DESCRIPTION AND MAINTENANCE MASTR® II BASE STATION COMBINATIONS

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Ericsson Inc. Private Radio Systems Mountain View Road Lynchburg, Virginia 24502 1-800-528-7711 (Outside USA, 804-528-7711)



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WARNING
No one should be permitted to handle any portion of the equipment that is supplied with high voltage; or to connect any external apparatus to the units while the units are supplied with power. KEEP AWAY FROM LIVE CIRCUITS.
High level RF energy in the transmitter Power Amplifier assembly can cause RF burns KEEP AWAY FROM THESE CIRCUITS WHEN THE TRANSMITTER IS KEYED.

SPECIFICATIONS*

EIA DIMENSIONS (H X W X D)

DESK MATE (30-INCH)	30-1/4" X 21-1/2" X 15.5"
DESK MATE (44-INCH)	44-1/4" X 21-1/2" X 15.5"
POLE MOUNT	45" X 21-l/2" X 21"
FLOOR MOUNT	69" X 23" X 21"
WEIGHT	
DESK MATE (30-INCH)	160 lbs

180 lbs 225 lbs 290 lbs

INPUT VOLTAGE

POLE MOUNT

FLOOR MOUNT

DESK MATE (44-INCH)

121/242 VAC, 60 Hz Only (50 Hz Optional)

AC INPUT POWER

RF OUTPUT POWER	TRANSMIT	RECEIVE	STANDBY
LOW BAND 100 WATTS	260 WATTS	105 WATTS	65 WATTS
HIGH BAND 40 WATTS	270 WATTS	75 WATTS	40 WATTS
110 WATTS	560 WATTS	105 WATTS	65 WATTS
UHF			
40 WATTS	270 WATTS	75 WATTS	40 WATTS
100 WATTS	560 WATTS	105 WATTS	65 WATTS

TEMPERATURE RANGE

 $-30^{\circ} \text{ TO} + 60^{\circ} \text{C} (-22 \text{ to} + 140 \text{ F})$

* These specifications are intended primarily for the use of the serviceman. Refer to the appropriate Specification Sheet for the complete specifications.

FCC FILING NUMBERS

FCC FILING NO.	DUTY CYCLE	POWER OUTPUT
KT-61-A	CONTINUOUS	50 - 100 WATTS
KT-47-J	CONTINUOUS	10 - 40 WATTS
KT-49-J	CONTINUOUS	20 - 110 WATTS
KT-55-K	CONTINUOUS	1 - 40 WATTS
KT-114-K	CONTINUOUS	30 - 100 WATTS
	KT-61-A KT-47-J KT-49-J KT-55-K	KT-61-ACONTINUOUSKT-47-JCONTINUOUSKT-49-JCONTINUOUSKT-55-KCONTINUOUS

(o) /CABINET/STYLE (1st Digit "D", "S", "P", or "V")

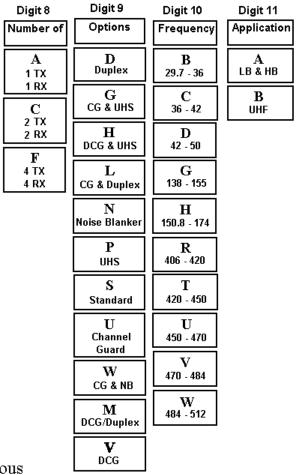
NOTE: FCC Filing number not relevant to equipment operating in the 406 - 420 MHz frequency range.

COMBINATION NOMENCLATURE

Digits 1&2	Digit 3	Digits 4-6	Digit 7
Product	Cabinet	Power	Control
S3 Mil	D 30 - inch	030 30 - watts	R DC Remote
Station	Desk Mate	035 35 - watts	T Tone Remote
	44 - inch Desk Mate	040 40 - watts	
	P Pole Mount	080 80 - watts	Remote/
	Cabinet V	100 100 - watts	Tone Remote/
	Floor Mount Cabinet	110 110 - watts	Y Repeat

- D & L Combinations are PTT with • separate receiver antenna cables.
- • L Station Combinations have simultaneous Encode/Decode Channel Guard.

LBI-31899F



DESCRIPTION

The MASTR II radio station combinations are designed for either DC or Tone Remote Control or Repeater operation. The station receiver is mounted on a shielded enclosure on the radio panel front door, along with a receiver system board which accommodates Channel Guard and other option boards. Jacks are provided on the system board for plug-in interface with the options and control functions. The transmitter exciter is located in a separate shielded compartment on the radio panel front door. See Figure 1.

The continuous duty transmitter power amplifier hinges from the bottom of the radio housing. The PA assembly consists of a frame mounted to a heat sink. A cover snaps over the frame to form an RF-tight enclosure for the PA board assembly.

Directly above the PA assembly is the station control shelf. This shelf houses the Control Panel and the Mini Backplane option S3MB01. The option cards used with the Control Shelf are installed in the Mini-backplane housing. These options include: Auxiliary Control, Auxiliary Receiver (DC or Tone), and Scan functions. Refer to LBI-31877 for a complete description of Mini Backplane option S3MB01.

Two front panels are used: one for all station applications and one for repeater applications. A Front Panel is shown in Figure 2. Typical Front Panel controls include the transmit (TF1-TF4) and receive (RF1-RF4) frequency select. REM PTT, Speaker, Auxiliary receiver, ICOM (Intercom) and TEST switches, and the VOLUME Control. Indicators include the TX (transmit), RPTR Disable, and Frequency Select (F1-F4).

External control connections are made to TB1201 located on the back of the Control Shelf.

The station power supply is connected to a 121 VAC power source. Conversion from 121 VAC to 242 VAC is made by jumper changes on the back of the power supply front panel. The input voltage is stepped down to 12 Volts by a ferroresonant transformer which provides line regulation of 2% for a 20% primary change. A power switch, primary and secondary fuses and two AC outlets are located on the front panel. A high-current fuse is located on the back panel.

SYSTEM DESCRIPTION

RECEIVER

The station receiver consists of an oscillator/multiplier assembly (OSC/MULT), RF Assembly, Mixer/IF Assembly (MIF) and IF-Audio Squelch Assembly (IFAS). In receivers with noise blankers, the noise blanker circuit replaces the standard MIF board. Refer to the Receiver Maintenance Manual for a complete description of the station receiver.

TRANSMITTER

The station transmitter consists of an exciter board assembly and a power amplifier assembly. In continuous duty transmitters, the PA assembly consists of a printed wiring board mounted on a heat sink at the rear of the radio housing. In intermittent duty stations, the heat sink assembly is fastened to two sheet metal adaptor plates which hinge at the radio panel. Refer to the transmitter Maintenance Manual for a complete description of the station transmitters.

SYSTEM BOARD A1

The station System Board is located on the Radio Panel Front Door and the receiver modules plug directly into the board. Along the edge of the System Board are two connectors which interconnect with the Remote Control Shelf and Power-Supply. Plug-in Channel Guard and Carrier Control ~ Timer option jacks are provided. A metering jack is provided for accommodating the General Electric Model 4EX3A11 Test Set. VOLUME Control R3 is located on the System Board. SQUELCH Control R901 is located on the Radio Panel Front Door.

A jumper is normally present between J933-4 and J933-8 in single-frequency transmit stations. A jumper is also present between H47 and H48 on A901 in single-frequency receive stations. In multiple-frequency receive stations, selecting a particular receive frequency at the remote control unit applies a ground to the particular pin at J931 corresponding to the frequency selected. The ground is then connected via the System Board printed wiring to the receiver. OSC/MULT to select the desired oscillator.

VOLUME/SOUELCH from the receiver Audio PreAmp is connected via J904-12 to the VOLUME (R3) and SQUELCH (R901) controls. The VOLUME arm is returned to the receiver IFAS Board where the signal is amplified by the receiver audio power amplifier circuit. The audio output of the PA is then connected to the speaker leads at J904-18 & 19. The station VOLUME control (R3) is normally adjusted for 1-watt output and the station speaker level is controlled by the service speaker VOLUME control.

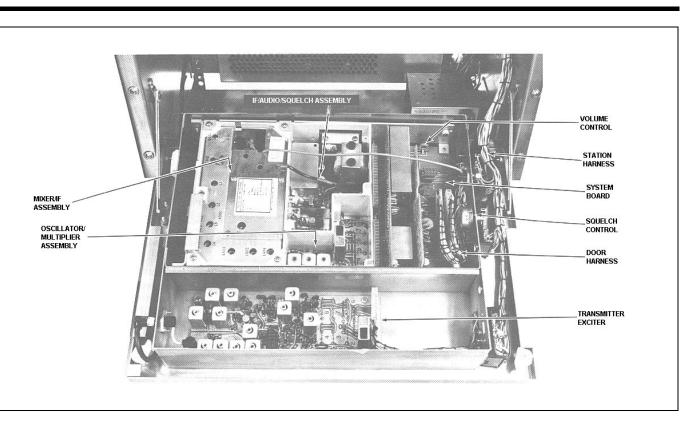


Figure 1 - Radio Panel Front Door

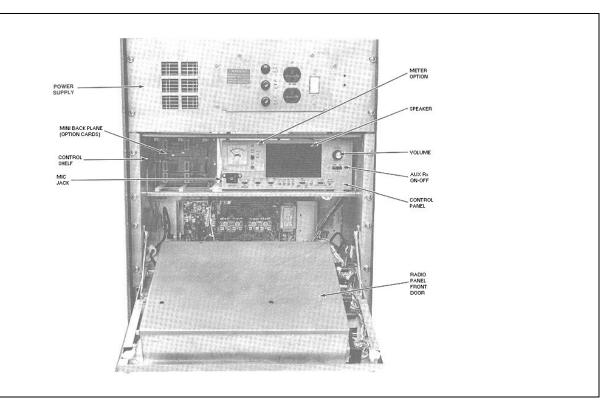


Figure 2 - Typical Station Assembly



DC REMOTE CONTROL

In DC Remote Control Systems, DC currents are selectively applied to a telephone pair at a remote control console to set the system operating characteristics. Items that are controlled by the DC Remote Control system include selecting the number of channels, scan option, Channel Guard Disable, Repeater Disable, and Auxiliary Receiver. In some cases combinations of the above may be selected. Refer to the Control Panel Manual for details.

TONE REMOTE CONTROL

Up to 13 functions may be controlled in the Tone Remote Control system. This is accomplished by applying the specified tone frequency at the prescribed level to the transmission medium at a remote control console for detection by the Tone Remote Control system on the Control Shelf. The controlled functions include transmitter/receiver selection, Rx Channel Guard Disable, Channel Guard or Repeater Enable/Disable, Auxiliary function on/off, repeater enable, scan or sim. monitor or repeater disable, and Tx hold. Refer to the Maintenance Manual for the Control Shelf for a complete description of the system.

CHANNEL GUARD

In stations equipped with Channel Guard, the Channel Guard Board is plugged into the System Board at P908 and P909. Each MASTR II receiver is equipped with a tone reject filter to prevent the CG tone from being heard in the speaker. In addition, all transmitters are provided with a Channel Guard Modulation control which is adjusted for proper deviation.

Channel Guard is a continuous tone controlled squelch system that provides communications control in accordance with EIA standard RS-220. The system utilizes standard tone frequencies from 721.9 to 203.5 Hz with both the encoder and operating on the same frequency. The STE circuit (Squelch Tail Eliminator) employs a phase shift of approximately 180 degrees in the encode function to eliminate an undesirable noise burst after each transmission.

The decoder operates in conjunction with the receiver to inhibit all calls that are not tone coded with the proper Channel Guard tone frequency. The Volume/Squelch output of the receiver is applied to the Channel Guard decoder at P908-1. When the received signal is not properly coded with the CG tone, a ground is supplied through P908-5 to mute the receiver. When a properly coded signal is received, the receiver unsquelches and the desired signal is heard. In duplex combinations, a separate encoder is used in the exciter and a separate decoder is used in the receiver.

A Channel Guard Filter is used in the remote audio to attenuate frequencies below 203.5 Hertz to prevent the Channel Guard tone from being applied to the remote audio pair.

A repeater will not key in Channel Guard systems unless the received signal is coded with the proper Channel Guard tone. The CG MONITOR function when selected will not allow the repeater to key on an encoded signal but will allow the operator to hear all channel activity.

INITIAL ADJUSTMENT

After the MASTR II station has been installed as described in the Installation Manual, the following adjust-ments should be made by an authorized electronics technician before the station is placed in service.

TEST EQUIPMENT REQUIRED

- 1. Deviation Monitor
- 2. Wattmeter, 50 ohms, rated power
- 3. RF Generator, (Station RF Frequencies)
- 4. AC Voltmeter
- 5. 30 dB Coupler

TRANSMITTER ADJUSTMENT

Transmitter adjustment includes measuring the forward and reflected power and adjusting the antenna length for optimum ratio, then setting the transmitter to the rated power output. Next measure and record the frequency and modulation for future reference. For complete transmitter adjustment procedures, refer to the Alignment Procedure in the applicable radio Maintenance Manual.

RECEIVER ADJUSTMENT

Initial adjustment of the receiver includes tuning the input circuit to match the antenna, adjusting the station volume control, and setting the station squelch control. Refer to the Front End Alignment and Adjustment Procedures in the Maintenance Manual.

STATION VOLUME (R3 on System Board)

1. Apply a 1000 microvolt on-frequency test signal modulated by 1000 Hz with 3 kHz deviation to the receiver antenna jack J937.

- 2. Turn service speaker switch (S1) to desired RCVR position.
- 3. Connect an AC Voltmeter across J905 terminals 1 & 2 and adjust R3 for a reading of 6.3 Volts RMS on the meter.



Adjusting the VOLUME control for levels higher than specified may cause damage to the speaker.

4. Set VOLUME switch S2 on the service speaker to the desired listening level.

STATION SOUELCH (R901 on Receiver Exciter Door)

- 1. Turn the SQUELCH control clockwise as far as possible.
- 2. Turn the SQUELCH control counterclockwise until the noise just disappears, then advance the control (clockwise) another 20 degrees.

LOCAL CONTROL MODULATION ADJUSTMENT

- 1. Apply a 1000 Hz, 1 VRMS signal across P3-2 (MIC HI) and P3-1 (low). Connect a 0.5 microfarad (or larger) DC blocking capacitor in series with the MIC HI lead, P3-2.
- 2. Set MOD ADJUST control R127 on the exciter for 4.5 kHz deviation as indicated on a frequency modulation monitor.
- 3. While talking in a normal voice, at the station microphone adjust LOCAL TX MOD LEVEL R222 (Tone Panel) or R46 (DC Panel) on the Control Panel for a deviation of 3 to 4 kHz as measured on the deviation monitor.

REPEATER CONTROL ADJUSTMENT

- 1. Apply a 1000 Hz, on frequency signal modulated with 1000 Hz tone at 3 kHz deviation to the station receiver.
- 2. Adjust TX MOD control R60 on the Control Panel for a 3.0 kHz deviation as indicated on the deviation monitor.

PROCEDURES The individual Maintenance Manuals for the transmitter and receiver describe standard test procedures which the technician can use to compare the actual performance of the transmitter or receiver against the specifications of the unit when shipped from the factory. In addition, specific troubleshooting procedures are available to assist the technician when servicing the transmitter and receiver.

Removing IC "s and other soldered-in components can be easily accomplished by using a de-soldering tool. To remove an IC, heat each lead separately on the solder side and remove the old solder with the de-soldering tool.

REMOTE CONTROL ADJUSTMENTS

The transmitter modulation gain, the remote audio input and line output must be adjusted before placing the station in operation. Refer to the DC Remote Control or the Tone Remote Control Maintenance Manual for these adjustments.

REPEATER CONTROL ADJUSTMENT

The repeater drop out delay timing may be adjusted before placing the station in operation. Refer to the MASTR II Repeater Station Control Panel Maintenance Manual for these adjustments.

MAINTENANCE

To insure high operating efficiency and to prevent mechanical and electrical failures from interrupting system operation, routine checks should be made of all mechanical and electrical parts at regular intervals. This preventive maintenance should include the checks listed in the table of Maintenance Checks.

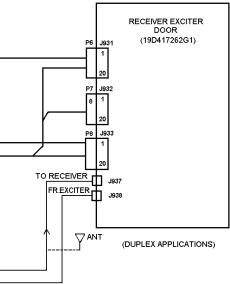
TEST AND TROUBLESHOOTING

An alternate method is to use a special soldering tip that heats all of the pins simultaneously.

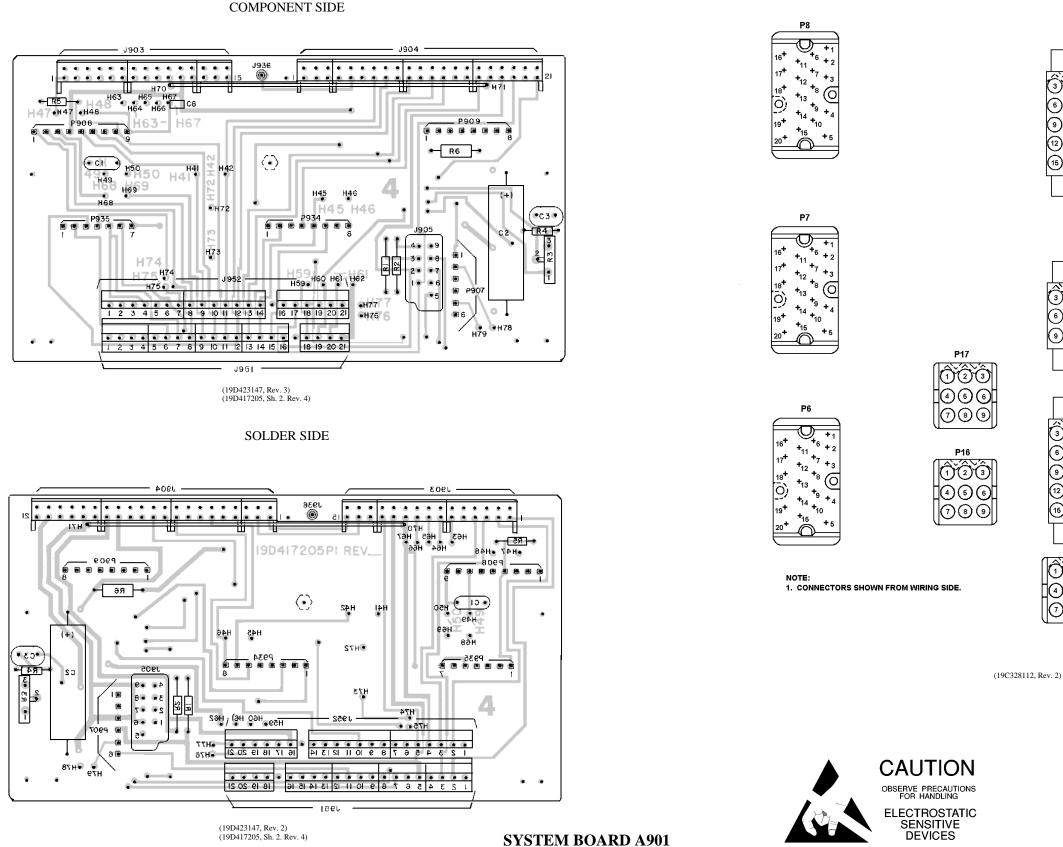
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SYSTEM INTERCONNECTION DIAGRAM

MAINTENANCE CHECKS		L BETWEEN ECKS	CONTROL PANEL (19B238871P) J1214 P14
	Every 6 months	As Required	1 MULTIPLE FREQUENCY 12 (19A137391G1) J1201 P1
Transmitter Alignment: Compare meter readings at transmitter multiplier metering jacks with voltages read during initial tune up. Touch up multiplier tuning. Check power output. (See Alignment Procedure for Transmitter).		x	J1202 P2 12 J1203 P3 INTERCONNECT CABLE
Receiver: While receiving an unmodulated signal on the station frequency(s), adjust OSC-1 trimmer for each operating frequency for a zero discriminator reading. (See the Receiver Alignment Procedure).		X	
Transmission Line: Check for positive indication of pressure on transmission line pressure gauge (if pressurized line is used).	X		J1200 P1200
Antenna: Check antenna & mast for mechanical stability.	Х		OPTION CABLE R BK
Mechanical Inspection: Visually check cables, plugs, sockets, ter- minal boards & components for good electrical connections. Check for tightness of nuts, bolts, & screws to make sure that nothing is working loose from its mounting.	X		(19B234949) MINI BACK PLANE (OPTION M801) J1218 (19D438240) 1 5
Cleaning: Use a vacuum cleaner to remove dust which may have accumulated inside the cabinet.	Х		
Frequency Check: Check transmitter frequency & deviation.		X	11

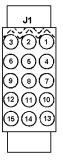


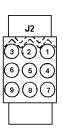
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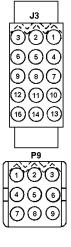


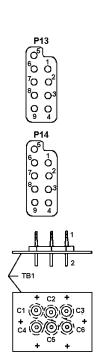
OUTLINE DIAGRAM

LBI-31899F





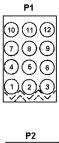




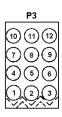
P5

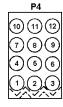
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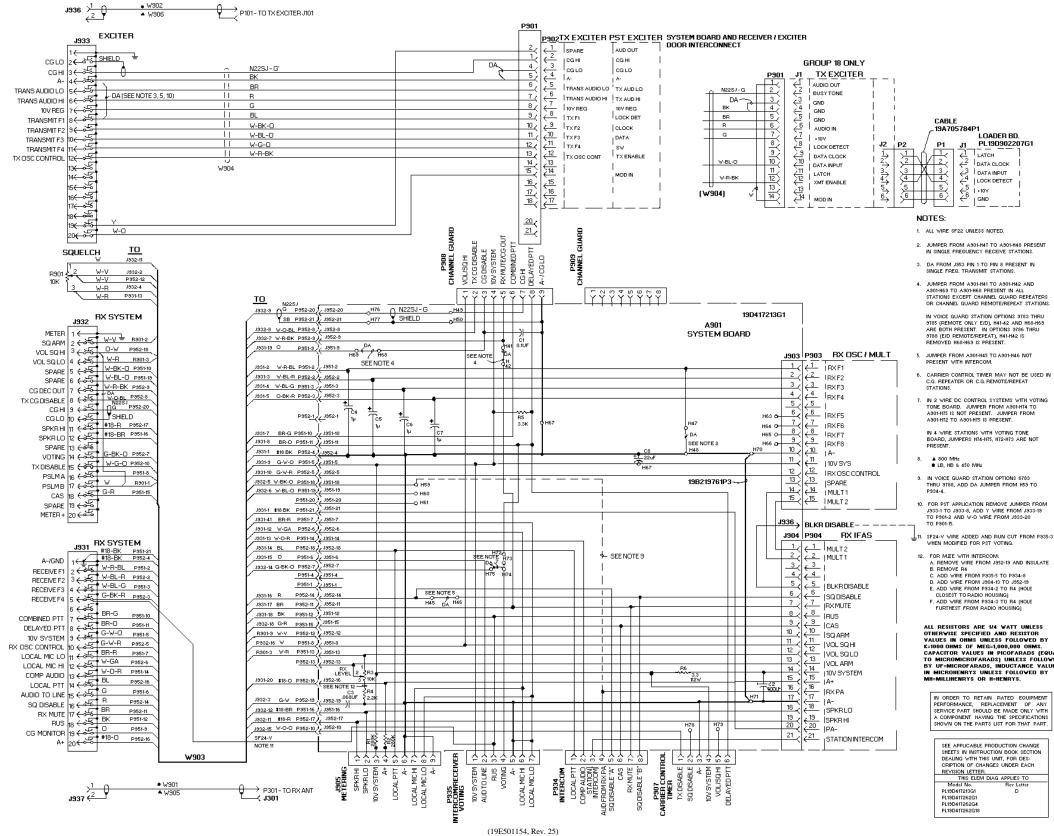








WIRING HARNESS 19C320811



SYSTEM BOARD A901 19D417262G1

LOADER BD. PL19D902207G1 LATCH . | +10V I GND

2. JUMPER FROM A301-H47 TO A301-H48 PRESENT

SOMER FROM ADDITION ADDITION ADDITIONAL STATIONS EXCEPT CHANNEL GUARD REPEATERS OR CHANNEL GUARD REMOTE/REPEAT STATIONS

IN YOICE GUARD STATION OPTIONS 3183 THRU 3185 (REMOTE ONLY E/D), H41-42 AND H68-H63 ARE BOTH PRESENT. IN OPTIONS 3186 THRU 3188 (E/D REMOTE/REPEAT), H41-H42 IS REMOVED H68-H63 IS PRESENT.

7. IN 2 WIRE DC CONTROL SYSTEMS WITH VOTING

11. SF24-V WIRE ADDED AND RUN CUT FROM P335-3 WHEN MODIFIED FOR PST VOTING.

ALL RESISTORS ARE 1/4 WATT UNLESS OTHERWISE SPECIFIED AND RESISTOR YALUES IN OHMS UNLESS FOLLOWED BY K-1000 OHMS. CAPACITOR YALUES IN PICOFARADS (EGUAL TO MICROMICROFARADS) UNLESS FOLLOWED BY UF-MICROFARADS, INDUCTANCE YALUES IN MICROHENTS UNLESS FOLLOWED BY MH-MILLIHENRYS OR H-HENRYS.

IN ORDER TO RETAIN RATED EQUIPMENT PERFORMANCE, REPLACEMENT OF ANY SERVICE PART SHOULD BE MADE ONLY WITH A COMPONENT HAVING THE SPECIFICATIONS SHOWN ON THE PARTS LIST FOR THAT PART

SEE APPLICABLE PRODUCTION CHANGE SHEETS IN INSTRUCTION BOOK SECTION DEALING WITH THIS UNIT, FOR DES-CRIPTION OF CHANGES UNDER EACH REVISION LETTER. THIS ELEM DIAG APPLIES TO Model No. Bey Letter

MASTR II STATION RADIO PANEL FRONT DOOR ASSEMBLY 19D417262G1

PARTS LIST	& PRODUCTION	CHANGES

DESCRIPTION

LB14799A

WASTE II CONTINUOUS DUTY

					19A700237P1	Contact, elect
SYMBOL	PART NUMBER	DESCRIPTION			19A116781P3	Contact: 16-2
A901		COMPONENT BOARD		Biai		
		19D417213G1		P101		Part of W902
		———— CAPACITORS ————		P301		Part of W901
01	4044400000407			P907 P908		Part of AX01 Part of A901
C1 C2	19A116080P107 19A115680P24	Polyester: 0.1 uF ±10%, 50 VdcW. Electrolytic: 400 uF +150% -10%, 18 VdcW; sim		and P909		Fait of ASOT
		to Mallory Type TTX.		P909 P934		Part of A901
C3	19A116080P106	Polyester: 0.068 uF ±10%, 50 VdcW.		and		
C4 thru	19A701534P4	Tantalum: 1 uF ±20%, 35 VdcW.		P935	404446650005	Chall
C7				P951 and	19A116659P25	Shell.
C8	19A701534P8	Tantalum: 22 uF ±20%, 16 VdcW.		P952		
		JACKS				
J903 and		Connector. Includes:		R901	5496870P31	Variable, cart to Mallory LC
J904				W904		EXCITER CA 19D417262G
	19A116659P1	Connector, printed wiring: 3 contacts rated at 5 amps; sim to Molex 09-52-3032.		J933	19C851861P1	Assembly.
	19A116659P4	Connector, printed wiring: 6 contacts rated at 5 amps; sim to Molex 09-52-3062.				
J905	19B219374G2	Connector, 9 contacts. Includes: Shell.		P901	19A116659P25	Shell.
J936	4033513P4	Contact, electrical: sim to Bead Chain L93-3.		P906	19A127042P1	Terminal, solo
J937		Part of W901 & W905.				N
J938		Part of W902 & W906.			7878455P1	Lug terminal;
J951	19A116659P13	Connector, printed wiring: 4 contacts rated at 5 amps; sim to Molex 09-64-1041.			19A116781P4	Contact: 22-2 (Used in G2 a
J952		Connector includes:			19A701785P1	Contact, elect (Used with PS
	19A116659P11	Connector, printed wiring: 7 contacts rated at 5 amps; sim to Molex 09-64-1071.			19C320679G1	Door. (Used i
	19A116659P12	Connector, printed wiring: 6 contacts rated @ 5			19C320664P1	FR (Used in 0
	19A110059F12	amps; sim to Molex 09-64-1061.			19B226035G1	Support (Use
		———— PLUGS —————			19B226105G2	Support (Use
P907		Part of A901			19B234589P1	Pawl. (Used i
thru					19C336435P1	Knob. (Used
P909		Devi of A004			N193P808B6	Tap Screw;, F
P934 and		Part of A901				X 1/2 (Part of
P935					5493361P8	Washer, sprin (Part of door
		———— RESISTORS ————			4035664P8	Nut, self locki
R1	19A701250P444	Metal film: 280K ohms ±1%, 1/4 w.			19A115161P2	Sleeving. (Us
and R2					19B226035G2	Support (Use
R3	19B209358P106	Variable: 10K ohms ±5%, 1/4 w; sim to CTS			N402P39B6	Flatwasher: N
		X-201.			19A115874P1	Catch, friction
R4	19A700106P71	Composition: 2.2K ohms \pm 5%, 1/4 w.			19B201074P204	Tap screw, pl (Used with P
R5	19A700106P75	Composition: 3.3K ohms ±5%, 1/4 w.			19A116686P2	Nut, sheet sp
R6	19A700113P3	Composition: 3.3 ohms \pm 5%, 1/2 w.			N529P11B6	Plug Button (
		——— MISCELLANEOUS ————			19B201074P305	Tap screw, P
	5491541P302	Spacer. (Used in G1).				(Used to secu
	19B219761P3	Jumper (Used in G1).			19B209519P1	Polarity tab. (
		CABLES			19A121676P2	Guide Pin (Us
W901	19B233742G1	Cable, RF: approx 14 inches long, 350 VRMS, 500 Vdc operating voltage.			19A116496P1 7115130P9	Cable clip. (U Lockwasher,
W902	5491689P104	Cable, RF: approx 4 inches long, 350 VRMS, 500 Vdc operating voltage.			7165075P2	G1). Hex nut, bras
W903		CABLE ASSEMBLY 19D417262G2			4037158P4	G1). Rubber chani
					N529P18B6	Plug button (l
		JACKS				
J931	19C851861P1	Assembly.				
and J932						
		-	-			
			L			

				LB14799A			LB147968
19C317957P2	Connector, Includes: Shell.			NASTR II CONTINUOUS DUTY FATION HARNESS WITH METERING			MASTR II CONTINUOUS OUT"
19A700237P1	Contact, electrical: sim to Malco 003-0132-001.		ST	TATION HARNESS WITH METERING 19C320811G4			STATION HARNESS 19C320811G1
19A116781P3	Contact: 16-20 AWG; sim to Molex 08-50-0105.						
	PLUGS						
	Part of W902 & W906 (Used in G1).	SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION
	, , ,						Deserta Here
	Part of W901&W905 (Used in G1).						
	Part of AX01 (Used in G1).			JACKS AND RECEPTACLES			JACKS AND RECEPTACLES
	Part of A901 (Used in G1).	J1		Connector. Includes:	<i>j</i> 1		Connector. Includes:
			19B209288P5	Shell.		19820928825	Shell.
	Part of A901 (Used in G1).		198209288P29	Contact, electrical: wire size No. 22-30 AWG; sim to Molex 02-09-1141. (Quantity 13).		198209288929	Contact, electrical: wire size No. 22-30 AWG;
		J2				138203204823	sim to Wolex 02-09-1141. (Quantity 13).
		52	10000000000	Connector. Includes:	J2		Connector. Includes:
19A116659P25	Shell.		198209288P3	Shell.		19B209288P3	äbell.
			198509588659	Contact, electrical: wire size No. 22~30 ANG; sim to Wolex 02-09-1141. (Quantity 9).		198209288P29	Contact, electrical: wire size No. 22-30 ANG;
	RESISTORS	13		Connector. Includes:			sim to Molex 02-09-1141. (Quantity 9).
			198209288P5	Sheil.			PLUG8
5496870P31	Variable, carbon film: 10K ohms \pm 20%, sim to Mallory LC(25K). (Used in G2).		19B209288P29	Contact, electrical: wire size No. 22-30 AWG;	P1		Connector. Includes:
	EXCITER CABLE			sim to Wolex 02-09-1141. (Quantity 9).		19B209288P20	Shell.
	19D417262G3			PLUGS		198209288P29	Contact, electrical: wire size No. 22-30 AWG;
19C851861P1	Assembly.	P1		Condector. Includes:			sim to Molex 02-09-1141. (Quantity 11).
	PLUGS		19B209288P20	Shell.	P2		Connector. Includes:
	FL003		19B209288P29	Contact, electrical: wire size No. 22-30 AWG;		19B209288P20	Sheil.
19A116659P25	Shell.			sim to Molex 02-09-1141. (Quantity 11).		19B209286P29	Contact, electrical: wire size No. 22-30 AWG; sim to Molex 02-09-1141. (Quantity 6).
19A127042P1	Terminal, solderless: sim to Malco 12093-12.	P2		Connector. Includes:		19B20928BP30	Contact, electrical: male; sim to Molex
	MISCELLANEOUS		198209288P20	Shell.		155205266750	02-09-2141. (Quantity 1).
7878455P1	Lug terminal; sim to GE89473. (Used in G1).		19B209288P29	Contact, electrical: wire size No. 22-30 AWG; sim to Holex 02-06 2141. (Quantity 6).	P3		Connector. Includes:
19A116781P4	Contact: 22-26 AWG; sim to Molex 08-50-0107.		198209268P30	Contact, electrical: make; sim to Molex		19B209288P20	Shell.
	(Used in G2 and G3).		198209208950	02-09-2141. (Quantity 1).		19B209288P29	Contact, electrical: wire size No. 22-30 AWG; sim to Molex 02-09-1141. (Quantity 9).
19A701785P1	Contact, electrical; sim to Molex 08-50-0404.	P3		Connector. Includes:	P4		Connector. Includes;
	(Used with P907, P908, P909).		198209288P20	Shell.	14	19B209288F20	Sheil.
19C320679G1	Door. (Used in G1).		198209288P29	Contact, electrical: wire size No. 22-30 AWG; sim to Molex 02-09-1141. (Quantity 9).		198209288929	Contact, electrical: wire size No. 22-30 AWG;
19C320664P1	FR (Used in G1).	P4		Connector. Includes:		198209288929	sim to Molex 02-09-1141. (Quantity 7).
19B226035G1	Support (Used in G1).	P**	198209288920	Shell.		19B209288P30	Contact, electrical: male; sim to Molex
19B226105G2	Support (Used in G1).		198209288929	Contact, electrical: wire size No. 22-30 AWG;			02-09-2141. (Quantity 1).
19B234589P1	Pawl. (Used in G1).		130203200725	sim to Molex 02-09-1141. (Quantity 7).	P5		Connector. Includes:
19C336435P1	Knob. (Used in G1).		19B209288P30	Contact, electrical: male; sim to Molex		198209288P23	Shell.
N193P808B6	Tap Screw;, Phillips POZIDRIV: No. 6-20			02-09-2141. (Quantity 1).		198209288829	Contact, electrical: wire size No. 22-30 AWG; sim to Nolex 02-09-1141. (Quantity 2).
	X 1/2 (Part of door latch)	P5	19B209288P23	Connector. Includes: Shell.	P6	19A143191G1	Connector includes 19C330656P1 - SHELL and
5493361P8	Washer, spring tension.		19B209288P29		thru P8		19A115793P1 - CONTACTS
	(Part of door latch)		198209288929	Contact, electrical: wire size No. 22-30 AWG; sim to Molex 02-09-1141. (Quantity 4).	P9		Connector. Includes:
4035664P8	Nut, self locking. (Used on hinge).	P6	19A14319161	Connector includes 19C330656P1 - SHELL and		19B209288P4	Shell.
19A115161P2	Sleeving. (Used in G1).	thru P8		194115793P1 - CONTACTS		19B209288P30	Contact, electrical: male; sim to Molex
19B226035G2	Support (Used in G1).	P9		Connector. Includes:			02-09-2141. (Quantity 1).
N402P39B6	Flatwasher: No. 10. (Used in G1).		19820928894	Shelt.		19B209288P2	Costact, electrical: sim to Molex 02-09-2101. (Cuantity 1).
19A115874P1	Catch, friction. (Used in G1).		19B209288P30	Contact, electrical: male; sim to Molex	P12	19A115793P1	Contact, electrical: sim to Malco 2700.
19B201074P204	Tap screw, phillips POZIDRIV: No. 4-40 x 1/4.			02-09-2141. (Quantity 1).			
	(Used with P101).		198209288P2	Contact, electrical: sim to Wolex 02-09-2101. (Quantity 1).	*COUROSU		
19A116686P2	Nut, sheet spring. (Used in G1).	P12	19A115793P1	Contact, electrical: sim to Malco 2700.	COMPONE		ETED OR CHANGED BY PRODUCTION CHANGES
N529P11B6	Plug Button (Used in 3/8 inch hole).	P13	19B219534P1	Connector, plug: 9 male contacts.		PF	IODUCTION CHANGES
19B201074P305	Tap screw, Phillips POZIDRIV: No. 6-32 x 5/16.						improve performance or to simplify circuits are identified by stamped after the model number of the unit. The revision
	(Used to secure J937).			TERMINAL BOARDS	stampe	d on the unit include	a all previous revisions. Refer to the Parts List for the
19B209519P1	Polarity tab. (Used with P901, P951, and P952.	791	19A130051G1	Flate.		tions of parts affected i	
19A121676P2	Guide Pin (Used with J931-J933).						ol alarm access holes, to provide alarm tone capability.
19A116496P1	Cable clip. (Used in G1).					Added H78 and H79 at P	907 pin 2 and 6 on the printed wire board 19D417205P1.
7115130P9	Lockwasher, Internal tooth: No. 3/8. (Used in					- COMPONENT BOAR	
	G1).				t	J931-1. Deleted H62.	annel selectivity. Added a No. 18 black wire from P951-21 , Added connection between J951-21 to J904-20, Deleted
7165075P2	Hex nut, brass: thread size No. 3/8-32. (Used in					connection between J90	
	G1).					- <u>COMPONENT BOAI</u> o improve adjacent cha	RD 19D41/213G1 unnel selectivity of Mile Stations. Added C4 through C7.
4037158P4	Rubber channel. (Used in G1).	*COMPON	IENTS ADDED, DE	ELETED OR CHANGED BY PRODUCTION CHANGES		- COMPONENT BOA	
N529P18B6	Plug button (Used in G1).						line. Added capacitor C8 (19A701534P8), from J903-11 to A

* COMPONENTS, ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES

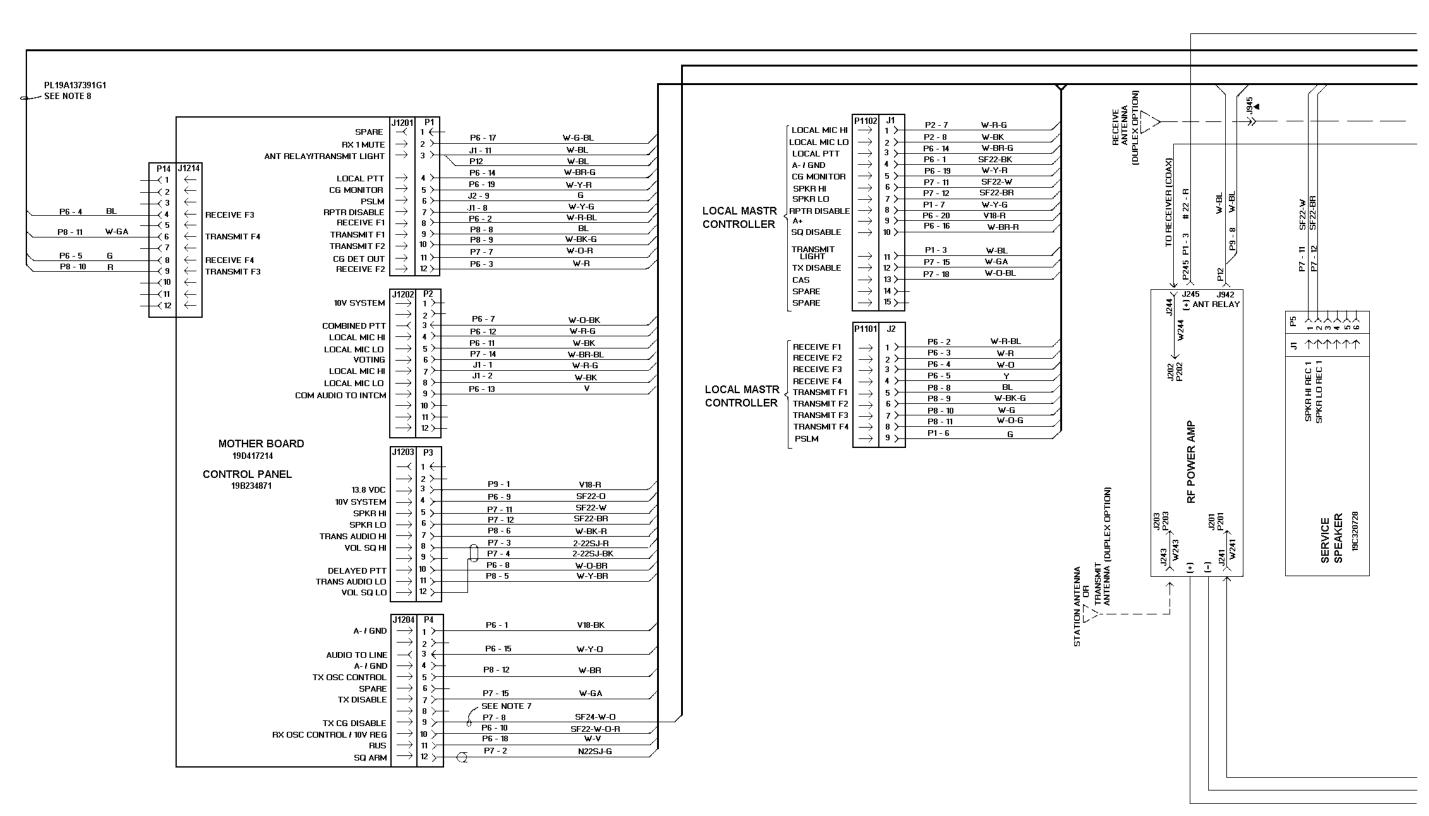
DESCRIPTION AND MAINTENANCE

SYMBOL PART NUMBER

LBI-31899F

LBI-31899F

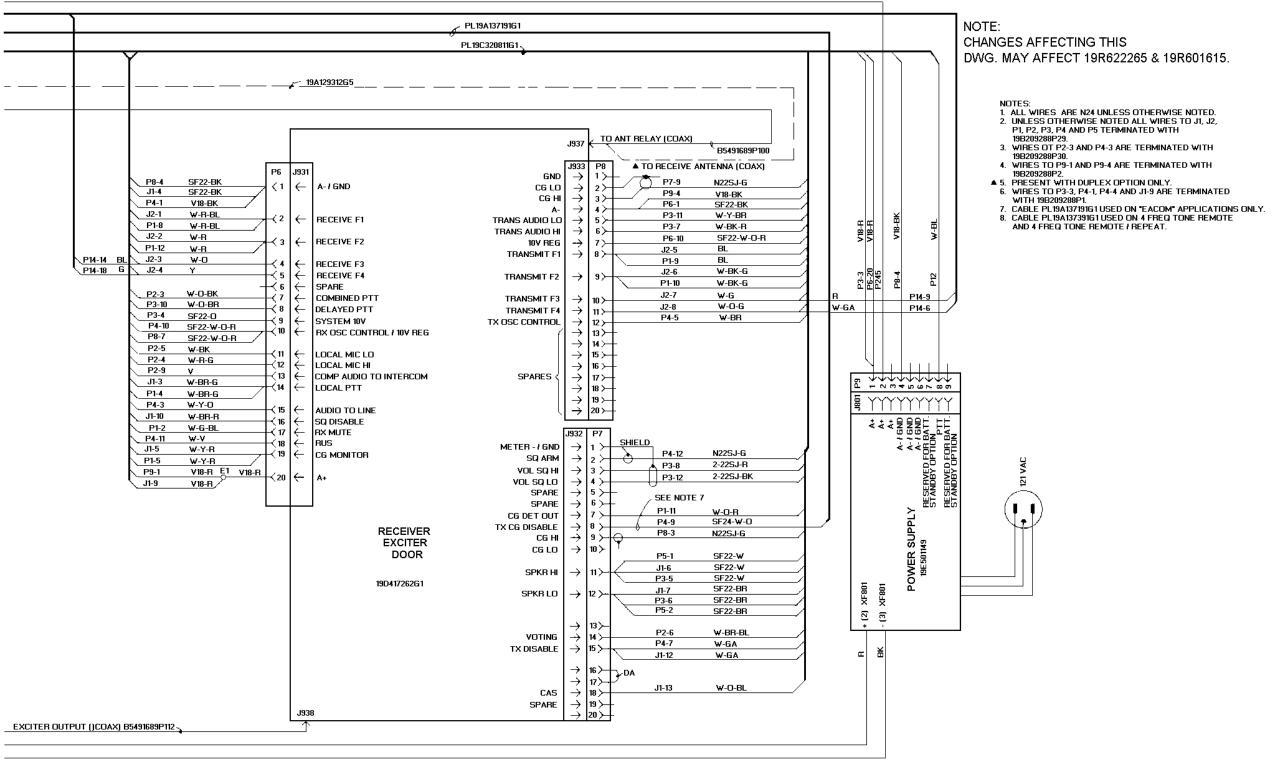
INTERCONNECTION DIAGRAM



CONTINUOUS DUTY STATION HARNESS WITHOUT METERING 19C320811G1

(19R622032, Rev. 15)

INTERCONNECTION DIAGRAM



(19R622032, Rev. 15)

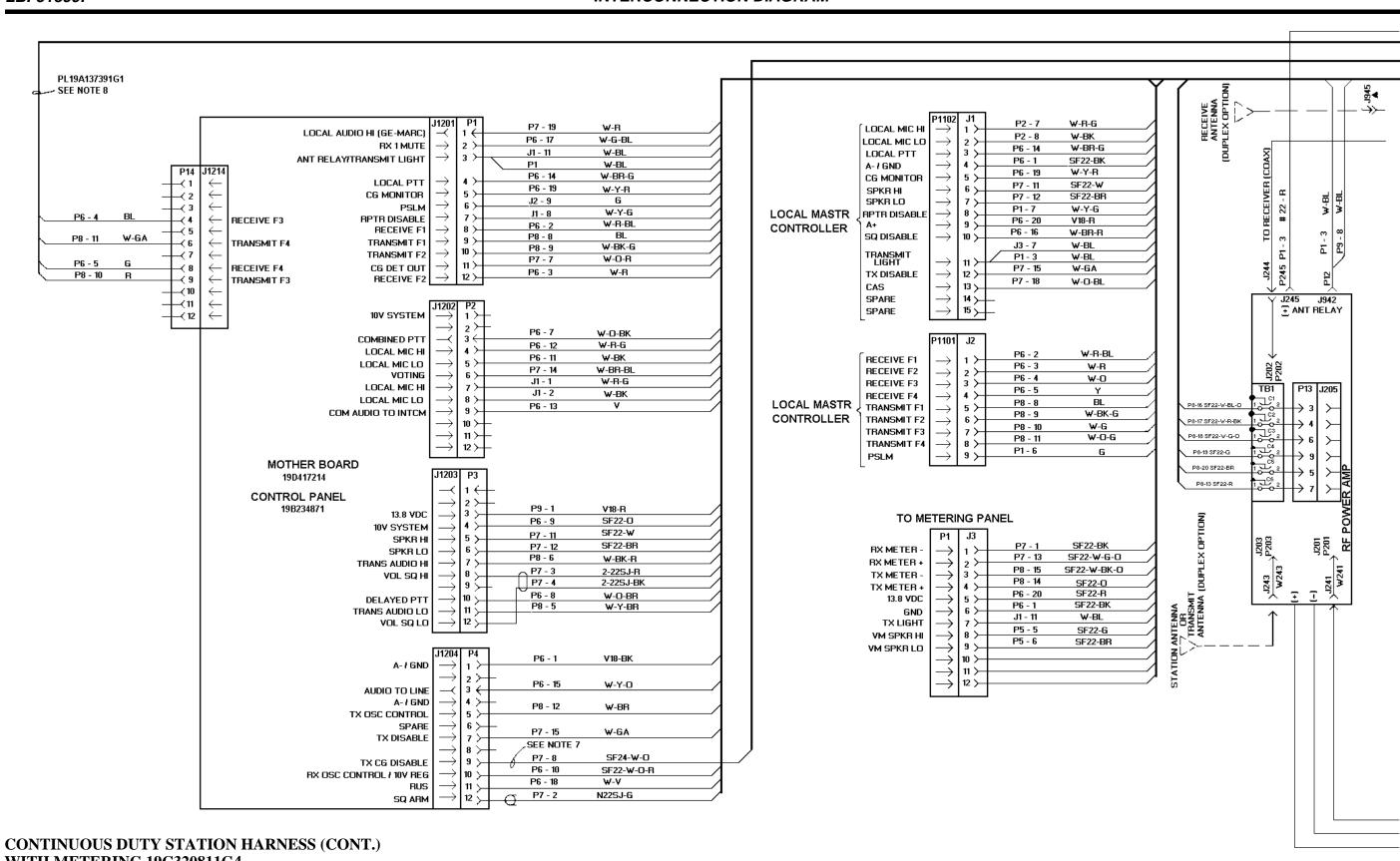
LBI-31899F

2. UNLESS OTHERWISE NOTED ALL WIRES TO J1, J2, P1, P2, P3, P4 AND P5 TERMINATED WITH

CONTINUOUS DUTY STATION HARNESS WITHOUT METERING 19C320811G1

LBI-31899F

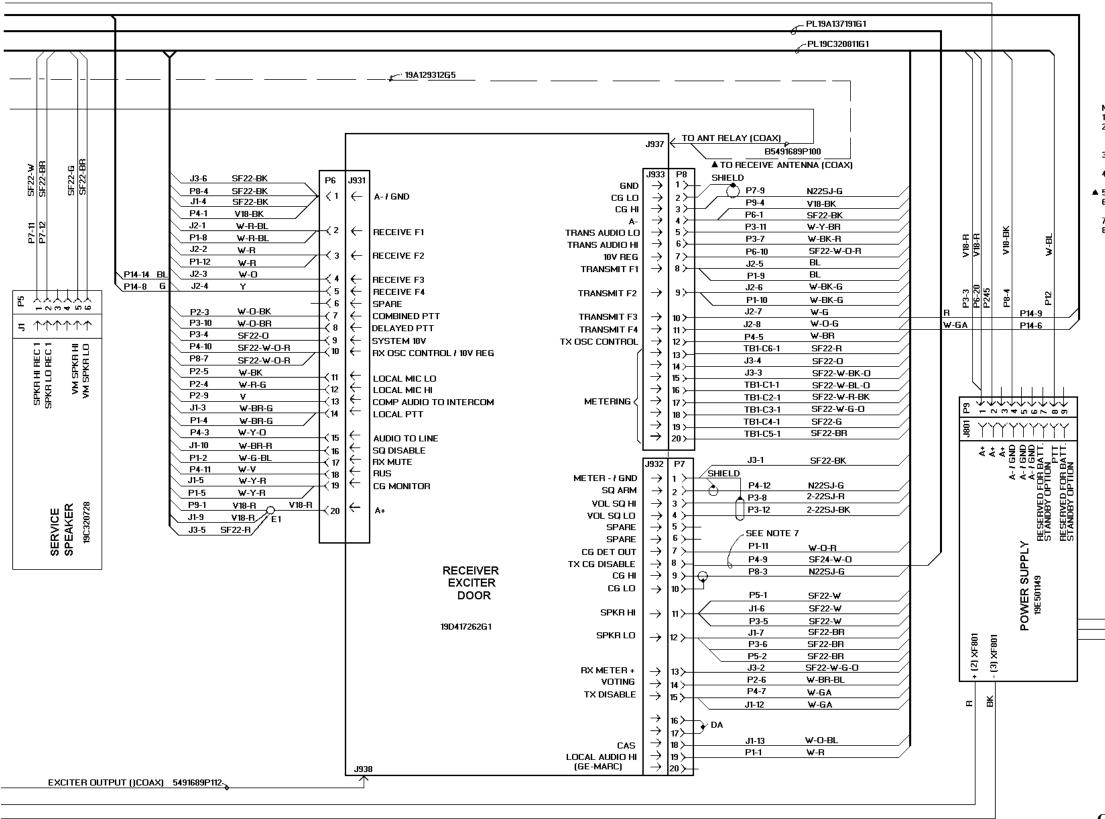
INTERCONNECTION DIAGRAM



WITH METERING 19C320811G4

(19R622055, Rev. 14)

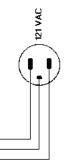
INTERCONNECTION DIAGRAM



LBI-31899F

NOTES:

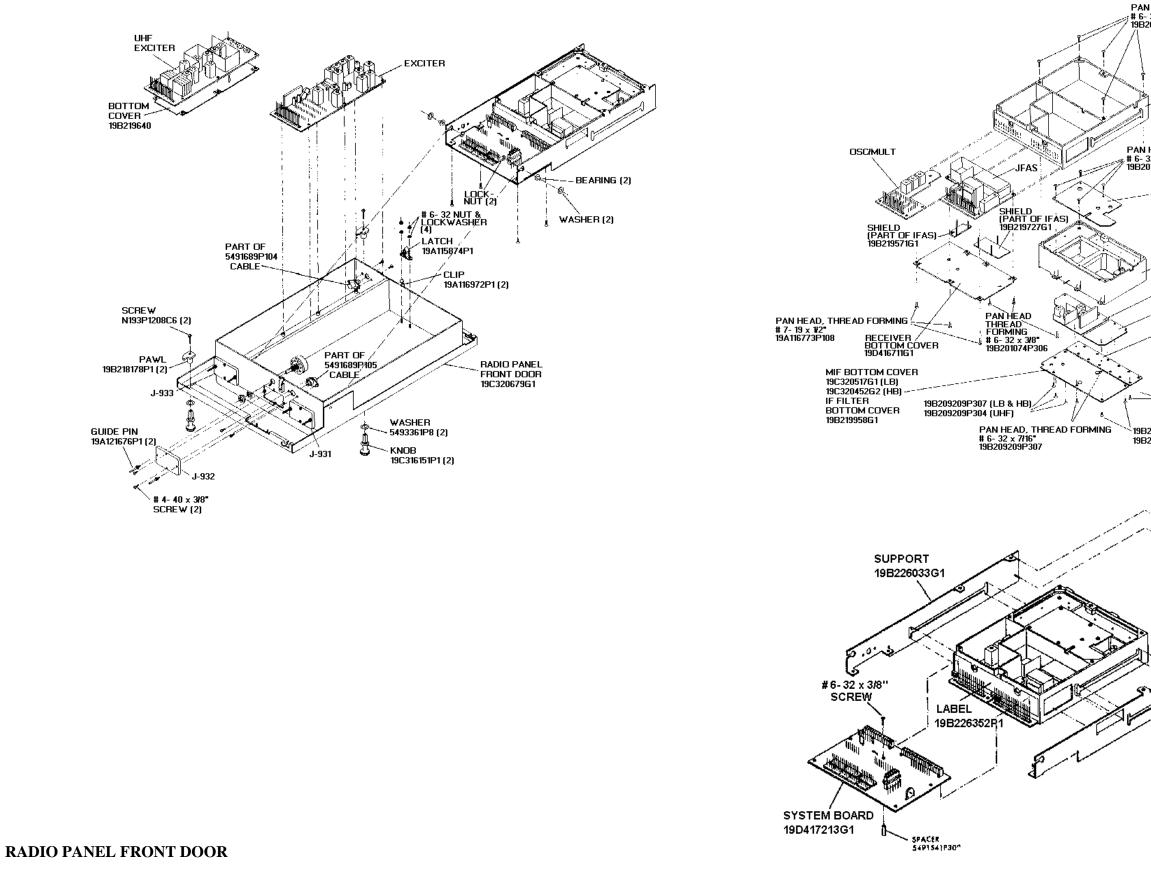
- 1. ALL WIRES ARE N24 UNLESS OTHERWISE NOTED. 2. UNLESS OTHERWISE NOTED ALL WIRES TO J1, J2,
- P1, P2, P3, P4 AND P5 TERMINATED WITH 19B209288P29
- 3. WIRES OT P2-3 AND P4-3 ARE TERMINATED WITH wines of F2-5 AND F4-5 ARE TERMINATED with 198209288930.
 WIRES TO P9-1 AND P9-4 ARE TERMINATED WITH
- 19B209288P2.
- ▲ 5. PRESENT WITH DUPLEX OPTION ONLY.
- 6. WIRES TO P3-3, P4-1, P4-4 AND J1-9 ARE TERMINATED WITH 19B209288P1.
- CABLE PL19A137191G1 USED ON "EACOM" APPLICATIONS ONLY.
- 8. CABLE PLISA13739161 USED ON 4 FREQ TONE REMOTE AND 4 FREQ TONE REMOTE / REPEAT.



CONTINUOUS DUTY STATION HARNESS WITH METERING 19C320811G4

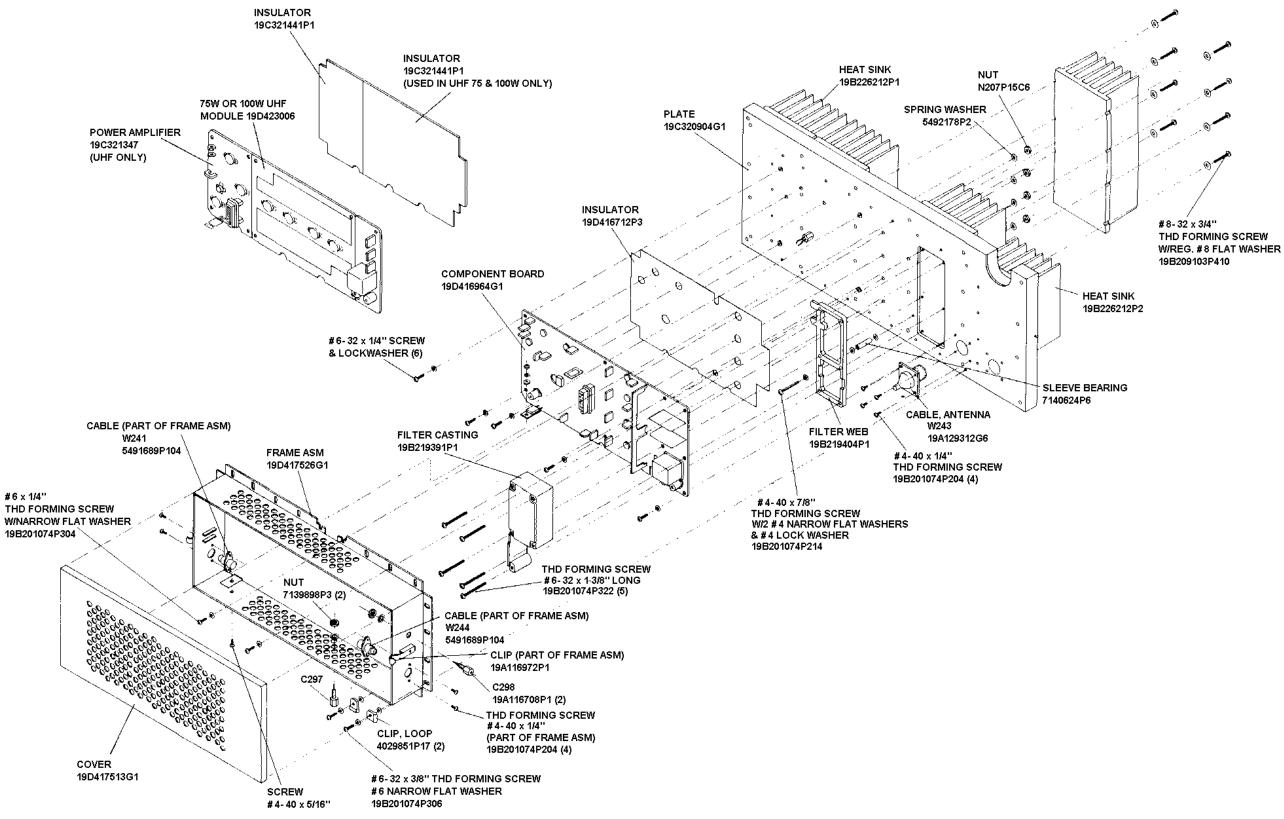
(19R622055, Rev. 14)

MECHANICAL PARTS BREAKDOWN



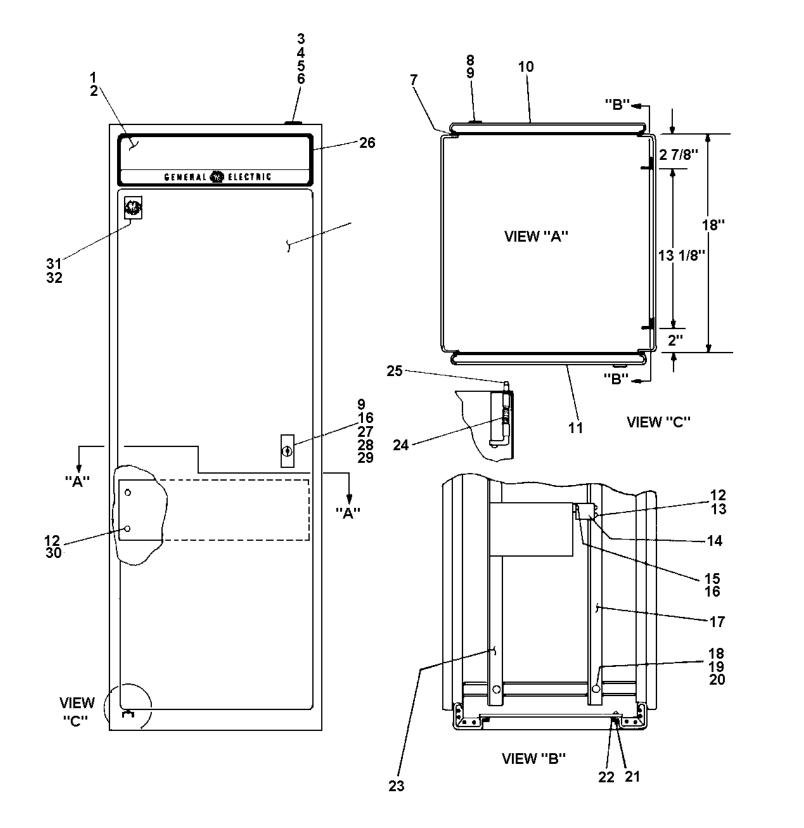
```
PAN HEAD, THREAD FORMING
# 6- 32 x 3/8"
/ 198201074P306
                   FRAME
~19C320664G1
PAN HEAD, THREAD FORMING
# 6- 32 x 3/8"
19B201074P306
             MIF TOP COVER
198226050G1 (LB & HB)
IF FILTER TOP COVER
              19C320472P1 (UHF)
               RF ASSEMBLY
                MIF (LB & HB)
IF FILTER (UHF)
                - PLATE {19A129872P1 (HB)
19A129707P1 (UHF)
             RF ASSEMBLY
             BOTTOM COVER
(PART OF ASSEMBLY)
             19B219451P1 (LB)
19C320251P1 (HB)
19C320455P1 (HF)
            PAN HEAD, THREAD FORMING
# 6-32 × 1/4"
19B209209P304
      <sup>1</sup>19B209209P307 (LB & HB)
19B209209P304 (UHF)
                    #6-32 NUT &
LOCKWASHER (6)
                                                          CATCH
                                          ٠.
                                                           19A113874P1
            SUPPORT
             19B224105G7
                     SUPPORT
                     19B226033G2
```

MECHANICAL PARTS BREAKDOWN



LBI-31899F

TRANSMITTER POWER AMPLIFIER



SYMBOL	GE PART NO.	DESCRIPTION
ł	19D41762361	Grille.
2	19822631891	Grille plate. (Located under grille).
3	198219744G2	Strain Folief.
4	N60112008C6	Machine screw: No. 8-32 # 1/2.
5	N21091506	Hex nut: No. 8-32,
6	N403P16C6	Lockwasher, external tooth: No. B.
7	18A126220P1	Gasket, door.
в	198209539P2	Lock, rear door; sim to Chicago Lock Co. 1703-51
9	198209509 P 0	Key; sim to Chicago Lock Co. 1000 GR.
10	19032075602	Door, rear. 64 inch.
11	19C32075RG)	Door, Ironi. 59 inch.
12	19A134011P1	Tap screw: No. 10-16 x 1-1/8. (Quantity 52).
10	7160861932	Nut, sheet spring; sim to Tinnerman C1784-107-24 (Quantity 16).
14	198226160P2	Support.
15	NSOB1600RCE	Machine screw: No. 10-32 x 1/2.
16	N403P1.9C6	Lockwasher; No. 10.
17	19822609492	Support.
18	P80P21012C6	Machine screw: No. 1/4-20 x 3/4.
18	¥403P25C6	Lockwasher: No. 1/4.
2U	N402P41C6	Platwasher: No. 1/4.
33	N80P15006C6	Machine screw: No. 8-32 x 3/8.
32	716086125	Nut, sheet spring; sim to Tinnerman C1505-1032-157.
23	197226094P1	Support.
84	L94129902P1	Spring.
65	19822608891	Pin bings.
26	198226092G1	frame.
87	19B200539P1	Lock, front; aim to Chicago Lock Co. 4260-1.
28	N80P16007C6	Machine screw: No. 10-32 x 7/16.
19	N210P10C6	Nex nut: No. 10-32.
90	7160861931	Noi, sheed spring; sim to Tinnerman C18810-031.
80.	NP257660	Nameplate. (GE).
92	403105327	Nut, sheet spring; sim to Tinnerman C12046-D12-67.

*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES

STATION CABINETS

PARTS LIST

E.014977A Ploob Wount Station Cabinet 1904(77586) (See RC-2004)

PARTS LIST

UH1-49757

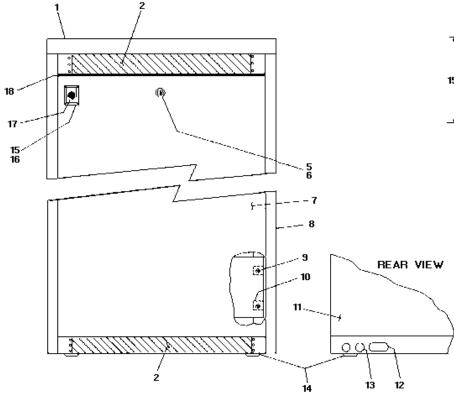
DESK WATK STATION CABINET CONTINUOUS AND INTERNITTANT DHTY (SEP BC-2005)

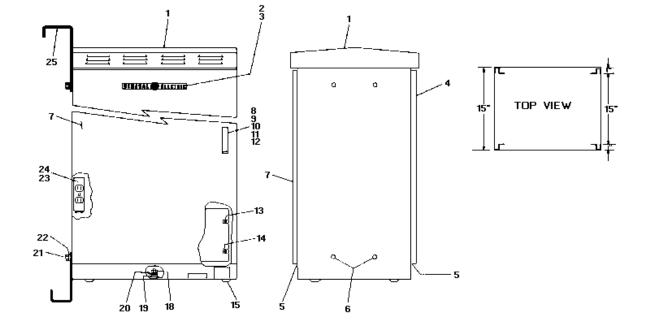
PARTS LIST

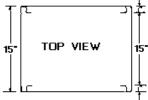
1.814976E

POLE MOUNT STATION CABINEY CONTINEODR AND INTERNIYTANT DUTY 19041755061 (SEE RC2806)

SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION
		30 INCH CABINET	J	19041753001	Cabinet, (Less Doors),
		W IFCR CHEINEL	2	19820953111	Nameplate. (GENERAL ELECTRIC).
1	190380655P1	Тор.	а	403233027	Nut, push on: sim to Tinherman C6:0-022-25.
2	19032065491	Screen.	4	19041754362	Door, leit hand.
8		(Not Used).	5	19A134128P1	Door seal. (Front and rear).
4		(Not Used).	6	19A134059P1	Protective plug.
5	549)682723	Lock. Yale and Towne P5357DX1.	7	19D417543C1	Door, right hand.
6	549).68224	Key. Yalc and Towne BF-104.	а	19413404923	Door handle.
7	19C336302G1	Front door.	9	7150752P1	Strike caich.
	19032074407	Front door. (Earlier Models).	01	N64P2500865	Mathing series: No. 8-32 x 1/2.
\$	28041723163	Cabinet. (LESS DOORS). (Includes froms 1 and 2).	1)	W403F16B6	Lockwasher, cateroal (ooth: No. 8.
9	29A334013P2	Tap scing: No. 10-16 ± 3/4. (Quantity 52).	12	R210P15B6	Nex mut; No. 8-32.
10	7180861932	Not, sheet spring: aim to Tinnerman (1794-107-24. (Quantity 52).	13	19410401101	Tap screw: No. 10-16 x 1-1/8. (Quantity 52).
11	19033630262	Aser door.	14	7160861933	Nut, sheet spring: sim to Tipperman
	19C320744GR				C19640-10AB-600. (Quantity 52).
12	19413403201	Rear door. (Eurlier Models).	15	19A134015P2	Protective plug.
13	19413401426	Protective plug. (Quantity 1). Busbing, strain reflef: sim to Heyco UB 1093.	16	NP270697	Nameplate.
14	19A134015P1	Protective plug: sim to Caplug BPF-1/2.	17	NP196405	Mameplate.
••	10/10/010/1	(Quantity 4).	18	N21022186	Nex nut: No. 1/4-20.
15	19C3)158851	Frame. (Osed with monogram).	19	N403P2586	Lockwasher, external tooth: 1/4 inch.
6	4031053P7	Nut, sheet spring; sim to Tisnerman C12046-012-07. (Quantity 1).	20	29A115141P2	Solderless terminal: wim to JLSCO \$L070.
17	NP257660	Nameplate.	21	R22F25015C6	Cap screw: No. 3/8-16 x 1.
8	NP276492	Nameplate. (GENERAL ELECTRIC).	22	R405P43C6	Lookwasher: 3/8 inch-
		ALMOPTETO: (OWNERRD EDUCITIC).	23	19822635061	Outlet strip.
		44 DICE CABINET	24	19H209103P506	Tap screw: Ko./ 10-32 x 3/8. (Becuree outlet strip).
1	19032065591	Top.	25	19C320942P1	Wounting bracket.
2	19032065421	Зстерл.			
3	10032000471	(Not Used).			
4		(Not Used).			
- 5	5491682P23	Lock. Yale and Towny F6557DX1.			
6	549168204	Key. Yale and Towne BP-10A.			
7	19033630203	Front door.			
·	19032074469	Front door. (Earlier Hode)s).			
8	19041723104				
9	19041723104 1994134011P1	Cabinet. (LESS DOOR\$). (includes item#) and 2).			
0	7160861733	<pre>%ap screw: Ro. 10-16 x 0/4. (Quantity 52).</pre>			
0	1160661733	Not, sheet spring; sim to Thumernan C19640-10AB-3B. (Quantity 52).			
2	19033630204	Rear dont.			
	19C020744010	Rear door. (Earlact Nodels).			
2	19A134032P3	Protoclive plug. (Quantity 1).			
3	29A234D24P5	Rushing, strain relief: sim to Heyre (JR-1093.			
4	19A134015P1	Protective plug: sim to Coplug RPP-1/8. (Quantity 4).			
5	19C31129RP1	Frame. (Used with monogram).			
ñ	4031053P7	Nut, sheet spring; sim to Tinnerman Cl2046-012-67, (Quankiry 1).			
/	¥P257660	Mameplate.			
9	NP276492	Ramoplate. (UEMERAL ELECTRIC).			
	1				1







STATION CABINETS