

### 1. DESCRIPTION

## NOTE

If the 242 V ac source is unbalanced, contact your nearest Motorola Systems Engineer for assistance prior to connecting the power supply to the source.

The TPN1144A Power Supply provides a dc output of 14.0 V.Output regulation is maintained by a negative side, series pass regulator. The collectors of the series pass transistors are grounded to facilitiate efficient heat dissipation. Fully transistorized circuits protect the supply from damage due to excessive output current. The supply also has circuitry that protects connected units from damage due to excessive output voltage.

The TPN1144A Power Supply:

--has an output voltage of 14 V ±0.1 V with with a maximum intermittent load current of 25 A. Intermittent load is defined as 1 minute of 25 A output current and 4 minutes of 3.5 A (or less) output current for every 5 minute interval at +25°C. One minute of 25 A output current should be linearly derated to 30 seconds at +60°C.

- --has a continuous output current capability of 10 A at +25°C, derated linearly to 6.0 A at +60°C.
- --has less than 25 mV (peak-to-peak) of ripple at a continuous output current of 10 A.

"All specifications are measured at the power supply chassis.

# 2. PRELIMINARY CONNECTIONS & ADJUSTMENTS

#### 2.1 INPUT TRANSFORMER

Before ac input power is applied to the unit, terminal board TBI must be wired to accomodate the input level of the ac source. When the level of the ac source has been determinted connect the black and white wires and JU1, JU2, and JU3 as shown in Table 1. When TBI has been properly connected, connect the unit to the ac source. If the power supply is connected to an ac source of 200 V or more, the three-prong plug must be cut off and replaced with a high voltage plug.

#### NOTE

If the unit has just been repaired or if there is a possibility of unit malfunction, check the resistance values at points 1 through 11 (as indicated on the schematic diagram) before applying ac power. If any of the readings are incorrect, refer to the troubleshooting table for this unit.

## 2.2 Output Level Adjustment

Connect a dc voltmeter between pin 1 of J1 and ground. Adjust R18, located on the power supply circuit board, for a meter reading of 14.0 volts.



service publications

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TABLE 1. INPUT TRANSFORMER CONNECTIONS

SOURCE VOLTAGE	WHITE WIRE	BLACK WIRE	JUl	JU2	JU3*
100	TB1-2	TB1-1	TB1-1 to TB1-4	TB1-2 to TB1-5	NC
110*	TB1-6	TB1-1	TB1-1 to TB1-4	TB1 -2 to TB1 -5	TB1-3 to TB1-7
121	TB1-3	TB1-1	TB1-1 to TB1-4	TB1-3 to TB1-7	NC
200	TB1-5	TB1-1	TB1-2 to TB1-4	NC	NC
210	TB1-6	TB1-1	TB1-2 to TB1-4	NC	NC
221	TB1-7	TB1-1	TB1-2 to TB1-4	NC	NC
231	TB1-6	TB1-1	TB1-3 to TB1-4	NC	NC
242	TB1-7	TB1-1	TB1-3 to TB1-4	NC	NC

<sup>\*</sup>Unit is shipped strapped for 242 V ac input. A 4 A line fuse and a spare 40 A fuse is in a bag stapled to line cord.

## 3. TROUBLESHOOTING

## 3.1 VOLTAGE AND RESISTANCE MEA-SUREMENTS

Nominal voltage measurements in the power supply circuit are shown on the schematic diagram. Voltages are given for no output current (no load condition), 5 amps of output current, and 25 amps of output current. Resistance measurements to ground are also shown on the schematic diagram.

#### 3.2 LOCATING TROUBLES

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3.2.1 If the power supply is malfunctioning, disconnect the ac power cord immediately. Use an ohmmeter set on the RX100 scale to check the resistance to ground at points 1 through 11 (as noted on the schematic diagram). When measuring resistances, allow enough time for the meter to fully charge any capacitors in the circuit. If the charging time is too slow, switch to the RX 10 scale to speed up charging, then switch back to the RX 100 scale for the resistance reading.

3.2.2 After checking the circuit resistances, check the symptom column of the troubleshooting table for the symptoms that have been observed in the unit. Using the schematic diagram as reference, troubleshoot each of the components or circuits listed as possible causes of the trouble. When the defective component is found, apply the remedy described in the third column. Check the resistances at points 1 through 11 before reapplying ac power following a repair. Adjust the dc output level as described in paragraph 2.2.

#### NOTE

The line fuse is usually weakened by the increased line current drawn when the crowbar fuse blows. When ever the crowbar fuse blows, replace both the line fuse and the crowbar fuse.

3.2.3 Figures showing the locations of chassis mounted components are adjacent to the parts list.



# TROUBLESHOOTING CHART

SYMPTOM	POSSIBLE CAUSE	REMEDY
A. Crowbar fuse open	Q9 or Q10 is shorted	Check, and replace if necessary, Q9 and/or Q10.
	Short circuit in output	Locate and remove short, replace both fuses.
	Excessive output current	Disconnect any loads that would cause the output curent to exceed 40 amps.
	Rectifier diode shorted to chassis	Locate faulty diode with ohm- meter and replace.
B. Line fuse open	TBl wire for wrong input voltage	Rewire TBl and replace both fuses.
C. No de output	Crowbar fuse blown Line fuse flown	See A above See B above
	Q9 and/or Q10 are defective Q5 is shorted	Check Q9 and Q10 and replace is necessary.  Check Q5 and replace, if
D. Low output voltage	Improper wiring of Tl	necessary. Check Tl wiring, reconnect if necessary
E. Output voltage is	R18 adjusted improperly A 6 defective	Readjust R18 Check Q6; replace if
not adjustable	R18 open	necessary Check R18; replace if
F. Points lor 2 measure zero ohms to ground.	Q9 or Q10 are shorted	necessary Check Q9 and Q10; replace if necessary
G. Points 3 through 6 measure zero ohms to ground	Qll is shorted	Replace Q11
H. Point 5 measures zero ohms to ground and ohm-meter shows	Shorted output capacitor	Check output capacitors; replace if necessary
no evidence of output capacitor charging.	Insufficient ohmmeter current.	Check ohmmeter
I. Point 8 measures zero ohms to ground	Q9 or Q10 is shorted from base to collector or Q8 is shorted	Check Q8, Q9, and Q10 and replace if necessary.

3			
100000	REFERENCE	MOTOROLA	DESCRIPTION
1000	SYMBOL	PART NO.	DESCRIPTION

# PARTS LIST

TRN6248A	Power Supply Chassis
<del></del>	

ARTS L			TRN6247A	Power Supply Circ	uit Board
TRN6248A P	ower Supply Cha	ssis PL-3642-O			CAPACI
		CAPACITOR, fixed: uF;			unless o
		unless otherwise stated	C1	8-82905G30	0.10 ±10
C15 thru 21	23-83093G20	17500 +150-10%; 20 V	C2	21-82372C07	. 05 +80-
C22, 23	23-83093G14	8000 +150-10%; 35 V	C3	21-82187B07	470 pF ±
C24	21-82187B14	.001 ±10%; 100 V	C4	23-82783B12	4.7 ±20%
			C5, 6	21-82428B59	.01 +80-
		DIODE:(SEE NOTE)	C7	23-83214C26	15 ±10%
CR9	IV80778B30	silicon	C8	21-82187B14	.001 ±10
CR10	1V80778B31	silicon	C9	D OB. O . D	NOT US
CR11	1V80778B30	silicon	CIO	8-83514E02	0.1 ±10%
CR12	1V80778B31	silicon	C12	23-83214C26	15 ±10%
CR13	1V80778B30	silicon	C13	21-82372007	.05 +80
CR15, 16	48-82525G14	silicon	C14	8-82905G11	0.22 uF
			1 0,11	0.00	
		FUSE:			DIODE:
Fl	65-84161B01	40 amp (See note below)	CR2	48-83654H01	silicon
F2	65-135212	8 amp; 25 V (120 V AC)	CR3	48-83461E01	Zener ty
	or 65-061688	4 amp; 250 V; slow-blow type	CR4,5	48-83654H02	silicon
	1	(240 V AC)	CR6	48-83654H01	silicon
	1		CR7	48-82256C38	Zener ty
Ј2		CONNECTOR, receptacle: consists of 14-83799G01	CR8	48-83654H01	silicon
	ļ	INSULATOR, male			TRANSI
		39-83798G01 TERMINAL,	Ql	48-869642	NPN: ty
		female	QZ	48-869643	PNP; ty
			Q3	48-869491	NPN; ty
		TRANSISTOR: (SEE NOTE)	Q4,5	48-869643	PNP, ty
Q7	48-869807	PNP; type M9807	Q6	48-869642	NPN; ty
Q8	48-869700	PNP; type M9700	<b>1 2</b> °	1.0 00,000	
Q9, 10	1V80778B15	NPN; type M9698		İ	RESIST
Q11	48-84973C01	silicon control rectifier		ŀ	unless o
		The state of the s	R1	6-124A49	lk
		RESISTOR, fixed: ±5%; 1/4 W;	R2	6-124A25	100
		unless otherwise stated	R3	6-124A49	1k
R22	6-124A45	680	R4	6-124A37	330
R23	6-124A49	1k	R5	6-124A57	2.2k
R24 thru 27	17-82177B50	0.10 ±10%; 7 W	ž.	6-124A89	47k
R28	6-124A49	1k	R6	6-124A49	1k
R29	30-10286D01	1 1 1	R7	1	E .
11.27	30-10280101	wire lead; No. 16 gr;	R8	6-124A73	10k 39
	1	4-1/2" req'd.	R9	6-124E15	
			R10	6-124A49	lk
T1	25 020148801	TRANSFORMER, power;	R11, 12	17-82177B04	5 ±10%;
1.1	25-83814K01	pri #1: pins 1 and 3 with 2	R13	6-124A49	lk
		tapped	R14	6-127A49	1k; 2 W
		pri #2: pins 3 and 7 with 5 and 6	R15	6-124A37	330
	1	tapped	R16	6-124A41	470
		sec: pins 8 and 9	R17	6-124A61	3.3k
**************************************	<u> </u>		R18	18-83083G06	var; 2.5
	NON-REFERE	NCED ITEMS	R19	6-124A75	12k
			R20	6-127A47	820; 2 W
	14-83967A03	WASHER, shoulder; 8 req'd.	R21	6-124A57	2.2k
	14-84548A01	INSULATOR, washer; 4 req'd.			L
	43-84115C03	SPACER, threaded; 3 req'd.		NON-REFERE	NCED IT
	42-850861	RETAINER, cable	<del> </del>	14.0/110/	7510411 -
	9-82083C01	HOLDER, fuse	ĺ	14-861196	INSULA
	42-10217A02	STRAP, cable harness: 8 req'd.			for (Q3)
	9-83472K03	CONNECTOR, female	L		L
	9-834721/04	CONNECTOR Commit	NOTE:		

The state of the s		
	14-83967A03 14-84548A01 43-84115C03 42-850861 9-82083C01 42-10217A02 9-83472K04 26-83854K01 29-859665 14-84268A01 9-83662A01 7-82867K01 64-83562D01 64-83562D01 14-835813K01	WASHER, shoulder; 8 req'd. INSULATOR, washer; 4 req'd. SPACER, threaded; 3 req'd. RETAINER, cable HOLDER, fuse STRAP, cable harness: 8 req'd. CONNECTOR, female CONNECTOR, female HEATSINK LUG. ring-tongue; 6 req'd. INSULATOR, transistor SOCKET, transistor BRACKET, mounting PLATE, heatsink PLATE, heatsink reworked TERMINAL, fuse block INSULATOR, capacitor; 3 req'd.
	* 1-020131701	moutation, capacitor; 5 req'd.

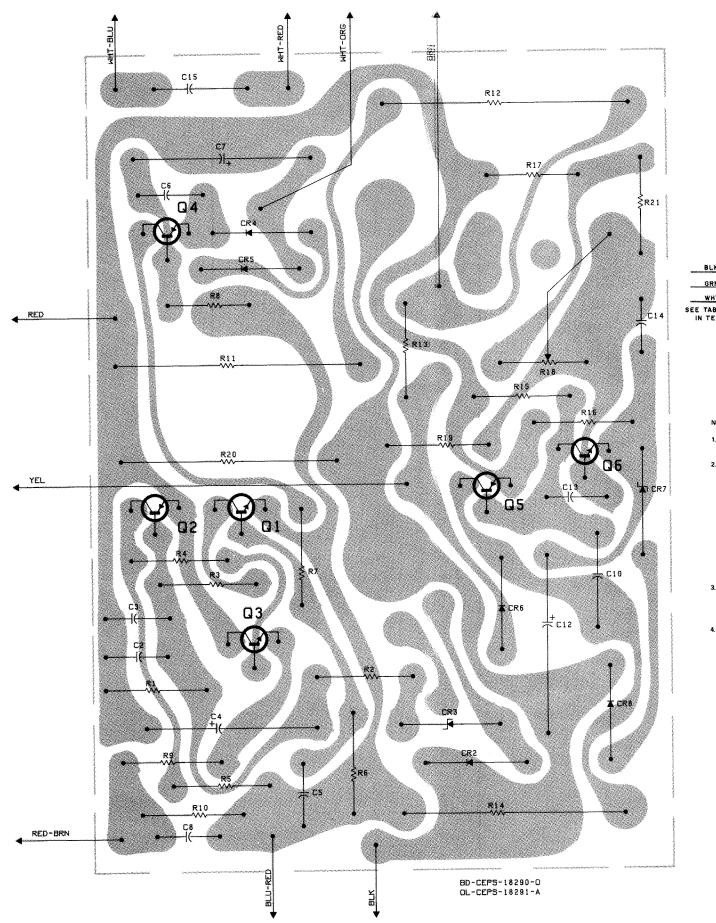
Note: The 40A fuse is a Buss KBJ-G40.

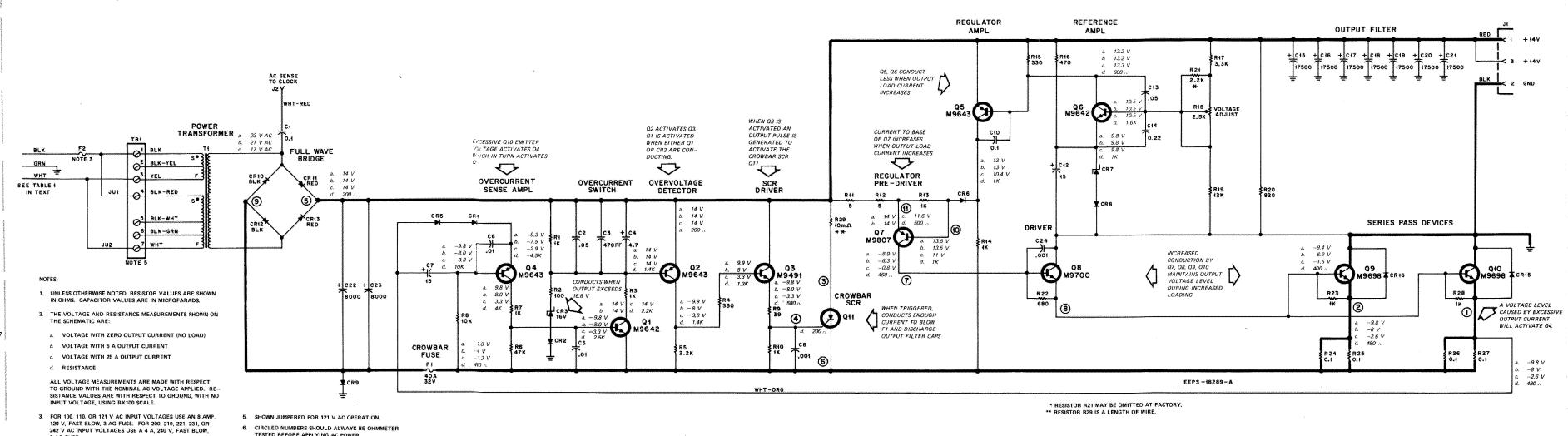
REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION	
ARTS L	IST ower Supply Circ	cuit Board PL-3643	-
C1 C2	8-82905G30 21-82372C07	CAPACITOR, fixed: uF; unless otherwise stated 0.10 ±10%; 50 V .05 +80-20%; 25 V	

	LIST Power Supply Circ	cuit Board PL-3643- A
		CAPACITOR, fixed: uF;
		unless otherwise stated
Cl	8-82905G30	0.10 ±10%; 50 V
C2	21-82372C07	.05 +80-20%; 25 V
C3	21-82187B07	470 pF ±10%; 500 V
C4	23-82783B12	4.7 ±20%; 50 V
C5, 6	21-82428B59	.01 +80-20%; 200 V
C7	23-83214C26	15 ±10%; 25 V
C8	21-82187B14	.001 ±10%; 100 V
C9		NOT USED
C10	8-83514E02	0.1 ±10%; 50 V
C12	23-83214C26	15 ±10%; 25 V
C13	21-82372007	.05 +80-20%; 25 V
C14	8-82905G11	0.22 uF ±10%; 50 V
		DIODE: (SEE NOTE)
CR2	48-83654H01	silicon
CR3	48-83461E01	Zener type; 16 V
CR4,5	48-83654H02	silicon
CR6	48-83654H01	silicon
CR7	48-82256C38	Zener type; 9.1 V
CR8	48-83654H01	silicon
		TRANSISTOR: (SEE NOTE)
Q1	48-869642	NPN: type M9642
QZ	48-869643	PN 2; type M9643
Q3	48-869491	NPN; type M9491
Q4,5	48-869643	PNP, type M9643
Q6	48-869642	NPN; type M9642
		RESISTOR, fixed: ±5%; 1/4 W; unless otherwise stated
R1	6-124A49	lk
R2	6-124A25	100
R3	6-124A49	lk
R4	6-124A37	330
R5	6-124A57	2,2k
R6	6-124A89	47k
R7	6-124A49	1k
R8	6-124A73	10k
R9	6-124E15	39
R10	6-124A49	1k
R11, 12	17-8Z177B04	5 ±10%; 5 W
R13	6-124A49	lk
R14	6-127A49	1k; 2 W
R15	6-124A37	330
R16	6-124A41	470
R17	6-124A61	3, 3k
R18	18-83083G06	var: 2.5k
R19	6-124A75	12k
R20	6-127A47	820; 2 W
R21	6-124A57	2.2k
D.C.I	0.164001	EN
	NON-REFERE	NCED ITEM
	14-861196	INSULATOR, transistor:
		for (Q3)

For optimum performance, diodes, transistors, and integrated circuits must be ordered by Motorola part numbers.

J1		CONNECTOR, receptacle: consists of: 15-83468K01 HOUS- ING, connector; 3 contact 42-84936F01 CLIP, cable with shell 9-83472K03 female single contact 2 req'd. 9-83472K04 female single contact
	NON-REFERE	NCED ITEMS
	29-84078B01 30-84500E01	LUG, spade: flanged CORD, AC; 108" req'd.





CIRCLED NUMBERS SHOULD ALWAYS BE OHMMETER TESTED BEFORE APPLYING AC POWER.

TPN1144A Power Supply Schematic Diagram and Circuit Board Detail Motorola No. PEPS-19584-A 6/30/76-UP

For optimum performance, diodes, transistors, and integrated circuits must be ordered by Motorola part numbers.