     |                  | NOT USED                                               |
| 12     | T19/80-SN404-P1Z | 4-40 UNC x 1/4"                                        |
| 13     | T19/83-SN400-H1Z | 4-40 UNC NUT                                           |
| 14     | T19/MR-08550-019 | DUST COVER                                             |
| 15     | T19/ME-08990-009 | MOUNTING BRACKET                                       |
| 16     | T19/ME-0S990-021 | CAP .                                                  |
| 17     | T19/ME-0S990-032 | BREAKAWAY DEVICE                                       |
| 18     | T19/ME-08990-033 | RETAINER MOUNTING                                      |
| 19     |                  | NOT USED                                               |
| 20     |                  | NOT USED                                               |
| 21     |                  | NOT USED                                               |
| 22     | T19/51-006SD-500 | 6 P. MIC PHONE JACK                                    |
| 23     |                  | NOT USED                                               |
| 24     |                  | NOT USED                                               |
| 25     |                  | NOT USED                                               |
| 26     |                  | NOT USED                                               |
| 27     | T19/77-S3008-POM | 3x8 SELF TAPPING SCREW. (QUANTITY 5)                   |
| 28     | T19/77-S3006-POM | 3x6 SELF TAPPING SCREW. (QUANTITY 4)                   |
| 29     | T19/ME-0S550-042 | KNOB COVER                                             |
| 30     | T19/77-S4010-KOM | 4x10 SELF TAPPING SCREW, WITH F/S WASHER. (QUANTITY 2) |
| 31     | T19/77-08550-032 | PTB 4x10 MC SCREW, WITH F/S WASHER. (QUANTITY 2)       |
| 32     | T19/81-SA010-C1M | 10-32 UNF x 5/8" LG                                    |
| 33     | T19/77-S4820-H1M | 4.8x20 SELF TAPPING SCREW. (QUANTITY 2)                |
| 34     | T19/75-85012-C1B | M5x12 MACHINE SCREW. (QUANTITY 2)                      |
| 35     | T19/MP-0S550-036 | METAL CAN HOLDER                                       |
| 36     | T19/MP-0S550-035 | METAL CAP                                              |
| 37     |                  | NOT USED                                               |
| 38     | T19/74-08550-23M | TAPE                                                   |
| 39     | T19/79-S50A0-FOM | M5 FLAT WASHER                                         |
| 10     | T19/79-S50A0-EBM | M5 EX. TOOTH WASHER                                    |
| 11     | T19/77-S3008-KOM | 3x8 SELF TAPPING SCREW, WITH F/S WASHER. (QUANTITY 5)  |
| 12     | į                | NOT USED                                               |
| 13     |                  | NOT USED                                               |
| 14     | T19/ME-0S550-403 | NAMEPLATE                                              |
|        |                  |                                                        |

<sup>\*</sup>COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES.

28 PARTS LIST LBI-31573A

#### PARTS LIST

LBI-31873 S550 16 PLUS SYSTEM BOARD MODEL P1, P2 & P3

|                      |                  |                                                       | R201                 | T19/03-470  |
|----------------------|------------------|-------------------------------------------------------|----------------------|-------------|
| 0.44501              | 05 0407 110      |                                                       | R202                 | T19/03-100  |
| SYMBOL               | GE PART NO.      | DESCRIPTION                                           | R203<br>and<br>R204  | T19/03-220  |
|                      |                  |                                                       | R205                 | T19/03-100  |
| 0001                 | T19/13-10EKI-A6A | Multi-Layer Ceramic: 100 pF 10%, 50V                  | R206                 | T19/03-100  |
| C201<br>C202         | T19/13-10EKI-A6A | Multi-Layer Ceramic: 1000 pF 10%, 50V                 | R207                 | T19/03-2202 |
| C202                 | T19/13-10EKI-A6A | Multi-Layer Ceramic: 100 pF 10%, 50V                  | R208                 | T19/03-1000 |
| C204                 | T19/13-10DKI-A6A | Multi-Layer Ceramic: 1000 pF 10%, 50V                 | R209                 | T19/03-150  |
| and<br>C205          | 110,10 100       | ,                                                     | R210                 | T19/03-1002 |
| C206                 | T19/14-47BMP-AOA | Tantalum: 0.47 uF 20%, 16V                            | R211                 | T19/03-2203 |
| C207                 | T19/13-10EKI-A6A | Multi-Layer Ceramic: 100 pF 10%, 50V                  | R212                 | T19/03-2202 |
| C208                 | T19/13-10DKI-A6A | Multi-Layer Ceramic: 1000 pF 10%, 50V                 | R213                 | T19/03-1000 |
| C209                 | T19/12-47CKI-AOA | Polyester: 0.047 uF 10%, 50V                          | R214                 | T19/03-470  |
| and<br>C210          |                  |                                                       | R217<br>thru<br>R220 | T19/03-470I |
| C211<br>and<br>C212  | T19/13-10EKI-A6A | Multi-Layer Ceramic: 100 pF 10%, 50V                  | R221<br>thru<br>R223 | T19/03-1000 |
| C213<br>and          | T19/14-100MG-AOA | Tantalum: 10 uF 20%, 25V                              | R224                 | T19/03-100  |
| C214                 |                  |                                                       | R225                 | T19/03-1000 |
| C215                 | T19/13-10EKI-A6A | Multi-Layer Ceramic: 100 pF 10%, 50V                  | 1                    |             |
| C216                 | T19/13-10EKI-A6A | Multi-Layer Ceramic: 100 pF 10%, 50V. (P1 & P2 only). | R226<br>thru<br>R233 | T19/03-2700 |
|                      |                  | DIODES                                                | R234                 | T19/03-1001 |
| D201                 | T19/22-04148-01N | Silicon, fast recovery: 1N4148                        | R235                 | T19/03-2202 |
| thru<br>D208         |                  |                                                       | R236                 | T19/03-1002 |
| D209<br>and<br>D210  | T19/22-04148-01N | Silicon, fast recovery: 1N4148. (P1 & P2 only).       | R237                 | T19/03-1001 |
| D211                 | T19/22-04001-01N | Rectifier: 1N4001                                     | R238<br>and          | T19/03-4702 |
| D212                 | T19/22-04148-01N | Silicon, fast recovery: 1N4148. (P1 & P2 only).       | R239<br>R240         | T19/03-1000 |
| D213<br>thru<br>D217 | T19/22-04148-01N | Silicon, fast recovery: 1N4148.                       | and<br>R241          | 119/03-1000 |
|                      |                  | JACKS                                                 |                      |             |
| J101                 | T19/51-140BD-201 | Microprocessor board plugs: 40 pins                   | RP201                | T19/01-2202 |
| J201                 | T19/51-119CD-701 | Connector, printed wiring: 19 pins                    | RP202                | T19/01-2202 |
| J301                 | T19/51-134BD-201 | Display board plugs: 34 pins                          |                      |             |
| J202                 | T19/51-119CD-701 | Connector, printed wiring: 19 pins                    |                      |             |
| and<br>J203          |                  |                                                       | SW101                | T19/55-081G |
| J204                 | T19/51-106BS-301 | Mic to System Board Base: 6 pins                      | and<br>SW102         |             |
|                      |                  | RELAYS                                                | SW203                | T19/55-1638 |
|                      |                  |                                                       | 1                    |             |
| K201                 | T19/59-380F6-SS0 | Relay: 12V 37.5 mA. (P1 & P2 only).                   |                      |             |
|                      |                  |                                                       | U201                 | T19/45-5810 |
| P204                 | T19/51-006CD-000 | Mic Jack: 6 pins                                      | U202                 | T19/45-2803 |
|                      |                  |                                                       | U203                 | T19/36-0039 |
| Q201<br>thru<br>Q204 | T19/32-03904-2N1 | Silicon, NPN: 2N3904                                  | U204                 | T19/36-0000 |
| Q205<br>thru<br>Q208 | T19/32-03904-2N1 | Silicon, NPN: 2N3904. (P1 & P2 only).                 | W204                 | T19/51-006B |
| Q209                 | T19/32-04401-2N1 | Silicon, NPN: 2N4401                                  |                      |             |
|                      |                  |                                                       |                      |             |
|                      | <u> </u>         |                                                       | 1                    |             |

| SYMBOL                | GE PART NO.      | DESCRIPTION                                                       |
|-----------------------|------------------|-------------------------------------------------------------------|
| Q210                  | T19/32-03904-2N1 | Silicon, NPN: 2N3904                                              |
| Q211                  | T19/32-03904-2N1 | Silicon, NPN: 2N3904. (P1 & P2 only).                             |
|                       |                  |                                                                   |
| R201                  | T19/03-470AJ-00C | Carbon film: 47 ohms 5%, 1/4 w                                    |
| R202                  | T19/03-1000J-00C | Carbon film: 100 ohms 5%, 1/4 w                                   |
| R203<br>and<br>R204   | T19/03-2202J-00C | Carbon film: 22K ohms 5%, 1/4 w                                   |
| R205                  | T19/03-1000J-00C | Carbon film: 100 ohms 5%, 1/4 w                                   |
| R206                  | T19/03-1002J-00C | Carbon film: 10K ohms 5%, 1/4 w                                   |
| R207                  | T19/03-2202J-00C | Carbon film: 22K ohms 5%, 1/4 w                                   |
| R208                  | T19/03-1000J-00C | Carbon film: 100 ohms 5%, 1/4 w                                   |
| R209                  | T19/03-1503J-00C | Carbon film: 150K ohms 5%, 1/4 w                                  |
| R210                  | T19/03-1002J-00C | Carbon film: 10K ohms 5%, 1/4 w                                   |
| R211                  | T19/03-2203J-00C | Carbon film: 220K ohms 5%, 1/4 w                                  |
| R212<br>R213          | T19/03-2202J-00C | Carbon film: 22K ohms 5%, 1/4 w  Carbon film: 47 ohms 5%, 1/4 w   |
| R214                  | T19/03-470AJ-00C | Carbon film: 47 ohms 5%, 1/4 w                                    |
| R217                  | T19/03-470BJ-00C | Carbon film: 4.7K ohms 5%, 1/4 w. (P1 & P2                        |
| thru<br>R220          |                  | only).                                                            |
| R221<br>thru<br>R223  | T19/03-1000J-00C | Carbon film: 100 ohms 5%, 1/4 w                                   |
| R224                  | T19/03-100AJ-20A | Carbon film: 10 ohms 5%, 2 w                                      |
| R225                  | T19/03-1000J-00C | Carbon film: 100 ohms 5%, 1/4 w. (P1 & P2 only).                  |
| R226<br>thru<br>R233  | T19/03-2700J-00D | Carbon film: 270 ohms 5%, 1/2 w. (P1 & P2 only).                  |
| R234                  | T19/03-1001J-00C | Carbon film: 1K ohms 5%, 1/4 w                                    |
| R235                  | T19/03-2202J-00C | Carbon film: 22K ohms 5%, 1/4 w                                   |
| R236                  | T19/03-1002J-00C | Carbon film: 10K ohms 5%, 1/4 w. (P1 & P2 only).                  |
| R237                  | T19/03-1001J-00C | Carbon film: 1K ohms 5%, 1/4 w                                    |
| R238<br>and<br>R239   | T19/03-4702J-00C | Carbon film: 47K ohms 5%, 1/4 w                                   |
| R240<br>and<br>R241   | T19/03-1000J-00C | Carbon film: 100 ohms 5%, 1/4 w                                   |
|                       |                  |                                                                   |
| RP201                 | T19/01-2202J-2GC | Res Network: 22K ohms 5%, 1/8 w, 10 pin 9 element. (P1 & P2 only) |
| RP202                 | T19/01-2202J-2GC | Res Network: 22K ohms 5%, 1/8 w, 10 pin 9 element.                |
|                       |                  |                                                                   |
| SW101<br>and<br>SW102 | T19/55-081GR-SRR | 16 Position Binary Encoder Switch (Pl & P2 only).                 |
| SW203                 | T19/55-1638R-B25 | Switch with Potentiometer: 25K ohms 20%, 1/10 w, linear.          |
|                       |                  | INTEGRATED CIRCUITS                                               |
| U201                  | T19/45-5810A-CPC | 10 Bits Serial/Parallel: UCN-5810A                                |
| U202                  | T19/45-2803A-BPC | Darlington Transistor Array: ULN-2803A. (P1 & P2 only).           |
| U203                  | T19/36-00393-0LM | Dual Comparator: LM393                                            |
| U204                  | T19/36-00005-078 | 5V Regulator: 7805                                                |
|                       |                  |                                                                   |
| W204                  | T19/51-006BS-301 | Housing with 26 AWG 5cm * 6 : 6 pins                              |
|                       |                  |                                                                   |
|                       |                  |                                                                   |
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#### PARTS LIST

S550 16 PLUS MICROPROCESSOR BO MODEL P1, P2 AND P3

| SYMBOL               | GE PART NO.      | DESCRIPTION                                        |  |
|----------------------|------------------|----------------------------------------------------|--|
|                      |                  |                                                    |  |
| C101<br>and<br>C102  | T19/12-47CKI-AOA | Polyester: 0.047 uF 10%, 50V                       |  |
| C103<br>and<br>C104  | T19/14-10BMH-AOA | Tantalum: 0.1 uF 20%, 35V                          |  |
| C105                 | T19/14-470MD-A0A | Tantalum: 47 uF 20%, 6.3V                          |  |
| C106                 | T19/12-10BKI-AOA | Polyester: 0.1 uF 10%, 50V                         |  |
| C109                 | T19/13-22FKI-A6A | Multi-Layer Ceramic: 22 pF 10%, 50V                |  |
| C110                 | T19/13-27FKI-A6A | Multi-Layer Ceramic: 27 pF 10%, 50V                |  |
| C120                 | T19/13-10DKI-A4A | Multi-Layer Ceramic chip: 1000 pF 10%, 50V         |  |
| C122<br>thru<br>C134 | T19/13-10DKI-A4A | Multi-Layer Ceramic chip: 1000 pF 10%, 50V         |  |
| C136<br>thru<br>C171 | T19/13-10DKI-A4A | Multi-Layer Ceramic chip: 1000 pF 10%, 50V         |  |
| C173<br>thru<br>C175 | T19/13-10DKI-A4A | Multi-Layer Ceramic chip: 1000 pF 10%, 50V         |  |
| C178<br>thru<br>C188 | T19/13-10DKI-A4A | Multi-Layer Ceramic chip: 1000 pF 10%, 50V         |  |
| C190<br>thru<br>C195 | T19/13-10DKI-A4A | Multi-Layer Ceramic chip: 1000 pF 10%, 50V         |  |
|                      |                  |                                                    |  |
| D102                 | T19/22-04148-01N | Silicon, fast recovery: 1N4148                     |  |
| J102                 | T19/51-103BS-201 | 3 Pin Mini Jumper Base, Male                       |  |
|                      |                  |                                                    |  |
| P101                 | T19/51-040BD-001 | 40 Pin Printed Circuit Connector, Female           |  |
| P102                 | T19/49-DM2GB-2GS | 2 Pin Mini Jumper, Female                          |  |
|                      |                  |                                                    |  |
| Q101                 | T19/32-03904-2N1 | Silicon, NPN: 2N3904                               |  |
|                      |                  |                                                    |  |
| R101                 | T19/03-1004J-00C | Carbon film: 1M ohms 5%, 1/4 w                     |  |
| R102<br>R103         | T19/03-4701J-00C | Carbon film: 4.7K ohms 5%, 1/4 w                   |  |
| R112                 | T19/03-4702J-00C | Carbon film: 47K ohms 5%, 1/4 w                    |  |
| thru<br>R116         | 110703-10025-000 | Carbon film: 10K ohms 5%, 1/4 w                    |  |
|                      |                  |                                                    |  |
| RP101                | T19/01-1002J-2GC | Res Network: 10K ohms 5%, 1/8 w, 10 pin 9 element. |  |
| U101                 | T19/46-80516-CPC |                                                    |  |
| U108                 | T19/40-021AT-0PC | 8-Stage Static Shift Register: 4021                |  |
| U109                 | T19/36-00387-00L | 5 V Regulator and Reset: L387                      |  |
|                      |                  |                                                    |  |
|                      | 1                |                                                    |  |

| SYMBOL | GE PART NO.       | DESCRIPTION         |
|--------|-------------------|---------------------|
|        |                   |                     |
| XU101  | T19/50-401T0-0IS  |                     |
| ¥101   | T10 /60-72729-D00 |                     |
| 1101   | 119/00-73728-000  | Crystal: 7.3720 Mnz |
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\*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES.

\*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES.

#### PARTS LIST

LBI-31878 S550 16 PLUS DISPLAY BOARD MODEL P1, P2 AND P3

| SYMBOL               | GE PART NO.      | DESCRIPTION                                                                                    |  |  |
|----------------------|------------------|------------------------------------------------------------------------------------------------|--|--|
|                      |                  | DIODES                                                                                         |  |  |
| D301                 | T19/24-24VR2-SLB | Red Square LED: SLB24VR3F. (P1 and P3 only).                                                   |  |  |
| D302                 | T19/24-24MG5-SLB | Green Square LED: SLB24MG3F. (P1 and P2 only).                                                 |  |  |
| D303                 | T19/24-24YY4-SLB | Yellow Square LED: SLB24YY3F. (P1 and P3 only).                                                |  |  |
| D304                 | T19/24-24YY4-SLB | Yellow Square LED: SLB24YY3F                                                                   |  |  |
| D305                 | T19/24-24MG5-SLB | Green Square LED: SLB24MG3F                                                                    |  |  |
| D306                 | T19/24-24VR2-SLB | Red Square LED: SLB24VR3F                                                                      |  |  |
| D307                 | T19/24-24YY4-SLB | Yellow Square LED: SLB24YY3F                                                                   |  |  |
| D308                 | T19/24-24VR2-SLB | Red Squre LED: SLB24VR3F                                                                       |  |  |
| D309<br>thru<br>D311 | T19/24-20GD5-000 | Green LED Lamp. (P1 only).                                                                     |  |  |
| D312<br>and<br>D313  | T19/22-04148-01N | Silicon, fast recovery: 1N4148. (P1 only).                                                     |  |  |
| D314                 | T19/22-04148-01N | Silicon, fast recovery: 1N4148. (P1 and P2 only).                                              |  |  |
| D315<br>and<br>D316  | T19/22-04148-01N | Silicon, fast recovery: 1N4148. (P1 only).                                                     |  |  |
| D317                 | T19/22-04148-01N | Silicon, fast recovery: 1N4148. (Pl and P2 only).                                              |  |  |
| D318                 | T19/22-04148-01N | bilicon, last recevely.                                                                        |  |  |
| D319<br>thru<br>D322 | T19/22-04148-01N | Silicon, fast recovery: 1N4148. (Pl and P2 only).                                              |  |  |
| P301                 | T19-51-034BD-201 | Printed Circuit Connector with Cable: 34 pins                                                  |  |  |
| Q301<br>thru<br>Q304 | T19/31-04403-2N1 |                                                                                                |  |  |
| Q305                 | T19/32-03904-2N1 | Silicon, NPN: 2N3904. (P1 only).                                                               |  |  |
| Q306                 | T19/32-03904-2N1 | Silicon, NPN: 2N3904. (Pl and P2 only).                                                        |  |  |
|                      |                  | RESISTORS                                                                                      |  |  |
|                      | (on 1001 T 000   | Carbon film: 1K ohms 5%, 1/4 w. (P1 and P2                                                     |  |  |
| R301                 | T19/03-1001J-00C | only).                                                                                         |  |  |
| R302                 | T19/03-3301J-00C | Carbon film: 3.3K ohms 5%, 1/4 w. (P1 and P2 only).                                            |  |  |
| R303                 | T19/03-1001J-00C | Carbon film: 1K ohms 5%, 1/4 w. (P1 and P2 only).                                              |  |  |
| R304<br>and<br>R305  | T19/03-3301J-00C | Carbon film: 3.3K ohms 5%, 1/4 w. (P1 and P2 only).                                            |  |  |
| ¥306                 | T19/03-1001J-00C | Carbon film: 1K ohms 5%, 1/4 w. (P1 and P2 only).                                              |  |  |
| R307                 | T19/03-3301J-00C | Carbon film: 3.3K ohms 5%, 1/4 w. (P1 and P2 only).                                            |  |  |
| R308                 | T19/03-1001J-00C | Carbon film: 1K ohms 5%, 1/4 w. (P1 and P2 only).  Carbon film: 10K ohms 5%, 1/4 w. (P1 only). |  |  |
| R309                 | T19/03-1002J-00C | Carbon film: 3.3K ohms 5%, 1/4 w. (Pl only).                                                   |  |  |
| R310<br>R311         | T19/03-33013-00C | Carbon film: 10K ohms 5%, 1/4 w. (P1 and P2                                                    |  |  |
| R311                 | T19/03-3301J-00C | only).  Carbon film: 3.3K ohms 5%, 1/4 w. (P1 and P2 only).                                    |  |  |
|                      |                  |                                                                                                |  |  |

|         | SYMBOL               | GE PART NO.      | DESCRIPTION                                                       |
|---------|----------------------|------------------|-------------------------------------------------------------------|
| Ì       | R313                 | T19/03-1001J-00C | Carbon film: 1K ohms 5%, 1/4 w. (P1 and P3 only).                 |
|         | R314                 | T19/03-1001J-00C | Carbon film: 1K ohms 5%, 1/4 w. (P1 and P2 only).                 |
|         | R315                 | T19/03-1001J-00C | Carbon film: 1K ohms 5%, 1/4 w. (Pl and P3 only).                 |
| 1       | R316<br>thru<br>R320 | T19/03-1001J-00C | Carbon film: 1K ohms 5%, 1/4 w.                                   |
| $\  \ $ | R321                 | T19/03-3300J-00D | Carbon film: 330 ohms 5%, 1/2 w. (P1 only).                       |
|         | 8301                 | T19/55-7107K-J2Z |                                                                   |
|         | S302                 | T19/55-1021K-08M | Rocker and Lever Handle Switch: 8M1021. (P1                       |
|         | S303                 | T19/55-7108K-J2Z | only).  Rocker and Lever Handle Switch: 7108-J2-Z-Q-I. (Pl only). |
| l       |                      |                  | INTEGRATED CIRCUITS                                               |
|         | U301<br>and<br>U302  | T19/26-5521G-HDS | Dual 7-Segment Display: HDSP-5521 G. (Pl and P2 only).            |
|         |                      |                  |                                                                   |
|         |                      |                  |                                                                   |
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<sup>\*</sup>COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES

This addendum identifies revision letter changes not previously incorporated in this publication.

### REV A - CONTROL UNIT 19B801551P1-3

To change PTT timing and improve switch de-bounce, changed U101.

### REV B - CONTROL UNIT 19B801551P1-3

To prevent group/system switch bounce/skip, deleted C174, C175, and C188 on CPU board.

#### REV C - CONTROL UNIT 19B801551P1-3

To eliminate PTT switch bounce, changed Ul01.

U101 is: 19A149271G5.

ADDENDUM NO 2 TO LBI-31573A (PCS6)

This addendum adds the following part numbers to this publication. When ordering, use the appropriate part number for each board.

| MODEL         | <u>PWB_NAME</u> | <u>PART NUMBER</u> |
|---------------|-----------------|--------------------|
| 19B801551P1,2 | SYSTEM BOARD    | T19/AS16P1001A     |
| 19B801551P3   | SYSTEM BOARD    | T19/AS16P3001A     |
| 19B801551P1-3 | PROCESSOR BOARD | T19/AS16P1002A     |
| 19B801551Pl   | DISPLAY BOARD   | T19/AS16P1003B     |
| 19B801551P2   | DISPLAY BOARD   | T19/AS16P2003B     |
| 19B801551P3   | DISPLAY BOARD   | T19/AS16P3003B     |
|               |                 |                    |