THIS MANUAL APPLIES TO THE FOLLOWING MODELS: H23BAC, H23BAM, P33BAC, AND P33BAM

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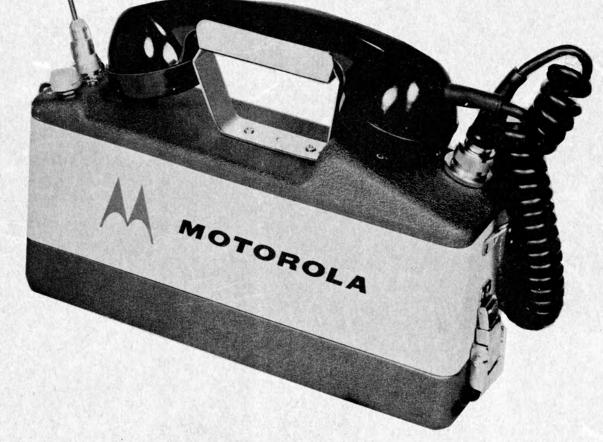


"Handie-Talkie"[®] Radiophone

FM Two-Way Radio

136 -174 MC 1 & 3-5 W RF POWER

MANUAL 68P81005A40-E



1) OT OROLH

H.T. FM RODO TELE.

MOTOROLA

HANDIE-TALKIE

FM TWO-WAY RADIO

1 & 3-5 W RF POWER 136-174 MC PORTABLE TRANSISTORIZED



"H" SERIES WITH SPEAKER, MICROPHONE AND RECHARGEABLE NICKEL-CADMIUM 6/12 VOLT POWER PACK



"H" SERIES WITH HANDSET AND STANDARD BATTERY POWER PACK

(Pages ii and iii omitted)

COMMUNICATIONS DIVISION

Chicago 51, Illinois

68P81005A40 Issue - E

NAD6121A AND NAD6122A ANTENNA



"P" SERIES WITH SPEAKER, MICROPHONE AND RECHARGEABLE NICKEL-CADMIUM 6/12 VOLT POWER PACK

i



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CE1040E

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GUARANTEED PERFORMANCE SPECIFICATIONS

GENERAL

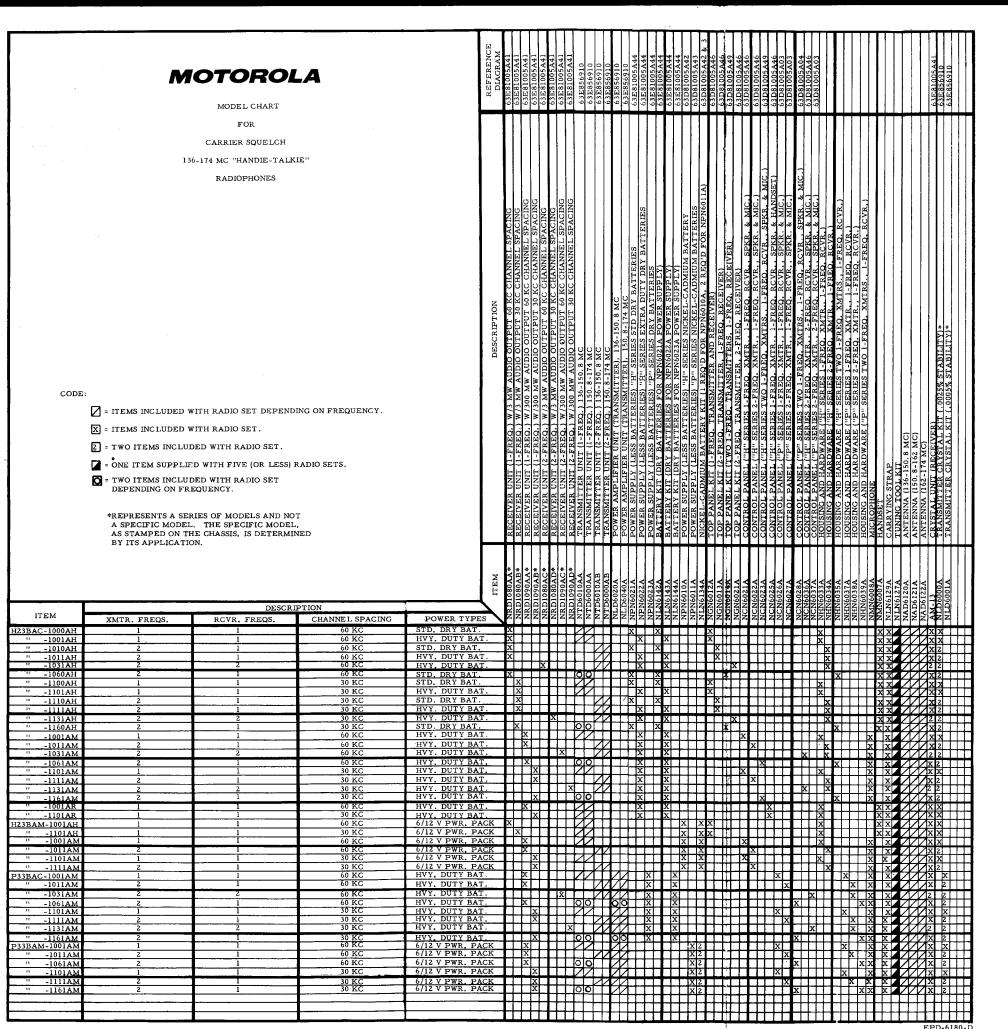
GENERAL		·····			······································	T		
RADIOPHONE MODEL	H23 Series				P33 Series			
FREQUENCY	136-174 MC				144-174 MC			
POWER SUPPLY	Standard Dry Cell (2) "D" Cells (1.5 v) (2) Z4; 724 or A4 Cell (6 v) (2) K45 or 457 Cells (67.5 v)	Extra-Duty Dry (1) 4D Cell (1.5 (1) F4Pl or 744 (2) V45 or 467 (v) Cell (6 v)	Nickel-Cadmium6/12 Volt Rechargeable Nickel-Cadmium Wet Cell, 6 Volt4 ampere hours	Extra-Duty Dry Cell (3) M30 or 482 Cells (45 v) (2) F4P1 or 744 Cell (6.0 v) (1) 2F Cell (1.5 v) (1) Z30 or 738 Cell (45 v)	Nickel-Cadmium6/12 Volt Rechargeable Nickel-Cadmium Wet Cell, 6 volt(2) 4 ampere-hour batteries		
DIMENSIONS (overall, excluding antenna) a. 1-Freq. & 2-Freq. Transmitter Models b. 2-Transmitter Models	11-7/8" x 3-1/8" x 8-1/2" 11-7/8" x 3-1/8" x 9-5/8"	11-7/8" x 3-1/ 11-7/8" x 3-1/		11-7/8" x 3-1/8" x 10-1/8"* 11-7/8" x 3-1/8" x 11-1/4"*	11-7/8" x 4-7/16" x 13-7/8" 11-7/8" x 4-7/16" x 16-5/8"	11-7/8" x 4-7/16" x 13-7/8" 11-7/8" x 4-7/16" x 16-5/8"		
WEIGHT (total) a. 1-Freq. & 2-Freq. Transmitter Models b. 2-Transmitter Models	7 lbs., 11 ozs. 8 lbs., 12 ozs.	9 lbs., 11 oz.* 10 lbs., 9 oz.*		ll lbs., l oz.* 12 lbs., l oz.*	19 lbs., 2 ozs. 21 lbs., 2 ozs.	18 lbs., 9 ozs. 20 lbs., 9 ozs.		
POWER INPUT	Handset ModelsSpeaker-Mic. Model.12 w rcvr standby.17 w rcvr standby.15 w rcvr operate.75 w rcvr operate8.5 w transmit8.5 w transmit		ndby rate	Handset Models Speaker-Mic. Models .13 w rcvr standby .19 w rcvr standby .17 w rcvr operate .96 w rcvr operate 15 w transmit 15 w transmit	.17 w rcvr standby .75 w rcvr operate 27 w transmit	.19 w rcvr standby .96 w rcvr operate 54 w transmit		
*Units with 300 mw loudspeaker and micropho	one operation are 3/4" less in height a	and have approximate	ly the same weight.					
TRANSMITTER					NTD6000A Series with NLD6020A/NLD6040A/NU143A Seri	es Power Amplifier		
CHASSIS MODEL RF POWER OUTPUT	NTD6000A Series 1.0 watt at full battery voltage (135 0.8 watts at nominal battery voltage		<u></u>		3 watts at 162 volts (extra duty dry cell) 4 watts at 180 volts (extra duty dry cell) 5 watts at 240 volts (Nickel-Cadmium cell)			
POWER INPUT	55 ma at 120 volts 875 ma at 1.3 volts 114 ma at -5.2 volts (mic and relay current)				55 ma at 120 volts 95 ma at 160 volts 875 ma at 1.3 volts 714 ma at -5.2 volts			
CRYSTAL MULTIPLICATION	24 times				24 times			
SPURIOUS AND HARMONIC EMISSIONS	more than 50 db below carrier				more than 60 db below carrier			
TUBE AND TRANSISTOR COMPLEMENT	1AD4 oscillator 1AD4 doubler (2) 6397 final amplifier 1AD4 modulator 1AD4 doubler 1 transistor IDC ampl and clipper 1AD4 tripler 6397 doubler-driver		IAD4 oscillatorIAD4 doublerIAD4 modulatorIAD4 doublerIAD4 tripler6397 doubler	(2) 6397 driver 2E24 final amplifier l transistor IDC ampl and clipp				
FREQUENCY STABILITY	±.0025% from -30°C to +60°C (+25°C reference)				±.0005% from -30°C to +60°C (+25°C reference)			
AUDIO RESPONSE	within +1, -3 db of 6 db/octave pre-	-emphasis from 300 t	о 3000 срв		within +1, -3 db of 6 db/octave pre-emphasis from 300 to			
MODULATION	36F3: ±15 kc for 100% at 1000 cps	T	16F3: ±5 kc	for 100% at 1000 cps	36F3: ±15 kc for 100% at 1000 cps	16F3: ±5 kc for 100% at 1000 cps		
FM NOISE	at least 40 db below ±10 kc deviatio	n at 1000 cps	at least 30 db	below ±3.3 kc deviation at 1000 cps	at least 40 db below ±10 kc deviation at 1000 cps	at least 30 db below ± 3.3 kc deviation at 1000 c		
AUDIO DISTORTION	less than 6% at 1000 cps: ±10 kc deviation less than 6% at 1000 cps: ±3.3 kc deviation		less than 6% at 1000 cps: ±10 kc deviation	less than 6% at 1000 cps: ± 3.3 kc deviation				
RECEIVER								
CHASSIS MODEL	NRD1080A Series for handset opera NRD1090A Series for speaker-mic	tion operation			NRD1090A Series for speaker-mic operation			
CHANNEL SPACING	60 kc		30 kc		60 kc	30 kc		
MODULATION ACCEPTANCE	±15 kc		±5 kc		±15 kc	±5 kc		
SELECTIVITY	more than 80 db at ± 60 kc		more than 80	db at ±30 kc	more than 80 db at ±60 kc	more than 80 db at ±30 kc		
TUNED CIRCUITS	29 (6 plastic-sealed in miniature "H	Permakay'' [®] filter)			29 (6 plastic-sealed in miniature "Permakay" filter)			
SENSITIVITY	less than 0.7 uv for 20 db quieting;	50 ohms r-f input im	pedance		less than 0.7 uv for 20 db quieting; 50 ohms r-f input impedance			
FREQUENCY STABILITY	±.0025% from -30°C to +60°C (+25°	°C reference)			±.0025% from -30°C to +60°C (+25°C reference)			
SPURIOUS AND IMAGE REJECTION	more than 60 db down for all except	t (f -227.5 kc) which	is 50 db down		more than 60 db down for all except (f -227.5 kc) which is 50 db down			
SQUELCH SENSITIVITY	adjustable, will open at less than 0.35 uv				adjustable, will open at less than 0.35 uv			
NUMBER OF TRANSISTORS AND DIODES	11 transistors and 7 diodes (1-freq. handset models) 12 transistors and 8 diodes (2-freq. handset models) 13 transistors and 7 diodes (1-freq. speaker-mic models) 14 transistors and 8 diodes (2-freq. speaker-mic models)				13 transistors and 7 diodes (1-freq. models) 14 transistors and 8 diodes (2- freq. models)			
NOMINAL POWER INPUT	Dry Batteries 20 ma at -5.2 volts (squelched) - h 26 ma at -5.2 volts (squelched) - s 8 ma at 1.3 volts		21 ma at 6 vo	ickel-Cadmium Batteries olts (squelched) - handset model olts (squelched) - speaker-mic model	Dry Batteries 26 ma at 5.2 volts (squelched)	Nickel-Cadmium Batteries 31 ma at 6 volts (squelched)		
			3 mw at less than 10% distortion for handset operation 300 mw at less than 10% distortion for speaker-mic operation			300 mw at less than 10% distortion		

Crystal filter for reduction of spurious responses, intermodulation and desensitizing available as an optional feature.

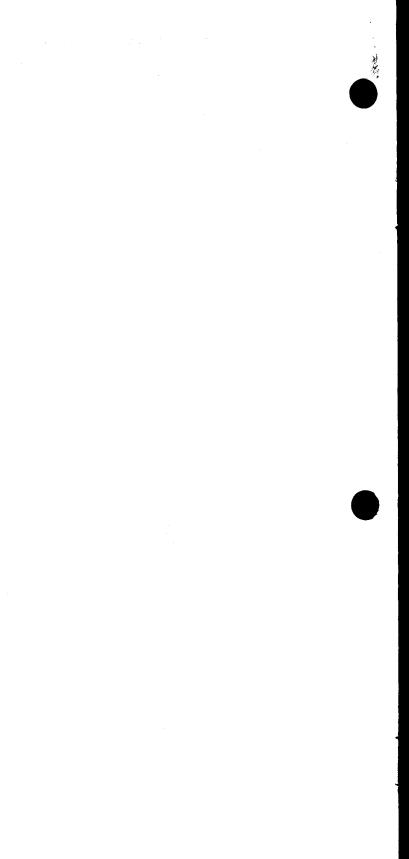
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

40A/NU143A Se	ries Power Amplifier	
1)		
1AD4 double	r (2) 6397 driver	
1AD4 double	r 2E24 final amplifier	
6397 double:	l transistor IDC ampl and clipper	
erence)		
asis from 300 t	o 3000 cps	
F	16F3: ±5 kc for 100% at 1000 cps	
000 cps at least 30 db below ±3.3 kc deviation at 1000 c		
n	less than 6% at 1000 cps: ± 3.3 kc deviation	

tion		
	30 kc	
	±5 kc	
	more than 80 db at ± 30 kc	
kay" filter)		
ms r-f input in	npedance	
erence)		
27.5 kc) which	a is 50 db down	
els) dels)		
<u></u>	Nickel-Cadmium Batteries 31 ma at 6 volts (squelched)	



HZ3 HZ3 P33



ACCESSORY TABLE

MODEL	DESCRIPTION
NPN6012A	117 V AC Power Supply for "H" series
NPN6013A	117 V AC Power Supply for "P" series
NLN6135A	Shock Mount Rack
NLN6130A	Carrying Case for "H" series
NLN6131A	Carrying Case for "P" series
P-7208-A	RF Dummy Load for "H" series
P-7208	RF Dummy Load for "P" series
NLN6145A	Dummy Load Antenna for ''H'' series
NLD6060A	Dummy Load Antenna for "P" series
NKN6040A	6/12 V DC Vehicular Cable Kit for "H" series
NKN6041A	6/12 V DC Vehicular Cable Kit for "P" series
NLN6132A	Back Pack Harness complete with microphone, earpiece and volume control
NLN6133A	Back Pack Harness less microphone and earpiece
NMN6009A	Headset and Microphone
NLN6029A	Nickel-Cadmium Battery Charger
NKN6052A	Cable Kit for use in charging nickel-cadmium batteries in "H" series (NPN6010A Power Supplies)
NKN6053A	Cable Kit for use in charging nickel-cadmium batteries in "P" series (NPN6011A Power Supplies)
NLN6126A	Cushion for use with Back Pack Harnesses
NLN6136A	Cover for extra power supplies
NLN6137A	Squelch and Volume Locking Nut
NKN6042A	Antenna Extension Cable (20' RG-58/AU)
NKN6057A	12 V DC Vehicular Cable Kit for "H" Series (Ni-Cad only) Cigarette Lighter Plug-in Type
NKN6058A	12 V DC Vehicular Cable Kit for "P" Series (Ni-Cad only) Cigarette Lighter Plug-in Type
NDD6000A	Antenna, vehicle rain gutter mounting, with 10 ft. of RG-58A/U coaxial cable and connector.
TEK-13A	Battery Tester for testing dry batteries under simulated load conditions
TEKA-28	Power Extension Cable for easy repair and/or alignment.

ACCESSORIES



117 V AC

POWER SUPPLY

Model NPN6012A For "H" Series units Model NPN6013A For "P" Series units

SHOCKMOUNT RACK

Model NLN6135A



MC2346

MC2344

4865-6

6610-4

MC1971

7273-1

MC2345

14107-4

MC3243

MC6289

CARRYING CASE

Model NLN6130A Weather resistant case for use with "H" Series models only.

RF DUMMY LOAD

Model P-7208 For "P" Series units Model P-7208-A For "H" Series units





CARRYING CASE

Model NLN6131A Weather resistant case for use with "P" Series models only.

DUMMY LOAD ANTENNA

Model NLN6145A For "H" Series units Model NLD6060A For "P" Series units

BACK PACK HARNESS

Model NLN6132A Kit is complete with microphone, earpiece and volume control. Model NLN6133A Same as NLN6132A less microphone and earpiece.



6/12 V DC

VEHICULAR CABLE KIT

Model NKN6040A For use with "H" Series models only. Model NKN6041A For use with "P" Series models only.





Co.

HEADSET AND

Model NMN6009A

NICKEL CADMIUM BATTERY CHARGER Model NLN6029A

.

DESCRIPTION AND OPERATION

1. DESCRIPTION OF MODELS

The Motorola "Handie-Talkie" radiophone is a transistorized commercial and industrial portable communications radio set. It features greater transmitter r-f and receiver audio outputs as well as all the aspects inherent to transistors such as low drain, long life, ruggedness and greater performance. The radiophones are complete, self-powered, portable FM transmitter and receiver units for two-way communication.

This manual covers carrier squelch models operating in the 136-174 mc band. In addition Motorola also offers:

- (1) "Private-Line" radiophones operating in the 144-174 mc band.
- (2) Carrier squelch and "Private-Line" radiophones operating in the 25-54 mc band.

Two series of models are available in the "Handie-Talkie" radiophone line. The lighter weight "H" series for maximum portability and the "P" series where higher r-f power output is required. The "H" series units deliver 1.0 watt of r-f power at full battery voltage throughout the 136-174 mc band and weigh as little as 7 lbs. 11 oz. depending on the model. The "P" series units deliver from 3 to 5 watts of r-f power output, depending on the power supply used, and weigh as little as 18 lbs. 9 oz.

Both series of the radiophones are available with one or two-frequency receivers, one or two frequency transmitters or two transmitters. The single-frequency models operate on one specific frequency. The two-frequency models operate on any two available channels with a maximum separation of 250 kc with no degradation in performance on either channel. Two-frequency operation is accomplished by using two separate oscillators controlled by a channel selector switch. This permits independent operation on either channel without simultaneous operation. The performance specifications of the two-frequency models are similar to those of single-frequency units. The two transmitter models operate on any two available channels. There is no degradation in single frequency performance specifi cations of either transmitter.

All types of units are available with dry batteries, nickel-cadmium batteries used with a transistor power supply, or a 117 v a-c power supply (accessory item). Operation is also possible from either a 6 or 12 volt external battery when the nickel-cadmium power supplies are used.

All models feature a semi-automatic ON-OFF switch. This switch automatically turns the radiophone off when the microphone or handset is replaced in its holder, to prevent accidental discharge of the batteries. Continuous monitoring of the receiver in microphone equipped models may be accomplished by placing the microphone in its holder face up. Placing the microphone in its holder face down turns the radiophone off.

All "H" series handset models supply 3 milliwatts of audio power to the handset. All "H" series speaker models and all "P" series models supply 300 milliwatts of audio power to the speaker. All "P" series models are equipped with a speaker and microphone.

VOLUME and SQUELCH controls are conveniently located at either side of the antenna receptacle. Two-frequency transmitter, two single-frequency transmitter and two-frequency receiver models have a channel selector switch located near the handset or microphone receptacle.

Power packs are changed by unsnapping two spring snaps located at the ends of the unit and separating the power pack from the radio section. Another power pack, (dry battery, nickel-cadmium 6/12 v or the 117 v a-c power supply) can then be attached to the radio section to again form one integral package.

Access to the radio section is accomplished by loosening two quarter-turn fasteners and removing the sleeve. The transmitter and receiver chassis swing out individually, like the pages of a book, after loosening an additional set of captive screws. This "fold-out" feature permits complete access to the top and bottom of the individual chassis for servicing or alignment.

2. MODEL COMPLEMENT

The "Handie-Talkie" radiophone consists of a group of units and kits as follows:

Antenna Handset or Microphone Top Panel Kit Control Panel Kit Housing Kit

```
Transmitter(s) (1-frequency, 2-frequency
or two single-frequency units)
Transmitter Crystal(s)
Receiver (1 or 2-frequency)
Receiver Crystal(s)
Power Pack
Carrying Strap
```

There are various types of each of the kits mentioned above. The various types are described in paragraph 3, DESCRIPTION OF UNITS AND KITS.

The unique modular construction permits assembly of the various units and kits in a wide variety of models. This variety of models is shown on the MODEL CHART appearing at the beginning of this manual. A complete line of accessories for both the "H" and "P" series units are listed immediately following the MODEL CHART.

3. DESCRIPTION OF UNITS AND KITS

a. Antenna

The Model NAD6120A, NAD6121A and NAD6122A Antennas are flexible steel whips terminated in uhf connectors. The NAD6120A operates in the 136-150.8 mc range, the NAD6121A operates in the 150.8-162 mc range, and the NAD6122A operates in the 162-174 mc range.

NOTE

The Motorola "Handie-Talkie" radiophone may be used with a fixed or elevated antenna. The antenna circuit provides a 50 ohm termination at the antenna receptacle; therefore, any 50 ohm antenna resonant to the transmitter frequency can be used. The higher the antenna, the greater the area that can be covered.

b. Handset

The NMN6007A Handset is supplied complete with a rubber covered coiled cord, which extends to about 5 ft., and a weatherproof connector. A push-to-talk bar on the handset turns the transmitter on. The handset connector plugs into a four-prong receptacle on top of the unit housing.

c. Microphone

The NMN6008A Microphone is supplied with a rubber covered coiled cord, which can be ex-

tended to about 5 ft., and a weatherproof connector. This palm type carbon microphone is provided with a push-to-talk button which turns on the transmitter. The microphone connector plugs into a four-prong receptacle located on top of the unit housing.

d. Top and Control Panel Kits

Various top and control panel kits are used with the different models of the "H" and "P" series "Handie-Talkie" radiophones. These kits include the top cover assembly with handset or microphone bracket, intercabling, ON-OFF switch, volume and squelch controls, antenna receptacle, push-to-talk relay and power connector. The kits used with microphone and speaker models also contain the speaker. Refer to the MODEL CHART in the front of this manual for a complete listing of these kits with corresponding applications.

e. Transmitter

The NTD6000AA Transmitter is a phase modulated, crystal controlled transmitter that operates on one specific frequency within the indicated band. The NTD6000AB Transmitter is the same as the NTD6000AA Transmitter except it operates on two specific frequencies. Both transmitters have a plate power input of 3 watts or less to the final amplifier.

Two frequency operation is accomplished by the addition of an oscillator circuit and appropriate switching facilities. All circuitry except the oscillators are common for both operating frequencies.

When the NTD6000A Series Transmitter is used without the NLD6040A Power Amplifier it develops a nominal output power of .8 watt.

Frequency stability for the NTD6000A Series Transmitter is maintained through the use of a particular crystal kit. When used in "H" Series "Handie-Talkie" applications, the NTD6000A Series Transmitter incorporates the components from the NLD6000A Crystal Kit, which are installed at the factory. When used in "P" Series "Handie-Talkie" applications, the transmitter incorporates the components from the NLD6001A Crystal Kit.

Frequency stability using the NLD6000A Crystal Kit is maintained to within .0025% of the assigned frequency over a temperature range of -30° C. to $+60^{\circ}$ C. Frequency stability using the

NLD6001A Crystal Kit is maintained to within .0005% of the assigned frequency over a temperature range of -30°C. to +60°C.

f. Transmitter Power Amplifier

The NLD6040A Power Amplifier, used with the NTD6000A Series Transmitter in "P" Series "Handie-Talkie" applications, incorporates a directly heated power amplifier tube (type 2E24) for an r-f power output of 3-5 watts.

When the NTD6000A Series Transmitter is used with the NLD6040A Power Amplifier, the NLD6001A Crystal Kit components are installed at the factory to maintain .0005% oscillator frequency stability over a temperature range of -30° C. to $+60^{\circ}$ C.

g. Receivers

Eight types of receivers are used in the 136-174 mc "H" and "P" Series "Handie-Talkie" radiophones. They are used as follows:

RCVR MODEL	NO. OF FREQ.		AUDIO OUTPUT	USED IN
NRD1080AA	1	60 kc	3 mw	"H"Series models
NRD1080AC	2			with handset
NRD1080AB	1	30 kc	3 mw	"H"Series models
NRD1080AD	2			with handset
NRD1090AA	1	60 kc	300 mw	"H" and "P" Series models
NRD1090AC	2		500 mw	with speaker
NRD1090AB	1	20 1	200	"H" and "P" Series
NRD1090AD	2	30 kc	300 mw	models with speaker

h. Power Supplies

(1) "H" Series Types

Three types of power supplies are used in various models of the "H" series.

NPN6021A Standard Power Pack with NLN6142A Battery Kit

NPN6022A Extra Duty Power Pack with NLN6143A Battery Kit NPN6010A Nickel-Cadmium 6/12 V DC Power Supply with NLN6134A Battery Kit

All the power supplies are interchangeable without wiring modifications and have convenient "snap-on" fasteners for quick interchange.

The NPN6021A Standard Power Pack uses two 67-1/2 v "B" batteries, two 1-1/2 v "A" and two 6 v batteries. This power pack will provide approximately five 8 hour days of operation under normal operating conditions.

The NPN6022A Extra Duty Power Pack uses two 67-1/2 v "B" batteries, one 6 v battery and one 1-1/2 v "A" battery. The power pack will provide approximately ten 8 hour days of operation under normal operating conditions.

The NPN6010A Nickel-Cadmium - 6/12 V DC Power Supply uses a 6 volt nickel-cadmium battery as an internal source of power or a 6 or 12 volt vehicular battery as an external source of power. The input power is converted by transistor circuitry to the required voltages necessary for operation of the receiver and transmitter.

A plug and switch mounted on the power supply housing permit operation from an external 6 or 12 volt battery. The internal battery is placed on trickle charge when an external 12 volt battery is used. This plug and switch also permit charging the internal nickel-cadmium battery with a Motorola Model NLN6029A Battery Charger without removing the battery from the unit. Cable kits for use with the NLN6029A Battery Charger and external 6 or 12 volt batteries are listed in the accessories section of this manual.

When operating with its internal nickel-cadmium battery, the unit will provide approximately 8 hours of service before a recharge is required.

A nickel-cadmium battery is not required in the NPN6010A Power Pack when an external 6 or 12 volt vehicular battery is used as the source of power.

The NPN6012A AC Power Supply provides operating voltages from a 117 v a-c, 60 cycle source. This power supply is an optional accessory that can be used with any of the "H" Series models of the "Handie-Talkie" radiophones. A 1/4 ampere fuse is provided in the input circuit. The power supply has an ON-OFF switch and a pilot lamp to indicate when the power is on.

(2)"P" Series Types

Two types of power supplies are used in various models of the "P" series:

> NPN6023A Extra Duty Power Pack with NLN6144A Battery Kit NPN6011A Nickel-Cadmium 6/12 V DC Power Supply

Both types are directly interchangeable without wiring modifications, and have convenient "snap-on" fasteners for quick interchange.

The NPN6023A Extra Duty Power Pack uses four 45 v "B" batteries, two 6 v batteries, and one 1-1/2 v "A" battery. This power pack provides approximately twelve 8 hour days of operation under normal operating conditions.

The NPN6011A Nickel-Cadmium - 6/12 V DC Power Supply uses two 6 volt nickel-cadmium batteries as an internal source of power and has the same provisions for external 6 or 12 volt operation and charging as previously described for the NPN6010A Nickel-Cadmium Power Supply.



INTERNAL-EXTERNAL SWITCH

PLUG FOR CHARGER OR EXTERNAL BATTERY



CABLE

Internal-External Switch Detail



The NPN6013A AC Power Supply provides an external source of power for the "P" Series models of the "Handie-Talkie" radiophones. This power supply is available as an optional accessory. Input power required is 117 volts, 60 cycles. A 3/4 ampere fuse is provided in the input circuit. The power supply has an ON-OFF switch and a pilot lamp to indicate when the power is on.

NOTE

"H" and "P" series power packs are not interchangeable. Accidental interchange has been prevented by mounting the power connector in a different manner in "H" and "P" series units. Refer to the intercabling diagrams for wiring details on the "H" series and "P" series power supplies.

i. Battery Kits

(1) The NLN6134A Battery Kit consists of one 6 volt nickel-cadmium rechargeable battery. The battery kit is used with the NPN6010A Power Pack to provide the internal power source. The battery will provide approximately 8 hours of service before a recharge is required. This battery can be recharged as many times as required by the use of the equipment. The nickelcadmium battery is not susceptible to sulfation as are lead acid type batteries and can be stored either in a charged or uncharged condition.

(2) Two NLN6134A Battery Kits are used with the NPN6011A Power Pack to provide the internal power source. The two batteries will provide approximately 8 hours of service under normal operating conditions.

NOTE

Nickel-cadmium batteries are to be charged on the Motorola charger only. Other chargers may damage the batteries and invalidate the guarantee.

Crystals

The AN-1 Crystal is the frequency control element for the NTD6000A Series Transmitter used without the NLD6040A Power Amplifier. This crystal with its associated components (NLD6000A Crystal Kit), maintains frequency stability within . 0025% over a temperature range of -30°C. to +60°C.

The VN-1 Crystal is the frequency control element for the NTD6000A Series Transmitter

used with the NLD6040A Power Amplifier. This crystal, with its associated components (NLD6001A Crystal Kit), maintains frequency stability within .0005% over a temperature range of -30°C. to +60°C.

IMPORTANT

Each VN-1 crystal is factory tested to determine its temperature characteristics, classified into one of three categories. and color coded accordingly; red, green or yellow. Associated with each type are specific components, which must match the type of crystal used by a particular transmitter chassis. A table is printed on the transmitter schematic diagram, which indicates the correct components to be used with a specific type of crystal. As shipped from the factory, the correct components are installed for the type of crystal used by a particular chassis. When replacing crystals, do not substitute a crystal with one having a different color code without changing the associated components.

When ordering transmitter replacement crystal, refer to the following table:

EQUIPMENT MODEL	
NUMBER	REPLACEMENT
H23 Series	AN-1 Crystal
P33 Series	NED6000A Crystal Kit

The AM-13 Crystal is the frequency control element for the receiver. Like the AN-1 and VN-1, this crystal is available for any frequency within the 136-174 mc range.

The AN-1, VN-1 and AM-13 are not part of the transmitter and receiver, but are separate items of the overall "Handie-Talkie" radiophone model. When ordering an individual transmitter or receiver chassis, crystals must be ordered separately and crystal type numbers and operating frequency must be specified.

k. Alignment Tool Kit

The NLN6127A Alignment Tool Kit consists of one (1) Motorola Part No. 66A847036, Alignment Tool for use when aligning the transmitter and receiver.

1. Carrying Strap

All models of the "H" and "P" series are supplied with an NLN6129A Carrying Strap. This strap is adjustable in length and is equipped with a separate small strap which can be snapped to the main strap to hold the handset at shoulder level if desired.

4. PRE-OPERATIONAL NOTES

Use care when unpacking and handling the "Handie-Talkie" radiophone. Open the shipping carton and carefully remove all items. Check the contents to be sure that all items have been included.

Inspect the equipment thoroughly as soon as possible after delivery. If any part of the equipment has been damaged in transit, report the extent of damage to the transportation company immediately.

IMPORTANT

This equipment contains batteries. All batteries, wet or dry, have a finite shelf life. Extended storage of the equipment will reduce the operating performance due to reduction in battery voltage and life. Partially used dry batteries, if left standing for long periods, will leak electrolyte and may result in damage to the radio equipment. If equipment is to be stored for a long period of time, remove the batteries and store them in a cool place. Never store batteries or equipment containing batteries in a warm place as this accelerates the chemical action within the battery. More information on batteries appears in the section on battery replacement and charging.

The Motorola "Handie-Talkie" radiophone is shipped direct from the factory completely assembled, ready for use, except for the installation of the antenna.

5. OPERATION

a. To Turn On:

Remove handset (or microphone) from cradle. Turn the ON-OFF knob counterclockwise to ON and pull it up. This places the receiver in operation.

NOTE

All power supplies except the a-c power supplies turn on and off with the ON-OFF switch on the radiophone housing. To turn on a-c power supply on and off, always use the ON-OFF switch on the power supply housing.

b. To Adjust Audio Volume

Adjust volume control (marked V) until the desired volume is obtained from handset earpiece or speaker.

c. To Adjust Squelch

Turn squelch knob (marked S) fully counterclockwise. While no signal (noise) is being received, turn knob clockwise until the noise just cuts out (squelches). Do not turn control beyond this point or weak signals may be blocked out.

d. To Transmit

Hold the mouthpiece 1 to 2 inches from lips. Press the push-to-talk button in firmly and hold it. Speak slowly and clearly across the mouthpiece in a normal-to-loud voice. Release the button to listen. The receiver is rendered inoperative when the push-to-talk button is pressed, therefore, the button must be released at the end of a transmission to receive.

NOTE

Additional range may be obtained when the radiophone is placed on the hood or top of a car. This furnishes a good ground plane for the antenna.

e. To Change Frequency (2-Frequency Models Only)

Place the channel selector switch in the CHANNEL 1 or 2 position to select the desired frequency. The channel selector switch is located on the top of the unit adjacent to the handset or microphone connector.

f. To Turn Off

The unit is automatically turned off when the handset is properly replaced in the cradle or when the microphone is replaced in the cradle face down. Placing the microphone in the cradle face up leaves the receiver on for continuous monitoring.

g. Storage

The Motorola "Handie-Talkie" radiophone should be put into operation as soon as possible after receipt. If this is impossible and it must be stored for long periods of time, remove the batteries before storage. Equipment that is stored should be removed from storage every 3 months and checked. That is, controls should be operated and relays cleaned by actuating the push-to-talk button several times. This keeps relay and switch contacts free of corrosion and dust. When removed from storage for use, this same procedure should be followed.

BATTERY REPLACEMENT AND CHARGING

1. BATTERY REPLACEMENT PROCEDURE

To replace all types of batteries, dry or nickel-cadmium type:

a. Unsnap the spring snap at each end of the unit.

b. Pull bottom section of radio (battery section) down and away from upper section.

c. Batteries are now exposed. Replace with new batteries and reassemble.

Fast battery replacement can be accomplished by changing the entire power supply and replacing the batteries in the used supply at some later time. Additional power supplies can be purchased as separate accessories for fast changeover.

2. DRY BATTERIES

All batteries, dry and wet, have a finite shelf life. Storing them for long periods of time reduces their closed circuit voltage and operating life. In some cases, when stored too long, dry batteries may leak electrolyte after partial use and damage the radio. Therefore, if radio equipment is to be stored for long periods of time, remove the batteries and store separately in a cool place. Never store batteries in a warm place as heat increases their chemical action and shortens life.

Shelf life of a dry battery is approximately 6-8 months. Therefore, they should be put into use within 6 months after purchase. A Motorola TEK-13A Battery Tester is recommended for measuring dry battery voltages in the power pack under simulated load conditions. The battery tester connector plugs directly into the power pack connector.

If the TEK-12A Battery Tester is not available, the batteries can also be tested at the battery terminals under transmit load conditions.

The batteries should be replaced when voltages under load conditions are below the following values.

"H" Series Dry Battery Power Pack

1.5 v supply voltage down to 1.0 v 6.0 v supply voltage down to 4.0 v 135 v supply voltage down to 90 v

"P" Series

Dry Battery Power Pack

1.5 v supply voltage down to 1.0 v 6.0 v supply voltage down to 4.0 v

180 v supply voltage down to 120 v

IMPORTANT

BATTERY VOLTAGES AND CAPACITY DECREASE MARKEDLY DURING LOW TEMPERATURE PERIODS.

3. NICKEL-CADMIUM BATTERIES

a. General

The battery comprises 5 hermetically sealed cells which are series connected to provide a nominal 6 volt output. The cells are cased, and fitted with a cable and connector.

The voltage of a nickel-cadmium battery remains approximately constant under load until the battery approaches the discharged condition at this time, a marked decrease in this voltage occurs and the discharged condition (1.0 v percell) is reached abruptly. These batteries should be recharged when the voltage under transmit load reaches 5.0 v.

b. Charging

The Motorola Model NLN6029A Battery Charger and NKN6052A or NKN6053A Cable Kits listed under ACCESSORIES at the front of this manual are recommended for charging these batteries. The use of other chargers will void the battery guarantee and may result in permanent damage to the batteries. Follow the charging instructions which accompany the charger.

c. Storage

The batteries may be stored at room temperature, in any state of charge without damage. These batteries are subject to self discharge however, and should be recharged after extended storage.

d. Guarantee

(1) Limitations to Guarantee

The manufacturer will replace without additional cost during the first two years of service and at a replacement cost prorated on the basis of straight line depreciation during the next three years, all batteries which:

(a) Fail to deliver 75% (18-watt hours) of their rated service capacity at an 8-hour discharge rate.

(b) Develop leakage.

(2) Voiding of Guarantee

The guarantee becomes VOID if:

(a) Equipment other than that approved by the manufacturer is used to charge the batteries.

(b) Charging is done at temperatures exceeding 125°F without proper instructions from the manufacturer.

(c) Any of the seals located in the center of the individual cells are broken or show evidence of unauthorized tampering.

(d) Batteries are used in equipment or for services other than that for which they were intended.

(e) Maximum discharge rates are exceeded.

(3) Capacity Test:

(a) The battery shall first be completely discharged through a 12 ohm resistive load until its load voltage is less than 3 volts.

(b) It shall then be charged using the NLN6029A or NK129 chargers at a constant current of approximately 300 ma for 24 hours.

(c) It shall then be discharged at 68°F through a 12 ohm resistive load to its 5 volt discharge state.

(d) The service capacity shall then be determined using the following formula:

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 $SC = 3 \times N$

where,

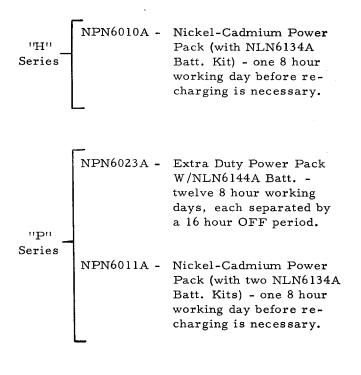
- SC = approximate service capacity in watt-hours.
- N = number of hours required to reach the 5 volt discharge state.

If at any time during the service period, the battery fails to deliver 18 watt-hours when its capacity is determined as specified above, consult your nearest Motorola Service Representative for further instructions.

4. BATTERY LIFE

Under operating conditions of 10% transmit, 10% receive at rated audio output and 80% receive standby, dry batteries will give approximately the following life:

''H''	NPN6021A - Standard Power Pack W/NLN6142A Batt five 8 hour working days separated by a 16 hour OFF period.
Series -	NPN6022A - Extra Duty Power Pack W/NLN6143A Batt ten 8 hour working days each separated by a 16 hour OFF period.



Note that most actual transmit duty cycles are much smaller and approach 2% rather than 10%. Also in many types of operation, the unit is not kept turned on continuously. If this type of service is prevalent, battery life may be extended to many times those mentioned previously.

THEORY OF OPERATION

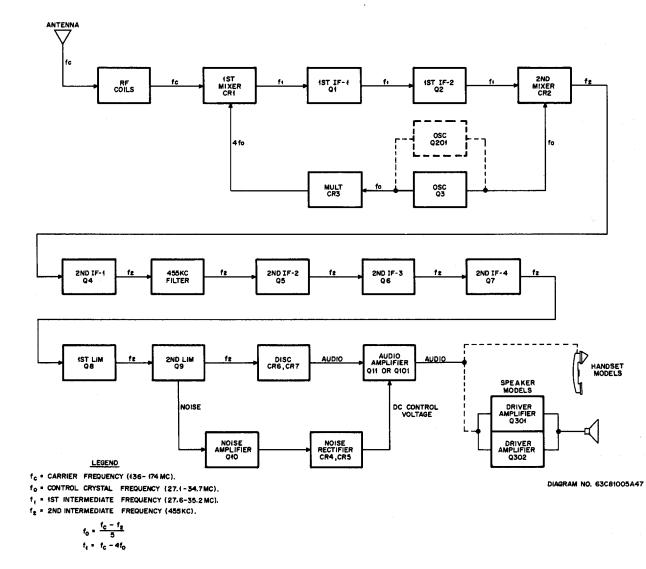
1. RECEIVER

The receiver is a dual conversion unit using three r-f coils for selectivity, two germanium diode mixers, two high intermediate frequency amplifiers, four low intermediate frequency amplifiers, two limiters, a discriminator, an audio amplifier and a squelch circuit. Refer to the receiver block diagram.

The signal from the antenna is coupled to the first r-f coil. The signal passes through three r-f coils and into the first mixer.

The oscillator(s) used to provide the local oscillator injection to the first and second mixer is a third mode, series resonant, crystal controlled type, using a Motorola Type AM-13 crystal. The fourth harmonic of the oscillator frequency is produced in the crystal multiplier and is fed to the first mixer through three selectivity coils to remove other oscillator harmonics.

The 27-35 mc signal produced in the first mixer is amplified in the first i-f amplifier stages and passes through an image filter. The filter network consists of three traps which are series resonant circuits tuned at the factory to provide maximum attenuation of the i-f image frequency. These traps can be tuned in the field to reject other frequencies, if there is no i-f image problem in the area that the unit is being operated. This network cannot be tuned to



Receiver Block Diagram

reject frequencies closer than one megacycle of the desired frequency without incurring degradation in the desired frequency sensitivity.

63C81005A47-A

Following the image filter, the signal enters the second crystal mixer. The oscillator frequency is fed into the second mixer on the second i-f side.

The 455 kc signal produced in the second mixer is amplified in the second i-f amplifier stages that follow the mixer.

The 455 kc "Permakay" filter is placed in the circuit between the first and second i-f stages. This is a sealed in plastic filter which provides the necessary selectivity for the receiver. The i-f stages are followed by two limiter stages and the output of the second limiter is coupled into the discriminator. The discriminator translates the variations of frequency of the i-f signal to an audio frequency signal.

This audio signal is coupled to a 3 milliwatt output audio amplifier. In the NRD1080A Series Receivers, this amplifier drives the handset earphone. In the NRD1090A Series Receivers, this amplifier drives a 300 milliwatt push-pull audio output stage which drives the loudspeaker. The push-pull amplifier is separately mounted with the loudspeaker in the top housing.

Squelch action is provided by taking audio noise produced at the supply voltage decoupling point of the second limiter, amplifying that portion of the noise above the normal voice frequency range, rectifying this noise and applying it as bias to the base of the audio stage. When the receiver is not quieted, this bias cuts off the audio stage and eliminates the speaker noise.

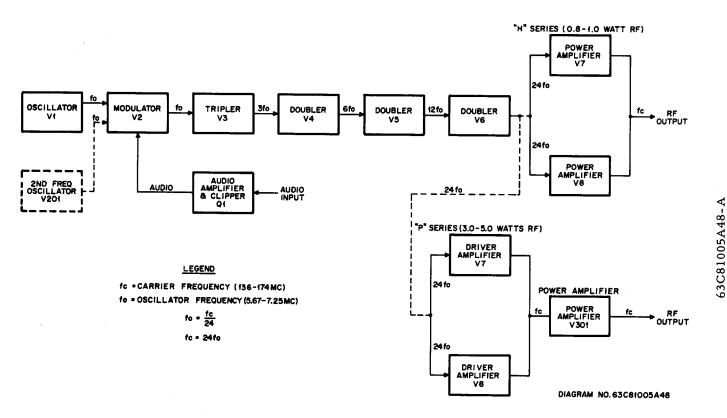
A high pass audio filter at the input to the noise amplifier stage attenuates the normal voice frequencies so that voice frequencies appearing at the limiter decoupling point do not actuate the squelch circuitry.

2. TRANSMITTER

The transmitter is a phase modulated, crystal controlled transmitter which operates on 1 or 2 specific frequencies within the indicated frequency band. Two frequency operation is effected by using an additional oscillator circuit and appropriate switching arrangement. All circuitry except the oscillator is common for both operating frequencies.

The oscillator is a crystal controlled, modified Pierce type using a Motorola type VN-1 or AN-1 crystal. The output of the oscillator stage and the output of the audio "Instantaneous Deviation Control" circuitry are fed to the modulator stage.

The adjustable audio IDC circuit limits the maximum deviation obtainable in the modulator through a transistor amplifier and clipper circuit. This circuit permits consistent full deviation with normal voice levels impressed on the microphone, yet prevents overmodulation. The circuit also provides low distortion and a flat



Transmitter Block Diagram



response from 300 to 3000 cycles per second.

In the modulator, the transconductance of the tube varies with the audio voltage impressed on the grid. This variation in transconductance results in a change in the phase angle of the r-f output voltage of the modulator tube.

Generally, units which use phase modulation are only capable of modulating with low distortion over a small phase angle. This necessitates the addition of multiplier stages to increase the frequency deviation up to the desired value. Refer to the transmitter block diagram.

The modulator is followed by four stages of frequency multiplication, namely a tripler, and three doublers. The output of the third doubler provides the required amount of frequency deviation and the amplitude of the r-f voltage is sufficient to drive the final amplifier in the "H" series equipment. In the "P" series equipment, the output of the last doubler is coupled into a driver stage which in turn drives the final amplifier to provide the desired r-f power output.

3. TRANSISTOR POWER SUPPLIES

a. NPN6010A Power Supply

The oscillator or switching circuit contains two transistors connected to primary windings of the power transformer. In 12 volt external operation, the transistors are connected across the full primary windings. The transistors are connected to tapped portions of the windings for 6 volt operation.

As battery voltage is applied, one transistor begins to conduct more heavily than the other. As this occurs, a voltage is induced in the feedback winding. The polarity of this voltage is such that the heavier conducting transistor is quickly driven to full conduction. The remaining transistor is quickly cut off. Current flows through the conducting transistor and the associated primary winding until the transformer core becomes saturated. When saturation is reached, there is no further change in flux den-

sity and voltage is no longer induced in the feedback winding. The energy stored in the field of the transformer collapses, inducing a voltage of opposite polarity across the feedback winding. The first conducting transistor is quickly cut off and the second transistor is driven into heavy conduction to repeat the previous operation. Current flows alternately and in opposite directions through each of the primary windings. Oscillations are self-sustaining as long as the d-c input is applied. The switching action is very rapid and the induced voltage approximates the ideal "square wave" pattern. Diode rectifier circuits are connected across the secondary windings to rectify the induced a-c voltages and supply the various d-c voltages required to operate the transmitter and receiver.

The INTERNAL-EXTERNAL power switch selects operation from the internal battery or an external 6 or 12 volt source, connected through an optional accessory item (NKN6040A Cable Kit). The cable plug is wired to automatically make the proper connections for 6 or 12 volt operation. The switch prevents insertion of the cable plug unless it is in the EXTERNAL position. It is not necessary to have the internal battery in place when operating from a 6 or 12 volt external source. If the battery is left in the unit when operating from a 12 volt external source it is automatically placed on trickle charge.

b. NPN6011A Power Supply

Operation of the oscillator or switching circuit is the same as that previously described for the NPN6010A Power Supply except that each half of the oscillator or switching circuit contains a pair of transistors connected in parallel. Operation from an external 6 or 12 volt battery is the same as that described for the NPN6010A Power Supply except that the NKN6041A Cable Kit (optional item) is used. Two internal batteries are used in the NPN6011A Power Supply to meet the higher current drain requirements of "P" Series models. Voltage regulation circuitry consisting of a Zener diode and a transistor is used to regulate the level of the filtered 6 volt output.

MAINTENANCE

1. TEST EQUIPMENT

All the required test equipment for aligning

and testing the radiophone is listed in the following TEST EQUIPMENT CHART. The listed items or their equivalents may be used.

TEST EQUIPMENT CHART

EQUIPMENT	USED FOR
DC voltmeter - Motorola DC Multimeter	DC voltage measurements DC current measurements Resistance measurements
AC Voltmeter - Motorola Transistorized AC Voltmeter or S1056A-9A or TU546 Series Test Set with TEK-7 Adapter Kit.	AC voltage measurements
FM signal generator - Motorola T1034C Signal Generator	Alignment of receiver r-f and 1st i-f stages. 20 db quieting sensitivity measurement
455 kc crystal-controlled oscillator Motorola S1056A-9A or TU546 Series Test Set with 455 kc crystal.	Alignment of receiver 2nd i-f, limiter and discrimin- ator stages
Audio oscillator - Motorola TEK-1A Transistorized Tone Generator (1000 cps) Frequency monitor - Motorola T1130A Series FM Station Monitor Oscilloscope - Motorola T1015A General Purpose or T1014B Precision Wide Band Oscilloscope or Motorola T1020A Frequency and De- viation Meter	Transmitter IDC adjustment
RF wattmeter or antenna and field strength meter	Transmitter and power am- plifier alignment
Tuning Tool - Motorola NLN6127A (supplied with radio set)	Adjusting tuning coil slugs

RECOMMENDED TEST EQUIPMENT



T1034C Signal Generator



S1059A Test Set



Transistorized AC Voltmeter



TEK-7 Adapter Kit



TEK-1A Transistorized Tone Generator



T1130A Series FM Station Monitor

RECOMMENDED TEST EQUIPMENT (CONTINUED)





DC Multimeter

T1020A Frequency and Deviation Monitor



T1014B Precision Wide Band Oscilloscope CE1630C

2. DISASSEMBLY



Figure 1. Battery Section Removed

a. Remove battery section by unsnapping two spring snaps at either end of unit. See Figure 1.

b. Pull battery section down and away from radio section.

c. Loosen (2) Dzus fasteners by turning 1/2 turn counterclockwise.

d. Remove protective bottom plate.

e. Remove wrap-around housing by lifting off and away from unit.

f. Loosen two screws and fold the receiver chassis out. See figure 2. The receiver is now ready for alignment or service. The top of transmitter chassis is also exposed.

g. Loosen two screws and fold the transmitter chassis out. See figure 3. The transmitter is now ready for alignment and service. The top cover is also completely accessible for servicing of the speaker kit, switches and controls, figure 4.



Figure 2. Radio Section Exposed

h. Loosen two screws holding blue Amphenol receptacle in place on battery pack and remove connector from its brackets. There is then about 6" of cable between the receptable and the batteries which can be extended to plug into the radio section.

i. Plug the receptacle from the power supply into plug mounted on the housing kit to supply power to the unit.

NOTE

117 v a-c power supplies are available for direct attachment to the radiophone. These supplies can be used in cases requiring an extended amount of servicing time.

j. Remove handset or microphone from cradle and turn unit on.

k. Align per instructions appearing in SERVICE CHARTS AND DIAGRAMS section of manual.

1. After alignment or service, reassemble in reverse order.

AEPD-6164-0 (CE20







Figure 3. Receiver in Service Position

3. TEST PROCEDURES

When a radiophone requires servicing, use the following procedures to localize the fault.

a. Check Batteries

The first step in localizing the trouble is to check the battery voltage(s) under load. Batteries should be replaced or recharged when their voltage under load reaches or falls below the levels specified in the BATTERY REPLACE-MENT AND CHARGING section of this manual. Even though the radiophone may operate at lower voltages, its operation would be marginal and only for a short period.

NOTE

Only nickel-cadmium batteries are rechargeable. Dry batteries should be replaced when voltages are at or below the levels specified in the BATTERY REPLACEMENT AND CHARGING section.

b. Check Overall Operation

If the battery voltage(s) is sufficient, the next step is to check overall performance of the radiophone. The following checks may be used to evaluate overall performance.



Figure 4. Transmitter in Service Position

(1) Receiver 20 DB Quieting Sensitivity

The 20 db quieting sensitivity measurement can be used to determine whether the receiver has sufficient gain and all circuitry is functioning properly. This is a measurement of the r-f signal input necessary to reduce the noise output at the handset or speaker by 20 decibels. The measurement should be made in the absence of extraneous noise. The squelch control must be opened (turned completely counterclockwise) to prevent the squelch circuitry from reducing the noise in the handset or speaker when no signal is present at the input of the receiver.

The actual measurement is made by adjusting the noise level at the speaker or handset with the volume control until a predetermined level is obtained with no signal applied to the receiver input. A signal is then applied to the input and increased in level until the noise voltage is reduced to 1/10th of the previous level. The level of r-f signal input required to accomplish this reduction is the receiver 20 db quieting sensitivity.

The Motorola Transistorized AC Voltmeter or equivalent can be used to measure the noise voltages at the handset or speaker and the Motorola Model T1034C FM Signal Generator can be used to supply a calibrated r-f signal input. Adjust the volume control with no signal input for 0.14 volt noise at the speaker or 0.12 volt measured across a 125 ohm resistor connected between pin 4 of the handset receptacle and ground. The voltage may be measured across the handset but due to impedance variations more accurate results will be obtained by using the 125 ohm resistor. The quieting signal should be 0.7 microvolt or less if all circuitry is operating properly.

(2) Transmitter Operation

The operation of all transmitter stages except the modulator can be checked by measuring the r-f power output. This measurement can be made by connecting an r-f wattmeter and one of the dummy loads shown in the ACCES-SORIES section to the antenna receptacle. The power output should be 0.8 watt for "H" series models and 3.0 watts for "P" series models.

4. RECEIVER SERVICING AND STAGE ANALYSIS

a. Test and Metering Points

A terminal location diagram is included in this manual to aid service personnel in rapid location of component terminations and metering points. This diagram illustrates the physical location of component terminations and metering points indicated on the receiver schematic diagram. Metering points for use in alignment are indicated on both diagrams as M1 M2 M3 etc. Points indicated by 12 A etc., or the receiver schematic diagram may be located by noting the nearest key component such as L1, L2, Q1, Q2, etc., locating this component on the terminal location diagram and selecting the corresponding number or letter in the immediate vicinity.

b. Servicing Procedure

If the 20 db quieting sensitivity check indicates faulty operation of the receiver, all d-c and a-c noise voltages shown on the receiver schematic diagram should be checked. Replacement of defective components or repair of printed circuits should be made where incorrect voltage or resistance measurements indicate faulty circuitry. A break in a printed circuit can be easily repaired by the addition of a jumper across the break. The serviceman is cautioned not to replace transistors before a thorough check is made. The transistor is a dependable component and is not subject to replacement as frequently as vacuum tubes. The transistor terminal voltages should be checked first. If these voltages are not reasonably close to the values indicated on the schematic diagram, the associated bias components should be checked. If all d-c voltages are correct, a signal should be traced through the circuit to locate any possible breaks in the signal path.

c. Stage Measurements

The following Receiver Stage Measurements Chart is included to assist in a detailed stage analysis. All measurements are made with a Motorola DC Multimeter, Motorola AC Voltmeter and a Motorola Model T1034C FM Signal Generator set to the carrier frequency and directly coupled to the antenna connector.

5. TRANSMITTER SERVICING

a. Low or No RF Power Output

If the r-f power output measurement indicates low or no output, the transmit relay should be checked to be sure that proper supply voltages are being connected to the transmitter. All d-c voltages indicated on the transmitter schematic diagram should be checked and circuitry corrected where necessary.

b. Improper Modulation

If the r-f power output measurement indicates proper output but the transmitter fails to modulate properly, check for audio modulating voltage at the grid of the modulator tube. If this voltage is not present, check the microphone or handset and the d-c voltages at the audio amplifier and clipper stage. If audio modulating voltage is present at the modulator grid, check the d-c voltages for the modulator stage.

6. NICKEL-CADMIUM--6/12 V POWER SUPPLY SERVICING

a. Batteries

Nickel-cadmium batteries are effectively lifetime rechargeable with no limit on the number of recharges. Long periods of non-use whether in a charged or discharged condition will not harm the batteries. A fully charged battery will be down to about 75% of its capacity after 1-1/2 months of storage and should be

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RECEIVER STAGE MEASUREMENTS CHART

NOTE

All measurements are taken with a Motorola Model T1034C Signal Generator (or equivalent) set to the carrier frequency with the output coupled directly to the antenna connector.

MICROVOLTS INPUT	METER PROBE ON:	METER READING
	Use Motorola DC Multimeter or equ	ivalent.
25	M4	0
500	Base of 2nd i-f -3	0
	Use the Motorola AC Voltmeter or eq	uivalent.
1500	Base of 2nd i-f -1	0.02 v a-c
300	Filter input	0.05 v a-c
600	Filter output (base of 2nd i-f -2)	0.05 v a-c
20	Base of 2nd i-f -3	0.05 v a-c
1.2	Base of 2nd i-f -4	0.10 v a-c
0	Refer to the receiver schematic diagr voltage measurements	am for squelch and audio noise

recharged before being put into use. If it is desired to keep batteries in storage at 100% capacity, it is recommended that they be charged continuously with the Motorola Model NLN6029A Battery Charger in the trickle charge condition. Always charge these batteries on a Motorola charger in accordance with instructions supplied with the charger. A receptacle and switch are provided on the power supply housing to permit charging of the batteries without removing them from the unit. The NKN6052A and NKN6053A Cable Kits listed in the ACCESSORIES section of this manual are provided with mating connectors for attachment to the receptacle and the battery charger. The switch must be placed in the EXT. position before insertion of the cable plug into the receptacle is possible and automatically makes the proper connections for charging.

b. Power Supply Circuitry

The output voltages indicated on the power supply schematic diagrams for both the NPN6010A Power Pack and the NPN6011A Power Pack should be checked for receive and transmit load conditions.

- (1) Check the power plug connections for good conductivity between jumpered pins.
- (2) If one voltage reading is low or zero (0) on receive, check the secondary circuit for an open lead or short in the transformer and adjoining components.
- (3) If all the voltage readings are low on receive.

(a) Check the feedback resistors for proper value and connection to the base and emitter circuits of the transistors.

(b) Disconnect the transformer secondary leads one at a time starting from the highest voltage and watch for a change in output. If a change occurs, check the disconnected secondary circuit for faulty components.

- (4) If no voltage readings are obtained at the receiver when an external battery is used and the switch is in the EXT. position:
 - (a) Check for a blown fuse.

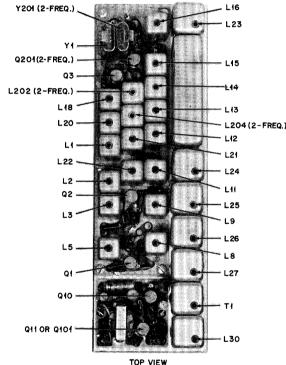
(b) Check for d-c continuity through the primary circuit by measuring the d-c voltage between emitter(s) and collector(s) of the transistors.

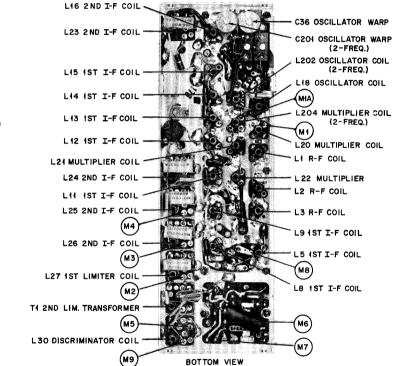
(c) Disconnect the transformer secondary circuits one at a time and check for restoration of voltages at the remaining secondary circuits.

NOTE

If the remaining secondary circuits resume normal operation, this is an indication that the disconnected secondary circuit is overloading the power supply and preventing oscillation. Check the disconnected secondary circuit and associated loads for defective components.

- (5) If no voltage readings are obtained at the receiver when the internal batteries are in use (switch in INT. position), refer to the applicable power supply schematic diagram and trace the voltage from the batteries through the power supply to the receiver to locate the defective component.
- (6) Receive voltages correct, but low on transmit:
 - (a) Check the relay contacts for continuity.
 - (b) Check the transistors.





TEST EQUIPMENT REQUIRED

- 1. DC Voltmeter Motorola DC Multimeter or equivalent.
- 2. AC Voltmeter Motorola Transistorized AC Voltmeter or equivalent.
- 3. 455 kc Crystal Controlled Generator Motorola S1056A-9A Series or TU546 Portable Test Set used as 455 kc signal generator or equivalent. (Refer to test set instruction manual.)
- 4. FM Signal Generator Motorola Model T1034C FM Signal Generator or equivalent.
- 5. Alignment tool Motorola Part No. 66A847036, p/o NLN6127A Kit supplied with the radiophone.

CAUTION

Construction of the coils permits the slugs to pass through the coils. Therefore, an alignment peak is present at either end of the coil. When aligning the receiver, align on the peak which places the slug nearest the bottom of the coil form.

FREQUENCY CALCULATION

$$F_c = F_1 + 4F_o$$

Where:

F = Carrier frequency

F = Oscillator frequency

F₁ = 1st i-f frequency

STEP	STAGE AND PROCEDURE	ADJUSTMENT	METER READING
1	IF AND 1ST LIMITER: See Note 1. Couple a 455 kc signal to the output of 2nd mixer diode CR2 (point 1, L16). Place the d-c probe on meter point M^2_2 . Keep the signal below limiting and adjust coils L27, L26, L25, L24, and L23 for maximum meter reading. NOTE - Move the probe to meter points M^3_2 or M^4_2 if necessary to stay below limiting. With zero signal input the voltage at meter points M2, M3 and M4 is negative. With a strong limiting signal the transistor bias moves in the positive direction. Therefore, at the meter points, the voltage moves through zero to approximately +0.5 volt on full limiting. When the unit is fully aligned, the input to the 2nd limiter (at meter point. M^2_2) is in full limiting (+0.5 v) on noise with zero signal input.	Coils L27, L26, L25, L24 and L23	Maximum
2	2ND LIMITER AND DISCRIMINATOR: Set the volume control to maximum (fully clockwise) and the squelch control to minimum (fully counterclockwise). Position the tuning slug of the discri- minator coil (L30) so that the end of the slug is about $1/8"$ out of the coil form. Place the d-c probe on meter point $(M9)$ and adjust the 2nd limiter transformer T1 for maximum meter reading. Move the d-c probe to meter point $(M5)$ and adjust the discriminator coil (L30) slug for a zero meter reading. (See Note 2) Remove the 455 kc signal.	T1 L30	Maximum Zero
3	OSCILLATOR(S): See Note 9 Single Frequency Models Set the warp trimmer capacitor (C36) at approximately 1/2 maximum capacity (screwdriver A slot in line with mounting terminals). Position the tuning slug of the oscillator coil (L18) so that the end of the slug is about 1/8" out of the coil form. Place the d-c probe with a 1 meg- ohm resistor in series on meter point (M1) and adjust oscillator coil (L18) slug for a maxi- mum meter indication on the first peak that is reached as the slug is moved into the coil. Move the d-c probe to meter point (M5). Transmit a carrier from a transmitter which this	L18 C36	Maximum Zero
	unit will normally receive and adjust C36 for a zero meter indication. Two Frequency Models Place the frequency selector switch in the F1 position and proceed as in Step 3A. Place the frequency selector switch in the F2 position, the d-c probe at meter point M1A and adjust C201 and L202 in the same manner. Place the frequency selector switch in the F1 or F2 position corresponding to the lower carrier frequency and proceed to Step 4.	L202 C201	Maximum Zero
4	MULTIPLIERS:		
	A Connect the d-c probe to meter point MB. Adjust the slugs of coils L20, L21 and L22 for minimum meter indication. See Note 3.	L20, L21 and L22	Minimum
	BTwo Frequency Models Place the frequency selector switch in the Fl position and proceed as in step 4A. Place the frequency selector switch in the F2 position and adjust the slug of coil L204 for minimum meter indication. Place the frequency selector switch in the Fl or F2 position correspond- ing to the lower carrier frequency and proceed to step 5.	L204	Minimum
5	RF & 1ST IF: See Note 4 & 5. Connect the signal generator to the antenna connector. Place the d- probe on meter point (M5). Set the attenuator for 5000 microvolts and adjust the generator to the desired carrier frequency as indicated by a zero meter indication with the d-c probe at (M5). Place the d-c probe on meter point (M3) and adjust the slugs in coils L5, L8, L9, L11, L15, and L16 for a maximum meter indication. Adjust r-f coil slugs in L1, L2 and L3 for a maximum meter indication. Keep the input signal well below limiting when making these adjustments.	Coils L5, L8, L9, L11, L15, L16, L1, L2 and L3	Maximum
6	IMAGE TRAPS: See Note 6. Move the d-c probe to meter point $(M5)$. Solder or clip a short lead from terminal 4 of L1 to terminal 4 of L8. Set the signal generator for a zero meter reading at the i-f image frequency (910 kc below the 1st i-f frequency). Move the d-c probe to meter point $(M3)$ and adjust the slugs of coils L14, L13 and L12 in that order for a minimum meter indication. The signal generator level should be increased as needed to insure a true dip reading on the image frequency. NOTE - As the slugs of coils L14, L13 and L12 are adjusted for a dip indication, they may pass through a peak reading.	Coils L14, L13 and L12	Minimum
7	Move the d-c probe to meter point $M5$. Reset the generator to the desired carrier frequency (zero meter indication). Move the d-c probe to meter point $M3$ and adjust the slugs of coils L11, L15 and L16 for a maximum meter indication.	Coils Lll, Ll5 and Ll6	Maximum
8	Connect the a-c voltmeter across the audio output terminals. Adjust the signal generator level to produce approximately 15 db of audio quieting. Re-tune coils L3 and L5 for maximum quieting (minimum meter indication).	Coils L3 and L5	Minimum
9	Place the d-c probe on meter point $\underbrace{M5}$. Set the volume control to maximum (fully clockwise) and the squelch control to minimum (fully counterclockwise). With zero signal input, observe the discriminator noise idle voltage. If the reading is greater than \pm 0.2 v but less than \pm 0.6 v, reset either L23 or L24 to bring the voltage to zero or within \pm 0.2 v of zero. See Note 7. This adjustment for noise balance should produce no appreciable change (less than 0.05 v) in the limiting level at meter point $\underbrace{M3}$. See Note 8.	Coils L23 and L24	<u>+</u> 0.2 v d-c or less
10	Check the receiver sensitivity for 20 db quieting as described in the receiver servicing information.		

NOTES

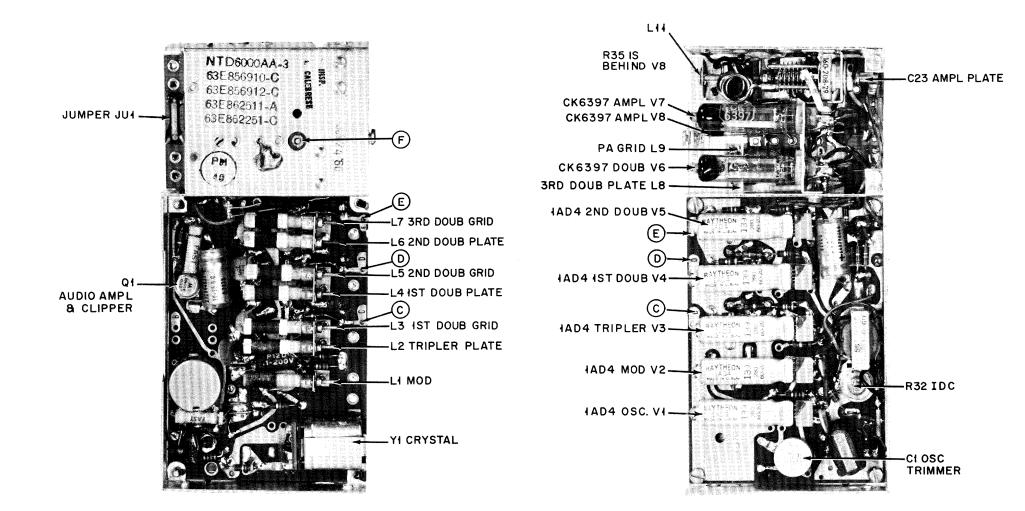
- 1. The i-f, limiter and discriminator stages do not normally require alignment except after servicing these parts of the receiver. When alignment is necessary, detune i-f coils L23, L24, L25 and L26 by bringing the slugs to the bottom of the coil form. This will reduce the limiting level on noise and allow for alignment on signal.
- 2. Tuning of i-f coil L26, 1st limiter coil L27 and 2nd limiter transformer Tl affects the discriminator setting. Therefore, it is necessary to readjust discriminator coil L30 for zero meter indication whenever an adjustment has been made in any of these coils. Use a 455 kc crystal in the Portable Test Set oscillator for an accurate zero setting of the discriminator.
- The voltage at meter point M8 with the multipliers detuned will be approximately -0.24 v. When L20, L21, and L22 are tuned, this voltage will be reduced to approximately -0.17 v. Since the change is small, extreme care should be exercised or the sharp dip as the coil is tuned may not be seen.
- 4. Before proceeding with the following r-f alignment, position the tuning slugs of image trap coils L12, L13 and L14 1/2" in from the bottom of the coil forms.
- 5. When image trap coils L12, L13 and L14 are not aligned, a response occurs 910 kc below the desired frequency. Be careful when adjusting the signal generator to the carrier frequency to prevent an erroneous frequency setting.
- 6. If no image frequency interference is apparent, the image trap coils (L12, L13 and L14) should be left at the lowest frequency adjustment (slugs positioned 1/2" in from bottom of coil forms).
- 7. The correct coil to reset (L23 or L24) is the coil which has the greatest effect on the noise idle with the least amount of detuning required.
- 8. If initially the noise idle exceeds ± 0.6 v., the alignment of the 455 kc i-f and 1st limiter stages should be repeated.
- 9. Oscillator coil L18 (and oscillator coil L202 in two frequency models) may also be used for frequency adjustment if a zero reading cannot be obtained with C36 (or C201 in two frequency models).

Receiver Alignment Chart Motorola No. EPD-6183-E



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TEST EQUIPMENT REQUIRED

 $F_c = 24F_o$

where:

 F_{c} = carrier frequency

 $F_0 = oscillator frequency$

NOTE R35 is adjusted at the factory for optimum out-put from the final amplifiers. In the event it is necessary to readjust R35, a 0-50 ma meter should be inserted in place of JU-1. R35 is then adjusted to give a reading of 28 ma input current. Replace JUI.

Alignment tool (Motorola Part No. 66A847036, p/o NLN6127A Alignment Tool Kit)
 DC voltmeter -- Motorola DC Multimeter or equivalent.
 RF wattmeter or antenna and field strength meter.

- A. Power supply (preferably the power supply designed for the transmitter under test)
 5. Housing kit and handset or microphone; included with radiophone.
 6. Motorola Model T1130A Series FM Station Monitor.

PRELIMINARY SET-UP FOR ALIGNMENT

1. Connect r-f wattmeter or antenna to antenna receptacle on housing.

2. When aligning a 2-frequency transmitter, align on the primary or higher of the two frequencies.

STEP	STAGE AND PROCEDURE	ADJUSTMENT	METER READING
1	Remove jumper JU1. When NLD6040A Power Amplifier is used also remove jumper JU301 from reverse side of chassis. In two-transmitter models remove jumpers in both transmitters and power amplifiers.		
2	MODULATOR: NOTE IDC control R32 and modulator coil L1 have been set for proper modulation deviation at the factory. Do not change these adjustments unless a Motorola Model T1130A Series FM Station Monitor or equivalent is available to check deviation.	Coil L1	Maximum
	Place d-c probe on pin 4 of V3. Key transmitter and adjust coil Ll for maximum reading. (When transmitter is completely aligned, Ll is re-adjusted for minimum distortion in Step 9.)		
3	TRIPLER: Place d-c probe on meter point (C). Key transmitter and adjust coils L2 and L3 for maximum reading. Two peaks will be observed when tuning L2 and L3. To insure proper alignment, turn the slugs completely counterclockwise (out). Key the transmitter and tune L2 clockwise for maximum reading on the second peak regardless of the amplitude of the first peak; then tune L3 clockwise for maximum. Repeak L2 and L3 for maximum. This circuit is tuned to 3 times the crystal frequency.	Coils L2 and L3	Maximum
4	lst DOUBLER: Place d-c probe on meter point \bigcirc . Key transmitter and adjust coils L4 and L5 for a maximum meter reading. This circuit is tuned to 6 times the crystal frequency.	Coils L4 and L5	Maximum
5	2nd DOUBLER: Place d-c probe on meter point $\underbrace{\mathbf{E}}_{i}$. Key transmitter and adjust coils L6 and L7 for a maximum meter reading. This circuit is tuned to 12 times the crystal frequency.	Coils L6 and L7	Maximum
6	3rd DOUBLER: Place d-c probe on meter point \overbrace{F} . Key transmitter and adjust coils L8 and L9 for maximum reading. This circuit is tuned to 24 times the crystal frequency.	Coils L8 and L9	Maximum
7	POWER AMPLIFIER: (SEE NOTE). If your radiophone has a transmitter power amplifier proceed as outlined on Power Amplifier Alignment Chart. Otherwise proceed as follows: replace jumper JUI. "Key" transmitter and adjust C23 for maximum indication on the wattmeter or field strength meter.	C23	Maximum
	OSCILLATOR: Cl is preset to the assigned frequency at the factory. Do not readjust Cl unless the crystal is replaced or the setting was accidently changed. In the event it is necessary to readjust Cl, set up the monitor for frequency measurement and adjust Cl for the proper frequency.	Cl	
8	TWO FREQUENCY TRANSMITTERS ONLY		
	OSCILLATOR NO. 2: Use the same procedure as above, substituting C201 for C1.	C201	
9	DEVIATION CHECK: See "IDC" ADJUSTMENT procedure on the reverse side of this chart.	Coil L1 R32	Minimum distortion ±15 kc deviation (60 kc) or ±5 kc deviation (30 kc)
10	Repeat Steps 3, 4, 5, 6 and 7 to make sure all coils are on peak.		
11	TWO TRANSMITTER MODELS: Place frequency selector switch in position corresponding to 2nd trans- mitter and repeat previous steps in 2nd transmitter.		

Transmitter Alignment Chart Motorola No. EPD-4450-D



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"IDC" ADJUSTMENT (PREFERRED METHOD USING OSCILLOSCOPE)

INTRODUCTION 1.

Accuracy of test equipment is of prime importance to any user of radio communications equipment; but of equal importance is a knowledge of the characteristics of the measuring equipment under various conditions. The Motorola Model T1130A Series FM Station Monitor is the leader in the field with respect to sensitivity, accuracy under conditions of variation in r-f signal level, line voltage, and other environmental conditions. In common with most other meters, however, they have the characteristic of responding differently to different wave shapes. Therefore, the use of most presentday deviation meters can lead to confusion and errors in deviation setting. If the pitfalls are unknown or disregarded.

The "ideal" deviation indicator would be one which would respond instantaneously to the peak value of the modulation deviation, regardless of waveform. The only device which meets all these requirements is an oscilloscope. It responds instantaneously, and it shows the peak value of any waveform, no matter how complex. Properly calibrated, an oscilloscope is the most accurate and reliable means for measuring and setting transmitter deviation.

The oscilloscope must be used in conjunction with a receiver which has a stable discriminator characteristic, since the oscilloscope displays the demodulated signal. In addition to the oscilloscope, a receiver and a means to accurately calibrate the system is required. The Motorola monitors fill these requirements, since they provide both a sensitive receiver with the proper discriminator characteristic and a reliable means of calibrating the oscilloscope. They have convenient terminals on the front panel for connection of the oscilloscope. Furthermore, the Motorola FM Station Monitor is provided with two modulation meter scales, 0-20 kc for wide-band systems, and 0-10 kc for splitchannel systems.

Split-channel conversion kits are available for modification of older models, so that they too are provided with convenient oscilloscope terminals and can be more accurate measurement devices for such systems

TEST EQUIPMENT REQUIRED 2.

- a. Motorola Model T1130A Series FM Station Monitor (or equivalent).
- b. Motorola Model Transistorized AC Voltmeter (or equivalent).
- c. Motorola Model TEK-1A Transistorized Tone Generator, 1000 cps (or equivalent).
- d. Motorola Model T1015A General Purpose or T1014B Precision Wide Band Oscilloscope (or equivalent).

3. OSCILLOSCOPE CALIBRATION

The first step in the measurement of transmitter deviation is to calibrate the oscilloscope. This can be done by using the transmitter which is to be measured.

Proceed as follows:

a. The oscilloscope should be connected to the monitor oscilloscope terminals, and the monitor controls should be set up in accordance with the monitor instruction manual.

b. Turn the IDC control on the transmitter chassis to the full clockwise position.

IDC Adjustment Procedure Motorola No. EPD-4808-F c. Feed a 1000 cps test tone into the transmitter mike receptacle. Modulate the transmitter with this tone so adjusted that the deviation as read on the FM monitor deviation meter is 2 kc (6 kc in a wide-band system). An audio oscillator must be used for generation of this tone, since a sinusoidal waveform is very important. The Motorola TEK-1A Transistorized Tone Generator is excellent for this purpose.

d. Adjust the vertical gain of the oscilloscope so that the total recovered audio pattern occupies some convenient height, e.g., four small squares. (12 squares in a wide-band system). The splitchannel indication is shown in figure 1.

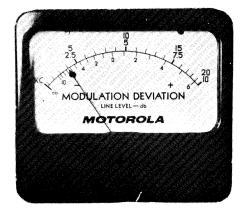


Figure 1. Oscilloscope Calibration for Split-Channel Transmitter

Having calibrated the oscilloscope, there is no further need for the modulation deviation meter and its reading should be ignored from this point on. It has already performed its important function of calibrating the oscilloscope.

With the oscilloscope calibrated as indicated, a recovered signal which occupies 10 squares (peak-to-peak) is equivalent to ±5 kc deviation. For wide-band systems, a recovered signal occupying 30 squares (peak-to-peak) is equivalent to ± 15 kc deviation.

4. MEASUREMENT AND SETTING OF TRANSMITTER DEVIATION

Once the oscilloscope has been calibrated the transmitter deviation can be properly adjusted by the following method.

a. Adjust the 1000 cps input signal to 1 volt. This should drive the IDC circuit into full clip. See figure 2.

b. With this input signal level adjust the IDC control on the transmitter to provide a peak-to-peak recovered signal on the oscilloscope of 10 squares, which is equivalent to ±5 kc deviation as shown in figure 2. A wide-band system should be adjusted for 30 squares (±15 kc). If the waveform under the above conditions does not resemble the waveform shown in figure 2 adjust L1 until a symmetrical waveform is obtained. Re-adjust the IDC control.

c. Reduce 1000 cps input to 0.25 volt. Essentially full deviation should still be observed on the oscilloscope. Less than full deviation may indicate a weak audio transistor or other lack of audio gain.

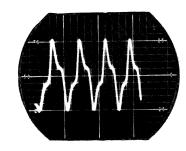


Figure 2. 5 KC Peak Deviation as seen on the Oscilloscope (NOTE: Waveform is clipped fully)

5. EMERGENCY MEASUREMENT OF DEVIATION

If an audio oscillator is not available, a loud sustained whistle of approximately 1000 cycles can be used for a rough measurement of deviation. If this rough check indicates the need for resetting deviation, do so only under controlled conditions, using a 1000 cps tone as previously indicated. The calibration of the oscilloscope should always be performed with a steady controlled signal. Do not attempt to calibrate the oscilloscope with a sustained whistle as waveform distortion will prevent an accurate calibration.

6. OTHER MEANS FOR MEASUREMENT OF DEVIATION

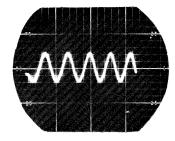
Another accurate means of measuring transmitter deviation is to use the Motorola T1021A Portable Frequency Meter and the Motorola S1058A or S1059A Portable Test Set (with deviation meter). These units, properly used, permit the accurate measurement and setting of transmitter deviation from a peak-reading meter which is unaffected by waveform. An oscilloscope is not required with these instruments. With these devices, the transmitter deviation can be measured accurately even with voice modulation.

7. MICROPHONE LEVELS

If the modulation level in the system still appears to be too low after setting deviation as indicated above, check the microphone.

The foregoing procedure will insure that the transmitter will comply with FCC requirements for maximum deviation.

The importance of the correct deviation setting can not be overemphasized. Optimum system performance demands accurate deviation setting, both from the standpoint that overdeviation will interfere with the user on the adjacent channel, and underdeviation may reduce system range.







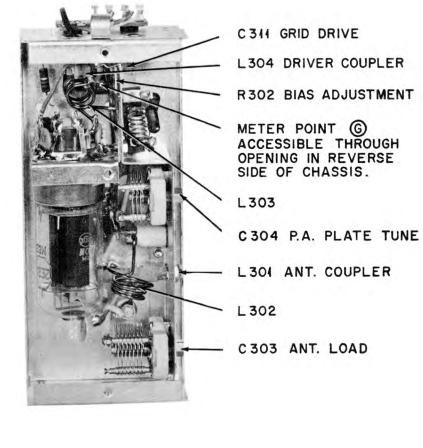
TEST EQUIPMENT REQUIRED

- 1. Alignment tool (Motorola Part No. 66A847036, p/o NLN6127A Alignment Tool Kit)
- 2. DC Voltmeter -----DC Voltmeter _____ Motorola DC Multimeter or equivalent
- 3. RF wattmeter or antenna and field strength meter
- 4. Power supply (preferably the power supply designed for the transmitter under test)
- 5. Housing kit and handset or microphone; included with "Handie-Talkie" Radiophone 6. Motorola Model T1130A Series FM Station Monitor or equivalent

PRELIMINARY SET-UP FOR ALIGNMENT

- 1. Connect r-f wattmeter or antenna to antenna receptacle on housing.
- 2. When aligning a 2-frequency transmitter, align on the primary or higher of the two frequencies.

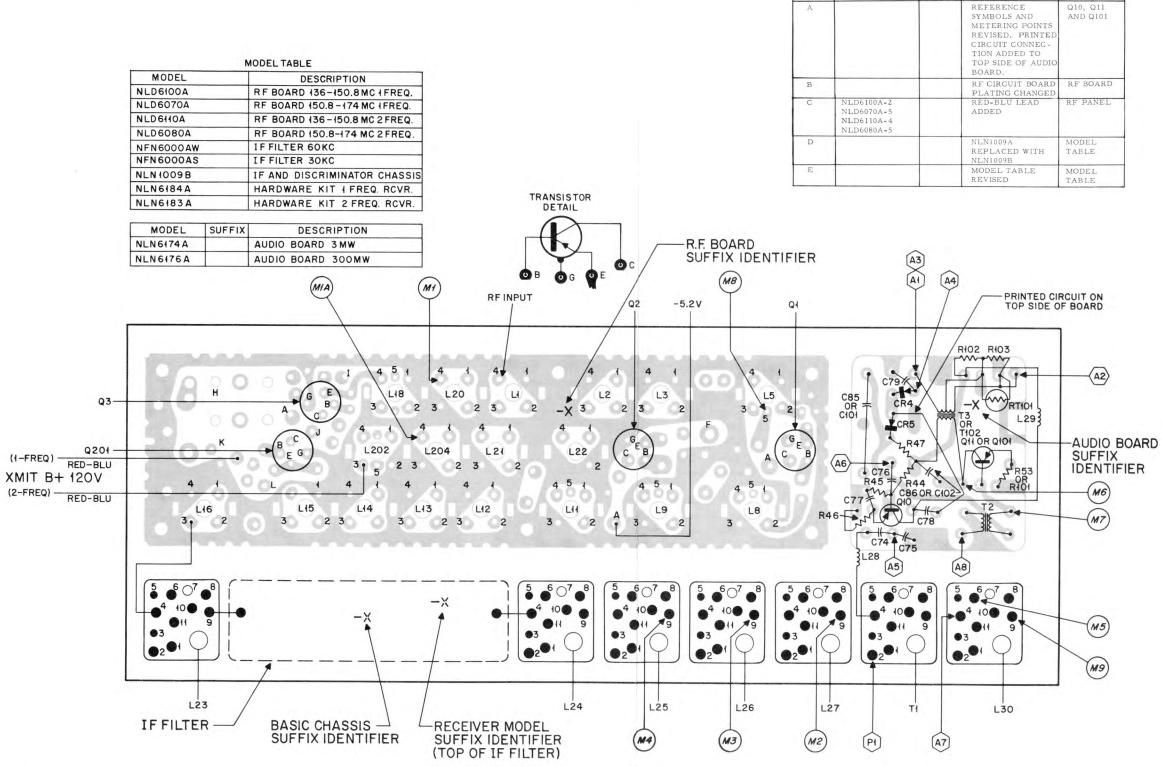
STEP	STAGE AND PROCEDURE	ADJUSTMENT	METER READINC
l thru 6	Follow steps 1 through 6 outlined in the transmitter alignment chart.		
7	Replace jumper JUI in the transmitter.		
8	DRIVER AMPLIFIER: Place d-c probe on meter point G. Key transmitter and adjust C23, L11 (driver) and C311 (power amplifier) for maximum reading. These circuits are tuned to 24 times crystal frequency.	C23, L11 and C311	Maximum
9	POWER AMPLIFIER: Observing polarity, place positive and negative milliammeter probes (0-100 ma scale) at d-c input jumper JU301 receptacle to measure plate and screen current of V301 power ampli- fier. Adjust C303 for minimum coupling (maximum capacity) with capacitor plates fully meshed. Turn output coupling coil L301 clockwise so as to decouple the wattmeter or antenna. Tune C304 for maxi- mum power output.	C303, L301 and C304	C 304 Maximum
10	OUTPUT CIRCUIT: CAUTION - When making the following adjustments, do not exceed 95 ma plate and screen current. Adjust C303 and L301 for maximum power output. If necessary re-adjust C304 for maximum power output. In the event the plate and screen current exceeds 95 ma, decouple L303 and L304 by moving L304 away from L303 until the plate and screen current drops to 95 ma. (SEE NOTE)	C303 and L301 C304 L304 (if necessary)	C303 Maximum Maximum 95 ma
11	Replace jumper JU301.		
12	Same as Step 8 in transmitter alignment.		
13	Same as Step 9 in transmitter alignment.	6	
14	Same as Step 10 in transmitter alignment.		
15	TWO-TRANSMITTER MODELS: Place frequency selector switch in position corresponding to 2nd transmitter and repeat previous steps in 2nd transmitter and power amplifier.		



NOTE

R302 is adjusted at the factory to give optimum output from the final tube. In the event it is necessary to readjust R302, it should be set to give rated output but not to exceed 95 ma input current measured at JU301.

Power Amplifier NLD6040A Alignment Chart Motorola No. EPD-4451-D



136-174 MC Carrier Squelch "Handie-Talkie" Receiver Terminal Location Diagram Motorola No. EPD-6086-E

CHANGE	LOCATION
FERENCE MBOLS AND TERING POINTS VISED, PRINTED CUIT CONNEC - DN ADDED TO P SIDE OF AUDIO ARD.	Q10, Q11 AND Q101
CIRCUIT BOARD	RF BOARD
D-BLU LEAD DED	RF PANEL
N1009A PLACED WITH N1009B	MODEL TABLE
DEL TABLE VISED	MODEL TABLE

REVISIONS

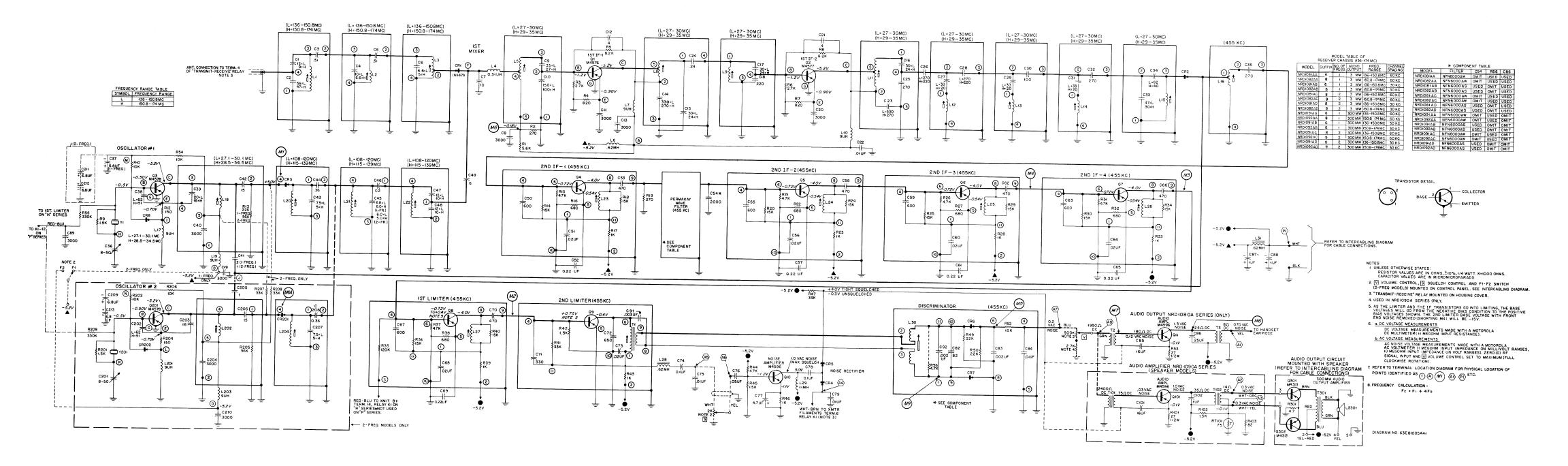
REF. SYMBOL

BOARD AND SUFFIX NO.

DIAG.

CEPD-6907-0

CEPD-6908-0



PREVIOUS REVISIONS LISTED ON BACK OF THIS DIAGRAM

Receiver Schematic Diagram Motorola No. 63E81005A41-N

PARTS LIST fo	r Schematic	Diagram	63E81005A41-N
REFERENCE SYMBOL	MOTOROLA PART No.		DESCRIPTION

C28H C29L C29H C30 C31L C31H C32 C33L C33H C34L C34H C35 C36 C37 C38L C38H

C39L

C39H C40 C41

C42 C43L

C43H

C44 C45L

C45H

C46 C47L

C47L C47H C48L C48H C49 C50 C51 C52 C53 C54 C55 C56 C57

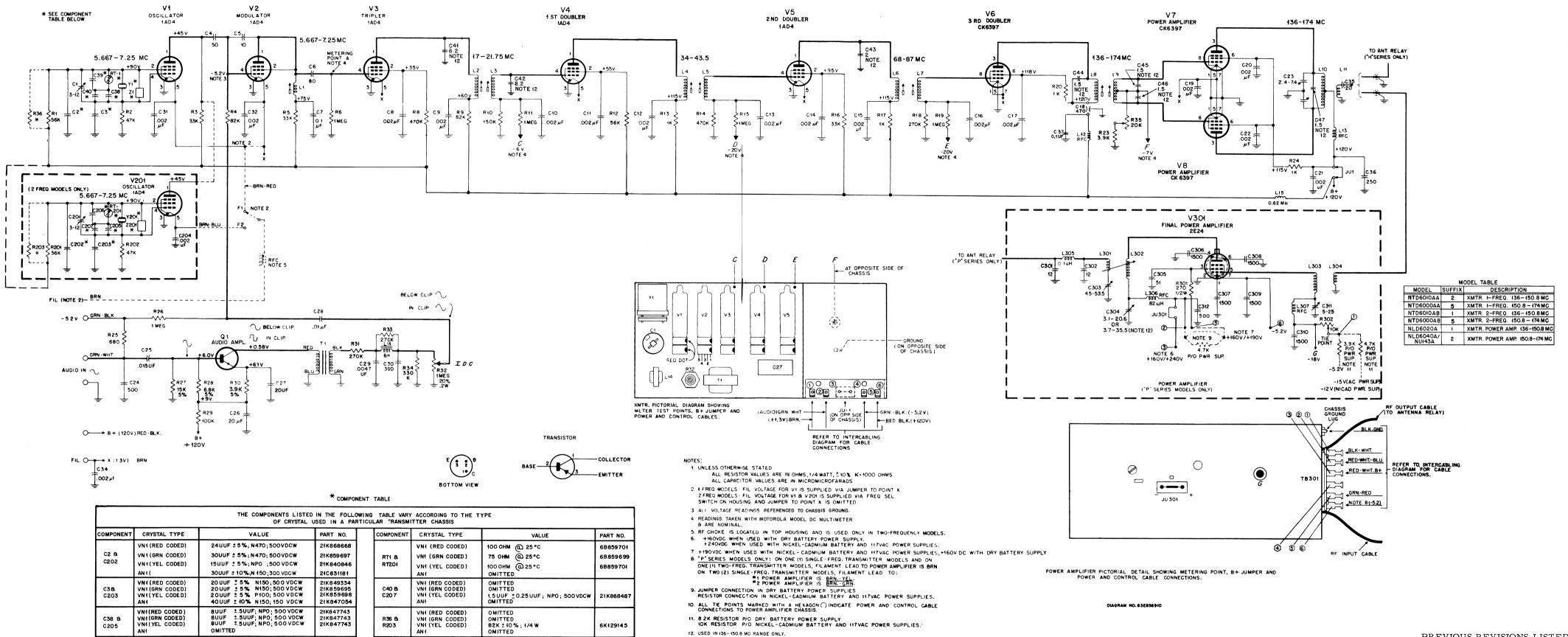
DIAG.		REF. SYMBOL	CHANGE	LOCATION	REFER TO CIRCUIT BOARD	
ĸ	NRD1081AA-3 NRD1082AA-5 NRD1081AD-3 NRD1081AC-5 NRD1081AC-6 NRD1081AD-5 NRD1082AD-6 NRD1091AA-3 NRD1091AA-3 NRD1092AA-5 NRD1091AB-3 NRD1092AB-5 NRD1091AC-5 NRD1091AC-5 NRD1091AC-5 NRD1091AC-5 NRD1092AC-6	C80. 81 C82 C92 CR6, 7 L30 R48. 51 R49, 50 R56 C91 T1	NLN1009A BASIC CHASSIS REPLACED WITH NLN1009B NLN6180A 2ND LIMITER REPLACED WITH NLN6247A NLN6181A DISCRIM. REPLACED WITH NLN6246A REMOVED (WAS 21K840813, 345 uuf) WAS 21K872060 30 uuf ADDED .002 uf WAS 48C847274 OR 48K863030 WAS 24K847912 REMOVED (WAS 6K129242, 56K) WAS 6K129242, 56K ADDED .003 uf WAS 24K8451128 CIRCUIT WAS AS SHOWN BELOW:	BASIC CHASSIS 2ND LIMITER DISCRIM. 2ND LIMITER	EPD-6086-D NONE	
21	ND LIMITER (455	<u>кс)</u>	DI	SCRIMINATOR	* R48 56K	
09	-0.4V	5 5	3 L30	00	CR6	
Æ		8			R49 56K	
	(1) .02UF 8 8 1K 9 (2)			30	R50 56K CR7	
-	=		(M9)	TABLI	Į	
Kl L	SAME AS ISSUE K NRD1081AA,AB-4	R49,R50	S1052A and S1051B DELETED WERE 6K128903,	NOTE 6 DISCRIM.	NONE EPD-6086-E	
	NRD1082AA, AB-6 NRD1082AC, AD-6 NRD1082AC, AD-7 NRD1091AA, AB-4 NRD1092AA, AB-6 NRD1092AC, AD-6 NRD1092AC, AD-7		(39K)			
	NRD1081AA-5 NRD1082AA-7 NRD1081AB-5 NRD1082AB-7 NRD1081AC-7	C37, C209, C211, C212, C213	WERE 23K861460 6 uf +100-0%; 12 V	Q3, Q201	NONE	
	NRD1082AC-8 NRD1081AD-7	C77	WAS 23K844132 4 uf +200-0%; 4 V	Q10		
	NRD1082AD-8 NRD1091AA-5 NRD1092AA-7 NRD1091AB-5 NRD1092AB-7 NRD1092AC-7 NRD1092AC-8 NRD1091AD-7 NRD1092AD-8	C87 C88	WERE 23A847071 +200-0%; 8 V	Q11		
	NRD1081AA-6 NRD1082AA-8 NRD1082AB-8 NRD1082AC-9 NRD1082AC-9 NRD1082AD-9 NRD1082AD-9 NRD1091AA-6 NRD1092AA-8 NRD1092AB-8 NRD1092AB-8 NRD1092AC-9	C52, 57, 61, 65, 69	WAS 8C82317B01 (0.1 uf)	2ND IF	NONE	

	atic Diagram 63	E81005A41-N	REFERENCE	MOTOROLA	DESCRIPTION	REFERENCE	MOTOROLA				
E MOTO PARI	ROLA No.	DESCRIPTION	SYMBOL	PART No.	CAPACITOR, fixed: (cont'd)	SYMBOL	PART No.	DESCRIPTION	REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION
	CAPAC	ITOR, fixed: uuf; unless	C58		same as C53	L9	24K847964	COIL, RF: (cont'd)		FART NO.	RESISTOR, fixed: (cont'd)
217645	otherwi	se stated	C59 C60		same as C50	1.7	245847904	lst IF-2 input; coded RED-BLK; does not incl. 76K847160 CORE	R6		same as R3
21K847 21K859		; N150 500 v; N150	C60		same as C51 same as C52	L10		tuning	R7 R8		same as R4 same as R5
21K863	623 56 ±5%;	N750	C62		same as C53	L10 L11		same as L7 same as L8; except 1st IF-2	R9	6K127803	1.5K
21K859 21C824		500 v; N330	C63 C64		same as C50 same as C51			output	R10 R11	6K129225	10K
21K847			C65		same as C52	L12L		same as L9; except 1st Image Trap	R11 R12	6K129862	NOT USED 150
21D822		· ·	C66 C67		same as C53	L12H	24K847908	lst Image Trap; coded BLU;	R1_3	6K128685	22K
	same as		C68		same as C50 same as C51			does not incl. 76K847160	R14	or 6K129242 6K127805	56K (2-freq.) 15K
21K863	466 5 ±5%; 5	500 v; N150	C69		same as C52	L13L		CORE, tuning same as L9; except 2nd Image	R15	6K127804	4.7K
21K847 21C821		250 v; N150 0%; 100 v	C70 C71	21K863629	same as C53 330 ±10%; 600 v			trap	R16 R17	6K128599 6K127802	680
21 D82 3			C72	21K848236	$650 \pm 5\%; 300 v$	L13H		same as L12H; except 2nd Image Trap	R18	0K127802	1K same as R14
21K840			C73 C74	00000170001	same as C51	L14L		same as L9; except 3rd Image	R19	6R6432	270; 1/2 w
21K840 21K831		; 500 v %; 300 v; N750	C74 C75	8C82317B01 8K867617	0.1 ±10%; 100 v .01 ±10%; 100 v	7.1.477		Trap	R20 R21		same as R14 same as R15
	same as	5 C8	C76	8C82396B02	.05 ±5%;200 v	L14H		same as L12H; except 3rd Image Trap	R22		same as R16
21K840	850 4 ±.5 ui same as	ıf; 500 v	C77 C78	23D82397D05	4.7 uf +40-20%; 3 v same as C74	L15	24K847938	2nd Mixer Input; coded BRN-VIO	R23 R24		same as R17
21K874			C79		same as C74			dot; does not incl. 76K847160	R25		same as R14 same as R14
21K847			C80		NOT USED	L16	24A847919	CORE, tuning 2nd Mixer Output; coded YEL	R26		same as R15
21 D82 3 21 D82 3		N330 500 v; N330	C81 C82	21D82204B05	NOT USED 82 ±5%; 500 v; N2200			dot; does not incl. 76K847159	R27 R28		same as R16 same as R17
110010	same as		C83	21C831126	. 002 uf; GMV; 300 v; K3300	L17		CORE, tuning same as L7	R29		same as R14
1	same as		C84 C85	23C82601A10	same as C75	L18		same as L12H; except Osc.	R30		same as R14
	same as same as		C86	8C82317B02	16 uf +33-10%; 10 v .25 ±10%; 100	1.10		l-Freq.	R 31 R 32		same as R15 same as R16
21K847	087 220 ±10	%; 300 v	C87	23D82397D07	l uf +40-20%; 15 v	L19 L20	24K847973	same as L7 1st Multiplier; coded ORG-BLK	R33		same as R17
21K858	108 3000 ±2 same as	5%; 250 v	C88 C89		same as C87 same as C19			dot; does not incl. 76B82451B01	R34 R35	(12120007	same as R14
	same as		C91		same as C8	L21		CORE, tuning	R35 R36	6K128987	120K same as R14
21K847	· · · ·	GMV; 150 v	C92	21 K 859948	2000 ±5%; 500 v	121		same as L20; except 2nd multiplier	R37		same as R15
	same as same as		C101 C102		same as C85 same as C52	L22		same as L20; except multiplier	R 38 R 39		same as R16 same as R17
21C824			C201		same as C36	L23	24B847911	output	R40		same as R17 same as R14
	same as	1	C202L		same as C38L	112.9	240047911	IF; coded GRN dot, does not include 76B847159 2nd IF-1,	R41	6K127807	33K
	same as same as		C202H C203L		same as C38H same as C39L			CORE, tuning	R42 R43		same as R9 same as R17
21K855	809 33 ±5%;		C203H		same as C39H	L24 L25		same as L23; except 2nd IF-2 same as L23; except 2nd IF-3	R44		same as R15
21K847	1	; 250 v; N150	C204 C205	21K864518	same as C19 1 ±10%; 500 v	L26		same as L23; except 2nd IF-3 same as L23; except 2nd IF-4	R45		same as R9
	same as same as		C206	211004518	same as C42	L27		same as L23; except 1st limiter	R46 R47	6K128903	same as R17 39K
	same as	5 C27H	C207L		same as C43L	L28 L29	24K855725	same as L6 choke; ll mh	R48	011120,000	NOT USED
	same as same as		C207H C208		same as C43H same as C44	L30	24B82678C03	IF: Discriminator coded RED	R49 R50		same as R13
	same as		C209		same as C37			dot; does not incl. 76B847159	R51		same as R13 NOT USED
	same as		C210 C211		same as C19 same as C37	L31		CORE, tuning same as L6	R52		same as R14
	same as same as		C212		same as C37				R53 R54	6R5683	27; 1/2 w same as R10
21K831		; 300 v; N150	C213		same as C37	L201 L202		same as L9 same as L12H; except Osc.	R55	6K129228	330K
21D823								2-Freq.	R56	6K127804	4.7K
21K847	54 40 ±10%	; 150 v; N150 ; C14H				L203		same as L7	R101 R102		same as R53 same as R9
20K867	490 variable	; 8-50			SEMI-CONDUCTOR DEVICE DIODE (NOTE 1)	L204		same as L20; except 2-Freq.	R102 R103	6K129224	82
23D823 21K852		40-20%; 10 v	CR1	48C859464	germanium			SPEAKER, P-M dynamic:	R201		same as R9
21R852 21D823			CR2 CR3	48C82420C03	same as CRl silicon	LS301	50B893245	3.2 ohm input; 2-1/2"	R202 R203		same as R10 NOT USED
21D822		4	CR4	48C855216	germanium			TRANSISTOR: (NOTE I)	R204		same as R12
21K868	383 16 ±5%;	1000 v; N1500	CR5		same as CR4	Q1	48R134576	P-N-P; type M4576	R205		same as R13
21K847	same as 057 or 2 ±.5 uu	f; 250 v; N150 (1-freq.)	CR6	48C855216	germanium	Q2 Q3	48R134577 48R134578	P-N-P; type M4577	R206 R207		same as R10 same as R41
21K864	518 1 ±10%;	500 v (2-freq.)	CR7		same as CR6	Q4	48A124388	P-N-P; type M4578 P-N-P	R208		same as R41
21K847		; 250 v; N150	CR8	48C82392B03	silicon	Q5		same as Q4	R209 R301	17K820499	same as R55 ww. 4.7; 1/2 w
21K863 21K863		; N150 00 v; N150	CR201		same as CR3	Q6 Q7		same as Q4 same as Q4	1001	1111020499	ww. 4.7; 1/2 w THERMISTOR:
21K842	0.36 ±5%	%; 500 v	CR202		same as CR8	Q8		same as Q4 same as Q4	RT-101	6B859699	75 ohm at 25°C
21D823 or21K8		; N150 (1-freq.) 1150 (2-freq.)			COLLARS	Q9 Q10	40012450/	same as Q4			TRANSFORMER,
21K864		50 v; N150 (1-freq.)	L1	24K847976	COIL, RF: lst RF; coded ORG-BLU dot:	Q10 Q11	48R134596	P-N-P; type M4596 same as Q10	T1	24B82678C04	IF 2nd Limiter; coded GRAY
or21K8		00 v; N150 (2-freq.)			does not include 76B82451B01						dot; does not incl.
21K830	200 0.2 ±5% same as		L2		CORE, tuning	Q101 Q201		same as Q10	T2	25B848634	76K847159 CORE, tuning AF interstage; 1920 d-c res.;
	same as		L3	24A82452B01	same as Ll, except 2nd RF 3rd RF; RF coded YEL-GRN	Q301	48A124313	same as Q3 P-N-P; type M4313		202010001	pri. coded YEL dot, 182 d-c
	same as				dot; does not incl. 76B82451B01	Q302	-	same as Q301	T3	25B847265	res.; sec.
	same as same as		L4	24K800484	CORE, tuning choke; 0.31 uh			DESIGNOD Grants 1200 214	13	20004/205	AF output; 24 d-c res.; pri; BLU, RED conductors; d-c
21K851	299 600 ±109	%; 500 v	L4 L5	24A82453B01	cnoke; 0.31 uh 1st IF-1 input; coded YEL-BLU			RESISTOR, fixed: ±10%; 1/4 w; unless otherwise stated			res. 3 sec. GRN, BLK
8K8636 21B861	. 02 ±109	%; 100 v			dot, does not incl. 76K847160	R1	6K129433	5.6K	T101	25B847075	conductor
21B861 21K858		E2%; 3 v %; 150 v; N2200	L6	24V80900A61	CORE, tuning choke; 0.62 mh; coded BRN-	R2 R3	6K129752 6K128688	270 2.7K	1101	23D04(V/S	AF interstage, consists of: pri; coded YEL dot; d-c res.
21K858	.02 2000 ±10	0%; 500 v			ORG dot	R4	6K129432	2.7K 820			2370; sec; d-c res. 75
	same as same as		L7 L8	24C847920 24B82255C01	choke; 9 uh	R5	6K128686	8.2K	T102	25B847666	AF output; consists of: pri; BLU, RED; d-c res. 35
	same as		0.1	2400223001	lst IF-l output; coded RED- YEL; does not incl. 76K847160						sec; GRN, YEL with BLK
					CORE, tuning						center tap; d-c res. 14
	_										
									L		

REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION
T301	25B847665	TRANSFORMER: (cont'd) Output: consists of: pri; BRN, BLU with RED tap; d-c res. 10 sec; BLK, GRN; d-c res. 0.37
Y1 Y2	AM-13	<u>CRYSTAL UNIT, quartz:</u> (NOTE II) RCVR. Osc. same as Yl; used in 2 freq. models
"PERMAKAY	"Wave Filter:	
	NFN6000AW or NFN6000AS	used in 60 kc models used in 30 kc models
XY1 XY2		SOCKET, crystal: female; consists of the following 64A848911 PLATE insulator 39A474229 CONTACT: 2 req'd. 4K474215 WASHER, insulator 41A858247 SPRING, hold-down same as XY1
	NON-REFERE	NCED ITEMS
		NLD6070A RF Panel (144-174 mc) NLN6174A Audio Panel; used in 30 kc models NLN6176A Audio Panel; used in 60 kc models NLN6178A 2nd IF 455 kc NLN6179A 1st Limiter NLN6247A 2nd Limiter NLN6246A Discriminator
NOTES	:	
т	Donlo com or t to	ansistons on envetal units

I. Replacement transistors or crystal units (diodes) must be ordered by Motorola part number only for optimum performance.

II. When ordering xtal units specify car. freq(s) xtal freq(s) and xtal type number.



13 FREQUENCY CALCULATION :

Fc = 24Fo

OF CRYSTAL USED IN A PARTICULAR TRANSMITTER CHASSIS									
COMPONENT	CRYSTAL TYPE	VALUE	PART NO.	COMPONENT	CRYSTAL TYPE	VALUE	PART NO.		
	VN1 (RED CODED)	24UUF ± 5%; N470; 500VDCW	21K868668		VN4 (RED CODED)	100 OHM @ 25 °C	68859701		
C2 8	VN1 (GRN CODED)	30UUF ± 5%; N470; 500VDCW	21K859697	RTIA	VNI (GRN CODED)	75 OHM @ 25 °C	6B859699		
C2O2	VN4(YEL CODED) AN4(15UUF ± 5%; NPO ;500 VDCW 30UUF ± 10%;N 150; 300 VDCW	21K840846 21C831181	RT201	VNI (YEL CODED)	100 0HM @ 25 °C ОМІТТЕР	68859704		
C38 C2O3	VN1 (RED CODED) VN1 (GRN CODED) VN1 (YEL CODED) AN1	20 UUF ± 5% N150; 500 VDCW 20 UUF ± 5% N150; 500 VDCW 20 UUF ± 5% P100; 500 VDCW 40 UUF ± 10% N150; 150 VDCW	21K849334 21K859695 21K859698 21K847054	C40 8 C20 7	VNI (RED CODED) VNI (GRN CODED) VNI (YEL CODED) ANI	OMITTED OMITTED 1.5UUF ±0.25UUF; NPO; 500VDCW OMITTED	21K868487		
C38 84 C2O5	VN1(RED CODED) VN1(GRN CODED) VN1(YEL CODED) AN1	8UUF ±.5UUF; NPO; 500 VDCW 8UUF ±.5UUF; NPO; 500 VDCW 8UUF ±.5UUF; NPO; 500 VDCW OMITTED	21K847743 21K847743 21K8477 43	R36 6a R203	VN4 (RED CODED) VN4 (GRN CODED) VN4 (YEL CODED) AN4	OMITTED OMITTED 82K±10%;1/4W OMITTED	6K129145		
C39 8 C2O6	VNI (RED CODED) VNI (GRN CODED) VNI (YEL CODED) ANI	6 UUF ±.5UUF; NPO; 500 VDCW 6 UUF ±.5UUF; NPO; 500 VDCW 6 UUF ±.5UUF; NPO; 500 VDCW OMITTED	21 K840848 21 K840848 21 K840848 21 K840848	Z1 8 Z 201	VN1 (RED CODED) VN1 (GRN CODED) VN1 (YEL CODED) AN1	TEMP.COMPENS.NETWORK OMITTED TEMP.COMPENS.NETWORK OMITTED	1882711 A01 1882711A03		

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PREVIOUS REVISIONS LISTED ON BACK OF THIS DIAGRAM

Transmitter & Power Amplifier Schematic Diagram Motorola No. 63E856910-G

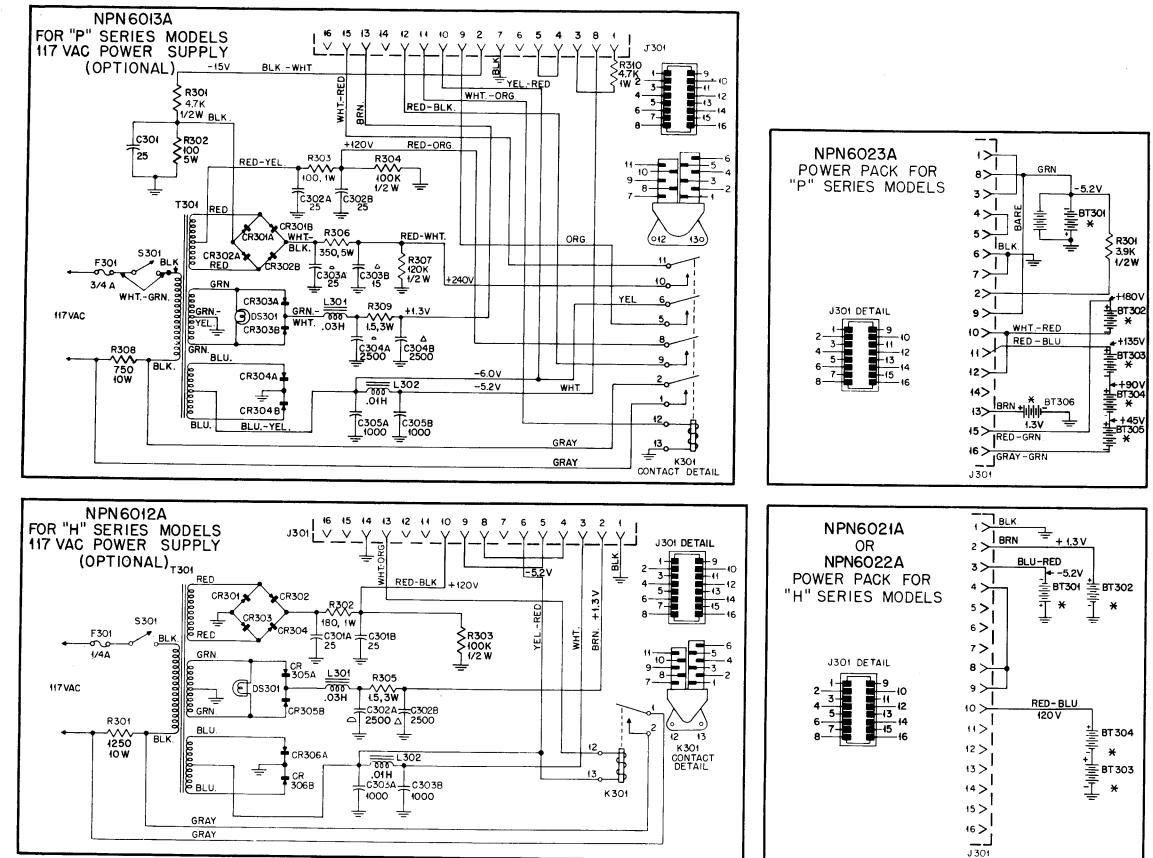
REVISIONS

DIAG. ISSUE	BOARD AND SUFFIX NO.	REF. SYMBOL	CHANGE	LOCATION
с	NTD6000AA-3 NTD6000AB-3	R12	WAS 120K	V4-2
D	NTD6000AA-3 NTD6000AB-3	C40	ADDED JUNCTIONS OF C1, C3 & C38 C39, RT1.	V1 OSC.
		C207	ADDED, JUNCTIONS OF C201, C203 & C205, C206 & RT201	V201 OSC.
		Zl	ADDED. BETWEEN V1-2 & V1-4	VI OSC.
		Z201	ADDED. BETWEEN V201-2 & V201-4	V201 OSC.
		R36	ADDED ACROSS R1	VI OSC.
		R203	ADDED ACROSS R201	V201 OSC.
		1	COMPONENT TABLE	COMPONENT
			CHANGE IN DIAGRAM	TABLE
DI	NTD6000AA-3	L10	WAS 24A847077	V7
	NTD6000AB-3	L11	WAS 24A847078	
E	NTD6000AA-4 NTD6000AB-4	L15	.62 UF COIL ADDED	V8
E1	NTD6010AA-1 NTD6010AB NLD6020A-1		ADDED 136-150.8 MC COMPONENTS AND NOTE 12	V3, V4, V5, V6, V7
F	NTD6000AA-4 NTD6010AA-1	L15	WAS 24K847940	V8
F1	NTD6010AA-1 NTD6000AA-4 NTD6010AB NTD6000AB-4 NLD6020A-1 NLD6040A-2		ADDED NOTE 13 ADDED FREQUEN- CIES AT MULTIPLI- ER AND OSCILLATOR STAGES	
F2	NTD6010AA-1 NTD6010AB	Q1	WAS 48R134596	AUDIO AMPLIFIER
F3	NTD6010AA-1 NTD6000AA-4 NTD6010AB NTD6000AB-4 NLD6020A-1 NLD6040A-2		S1057A DELETED	NOTE 4
F4	NTD6000AA-4 NTD6010AA-1 NTD6000AB-4	L14	WAS 25D847527	PARTS LIST
G	NTD6000AA-5 NTD6010AA-2 NTD6010AB-1	R28	WAS 6K129237 6.8K	Q1 BASE

PARTS LIST for Schematic Diagram 63E856910-G

REFERENCE	MOTOROLA PART No.	DESCRIPTION
C1	20K848635	CAPACITOR, fixed: unless other- wise specified variable: air; 3 uuf min. to
C2	20110100000	12 uuf max.
C3		(refer to table in diagram) (refer to table in diagram)
C4	21K847055	ceramic; square; 50 uuf ±10%; 150 vdcw; N150
C5	21K847056	ceramic; square; 10 uuf ±5%; 250 vdcw; N150
C6	21K847770	ceramic; square; 80 uuf ±10%; 250 vdcw; N750
C7	8K844261	metallized paper; tubular; .l uf ±20%; 200 vdcw
- C8	21C831126	ceramic; square; .002 uf GMV; 300 vdcw; K3300
C9	21C855384	ceramic; disc; .002 uf ±15%; 250 vdcw
C10		same as C9
C11 C12		same as C9 same as C9
C12 C13		same as C9 same as C9
C14		same as C9
C15		same as C9
C16 C17		same as C9 same as C8
C18	21B821474	ceramic; feed-thru; 470 uuf ±20%; 500 vdcw
C 19		same as $C8$
C20		same as C8
C21		same as C8
C22 C23	19B847063	same as C8 variable: air; 2.4 uuf min. to
C24	21K847065	7.4 uuf max. ceramic; square; 500 uuf GMV;
C25	8K861259	250 vdcw; K1200 mylar; tubular; .015 uf
C26	23C855013	±10%; 400 vdcw electrolytic; tubular; 20 uf
C27	or 23B844927	+100-10%; 25 vdcw same as C26
C28	21K847064	ceramic; square; .01 uf GMV; 150 vdcw; K6000
C29	8K847106	mylar; tubular; .0047 uf ±20%; 400 vdcw
C30	21K848158	molded silver mica; 390 uuf ±5%; 500 vdcw
C31 C32		same as C9 same as C9
C32 C33		NOT USED
C34 C35	21K847081	same as C9 ceramic; square; 20 uuf ±10%;
C36	21A112247	250 vdcw; N150 molded silver mica; 250 uuf
C37		±10%; 850 vdcw same as C7
C38		(refer to table in diagram)
C39		(refer to table in diagram)
$\frac{C40}{C41}$		(refer to table in diagram)
C41 C42	21K847873	8.2 uuf \pm .5 uuf; 500 v same as C41
C43	21K847057	2 uuf ±.5 uuf; 250 v
C44 .	21K77267	1.5 uuf ±20%; 500 v; BRN- GRN-WHT
C45		same as C44
C46 C47		same as C44
U#1		same as C44

$ \frac{1}{100} 1$	REFERENCE	MOTOROLA PART No.	DESCRIPTION	REFERENCE	MOTOROLA	DESCRIPTION	REFERENCE	MOTOROLA		REFERENC	MOTOROLA	
$ \begin{array}{c c c c c c c } \hline \\ \hline $	STMOOL	FARI NO.		SYMBOL	PART No.		SYMBOL		DESCRIPTION			DESCRIPTION
$ \begin{array}{ c c c c } \hline \hline$	C201	208850615		1					RESISTOR, (cont'd)			SOCKET, (cont'd)
$ \frac{1}{12} $	0201	2011050015		L5		1			same as R8	XV301	9A6771	female: 8 contact: round brown
$ \begin{array}{c} 133 \\ 133 \\ 134 $	C202			14	2412040500				same as R6			
Construction C					246040590							1 1
 Los and a set of a set of	C204							(-
	C205		(refer to table in diagram)					6K129227	1 1			SOCKET, crystal:
$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \begin{array}{c} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array} \\ \end{array} \\ \end{array} \\ \begin{array} \\ \end{array} \\ \end{array} \\$	C206		(refer to table in diagram)							XY1	1V848012	
C411 C411 <th< td=""><td>C207</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></th<>	C207											
$ \begin{array}{c} c_{12} \\ c_{1$	C301	21 R 120549										mounted
$ \frac{1}{12} \\ \frac{1}{12}$								685659				
						Washer Assembly		0105057		XY201		
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	C303	19K847767				46A881152 CORE, adjustable		6K128599				· · ·
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	C304	198863265					R26		1 1			· · · ·
 Marting of a state o	0,01	1 /1(00 5205		L7			R27	6K129236	15K ±5%			
C10		or19K850503		1.8	246891041	Grid 3rd Doubler Plate: coded RED			3.9K ±5%			· · · ·
Cosp Libration Cosp Silver manupper single signer manupper signer signe				10	241071041	· · · · · ·			100K			
CDA 2:Basedia Similar description Similar d	C305	21D840044						6K129238	5.1K ±5%			
Chine J.1098090 constraint (1) 109 and CAY For and CAY <												39A474229 CONTACT:
Corr Corr <th< td=""><td>C306</td><td>21B800801</td><td>ceramic; disc; 1500 uuf GMV</td><td></td><td></td><td></td><td></td><td>18K847062</td><td></td><td></td><td></td><td></td></th<>	C306	21B800801	ceramic; disc; 1500 uuf GMV					18K847062				
$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \\ \\ \end{array}\\ \end{array}\\ \end{array} \end{array}} \\ \begin{array}{c} \\ \\ \end{array} \end{array} \\ \begin{array}{c} \\ \end{array} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \end{array} \\ \begin{array}{c} \\ \end{array} \end{array} \\ \end{array} \\ \begin{array}{c} \end{array} \end{array} \\ \end{array} \\ \end{array} \end{array} \\ \begin{array}{c} \end{array} \end{array} \\ \end{array} \end{array} \\ \end{array} \end{array} \\ \begin{array}{c} \end{array} \end{array} \\ \end{array} \end{array} \\ \end{array} \end{array} \\ \begin{array}{c} \end{array} \end{array} \\ \end{array} \end{array} \\ \end{array} \end{array} \\ \end{array} \end{array} \\ \begin{array}{c} \end{array} \end{array} \\ \begin{array}{c} \end{array} \end{array} \end{array} \\ \end{array} \\ \end{array} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \end{array} \\ \end{array} \end{array} \\ \end{array} \\ \end{array} \end{array} \\ \end{array} \\ \end{array} \end{array} \\ \end{array} \end{array} \\ \end{array} \\ \end{array} \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \end{array} \\ \end{array} \\ \end{array} \end{array} \\ \end{array} \end{array} \\ \end{array} \\ \end{array} \end{array} \\ \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \\ \end{array} \\ \end{array} \\ \end{array} \\ \\ \end{array} \\ \end{array} \\ \end{array} \\ \\ \end{array} \\ \end{array} \\ \\ \\ \\ \\ \\ \\ \\ \\ \end{array} \\ \\ \\ \end{array} \\ \\ \\ \\ \\ \end{array} \\ \\ \\ \\ \\ \end{array} \\ \\ \\ \\ \\ \\ \\ \\ \\ \end{array} \\ \\ \\ \\ \\ \\ \end{array} \\ \\ \\ \\ \\ \\ \end{array} \\$			+100% max; 500 vdcw									5S7771 RIVET: .088 x 3/16";
$ \begin{array}{c} \begin{array}{c} 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 $			same as C306									
$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c}$			same as C306			1V474450 Ferrule and		18K867137				דוו שדים.
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $						Washer Assembly			S .	21		
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $						46A891044 CORE, adjusta-						
C12 21868195 model af the former set of model af	C311	20K848235										(Teter to table in diagram,
JUL Visible Displayee Company Displayee Company Displayee Displayee <thdisplayee< th=""> <thdisplayee< th=""></thdisplayee<></thdisplayee<>	C212	211/001001	-					(D(122				
JUI IVEAGE	C312	21K881081		L9	24A848061						NON-R	EFERENCED ITEMS
JUI JV34803 JV48803 JV48803 JV48803 JV48803 JV1 JUI01 JV58013 JV58013<			500 vdcw				R302	186664008	variable; $10K \pm 20\%$; $1/8$ w; linear			
JUI 1V9601			HINDER ACCEMPTY.						THERMISTOR:	-	1	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$.1111	1V848041					RT1				1 \ 859709	
JUDat Image: state as JU1 state as JU1 image: state as JU1 Imag		11010011					RT2		(refer to table in diagram)			
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$			with 2 mare contacts, jumpered								110850711	
Li 2448021 Coll, <u>RF</u> Modeliner instructed GREEN Modeliner instructed GREEN Modeliner instructed the Second BLACK dot Market Assembly Coll 2448001 Li 244800 Li 24480 Li 244800 Li 24480 Li 244800 Li 24480 Li 244800 Li 24480	JU301		same as JU1			1 1			TRANSFORMER, AF:		1105/111	1 I
L1 22445211 COLL, R2; COLL, R2;							T1	25 B837249		1		
L1 24448211 Modifiand: Plane: coded GREEN Modifiand: Plane: coded GREEN CRN Comparing Loop Comparing Lo			COIL, RF:								1V859712	
L2 2dB46001 dot: doe: not include the following components which in Y47459 Forrals, Wester constitution (Y47459 Forrals, Wester in Y47459 Forrals, Wester in	LI	24A483211	Modulator Plate; coded GREEN			e i		,	at 2 ma dc; coded BLK, GRN			
L2 24B94801 Coupling components which must be ordered sparately: 113 L13 24A8407637 Coupling Loop TB301 31A66741 Point informatic CRYSTAL L2 24B94801 Tribles of and sparately: 113 L13 24A807637 Coupling Loop TB301 31A66741 Point informatic L2 24B94801 Tribles of and sparately: 113 L13 24A807637 Coupling Loop TB301 31A66741 Point informatic L3 24A80637 Coupling Loop AT: choice, 0.2 min EN-OSG Y1 1957204A01 Informatic CRYSTAL L4 Value Assention L30 24A810747 Choice: 1.1 Y4 Same as Y6 Same as Y6 Same as Y6 amme as Y1 L35 24A95765 L36 24A95765 Y2 Y331 1977101A01 Same as Y6 amme as Y1 L36 L36 L36 L36 X10 ZX11 Y2 Y2 Same as Y6 amme as Y1 L36 L36 L36 L36 X10 ZX11 Y2 Y2 Same as Y6 amme as Y1 L36 L36 L36 L36 L36 X11 Y2 Y2 Same as Y6 amme as Y1 L36 L36 L37			dot; does not include the	L10	24A82111B01	PA Plate						
L2 Z4B44001 L14 JSS2557C02 L15 L15 L16 JSS2557C02 L16 JSS2557C02 <td>1</td> <td></td> <td>following components which</td> <td></td> <td>24A82112B01</td> <td>Coupling Loop</td> <td>TR201</td> <td>21 4 9/ 7441</td> <td></td> <td></td> <td></td> <td></td>	1		following components which		24A82112B01	Coupling Loop	TR201	21 4 9/ 7441				
$L_{2} = \frac{1}{24884001} \frac{1}{1144439} \frac{2}{14} $					24A890687	Choke	18301	31A867441	b solder lug terminals			
L2 Amount of the second state of the									TUBE	CRYSTA	L	
$L^{2} = 24848001 = \frac{1101}{10} = \frac{1103}{10} = \frac{1103}{1$							VI	1957206401	electron: type 1AD4			
L2 24B848001 Tripper Plate: code d BLACK dot in the KLI 2007 Logic Logic Langue L2007 Logic L2007 Logic L2007 Logic L2007 L200								1,012000101				
L2 24B848001 46A74257 CORE, ajustable tunig; codd YLL dot 1205 L30 24A854205 L305 24A854207 L305 24A854217 L305 24A80174 Choke; .1 uh Choke; .2 uh Cohe, .2 uh Cohe, .2 uh codd BLK-YEL dot amme as L12 Y201 same as V4 same as X4 same as X4 same as X4 sam												
L2 24B84801 $\frac{1}{2}$ 24B8132 $\frac{1}{2}$							V4		same as Vl			0
L2 24884801 Tripler Plate: coded BLACK dot, does noticution the following the following the following the following the following components which must be concreted exparately: 1V88.1133 Forrule, Washer and Core Assembly: consisting of: unable for the following the f							V5		same as Vl		oniy, crysta	is must be ordered separately.
L4 24K848005 1306 24B840512 Cake; 32 uh; coded BLK.YEL ordered separately: 10781135 Perrule, Waher and Core Assembly: consisting of: 117474450 Perrule and dot L307 L306 24B840512 Cake; 32 uh; coded BLK.YEL same as L12 V201 same as V1 same as V1 L3 and Core Assembly: consisting of: 117474450 Perrule and dot Q1 48R134596 TRANSISTOR; input P=N=P V301 1971101A01 electron: type 2E24 The charging requency and the crystal frequency same as V1 L3 assee as V1 same as L2 cocept 1st Doubler Got R1 6K128684 6K128684 TRANSISTOR; input P=N=P XV1 9A845451 SOCKET, tube: freetaging requency and the crystal frequency must be specified. L4 24K848005 R1 6K128684 R1 6K128684 ArK R same as R1 same as R1 XV1 9A845451 SOCKET, tube: freetaging requency and the crystal frequency must be specified. L4 24K848005 R1 6K128684 R1 6K128684 XV1 9A845451 SocketT, tube: freetaging requency and the crystal frequency and core Assembly: dot SocketT, tube; same as XV1 SocketT, tube; same as XV1 SocketT, tube; same as XV1 V1 AN-1 CrySTAL UNIT, quarts: transmitter ordered separately: rest angine model dots L4 24K848005 R1 6K128644 R1 6K128644 SocketT, tube; SocketT, tube; R1	L2	24B848001						195T241A01	electron: type 6397		When orderi	ng a crystal the transmitter
L3 ^{components which must be order of sprately: 1V874159 Ferrule and Corder desembly: consisting of: 1V874159 Ferrule and Carder desembly: ded desembly: ded desembly: consisting of: 1V874459 Ferrule and Carder desembly: ded desembly: }									same as V6			
L3ordered separately: 1V831153 Ferrule, Washer and Core Assembly: (dA381152 CORE, adjustable totic goes not include totic goes not include							V8		same as V6			
$ \begin{array}{ c c c c c } \hline P_{1} P_{1} P_{2} P_{1} P_{2} P_{2} P_{1} P_{2} P_{2$	1			L307		same as L12				P****	T	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$			1V881153 Ferrule, Washer				V201		same as VI			1
Constraint of: Washer Assembly: L4Constraint of: 1/474450 Ferrule and Washer Assembly: L4Constraint of: 1/474450 Ferrule and Washer Assembly: L4Constraint of: 1/4 withst uning: coded VEL dotConstraint of: 1/4 withst uning: coded VEL dotConstraint of: 1/4 withst uning: coded VEL dotThe series models (for use in "H" Series models)L3L3Ist Doubler Plate; coded CRN-YEL and Core Assembly: uning: components which must be uning: conder of yEL dotR16K128002 6K127007R16K128042 4KKATK Same as R1 Same as R1 Same as R2 Same as R1 Same as R2 Same as R			· · ·				V201	1077101401	alastron: ture 2E24			
KarlengeWasher Assembly: (46A881152 COER, adjustable tuning; coded ORANGE dotR16K128684 (5K2) 47KR16K128684 56KR16K128684 778R16K128687 778R3K12814 778R16K12913 778R1R26K12913 778R1R2 778R16K12914 778R1R36K129146 778R1R36K129146 778R1R36K129146 778R1R1R2 778R1R1R2 778R1R1R2 778R1R1R2 778R1R1R2 778R1R1R2 778R1<				Q1	48R134596	type P-N-P	V 301	1711 IUIAUI	electron: type 2E24			
L3Add881152 CORE, adjustable tuning: coded ORANGE dotR16K128684 1/4 w: ins: unless otherwise stated 56KXV19A845451female; 5 contact; sub-miniature; rectangular molded bakelite base; chassis mounted same as XV1 same as XV1 same as XV1IMPORTANT same as XV1 same as XV6 same									SOCKET tube:	¥1		
L3 L4 24K84805 R1 6K12864 R1 6K12864 R2 6K12864 R2 KESISTOR, TRee: Carbon; 210%; XV2 same as Carbon; 210%; Same as R1 Same as R3 Same as R4 XV5 Same as XV1 Same as XV1 Same as XV1 L4 24K84805 1st Doubler Plate; coded GRN-YEL dot; does not include the follow- ing components which must be ordered separately: R7 R4 6K129145 62K XV4 Same as R3 Same as XV1 Same as							XVI	94845451			or VN-1	(for use in "P" Series models)
L3 L4 24K848005 L4 24K848005 L4 L4 24K848005								/110 13131			1	11/1707 - 11/17
L3 $L4$ 24K848005 $Iaccord{Grid}$ same as L2 except 1st Doubler Grid $R2$ $6K128902$ $47K$ $R3$ $6K127807$ same as R1 $XV3$ $XV4$ same as XV1 same as XV1 same as XV1 $XV3$ $XV4$ same as XV1 $XV3$ $XV4$ same as XV1 $XV3$ $XV4$ same as XV1 $Iaccord{Grid}$ $Same as RV1$ $Same as XV1$	1				(10) 20/21							
L4 24K848005 lst Dather Krey List Doubler R R C 6K128902 47K Krey Same as R1 Krey L47K	1.3						xv2					
L424K848005Is found of the follow- ing components which must be ordered separately: 1V474439 Ferrule, Washer and Core Assembly: Washer Assembly: Washer Assembly: Hing; coded YEL dotR36K12/807 6K129145same as R3 8KK same as R3XV4 XV5 XV6same as XV1 same as XV1 female; 8 contact; sub-miniature; round molded mica filled phenolic base; chassis mounted same as XV6WVA-1 (Crystal Conversion Kit must be ordered. This kit consists of a Type TN-1 Crystal (coded RED or GREEN) together with suitable oscillator circuit consisting of: Washer Assembly: R12R46K129148KV4 8KK same as R4XV4 XV5 XV6Same as XV1 same as XV6 Same as XV6Crystal Conversion Kit must be ordered. This kit consists of a Type TN-1 Crystal (coded RED or GREEN) together with suitable oscillator circuit consisting of: Masher Assembly: R12K74 6K129146XV7 R10Same as XV6 same as R6KV7 V77 Same as R6KV7 Same as XV6 Same as XV6Same as XV6 same as XV6 same as XV6Crystal Conversion Kit must before installation of the replacement rectangular molded mica filled phenolic base; chassis mountedCrystal Conversion Kit must before installation of the replacement									1 1			
All Differences Consister R4 OR 12/14/3 Same as R3 XV5 same as XV1 ing components which must be ordered separately: R5 6K129013 1 meg NOT USED round molded mica filled phenolic base; chassis mounted same as XV1 1/V474439 Ferrule, Washer R8 6K129148 470K xV7 same as XV6 round molded mica filled phenolic base; chassis mounted same as XV6 1/V474430 Ferrule and IV474450 Ferrule and Washer Assembly: R10 6K129146 150K XV7 xV8 same as XV6 Washer Assembly: R12 6K129242 56K 56K XV201 9C837218 female; 5 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mounted female; 5 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mounted female; 6 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mounted female; 6 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mounted female; 6 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mounted female; 6 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mounted female; 6 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mounted female; 6 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mounted female; 6 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mounted female; 6 contact;	L4	24K848005							same as XV1			
Image: Second separately: ordered separately: 1V474439 Ferrule, Washer and Core Assembly: Consisting of: 1V474450 Ferrule and Washer Assembly: 46A474257 CORE, adjustable tuning; coded YEL dotR66K129013 1 meg NOT USED1 meg NOT USED A70K NOT USEDXV69A804942female; 8 contact; sub-miniature; round molded mica filled phenolic base; chassis mountedof a Type VN-1 Crystal (coded RED or GREEN) together with suitable oscillator circuit same as R4106K129148470K R9XV7 same as R4XV7 XV8XV7 same as XV6XV7 same as XV6Same as XV6106K129146150K R11Same as R6 Same as R6XV2019C837218female; 5 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mountedfemale; 6 contact; sub-miniature; round molded mica filled same as XV6106K1278021KKKV2019C837218female; 5 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mountedfor usage and installation of the replacement					011147140							
ordered separately: 1V474439 Ferrule, Washer and Core Assembly: consisting of:R7NOT USED 470K same as R4NOT USEDR86K129148470K same as R4XV7XV7RED or GREEN) together with suitable oscillator circuit same as XV61V474430 Ferrule and 1V474450 Ferrule and Washer Assembly: 46A474257 CORE, adjustable tuning; coded YEL dotR106K129146150KXV7XV8Same as XV6Same as XV6Same as XV6K126K129146150KSame as R6XV2019C837218female; 5 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mountedfemale; 5 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mountedRED or GREEN) together with suitable oscillator circuit components to match the crystal frequency stability. Instructions for usage and installation of the replacement					66129013		XV6	9A804942		1	ł	
IV474439 Ferrule, Washer and Core Assembly: consisting of:R86K129148470K same as R4XV7XV8phenolic base; chassis mounted same as XV6suitable oscillator circuit components to match the crystal characteristics for maximum frequency stability. Instructions for usage and installation of the training; coded YEL dotR86K129148470K same as R4XV7XV8same as XV6suitable oscillator circuit components to match the crystal characteristics for maximum frequency stability. Instructions for usage and installation of the replacement crystal are instructions before installing the replacementIV474430 Ferrule, Masher and Core Assembly: Washer Assembly: 46A474257 CORE, adjustable tuning; coded YEL dotR16K129148470K same as R6XV2019C837218female; 5 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mountedsuitable oscillator circuit components to match the crystal frequency stability. Instructions before installing the replacement					01110/013				1 1		1	
and Core Assembly: consisting of: 1V474450 Ferrule and Washer Assembly: 46A474257 CORE, adjustable tuning; coded YEL dotR9same as R4XV7same as XV6same as XV6components to match the crystal characteristics for maximum frequency stability. Instructions for usage and installation of the enstallation of the defore installing the replacementand Core Assembly: Washer Assembly: 46A474257 CORE, adjustable tuning; coded YEL dotR9same as R4XV7XV8same as XV6characteristics for maximum frequency stability. Instructions for usage and installation of the defore installing the replacement					6K129148					1		
consisting of: 1V474450 Ferrule and Washer Assembly: 46A474257 CORE, adjustable tuning; coded YEL dotR106K129146150K same as R6XV8same as XV6characteristics for maximum frequency stability. Instructions for usage and installation of the define the instructions before installing the replacement						1				l l		
1V474450 Ferrule and Washer Assembly: 46A474257 CORE, adjustable tuning; coded YEL dotR11same as R6XV2019C837218female; 5 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mountedfrequency stability. Instructions1V474450 Ferrule and Washer Assembly: 46A474257 CORE, adjustable tuning; coded YEL dotR116K129242 6K12780256KXV2019C837218female; 5 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mountedfrequency stability. Instructions for usage and installation of the replacement crystal are included in the kit. Read the instructions before installing the replacement					6K129146		XV8		same as XV6			
Washer Assembly: 46A474257 CORE, adjustable tuning; coded YEL dotR126K12924256K 1KXV2019C837218female; 5 contact; sub-miniature; rectangular molded mica filled phenolic base; chassis mountedfor usage and installation of the replacement crystal are included in the kit. Read the instructions before installing the replacement												
46A474257 CORE, adjustable tuning; coded YEL dot R13 6K127802 IK rectangular molded mica filled phenolic base; chassis mounted replacement crystal are included in the kit. Read the instructions before installing the replacement					6K129242		XV201	9C837218			1	
tuning; coded YEL dot in the kit. Read the instructions before installing the replacement									-			
			tuning; coded YEL dot						phenolic base; chassis mounted			
crystal.												• •
												crystal.
		l										



* BATTERY KITS					
BATTERY KIT	USED WITH				
	NPN6021A				
	NPN6022A				
NLN 6144A	NPN6023A				

MODEL TABLE

MODEL	DESCRIPTION
NPN6012A	117 VAC POWER SUPPLY FOR "H" SERIES "HANDIE - TALKIE" RADIOPHONES
NPN6013A	117 VAC POWER SUPPLY FOR "P" SERIES "HANDIE - TALKIE" RADIOPHONES
NPN 6021A	POWER PACK FOR "H" SERIES "HANDIE-TALKIE" RADIOPHONES (STANDARD)
NPN 6022A	POWER PACK FOR "H" SERIES "HANDIE-TALKIE" RADIOPHONES (EXTRA-DUTY)
NPN6023A	POWER PACK FOR "P" SERIES "HANDIE - TALKIE" RADIOPHONES

DIAGRAM NO. 63E 81005A44

PREVIOUS REVISIONS LISTED ON BACK OF THIS DIAGRAM

NPN6020A Series Dry Battery Power Packs And Optional 117 V AC Power Supplies Schematic Diagram Motorola No. 63E81005A44-O3

REVISIONS

DIAG. CHASSIS AND REF. ISSUE SUFFIX NO. SYMBOL CHANGE LOCATION
 S301
 WAS 40A11589
 PARTS LIST

 S301
 WAS 40A11589
 PARTS LIST

 ADDED 1V80713A34
 PARTS LIST

 AND 1V80717A16
 PARTS LIST

 O1
 NPN6013A

 O2
 NPN6012A

 O3
 NPN6013A.

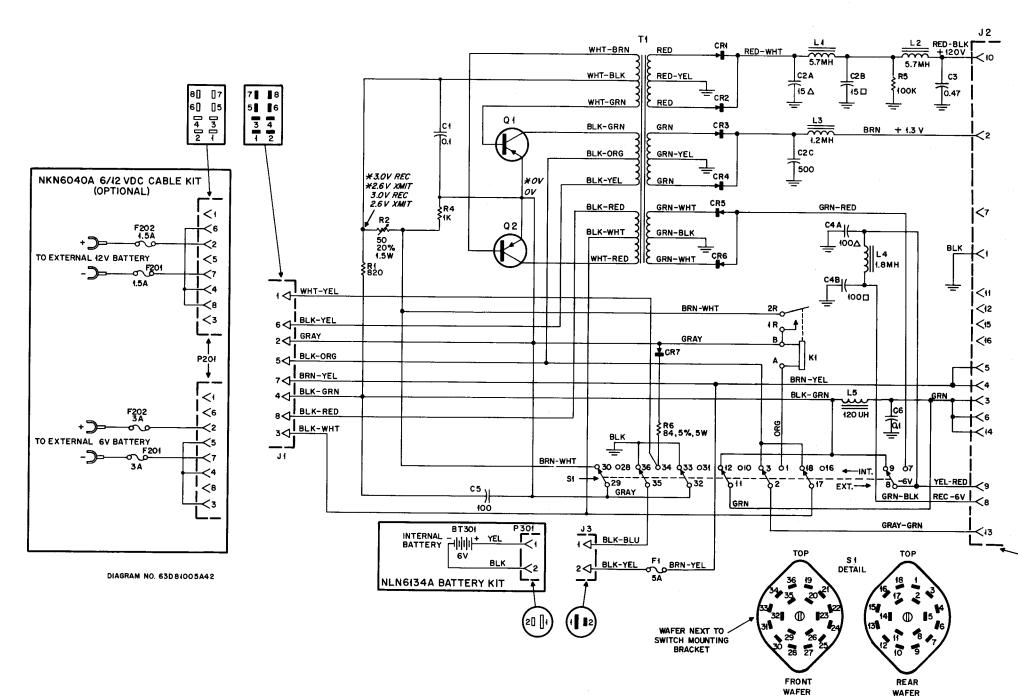
PARTS LIST for Schematic Diagram 63E81005A44-O3

NPN6012A AC Power Supply

NPN6012A	AC Power Sup	ply	REI
REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION	
C301 C301A C301B	23K821735	CAPACITOR, fixed: 3 section; consists of: 25 uf +50-10%; 250 v 25 uf +50-10%;	
C301C C302 C302A C302B	23D82125B04	NOT CONNECTED 2 section; consists of: 2500 uf +100-10%; 15 v 2500 uf +100-10%; 15 v	
C303	23K834325	2 section; consists of: 1000 uf +100-10%; 15 v 1000 uf +100-10%; 15 v	
CR301 CR302	48B802669	RECTIFIER, metallic: selenium 8 plate same as CR301	
CR303 CR304 CR305 CR305A CR305B CR306	48C800957	same as CR301 same as CR301 4 plate; series consists of: 2 plate section 2 plate section same as CR305	
DS301	65A84419	LAMP, incandescent: 12-16 v; 2 amp. single contact	
F301	65R20987	<u>FUSE, cartridge:</u> 1/4 amp; 250 v	I
J301	9K848291	<u>CONNECTOR, receptacle:</u> female; 16 contact	1
K301	80K831612	RELAY, armature: dual stack; contact arrangement; lst stack, l form "A" and l form "C"; 2nd stack, 3 form "A", l9 ohm coil; does not include l5K848892 COVER, relay or 7A811735 BRACKET, relay	
L301 L302	25B811355 25B832466	<u>REACTOR:</u> filter; .03 h filter; .01 h	
R 301 R 302 R 303 R 304 R 305	17K824568 6R6390 6R6031 17C82291B08	RESISTOR, fixed: unless otherwise stated 1250 ±10%; 10 w 180 ±10%; 1 w 100K ±10%; 1/2 w NOT USED 1.5 ±5%; 3 w	
S301	1V80714A17	SWITCH, slide: spst	
T301	25D82213B01	TRANSFORMER, power: consists of the following windings: pri. #1: BLK, BLK 100 v; d-c res. 18.40 pri. #2: RED, RED 118 v; d-c res. 133	
		<pre>sec. #1: GRN, GRN with GRN-YEL tap; 8.8 v; d-c res. 0.55 sec. #2: BLU, BLU with BLU-YEL tap; 12.6 v; d-c res. 2.23</pre>	
XDS301	60A890181	LAMPHOLDER: single contact; incl. RED LENS	
XF301	9B865564	FUSEHOLDER: extractor post type	
	L		L

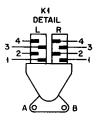
REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION	REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION
NPN6013	A AC Power Sup	ply	ND 201	9B865564	FUSEHOLDER:
		CAPACITOR, fixed:	XF301	9B805504	extractor post type
C301	23K850516	25 uf + 100 - 10%; 50 v		NON-REFER	ENCED ITEMS
C302 C302A	23K821735	3 section; consists of: 25 uf +50-10%; 250 v			
C302R	·	25 uf +50-10%; $250 v$		1V80713A34 1V80717A16	HOUSING BOTTOM COVER ASSY. MOUNTING BOARD ASSY., rectifie
C302C		NOT CONNECTED		IVSUITATO	mounting for CR1 thru 15, R1
C303	23K474081	2 section; consists of:			
C303A		25 uf +50-10%; 450 v	NPN602	1A Battery Pow	er Supply (Standard)
C303B	00000000000	15 uf +50-10%; 400 v	NPN602	2A Battery Pow	er Supply (Extra-Duty)
C304 C304A	23D82125B04	2 section; consists of: 2500 uf +100-10%; 15 v			
C304B		2500 uf +100-10%; 15 v	J301	9K848291	CONNECTOR, receptacle: female; 16 contact
C305	23K834325	2 section; consists of:	5301	71:040271	Temale, To contact
C305A		1000 uf +100-10%; 15 v		NON-REFER	ENCED ITEMS
C305B		1000 uf +100-10%; 15 v		r	
1		DECONTRIED	1	31A482474	STRIP, "B" battery term.; 2 req'd
CR301	48K868931	RECTIFIER, metallic: selenium; 16 plate; series consists of:		28A847765	PLUG, battery (6 v) 2 contact
CR301A	401000751	8 plate section	l	28K12249	PLUG, battery (1-1/2 v) 2 contact
CR301B		8 plate section	NPN602	3A Battery Pow	er Supply
CR302		same as CR301		т	(
CR303	48C800957	4 plate; series consists of:			CONNECTOR, receptacle:
CR303A		2 plate section 2 plate section	J301	9K848291	female; 16 contact
CR303B CR304		same as CR303			DECICEOD fined.
OK304			R301	6R5679	$\frac{\text{RESISTOR, fixed:}}{3.9\text{K} \pm 10\%; 1/2 \text{ w}}$
		LAMP, incandescent:	K301	0103017	5. /K 210/0, 1/2 w
DS301	65A84419	12-16 v; 2 amp.		NON-REFER	ENCED ITEMS
		FUSE, cartridge:		28A800970	PLUG, battery, (45 v) 3 contact;
F301	65K898635	3/4 amp; 250 v		204000710	4 reg'd.
				28A847765	PLUG, battery, (6 v) 2 contact;
		CONNECTOR, receptacle:			2 req'd.
J301	9K848291	female; 16 contact		28K12249	PLUG, battery (1-1/2 v) 2 contact
K301	80K831612	RELAY, armature: dual stack; contact arrangement; lst stack, 1 form "A" and 1 form	; contact arrangement; NLN6143A Battery Kit (for NPN6022A Power Pack)		
		"C"; 2nd stack, 3 form "A" 19 ohm coil; does not include	BT301	60B848432	BATTERY, dry: 6 v; 2 req'd.; used only on NLN6142
		15K848892 COVER, relay or 7A811735 BRACKET, relay	BT302	or60T847888 60B852116	6 v; used only on NLN6143A 1-1/2 v; 2 req'd.; used only on NLN6142A
		REACTOR:		or60B82104C01	
L301	25B811355	filter; .03 h	BT303	60T847252	67-1/2 v; used only on NLN6142A
L302	25B832466	filter; .01 h		or60B852117	67-1/2 v; used only on NLN6143A
		RESISTOR, fixed: unless otherwise	BT304		same as BT303
		stated:	NLN61	44A Battery Kit	(for NPN6023A Power Pack)
R301	6R6080	4.7K ±10%; 1/2 w		T	r
R302	17K831332	$100 \pm 10\%; 5 w$			BATTERY, dry:
R303	6R6415	$100 \pm 10\%$; 1 w	BT301	60T847888	6 v; 2 req'd.
R304 R305	6R6031	100K ±10%; 1/2 w NOT USED	BT 302	60C82145C01	
R305 R306	17K833841	$350 \pm 10\%; 5 w$	BT303	48A800451	45 v same as BT303
R307	6R5631	$120K \pm 10\%$; 1/2 w	BT304 BT305		same as BT303
R308	17K847346	750 ±5%; 10 w	BT306	60A480415	1-1/2 v
R309	17K822 9 1B08	1.5 ±5%; 3 w			
R310	6R5576	4.7K ±10%; 1 w			
S301	1V80714A17	SWITCH ASSY, slide: spst			
T301	25D82214B01	TRANSFORMER, power: consists of the following windings: pri. #1: BLK, BLK; 100 v; d-c res. 7.8; pri. #2: RED, RED with RED-YEL tap.; 346 v; d-c res. 122 sec. #1: GRN, GRN with GRN-YEL tap; 8.3 v; d-c res. 0.5 sec. #2: BLU, BLU with BLU-YEL tap; 12.4 v; d-c res. 0.7			
XDS301	60A890181	LAMPHOLDER: single contact; incl. RED LENS			

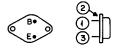
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NOTES: 1. UNLESS OTHERWISE SPECIFIED: ALL RESISTORS ARE IN OHMS±10%, 1/2 WATT. K=1000 OHMS. ALL CAPACITORS ARE IN MICROFARADS. 2. TRANSISTOR VOLTAGES MEASURED FROM TERMINAL B OF RELAY K1

3. ASTERISK (*) VOLTAGES FOR EXTERNAL 12 V OPERATION.





BASE (1) -		- 2 COLLECTOR
BASE (1) -	J.	(3) EMITTER

MODEL TABLE					
MODEL	EL SUFFIX DESCRIPTION				
NPN 6010A		POWER SUPPLY			
		(NI-CAD)			

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3— 4—		-11
5— 6—		
7— 8—	- -	

PREVIOUS REVISIONS LISTED ON BACK OF THIS DIAGRAM

Model NPN6010A Power Supply Schematic Diagram Motorola No. 63D81005A42-O3

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e.

REVISIONS

PARTS LIST for Diagram 63D81005A42-O3

DIAG. ISSUE	CHASSIS AND SUFFIX NO.	REF. SYMBOL	CHANGE	LOCATION
01	NPN6010A	C6	WAS C1	NEAR L5
02	NPN6010A	Q1, Q2	WAS 48R134572	PARTS LIST
		P201	WAS 9A893290	
O3	NPN6010A		ADDED 1V80713A87	

REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION
C1 C2 C2A C2B C2C	8C82317B01 23D82003C01	$\frac{CAPACITOR, fixed:}{0.1 uf \pm 10\%; 100 v}$ 3 section; consists of: $\Delta 15 uf +100-10\%; 250 v$ 15 uf +100-10\%; 250 v $\sum 15 uf +100-10\%; 250 v$
C3 C4 C4A	8K863994 23K851495	500 uf +100-10%; 10 v 0.47 uf \pm 10%; 200 v 2 section; consists of: Δ 100 uf +100-10%; 25 v
C4B C5 C6	23C82601A09	□ 100 uf +100-10%; 25 v 100 uf +150-10%; 25 v same as C1 CRYSTAL UNIT, rectifying:
CR1 CR2	48C82095C02	(NOTE 1) silicon same as CR1
CR3 CR4 CR5 CR6 CR7	48C82095C01	silicon same as CR3 same as CR3 same as CR3 same as CR3
F1	65R122345	FUSE, cartridge: 5 a; 32 v; 5/8" x 1/4"
J1	28A881246 (See Note)	CONNECTOR, receptacle: fem; 8 cont; polarized; rectangular NOTE
		For replacement, order 1V80713A85 BRACKET ASSEMBLY, switch mounting (includes J1, XF1)
J2	9K848291 (See Note)	fem; 16 cont; polarized; rectangular NOTE For replacement, order 1V848431 CABLE CLAMP & RECEPTACLE ASSEMBLY
J3	28A812540	male; 2 cont; polarized; round
K1	80K848533	RELAY, armature 2 stack, arranged as follows: left stack, 2 form "A"; right stack, 2 form "A"; NOTE: Does not include 1V80713A83 COVER ASSEMBLY (includes R2), nor 7A811735 BRACKET (for cover)
L1 L2	24K847941	REACTOR: power filter; 5.7 mh; coded BRN, YEL same as Ll
L3 L4	24A855728 24C82190C01	1.2 mh; does not include 7A858175 BRACKET, retainer 1.8 mh CHOKE: 120 uh
L5 Q1	24A848627 48A124331	TRANSISTOR: p-n-p: (NOTE 1) germanium; does not include 14K865875 INSULATOR (2 reg'd)
Q2		same as Ql RESISTOR, fixed: unless otherwise
R1 R2 R3 R4 R5 R6	6R6269 18R851358 6R6229 6R6031 17C82291B12	$\frac{\text{KESISTOR, 112ed}}{\text{stated}}$ unless otherwise stated 820 ±10%; 1/2 w variable: 50 ±20%; 1.5 w; linear NOT USED 1K ±10%; 1/2 w 100K ±10%; 1/2 w 84 ±5%; 5 w
S1	40C82105C01	SWITCH, rotary: 2 position; 2 sections; each section 6 pole, non-shorting; does not include 36A55361 KNOB, control: lever type

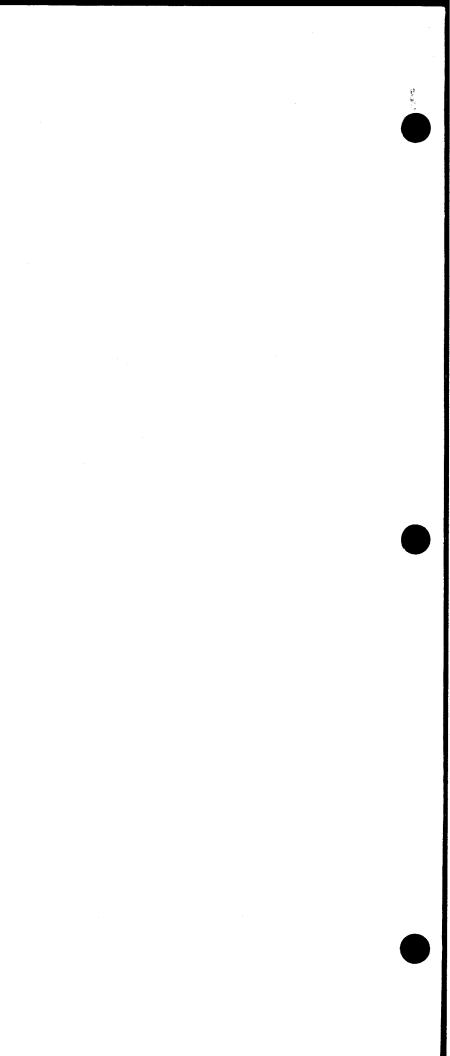
REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION
Tl	1V80713A81	TRANSFORMER, power: transistor controlled; includes the following windings: pri. 1: WHT-BRN, WHT-GRN with WHT-BLK tap pri. 2: BLK-GRN, BLK-YEL with BLK-ORG tap; pri. 3: BLK-RED, WHT-RED with BLK-WHT tap sec. 1: RED, RED with RED-YEL tap sec. 2: GRN, GRN with GRN-YEL tap sec. 3: GRN-WHT, GRN-WHT with GRN-BLK tap
XF1		FUSEHOLDER: consists of: 42K81973 CLIP, fuse: 2 req'd
	NON-I	REFERENCED ITEMS
	1V80713A80	MOUNTING BOARD ASSEMBLY,
	1V80713A87	rectifier: mounting for CR1 to CR6 HOUSING BOTTOM COVER ASSY.: incl. 1V80713A89 DOOR, access
NKN6040A	A Cable Kit (6/1	2 V)
F201	65R890033 (12 volt) or 65R20404 (6 volt)	FUSE, cartridge: 1-1/2 a; 250 v; 1-1/4" x 1/4" 3 a; 250 v; 1-1/4" x 1/4"
F202	(0 0011)	same as F201
P201	1V80715A25	CONNECTOR, plug: assy. incl: 9A82459C01 fem; 8 cont; incl shell and cable clamp 55A82461C01 HANDLE, conn shell
XF201	9K848616	FUSEHOLDER: "in-line" type; for 1-1/4" x 1/4" fuse consists of: 14A82882A01 BODY 14A82883A01 CAP; 42A82884A01 CLIP: 2 req'd; 41A82885A01 SPRING
XF202		same as XF201
NLN6134A	Battery Kit	
BT301	60D848921	BATTERY, rechargeable: nickel-cadmium; 6 v
		CONNECTOR, plug:

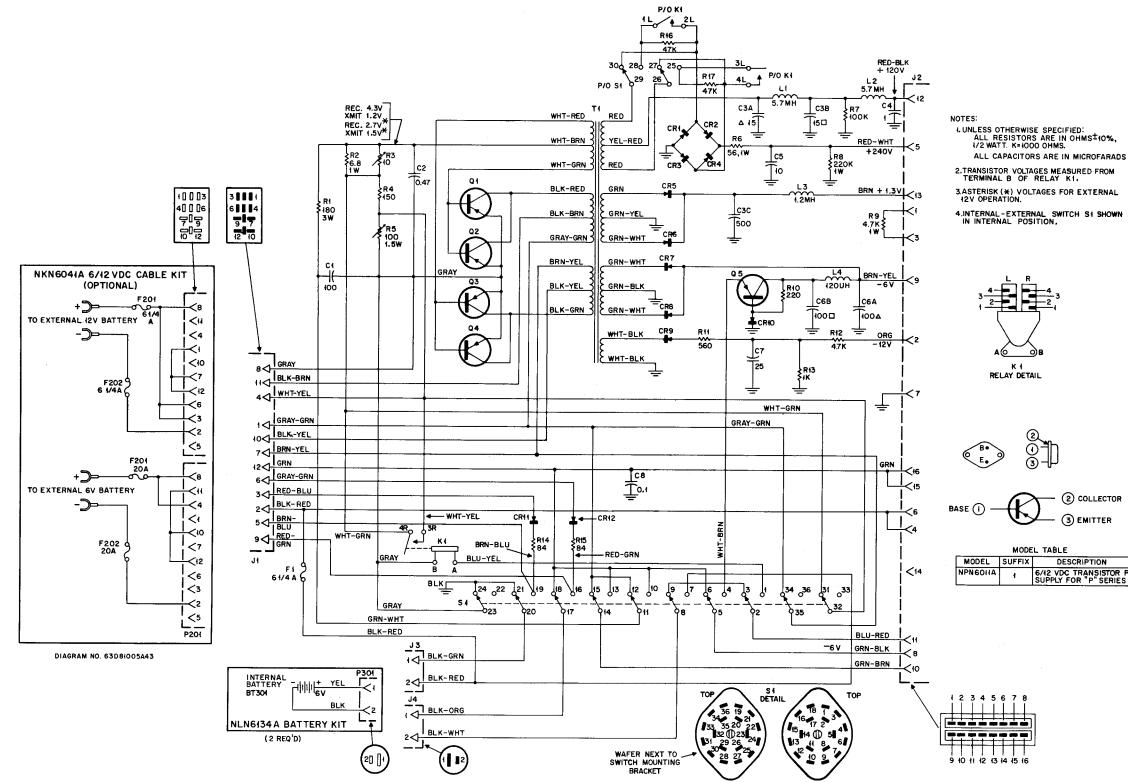
BT301	60D848921	nickel-cadmium; 6 v
P301	9A865701	CONNECTOR, plug: fem; 2 cont; polarized; round

NOTE:

 Replacement transistors or crystal units (diodes) must be ordered by Motorola part number only for optimum performance.

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2 COLLECTOR

3 EMITTER

6/12 VDC TRANSISTOR POWER SUPPLY FOR "P" SERIES

MODEL TABLE

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RELAY DETAIL

PREVIOUS REVISIONS LISTED ON BACK OF THIS DIAGRAM

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Model NPN6011A Power Supply Schematic Diagram Motorola No. 63D81005A43-A

DIAG.	CHASSIS AND SUFFIX NO.	REF.	CHANGE	LOCATION
ISSUE	SUFFIX NU.	SYMBOL		
01	NPN6011A	R11	WAS 6R6326	PARTS LIST
O2	NPN6011A	C1	WAS 23C82077C01	PARTS LIST
		P201	WAS 9A893290	1
O3	NPN6011A		ADDED 1V80713A75	PARTS LIST
А	NPN6011A-1	R13	WAS 6R2089, 1.8K	J2-2

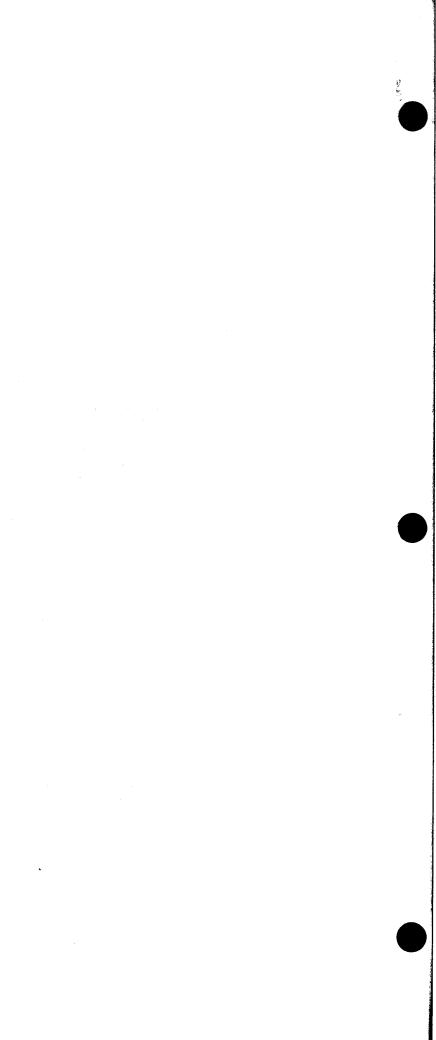
PARTS I	IST for Schema	tic Diagram 63D81005A43-A
REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION
C1 C2 C3 C3A	23C82601A09 8K863994 23D82003C01	0. 47 uf $\pm 10\%$; 200 v 3 section; consists of: Δ 15 uf +100-10%; 250 v
C3B C3C C4 C5 C6 C6A C6B C7 C8	8K863306 23K851655 23K851495 23K850516 8C82317B01	$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$
CR1 CR2 CR3	48C82095C02	SEMI-CONDUCTOR DEVICE, DIODE silicon same as CR1 same as CR1
CR4 CR5 CR6	48C82095C01	same as CR1 silicon same as CR5
CR7 CR8 CR9 CR10 CR11 CR12	48C82256C01	same as CR5 same as CR5 same as CR5 sillicon same as CR5 same as CR5
Fl	65B475247	<u>FUSE, cartridge:</u> 6-1/4 a; 32 v
J1 J2 J3 J4	28A483376 1V848288 28A812540	CONNECTOR, receptacle: male; 12 contact female; 16 contact; assy. male; 2 contact same as J3
K1	80K848533	RELAY, armature: 2 stack, arranged as follows: left stack, 2 form "A" right stack, 2 form "A"; coil d-c res. 50 ohms does not include 15A811737 COVER or 7A811735 BRACKET, cover and bracket must be ordered separately
L1 L2	24K847941	REACTOR: power filter; 5.7 mh; coded BRN, YEL same as Ll
L3 L4	24A855728 24A848627	1.2 mh; does not include 7A858175 BRACKET, retainer 120 uh
Q1	48A124331	TRANSISTOR: (NOTE 1) P-N-P; does not inclue 14K865875 INSULA TOR
Q2 Q3 Q4 Q5	48C124246	same as Ql same as Ql same as Ql P-N-P; does not include 14K865875 INSULATOR
R1 R2 R3 R4 R5 R6 R7	17C82291B13 17K861289 18K851494 6R6373 18C82035B02 6R2037 6R6031	RESISTOR, fixed: ±10%; 1/2 w; unless otherwise stated 180; 3 w ww; 6.8 ±5%; 1 w variable; 10 ±20%; 1.5 w 150 variable; 100 ±20%; 1.5 w 56; 1 w 100K
R8 R9 R10	6R5574 6R5576 6R6270	220K; 1 w 4.7K; 1 w 220

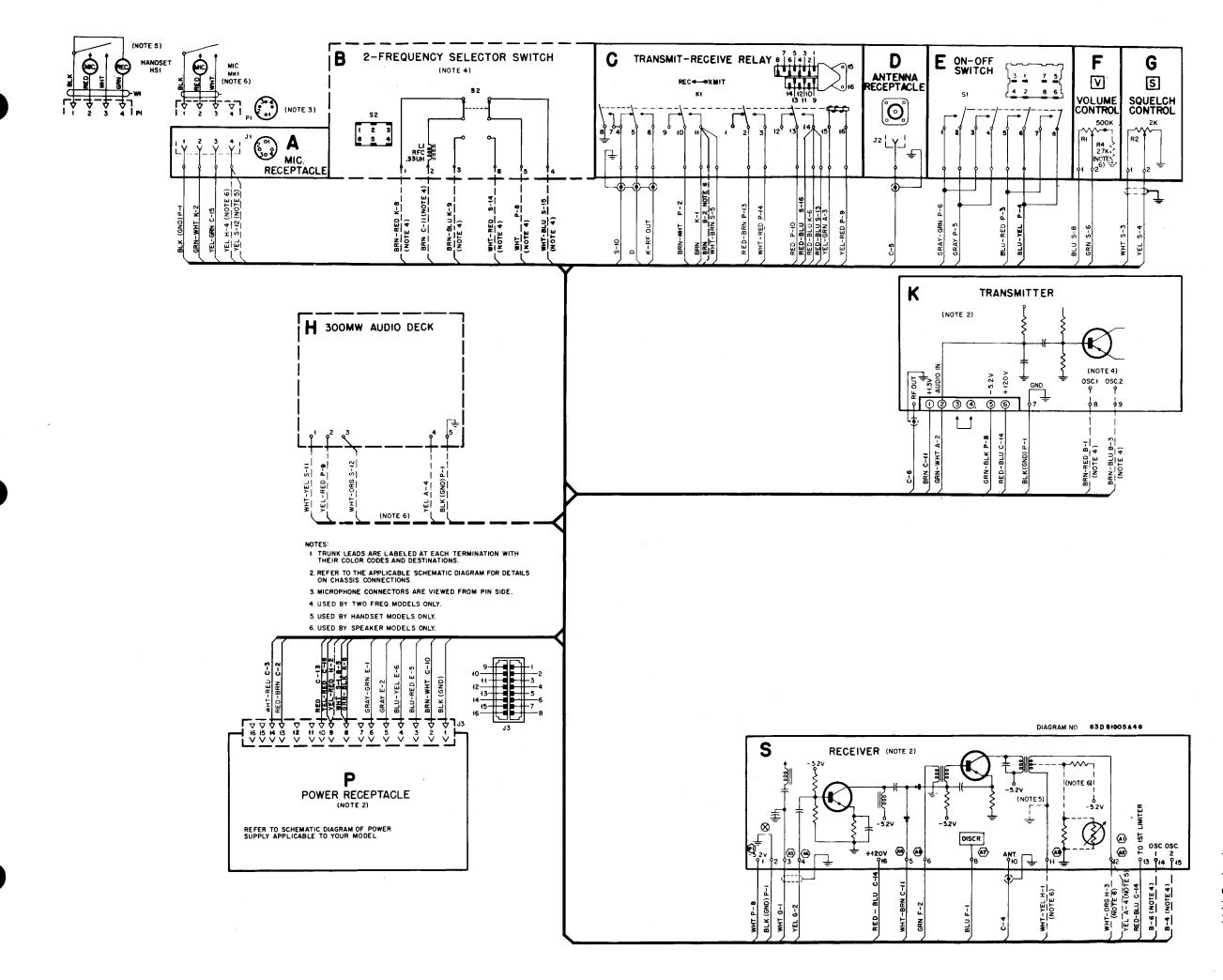
REFERENCE		
SYMBOL	MOTOROLA PART No.	DESCRIPTION
RII	6R6291	RESISTOR, fixed: (cont'd)
R12	6R6080	4.7K
R13	6R 6229	lK
R14	17C82291B12	
R15		same as R14
R16	6R6048	47K
R17		same as R16
SI	40C82105C01	SWITCH, rotary: 2 position; 2 sections; each section 6 pole, non-shorting; does not include 36A55361 KNOB
Tl	1V80713A69	TRANSFORMER, power: assy. consists of the following windings: pri 1: BLK-RED, GRAY-GRN with BLK-BRN tap. pri 2: BRN- YEL, BLK-GRN with BLK-YEL tap.
		pri 3: WHT-RED, WHT-GRN with WHT-BRN tap. sec. 1: RED, RED with YEL-RED
		tap. sec. 2: WHT-BLK, WHT-BLK sec. 3: GRN-WHT, GRN-WHT with GRN-BLK tap.
		sec. 4: GRN, GRN with GRN-YEL tap.
XF1	9K865564	FUSEHOLDER: extractor post type
XQ1 XQ2 XQ3	9D82673A01	SOCKET, transistor: female; 2 contact same as XQ1 same as XQ1
XQ4 XQ5		same as XQl same as XQl
	NON-REFERI	ENCED ITEMS
	1V80713A75	HOUSING BOTTOM COVER ASSY.
NKN6041	A CABLE KIT (6/12 v)
F201, F202	65B475247 or 65R4637	FUSE, cartridge: 6-1/4 a; 32 v; (12 volt only) 20 a; 32 v; (6 volt only)
P201	1V80715A26	CONNECTOR, plug: assy. incl 9A82460C01 fem; 12 cont; incl shell and cable clamp 55A82461C01 HANDLE, conn shell
XF201		FUSEHOLDER: includes: 14A82882A01 BODY, 14A82883A01 CAP
VE202		42A82884A01 CLIP, 2 req'd. 41A82885A01 SPRING
XF202 NLN6134	A BATTERY KI	same as XF201
		-
BT301	60D848921	BATTERY, rechargeable: nickel-cadmium; 6 volt
P301	9 A 865701	CONNECTOR, plug: female; 2 contact
		······································

NOTE:

Replacement transistors or crystal units (diodes) must be ordered by Motorola part number only for optimum performance.

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"H" Series "Handie-Talkie" Radiophone W/l or 2-Freq. Receiver and One l or 2-Freq. Transmitter Intercabling Diagram Motorola No. 63D81005A46-D

PARTS LIST for Intercabling Diagram 63D81005A46-D

NCN6021A Control Panel (1-Freq.) Speaker Model NCN6022A Control Panel (2-Freq.) Speaker Model NCN6025A Control Panel (1-Freq.) Handset Model NGN6012A Top Panel (1-Freq.) Handset Model NGN6013A Top Panel (2-Freq.) Handset Model

REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION
J1 J2 J3	1V80715A83 9A85615 28B847027	<u>CONNECTOR</u> , receptacle: female; 4 contact; potted female; single contact; coaxial type male; 16 contact
КI	8K858174	RELAY, telephone type: dual stack; contact arrangement; lst stack, 2-form "C", 2nd stack, l-form "A" and 2-form "C"; coil res. 50 ohms
L1	24K854314	COIL, r-f: choke; .33 uh (2-freq only)
R1 R2 R3 R4	18C847060 18K847061 6K128688	RESISTOR: variable; 500K ±20%; .3 w variable; 2K ±20%; .2 w NOT USED fixed; 2.7K ±10%; 1/4 w (used only
S1	1V854327	in NCN6021A, NCN6022A) SWITCH, assy; includes: 1V851776 SWITCH ASSY. includes:
		40B82406COI SWITCH, interlock: snap action; 4-contact 7B851773 BRACKET, switch 43K850806 BUSHING, shaft 41A847097 SPRING, tension 41A847112 SPRING, switch 14A84712 SPRING, switch 14A847096 BOARD, switch 3S122897 SCREW, lock: 4-40 1/4" 2 req'd. 4K848991 WASHER, insulating 3S2969 SCREW, machine: 4-40 x 3/16"
	1V854327	also includes 36A851214 KNOB, switch; 3S120621 SCREW, machine: 4-40 x 1/4"
S2	40B82668C01 NON-REFER	toggle: SPDT (2-freq. only) ENCED ITEMS
	32A864813 2K850796 36B82288B01	GASKET, microphone receptacle NUT, seal KNOB, control: plain; 2 req'd.
	13B82068C01	GRILLE, speaker (NCN6021A, NCN6022A)
	32A82177C01 32A847519	GASKET, diaphragm (NCN6021A, NCN6022A) GASKET, speaker; 2 req'd.
	42B847537	(NCN6021A, NCN6022A) CLIP, microphone (NCN6021A, NCN6022A)
	32A847539	NCN6022A) GASKET, microphone clip (NCN6021A, NCN6022A)
	55B847559	HANDLE, carrying (NCN6021A, NCN6022A)
	32A848936 1V848554	GASKET, handle HANDSET CRADLE ASSY. (NGN6012A, NGN6013A, NCN6025A)
	7B847008	BRACKET, handset: spring (NGN6012A, NGN6013A, NCN6025A)
	15C82636A12	and NCN6025A)
	15C82636A13 15C82636A10 15C82636A11	HOUSING, control panel (NCN6022A) HOUSING, top panel (NGN6012A) HOUSING, top panel (NGN6013A)

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REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION	REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION	REFERENCE SYMBOL	MOTOROLA PART No.	
NM N600'	7A Handset			1V850761	COIL, RF: (cont'd) INSULATOR and SWITCHING TAB		75A82089C01	Γ
HSI	50C847025	HANDSET: receiver cartridge impedance 125 ohms; transmitter cartridge		41A848154	ASSY. (used only in 30-54 mc) SPRING, contact: (used only in 30-54 mc)		1V80713A42	
		impedance 25 ohms	NLN6129	A Kit, Carrying	; Strap			
Pl Wl	1V848171	CONNECTOR, plug: p/o 30D82565B05 CORD, coiled; CORD, handset: assy.; includes:		42C82554D01	STRAP, shoulder and handset; includes: 42C82554D02 STRAP, shoulder 42K483337 STRAP, handset			
		30D82565B05 CORD, coiled: tinsel; 4 conductor; includes male; 4 contact connector plug 29A800038 LUG, terminal: 4 used 42A85648 CLAMP, ground	("H" Seri NHN6034	A Housing Sleev	tr., 1-Freq. Rcvr.)			
NMN6008	8A Microphone			1V80711A45	HOUSING SLEEVE ASSY. (center			
MKI	50D82040C01	30D82565B04 CORD, microphone: coiled; with 4 contact connector; 12" length supplied 59K865086 CARTRIDGE, microphone 40K865087 SWITCH, push-to-talk 41K865088 SPRING, cable relief 38K865089 BUTTON, switch 15A82041C01 COVER, front			section of housing) Riveted incl: 15C82029COI SLEEVE, housing 55A847016 STRIKE: 2 req'd. 4A834582 WASHER, fibre: 4 req'd. 42A847020 FASTENER, strap: 2 req'd. 32A847042 GASKET, catch: 2 req'd. 46K847022 STUD, oval head: 7/16" long			
Pl	A Antenna (136-	15A82041C02 COVER, back <u>CONNECTOR, plug:</u> p/o 30D82565B04 CORD, micro- phone		1V847676	46K847023 STUD, oval head: 1/2" long 47A102105 PIN, cross: 2 req'd. RECEIVER PIVOTING BRACKET & FASTENER ASSY. (Riveted)			
NAD61212	A Antenna (150.8	8-162 mc)			incl: 7A847014 BRACKET, fastener mtg.			
NAD6122	A Antenna (162- 1V80717A10 (136-150.8 mc) or1V858453 (150.8-162 mc) or1V858454 (162-174 mc) 14A844065 41A844061	ANTENNA ROD ASSY, includes: 47K863264 ROD, antenna;20-1/4"lg 43A847577 BALL, antenna ANTENNA ROD ASSY, includes:		3A847626 3K858062 4A831369 4K51143 4K858061 7A847024 43A82232B02	64K858066 PLATE, pivoting 4K858060 WASHER, nylon 41B102109 FASTENER, spring 4K840914 WASHER, spring SCREW, captive: 4 used on NHN6033A and 2 used on NHN6034A SCREW, captive: 2 req'd. used on NHN6034A WASHER, shoulder: 2 req'd. WASHER, fibre: 2 req'd. WASHER, nylon: 2 req'd. BRACKET, receiver hold-down			
	4A822404 4S490516	WASHER: 2 req'd WASHER: 1/4"106"030"	Miscellar	eous Mechanica	l Parts			
	14A844245 28A844066 42A482075 3S3860	INSULATOR, antenna CONNECTOR, plug: male; single contact RING, "O" SCREW, set: 4-40 x 1/8"		1V80713A35	BATTERY CASE ASSY. (Riveted) p/o NPN6021A incl: 15C82061C01 CASE, battery 32A847042 GASKET, catch: 2 req'd 41A845494 SPRING, hold-down			
NAB6082. NAB6083. NAB6084.	A Antenna (25-3) A Antenna (30-3) A Antenna (36-4) A Antenna (42-4) A Antenna (48-5)	6 mc) 2 mc) 8 mc)		1V80713A88	55A847015 CATCH: 2 req'd. BATTERY CASE ASSY. (Riveted) p/o NPN6010A incl: 15C82047C01 CASE, battery 55A847015 CATCH: 2 req'd. 42A847020 FASTENER, strap:			
	24K848321 pr24B850760 pr24B850759 24A848318 1V852599 47B483170 14A847610 1V848319 76K838176 41K838646 14B82026C01 38A847677	COIL, RF: loading; used for 25-30 mc loading; used for 30-36 and 36-42 mc loading; used for 42-48 and 48-54 mc coupling loop CONNECTOR, plug: male; single contact ROD, antenna INSULATOR, coil mounting STUD AND BUSHING ASSY. CORE, tuning: coded VIOLET SPRING, core tension INSULATOR, antenna base BUTTON, plug			2 req'd. 32A847042 GASKET, catch: 4 req'd. 32A848478 GASKET, bracket 7A848464 BRACKET, bracket 7A848466 BRACKET, chassis hold-down; "U" shaped 7A848060 BRACKET, chassis hold-down; "L" shaped 7A82052C01 BRACKET, strike 1V80713A89 EXTERNAL DOOR ASSY. incl. 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking 4C82418B05 WASHER, nylon 55A82050C01 STRIKE			

DESCRIPTION

32A82053C01 GASKET, door BUMPER, rubber BATTERY CASE ASSY. (Riveted) p/o NPN6022A incl: 15C82062C01 CASE, battery 55A847015 CATCH: 2 req'd. 42A847020 FASTENER, strap: 2 req'd. 32A847042 GASKET, catch: 4 req'd.

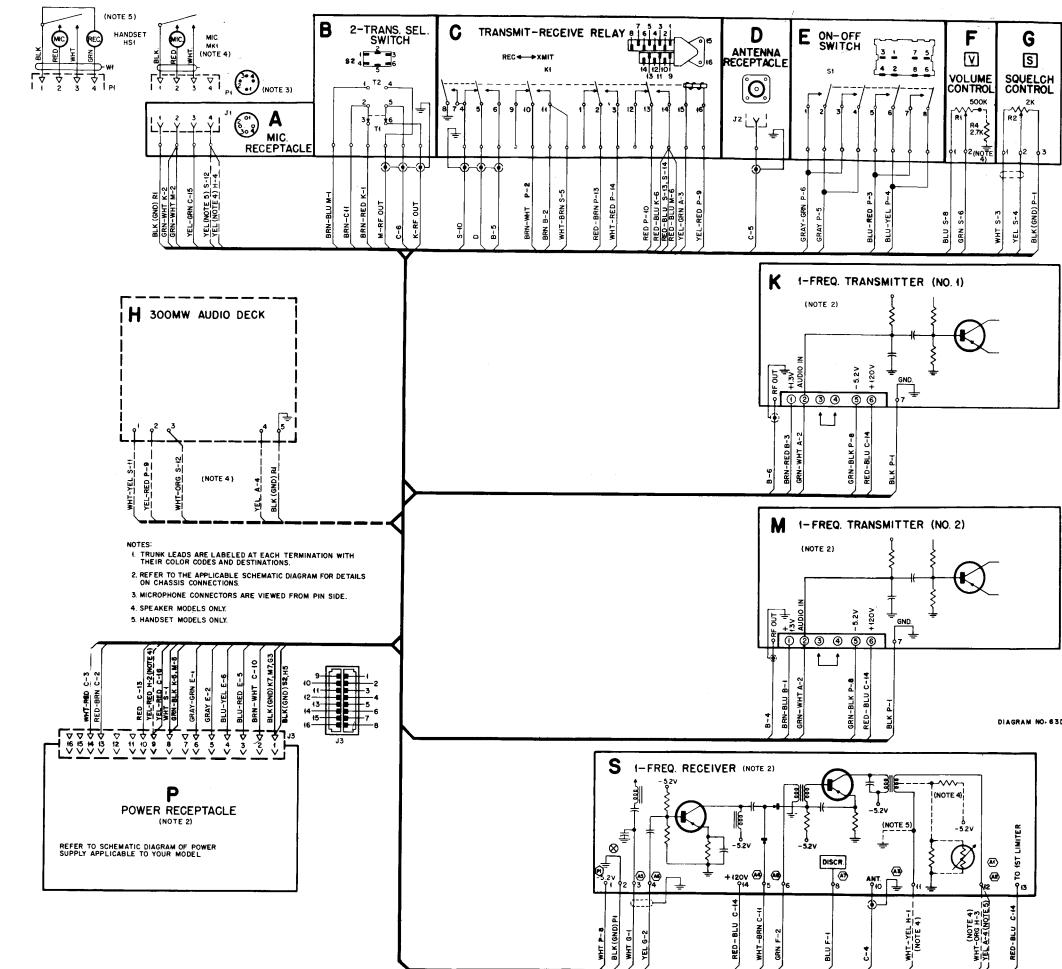


DIAGRAM NO-63D81005A49

"H" Series "Handie-Talkie" Radiophone W/Two 1-Freq. Transmitters Intercabling Diagram Motorola No. 63D81005A49-D

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PARTS LIST for Intercabling Diagram 63D81005A49-D

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NGN6014A Top Panel (Handset Model) NCN6023A Control Panel (Speaker Model)

REFERENCE	MOTOROLA	DECORDINA
SYMBOL	PART No.	DESCRIPTION
T 1	1100515100	CONNECTOR, receptacle:
J1 12	1V80715A83	female; 4 contact; potted
J2	9A85615	female; single contact; coaxial type
J3	28B847027	male; 16 contact
КI	80K858174	RELAY, telephone type:
111	0012030114	dual stack; contact arrangement; 1 st. stack, 2 form "C"; 2nd. stack,
		1 form "A" and 2 form "C"; coil res.
		50 ohms
		RESISTOR:
Rl	18C847060	variable; 500K ±20%; .3 w
R2	18K847061	variable; $2K \pm 20\%$; .2 w
R3	1	NOT USED
R4	6K128688	fixed; 2.7K ±10%; 1/4 w (NCN6023A)
		SWITCH,
S1	1V854327	assy: includes 1V851776 SWITCH
		ASSY includes; 40B82406C01 SWITCH,
		interlock: snap action; 4 contact
		7B851773 BRACKET, switch
		43K850806 BUSHING, shaft
		41A847097 SPRING, tension
		41A847112 SPRING, switch
		47A851213 SHAFT, switch
		14A847096 BOARD, switch; 3S122897
		SCREW, lock: 4-40 x 1/4"; 2 req'd
		4K848991 WASHER, insulating
		3S2969 SCREW, machine: 4-40 x
	13405 4335	3/16"
	1V854327	also includes 36A851214 KNOB,
		switch; 3S120621 SCREW, machine:
6 2	10.1.000.11	$4-40 \ge 1/4$
S2	40A80246	toggle: dpdt
	NON-R	EFERENCED ITEMS
	32A864813	GASKET, microphone receptacle
	2K850796	NUT, seal
	36B82288B01	KNOB, control: plain; 2 req'd
	13B82068C01	GRILLE, speaker (NCN6023A)
	32A82177C01	GASKET, diaphragm (NCN6023A)
	32A847519	GASKET, speaker; 2 req'd
	*	(NCN6023A)
	42B847537	CLIP, microphone (NCN6023A)
	32A847539	GASKET, microphone clip
		(NCN6023A)
	55B847559	HANDLE, carrying (NCN6023A)
	32A848936	GASKET, handle
	1V848554	HANDSET CRADLE ASSY (NGN6014A)
	7B847008	BRACKET, handset: spring
1		(NGN6014A)
	15C82636A11	HOUSING, top panel (NGN6014A)
	15C82636A13	HOUSING, control panel (NCN602 3A)
NMN6007A	Handsot	
I 1111110007A	Tranuset	
		HANDSET:
HS1	50C847025	receiver cartridge impedance 125
		ohms; transmitter cartridge impedance 25 ohms
		impedance 55 0mms
		CONNECTOR, plug:
Pl		$\frac{\text{CONNECTOR, plug:}}{\text{p/o 30D82565B05 CORD, coiled}}$
		pro subazsosbus CORD, colled
		CORD, handset:
W1	1V848171	assy; includes; 30D82565B05 CORD,
	1,010111	
		coiled: tinsel; 4 conductor; includes male; 4 contact connector plug
		29A800038 LUG, terminal: 4 used
		42A85648 CLAMP, ground
		initio on the second se

NMN6008A Microphone

NLN6129A Kit, Carrying Strap

42C82554D01

STRAP, shoulder and handset; includes: 42C82554D02 STRAP, shoulder 42K483337 STRAP, handset

	T	1	('
REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION	RES
		MICROPHONE, palm type:	
MK1	50D82040C01	includes; 30D82565B04 CORD,	
		microphone: coiled; with 4 contact	1
		connector; 12" length supplied	
		59K865086 CARTRIDGE, microphone	
		40K865087 SWITCH, push-to-talk	
		41K865088 SPRING, cable relief	
		38K865089 BUTTON, switch	
		15A82041C01 COVER, front	
		15A82041C02 COVER, back	
		CONNECTOR, plug:	
Pl		p/o 30D82565B04 CORD, microphone	
	A Antenna (136- A Antenna (150.		
	A Antenna (162-		
	1V80717A10	ANTENNA ROD ASSY, includes:	
	(136-150.8 mc)		
	11050453	43A847577 BALL, antenna	
	or1V858453	ANTENNA ROD ASSY, includes:	
	(150.8-162 mc)	· · · · · · · · · · · · · · · · · · ·	
	0-137050454	43A847577 BALL, antenna	
	or1V858454	ANTENNA ROD ASSY, includes:	
	(162-174 mc)	47K847895 ROD, antenna: 17-1/4" lg	
	1440440/5	43A847577 BALL, antenna	
	14A844065	INSULATOR, antenna; nylon; threaded	
	41A844061 4A822404	SPRING, antenna	
	4S490516	WASHER: 2 req'd	
	14A844245	WASHER: 1/4"106"030"	
	28A844066	INSULATOR, antenna	
	201011000	CONNECTOR, plug: male; single	
	42A482075	contact RING, "O"	
	353860		
	555660	SCREW, set: 4-40 x 1/8"	
	Antenna (25-30		M
	Antenna (30-36		
	Antenna (36-42		
	Antenna (42-48		
VAB6085A	Antenna (48-54	mc)	
		COIL, RF:	
	24K848321	loading; used for 25-30 mc	
	or 24B850760	loading; used for 30-36 and 36-42 mc	
	or 24B850759	loading; used for 42-48 and 48-54 mc	
	24A848318	coupling loop	
	1V852599	CONNECTOR, plug: male; single	
		contact	
	47B483170	ROD, antenna	
	14A847610	INSULATOR, coil mounting	
	1V848319	STUD AND BUSHING ASSY	
	76K838176	CORE, tuning: coded VIOLET	
	41K838646	SPRING, core tension	
	14B82026C01	INSULATOR, antenna base	
	38A847677	BUTTON, plug	
	1V850761	INSULATOR and SWITCHING TAB	
		ASSY (used only in 30-54 mc)	
	41A848154	SPRING, contact: (used only in	
		30-54 mc)	

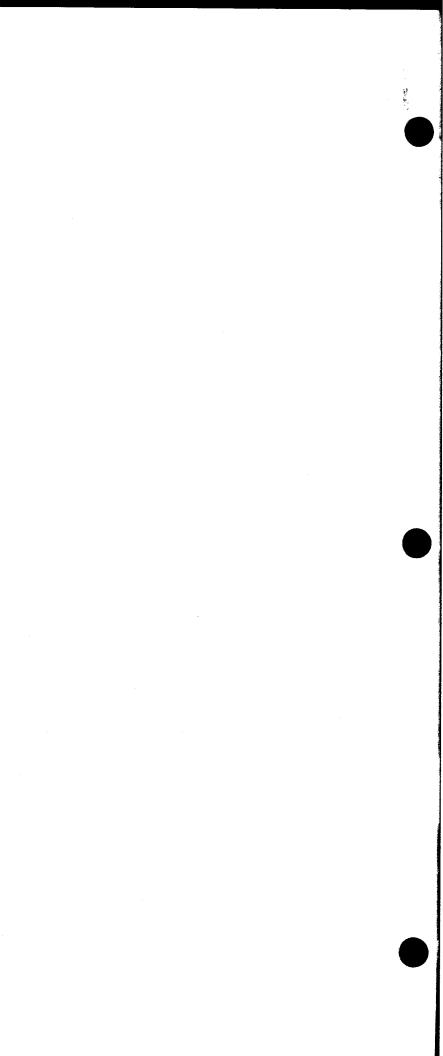
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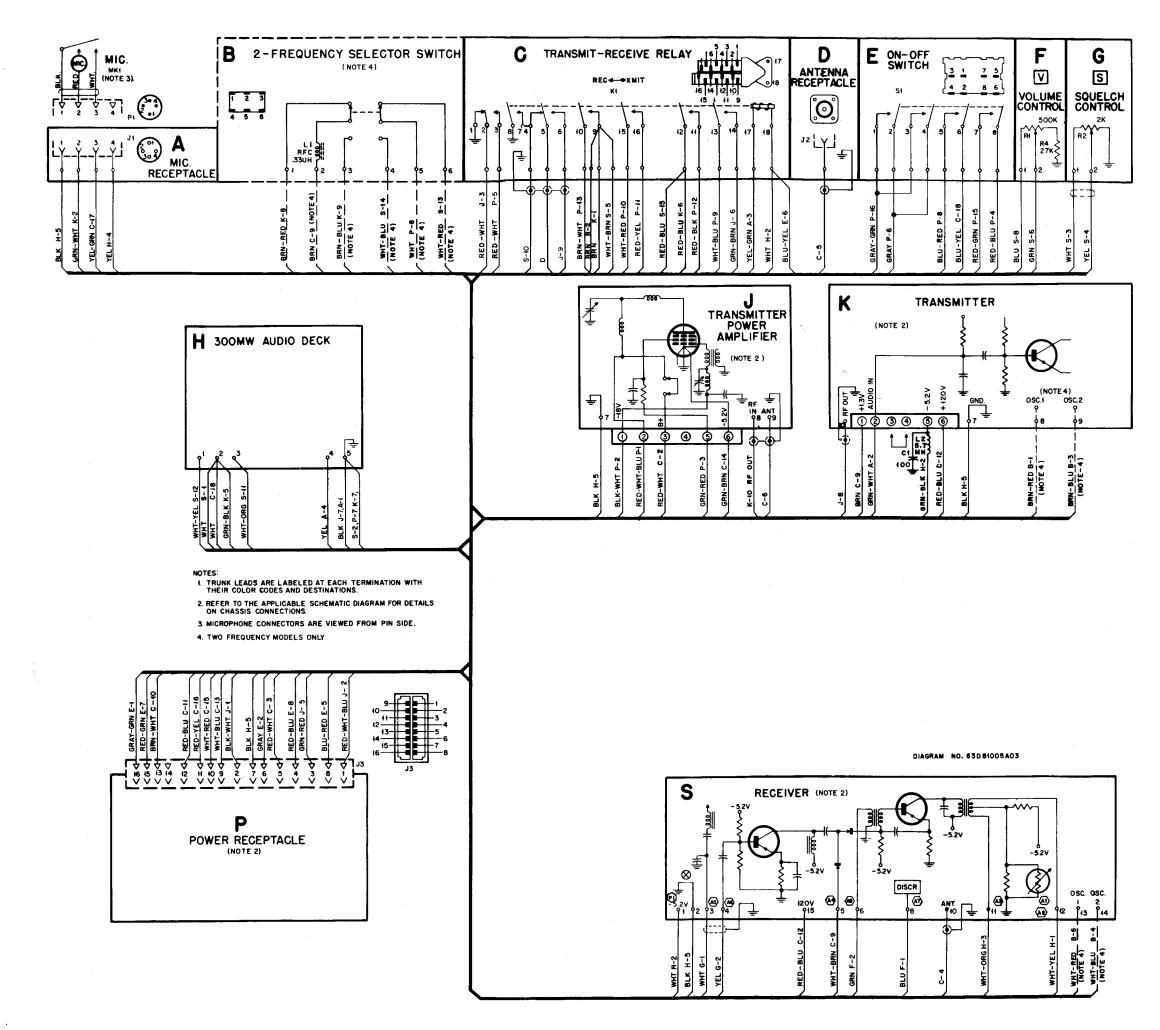
NHN6035A Housing Sleeve & Hdwe. Kit ("H" Series Two 1-Freq. Xmtrs., 1-Freq. Rcvr.)

" Seri	es Iwo I-Freq.	Xmtrs., 1-Freq. Rcvr.)
MBOL	MOTOROLA PART No.	DESCRIPTION
	1V80711A46 1V849040 1V849040 3A847626 4A831369 4K51143 4K858061 7A849010 43A82232B01 7A847597 7A847595 7A847631 7A847632	HOUSING SLEEVE ASSY. (center section of housing) Riveted incl: 15C82029C02 SLEEVE, housing 4A834582 WASHER, fibre: 4 req'd. 42A847020 FASTENER, strap: 2 req'd. 55A847016 STRIKE: 2 req'd. 32A847042 GASKET, catch: 2 req'd. 46K847022 STUD, oval head: 7/16" long 46K847023 STUD, oval head: 1/2" long 47A102105 PIN, cross: 2 req'd. RECEIVER PIVOTING BRACKET & FASTENER ASSY. (Riveted) incl: 7A849009 BRACKET, fastener mtg. 64K858066 PLATE, pivoting 4K858066 WASHER, nylon 41B102109 FASTENER, spring 4K860914 WASHER, spring SCREW, captive: 6 req'd. WASHER, fibre: 2 req'd. WASHER, nylon: 4 req'd. BRACKET, rovr. hold-down SPACER, insulator BRACKET, xmtr. mounting: left-hand BRACKET, xmtr. pivoting: right-hand BRACKET, xmtr. pivoting: right-hand BRACKET, xmtr. pivoting: left-hand
cellan	eous Mechanica	l Parts
	1V80713 A 42	BATTERY CASE ASSY. (Riveted) p/o NPN6022A incl: 15C82062C01 CASE, battery 55A847015 CATCH: 2 req'd.

1	p/o NPN6022A
	incl: 15C82062C01 CASE, battery
	55A847015 CATCH: 2 req'd.
	42A847020 FASTENER, strap:
	2 req'd.
	32A847042 GASKET, catch: 4 reg'd.
1V80713A35	BATTERY CASE ASSY, (Riveted)
1	p/o NPN6021A
1	incl: 15C82061C01 CASE, battery
	32A847042 GASKET, catch: 2 reg'd.
	41A845494 SPRING, hold-down
1V80713488	55A847015 CATCH: 2 req'd.
1V80713A88	BATTERY CASE ASSY. (Riveted)
	p/o NPN6010A
	incl: 15C82047C01 CASE, battery
	55A847015 CATCH: 2 req'd.
1	42A847020 FASTENER, strap:
	2 req'd.
	32A847042 GASKET, catch: 4 req'd.
	32A848478 GASKET, bracket
	7A848464 BRACKET, hold-down:
	"U" shaped
i.	7A848466 BRACKET, hold-down;
	"L" shaped
	7A82052C01 BRACKET, strike
	1V80713A89 EXTERNAL DOOR ASSY.
	incl: 15A82131C01 DOOR, hinged
	46A82051C01 STUD, locking
	4C82418B05 WASHER, nylon
	55A82050C01 STRIKE
	32A82053C01 GASKET, door
75A82089C01	BUMPER, rubber

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"'P" Series "Handie-Talkie" Radiophones W/l or 2-Freq. Receiver and One l or 2-Freq. Transmitter Intercabling Diagram Motorola No. 63D81005A03-D PARTS LIST for Intercabling Diagram 63D81005A03-D

NCN6026A Control Panel (1-Freq.) NCN6027A Control Panel (2-Freq.)

REFERENCE	MOTOROLA	DESCRIPTION
	PART No.	
Cl	2 3K864897	CAPACITOR, fixed: 100 uf +100-0%; 10 v
71	13/20715 4.02	CONNECTOR, receptacle:
J1 J2	1V80715A83 9A85615	female; 4 contact; potted female; single contact; coaxial type
J3	28B847027	male; 16 contact
K1	80D82178C01	RELAY, telephone type: dual stack; contact arrangement; lst stack, 4-form "A"; 2nd stack, l-form "A" and 2-form "C"; coil res. 50 ohms
		COIL, r-f:
Ll	24K854314	choke; .33 uh (2-freq. only)
L2	24K847941	choke; 5.7 mh
ום	10 00 47040	RESISTOR: variable; 500K ±20%; .3 w
R1 R2	18C847060 18K847061	variable; $500K \pm 20\%$; .5 w variable; 2K $\pm 20\%$; .2 w
R3		NOT USED
R4	6K128688	fixed; 2.7K ±10%; 1/4 w
S 1	1V85432 7	<u>SWITCH:</u> assy.; includes:
		1V851776 SWITCH ASSY. includes; 40B82406C01 SWITCH, interlock:
		snap action; 4-contact
		7B851773 BRACKET, switch
		43K850806 BUSHING, shaft
		41A847097 SPRING, tension 41A847112 SPRING, switch
		47A851213 SHAFT, switch
		14A847096 BOARD, switch
		3S122897 SCREW, lock: 4-40 x 1/4 2 reg'd.
		4K848991 WASHER, insulating
		3S2969 SCREW, maching: 4-40 x
	11054227	3/16" also includes 36A861214 KNOB,
	1V854327	switch; 3S120621 SCREW, machine;
		$4-40 \ge 1/4''$
S2	40B82668C01	toggle; SPDT (2-freq. only)
	NON-REFER	LENCED ITEMS
	32A864813	GASKET, microphone receptacle NUT, seal
	2K850796 36B82288B01	NOI, seal KNOB, control: plain; 2 req'd.
	13B82068C01	GRILLE, speaker
	32A82177C01	GASKET, diaphragm
	32A847519 42B847537	GASKET, speaker CLIP, microphone
	32A847539	GASKET; microphone clip
l	55B847559	HANDLE, carrying
	32A 848936	GASKET, handle GASKET, antenna receptacle
	32A848074 32A482067	GASKET, antenna receptacle GASKET, antenna receptacle
	2A82262B01	NUT, seal: used on S2
ľ	15C82636A12	HOUSING, control panel (NCN6026A)
	15C82636A13	HOUSING, control panel (NCN6027A)
NMN6008	3A Microphone	

NMN600	18A Microphone	
MK1	50D82040C01	MICROPHONE, palm type: includes: 30D82565B04 CORD, microphone: coiled; with 4 contact arrangement; 12" length supplied 59K865086 CARTRIDGE, microphone 40K865087 SWITCH, push-to-talk

REFERENCE	MOTOROLA PART No.	DESCRIPTION	NHN603 (''P'' Sei NHN603
		MICROPHONE (cont'd) 41K865088 SPRING, cable relief 38K865089 BUTTON, switch 15A82041C01 COVER, front 15A82041C02 COVER, back	("P" Sei
P1		CONNECTOR, plug: p/o 30D82565B04 CORD, micro- phone	
NAD612	DA Antenna (136 IA Antenna (150 2A Antenna (162	.8-162 mc)	
	1V80717A10 (136-150.8 mc) or1V858453 (150.8-162 mc)	ANTENNA ROD ASSY: includes: 47K863264 ROD, antenna: 20-1/4"lg 43A847577 BALL, antenna ANTENNA ROD ASSY: includes: 47B847894 ROD, antenna: 18-1/4"lg 43A847577 BALL, antenna	
	or1V858454 (162-174 mc)	ANTENNA ROD ASSY: includes: 47K847895 ROD, antenna: 17-1/4" lg 43A847577 BALL, antenna	
	14A844065 41A844061 4A822404 4S490516 14A844245	INSULATOR, ant.: nylon; threaded SPRING, antenna WASHER: 2 req'd WASHER: 1/4"106"030" INSULATOR, antenna	
	28A844066 42A482075 3S3860	CONNECTOR, plug: male; single contact RING, 'O'' SCREW, set: 4-40 x 1/8''	
NAB608 NAB608 NAB608	1A Antenna (25- 2A Antenna (30- 3A Antenna (36- 4A Antenna (42- 5A Antenna (48-	36 mc) 42 mc) 48 mc)	
	24K848321 or24B850760 or24B850759 24A848318	COIL, RF: loading; used for 25-30 mc loading; used for 30-36 and 36-42 mc loading; used for 42-48 and 48-54 mc coupling loop	Miscella
	1V852599 47B483170 14A847610 1V848319	CONNECTOR, plug: male single contact ROD, antenna INSULATOR, coil mounting STUD AND BUSHING ASSY.	
	76K838176 41K838646 14B82026C01 38A847677 1V850761	CORE, tuning: coded VIOLET SPRING, core tension INSULATOR, antenna base BUTTON, plug INSULATOR and SWITCHING TAB	
	41A848154	ASSY. (used only in 30-54 mc) SPRING, contact: (used only in 30-54 mc)	
NLN612	9A Kit, Carryin	g Strap	
	42C82554D01	STRAP, shoulder and handset. includes: 42C82554D02 STRAP, shoulder 42K483337 STRAP, handset	

NHN6037A Housing Sleeve & Hdwe. Kit ("P" Series 1-Freq. Xmtr., 1-Freq. Rcvr.) NHN6038A Housing Sleeve & Hdwe. Kit ("P" Series 2-Freq. Xmtr., 1-Freq. Rcvr.)

MOTOROLA PART No.	DESCRIPTION
1V80711A4	
	section of housing) Riveted
	incl: 15C82029C02 SLEEVE, housing
	55A847016 STRIKE; 2 req'd.
	4A834582 WASHER, fibre: 4 req'd.
l.	42A847020 FASTENER, strap:
1	2 req'd.
	32A847042 GASKET, catch: 2 req'd. 46K847022 STUD, oval head:
	7/16" long
	46K847023 STUD, oval head:
1	1/2" long
1V847676	47A102105 PIN, cross: 2 req'd. RECEIVER PIVOTING BRACKET &
10041010	FASTENER ASSY. (Riveted)
	incl: 7A847014 BRACKET,
	fastener mtg.
	64K858066 PLATE, pivoting
	4K858060 WASHER, nylon
	41B102109 FASTENER, spring 4K840914 WASHER, spring
3A847626	SCREW, captive: 6 used on
	NHN6037A and 4 used on NHN6038A
3K858062	SCREW, captive: 2 used on
	NHN6038A
4A831369 4K51143	WASHER, shoulder: 2 req'd.
4K51143 4K858061	WASHER, fibre: 2 req'd. WASHER, nylon: 4 req'd.
7A847556	BRACKET, housing mtg.
	(left-hand) 2 req'd.
7A847557	BRACKET, housing mtg.
7 4 9 4 7 4 3 4	(right-hand) 2 req'd.
7A847024 43A82232B(BRACKET, receiver hold-down 2 SPACER, insulator
ous Mechar	
1V80713A76	BATTERY CASE ASSY. (Riveted) p/o NPN6011A
	incl: 15D82260C01 CASE, battery
	55A847015 CATCH: 2 req'd.
	7A847618 BRACKET, catch: 2 req'd.
	42A847020 FASTENER: strap;
	2 req'd.
	2 req'd. 32A847042 GASKET, catch: 4 req'd.
	2 req'd.
	2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg:
	2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd.
- - - -	2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike
	2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring:
	2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd.
	2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring:
	2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR
	2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR ASSY. (Riveted) incl: 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking
	2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR ASSY. (Riveted) incl: 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking 4C82418B05 WASHER, nylon
	2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR ASSY. (Riveted) incl: 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking 4C82418B05 WASHER, nylon 55A82050C01 STRIKE
548208900	2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR ASSY. (Riveted) incl: 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking 4C82418B05 WASHER, nylon 55A82050C01 STRIKE 32A82053C01 GASKET, door
	 2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR ASSY. (Riveted) incl: 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking 4C82418B05 WASHER, nylon 55A82050C01 STRIKE 32A82053C01 GASKET, door 1 BUMPER, rubber
	2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR ASSY. (Riveted) incl: 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking 4C82418B05 WASHER, nylon 55A82050C01 STRIKE 32A82053C01 GASKET, door
	 2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR ASSY. (Riveted) incl: 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking 4C82418B05 WASHER, nylon 55A82050C01 STRIKE 32A82053C01 GASKET, door BUMPER, rubber BATTERY CASE ASSY. (Riveted)
	<pre>2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR ASSY. (Riveted) incl: 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking 4C82418B05 WASHER, nylon 55A82050C01 STRIKE 32A82053C01 GASKET, door BUMPER, rubber BATTERY CASE ASSY. (Riveted) p/o NPN6023A incl: 15D82063C01 CASE, battery 55A847015 CATCH: 2 req'd.</pre>
	 2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2 K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR ASSY. (Riveted) incl: 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking 4C82418B05 WASHER, nylon 55A82050C01 STRIKE 32A82053C01 GASKET, door BUMPER, rubber BATTERY CASE ASSY. (Riveted) p/o NPN6023A incl: 15D82063C01 CASE, battery 55A847015 CATCH: 2 req'd. 7A847618 BRACKET, catch: 2 req'd.
	 2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2 K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR ASSY. (Riveted) incl: 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking 4C82418B05 WASHER, mylon 55A82050C01 STRIKE 32A82053C01 GASKET, door BUMPER, rubber BATTERY CASE ASSY. (Riveted) p/o NPN6023A incl: 15D82063C01 CASE, battery 55A847015 CATCH: 2 req'd. 7A847618 BRACKET, catch: 2 req'd. 42A847020 FASTENER, strap:
25A82089C0 V80713A45	<pre>2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg: 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR ASSY. (Riveted) incl: 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking 4C82418B05 WASHER, nylon 55A82050C01 STRIKE 32A82053C01 GASKET, door BUMPER, rubber BATTERY CASE ASSY. (Riveted) p/o NPN6023A incl: 15D82063C01 CASE, battery 55A847015 CATCH: 2 req'd. 7A847618 BRACKET, catch: 2 req'd. 42A847020 FASTENER, strap: 2 req'd.</pre>
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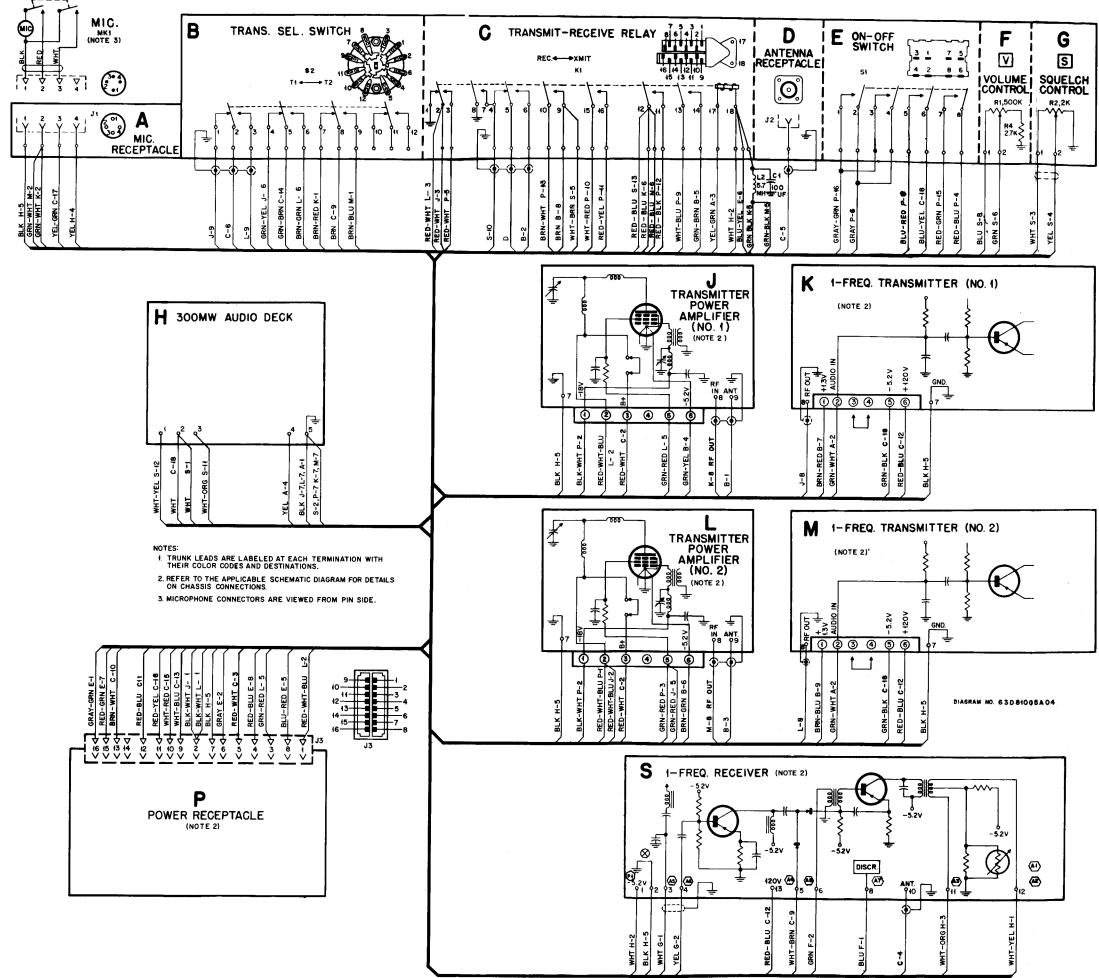
DESCRIPTION

REFERENCE SYMBOL

MOTOROLA PART No.

1V80713A47

BATTERY CASE COVER ASSY. p/o NPN6023A incl: 15D82039C01 COVER, battery case 46K855697 STUD, oval head; 2 req'd. 47A102105 PIN, cross: 2 req'd.



"P" Series "Handie-Talkie" Radiophones W/Two 1-Freq. Transmitters Intercabling Diagram Motorola No. 63D81005A04-E

PARTS LIST for Intercabling Diagram 63D81005A04-E

	NCN602	8A Control Pane	s1		
	REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION		
	C1	23K864897	<u>CAPACITOR, fixed:</u> 100 uf +100-0%; 10 v		
	J1 J2	1V80715A83 9A85615	CONNECTOR, receptacle: female; 4 contact; potted female; single contact; coaxial type		
	J3	28B847027	male; 16 contact		
	KI	80D82178C01	RELAY, telephone type: dual stack; contact arrangement; lst stack, 4-form "A"; 2nd stack, l-form "A" and 2-form "C"; coil res. 50 ohms		
			<u>COIL, r-f:</u>		
	L1 L2	24K847941	NOT USED choke; 5.7 mh		
	R1	18C847060	RESISTOR: variable; 500K ±20%; .3 w		
	R2	18K847061	variable; $2K \pm 20\%$; $.2 w$		
	R3 R4	6K128688	NOT USED		
	K4	06128088	fixed: 2.7K ±10%; 1/4 w		
	S1	1V854327	<u>SWITCH:</u> assy.; includes: 1V851776 SWITCH ASSY. includes: 40B82406C01 SWITCH, interlock:		
			snap action; 4-contact 7B851773 BRACKET, switch 43K850806 BUSHING, shaft		
			41A847097 SPRING, tension 41A847112 SPRING, switch		
			47A851213 SHAFT, switch		
l			14A847096 BOARD, switch 3S122897 SCREW, lock: 4-40x1/4";		
			2 req'd. 4K848991 WASHER, insulating 3S2969 SCREW, machine: 4-40 x		
		1V854327	3/16" also includes 36A851214 KNOB, switch; 3S120621 SCREW, machine		
	S2	40C848349	4-40 x 1/4" rotary: 4-pole; 2-position, non-		
ļ			shorting		
		NON-REFERI	ENCED ITEMS		
I		32A864813	GASKET, microphone receptacle		
I		2K850796 36B82288B01	NUT, seal KNOB, control: plain; 2 req'd.		
ł		36B82288B02	KNOB, control: (black dot)		
I		13B82068C01 32A82177C01	GRILLE, speaker		
I		32A82177C01 32A847519	GASKET, diaphragm GASKET, speaker		
I		42B847537	CLIP, microphone		
I		32A847539	GASKET, microphone clip		
l		55B847559 32A848936	HANDLE, carrying		
l		15C82636A14	GASKET, handle HOUSING, control panel		
	NMN6008A Microphone				
ſ	MKI	50D82040C01	MICROPHONE, palm type: includes: 30D82565B04 CORD, microphone:		
			coiled; with 4 contact connector;		
			12" length supplied 59K865086 CARTRIDGE, microphone		
I			40K865087 SWITCH, push-to-talk		
ļ			41K865088 SPRING, cable relief 38K865089 BUTTON, switch		
ŀ			15A82041C01 COVER, front		
			15A82041C02 COVER, back		
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REFERENCE SYMBOL	MOTOROLA PART No.	DESCRIPTION	REFEREI
Pl		CONNECTOR, plug: p/o 30D82565B04 CORD, micro- phone	
	1A Antenna (25		'
	2A Antenna (30- 3A Antenna (36-		
	4A Antenna (42)		
	5A Antenna (48		
	2 4770 40000	COIL, RF:	
	24K848321 or24B850760	loading; used for 25-30 mc	
	or24B850759	loading; used for 30-36 and 36-42 mc loading; used for 42-48 and 48-54 mc	
	24A848318	coupling loop	
	17852599	CONNECTOR, plug: male; single	
		contact	
	47B483170	ROD, antenna	
	14A847610	INSULATOR, coil mounting	
	1V848319 76K838176	STUD AND BUSHING ASSY.	
	41K838646	CORE, tuning: coded VIOLET SPRING, core tension	1 1
	14B82026C01		
	38A847677	BUTTON, plug	
	1V850761	INSULATOR and SWITCHING TAB	
		ASSY. (used only in 30-54 mc)	
	41A848154	SPRING, contact: (used only in	
MARINE		30-54 mc)	
)A Antenna (136 IA Antenna (150		Misce
	A Antenna (150 A Antenna (162		IVIIBCE.
	1V80717A10		r I 🗌
	(136-150.8 mc)	,	
	or1V858453	43A847577 BALL, antenna	
	(150,8-162 mc)	ANTENNA ROD ASSY: includes: 47B847894 ROD, antenna: 18-1/4" 1g	
	(190,0-102 mc)	43A847577 BALL, antenna	
	or1V858454	ANTENNA ROD ASSY: includes:	
	(162-174 mc)	47K847895 ROD, antenna: 17-1/4" lg	
		43A847577 BALL, antenna	
	14A844065	INSULATOR, antenna: nylon;	
	41A844061	threaded SPRINC antenna	
	41A844061 4A822404	SPRING, antenna WASHER: 2 req'd	
	45490516	WASHER: 2 req'd WASHER: 1/4"106"030"	
	14A844245	INSULATOR, antenna	
	28A844066	CONNECTOR, plug: male; single	
1		contact	
1	42A482075	RING, "O"	
	353860	SCREW, set: 4-40 x 1/8"	
NLN6129	A Kit, Carrying	g Strap	
]	42C82554D01	STRAP, shoulder and handset;	
		includes:	
		42C82554D02 STRAP, shoulder	
<u> </u>		42K483337 STRAP, handset	
	A Housing Sleev les Two 1-Freq	re & Hdwe. Kit . Xmtrs., 1-Freq. Rcvr.)	
	1V80711A47	HOUSING SLEEVE ASSY. (center	
		section of housing) Riveted	
I		incl: 15C82029C03 SLEEVE,	
		housing	1
		55A847016 STRIKE: 2 req'd. 4A834582 WASHER, fibre: 4 req'd.	
		42A847020 FASTENER, strap:	
-		2 req'd.	
1		32A847042 GASKET, catch: 2 req'd.	1
		46K847022 STUD, oval head:	1
	1	7/16" long	1
1	ŀ	46K847023 STUD, oval head: 1/2"	
		long 46A481929 PIN, cross: 2 req'd.	
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RENCE	MOTOROLA PART No.	DESCRIPTION
	1V849040	RECEIVER PIVOTING BRACKET & FASTENER ASSY. (Riveted) incl: 7A849009 BRACKET, fastener mtg. 64K858066 PLATE, pivoting 4K858066 WASHER, nylon
		41B102109 FASTENER, spring
	3A847626	4K840914 WASHER, spring SCREW, captive: 10 reg'd.
	4A831369	WASHER, shoulder: 2 req'd.
	4K51143	WASHER, fibre: 2 req'd.
	4K858061	WASHER, nylon: 8 req'd.
	7A847556	BRACKET, housing mtg.
		(left-hand) 4 req'd.
	7A847557	BRACKET, housing mtg.
		(right-hand) 4 req'd.
- 1	7A849010	BRACKET, receiver hold-down
	42113135	CLAMP, cable
	424848624	CLAMP, cable: 5/16" wide x 13/16" long
	43 4 82232B01	SPACER, insulator
	644847633	PLATE, pivoting (right-hand) 2 req'd. 5/16" between hole centers
	64 K 847634	PLATE, pivoting (left-hand) 2 req'd. 9/16" between hole centers
	644848153	PLATE, pivoting (right-hand) 2
	44861822	req'd. 2-11/16" long WASHER, flat: 2 req'd.

1V80713A76 75A82089C01 1V80713A45	BATTERY CASE ASSY. (Riveted) p/o NPN6011A incl: 15D82260C01 CASE, battery 55A847015 CATCH: 2 req'd. 7A847618 BRACKET, catch: 2 req'd. 42A847020 FASTENER, strap: 2 req'd. 32A847042 GASKET, catch: 4 req'd. 7A848481 BRACKET, chassis mtg; 2 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd. 7A82052C01 BRACKET, strike 41B102109 FASTENER, spring: 2 req'd. 1V80713A89 EXTERNAL DOOR ASSY. (Riveted) incl: 15A82131C01 DOOR, hinged 46A82051C01 STUD, locking 4C82418B05 WASHER, nylon 55A82053C01 GASKET, door BUMPER, rubber BATTERY CASE ASSY. (Riveted) p/o NPN6023A incl: 15D82063C01 CASE, battery 55A847015 CATCH: 2 req'd. 7A847618 BRACKET, catch: 2 req'd. 42A847020 FASTENER, strap: 2 req'd. 32A847042 GASKET, catch: 4 req'd. 2K849431 NUT, clinch: #4-40; 2 req'd.
	BUMPER, rubber BATTERY CASE ASSY. (Riveted) p/o NPN6023A incl: 15D82063C01 CASE, battery 55A847015 CATCH: 2 req'd. 7A847618 BRACKET, catch: 2 req'd. 42A847020 FASTENER, strap: 2 req'd.
lV\$0713A47	BATTERY CASE COVER ASSY. p/o NPN6023A incl: 15D82039C01 COVER, battery case 46K855697 STUD, oval head: 2 req'd 47A102105 PIN, cross: 2 req'd.

