

Radius

service manual revision

GENERAL:

This revision outlines changes that have occurred since the printing of your service manual. Use this information to correct your manual.

INSTRUCTION MANUAL AFFECTED:

6880903Z24-A

SP50 Portable Radio Service Manual

REVISION DETAILS:

1. This supplement contains the new 2- and 10-Channel, 470-490 MHz radio models. Refer to the attached model chart.

2. In addition, a new circuit board detail, schematic, and parts list for the 470-490 MHz radio models, necessary for servicing these radios, have been supplied. Refer to the attached pages.

N/A 3. The following part numbers have been changed or added. Please note them in your manual.

Parts List for HLD9000A/HLD9044A and HLD9003A/HLD9045A VHE 150-170 MHz Main Roard

Ref. Symbol	Old Part Number	New Part Number	Description
C79T	2113740A48	2113740A42	36 pF
C147B	2113740A48	2113740G48	51 pF
C233T	2113740G19	2113740G08	1.6 pF
F301T	6580561D02	6505591Y01	4A
J403T	0180412D01	0180497E01	speaker/mic, external
R59T	0660076B03	060076B08	200k
R257T	0660076A92	0660076B01	100k
R61B(N)	0660076A96	0660076B01	100k
R62B(W)	0660076A60	0660076A64	4.3k
SH51T	2680568D03	2680568ID04	mixer
SH201T	2680686C03	2680686C04	synthesizer, top side
SH202B	2680686C03	2680686C04	synthesizer, bottom side
SH251T	2680588D03	2680588D04	VCO, top side
SH252B	2680588D03	2680588D04	VCO, bottom side

Parts List for HLD9008A/HLD9040A and HLD9009A/HLD9041A UHF 450-470 MHz Main Board

Ref. Symbol	Old Part Number	New Part Number	Description
C79T	2113740A48	2113740A42	36 pF
C233T	2113740G19	2113740G08	1.6 pF
C253T	2113740G39	2113740G41	33 pF
C254T	2113740G09	2113740G08	1.6 pF
C255T	2113740G25	2113740G28	9.1 pF
C263T	2113740G39	2113740G42	36 pF

Parts List for HLD9008A/HLD9040A and HLD9009A/HLD9041A UHF 450-470 MHz Main Board (Cont'd.)

Ref. Symbol	Old Part Number	New Part Number	Description
C264T	2113740G08	2113740G03	1 pF
C265T	2113740G28	2113740G32	13 pF
F301T	6580561D02	· 6505591Y01	4A
J403T	0180412D01	0180497E01	Speaker/Mic, external
JU303T	4000	2113740A59	150
R59T	0660076B01	060076B08	200k
R61B(N)	0660076A96	0660076B01	100k
R257T	0660076A84	060076A82	24k
R62B(W)	0660076A60	0660076A64	4.3k
R62B(N)	0660076A73	0660076A80	20k
R306T	0660076A28	0660076A41	470
R307B	0660076A49	0660076M01	o ohms
SH51T	2680568D03	2680568D04	mixer
SH201T	2680686C03	2680686C04	Synthesizer, top side
SH202B	2680686C03	2680686C04	Synthesizer, bottom side
SH251T	2680588D03	2680588D04	VCO, top side
SH252B	2680588D03	2680588D04	VCO, bottom side

Parts List for SP50 Basic Exploded View, Standard & Compact

Ref. Symbol	Old Part Number	New Part Number	Description
7	7580604D01	7580604D02	Keypad
14	8480438D04	8480406E01	PCB, flex
27	2680537D01	2680537D02	Disc, speaker
28	0180620D01	0180620D02	Frame, battery, standard
34	3980514D02	3980514D03	Contact, rf ground

Parts List for SP50 DTMF Exploded View, Standard & Compact

Ref. Symbol	Old Part Number	New Part Number	Description
7	7580604D03	7580604D04	Keypad
27	2680537D01	2680537D02	Disc, speaker
28	0180620D01	018062D02	Frame, battery, standard
34	3980514D02	3980514D03	Contact, rf ground
	2690505E01	2680562E01	Tape, aluminum, standard UHF

Parts List for SP50 10 Hour (Standard) Battery Charger, Electrical

Ref. Symbol	Old Part Number	New Part Number	Description
Q202, Q204	4811056B02	4813824A22	PNP
VR204, VR205		4813830A31	18 V

ATTACHMENTS

Model Chart	Page 3
Circuit Board Details for HLE9055A and HLE9056A UHF Main Boards, 470-490 MHz	
Schematic Diagram for HLE9055A and HLE9056A UHF Main Boards, 470-490 MHz (Sheet 1 of 2)	J
Schematic Diagram for HLE9055A and HLE9056A UHF Main Boards, 470-490 MHz (Sheet 2 of 2).	
Parts Lists for HLE9055A and HLE9056A UHF Main Boards, 470-490 MHz.	

Model	Description
P94YQT00A2AA	P94YQT00A2AA 2-Channel, 450-470 MHz, 1-4 W, 12.5 kHz
P94YQT00B2AA	P94YQT00B2AA 6-Channel, 450-470 MHz, 1-4 W, 12.5 kHz
P94YQT00G2AA	Р94YQT00G2AA 10-Channel, 450-470 МНz, 1-4 W, 12.5 кНz
P94YQT20A2AA	P94YQT20A2AA 2-Channel, 450-470 MHz, 1-4 W, 20/25 kHz
P94YQT20B2AA	P94YQT20B2AA 6-Channel, 450-470 MHz, 1-4 W, 20/25 kHz
P94YQT20G2AA	P94YQT20G2AA 10-Channel, 450-470 MHz, 1-4 W, 20/25 kHz
P94YQS00A2AA	P94YQS00A2AA 2-Channel, 450-470 MHz, 1-4 W, 12.5 kHz (Compact)
P94YQS00G2AA	P94YQS00G2AA 10-Channel 450-470 MHz, 1-4 W, 12.5 kHz (Compact)*
P94YQS20A2AA	P94YQS20A2AA 2-Channel, 450-470 MHz, 1-4 W, 20/25 kHz (Compact)
P94YQS20G2AA	P94YQS20G2AA 10-Channel, 450-470 MHz, 1-4 W, 20/25 kHz (Compact)*
P94YQT00A3AA	P94YQT00A3AA 2-Channel, 470-490 MHz, 1-4 W, 12.5 kHz
P94YQT00G3AA	P94YQT00G3AA 10-Channel, 470-490 MHz, 1-4 W, 12.5 kHz
P94YQT20A3AA	P94YQT20A3AA 2-Channel, 470-490 MHz, 1-4 W, 20/25 kHz
P94YQT20G3AA	P94YQT20G3AA 10-Channel, 470-490 MHz, 1-4 W, 20/25 kHz

SP50 UHF 450 - 470 MHz 470 - 490 MHz

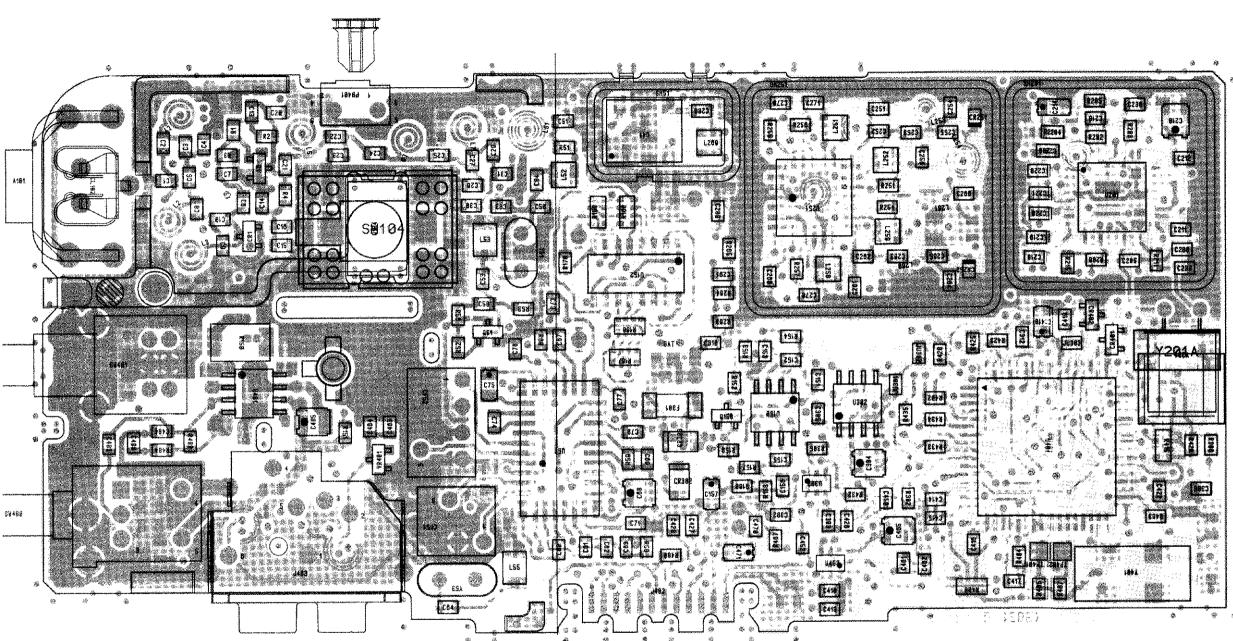
X = Indicates one of each required

														Item	Description
X	X	X				Х	Х							HLE9008_/9040_	Main Board, 12.5 kHz
			X	X	Х			Х	Х					HLE9009_/9041_	Main Board, 20/25 kHz
										Х	Х			HLE9055_	MainBoard, 12.5 kHz
			<u> </u>									Х	Х	HLE9056_	Main Board, 20/25 kHz
Х			Х			Х		X		L				HLN9173_	2-Channel Control Top Kit
	Х			X										HLN9174_	6-Channel Control Top Kit
		Х			Х		Х		Х					HLN9175_	10-Channel Control Top Kit
Х	Х	X	Х	Х	Х									HHN9099_	Standard Housing
						Х	Х	Х	Х					HHN9048_	Compact Housing
Х	Х	Х	Х	Х	Х	Х	Х	Х	Х					NAE6483_	Antenna, Whip (403-520 MHz)
Х	Х	Х	X	X	X	X	Х	Х	Х					6880903Z39	Worldwide User Training Guide (English, Spanish, French, Portuguese)
Х	X	Х	Х	X	X	Х	Х	Х	Х					6880903Z23	North America User Training Guide (English, Spanish, French)
X	Х	X	×	X	X	X	X	×	Х					6880903Z32	Latin America User Training Guide (English, Spanish, Portuguese)

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^{* =} For International Use Only.

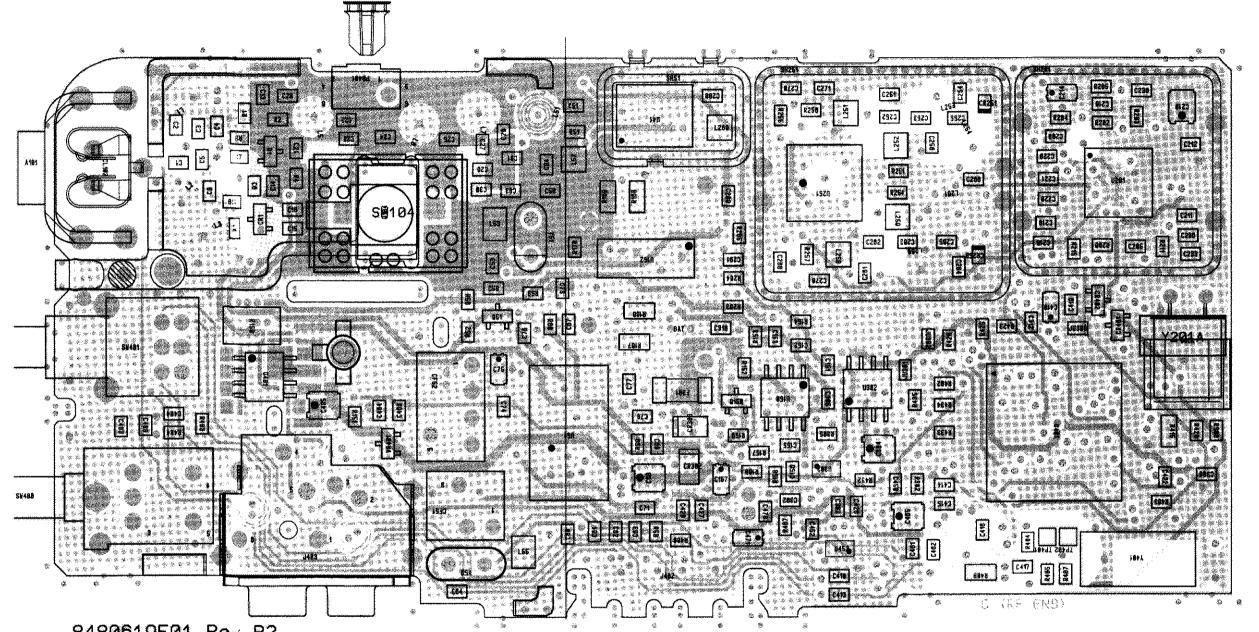




8480619E01 Rev-P2 Plot Date: 02/08/96 09:36:55

RCB-96106-O RCB-96101-O RCB-96107-O COMPONENT SIDE (GRAY) SOLDER SIDE (PINK) OVERLAY ----

COMPONENT SIDE VIEW



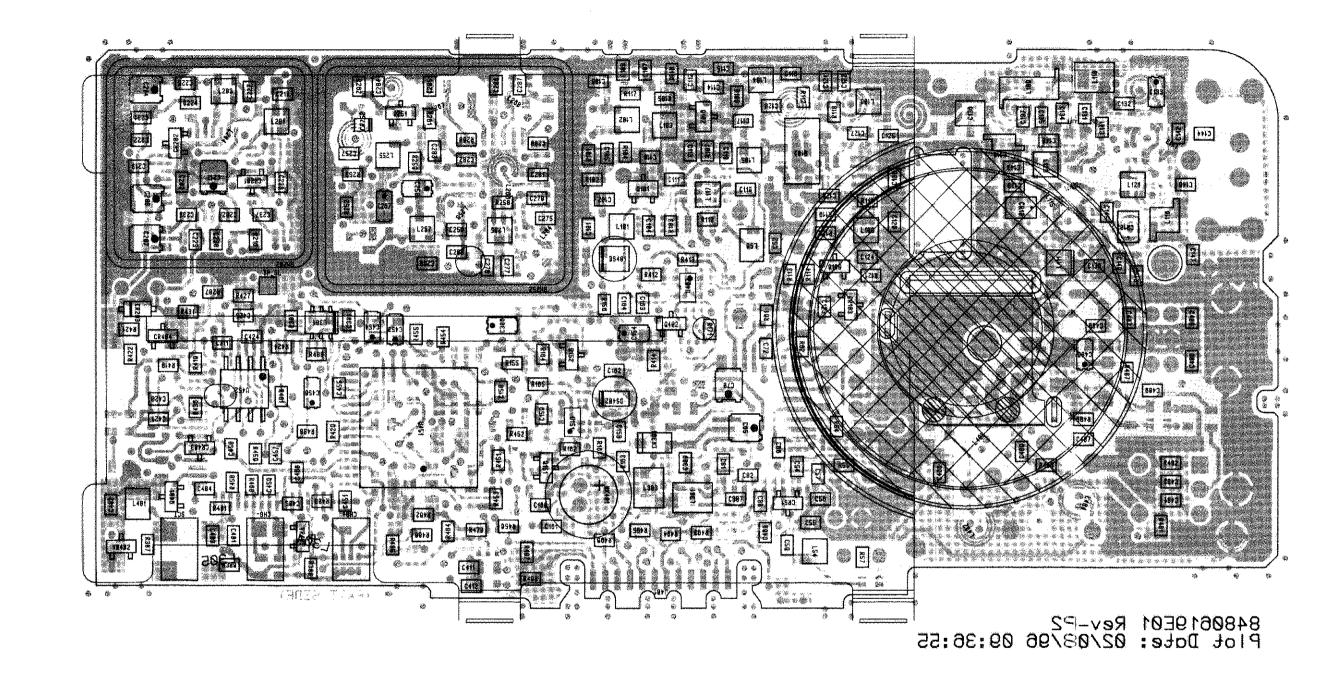
8480619E01 Re/-P2 Plot Date: 02/08/96 09:36:55

COMPONENT SIDE INNER LAYER (GRAY) SOLDER SIDE INNER LAYER (PINK)
OVERLAY ----

RCB-96102-0 RCB-96105-O RCB-96107-O

COMPONENT SIDE VIEW

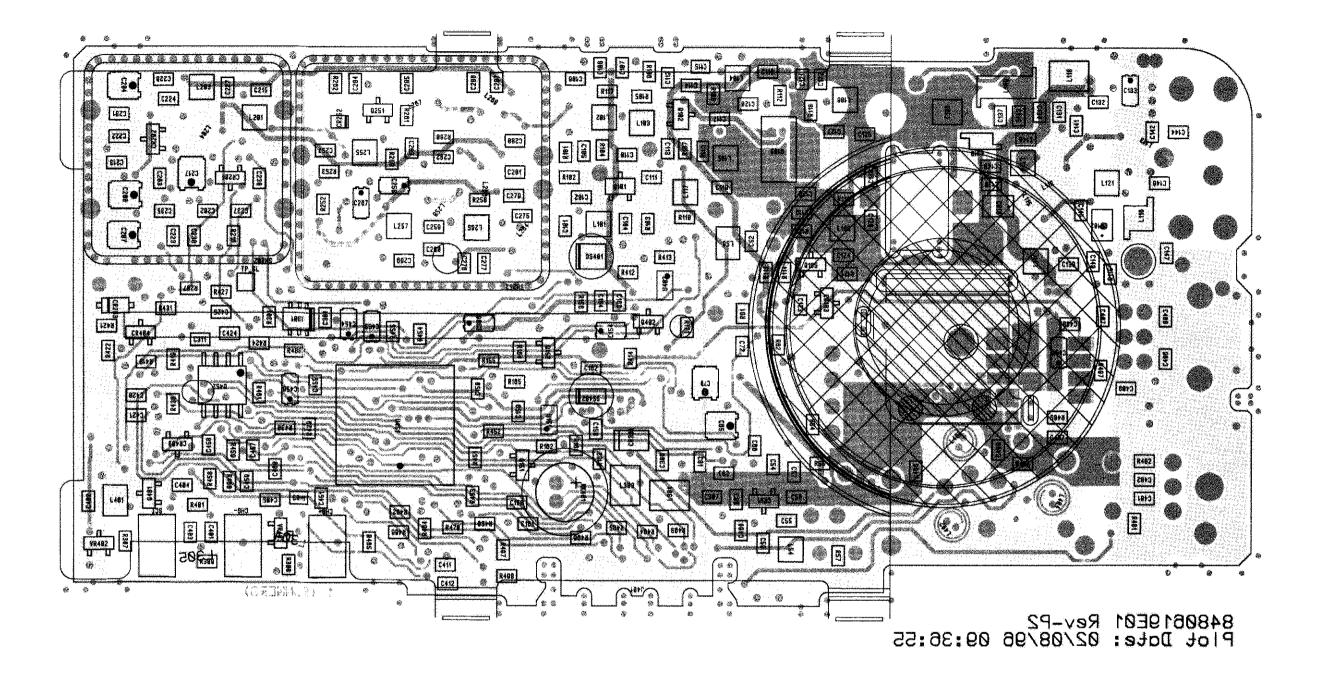
Circuit Board Details for HLE9055A and HLE9056A UHF Main Boards, 470-490 MHz



COMPONENT SIDE (GRAY)
SOLDER SIDE (PINK)
OVERLAY -----

RCB-96106-O (REV) RCB-96101-O (REV) RCB-96108-O (REV)





COMPONENT SIDE INNER LAYER (GRAY)
SOLDER SIDE INNER LAYER (PINK)
OVERLAY -----

RCB-96103-O (REV) RCB-96104-O (REV) RCB-96108-O (REV)

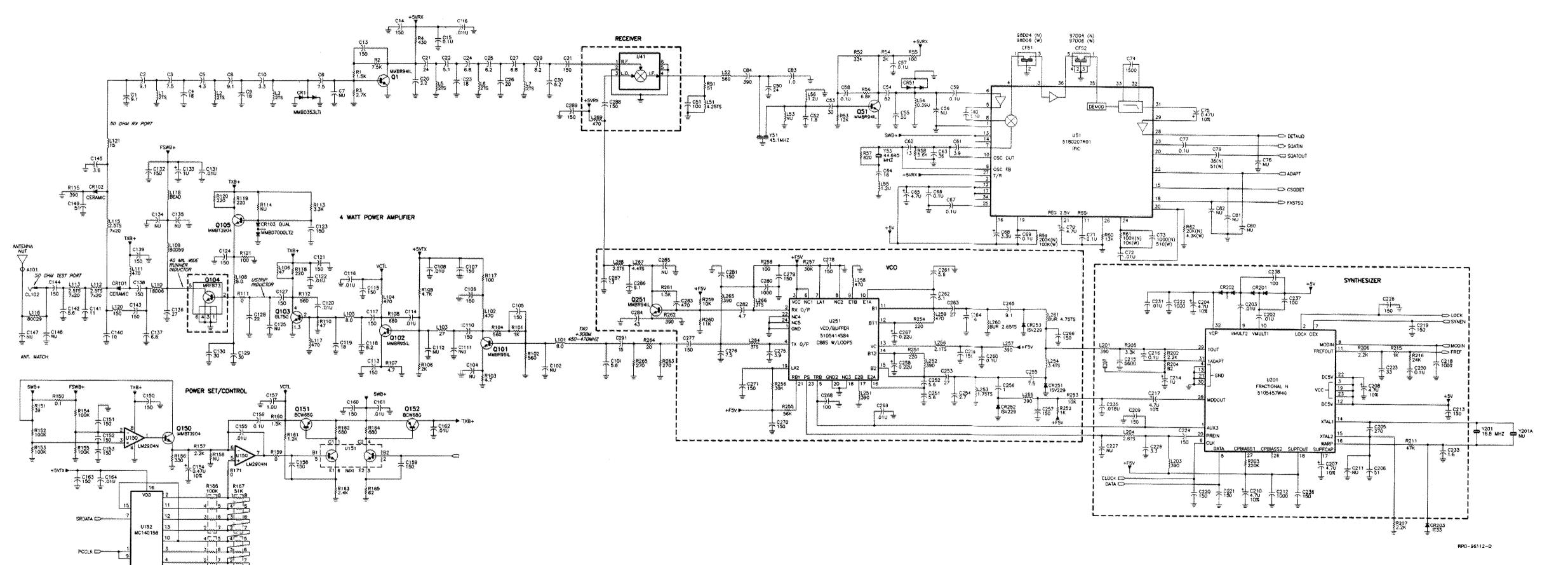
SOLDER SIDE VIEW

Circuit Board Details for HLE9055A and HLE9056A UHF Main Boards, 470-490 MHz

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6880903Z24-A

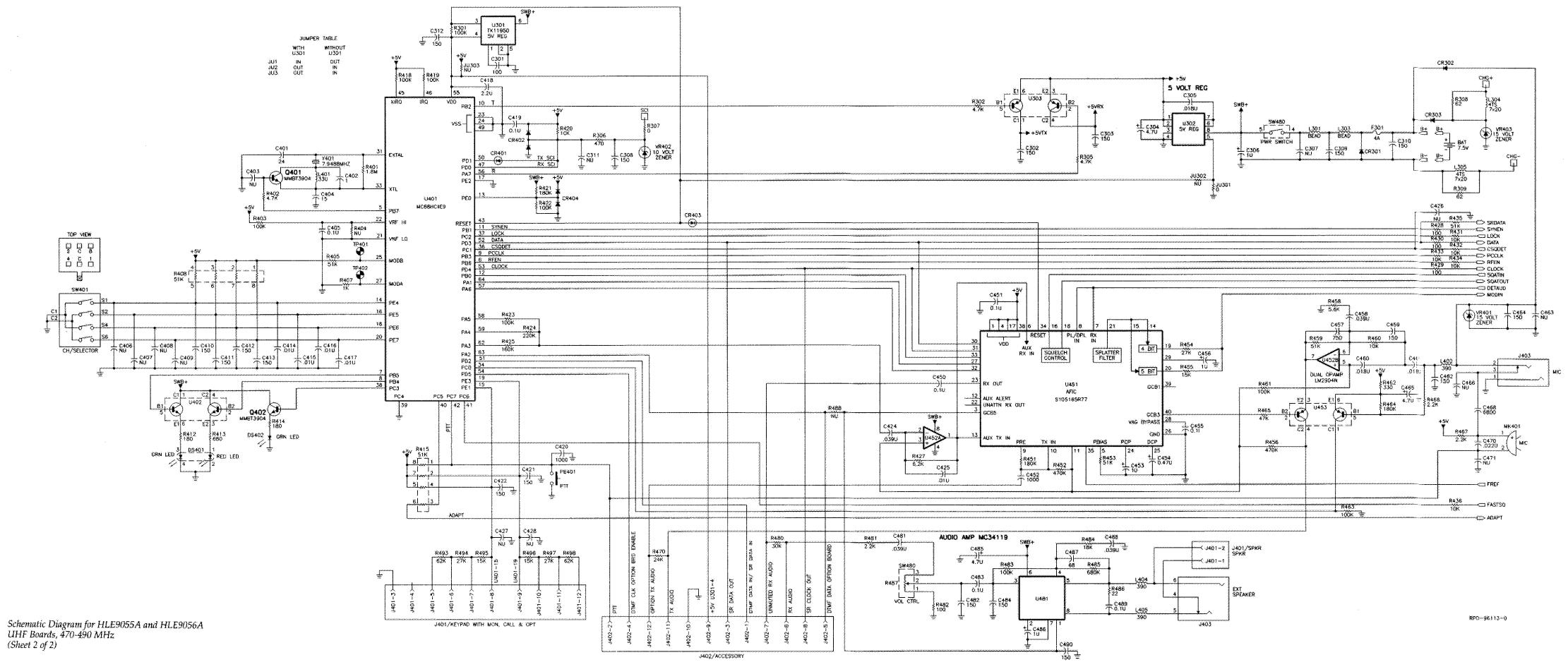
February 1996



Schematic Diagram for HLE9055A and HLE9056A UHF Main Boards, 470-490 MHz (Sheet 1 of 2)

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В

6880903Z24-A

February, 1996

Parts List

SYMBOL

C1T

C5T C6T

CIST

C20T

C21T

C22T

C23T C24T

C25T

C26T

C27T

C30T

C50T

C51T

C52B

C53T C54B C55B

C56B

C57B C58T

C61T

C62T C63T

C64T C65B

C66B

C67T

C68T

C708

C71T

C72B

C73(N)T

C74T

C75T

C76T

C77T

C101B

C102B

C104B

C110B

C116B

C117B

C118B

C119B

C120B

C121B

C1278

C123, 124B

C111, 112B

C79(N)T

C80 thru 82B

REFERENCE MOTOROLA

HLE9055A Main Board, 470-490 MHz, 4 W, 12.5 kHz (N) HLE9055A Main Board, 470-490 MHz, 4 W, 20/25 kHz (W) Pt.-961009-O

PART NO.

2113740G28

2113740G28

2113740325

2113740G35

2113740G18

2113740G25

2113740G28

2113740G35

2113740G15

2113740A59

2113743A19

2113741A45

2113740G11

2113740G38

2113740620

2113740G35

2113740G24

2113740G23

2113740G36

2113740G24

2113740G27

2113740G23

2113740A59

2113740A38

2113740A55

2113740409

2119740A40

2112740452

2113740A36

2113743A19

2113743A19

2113743A19

2113743A19

2113740A17

2113740A32

2113740A42

2113740A34

2311040111

2113743A19

2119743A19

2311049J07

2113743A19

2311049J11

2113743A19

2113741A45

2113740A79

2113740479

2113741A25

2311049A05

2113743A19

2113740A42

2113740A48

2113740A03

2113740A69

2113740A21

2113741A45

2113740A59

2113740A59

2113741A45

2113740A59

2113741A45

2113740A59

2113740A27

2113740439

2113741445

2113740A59

2113740A59

2113740A59

2113740A37

G129, 130B 2113740A40

2113741A45

C105 thru 107B 2113740A59

unless otherwise stated

9.1

0.1 uF

6.2

0.1 uF

0.16年

3.3 uF

0.1 uF

4.7 uF

0.1 UF

.01 uF

1000

510

1.0

5.6

Not liser

.01 uF

.01 uF

.01 uF

8.2

Not Used

Not Used

1500

.47 uF

capacitor, fixed: pF +/-5%; 50 V:

HLE9055A Main Board, 470-490 MHz, 4 W, 12.5 kHz (N)

PART NO.

2113741A45

2113740459

2311049A07

2111078B25

2113740A24

2113740A59

2113740A59

2113740A29

2113740A30

2113740A21

2113740A59

2113740A16

2113740A48

2113740450

2113740A59

2311049A05

2113741A45

2113743A19

2311049A07

2113741A45

2113740A59

2113741445

2113741A45

2311049.111

2113740A65

2113740A48

2113740A59

2311049J11

2113740A79

2113740A59

2311049A07

2113741A39

2113743419

2311049.111

2113740A79

2113740A59

2113740A79

2113740A41

2113740A59

2113740A15

2113740A59

2113743A19

2112741445

2113740G08

2113741A51

2113740A59

2113740A55

2113740G21

2113740G39

2113740G13

2113740G25

2113740A03

2113740A59

2311049A03

2113743A19

2113740G21

2113740G20

2113740G39

2113740G08

2113740G28

2113740A59

2311049A03

2113740A55

2113741445

2113740A17

2113740A25

2113740A59

2113740A59

2113740A59

2113740A79

2113740A59

2113740A19

2113740A71

2113740A44

2113740A59

2113740A59

2311049J11

C158 thru 160B 2113740A59

6.8

Not Used

0.47 uF

.01 uF

1.0 uF

.01 uF

ւն1սԲ

∴01 uF

4.7 uF

270

4.7 υ₽

4.7 uF

1000

5600

Ω 1 11F

4.7 uF

1000

150

3.3

0.11.1€

01 DF

.018 uF

1.6

5.6

7.5

150

9.1

0.22 uF

100

150

7.5

1000

150

4.7

470

.01 uF

0.22 uF

Not Used

1000

Not Used

150

REFERENCE MOTOROLA

SYMBOL

C131B

C132B

C133B

C136B

C137B

C138B

C139B

C140B

C141B

C142B

C145B

C149B

C150B

C154B C155T

C156T

C157T

C163B

C1648

C204B C205T

C206T

C210T

C211T

C212T

C213B

C214T

C215B C216T

C217B

C218T

C2238 C224B C226B

C227B C228T

C230B

C231B C233T

C235B C236T

C254T

C255T C256T

C257B C256B C259B

C260B C261T

C262T C263T C264T C265T C266T C267B C268T C269B

C270, 271T

C275B C276B

C277B C278T

C279B

C280B

C281B

C282B

C283B C284B

C237, 238B

C251, 252T

C219 thru 221

C207, 208B

C161, 162B

C202, 203B

C143, 144B

C146, 147B

C151 thru 153

C134, 135B

HLE9056A Main Board, 470-490 MHz, 4 W, 20/25 kHz (W) P'L-961009-O

DESCRIPTION

HLE9056A Main Board, 470-490 MHz, 4 W, 20/25 kHz (W) PL-961009-O REFERENCE MOTOROLA SYMBOL PART NO. DESCRIPTION 5105469E51 VR401T 4813830A28 Zener, 15 V VR402B 4880140L15 Zener, 10 V VR403B 4813830A28 Zener, 15 V crystal: (see note) Y51T 9180112R07 filter 45.1 MHz 44.645 MHz 4880606B02 Y201T 4880114R02 16.6 MHz Y201AT Not Used Y401T 4880113R06 7 9488 MHz

HLE9055A Main Board, 470-490 MHz, 4 W, 12.5 kHz (N)

note: For optimum performance, diodes, transistors, and integrated circuits must be ordered by Motorola part numbers.

*These parts are not field-repairable because they need to be calibrated with specialized factory equipment after installation. Radios in which these parts have been replaced in the field will be off frequency at temperature

HLE9056A Main E	3oard, 470-490 Mi	lz, 4 W, 12.5 kHz (N) łz, 4 W, 20/25 kHz (W) PL-961009-O			Hz, 4 W, 12.5 kHz (N) Hz, 4 W, 20/25 kHz (W) PL-961009-	HLE9055A Main B	loard, 470-490 M loard, 470-490 M	/Hz, 4 W, 12.5 kHz (N) /Hz, 4 W, 20/25 kHz (W) PL-961009-0	HLE9055A Main	Board, 470-490 M	1Hz, 4 W, 12.5 kHz (N) 1Hz, 4 W, 20/25 kHz (W) PL-961009-0
REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION	reference Symbol	MOTOROLA PART NO.	DESCRIPTION	REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION	REFERENCE SYMBOL	MOTOROLA	
C285B C286B	 2113740A28	Not Used 9.1	CR201, 202B	4813833C07	dual MMBD7000LT2	R51T	0660076A18	51	R403B	PART NO. 0660076F01	DESCRIPTION 100k
C287B	2113740A32	13	CR203B CR251T	4805649004 4862824001	varactor varactor	R52T	0660076A85	33k	F404T		Not Used
C288, 289T	2113740A59	150	CR252B	4862824C01	varactor	R53T R54B	0660076A75 0660076A56	12k 2k	R405T	0660076A90	51k
C291T	2113740A33	15	CR253T	4862824C01	varactor	R55B	0660076A25	100	R407T	0660076A49	1k
C301B C302, 303T	2113740A55 2113740A59	100 150	CR301B	4880107R01	silicon	R56T	0660076A69	6.8k	R408T R412B	5180682C02 0660076A31	51k 180
C304T	2311049J11	4.7 uF	CR302, 303T CR401T	4980107R01 4880939T01	silicon diode	R57B	0660076A47	820	R413B	0660076A45	680
C305T	2113741A51	.018.uF	CR402T	4813833C07	dual 100 W	R58T R59(N)T	0660076A67 0660076B08	5.6k 200k	#414B	0660076A31	180
C306B	2311049A07	1uF	CR403B	4880939T01	diode	R59(W)T	0660076B01	100k	F1415T	5180682C02	51k
C307B C308T	2113740A59	Not Used 150	CR404B	4813833C07	duat	R601	0660076A76	13k	R418, 419B R420T	0660076B01 0660076A73	100k 10k
C309B	2113740A59	150			light emitting diode: (see note)	R61(N)B	0660076B01	100k	R421B	0660076B07	180k
C310T	2113740A59	150	DS401B	4805729G49	dual red/green	R61(W)B R62(N)B	0660076A73 0660076A80	10k 20k	R422B	0660076B01	100k
C311B	TET SECTION OF SECTION	Not Used	DS402B	4805729G37	red	R62(W)B	0660076A64	4.3k	R423T	0660076B01	100k
C312T C401B	2113740A59 2113740A38	150 24			Maria.	R101B	0660076A49	1k	R424B R425T	0650076B09	220k
C402B	2113740A03	1	F301T	6505591Y01	fuse: 4A, Slo∹Blo	R102B	0660076A43	560	R427B	0660076B06 0660076A68	160k 6.2k
C403B	***	Not Used	1 40/11	6000001101	4A, 010-00	R103B R104B	0660076L17	4.7	R428T	0660076A25	100
C404B	2113740A33	15			connector:	R105B	0660076A43 0660076A65	560 4.7k	R429, 430B	0660076A25	100
C4058	2113743A19	0.1 uF	J403T	0180412D01	accessory	R106B	0660076A56	2k	R431B	0660076A73	10k
C406 thru 409B C410T	2113740A59	Not Used 150			*****	R107B	0660076L17	4.7	R432 thru 4341 R435T		10k
C411, 412B	2113740A59	150	JU301T	0660076M01	jumper: O		0660076A45	680	R436B	0660076A90 0660076A73	51k 10k
C413T	2113740A59	150	JU302, 303T	to a	Not Used	R110B R111B	0660076A17 0660076M01	47 0	R4518	0660076B07	180k
C414 thru 417T		.01 uF					0660076A43	560	R452B	0660076B17	470k
C418T C419T	2311049A40 2113743A19	2,2 uF 0,1 uF	1 2 200	04005077/00	coll, rf:	R113B	0660076A61	3.3k	R453B	0660076A90	51k
C420, 421B	2113740A59	150	L52T L53T	2462587X62	560 Not Used	and the second s		Not Used	R454B R455B	0660076A83 0660076A77	27k
C422T	2113740A59	150	L54B	2462587X60	0.39 uF	R115B R117B	0660076A39	390	R456B	0660076B17	15k 470k
C424B	2113741A59	.039 uF	LSST	2483411774	1.2 uF	R118 thru 1208	0660076A25	100 220	R458B	0660076A67	5.6k
C425B	2113741A45	.01 uF	L56B	2463411T74	1.2 uF		0660076A25	100	R459B	0660076A90	51k
C426 thru 428T C450T	2113743A19	Not Used 0.1 uF	L101B	2462587X40	8.0	₽150T	0680106R01	0.1	R460B	0660076A73	10k
C451B	2113743A19	0.1 WF	L102B L103B	2462587X61 2462567X46	470 27	R151T	0660076A15	39	R461B R462B	0660076B01 0660076A37	100k 330
C452T	2113740A79	1000	L104B	2462587X61	470		0660076F01 0660076F01	100k 100k	R463T	0660076B01	100k
C453B	2311049A07	1 uB	L105B	2462587X40	8:0		0660076A37	330	R464B	0660076B07	180k
C454 B C455B	2311049A05 2113743A19	0.47 ⊌F 0.1 uF	L106B	2462587X49	47	R157T	0660076A57	2.2k	R465B	0660076A89	47k
C456B	2311049A07	ture 1uF	L108B L109B	2462587X40 2462580D59	8,0 80D59			Not Used	R466B R467T	0660076A57	2,24
C457B	2113740A76	750	L110B	2405318D06	18D06		0660076M01 0660076A53	0 + st.	R470B	0660076A57 0660076A82	2.2k 24k
C458B	2113741A59	.039 uF	L111B	2462587X61	470		0660076A51	1.5k 1.2k	R480T	0660076A84	30k
C459B	2113740A59	150	L116B	2462580C29	80C29		0660076A45	680	P481B	0660076A57	2.2K
C460B C461T	2113741A51 2113741A51	.018 ชF .018 ชF	L1478	2462587X61	470	R163B	0660076A58	2.4k	R482B	0660076A25	100
C462T	2113740A59	150	L118B L1208	2484657R01 2462587X55	femite bead 150		0660076A45	680	R483T R484T	0660076B01	100k
C463T	P-16	Not Used	L121B	2462587X43	15		0660078A20	62	R485B	0660076A79 0660076B21	18k 680k
C464T	2113740A59	150	L201B	2462587X60	390		5180682C03 5180682C02	100k 51k	R486B	0660076A09	22
C465T	2311049J11	4.7 uF	L203B	2462587X60	390		5180682C03	100k	R487, 488B	444	Not Used
C466B C468B	2113741A41	Not Used 6800	L251, 252T L255B	2462587X60 2462587X60	390	R169T	5180682C02	51k	R493B	0660076A92	62k
C470T	2113741A53	.022 uF	L257B	2462587X60	390 390		0660076801	100k	R494B R495, 496B	0660076A83	27k
C471T	***	Not Used	L258, 259T	2462587X61	470		0660076M01 0660076A57	0 2.2k	R497B	0660076A77 0660076A83	15k 27k
C481B	2113741A59	.039 uF	L265B	2462587X60	390		0660076809	220k	R498B	0660076A92	62k
C482B	2113740A59	150	L269T	2462587X61	470	R204T	0660076A23	82			
C483T C484T	2113743A19 2113740A59	0.1 uF 150	L301B L303B	2484657Fl01 2484657Fl01	ferrite bead ferrite bead		0660076A61	3.3k	SH51T	ADDRESS 4	shield:
C485T	2311049J11	4.7 uF	L401B	2460578C43	as uF		0680076A57 0660076A57	2:2k 2:2k	SH104T	2680568D04 2680591E01	mixer Tx, top side
C486B	2311049A07	1 uF	•				0660076A89	47k	SH201T	2680686C04	synthesizer, top side
C4878	2113740A51 2113741A59	68 .039 uF	\$ APPARAGE	200071877°	miscellaneous:	R215T	0660076A49	1k	SH202B	2680686C04	synthesizer, bottom side
C488T C489B	2113743A19	.0.39-0F 0.1 uF	MK401B	5080519E01	microphone		0660076A82	24k	SH251T	2680598D04	VCQ, top side
C490B	2113740A59	150			awitch:		0660076A33	220	SH252B	2680588D04	VCO, bottom side
			PB401T	4080485C07	PIT		0660076A49 0660076A73	1k 10k			switch, rotary:
AINIT	000000000	contects:			and the second second second second	R254T	0660076A33	220	SW401T	4080446C01	channel selector
A101T BATT	0280689C01 3980524D01	antenna nut 7.5 V, battery +/-	Q1T	4813827A07	trensistor: (see note) NPN	R255T	0660076A91	56k	SW480T	1880143502	volume control
ČHG+B	3980165502	charge +	Q11 Q51T	4813827A07 4813827A07	NPN		0660076A84	30k			5_6
CHG-B	3980165502	charge -	Q101, 102B	4880173R01	NPN		0660076A25 0660076A73	100 10k	U41T	5160505D01	integrated circuit: (see note)
CL102T	3980532D01	50 ohm test port	Q103B	4880502D01	NPN		0660076A74	11k	U51T	5180207R01	mixer receiver back-end (IFIC)
SCI	3980165S02	serial comm interface	Q104T	4882233P54	NPN	R261B	0660076A53	1.5k	U15ØT	5180932W01	dual op-amp
		filter:	Q105B Q150T	4880214G02 4880214G02	NPN NPN		0 66 0076A39	390	U151B	5180159R01	dual NPN
CF51(N)T	9180098D04	4-pole	Q151, 152B	4880141L03	PNP		0660076A35	270	U152T	5113806A54	shift register
CF51(W)T	9180098D06	4-pole	Q251B	4613827A07	NPN		0660078A08 0660076A35	20 270	U20≰T* U251T	5105414584	Synthesizer VCC/huffer
CF52(N)T	9180097D04	6-pole	Q401, 402B	4880214G02	NPN		0660076B01	100k	U301B	5180633C01	VCO/buffer 5 V regulator
CF52(W)T	9180097D06	6-pole			anna Mariana affanosai o y mari o u u u u u u u u u u u u u u u u u u	R302T	0680076A65	4.7k	U302T	5105469E65	5 V regulator
		dlode: (ses note)			resistor, fixed: +/-5%; 1/8 W:		0660076A65	4.7k	U303T	5180159R03	dual PNP
CRIT	4880154K03	dual Schottky	RIT	0660076A53	unless otherwise stated 1.5k		0660076A41	470	U401T*	-2-22	microcomputer
CR51B	4880154K03	dual Schottky	FI2T	0660076A70	7.5k	Control of the Contro	0660076M01 0660076A20	0 62	U402B U451B	5180159R01	dual NPN
CR101, 102B	4880973 Z 02	ceramic	R4T	0660076A40	430	R401B	0660076H31	1.8M	U452B	5105165R77 5180932W01	audio filter (AFIC) duat op amp
CR103B	4813833C07	dual MMBD7000LT2	RST	0660076A59	2.7k		0660076A65	4.7k	U453T	5180159R03	dual PNP
	•								***************************************		

Parts Lists for HLE9055A and HLE9056A UHF Main Boards, 470-490 MHz

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Scope of Manual

Scope of Manual

This manual is intended for use by experienced technicians familiar with similar types of equipment. It contains all service information required for the equipment described and is current as of the printing date. Changes which occur after the printing date are incorporated by instruction manual revision. These revisions are added to the manuals as the engineering changes are incorporated into the equipment.

How to Use This Manual

This manual contains introductory material such as model charts, accessories, and specifications, as well as four sections that deal with specific service aspects of the SP50. Refer to the Table of Contents for a general overview of the manual, or to the "Overview" paragraph in each section for a specific overview of the information in that section.

Other Documentation

Table 1 lists other documentation for the SP50 Portable Radios.

Table 1. Other Documentations

Information	Location				
Basic Use of SP50	SP50 User Training Guide 6880903Z39 (Worldwide) 6880903Z23 (North America) 6880903Z32 (Latin America)				
Programming	SP50 RSS Manual (6880903Z25)	\$28			

Technical Support

To obtain technical support, you may call Motorola's Radius Product Services. When you call, we ask that you have ready the model and serial numbers of the respective radio or its parts.

Service Policy

If malfunctions occur within 30 days that cannot be resolved over the phone with Radius Product Services, a defective major component should be returned. You must obtain authorization from Radius Product Services before returning the component.

Ordering Replacement Parts

You can order additional components and some piece parts directly through your Radius price pages. When

ordering replacement parts, include the complete identification number for all chassis, kits, and components. If you do not know a part number, include with your order the number of the chassis or kit which contains the part, and a detailed description of the desired component. If a Motorola part number is identified on a parts list, you should be able to order the part through Motorola Parts. If only a generic part is listed, the part is not normally available through Motorola. If no parts list is shown, generally, no user serviceable parts are available for the kit.

Technical Support

Radius Product Services Hwy. 34 West Mt. Pleasant, IA 52641 USA 1-800-356-1520 319-385-5395 (International)

Radius 30-Day Warranty

Radius Repair Depot Attention: Warranty Return 1000 W. Washington Street Mt. Pleasant, IA 52641 USA 1-800-356-1520 319-385-5395 (International)

Radius Major Component Repair

Radius Repair Depot 1000 W. Washington Street Mt. Pleasant, IA 52641 USA

Motorola Parts
Worldwide System and
Aftermarket Products Division

Attention: Order Processing 1313 E. Algonquin Road Schaumburg, IL 60196

Worldwide System and Aftermarket Products Division

Attention: International Order Processing 1313 E. Algonquin Road Schaumburg, IL 60196

Customer Service 1-800-422-4210

1-708-538-8198 (FAX)

Parts Identification

1-708-538-0021 1-708-538-8194 (FAX)

Model Charts

Model Charts

Model	Description
P93YQT00A2AA	P93YQT00A2AA 2-Channel, 150-170 MHz, 1-5 W, 12.5 kHz
P93YQT00B2AA	6-Channel, 150-170 MHz, 1-5 W, 12.5 kHz
P93YQT00G2AA	P93YQT00G2AA 10-Channel, 150-170 MHz, 1-5 W, 12.5 KHz
P93YQT20A2AA	P93YQT20A2AA 2-Channel, 150-170 MHz, 1-5 W, 20/25/30 kHz
P93YQT20B2AA	P93YQT20B2AA 6-Channel, 150-170 MHz, 1-5 W, 20/25/30 kHz
P93YQT20G2AA	P93YQT20G2AA 10-Channel, 150-170 MHz, 1-5 W, 20/25/30 kHz
P93YQS00A2AA	P93YQS00A2AA 2-Channel, 150-170 MHz, 1-5 W, 12.5 kHz (Compact)
P93YQS00G2AA	P93YQS00G2AA 10-Channel, 150-170 MHz, 1-5 W 12.5 kHz (Compact)*
P93YQS20A2AA	2-Channel, 150-170 MHz, 1-5 W, 20/25/30 kHz (Compact)
P93YQS20G2AA	P93YQS20G2AA 10-Channel, 150-170 MHz, 1-5 W 20/25/30 kHz (Compact)*



SP50 VHF 150 - 170 MHz

X = Indicates one of each required

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											Item	Description
	Χ	X	Х				Х	X			HLD9000_/9044_	RF Board, 12.5KHz
				Х	Х	Х			Х	Х	HLD9003_/9045_	RF Board, 20/25/30 KHz
	Χ			Х			Х		Х		HLN9173_	2-Channel Control Top Kit
		Х			Χ						HLN9174_	6-Channel Control Top Kit
			Х			Х		Х		Х	HLN9175_	10-Channel Control Top Kit
	Х	Х	Х	Х	Х	Х					HHN9050_	Standard Housing
							Χ	Х	Х	Х	HHN9048_	Compact Housing
	Χ	Х	Χ	Х	Х	Х	Х	Х	Х	Х	NAD6502_	Antenna, Heliflex (146-174 MHz)
	Χ	X	Х	Х	Х	Х	Х	Х	Х	Х	6880903Z39	Worldwide User Training Guide (English, Spanish, French, Portuguese)
	Х	X	Х	Х	Х	Х	Х	Х	Х	Х	6880903Z23	North America User Training Guide (English, Spanish, French)
	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	6880903Z32	Latin America User Training Guide (English, Spanish, Portuguese)

^{* =} For International Use Only.

Model	Description
P94YQT00A2AA	P94YQT00A2AA 2-Channel, 450-470 MHz, 1-4 W, 12.5 kHz
P94YQT00B2AA	6-Channel, 450-470 MHz, 1-4 W, 12.5 kHz
P94YQT00G2AA	P94YQT00G2AA 10-Channel, 450-470 MHz, 1-4 W, 12.5 kHz
P94YQT20A2AA	P94YQT20A2AA 2-Channel, 450-470 MHz, 1-4 W, 20/25 kHz
P94YQT20B2AA	6-Channel, 450-470 MHz, 1-4 W, 20/25 kHz
P94YQT20G2AA	P94YQT20G2AA 10-Channel, 450-470 MHz, 1-4 W, 20/25 kHz
P94YQS00A2AA	P94YQS00A2AA 2-Channel, 450-470 MHz, 1-4 W, 12.5 kHz (Compact)
P94YQS00G2AA	P94YQS00G2AA 10-Channel 450-470 MHz, 1-4 W, 12.5 kHz (Compact)*
P94YQS20A2AA	P94YQS20A2AA 2-Channel, 450-470 MHz, 1-4 W, 20/25 kHz (Compact)
P94YQS20G2AA	P94YQS20G2AA 10-Channel, 450-470 MHz, 1-4 W, 20/25 kHz (Compact)*

SP50 UHF 450 - 470 MHz

X = Indicates one of each required

										Item	Description
Χ	Х	X				Х	Х			HLE9008_/9040_	RF Board, 12.5KHz
			X	Х	X			Х	Х	HLE9009_/9041_	RF Board, 20/25 KHz
Х			Х			X		Х		HLN9173_ NLA	2-Channel Control Top Kit
	Х			Х						HLN9174_ NLA	6-Channel Control Top Kit
		Х			Х		Х		Х	HLN9175_ NLA	10-Channel Control Top Kit
Χ	Х	Χ	Х	Х	Х					HHN9099_	Standard Housing
						Х	Х	Х	Х	HHN9048_	Compact Housing
Х	Х	Х	Χ	Х	Х	X	Χ	X	X	NAE6483_	Antenna, Whip (403-520 MHz)
Х	X	X	×	×	Х	Х	X	Χ	X	6880903Z39	Worldwide User Training Guide (English, Spanish, French, Portuguese)
Х	X	X	Х	Х	Х	X	Х	Х	Х	6880903Z23	North America User Training Guide (English, Spanish, French)
Х	Х	X	X	X	Х	X	Х	X	Х	6880903Z32	Latin America User Training Guide (English, Spanish, Portuguese)

* = For International Use Only.

136-150.8 MHZ, USE KAD 9338 \$ 9.99

Accessories

Antennas:

NAD6502 AR 146-174 MHz VHF Heliflex Antenna, (standard antenna)

HAD9742 146-162 MHz VHF Stubby Antenna HAD9743 162-174 MHz VHF Stubby Antenna

NAE6483 403-520 MHz UHF Whip Antenna, (standard antenna)

NAE6522 438-470 MHz UHF Stubby Antenna

Carrying Accessories:

HAD9728B ADJ ANTENNA 136-174 9,56 HLN9122 Compact Leather Case with Beltloop HLN9127 Compact Nylon Carry Case with Beltloop

HLN9126 HLN9125 Standard Nylon Carry Case with Beltloop Standard Hard Leather Carry Case with Beltloop

HLN9128 Standard & Compact DTMF Leather Carry Case with Swivel HLN9129 Standard & Compact Leather Carry Case with Swivel Replacement 2-1/2" Belt Clip 2.55 (NO SPRING) HLN9724 Spring Action Belt Clip 3" USE THIS ONE! HLN8255

HLN9985 Waterproof Bag

Swivel Beltloop Adapter HLN9149

Battery Chargers:

120V - 3 Hour Desktop Battery Charger HTN9013 HTN9014 120V - 10 Hour Desktop Battery Charger

HTN8232 120V - Wall Charging Adapter - 10 Hour for Compact; 18-20 Hour for Standard

HLN9090 120V - 6 Unit Charger Conversion Kit HTN9067 120V - 6 Unit Multi-unit Charger

HTN9015 220V - 3 Hour Desktop Battery Charger with Euro Plug HTN9016 220V - 10 Hour Desktop Battery Charger with Euro Plug

HTN9002 220V - Wall Charging Adapter with Euro Plug - 10 Hour for Compact; 18-20 Hour for Standard

HLN9091 220V - 6 Unit Charger Conversion Kit HTN9068 220V - 6 Unit Multi-unit Charger HTN9059 240V - 3 Hour Desktop Battery Charger HTN9058 240V - 10 Hour Desktop Battery Charger

HTN9057 240V - Wall Charging Adapter - 10 Hour for Compact; 18-20 Hour for Standard

HLN9200 240V - 6 Unit Charger Conversion Kit HTN9070 240V - 6 Unit Multi-unit Charger

Batteries:

HNN9044 650 mAH Compact Model Battery

HNN9018 1200 mAH Standard Model Battery \$45.

Audio/Signalling Accessories:

HMN9787/HMN9013 Light Weight Headset with Swivel Boom Microphone (without VOX)

HLN9132 Earbud

HMN9036 Earbud with Clip Microphone and PTT

HMN9725/*HMN9140 Remote Speaker Microphone

*HLN9133 VOX Adapter Kit

Retrofit Kits/Service Aides:

HLN3047 DTMF Encode Compact 2 Channel Retrofit Kit HLN3048 DTMF Encode Compact 10 Channel Retrofit Kit HLN3024 DTMF Encode Standard 6 Channel Retrofit Kit

HLN3046 DTMF Encode Standard 10 Channel Retrofit Kit

HLN3026 Quik-Call II Advantage™ Board \$107 *HLN3042 SmarTrunk IITM Advantage Board

HLN9087 A 7,75 External Antenna Adapter (BNC Connector)

HLN9102 Programming Stand

Manuals/Videos:

6880903Z23 SP50 North America User Training Guide (English, Spanish, French) 6880903Z32 SP50 Latin America User Training Guide (English, Spanish, Portuguese) 6880903Z39 SP50 Worldwide User Training Guide (English, Spanish, French, Portuguese)

HLN9178 English - SP50 User Training Video HLN9177 Spanish - SP50 User Training Video

*Not Initially Available

Availability Subject To Change Without Notice

Performance Specifications

Performance Specifications

GENERAL

	· · · · · · · · · · · · · · · · · · ·					
	VH	lF .	UHF			
Model Series:	P93YQT/	P93YQS	P94YQT/	YQT/P94YQS		
Frequency:	150-	170	450-470			
Channel Capacity:		2, 6, or 10	Channels			
Power Supply:	One (1) recha	argeable Nick	el-Cadmium t	attery		
Dimensions Standard: Compact:	6.2" x 2.5" x 1.28" (157.5mm x 63.5mm x 32.5mm) 5.2" x 2.5" x 1.28" (132.0mm x 63.5mm x 32.5mm)					
Weight Standard: Compact:		16.4 oz. (465g) 14.4 oz. (408g)				
Average Battery Life @ Continuous Standby Standard: Compact:	30 h		30 hrs. 15 hrs.			
5-5-90 Duty Cycle Standard: Compact:	Low Power 12 hrs. 6 hrs.	High Power 8 hrs. 4 hrs.	Low Power 12 hrs. 6 hrs.	High Power 8 hrs. 4 hrs.		
Sealing:	Passes rain testing per MIL-STD 810 C, D, E, &			D, E, & 1P54		
Shock & Vibration:	Impact resistance polycarbonate housing passes EIA RS-316B and MIL-STD 810 C, D, & E					
Dust & Humidity:	Weather resistant housing passes EIA RS-316B and MIL-STD 810 C, D, & E					

TRANSMITTER

	VI	I F	UHF			
	Low Power	High Power	Low High Power Power			
RF Output* Ni-Cad @ 7.5V:	1W	5W	1W	4W		
Freq. Separation:	20 1	ИHz	20 1	ИНz		
Freq. Stability (-30°C to +60°):	12.5 kHz ±.0003%	2025/30kHz ±.0005%	12.5 kHz ±.0003%	20/25 kHz ±.0005%		
Spurs/Harmonics:	25	μW	25 μW			
Audio Response: (from 6 dB/oct. Pre-Emphasis, 300 to 3000 Hz:	+1, -	3 dB	+1, -3 dB			
Audio Distortion: @ 1000 Hz, 60% Rated Max. Dev.	<3%		<3%			
FM Noise:	-40	dB	-40 dB			
FCC Designation:	ABZ99	FT3042	ABZ99FT4052			
FCC Modulation @ 20/25/30 kHz: 16K0F1D 16K0F2D 16K0F3E @ 12.5 kHz: 11K0F1D 11K0F2D 11K0F3E						

^{*} Typical power setting.

MILTARY STANDARDS 810 C, D, & E

	810C		8	10D	810E		
Applicable MIL-STD	Methods	Procedures	Methods	Procedures	Methods	Procedures	
Rain:	506.1	1, 2	506.2	1, 2	506.3	1, 2	
Dust:	510.1	1	510.2	1	510.3	1	
Vibration:	514.2	8, 10	514.3	1	514.4	1	
Shock:	516.2	1, 2, 5	516.3	1, 4	516.4	1, 4	

RECEIVER

RECLIVER					
	VI	l F	UI	⊣F Y	
Channel Spacing:	12.5 kHz	20/25/30kHz	12.5 kHz	20/25 kHz	
Freq Separation:	20 1	ИНz	20 1	ИНz	
Sensitivity* 12 dB EIA SINAD:	0.25	5 μV	0.25 μV		
Squelch:*	10	dB	10	dB	
Selectivity EIA:	-60 dB	-70 dB @ 30 kHz	-60 dB	-70 dB @ 25 kHz	
Intermodulation EIA:	-55 dB	-60 dB	-55 dB	-60 dB	
Freq. Stability (-30°C to +60°C):	±.0003%	±.0005%	±.0003%	±.0005%	
Spur Rejection:	-60	dB	-60 dB		
Image Rejection:	-60	dB	-60 dB		
Rated Audio Output @ <3% dist.: Typical Audio Output	250	mW	250 mW		
@ <5% dist.:	500	mW	500 mW		
EIA Usable Bandwidth:	7.5	kHz	7.5	kHz	

^{*}Typical specifications

All specifications subject to change without notice.

Service Aids

ix

Service Aids

The following table lists service aids recommended for working on the SP50.

Motorola Part No.	Description	Application		
HLN9214	Radio Interface Box RLN 400 &B	Enables communication between the radio and the computer's serial communications adapter.	7	
HSN9412 A	RIB Power supply	Used to supply power to the RIB.	1;	
HKN9216 A	Computer Interface cable	Connects the computer's serial communications adapter to the RIB.	٤	
HLN9390	AT to XT Computer adapter	Allows HKN9216 to plug into a XT style communications port.	1	
HLN9102 🐴	Programming Stand	Connects radio to RIB.	ŀ	
HVN9012	Radio Service Software	Software on 3-1/2 in. and 5-1/4 in. floppy disc.	┤	
HKN9755 🛕	Cloning Cable	Allows the radio to be duplicated from a master radio by transferring programmed data from one radio to another.	ز	
RTX4005	Portable Test Set RLA 4460 C	Enables connection to the audio / accessory jack Allows	3	
RKN4034 🐴	Test Set cable	Connects radio to RTX4005B Test Box.	;	

Test Equipment

The following table lists test equipment required to service the SP50 and other two-way radios.

Motorola Model No.	Description	Characteristics	Application
R2200, R2400, or R2001 with trunking option	Service Monitor	This monitor will substitute for items with an asterisk *	Frequency/deviation meter and signal generator for wide-range troubleshooting and alignment
*R1049	Digital Multimeter		Two meters recommended for ac/dc voltage and current measurements
*S1100	Audio Oscillator	67 to 200 Hz tones	Used with service monitor for injection of PL tones
*S1053, *SKN6009, *SKN6001	AC Voltmeter, Power Cable for meter, Test leads for meter	1mV to 300V, 10-Megohm input impedance	Audio voltage measurements
R1053	Dual-trace Oscilloscope	20 MHz bandwidth, 5mV/cm - 20V/cm	Waveform measurements
*S1350, *ST1215 (VHF) *ST1223 (UHF) *T1013	Wattmeter, Plug-in El- ements (VHF & UHF), RF Dummy Load	50-ohm, + 5% accuracy 10 Watts, maximum 0-1000 Mhz, 300W	Transmitter power output measurements
S1339	RF Millivolt Meter	100uV to 3V RF, 10 kHz to 1.2 GHz	RF level measurements
*R1013	SINAD Meter		Receiver sensitivity
S1347 or S1348 (prog)	DC Power Supply	0-20 Vdc, 0-5 Amps	Bench supply for 12.5Vdc

Radio Model Information Test Set Service Cable NO, NOT CUT! P1 6 12 3.5 mm plug BLK NOTE: Pins 2 and 7 Speaker (Hi) $\bigcirc_{\overline{tip}}$ are cut. ≤ 47 ohm, 1/2 W 9 Speaker (Lo) red sleeve 11 2 BLU 3 Gnd +1/1.0 uF sleeve Mic. Audio 4 5 PTT 2.5 mm plug 33k, 1/8 W 7 (P1) DETAIL 8 **FRONT SIDE** NOTE: For proper speaker impedance, the RTX4005B test set Audio out switch must be set to the "C" position

Figure 1. Service Cable (RKN4034A) for the Test Set (RTX4005B) \$\\ \pm\$3\\ 8

Radio Model Information

The model number, serial number, and Motorola FCC designation number are all on a label attached to the back of your radio. From this model number, you can determine the RF output power, frequency band, type of squelch, and number of channels. The table below outlines one portable radio model number and its specific characteristics.

All SP50 radio models are synthesized, units that come standard with tone Private-Line (TPL) or Digital Private-Line (DPL) coded squelch, which may be enabled / disabled on a per channel basis. Programming changes can be made by a Radius dealer.

Radio Model Number (Example: P93YOS00G2AA)

Type of 'Unit	Tx Power	Freq.	Model Series	Channel Spacing	Channel Capability	Frequency Sub-band	Version	Unique Model Variation
P	9	3	YQS	00	A	1	A	
1	1-5 W VHF 1-4 W UHF	VHF	Compact	12.5 kHz	2 Channels	Low Split		
		4	YQT	20	G	2		Ą
		UHF	Standard	20/25 kHz	6 Channels	High Split		†
P = Portable					G	A = Package Model with Battery, Antenna, etc.		
					10 Channels		battery, An	terma, etc.

V HVN9012

Radio Service Software Information

Radio Service Software Information

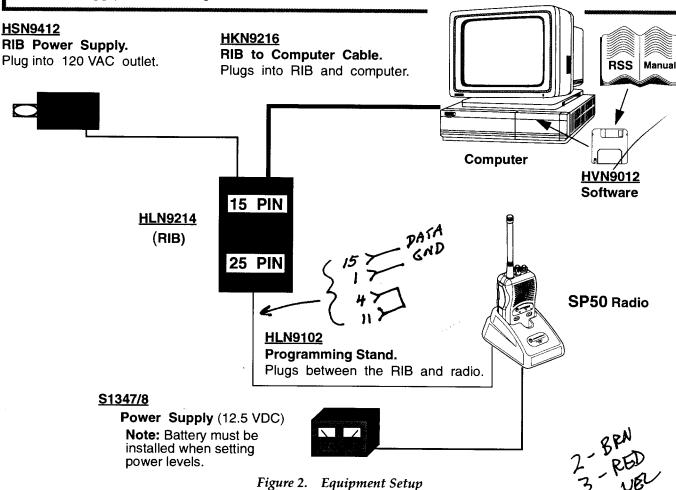
VERSION RØ 2.00.00

To run the Radio Service Software, you will need the following equipment:

AMERICAS 5050

Required Equipment:

- IBM XT, AT, Convertible, or System/2 Model 30/50TM with 512K RAM, Dual Floppy Disk Drives or on Floppy Disk and one Hard Disk.
- PCDOSTM or MSDOSTM 3.0 or later.
- (RLN 4008B) 3. Radio Interface Box (RIB) HLN9214.
- RIB to IBM AT cable HKN9216.
- 5. IBM AT cable to IBM XT computer adapter (optional) HLN9390.
- 6. Programming Stand HLN9102.
- RIB power supply **HSN9412** (110 VAC) or 0180358A56 (220 VAC).
- Power Supply S1347/8 or equivalent.



Configuring the RIB and Radio

- 1. Connect the RIB to the computer (Figure 2).
- If your computer has an XT style communications port (25 pin connector), plug the HLN9390 adapter into the computer and plug the HKN9216 cable into the adapter. If you are unsure of which connection is on the back of your computer or the COM port, then please consult the computer manuals.
- Plug the large 25 pin end of the HLN9102 programming stand into the RIB.
- Plug HLN9102 programming stand into the power supply.
- Plug the HSN9412 power supply into a wall outlet, and connect the other end to the RIB.
- Place the radio into the programming stand and turn the volume control clockwise to turn it on.

Section 1 Radio Disassembly/Assembly

Overview

This section explains, step by step, how to disassemble and reassemble the SP50 radio.

Disassemble Radio

IMPORTANT

Before disassembling and reassembling the radio, wear a conducting wrist strap to prevent damage to any component on the main board from electrostatic discharge.

Remove Battery

The battery latch is located at the bottom center on the back side of the radio (Figure 1-1).

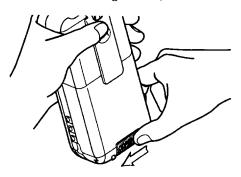


Figure 1-1. Slide Battery Latch

- 1. Slide latch from right to left to unlock battery compartment.
- 2. Slide battery cover down and away from radio to remove (Figure 1-2).

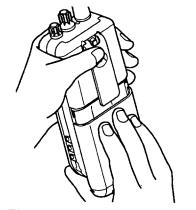


Figure 1-2. Slide Battery Cover

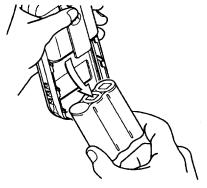


Figure 1-3. Remove Battery

- 3. To remove battery, lift from bottom end, and remove from radio housing (Figure 1-3).
- Pry battery tray out using thumb nail or screw driver between bottom wall of battery tray and bottom wall of back cover.

Remove Back Cover

- 1. Unscrew the antenna counterclockwise and pull the controls knobs straight off with padded pliers to remove.
- 2. Fully insert a screwdriver between bottom wall of back cover and flexible wall of housing (Figure 1-4).
- 3. Tilt screwdriver towards body of radio until the back cover disengages from housing (Figure 1-4).

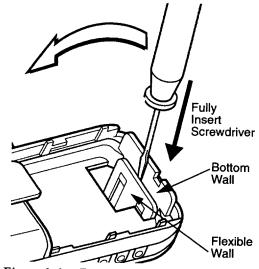


Figure 1-4. Remove Back Cover

Disassemble Radio

4. Grasp back cover, by bottom wall, and lift out of housing (Figure 1-5).

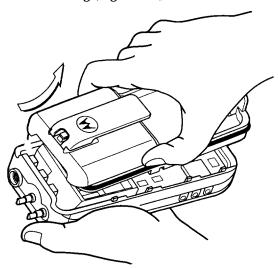


Figure 1-5. Remove Back Cover

Remove Main Board

- 1A. For **Compact** models carefully insert a screwdriver between opening of flexible wall of housing and mainboard and gently pry until main board lifts up (Figure 1-6).
- 1B. For **Standard** models, gently pry upwards using thumb.
- 2. Slide board out from housing until volume and channel shafts clear the control top openings.

NOTE

The flex cable will still be connected to the main board. Refer to the Disconnect Flex Cable section to remove.

3. Carefully lift main board from housing.

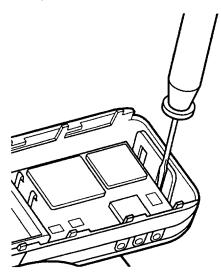


Figure 1-6. Remove Main Board

Disconnect Flex Cable

- 1. Place small screwdriver between flex clip tab and heatsink, making sure screwdriver does not extend past flex clip tab so as not to disturb any components on the board (Figure 1-7A).
- 2. Using the heatsink as leverage, pivot the screwdriver clockwise until the flex clip slides off the board (Figure 1-7B).

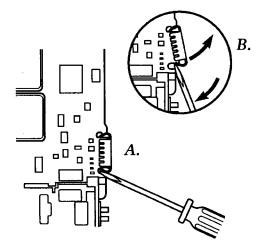


Figure 1-7. Remove Flex

Remove Heatsink

CAUTION

The clip on the heatsink is under extreme tension. When releasing the clip, the main board should rest on a flat surface while removing the heatsink.

- 1. Push clip over tab on heatsink with screw driver or needle noise pliers to release locking clip (Figure 1-8).
- 2. Carefully lift heatsink away from main board.

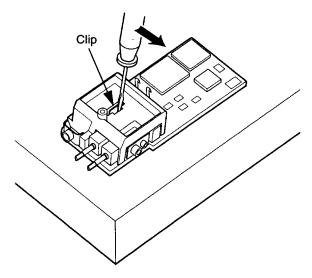


Figure 1-8. Remove Heat Sink

Reassemble Radio

Remove Speaker Assembly

1. Insert a screwdriver between one of the tabs on stiffner shield and slots on side of housing (Figure 1-9).

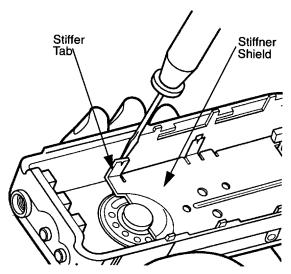


Figure 1-9. Remove Stiffner Shield

- 2. Gently pry tab until it disengages from housing.
- Repeat steps 1 and 2 for the remaining three tabs.
- 4. Remove stiffner shield (Figure 1-10).
- 5. Remove flex cable (Figure 1-10).
- 6. Lift out speaker (Figure 1-10).

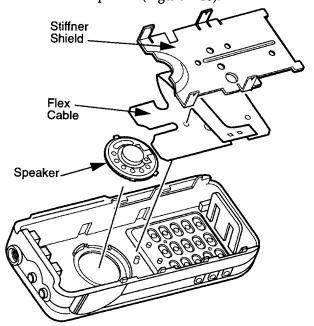


Figure 1-10. Speaker Assembly

Reassemble Radio

Replace Speaker Assembly

- 1. Align tabs on speaker with slots on housing and insert speaker (Figure 1-10).
- 2. Insert flex cable into housing and align pins (3) through holes on flex cable (Figure 1-10).
- 3. Insert stiffner shield into housing and align tabs with slots on side of housing (Figure 1-10).
- 4. Using a screwdriver press tabs until they snap into slots.

Replace Heatsink

- 1. Carefully align slot on heatsink with slot on main board.
- While holding heatsink to main board, turn main board over to locate slot on back side of main board (Figure 1-11A).
- 3. Insert locking clip into slot as shown in Figure 1-11A.

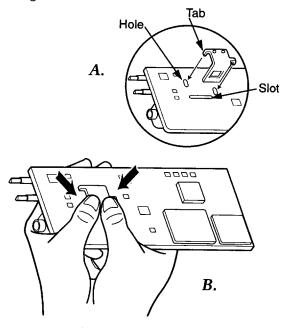


Figure 1-11. Replace Clip

- 4. Align tabs on locking clip with holes on main board (Figure 1-11A).
- 5. Using both thumbs press locking clip firmly until clip snaps into place on heatsink (Figure 1-11B).

Reassemble Radio

Reconnect Flex Cable

- 1. Pull flex clip off flex cable.
- 2. Place folded end of flex cable around connection on main board (Figure 1-12).
- Insert tabs on connection through holes of flex cable (Figure 1-12). The exposed conductors on flex cable should touch contacts on main board.
- 4. Place flex clip into position on main board and push towards main board until flex clip snaps into place (Figure 1-12).

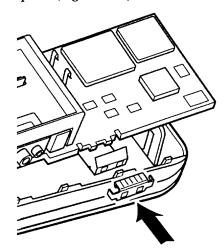


Figure 1-12. Reconnect Flex Cable

Replace Main Board

NOTE

Care should be taken that the flex cable does not cover the two LED openings on housing while replacing main board.

- 1. Carefully slide main board into housing at a 45 degree angle. Care should be taken as the volume and channel shafts are inserted into the openings of control top so as not to break off rubber seals (Figure 1-13A).
- 2. For Compact models: insert a screwdriver between main board and flexible wall of housing (Figure 1-13B).
- 2A. Tilt screwdriver towards body of radio while pushing main board down with thumb on rubber pad of shield (Figure 1-13B).
- 2B. Continue tilting screwdriver while pushing down on main board until main board clears both tabs along either side of flexible wall and is fully seated into front housing.

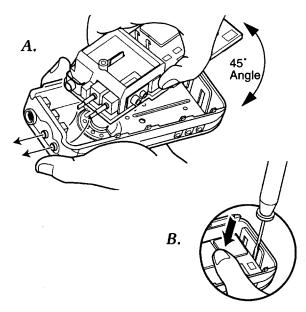


Figure 1-13. Replace Main Board

3. **For Standard models:** gently press down on board with thumb, making sure that board is fully seated inside the board stops.

Replace Back Cover

NOTE

A gasket helps keep the radio free of unwanted dust, and water. It is recommended that a new lubricated gasket be used when the radio is re-assembled. Using an old gasket may impair the overall quality of the radio.

1. Align indentations of back cover to tabs on control top (Figure 1-14A).

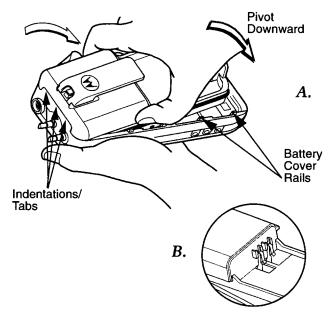


Figure 1-14. Replace Back Cover

Reassemble Radio

- 2. Place battery contacts through slots on back cover (Figure 1-14B).
- 3. Firmly press the back cover towards control top until it is fully seated.
- 4. Continue to firmly press back cover towards control top while gently pivoting the back cover down into housing, making sure that oring gasket stays within housing battery cover rails (Figure 1-14A).

CAUTION

When replacing the back cover on Standard models, care should be taken not to catch the metal bar of the charging contact with the back cover

- 5. Hold radio in both hands with bottom side up.
- Press both thumbs firmly down on bottom wall of back cover until back cover snaps into place.

Replace Battery Tray, Battery, Knobs, and Antenna

- 1. Replace battery tray by sliding in at 45 degree angle and pressing down on bottom wall of battery tray until it snaps into place.
- 2. Replace battery with label side face up.
- 3. Position battery cover over housing battery cover rails and press and slide upwards until battery cover snaps into place.
- 4. Slide battery latch from left to right to lock battery compartment.
- 5. Replace both control knobs and antenna.

Section 2 Theory of Operation

Overview

This section provides a detailed theory of operation for the SP50 and its components: the microcontroller, the receiver, the transmitter, the frequency generation circuitry, the transmit/receive audio circuitry, and the option interface.

Microcontroller

The SP50 VHF and UHF radios use the Motorola 68HC11E9 microcontroller, U401, which utilizes:

- 7.9488 MHz clock rate
- Multiplexed 8-bit address/data lines
- 16-bit addressing
- Internal watchdog circuitry
- · Analog to digital conversion input ports

The microcontroller's operating program is permanently written or "masked" within the microcontroller. Included in U401 is an EEPROM memory which stores channel, signalling, and scan list information.

Microcontroller Power-Up and Reset Routine

On power-up U401's reset line (pin 43) is held low by the AFIC (U451) until the synthesizer (U201) provides a stable 2.1 MHz output. When U451 releases its control, U401's hardware holds the reset line low until it verifies that clock Y401 is operational. When the reset line goes high, U401's hardware delays briefly to allow Y401 to stabilize, then the software begins executing port assignments, RAM checking, and initialization. A fixed delay of 100 mS is added to allow the audio circuitry to settle. Next, an alert beep is generated and the steady state software begins to execute (buttons are read, radio circuits are controlled).

U401's reset line can be controlled directly by the 5 V regulator (U301), the AFIC, and the microcontroller, and indirectly by the synthesizer. U301-3 drives the reset line low if it loses regulation. This prevents possible latch-up or overwriting of registers in the microcontroller because the reset line is higher in voltage than pin 55 of U401 (VDD).

U401 can drive the reset line low if it detects a fault condition such as an expired watchdog timer, software

stuck in an infinite loop, unplanned hardware inputs, static zaps, etc.

The AFIC and synthesizer can control the reset line during power-up, as outlined above.

Receiver

The receiver of the SP50 radio consists of 3 major blocks: the front-end, the first mixer, and the IF/back-end.

Front-end

The VHF and UHF front-ends both have a pre-selector, an RF amplifier, and a post-selector filter. All filters are fixed-tuned designs to eliminate the need for factory tuning and to provide wide-band operation.

The VHF design uses both shunt and series coupled topology while the UHF design incorporates only shunt coupled topology. The UHF design is optimal for attenuating undesired signals on its lower side while the VHF design is more heavily attenuated on its upper side. The worst case image frequency for VHF is 90.2 MHz above 150 MHz, while the worst-case of UHF is 90.2 MHz below 470 MHz. Both bands use spiral inductors plated onto the PC board for all inductors within the front-ends.

The VHF pre-selector is a 2-pole, 0.1 dB Chebyshev bandpass design with shunt series coupled resonator topology. This topology provides fairly symmetrical attenuation around the center frequency of 160 MHz. The 3 dB bandwidth is approximately 35 MHz. Center of band insertion loss is about 1.5 dB. The input is matched to 50 ohms while the output is matched to the proceeding RF amplifier.

The UHF pre-selector filter is also a 2-pole, 0.1 dB Chebyshev bandpass design but implemented in a shunt coupled resonator topology. The 3 dB bandwidth is approximately 30 MHz, centered at 460 MHz. The center of the band insertion loss is approximately 1.8 dB. The 2-pole filter is designed to operate with a 50 ohm input termination while the output termination is the input impedance of the RF amplifier that follows it.

The RF amplifier, Q1, is a Motorola MMBR541L NPN device biased in a common emitter configuration. The amp is stabilized by the shunt feedback resistor R1 with a gain of approximately 19 dB at VHF and 16 dB

Transmitter

at UHF. The noise figure is about 3.5 dB and 3.0 dB at VHF and UHF, respectively. The VHF amplifier draws 2.5 mA of current while the UHF amplifier draws 3.0 mA of current. Both are supplied by the receive 5 Volt supply (+5V Rx).

Terminating the RF amp is the post-selector filter. This filter is a 3-pole 0.1 dB Chebyshev design for both bands. The VHF design is series coupled topology while the UHF is shunt coupled. The 3 dB bandwidth is approximately 35 MHz centered at 160 MHz for VHF and 25 MHz centered at 460 MHz for UHF.

The insertion loss of this filter is approximately 2.0 dB for VHF and 2.7 dB for UHF. The filter is designed to be terminated with the RF amplifier output impedance on one side, and 50 ohms on the other.

The net gain from the receiver front-end is about 16.0 dB (VHF) and 10.8 dB (UHF) in the center of the band. The net noise figure is approximately 5.5 dB (VHF) and 5.2 dB (UHF). This is sufficient to achieve a typical center of the band sensitivity of 0.25 uV for 12 dB SINAD.

First Mixer

The first mixer is a double balanced mixer (DBM) consisting of two baluns and a ring diode in a single package. The mixer operates with an LO level of about +5 dBm for both VHF and UHF. The conversion loss is approximately 6 dB. The double balanced type mixer provides excellent isolation between any two ports. Since a DBM can operate over a large bandwidth, the same mixer is used for both VHF and UHF radios. The DBM also provides excellent protection against receiver spurs due to non-linearities, such as IM and Half-IF. The purpose of the mixer is to translate the received signal down to the frequency of the first IF, 45.1 MHz, where it then enters the IF circuitry.

IF / Back-end

The IF/Back-end portion of the radio consists of several sections including, the high IF, the second LO, the second IF, and the IF IC chip. The first LO signal and the RF signal mix to the IF frequency of 45.1 MHz which then enters the high IF.

The signal enters the high IF, passes through a crystal filter, and is then amplified by the IF amp. The crystal filter provides selectivity, second image protection, and intermodulation protection. The amplifier provides approximately 10 dB of gain at VHF and 18 dB at UHF. The high IF has an approximate 3 dB bandwidth of 18 kHz for 20/25/30 kHz models and 13 kHz for 12.5 kHz models.

The filtered and amplified IF signal then mixes with the second local oscillator at 44.645 MHz. The second LO uses an amplifier internal to the IF IC, an external crystal and some external chip parts. The oscillator presents an approximate level of -15 dBm to the second IF mixer, internal to the IF IC.

The output of the mixed IF signal and second LO is at 455 kHz (second IF). This signal is then filtered by external ceramic filters and amplified. It is then passed back to the IF IC, sent to a phase-locked loop detector, and demodulated. The resulting detected audio output is then sent to the AFIC for further processing.

The IF IC also controls the squelch characteristics of the radio. With a few external parts, the squelch tail, hysteresis, attack, and delay can be optimized for the radio. The AFIC contains a 16 step programmable attenuator, which is used to adjust the squelch opening with the Radio Service Software (RSS).

Transmitter

The SP50 VHF and UHF transmitters contain five basic circuits: a power amplifier, an antenna switch, a harmonic filter, an antenna matching network, and a power control circuit. Refer to the block diagram and the schematic for more information.

Power Amplifier

The power amplifier (PA) of the VHF and UHF transmitters consists of four stages of amplification with the corresponding stages using the same transistors. The first two stages (Q101, Q102) of both PA line-ups utilize the MMBR951L transistor, while the third stage (Q103) uses a Phillips BLT50 transistor, and the last stage (Q104) uses the Motorola MRF873 transistor. The VHF PA line-up is capable of supplying 5 watts of output power at the antenna port, while the UHF PA line-up is capable of 4 watts. The power out of each line-up can be varied by changing the voltage (VCTL) on Q102.

Antenna Switch

The antenna switch circuit consists of two PIN diodes (CR101 and CR102), a pi network (C145, L115, and part of C140), and a current limiting resistor (R115). The UHF circuit contains one additional capacitor (C149), which is used to tune out CR102's lead inductance. In the transmit mode, TxB+ is applied to the circuit to bias the diodes "on". To enable the Tx signal to go to the antenna rather than the input of the receiver, the shunt diode (CR102) shorts out the receiver port, and the pi network, which operates as a quarter wave transmission line, transforms the low impedance of the shunt diode to a high impedance at the input of the harmonic filter. In the receive mode, the diodes are both off and there exists a low attenuation path between the antenna and receiver ports.

Harmonic Filter

The harmonic filter consists of C141, C142, L112, L113, and part of C140. The design of the harmonic filter for

Frequency Generation Circuitry

both VHF and UHF is based on a 5-pole, 0.1 dB ripple Chebyshev filter.

Antenna Match

To optimize the performance of the transmitter and receiver into an antenna, a network is used to match the antenna's impedance to the harmonic filter. The VHF network consists of C146, C147, and L116. The UHF network is made up of L116. Note that to measure the power out of the transmitter, one must remove the antenna and screw in its place a special BNC adapter, HLN9087A.

Power Control

The power control circuit consists of the networks associated with U150, Q150, Q151, U152, and part of U151. One half of Op Amp U150(A) and Q150, along with resistor R150, make up a current-to-voltage amplifier whose gain is mainly dependent upon the ratio of R156 to R151. The current to the final stage of the PA line-up is supplied through R150 (0.1 ohms). which provides a voltage proportional to the current drain at the inputs of U150A. The resistors at the input of U150A (R152, R153, R154, and R155) keep the voltages at these inputs below its maximum allowable. These resistors are 1% tolerance parts to minimize the error produced at the emitter of Q150 resulting from the voltage offset at the input of U150A. The signal at the emitter of Q150 is therefore proportional to the current drain of the final stage of the PA line-up and is applied to the input of U150B, which acts as a summing amplifier.

The voltage at the other input of the summing amp, U150B, is supplied from a network consisting of a 8-bit shift register and resistor arrays that are connected to approximate an R-2R ladder network. Hence, this network provides a very good approximation to an 8-bit Digital-to-Analog Converter (DAC). This DAC, which is under control of the microcontroller, provides a reference voltage to the control loop whose value can change depending upon the frequency of the channel of operation and upon whether the channel is to be a low or high power channel.

The error voltage at the input of U150B produces a voltage at its output, which is in turn applied to the series pass transistor, Q151, through its driver, U151A. The voltage at the collector of Q151 is applied to the controlled stage of the PA line-up. The feedback from the collector of Q151 to the emitter of U151A through R161 is provided to keep the two stages stable. Likewise, the feedback from the collector of Q151 to the minus input of the summing amp is to keep the whole control loop stable.

Frequency Generation Circuitry

The frequency generation circuitry is composed of two main IC's, the Fractional-N synthesizer (U201) and the VCO/Buffer IC (U251). Designed in conjunction to maximize compatibility, the two IC's provide many of the functions which normally would require additional circuitry. The block diagram illustrates the interconnect and support circuitry used in the design. Refer to the schematic for reference designator.

The supply for the synthesizer is from the regulated 5 V source which also serves the rest of the radio. The synthesizer in turn generates a superfiltered 5 V (actually 4.65 V) which powers U251.

In addition to the VCO, the synthesizer must interface with the logic and AFIC circuitry. Programming for the synthesizer is accomplished through the data, clock, and chip enable lines (pins 5, 6, and 7) which are driven by the microcontroller, U401. A serial stream of 98 bits is sent whenever the synthesizer is programmed. A 5 V dc signal from pin 2 of U201 indicates to the microcontroller that the synthesizer is locked while unlock is indicated by a low voltage on this pin. Transmit modulation from the AFIC is applied to pin 8 of U201. The audio is digitized and applied to the loop divider to provide the low-port modulation. The audio is also run through an internal attenuator for modulation balancing purposes before being outputted at pin 28 to the VCO. A 2.1 MHz clock is generated by U201 at pin 11. It is filtered and attenuated from 2.5 V to approximately 2 V and then routed to pin 35 of U451.

Synthesizer

The Fractional-N synthesizer uses a 16.8 MHz crystal (Y201) to provide the reference frequency for the system. The other reference oscillator components external to the IC are C205, C206, C211, R207, R211, C233, and CR203. The loop filter, comprised of R202, R204, R205, C214, C215, and C216, provides the necessary dc steering voltage for the VCO as well as filtering of spurious signals from the phase detector. For achieving fast locking of the synthesizer, an internal adapt charge pump provides higher current capability at pin 31 than when in the normal steady-state mode. Both the normal and adapt charge pumps receive their supply from the voltage multiplier which is made up of C202, C203, C204, C231, CR201, and CR202. By combining two 5 Volt square waves which are 180 out-of-phase along with Regulated 5 Volts, a supply of approximately 12.6 Volts is available at pin 32 for the charge pumps. The current for the normal mode charge pumps is set by R203. The pre-scaler for the loop is internal to U201 with the divider value determined by the frequency band of operation.

Transmit and Receive Audio Circuitry

VCO

The VCO (U251) in conjunction with the Fractional-N synthesizer (U201) generates rf in both the receive and the transmit modes of operation. The TRB line (U251-5) determines which oscillator and buffer will be enabled. A sample of the rf signal from the enabled oscillator is routed from U251-23, through a low pass filter, to the pre-scaler input (U201-20). After frequency comparison in the synthesizer, a resultant STEERING LINE VOLTAGE is received at the VCO. This voltage is a DC voltage between 3 and 11 V when the PLL is locked on frequency.

In the receive mode, U251-5 is grounded. This activates the receive VCO by enabling the receive oscillator and the receive buffer of U251. On VHF radios, the rf signal at U251-2 is run through a low pass filter. On UHF radios, the rf signal is run through a buffer amplifier before it is passed through the low pass filter. This is to provide additional isolation to the receive VCO from high level received rf signals. The rf signal after the low pass filter is the LO RF INJECTION and it is applied to the first mixer at U41-3.

During the transmit condition, PTT depressed, five volts is applied to U251-5. This activates the transmit VCO by enabling the transmit oscillator and the transmit buffer of U251. The rf signal at U251-4 is run through a low pass filter and an attenuator to give the correct drive level to the input of the PA. This rf signal is the Tx RF INJECTION. Also in transmit mode, the audio signal to be frequency modulated onto the carrier is received by the transmit VCO modulation circuitry at MOD.

When a high impedance is applied to U251-5, the VCO is operating in BATTERY SAVER mode. In this case, both the receive and transmit oscillators as well as the receive, transmit, and pre-scaler buffer are turned off. In the synthesizer, the BATTERY SAVER mode places the A/D and the modulation attenuator in the off state. This mode is used to reduce current drain of the radio.

Transmit and Receive Audio Circuitry

SP50 receive (Rx) and transmit (Tx) audio circuits are common to both the VHF and UHF models. Most of the audio processing is accomplished in U451, the Audio Filter IC (AFIC) . The AFIC performs the following functions:

- Tone/Digital PL encoding and decoding
- PL rejection filter (Rx audio)
- Rx de-emphasis
- Tx pre-emphasis amplifier
- · Tx audio limiter

- Post-limiter filter
- Programmable attenuators for:
 - Tx deviation
 - Microphone gain
 - Carrier squelch setting
- Microcontroller output port expansion
- 2.5 Vdc reference source

U451 parameters are programmed from U401 micro-controller via the serial CLOCK and DATA lines.

Tx Audio Path

Internal MIC Bias Switch and External PTT Sense Circuits

The internal PTT (PB401) switch is connected in series with the internal microphone MK401. Pushing PB401 provides the ground path to bias MK401 and a logic zero which U401-42 recognizes as a PTT. The radio is also keyed when an external accessory draws current from J403-2. Pushing the PTT of a PTT equipped accessory (i.e. speaker mic) provides a current path from J403-2 through the closed external PTT and the microphone element. The current is sourced from the base of the external PTT sense transistor (U453-5), which saturates U453 and brings the collector (U453-1) to 5 V. U401-34 recognizes the 5 V as an external PTT.

MIC Amplifier

MIC audio from internal MIC MK401 is coupled through C468, J403, and L402 to the MIC amp circuit U452B. External MIC plug insertion mechanically disconnects the internal MIC. External MIC audio is coupled through L402 to the MIC amp input. Capacitors C458, C460 and C461, and resistors R458, R459 and R460 provide a low audio frequency roll off with a high-pass corner frequency of 1 kHz to improve transmit audio clarity. Crossover gain is 16 dB (at 1 kHz). Reference deviation is obtained with 8.5 mV rms input to the external MIC connector J403.

Tx Audio Mute Gate

Pins 2, 3, and 4 of dual PNP transistor U453 and resistors R465 and R456 comprise the Tx audio mute gate. The expanded output port, U451-40, controls U453. The mute function is enabled when modulating DTMF signalling.

Pre-emphasis Amp (Audio Filter IC)

The Audio Filter IC U451, contains a Tx audio preemphasis amp, with external gain setting resistor R451 and pre-emphasis elements R470 and C452. Connections are made at each end of resistor R470 to provide interconnection of option board Tx audio through connector J402. (See the Option Interface section.) Pre-

RadiusPort™ Option Interface

emphasis is 6 dB/octave with a corner frequency of 6600 Hz. Crossover gain is 0 dB at 1 kHz, with passband gain (head-room) of 17.5 dB.

Limiter/Post-Limiter Filter (Audio Filter IC)

The audio filter IC U451 contains the limiter circuit, which prevents over-deviation of the RF carrier by symmetrically clipping the peaks of the modulating voltage. Audio from the pre-emphasis amplifier circuit is coupled to the limiter. Gain of the limiter stage is adjustable in four 3 dB steps, from -3 dB, 0 dB, +3 dB, and +6 dB. Therefore, Tx audio path gain, or MIC gain, can be adjusted to compensate for different sound environments through the Radio Service Software. Clipped modulating voltage from the limiter output is coupled to the post-limiter filter. This filter attenuates the spurious products generated by the limiter.

Low Speed Encoder (CTCSS)

CTCSS (Private Line) is generated by the PL encoder circuit in the Audio Filter IC. Tone PL or Digital PL data is programmed for each mode from the Radio Service Software. On entering transmit mode, TPL or DPL data is programmed to U451 via the serial DATA and CLOCK lines. U401-57 microcontroller output strobes U451-32 PL CLOCK input at a constant rate during DPL encoding, or at a rate determined by the PL encoder algorithm in the microcontroller for TPL encoding corresponding to tone frequency. The encoded PL is summed with MIC audio at the postlimiter filter output. Digital attenuators are employed to adjust the balance of MIC audio and PL to prevent over deviation of the carrier. PL deviation is adjustable in three "coarse" steps of 500 Hz, 750 Hz, and 1 kHz, for 25 kHz models and with compensation of MIC audio level.

High Speed Encoder (DTMF)

Resistors R423, R424, R425, and R427, and summer U452A form the high speed encoder. U452A-1 is coupled to U451-13 Audio Filter IC auxiliary Tx modulation input.

DTMF encoded signals pass from this input to the postlimiter filter input. U452A-1 is also connected to U451-6 which is coupled into the Rx audio path to provide audio sidetones.

Deviation Attenuators (Audio Filter IC)

Carrier deviation is set by programming the digital deviation attenuators of the Audio Filter IC. Deviation data for each mode is entered through the Radio Service Software, and then programmed into U451 from microcontroller U401 upon entering transmit mode. U451-19 and U451-20 deviation attenuator outputs are combined through resistors R454 and R455 and dc-coupled to U201-8, the synthesizer modulation input.

Capacitor C218 provides a high frequency roll-off corner at 20 kHz to further attenuate spurious signals from U451. The dc voltage at the combined attenuator outputs sets the center frequency for the modulated carrier.

Rx Audio Path

Audio Processing (Audio Filter IC)

The recovered Rx audio from the IF IC (U51) is applied to U451-7 and U451-8 on the Audio Filter IC. Rx audio at U451-7 is processed first by the PL rejection filter, which is characterized by a 2-pole, 300 Hz corner frequency high-pass response. Audio de-emphasis is a single pole low pass filter with a corner frequency of 231 Hz. Audio then passes through the digital volume attenuator and buffer amplifier output to U451-23. Audio is made available at J402 for use by an internally installed option board. (See Option Interface section.)

Low Speed Decoder (CTCSS)

Recovered Rx audio at U451-8, the PL/DPL decoder input, first passes through the Tone PL filter, or the Digital PL filter, depending on the PL option selected for the current operating mode. Filtered PL is then amplitude limited (U451-27) and coupled to the microcontroller U401-64 where algorithms perform the final PL decoding. Data for the Tone PL frequency or Digital PL code for each mode is programmed through the Radio Service Software.

Audio Power Amplifier

U481 is a low power amplifier IC capable of low voltage operation. The circuit provides a differential output (U481 pins 5 & 8) to the speaker (24 ohms) to maximize the available voltage swing at low voltages. Variable resistor R487 and R482 provide Rx audio volume adjustment. R482 will set the minimum volume level. The chip disable pin (U481-1) permits powering down the U481 IC for muting purposes and to conserve power.

RadiusPort™ Option Interface

The option interface provides the ability to interface Motorola designed and third party designed option boards to the radio. The following is a description of the signals available on the option interface.

NOTE

Not all logic functions are available on all models of the SP50.

J402-1

J402-1 interfaces with pin 51 of U401, the radio microcontroller. Pin 51 of the microcontroller is bi-directional

Option Interface

port D bit 2. In the SP50, this is decoder data into the radio. On a DTMF decoder board this would be the serial input for the 4-bits of tone data. On other option boards this input is used as the serial input for a multiple byte message.

J402-2

J402-2 interfaces with pin 42 of U401 and one end of PB401, the PTT switch. This is a wire-or connection with the internal PTT signal. It can either be used as an internal PTT sense or as a PTT input from the option board. This connection is pulled to 5 volts through a 51k ohm resistor. When this connection is shorted to ground the radio microcontroller processes an internal PTT request. This request normally keys the radio unless overridden by other enabled features.

J402-3

J402-3 interfaces with pin 52 of U401. Pin 52 of the microcontroller is bi-directional port D bit 3. In the SP50, this connection is for serial data out of the microcontroller. This controls loading of the various electrical subsystems internal to the radio in addition to data required by option boards installed into the radio. For option connector purposes this pin is used to shift multi-byte messages from the radio to an option board. When used for this purpose, pin J402-4 option board enable, is driven low by the radio microcontroller to enable a serial byte transfer to an option board.

J402-4

J402-4 interfaces with pin 54 of U401. Pin 54 of the microcontroller is bi-directional port D bit 4. In the SP50, this connection option board enables output from the microcontroller. This pin is used to enable option boards by mode or to enable a serial transfer in more complex option boards. When used as a simple option board enable the radio microcontroller to sets the output either high or low on each channel change or power-up to reflect the programmed selection in the radio's per channel data. This is most typically used to enable an option board function by channel. When used in more complex option boards this line enables serial transfers between the radio microcontroller and the option board. Since the serial data out of the microcontroller is used for multiple internal devices, including an option board, this signal indicates when serial data is for option board use and not other electrical subsystems within the radio.

J402-5

J402-5 interfaces with pin 63 of U401. Pin 63 of the microcontroller is an input on port A bit 2 of the radio microcontroller. In the SP50, this connection is used for a variety of input signals from an option board. In a simple option board configuration, a falling edge on this pin connection signals that a selective call has been decoded by the option board. For DTMF decoder

boards or other simple BCD decoder boards, a falling edge on this pin indicates that a digit decode has been completed and is ready to be shifted into the microcontroller for concatenation and comparison to an ID string. In more complex option boards, a falling edge on this pin indicates that an option board requests a serial transfer on J402-1 and J402-3 or an acknowledgment of data received on J402-3 in a multiple byte transfer.

J402-6

This is the Rx audio output of the option board. This connection may be used for option boards that need to enable Rx audio on signaling decodes or to descramble audio as required by the option board descrambling technique. Option board Rx audio input is available at J402-6 with a sensitivity of 100 mV rms at less than 200 ohm output impedance from an option board. R480, a 30k ohm resistor between option board pins J402-6 and J402-7 requires design consideration on the part of any option board using Rx audio output. The Rx audio output level is controlled by the SP50 volume control before the audio amp.

J402-7

This option interface pin is connected to the Rx Out signal, pin 23 of the Audio Filter IC, U451 through coupling capacitor C450. In the SP50 radio, this signal deemphasizes Rx audio and output is always unmuted audio in the radio. This pin may be used as the receive audio to a decoder option board such as DTMF, Two Tone Sequential, or MSK signalling decode. An audio scrambler option board may also use this input for receive audio in. Any option board requiring preemphasized audio would have to include the necessary filtering. The level of this de-emphasized audio is 450 mV rms at 15 ohm impedance.

J402-8

J402-8 interfaces with pin 53 of U401. Pin 53 of the microcontroller is bi-directional port PD5. In the SP50, this is the CLOCK output from the microcontroller for loading all internal subsystems as well as option boards that require synchronous serial transfers. Option boards requiring a multi-byte transfer may use this output as the CLOCK source for uploading internal option board registers on power-up, channel change, or for reading serial control requests.

J402-9

J408-9 is interfaced to pin 4 of voltage regulator U301. This is the microcontrollers 5 V source from the main board to the option board. Maximum current sourcing is 100 mA. Regulation is $\pm 0.2 \text{ Vdc}$.

Option Interface

J402-10

J402-10 is interfaced to the radio system ground. The heatsink chassis is also at ground, but is not recommended as the only source of ground for the option board.

J402-11

This is the audio from the internal or external microphone of the radio. J402-11 provides MIC audio output to an option board at a level of 65 mV rms and a 10k ohm input impedance. At this level the transmit deviation should be at 60%.

J402-12

Tx Audio input to the radio is available at J402-12 with a sensitivity of 60 mV rms pre-emphasized at a 6dB/octive, and less than 200 ohm output impedance (from the option board). If "flat" audio response is required, the audio output from the option board must be deemphasized at a -6dB/octive rate, 300 Hz-3 kHz with 0 dB gain at 1 kHz. The low option board output impedance is required to achieve better than 40 dB isolation between main board input (J402-11) and output (J402-12) audio.

462.600

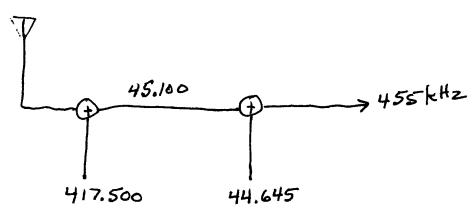
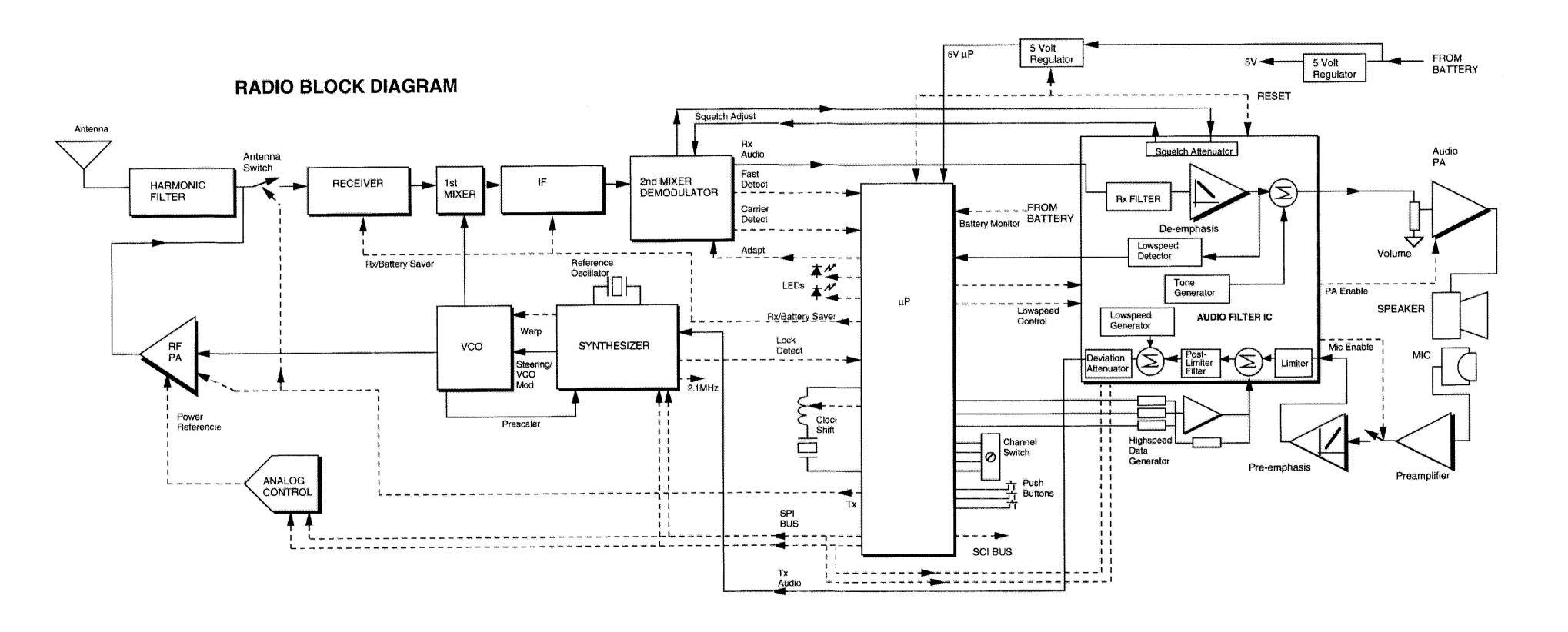


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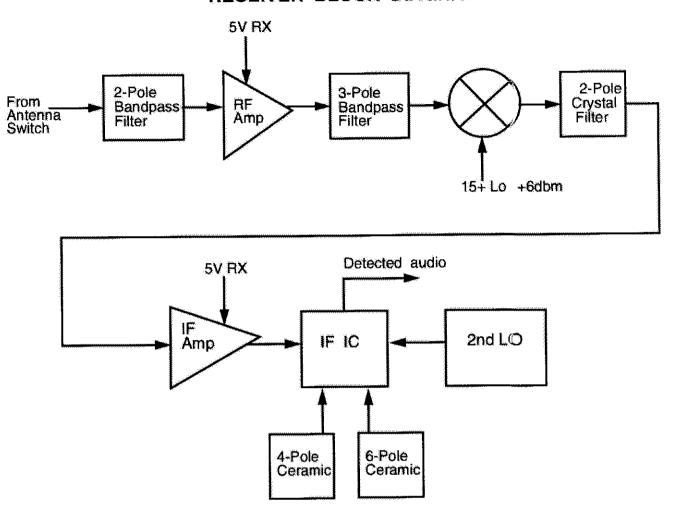
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6880903Z24-A

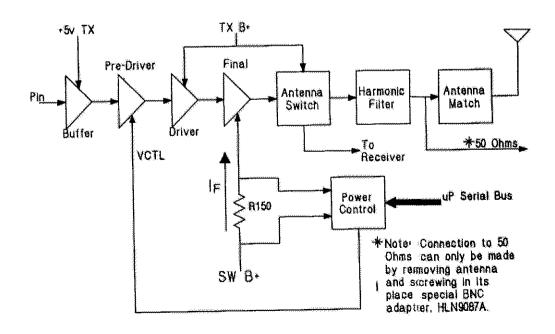


SP50 Portable Radio Functional Block Diagram

RECEIVER BLOCK DIAGRAM

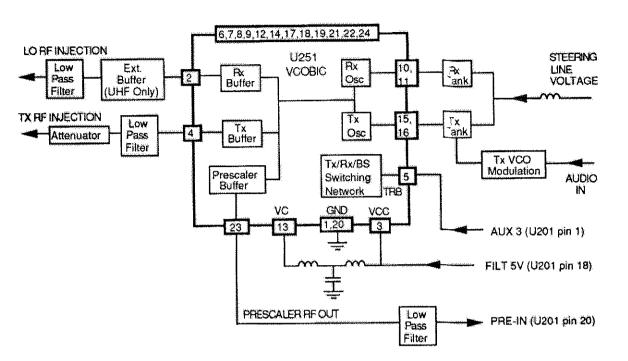


TRANSMITTER BLOCK DIAGRAM

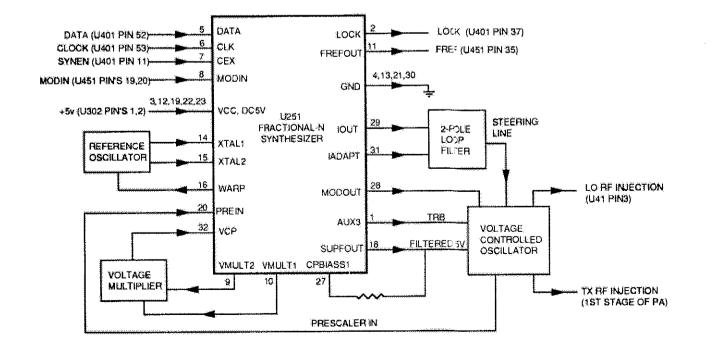


Block Diagrams for Receiver, Transmitter, VCO, Synthesizer, and AFIC

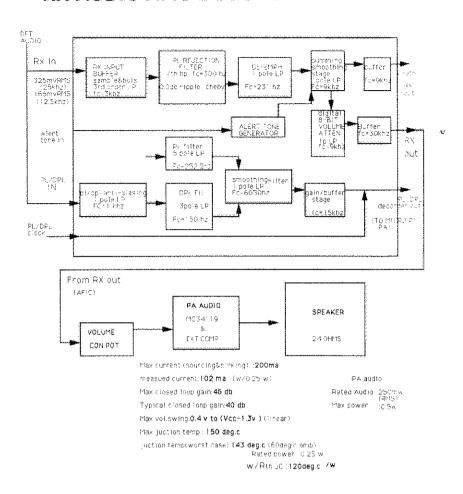
VCO BLOCK DIAGRAM



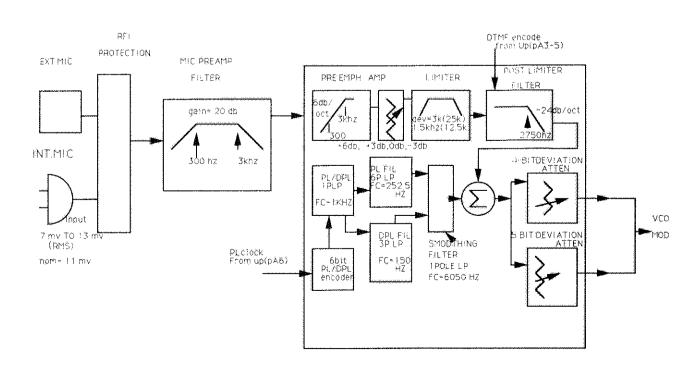
SYNTHESIZER BLOCK DIAGRAM



RX AUDIO AFIC BLOCK DIAGRAM



TX AUDIO AFIC BLOCK DIAGRAM



Overview

The remote speaker microphone is an accessory available with the SP50 portable radio. This section provides a general description of the remote speaker microphone and describes the operation, handling precautions, and maintenance of this accessory.

Description

The Model HMN9140A Remote Speaker Microphone includes a speaker, a microphone, a push-to-talk (PTT) switch and associated circuitry. A cable, terminated with a special plug, is provided for attaching to the accessory connector on the portable radio.

When the remote speaker microphone is attached to the radio, the speaker in the radio is disabled, and receiver audio is connected to the accessory speaker. Similarly, the accessory microphone is connected to the transmitter, and the accessory PTT switch can now control the PTT function in the radio. The radio microphone and PTT switch are still operational, but you can listen to the radio only through the accessory speaker.

IMPORTANT

Observe safety information in the radio operating instructions.

Operation

- 1. Attach the microphone's accessory connector to the accessory connector on top of the radio.
- While listening to the accessory speaker, turn the radio on.
- Operate radio according to operating instructions supplied with the radio.

NOTE

The microphone will perform best if it is worn as shown in Figure 3-1.

Handling Precautions

To avoid damage to circuits, observe the following handling, shipping, and servicing precautions.

 Prior to and while servicing a remote speaker microphone, particularly after moving within



Figure 3-1. Ideal Microphone Position

the service area, momentarily place both hands on a bare metal, earth-grounded surface. This will discharge any static charge which may have accumulated on the person doing the service.

 Whenever possible, avoid touching any electrically conductive part of the unit with your hands.

NOTE

Wearing a conductive wrist strap (Motorola No. RSX-4015A) will minimize static buildup during servicing.

WARNING

While wearing a conductive wrist strap, be careful near high voltage sources. The good ground provided by the wrist strap will also increase the danger of lethal shock from accidentally touching high voltage sources.

- When servicing a unit, avoid carpeted areas, dry environments, and certain types of clothing (silk, nylon, etc.) because they contribute to static buildup.
- All electrically powered test equipment should be grounded. Apply the ground lead from the

Maintenance

test equipment to the unit before connecting the test probe. Similarly, disconnect the test probe prior to removing the ground lead.

 If the microphone cartridge is removed from the unit, place it on a conductive surface, such as a sheet of aluminum foil which is connected to ground through 100k ohms of resistance.

WARNING

If the aluminum foil is connected directly to ground, be cautious of possible electrical shock from contacting the foil at the same time as other electrical circuits.

- When soldering, be sure the soldering iron is grounded
- Prior to replacing circuit components or touching the microphone cartridge, be sure to discharge any static buildup. Since voltage differences can exist across the human body, it is recommended that only one hand be used if it is necessary to touch the microphone cartridge and associated wiring.
- Replacement microphone cartridges should be kept in conductive packaging until they are placed in unit.

Maintenance

Refer to the schematic diagram (shown in Figure 3-2), the exploded view (shown in Figure 3-3), and the parts lists. Every part in the microphone is identified and illustrated for assistance in removal and replacement.

If necessary, the external surfaces of the remote speaker microphone may be cleaned with a 0.5% solution of mild dishwashing detergent in water (one teaspoon of detergent in a gallon of water).

Parts List

IMN9140A Electi	rical Parts List	PL-951007-O		
REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION		
		capacitor, fixed: uF +/-10%; 100 V:		
		unless otherwise stated		
C1	2113740A53	Chip, 82 pF, +/-5%, 50V		
C2	2113740A67	Chip, 330 pF, +/-5%, 50 V		
C3	2113741A53	Chip, .022 uF, +/-5%, 50V		
C4	2113741B69	Chip, .1 uF, +/-5%, 50V		
		coil, inductor:		
L1 thru 4	2462575A02	Chip, 680 nH, +/-10%		
		switch:		
S1	3905834K06	Dome, PTT		
		miscellaneous:		
MK1	0180706Y83	Microphone assembly		
LS1	5005910P05	Speaker		

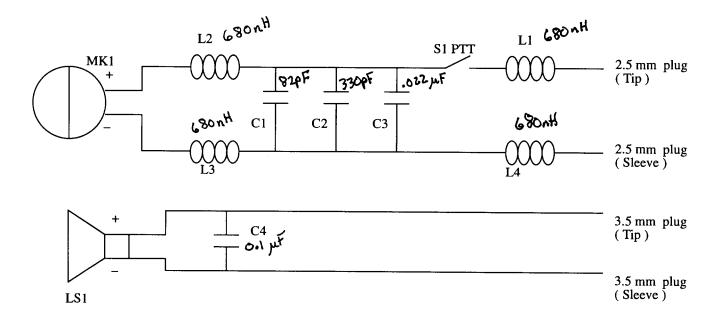


Figure 3-2. Schematic Diagram

REFERENCE SYMBOL

2 3

HMN9140A Remote Speaker Microphone

MOTOROLA PART NO.

0105953N42 3305259Q01

4505182Q01

3505152J01

PL-951008-O

DESCRIPTION

Front housing, items 1 thru 5 Nameplate, Motorola

Lever, PTT

Grille, cloth

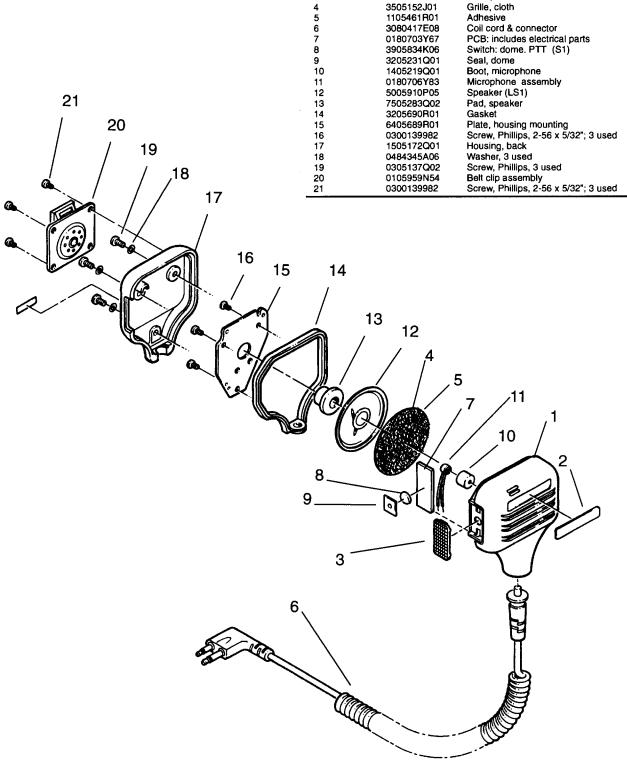


Figure 3-3. Exploded View

Section 4 Troubleshooting

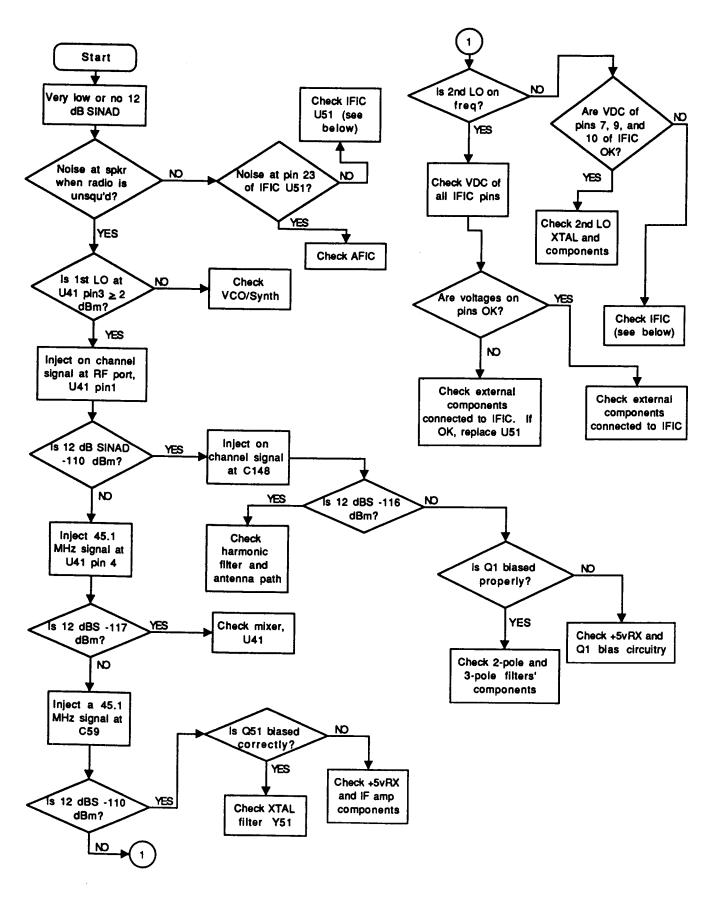
Overview

This section contains five troubleshooting tables for the following SP50 components:

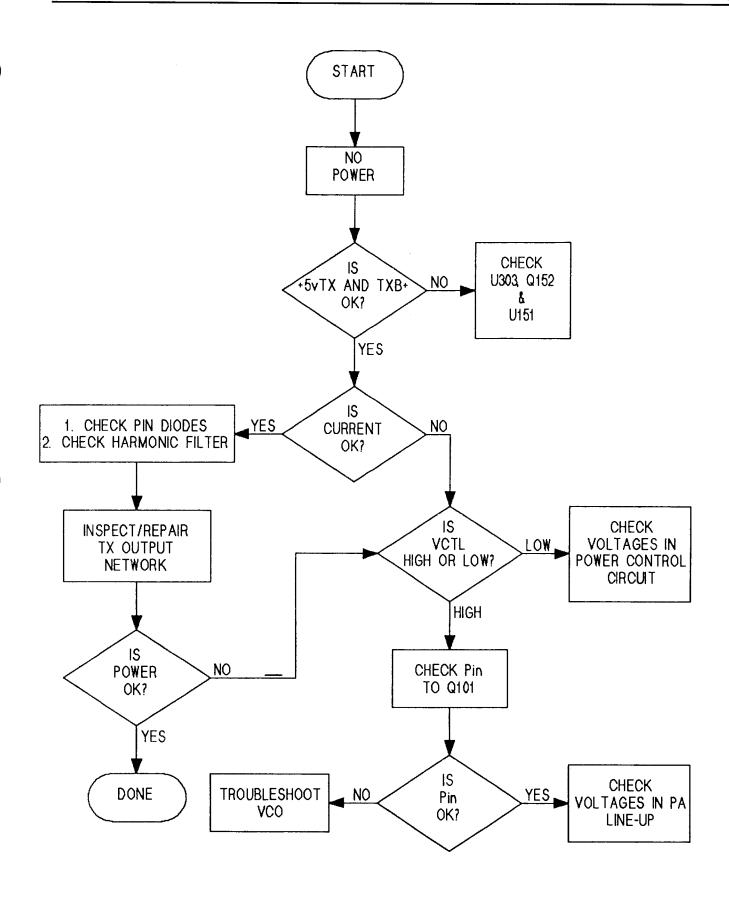
- Receiver
- Transmitter
- Synthesizer
- Microcontroller
- Voltage Controlled Oscillator (VCO)

Troubleshooting Charts

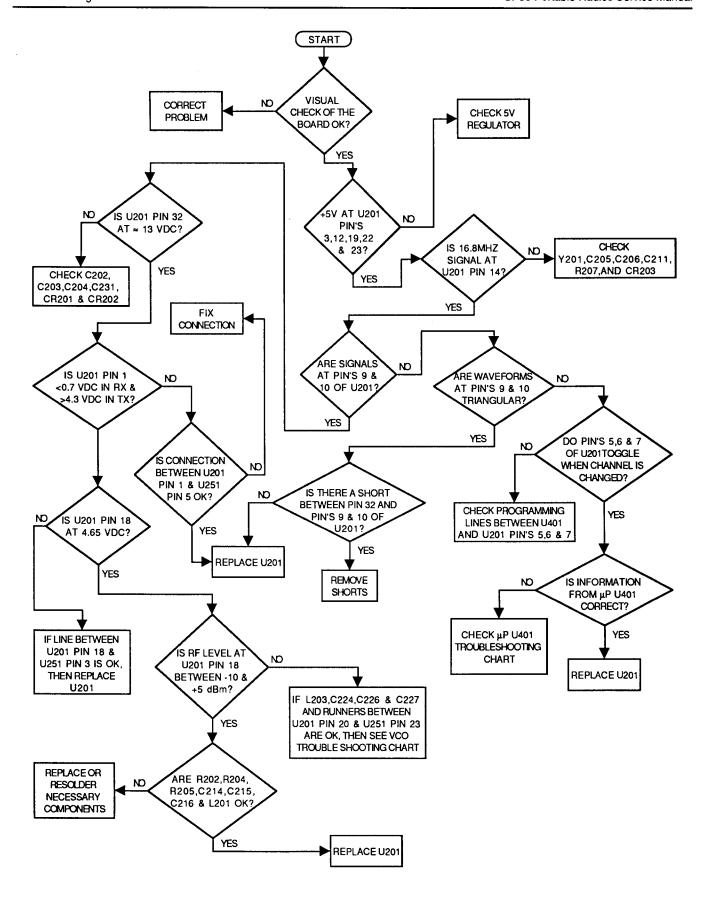
Refer to following pages.



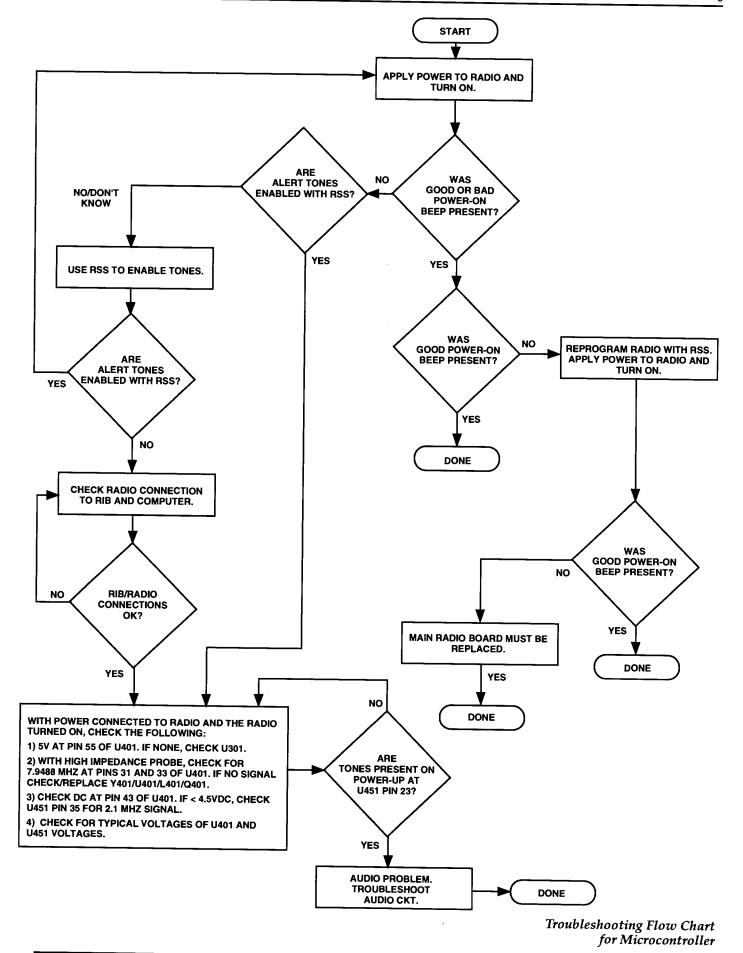
Troubleshooting Flow Chart for Receiver

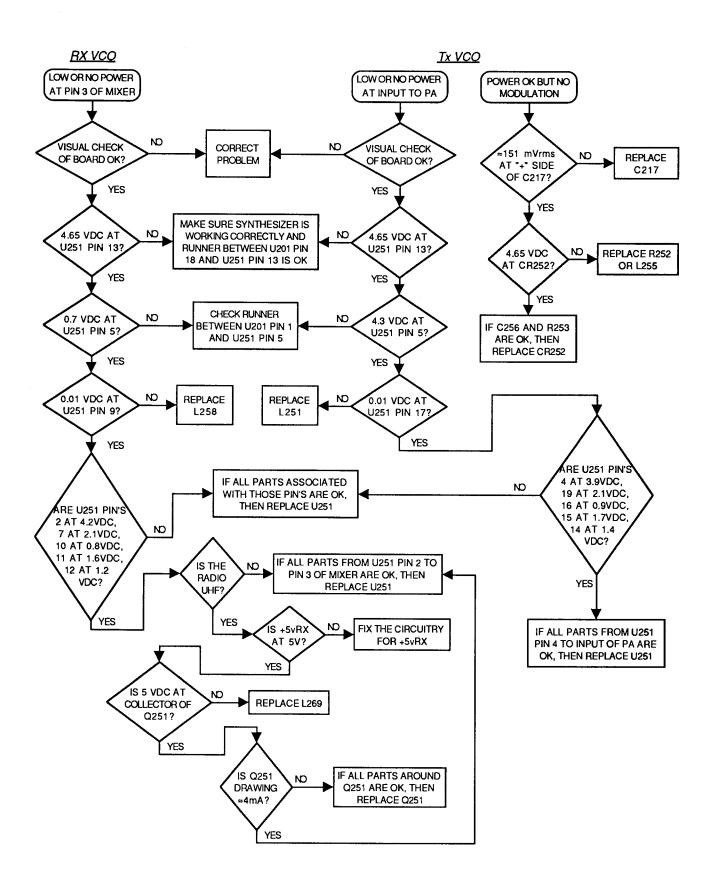


Troubleshooting Flow Chart for Transmitter

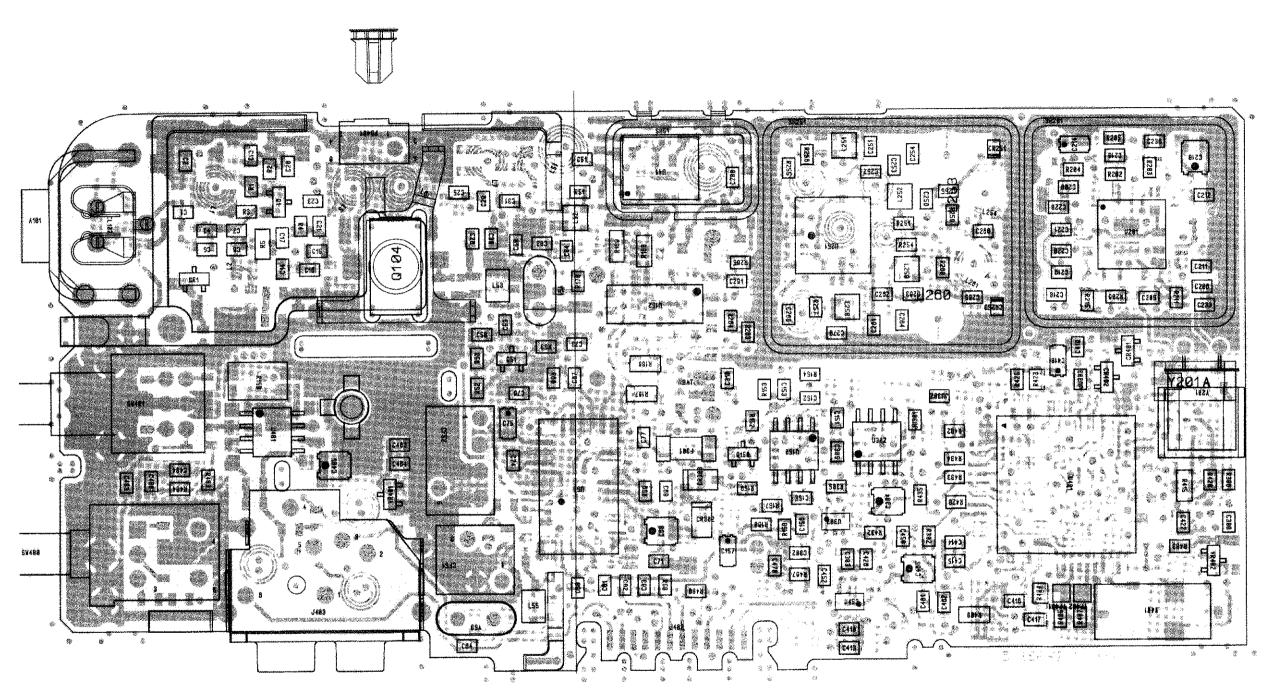


Troubleshooting Flow Chart for Synthesizer





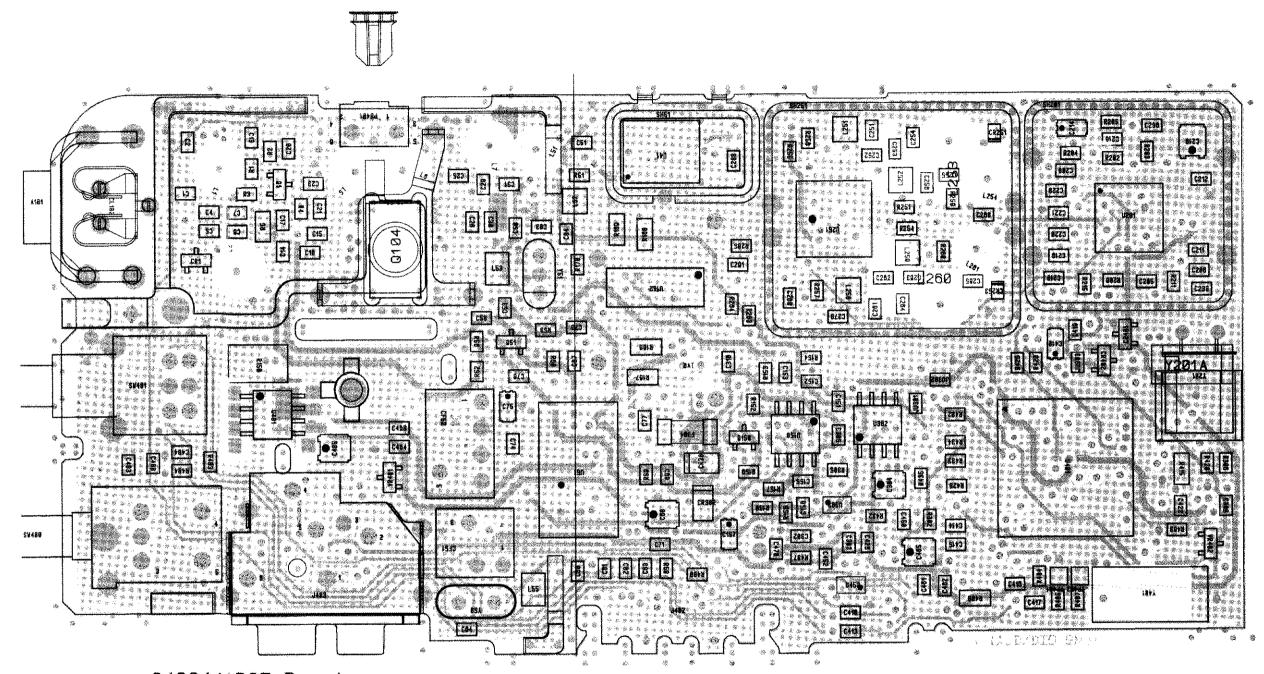
Troubleshooting Flow Chart for VCO



8480441D05 Rev-A Plot Date: 04/13/95 09:44:14

COMPONENT SIDE (GRAY)
SOLDER SIDE (PINK)
RCB-94137-A
RCB-94142-A
RCB-94143-A

COMPONENT SIDE VIEW



848044'D05 Rev-A Plot Date: 04/13/95 09:44:14

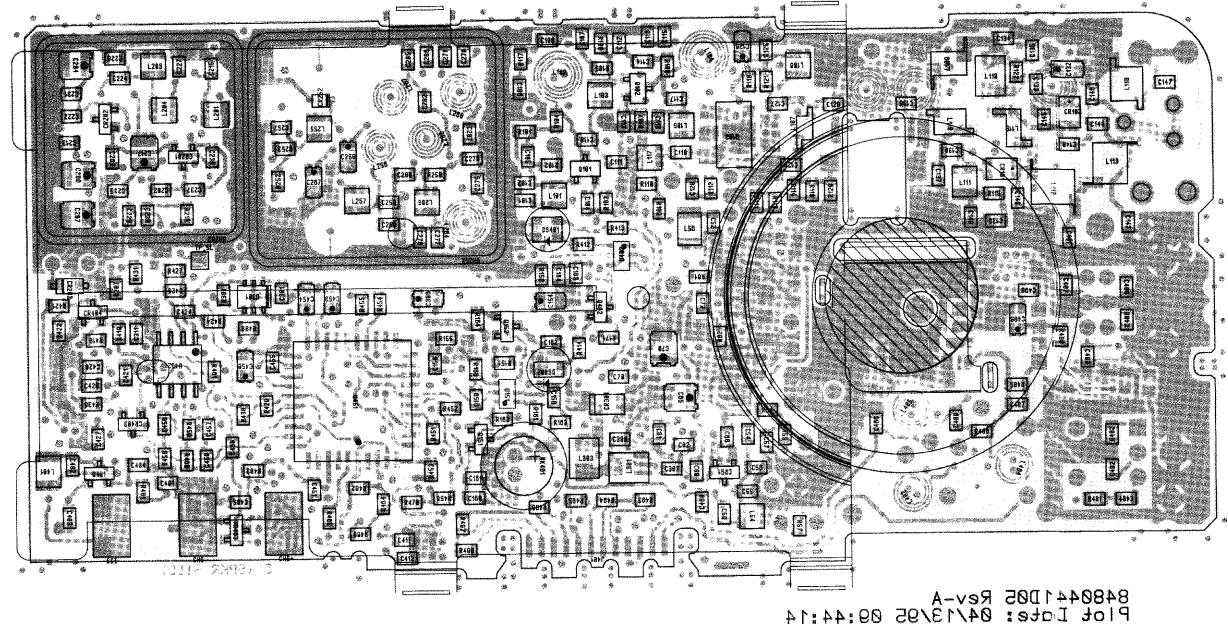
COMPONENT SIDE INNER LAYER (GRAY)
SOLDER SIDE INNER LAYER (PINK)
OVERLAY ----

RCB-94138-A RCB-94139-A RCB-94143-A

Circuit Board Details for HLD9000A/HLD9044A and HLD9003A/HLD9045A VHF Main Boards 150-170 MHz

COMPONENT SIDE VIEW

6880903Z24-A

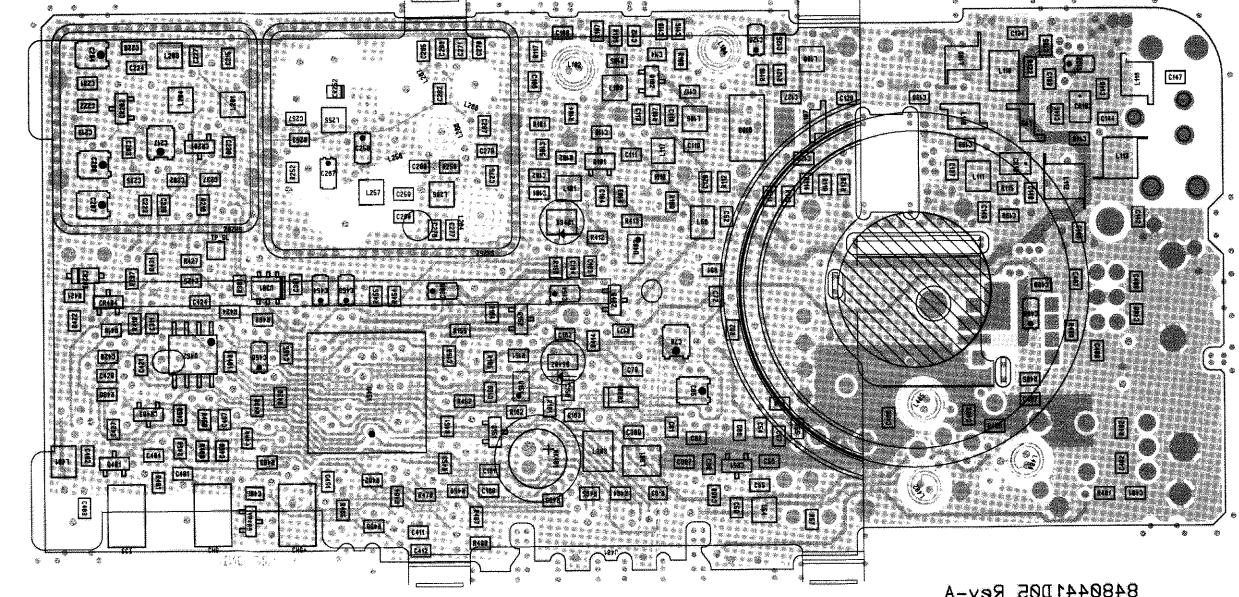


COMPONENT SIDE (GRAY)
SOLDER SIDE (PINK)
OVERLAY ----

RCB-94137-A (REV) RCB-94142-A (REV) RCB-94144-A (REV)

Circuit Board Details for HLD9000A/HLD9044A and HLD9003A/HLD9045A VHF Main Boards 150-170 MHz

SOLDER SIDE VIEW

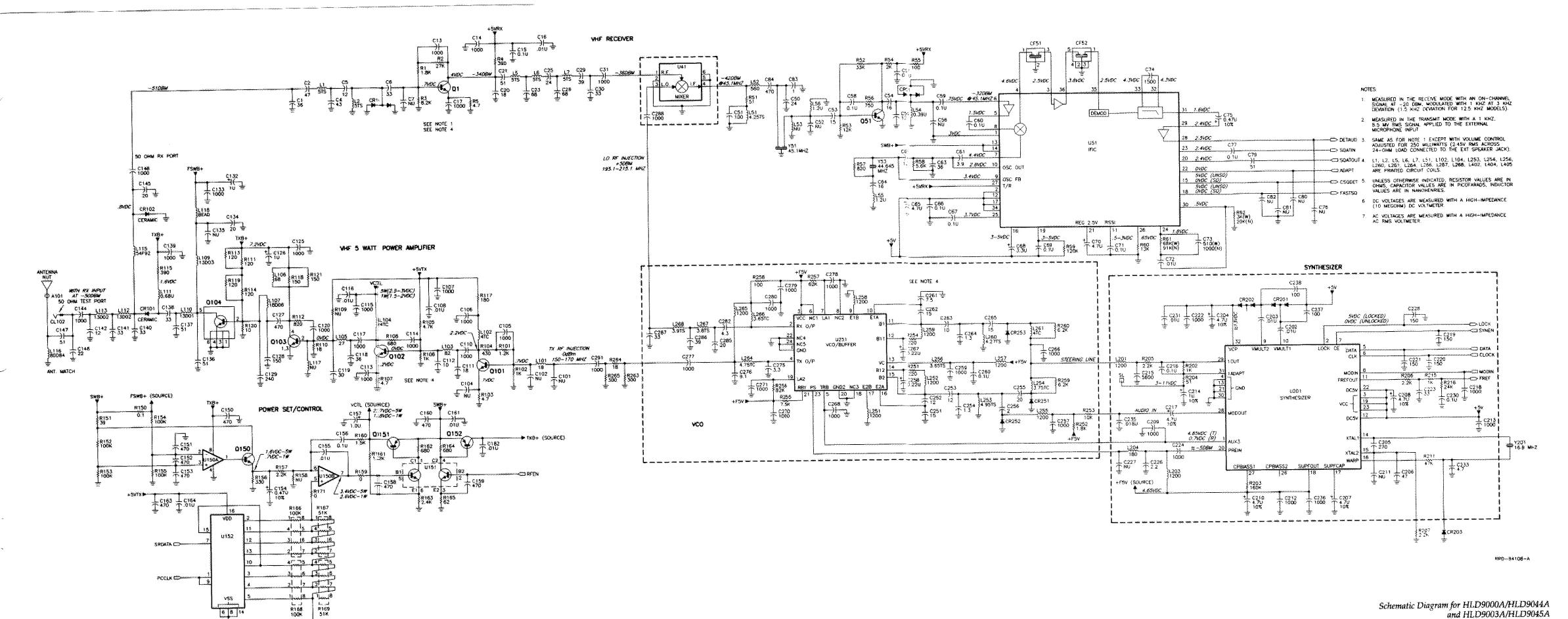


8480441D05 Rev-A Plot Date: 04/13/95 09:44:14

COMPONENT SIDE INNER LAYER (GRAY)
SOLDER SIDE INNER LAYER (PINK) OVERLAY ----

RCB-94140-A (REV) RCB-94141-A (REV) RCB-94144-A (REV)

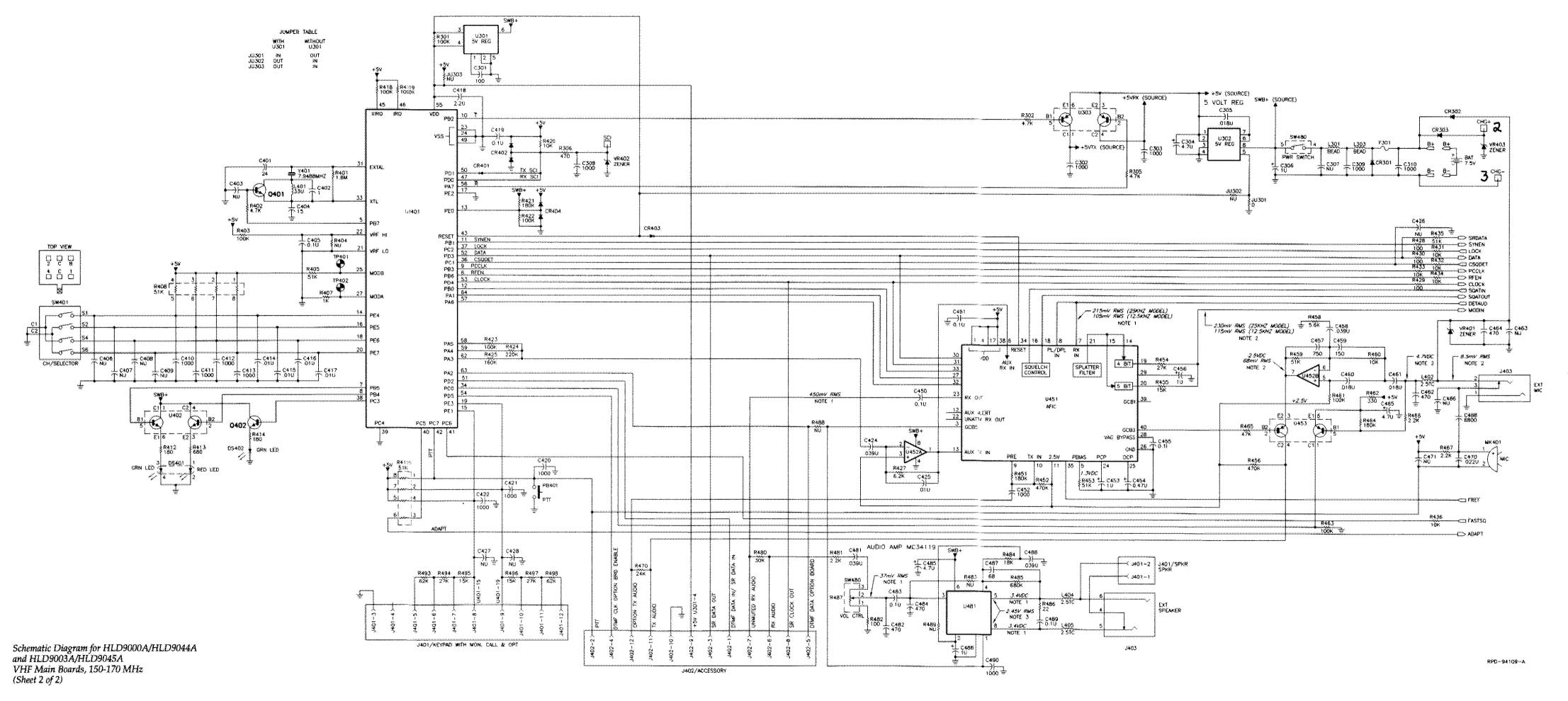
SOLDER SIDE VIEW



R170 100K

Schematic Diagram for HLD9000A/HLD9044A and HLD9003A/HLD9045A VHF Main Boards, 150-170 MHz (Sheet 1 of 2)

June, 1995



C5T

C15T

C16T

C17T

C2DT

C21T

C231

C251

C261

C29T

C30T

C311

C50T

C51T

C52B

C53T

C54B

C55B

C56B

C57B

C58T

C59B

C601

C611

C621

C631

C64T

C65B

C66E

C671

CART

C69T

C73T(W)

C73T(N)

C74T

C75T

C76T

C771

C791

COST

C84T

C108B

C111B

C117B

CHAR

C119B

C120B

C125B

C126B

C127B

C128B

C129B

C132B

C133B

C134B

C139B

C145B

C136B, 137B

C140B, 141B

C808 thru 828

C101B, 102B

C105B thru 107B 2113740A79

C113B thru 115B 2113740A79

C13T, 14T

SYMBOL PART NO.

2113740G42

2113740G46

2113740G44

2113740G31

2113740G41

2113740**A**79

2113743A19

2113741A45

2113740A79

2113740G35

2113740048

2113740651

2113740638

2113740A51

2112740643

2113740G41

2113740A79

2113740A38

2113740A55

2113740A33

2113740A34

2113740A31

2113743A19

2113743A19

2113743A19

2112743419

2113740A17

2111740432

2113740A42

2113740434

2311049311

2113743A19

2113743A19

2311049J07

2113743A19

2311049J11

2113743A19

2113741A45

2113740A72

2113740A79

2113741A25

2311049A05

2113743A19

2113740A48

21137/0403

2113740A65

2113741A45

2113740A79

2113740A35

2113740A29

2113741A45

2113740A79

2113740A42

2113740A40

2113740A79

2113740A79

2311049A07

2113740471

2113740A59

2113740A64

2311049A07

2113740A79

2113740A36

2113740G48

2113740A41

2113740A79

2113740A41

211374QA31

2113740A79

2113740A36 20

HLD9000A/HLD9044A Main Board, 150-170 MHz, 5 W, 12.5 kHz (N) HLD9003A/HLD9045A Main Board, 150-170 MHz, 5 W, 20/25 kHz (W) PL-941006-A

47, ±2%

43, ±2%

12, ±2%

33, ±1%

1000

1000

18 +2%

51 . +2%

68 +2%

24, ±2%

39 +2%

1000

33, ±1%

Not Used

0.1 uF, ±10%; 16 V

0.1 mE ±10% 16 V

0.1 uF. ±10%; 16 V

4.7 uF, ±10%; 16 V

0.1 uF, ±10%; 16 V

0.1 uF, ±10%; 16 V

0.1 uF, ±10%; 16 V

4.7 uF, ±10%; 16 V

0.1 uE ±10%; 16 V

0.47 uF, ±10%; 25 V

0.1 uF. ±10%: 16 V

Not Use

Not Used

Not Used

1000

1000

.01 uF

1000

1 UF, ±10%; 16 V

1 uF, ±10%; 18 V

1000

470

1. ±0.25

0.1 uF. ±10%: 16 V

Not Used

0.1 uF, ±10%; 16 V

DESCRIPTION

apacitor, fixed: pF +/-5%; 50 V:

unless otherwise stated

REFERENCE MOTOROLA

HLD9000A/HLD9044A Main Board, 150-170 MHz, 5 W, 12.5 kHz (N) HLD9003A/HLD9045A Main Board, 150-170 MHz, 5 W, 20/25 kHz (W) PL-94 1006-A

DESCRIPTION

0.47 uF, ±10%; 25 V

0.1 UF, ±10%, 16 V

4.7 uF, ±10%; 16 V

4.7 uF, ±10%; 16 V

4.7 uF, ±10%, 16 V

1 uF, ±10%; 16.V

0.1 uF, ±10%; 16 V

4.7 uE. +10%: 16 V

0.1 uF, ±10%; 16 V

0.22 uF, ±10%; 35 V

0.1 uE ±10%: 16 V

0.22 µF, ±10%; 35 V

1000

2.2, ±0.25

Not Used

4.7. +0.1

1000

1000

1000

±ÖÖÖ:

1000

1000

1000

4.7 uF, ±10%; 16 V

1 uF. ±10%; 16 V

Not Used

1000

1000

1, ±0,25

Not Used

3.3, ±0.25

9.1. +0.25

4.3. ±0.25

1 uF, ±10%; 16 V

470

PART NO.

2113740A48

2113740A79

2113740A71

2311049A05

2113741A45

2113743A19

2311049A07

2113740471

2113741A45

2113741445

2311049.111

2113740465

2113740A46

2311049J11

2113740A79

2311049J11

2113740A79

2113740A79

2311049A07

2113741A39

2113743A19

2311049311

2113740A79

2113740A79

2113720421

2113740A79

2113740A11

2113740A59

2113743A19

2113741A45

2113740G19

2113741A51

2113740A79

2113740A55

2113740A33

2113740A31

2113740A06

2113740A36

2113740A10

2119740A79

2311049403

2113740479

2113743A19

2113740A25

2113740A33

2113740A29

2113740A06

2113740A33

2113740A79

2311049A03

2113740A79

2113740A79

2113740A15

2113740A28

2113740A79

2113740A79

2113740479

2113740418

2113740A36

2113740A43

2113740A41

2113740A79

2113740A79

2113740A55

2113740A79

2311049J11

2113741A51

2113740A79

2113740A79

2113740A79

2113740A38

2113740A03

2311049A7

SYMBOL

C151T thru 153T 2113740A71

C158B thru 160B 2113740A71

C161B, 162B 2113741A45

C219T thru 221T 2113740A59

C147B

C148B

C150B

C154B

C155T

C156T

C157T

C163B

C164B

C204B

C205T

C206T

C209T

C210T

C211T

C212T

C213B

C214T

C215B

C218T

C217B

C218T

C222B

C223B C224B

C226B

C227B

C228T

C230B

C231B

C233T

C235B

C236T

C251T

C254T

C255T

C256T

C257B C258B C259B

C260B

C261T C262T

C263T

C264T

C265T

C266T C267B

C2687

C275B

C276B

C277B

C278T

C282B

C285B

C286B

C287B

C288T

C291T

C301B

C305T

C306B

C307B

C308T

C310T

C309B

C401B

C402B C403B

C302T, 303T

C270B, 271B

C279B, 280B

C237B, 238B

C252T, 253T

C202B, 203B

C207B, 208B

HLD9000A/HLD9044A Main Board, 150-170 MHz, 5 W, 12.5 kHz (N) HLD9003A/HLD9045A Main Board, 150-170 MHz, 5 W, 20/25 kHz (W)

2113743A19

2113740A79

2113740479

2311049440

2113743A19

2113740A79

2113740A79

2113741A59

2113741A45

2113743A19

2113743A19

2113740A79

2311049A07

2311049A05

2113743A19

2311049A07

2113740A76

2113741A59

2113740A59

2112741451

2113741A51

2113740A71

2113740A71

2311049J11

2113741A41

2113741A53

2113741459

2113740A71

2113740A71

2311049.111

2311049A07

2113740A51

2113741A59

9180097D06

0280689C01

3980185802

3980532D01

3980589D01

3980165802

4880973202

4813833007

4862824C03

4862824C03

4862824C03

4880107R01

4880107R01

4880939T01

4813833C07

4813833C07 dual

4805729G37 red

4880939T01

4805729G49

2113740A79 1000

2113740A79

SYMBOL PARTINO.

C414T thru 417T 2113741A45

C405B

C418T

C419T

C425B

C426T

C450T

C451B

C452T

C453B

C454B

C455B

C456B

C457B

C458B

C459B

C460B

C461T

C462T

C463T

C465T

C466B

C468B

C470T

C481B

C482B

C483T

C484T

C485T

C486B

C487B

C488T

C490B

CF51T(W)

CE51T(N)

CF52T(W)

CF52T(N)

CHG*B

CHG-B

CL101T

CL102T

CL103T

CL104T

SCIB

CH1T

CR51B

CB101B, 102

CR201B, 202

CR203B

CR251T

CH252B

CR253T

CR301B

CR401T

CR402T

CR403B

CA4048

DS401B

DS402B

CH302T, 303T

C406B thru 409B

C411B, 412B

C420B, 421B

C427B, 428B

DESCRIPTION

0.1 uF, ±10%; 16 V

2.2 uF, ±10%; 10 V

0.1 uF, ±10%; 16 V

Not Used

1000

.01 uF

.039 uF

018 oF

018 u F

Not Used

6800

.022 uf

039 uE

2113743A19 0.1 uF.±10%: 16 V

2113743A19 0.1 uF, ±10%; 16 V

9180098D06 4-pole 455 kHz

9180098D04 4-note 455 kHz

9180097D04 6-pole 455 kHz

3980581D01 antenna ground

3980524D01 battery +/-

3980165S02 charge +

4280543D01 PA ground

4880154K03 dual Schottky

4880154K03 dual Schottky

4805649004 varactor

470

Not Used

Not Used

.0.1 μE. ±10%: 16 V

1 nF ±10% 16 V

0.1 uF, ±10%; 16 V

0.47 uF, ±10%; 25 V

0.1 uF, ±10%; 16 V

± uF, ±10%; 16 V

4.7 uF, ±10%; 16 V

4.7 uF, ±10%; 16 V

1 uF, ±10%; 16 V

filter, ceramic

6-pole 455 kHz

contacts:

antenna nut

50 ohm test port

serial comm interface

diode: (see note)

Tx ground

varactor

varacto

silicon

diode

dual 100 W

dual red/green

charge -

HLD9000A/HLD9044A Main Board, 150-170 MHz, 5 W, 12.5 kHz (N) HLD9003A/HLD9045A Main Board, 150-170 MHz, 5 W, 20/25 kHz (W)

6580561D02

0180412D01

0660076M01

2462587N62

2462587X60

2483411774

2462587N44

2462587N52

2462587N46

2462587NS1

2480613003

2490613003

2411087B24

2480613D02

2405754F92

2462580D84

2484657R01

2462587N69

2462587N69

2462587N69

2462587N69

2462587N69

2462587N69

2462587N69

2484657R01

2484657R01

2460578C43

5080519E01

4080485C07

4813827A07

4813827A07

4880173R01

4882233P54

4880214G02

4880141L03

4880214G02

0660076455

0660076A83

0660076A71

0660076A39

0660076A18 51

0611077A18

4880502D01

2462587N56

DESCRIPTION

speaker/mic. external

0 ohms, ±0%; 1/8 W.

unless otherwise stated

Not Used

Not Used

560

390

2405318D06 air wound, 2-hirn

680

1200

1200

1200

coil. nH +/-5%:

5TS spiral runner

5TS spiral runner

4TC spiral runner

4TC spiral rupper

air wound, 5-tum

air wound, 7-tum

air wound, 6-lium

air wound, 5-turn

4.95TS soiral runner

3.75TC spiral runner

9.65TS spiral runne

4.27TS spiral runner

4.75TC spiral runner

3.65TC spiral runner

3.8TS spiral runner

3.9TS spiral runner

2.5TC spiral runner

2.5TC spiral runner

internal microphone

transistor: (see note)

resistor, fixed: ohms, +/-5%; 1/8 W:

miscellaneous

ferrite bead

ferrite bead

33 µH, 10%

NPN

NPN

NPN

PNP

8.2k

4TC spiral runner

femte bead

air wound, 3-tum

4.25TS spiral runner

SYMBOL PART NO.

F3017

JU301T

JU302T

JU303T

13T-2T

153T

L52T

1.53T

L5T thru 7T

L55T, 56T

L101B

L102B

L103B

L104B

L105B

L106B

L107B L109B

L110B

L111B

L116B

L117B

L201B

L203B

L204B

1.253T

L254T

1.255B

L256B

L257B

1.260T

L261T

L264B

L265B

L266B

L267B

L268B

L301B

L303B

L401B

L402B

MK401B

PB401T

Q101B, 102B

Q151B, 152B

Q401B, 402B

Q1T

Q103B

Q104T

Q150T

RIT

R2T

RaT

R4T

R5T

L404B, 405B

L258T, 259T

L251T, 252T

L112B, 113E

SYMBOL H53T H54B H55B H56T R57B R58T R59T R60T R61B(W) R61B(N) R62B(W) R62B(N)

R258B

R263T

B2641

R265T

R301B

R302T

R305T

FI306T

R401B R402T

R403B

R404T

R259T, 260

0660076A25

0660076A68

0660076A36

0660076A07

0660076A36

0660076A65

0660076A41

0660076H31

0660076A65

0660076F01

0660076A90 51k

1.8 meg. ±10%

100k, ±1%

Not Used:

HLD9000A/HLD9044A Main Board, 150-170 MHz, 5 W, 12.5 kHz (N) HLD9003A/HLD9045A Main Board, 150-170 MHz, 5 W, 20/25 kHz (W) REFERENCE MOTOROLA PART NO. DESCRIPTION

PL-941006-A 660076486 0660076475 0660076456 0660078A25 0660076A46 0660076A47 0660076A67 0660076B03 0660078A76 0660076A93 0680076A96 91k 0660076A60 0660076A80 R101B 0660076A51 R102B 0660076449 H103B 06600761.17 4.7. ±10% R104B 0660076440 R105B 0660076465 B106B 0666076449 **Ä107B** 0660076117 4.7, ±10% PHOSE 0660076A45 R109B 0660076407 R110B R111B 0660076A27 P112B 0660076A47 R113B, 0660076A27 R115B 0660076A39 R117B 0660076A31 R118B 0660076A29 **Ä**119₿: 0660076A27 R120B .0660076A01 B121B 0660076A29 **F122B** Not Used 0680106901 R150T B151B 0660076A15 R152T thr 0660076F01 B155B 0560076F01 100k. +#% R156B 0660076A37 A157T 0660076A57 2.2k R158T R159T 0660076M01 R160T 0660076A53 R181B 0660076A51 1.2 **R162B** R163B 0660076A58 2.4k **F**164B 0660076A45 R165B 0660076A20 R166T 5180682C03 100k: 4 used R167T 5180682002 51k 4 used B168T 5180682003 100k: 4 used R169T 5180689002 51k: 4 used R170T 0660076B01 100k B171B 0660076M01 R202T 0660076A49 R203T 0660076B06 R2041 0660076A18 R205T, 206T 0660076A57 R207B 0660076A57 2.2 0660076A89 **FI215T** 0660076A49 R216B 0660076A82 R251T 0660076A33 R252B 0660076A55 R253B 0660076A73 tOk R254T 0660076A33 R255T 0660076A70 R256T 0660076495 FI257T 0660076492

REFERENCE SYMBOL	MOTOROLA	précologiou
B4071	PART NO.	DESCRIPTION
	0660076A49	1k
R408T	5180682C0Z	51k
R412B	0660076A31	180
R413B	0660076A45	680
B414B	0660076A31	180
R415T	5180682C02	51k
R418B, 419B	0660076B01	100k
R420T	0660076A73	1ÖK
R421B	0660076B07	180k
R422B	0660076B01	100k
FI423T	0660076B01	100k
R424B	0660076B09	220k
R425T	0660076B06	160k
R427B	0660076A68	6.2k
R428T	0660076A25	100
R429B, 430B	0660076A25	100
R4318	0660076A73	10k
R432T thru 434T	0660076A73	10k
R435T		
R436B	0660076A90	51k
17777	0660076A73	10k
R451B	0660076B07	180k
8452B	0660076B17	47.0k
R453B	0660076A90	51k
H454B	0660076A83	27k
9455B	0660076A77	15k
R456B	0660076B17	470k
R458B	0660076A67	5.6k
R459B	0660076A90	51k
R460B	0660076A73	10k
R461B	0660076B01	100k
R462B	0660076A37	330
H463T	0660076B01	100k
R464B	0660076B07	180k
R465B	0660076A89	47k
R466B	0660076A57	2.2k
H467T	0660076A57	2.2k
R470B	0660076A82	24k
R480T	0660076A84	30k
R481B	0660076A57	2.2k
₽482B	0660076A25	100
R483T	0660076B01	100k
R484T	0660076A79	18k
R485B	0660076B21	680k
R486B	0660076A09	22
R488B, 489B		Not Used
R493B	0660076A92	62k
R494B	0660076A83	27k
R495B, 496B	0660076A77	15k
R497B	0680076A83	27k
A498B	0660076A92	62k
		shield:
SH51T	2680568D03	mixer
SH201T	2680686C03	synthesizer, top side
SH202B	2680686C03	synthesizer, bottom side
SH251T	2680588D03	VCO, top side
SH252B	2680588D03	VCO, top side
DI 1252D	2000300000	
SW401T	4080446C01	switch, rotary: channel select
SW480T	1880143S02	volume control
		integrated circuit: (see note)
U41T	5180505D01	mixer
U51T	5180207R01	receiver back-end (IFIC)
U150T	5180932W01	dual op amp
Ú151B	5180159R01	dual NPN
U152T	5113806A54	shift register
U201T*		synthesizer
U251T	5105414S84	VCO/buffer
U301B	5160633C01	5 V regulator
U302T	5105469E65	
		5 V regulator
U303T	5180159R03	dual PNP
LIMOSTE*		
U401T*	E4 00'	microcomputer
U402B	5180159R01	dual NPN
U402B U451B	5105165R77	dual NPN audio filter (AFIC)
U401T* U402B U451B U452B U453T		dual NPN

HLD9000A/HLD9044A Main Board, 150-170 MHz, 5 W, 12.5 kHz (N) HLD9003A/HLD9045A Main Board, 150-170 MHz, 5 W, 20/25 kHz (W)

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
	.v	voltage regulator: (see note)
/R401T	4813830A31	Zener, 18 V
/R402T	4880140L07	Zener, 5.6 V
/R403B	4813830A28	Zener, 15 V
		crystal: (see note)
751T(W)	9180112R04	filter 45.1 MHz
751T(N)	9180112A07	filter 45.1 MHz
/53T	4880606B02	44.645 MHz
/201T	4880114R02	16.8 MHz
/401T*		7.9488 MHz
	0705196A11	boot (Y51, Y53)
	0780569D01	boot (Y201)

must be ordered by Motorola part numbers

Parts Lists for HLD9000A/HLD9044A and HLD9003A/HLD9045A VHF Main Boards, 150-170 MHz

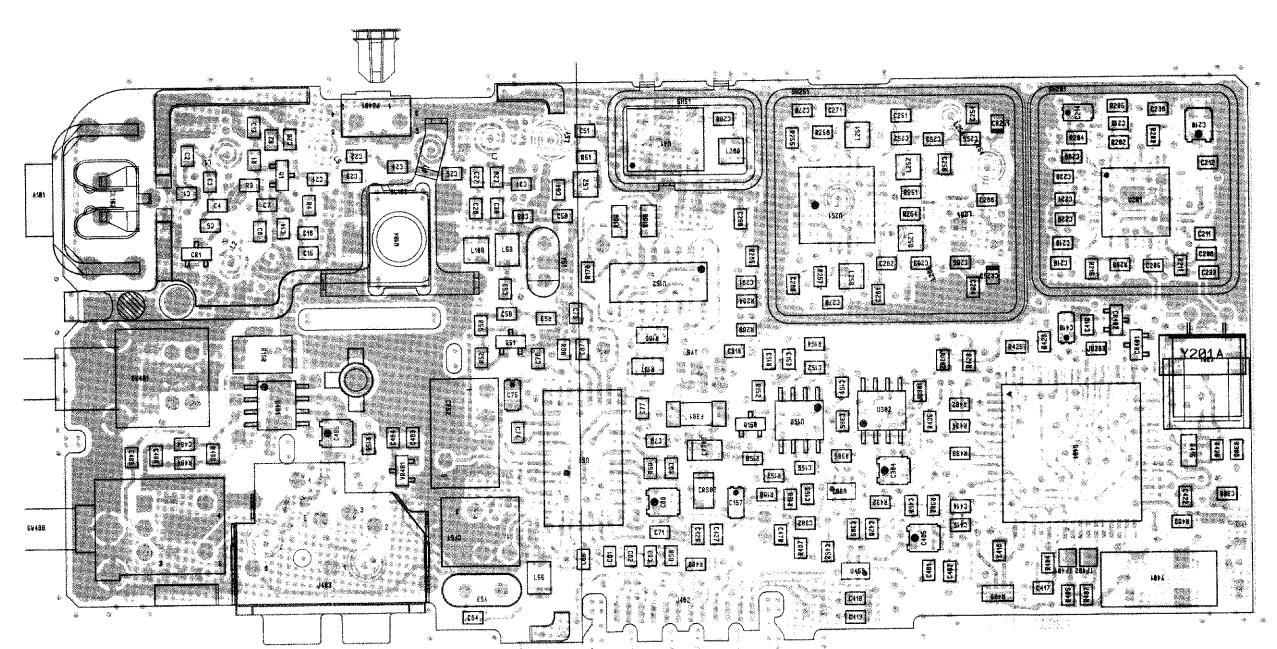
6880903Z24-A

June, 1995

(PAGE 6 IS BLANK)

5105469E51 audio amplifier

^{*}These parts are not field-repairable because they need to be calibrated with secialized factory equipment after installation. Radios in which these parts have been replaced in the field will be off frequency at temperature



8480683C05 Rev-A Plot Date: 06/08/95 13:33:25

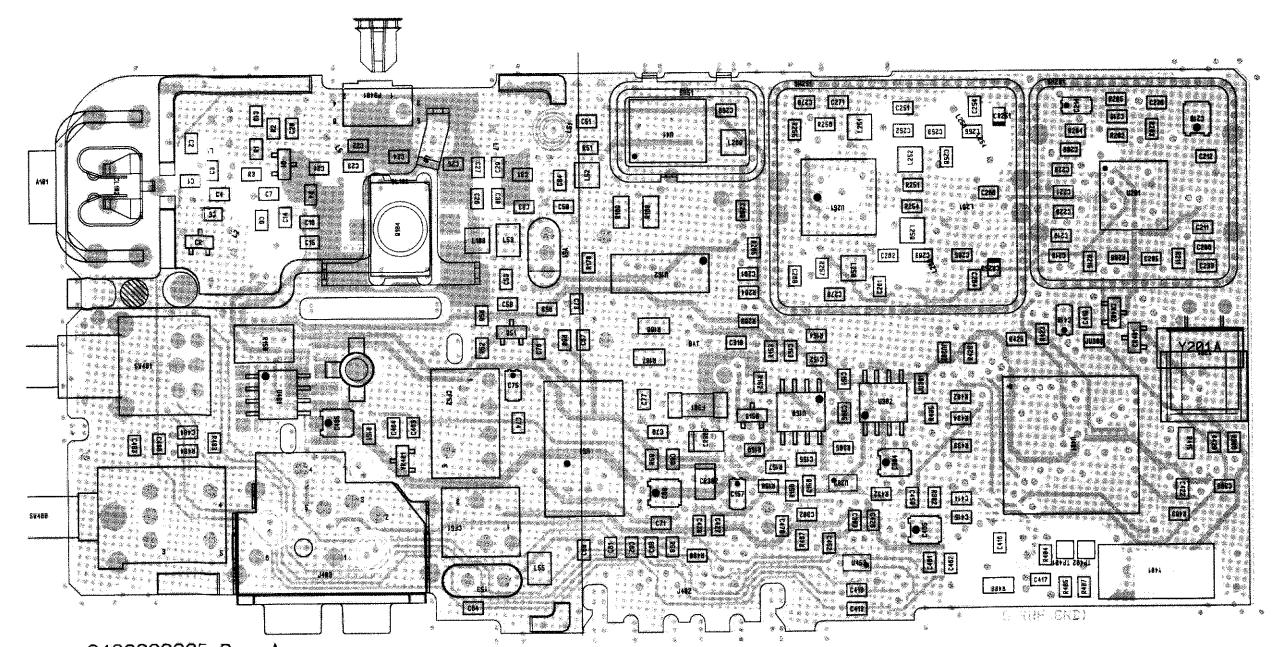
COMPONENT SIDE (GRAY)

SOLDER SIDE (PINK)

OVERLAY ---
RCB-94145-A

RCB-94151-A

COMPONENT SIDE VIEW



8480683C05 Rev-A Plot Date: 06/08/95 13:33:25

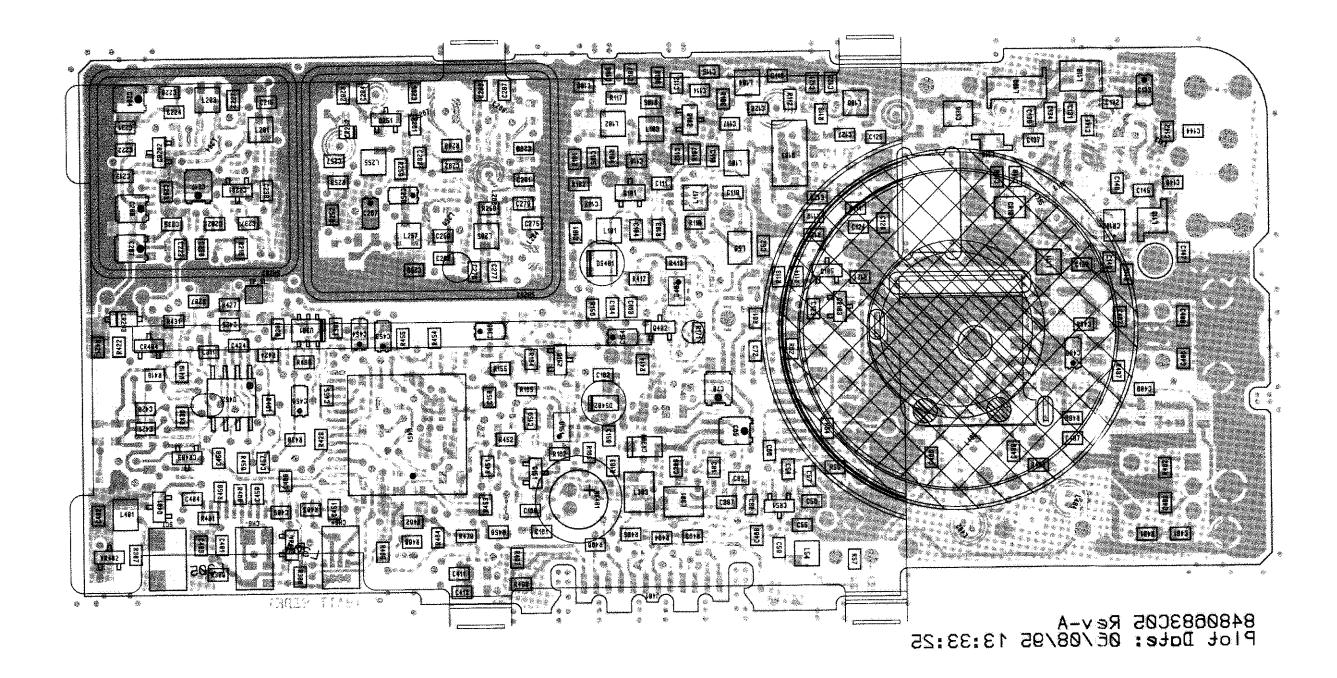
COMPONENT SIDE INNER LAYER (GRAY)
SOLDER SIDE INNER LAYER (PINK)
OVERLAY ----

RCB-94146-A RCB-94147-A RCB-94151-A

COMPONENT SIDE VIEW

Circuit Board Details for HLE9008A/HLE9040A and HLE9009A/HLE9041A UHF Main Boards, 450-470 MHz

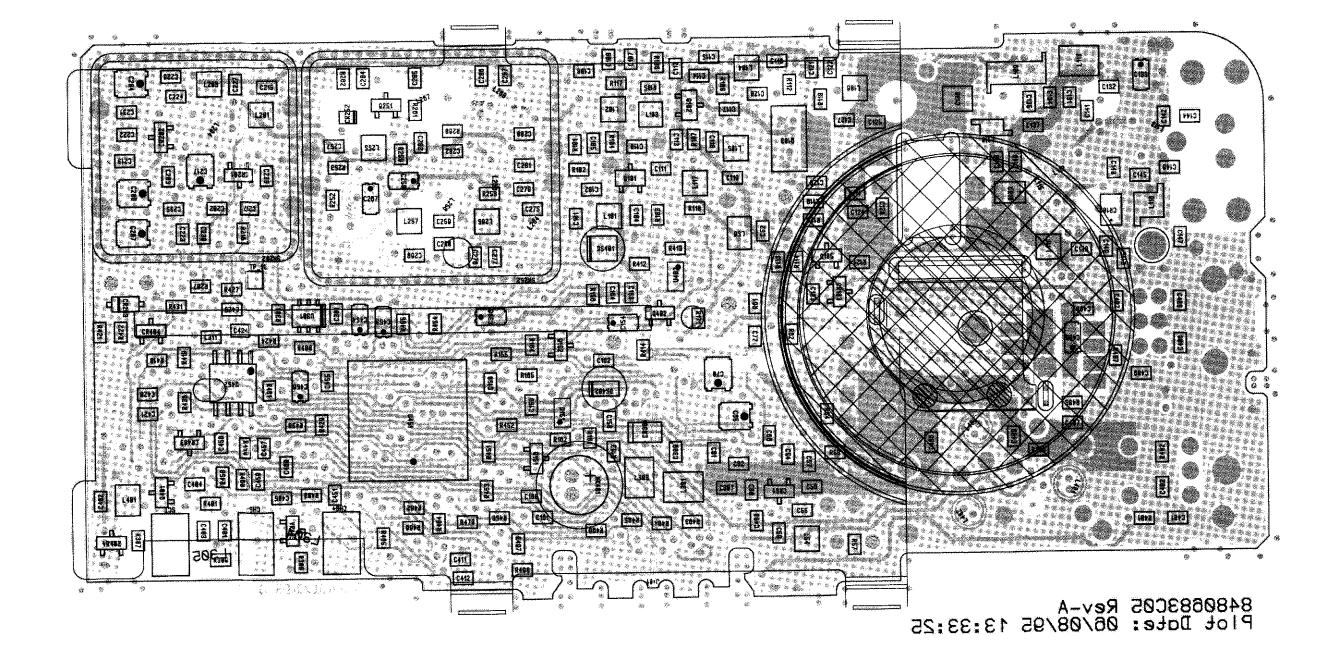
95 6880903Z24-A



COMPONENT SIDE (GRAY)
SOLDER SIDE (PINK)
OVERLAY -----

RCB-94145-A (REV) RCB-94150-A (REV) RCB-94152-A (REV)

SOLDER SIDE VIEW

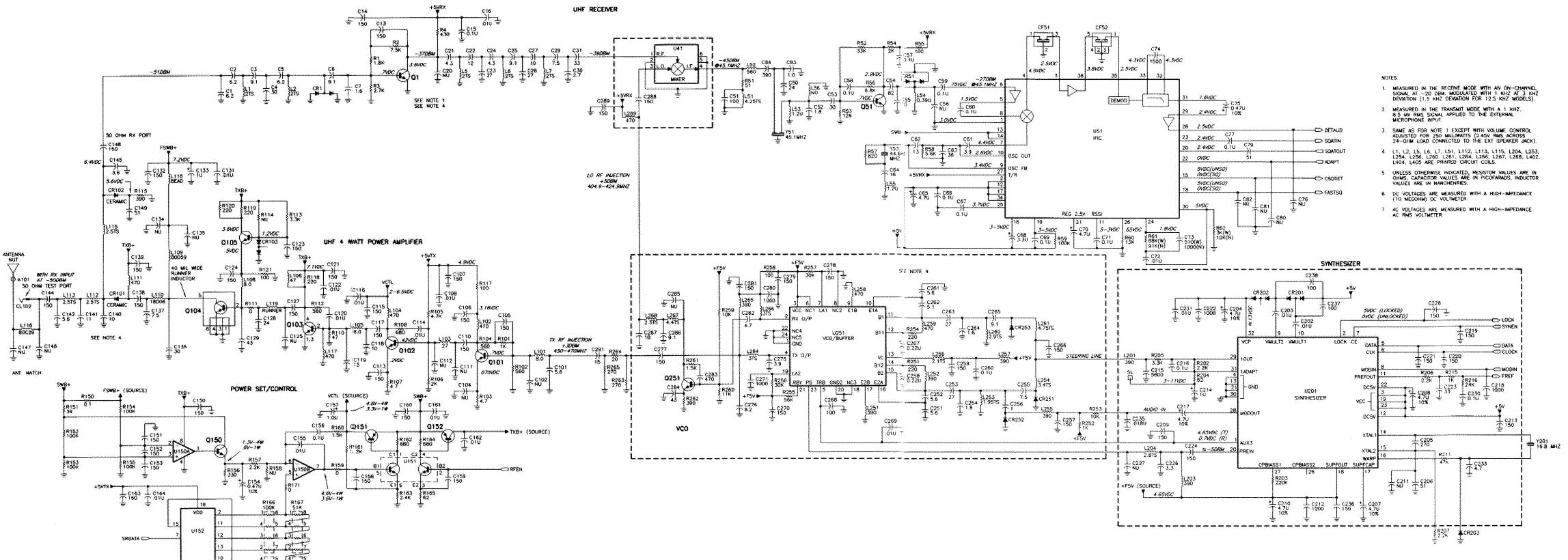


COMPONENT SIDE INNER LAYER (GRAY) SOLDER SIDE INNER LAYER (PINK)
OVERLAY -----

RCB-94148-A (REV) RCB-94149-A (REV) RCB-94152-A (REV)

SOLDER SIDE VIEW

Circuit Board Details for HLE9008A/HLE9040A and HLE9009A/HLE9041A UHF Main Boards, 450-470 MHz

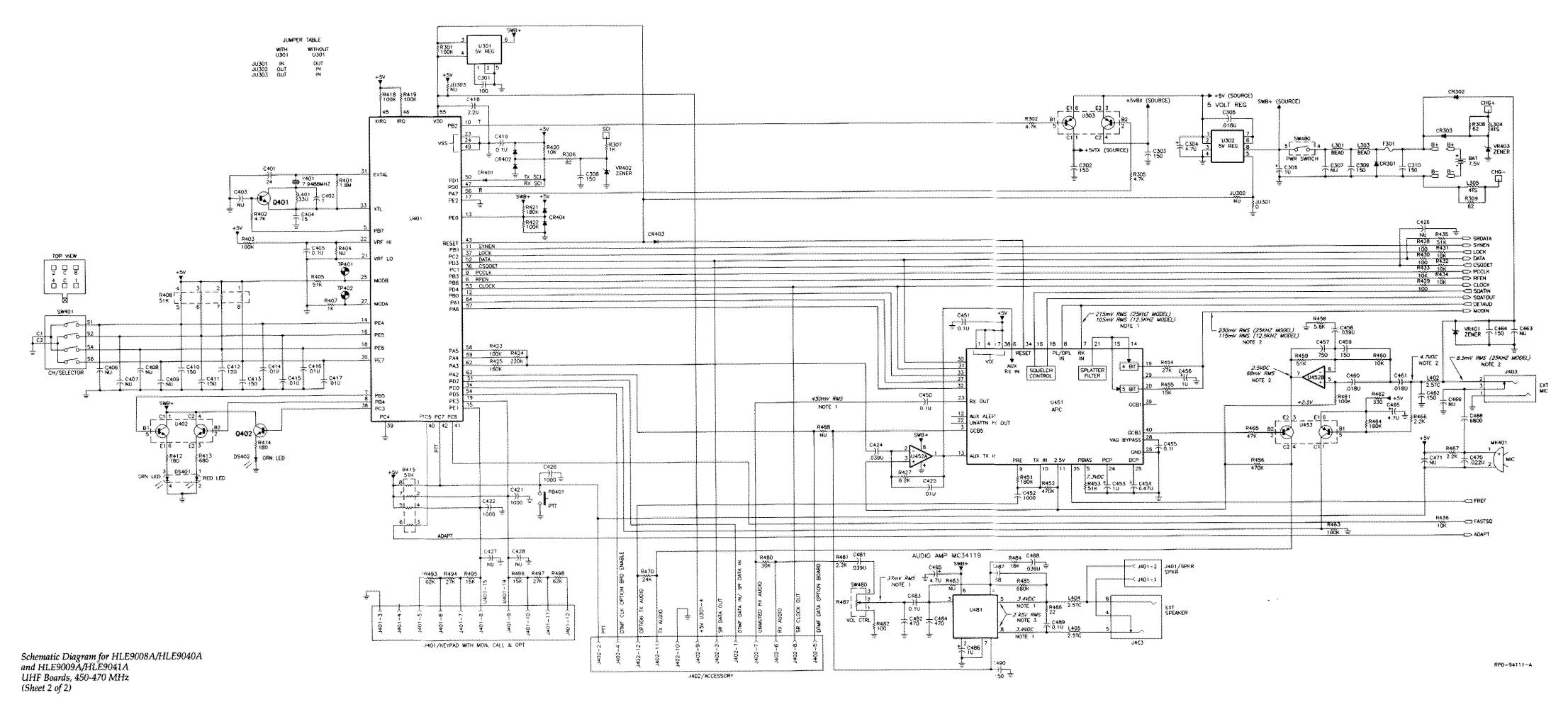


PCCLK -

L ⊒ R166 100K R169 51K

₹R170 100K ŘPĎ-94110-A

Schematic Diagram for HLE9008A/HLE9040A and HLE9009A/HLE9041A UHF Main Boards, 450-470 MHz (Sheet 1 of 2)



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HLE9008A/HLE9040A Main Board, 450-470 MHz, 4 W, 12.5 kHz (N) HLE9009A/HLE9041A Main Board, 450-470 MHz, 4 W, 20/25 kHz (W) PL-941007-A

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
		capacitor, fixed: pF +/-5%; 50 V:
C17, 2T	2113740G23	unless otherwise stated 6.2, ±0.1
	2113740G28	9.1, ±0.1
C4T	2113740G40	30, ±2
C5T	2113740G23	6.2, ±0.1
d Total	.2113740G28 2113740G08	9.1, ±0.1 1.6
C13T, 14T	2113740A59	150
	2113743A19	0.1 uE
C16T C20T	2113741A45	.01 uF Not Used
C21T	2113740G18	4.3, ±0.1
C22T	2113740G31	12. ±2
C23T	2113740G39	27, ±2%
G24T G25T	2113740G18 2113740G28	4.3, ±0.1 9.1, ±0.1
C26T	2113740G39	27, ±2%
C27T	2113740G29	10, ±0,1
C29T	2113740G25	7.5, ±0.1 2.7, ±0.1
C30T C31T	2113740G13 2113740G41	33, ±1%
C50T	2113740A38	24
C51T	2113740A55	100
C52B C53T	2113740A09 2113740A40	1.8, ±0.25 30.
C54B	2113740A53	82
C55B	2113740A36	20
C56B	0420740420	Not Used:
C57B C58T	2113743A19 2113743A19	0.1 uF, ±10%; 16 V 0.1 uF, ±10%; 16 V
C59B	2113743A19	0.1 uF, ±10%; 16 V
C60T	2113743A19	0.1 uF, ±10%; 16 V
C61T	2113740A17 2113740A32	3.9, ±0.25 13
C62T C63T	2113740A42	36
C64T	2113740A34	16
C65B	2311049J11	4.7 ∪F, ±10%; 16 V
C66B .C67T	2113743A19 2113743A19	0.1 uF, ±10%; 16 V 0.1 uF, ±10%; 16 V
C68T	2311049307	3.3 uF, ±10%; 20 V
C69T	2113743A19	0.1 uF, ±10%; 16 V
C70B	2311049J11 2113743A19	4.7 uF, ±10%; 16 V 0.1 uF, ±10%; 16 V
C71T C72B	2113745A15 2113741A45	.01 uF
C73T(W)	2113740A72	510
C73T(N)	2113740A79	1000
C74T C75T	2113741A25 2311049A05	1,500 0,47 uF, ±10%, 25 V
C76T		Not Used
C77T	2113743A19	0.1 uF, ±10%; 16 V
C79T (C80B thru 82B	2110710718	Not Used
C83T	2113740A03	1, ±0.25
C84T	2113740A69	390
C101B	2113740A21	5.6, ±0.25
C102B C104B	202	Not Used Not Used
C105B thru 107B	2113740A59	150
C108B	2113741A45	.01 uF
C110B	2113740A59	150 Not Used
C111B, 112B C113B	2113740A59	Not Used 150
C114B	2113741A45	.01 uF
C115B	2113740A59	150
C116B	2113741A45	.01 uF
C117B C118B	2113740A59 2113740A29	150 10
C119B	2113740A33	15
C120B		64 . É
	2113741A45	.01 uF
C121B	.2113741A45 .2113740A59	150
C121B C122B	2113741A45	
C121B C122B C123B, 124B C125B	2113747Å45 2113740Å59 2113741Å45 2113740Å59	150 .01 uF 150 Not Used
C121B C122B C123B, 124B C125B C127B	2113741A45 2113740A59 2113741A45 2113740A59 2113740A59	150 .01 uF 150 Not Uşed 150
C121B C122B C123B, 124B C125B C127B C128B	2113741A45 2113740A59 2113741A45 2113740A59 2113740A59 2113740A38	150 .01 uF 150 Not Used 150 24
C121B C122B C123B, 124B C125B C127B	2113741A45 2113740A59 2113741A45 2113740A59 2113740A59	150 .01 uF 150 Not Uşed 150
C121B C122B C123B, 124B C123B, 124B C125B C127B C127B C128B C129B C131B C132B	2113741A45 2113740A59 2113740A59 2113740A59 2113740A59 2113740A38 2113740A44 2113740A59	150 .01 uF 150 Not Uşed 150 24 43 .01 uF 150
C121B C122B C123B, 124B C125B C127B C127B C126B C129B C131B	2113741A45 2113740A59 2113741A45 2113740A59 2113740A59 2113740A38 2113740A44 2113741A45	150 .01 uF 150 Not Used 150 24 43 .01 uF

HLE9008A/HLE9040A Main Board, 450-470 MHz, 4 W, 12.5 kHz (N) HLE9009A/HLE9041A Main Board, 450-470 MHz, 4 W, 20/25 kHz (W) PL-941007-A

REFERENCE	MOTOROLA	PL-941007-A
SYMBOL	PART NO.	DESCRIPTION
C137B	2113740A25	7.5, ±0.25
C138B, 139B C140B	2113740A59 2113740A29	150 10
C141B	2113740A30	11
C142B	2113740A21	5.6, ±0.25
C144B	2113740A59	150
C145B	2113740A16	3.6, ±0.25
C146B, 147B C148B	2113740A59	Not Used 150
C149B	2113740A48	51
C150B	2113740A59	150
C151T thru 153T	2113740A59	150
C1:54B	2311049A05 2113741A45	0.47 uF, ±10%, 25 V .01 uF
C1:55T C1:56T	2113743A19	0.1 uF, ±10%: 16 V
C157T	2311049A07	1.0 uF, ±10%; 16 V
C158B thru 160B	2113740A59	150
C161B, 162B	2113741A45	.01 uF
C163B	2113740A59	150
C164B C202B, 203B	2113741A45 2113741A45	.01 uF .01 uF
C204B	2311049J11	4.7 uF. ±10%: 16 V
C205T	2113740A65	270
C206T	2113740A48	51
C207B, 208B	2311049J11	4.7 uF, ±10%; 16 V
C209T C210T	2113740A59 2311049J11	150 4.7 uF, ±10%; 16 V
C211T		Not Used
C212T	2113740A79	1000
C213B	2113740 A 59	150
C214T	2311049A07	1 uF, ±10%; 16.V
C215B	2113741A39 2113743A19	5600 0.1 uF, ±10%; 16 V
C216T C217B	2311049J11	4.7 uF, ±10%; 16 V
C218T	2113740A79	1000
C219T thru 221T	2113740A59	150
C222B	2113740A79	1000
C223B	2113740A41 2113740A59	33 150
C224B C226B	2113740A15	3.3, ±0.25
C227B		Not Used
C228T	2113740A59	150
C230B	2113743A19	.0.1 uF, ±10%; 16 V
C231B	2113741A45	.01 uF
C235B	2113741A51	018 uF
C236T	2113740A59	150
C237B, 238B	2113740A55	100
C251T, 252T	2113740G21	5.6, ±0.1
C253T C254T	04107-100000 04107-100000	trough to
C255T	01407100Z7	9.7
C256T	2113740A03	1, ±0.1
C257B	2113740A59	150
C258B	2311049A03	0.22 uF, ±10%; 35 V
C259B C260B	2113740A59	150 0.1 úF, ±10%; 16 V
C260B C261T	2113743A19 2113740G21	5.6, ±0.1
C262T	2113740G20	= 4.
C263T	2110740000	36 ···
C264T	2110710008	
C265T C266T	2112710CE8	450
C267B	2113740A59 2311049A03	150 0.22.uF, ±10%; 35 V
C268T	2113740A55	100
C269B	2113741A45	01 uF
C270T, 271T	2113740A59	150
C275B	2113740A17 2113740A27	3.9, ±0.25
C276B C277B	2113740A27 2113740A59	8.2, ±0.25 150
C278T	2113740A59	150
C279B	2113740A59	150
C280B	2113740A79	1000
C281B	2113740A59	1:50
C282B	2113740A19 2113740A71	4.7, ±0.25 470
C283B		
C283B C284B	2113740A44	43
C283B C284B C285B	2113740A44	43 Not Used
C284B C285B C286B	2113740A28	Not Used 9.1, ±0.25
C284B C285B	-012	Not Used

HLE9008A/HLE9040A Main Board, 450-470 MHz, 4 W, 12.5 kHz (N) HLE9009A/HLE9041A Main Board, 450-470 MHz, 4 W, 20/25 kHz (W)

		PL-941007-A
REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
C301B	2113740A55	100
0302T, 303T	2113740A59	150
C304T	2311049J11	4.7 uF, ±10%; 16 V
0305T	2113741A51	.018 uF
C306B	2311049A07	1 uF; ±10%; 16 V
0307B	2113740A59	Not Used 150
0308T 0309 B	2113740A59	150
3310T	2113740A59	150
C401B	2113740A38	24
C402B	2113740A03	1, ±0.25
C403B	F77	Not Used
C404B	2113740 A 33	15
C405B	2113743A19	0.1 uF, ±10%; 16 V
C406B thru 409B	0440740450	Not Used
C410T	2113740A59	150
C411B, 412B	2113740A59	150
C413T	2113740A59	150
C414T (hru 417T) C418T	2113741A45	.01 uF 2.2 uF; ±10%; 10 V
C418T C419T	2311049A40 2113743A19	0.1 UE ±10%; 16 V
C420B, 421B	2113740A59	150
C422T	2113740A59	150
C424B	2113741A59	039 uF
C425B	2113741 A 45	.01:uF
C426T thru 428T		Not Used
C450T	2113743A19	0.1 uF, ±1.0%; 16 V
C451B	2113743A19	0.1 uF, ±10%; 16 V
C452T	2113740A79	1000
C453B	2311049A07	1 u F , ±10%; 16 V
C454B	2311049A05	0.47 uF, ±10%, 25 V
C455B	2113743A19	0.1 uF, ±10%; 16 V
C456B	2311049A07	1 uF, ±10%; 16 V
C457B	2113740A76	750
C458B	2113741A59	.039 uF
C459B	2113740A59	150
C460B	2113741A51	.018 uF
C461T	2113741A51	.018 UF
C462T	2113740A59	150 Not Used
C463T C464T	2113740A59	150
C465T	2311049J11	4.7 uF, ±10%; 16 V
C466B	244	Not Used:
C468B	2113741A41	6800
C470T	2113741A53	,022 uF
C481B	2113741A59	.039 uF
C482B	2113740A59	150
C483T	2113743A19	0. ± uE, ±10%; 16. V
C484T	2113740 A 59	150
C485T	2311049J11	4.7 uF, ±10%; 16 V
C486B	2311049A07	1 uF, ±10%; 16 V
C487B	2113740A51	68 200 v.C
C488T	2113741A59	.039 uF
C489B	2113743A19	0.1 uF, ±10%; 16 V 150
C490B	2113740A59	I/OU
		filter, ceramic:
CF51T(W)	9180098D06	4-Pole
CF51T(N)	9180098D04	4-Pole
CF52T(W)	9180097 D 06	6-Pole
CF52T(N)	9180097D04	6-Pole
(···)	3,00002,000	— · 'करक
		contacts:
A101T	0280689C01	antenna nut
BATT	3980524D01	battery +/-
CHG+B	3980165802	charge +
CHG-B	3980165S02	charge ~
CL101T	3980581D01	anterina ground
CL102T	3980532D01	50 ohm test port
CL103T	4280543D01	PA ground
CL104T	3980589D01	Tx grevnd
SCIB	3980165802	serial comminterface
		allowing forms to the b
OD4T	4000454555	diode: (see note)
CR1T	4880154K03	Dual Schottky Mixer
CR51B	4880154K03	Dual Schottky Mixer
CR101B, 102B	4880973Z02	pin Duol 100 W
CR103B	4813833C07	Dual 100 W
CR201B, 202B	4813833C07	Dual 100 W.
CR203B CR251T	4805649Q04 4862824C01	Varactor varactor
e. Gap 1.1	4002024501	¥G1 QU(U)
CR252B	4862824C01	varactor

CR252B

HLE9008A/HLE9040A Main Board, 450-470 MHz, 4.V: 12.5 kHz (N) HLE9009A/HLE9041A Main Board, 450-470 MHz, 4.V: 20/25 kHz (W) PL-941007-A

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
CR 2 53T	4862824C01	varactor
CR301B	4880107R01	silicon
CR302T, 303T	4880107R01	silicon
CR401T	4880939101	diode
CR402T	4813833C07	dual
CR403B	4880939T01	Schottky diode
CR404B	4813833C07	dual 100 W
		light emitting (lode: (see note)
DS401B DS402B	4805729G49 4805729G37	red/yellow green
561025	4000120007	- -
F301T	-CC00504D0E	fuse: 4A
	- (an -) - French	connector:
J403T	04004-050	accessory
# 2 カ ビ 4 Di	0611077701	jumper:
JU251B	0611077A01	0-ohm, ±5%, 0 √
JU301T	0660076M01	0.
JU302T, 303T		NotUsed
JUSOTT	2113740	A57 130
		coil, chip industor, nH; 5%:
		unless otherwise stated
i ∢T oT		
L1T, 2T		2TS spiral runter
LST thru 7T		2TS spiral runner
L51T		4.25TS spiral conner
L52T	2462587N62	560
L53T		Not Used
L54B	2462587X60	390
	2483411T74	1200
L55T		
L56B	2483411T74	1200
L101B	2462587X40	8.2
L102B	2462587X61	470
L103B	2462587X46	27
L1.04B	2462587X61	470
L105B	2462587X40	8.2
L106B	2462587X49	47
		8.2
L108T	2462587X40	and the second s
L109B	2462580D59	air wound, 10-t.m
L110B	2405318D06	air wound, 2-tum
L111B	2462587X61	470
L112B, 113B		2.5TS spiral runner
L115B		2.5TS spiral ru ner
L116B	2462580C29	air wound, 5-turn
L117B	2462587X61	470
L118B	2484657R01	ferrite bead
L201B	2462587X60	390
L203B	2462587X60	3.90
L204B	***	2.8TS spiral runner
L251T, 252T	2462587X60	390
L253T		1.95TS spiral runner
L254T		3.4TS spiral runer
L255B	2462587X60	390
L256B		2.1TS spiral runer
L257B	2462587X60	390
L258T, 259T	2462587X61	470
L260		2.9TS spiral runner
	P3-	4.75TS spiral tinner
L261		and the second s
L264B	 	3TS spirat runter
L265B	2462587X60	390:
L266B	et a	3TS spiral runter
L267B		4.4TS spiral runner
L268B		2.5TS spiral runner
L269T	2462587X61	470.
L301B	2484657R01	ferrite bead
L303B	2484657R01	ferrite bead
L304, 305		4TS spiral runter
L401B	2460578C43	33 uH: 10%
L402B	1-1	2.5TC spiral rumer
L404B, 405B	222	2.5TC spiral runner
		miscellaneous
MK401B	5080519 E 01	microphone
		switch, tactile

4080485C07 PTT

HLE9008A/HLE9040A Main Board, 450-470 MHz, 4 W, 12.5 kHz (N) HLE9009A/HLE9041A Main Board, 450-470 MHz, 4 W, 20/25 kHz (W)

REFERENCE SYMBOL	MOTOFIOLA PART NO.	DESCRIPTION
		transistor: (see note)
Q1T	4813827A07	NPN
Q51T	4813827A07	NPN
Q101B, 102B	4880173R01	NPN
Q103B		
	4880502D01	NPN
Q104T	4882233P54	NPN
Q105B	4880214G02	NPN
Q1:50T	4880214G02	NPN
Q151B, 152B	4880141L03	PNP
Q251B	4813827A07	NEN
Q401B, 402B	4880214G02	ŊPN
		resistor, fixed: ohms +/-5%; 1/8 W:
		unless otherwise stated
R1T	0660076A54	1.6k
R2T	0660076A70	7.5k
R3T	0660076A59	2.7k
R4T	0660076A40	430
R51T	0660076A18	51
R52T	066007.6A85	33k
R53T	0660076A75	12k
R54B	0660076A56	2k
R55B	0660076A25	100
R56T	0660076A69	6.8k
R57B	0660076A47	820
R58T	0660076A67	5.6k
R59T	999997920	1881
R60T	0660076A76	13k
R61B(W)	0660076A93	68k
R61B(N)	000007640C	معروب
R62B(W)	0000076A88	طنت.
R62B(N)	0000070/176	مبغف
R101B	0660076A49	1k
R102B	0660076A43	560
R103B	0660076L17	4.7, ±10%
R104B	0660076A43	560
R105B	0660076A65	4.7k
R106B	0660076A56	2k
R107B	0660076L17	4.7, ±10%
R108B	0660076A45.	680
R110B	0660076A17	47
R111B	0660076M01	0:
R112B	0660076A43	560
1 (1)	the state of the s	and the second s
R113B	0660076A61	3.3k
R1148		Not Used
R115B	0660076A39	390
R117B	0660076A25	100
R418B thru 120B	0660076A33.	220
R121B	0660076A25	100
R150T	0680106R01	0.1, ±1%; 1 W
R151T	0660076A15	39
		100k, ±1%
R152T thru 154T		
R155B.	0660076F01	100k, ±1%
R156B	0660076A37	330
R157T	0660076A57	2.25k
R158T	***	Not Used
R159T	0660076M01	0.
R160T	0660076A53	1.5k
R161B	0660076A51	1.2k
R162B	0660076A45	680
R163B	0660076A58	2.4k
R164B	0660076A45	680
R165B	0660076A20	62
R166T	5180682C03	100k
R167T	5180682C02	51k
R168T	5180682C03	100k
R169T	5180682C02	51k
R170T	0660076B01	100k
B171B	0660076M01	0
R202T	0660076A57	2.2k
	14	
R203T	0660076B09	220k
R204T	066.0076A23	82
R205T	0660076A61	3.3k
R206T	0660076A57	2.2k
R207B	066007.6A57	2.2k
H211T	0660076A89	47k
R215T	0660076A49	1k
R216B	0660076A82	
		24K
R251T	0660076A33	220
	00000000000000	
R252B	0660076A49	1k
R252B R253B R254T	0660076A49 0660076A73 0660076A33	1K 10k 220

HLE9008A/HLE9040A Main Board, 450-470 MHz, 4 W, 12.5 kHz (N) HLE9009A/HLE9041A Main Board, 450-470 MHz, 4 W, 20/25 kHz (W)

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
R255T	0660075A91	56k
R256T	0660076A84	30k
R257T	5C0007CAG4	6511
R258B	0660076A25	
and the first terms of the second		100
R259B	0660076A73	10k
R260B	0660076A74	†1 k
R261B	0660076A53	1.5k
R262B	0660076A39	390
R263T	0560076A35	270
R264T	0660076A08	20
R265T	0660076A35	270
R301B	0660076B01	100k
R302T	06.60076A65	4.7k
R305T	0660076A65	4.7k
R306T	0 000070120	*OE
R307B	9 060070/11 9	
R308B, 309B	0660076A20	62
R401B	0660076H31	1.8 meg., ±10%
R402T	0660076A65	4.7k
R403B	0660076F01	100k, ±1%
R404T		Not Used
R405T	0660076A90	51k
R407T	0660076A49	1k
R408T	5180682C02	51k
R412B	0660076A31	180
R413B	0660076A45	680
R414B	0660076A31	180
R415T	5180682C02	51k
R418B, 419B	0660076B01	1:00k
R420T	0660076A73	1Ók
	and the second of the second o	
R421B	0660076B07	180k
R422B	0660076B01	100k
R423T	0660076B01	100k
R424B	0660076B09	.220k
R425T	0660076B06	160k
R427B	0660076A68	6.2k
R428T	0660076A25	1.00
R429B, 430B	0660076A25	1:00
R431B	0660076A73	10k
R432T thru 434T	0660076A73	1:0k
R435T	0660076A90	51k
R436B	0660076A73	10k
R451B	0660076B07	180k
R452B	0660076B17	470k
R453B	0660076A90	51k
R454B	0660076A83	27k
R455B	0660076A77	15k
R456B	0660076B17	470k
R458B	0660076A67	5.6k
R459B	0660076A90	51k
R460B	0660076A73	1:0k
R461B	0660076B01	100k
R462B	0660076A37	330
R463T	0660076B01	1,00k
R464B	0660076B07	180k
R465B	0660076A89	47k
R466B	0660076A57	2.2k
R467T	0660076A57	2.2k
R470B	0660076A82	24k
H480T	0660076A84	30k
	and the second second	
R481B	0660076A57	2.2k
R482B	0660076A25	100
R483T	0660076B01	t00k
R484T	0660076A79	18k
R485B	0660076B21	:680k
R486B	0660076A09	22
R487B, 488B		Not Used
R493B	0660076A92	62k
R494B	0660076A83	-27k
R495B, 496B	0660076A77	15k
R497B	0660076A83	27k
R498B	0660076A92	.62k
SH51T	200000000	shield:
SH201T	######################################	
	******	top, cyalesizer
SH202B	2000000000	biblion, by till residen
SH251T	200000000000	iop: VCO
SH252B		hellerii, VOO

HLE9008A/HLE9040A Main Board, 450-470 MHz, 4 W, 12.5 kHz (N) HLE9009A/HLE9041A Main Board, 450-470 MHz, 4 W, 20/25 kHz (W)

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
***************************************	***************************************	switch, rotary:
SW401T	4080446C01	channel selector
SW480T	1880143S02	volume control
		integrated circuit: (see note)
U41T	5180505D01	mixer
U51T	5180207R01	receiver back-end (IFIC)
U150T	5180932W01	dual op amp
U151B	5180159R01	dual NPN
U152T	5113806A54	shift register
U201T*		synthesizer
U251T	5105414S84	VCO/buffer
U301B	5180633C01	5 V regualfor
U302T	5105469E65	5 V regulator
U303T	5180159R03	dual PNP
U401T*		micro controller
U402B	5180159R01	dual NPN
U451B	5105165R77	audio filter (AFIC)
U452B	5180932W01	dual op amp
U453T	5180159Ä03	dual PNP
U491T	5105469E51	audio amplifier
		voltage regulator: (see note)
VB401T	4813830A31	Zener, 18 V
VB402B	4880140L07	Zener, 5.6 V
VR403B	4813830A28	Zener, 15 V
		crystal: (see note)
Y51T(W)	9180112R04	45.1 MHz filter
Y51T(N)	9180112R07	45.1 MHz filter
Y53T	4880606B02	44.645 MHz
Y201T	4880114R02	16.8 MHz
Y401T*		7.9488 MHz
	0705196A11	boot (Y51, Y53)
	0780569D01	boot (¥201)

note: For optimum performance, diodes, transistors, and integrated circuits must be ordered by Motorola part numbers.

*These parts are not field-servicable because they need to be calibrated with specialized factory equipment after installation. Radios in which these parts have been replaced in the field will be off frequency at temperature extremes.

Parts Lists for HLE9008A/HLE9040A and HLE96009A/HLE9041A UHF Main Boards, 450-470 MHz

June, 1995 6880903Z24-A

SP50 Basic Expoded View, Standard & Compact PL-941041-A REFERENCE MOTOROLA SYMBOL PART NO. DESCRIPTION 1580421**D**03 HOUSING, Compact 1580423D03* HOUSING, Standard 1380416D03 ESCUTCHEON, nameplate 3880430D01 DUST CAP SUPPORT, charging contacts, Compact ASSY, charging contact, Compact ASSY, charging contact, Standard 0780414D01 0180605001 0180621D02 KEYPAD 3280511D01 SEAL, control shaft FELT, speaker
ACTUATOR, PTT
LEVER, PTT 3580539D01 10 3880502C04 4580434D01 12 5005256W01 SPEAKER 13 7580418D01 PAD, speaker; 3 used, Compact 4 used, Standard 14 PCB, flex 0780415D02 SUPPORT, flex/speaker 16 4280433D01 CLIP, flex connector 3680583B01 KNOB, volume 18 3680431D03 KNOB, frequency 10-channel KNOB, frequency 6-channel 3680431D02 3680431D01 KNOB, frequency 2-channel ANTENNA (see accessories) 20 4280578D01 CLIP. PA chassis 21 PCB, main board (see model charts) SHIELD, option board CHASSIS 22 23 2780671D01 Q-RING, gasket, Compact O-RING, gasket, Standard 24 3280545C01 3280545C02 25 1580420D01 COVER, back, Compact 1580571 D01 COVER, back, Standard PCB, option board 27 DISC, speaker FRAME, battery, Compact 28 FRAME, battery, Standard BATTERY (see accessories) 30 0180415E03 ASSY, battery latch cover, Compact 0180415E04 ASSY, battery latch cover, Standard 31 CLIP, belt (see acessories) 33 1380512003 ESCUTCHEON, top plate, 10-channel 1380512D02 ESCUTCHEON, top plate, 6-channel ESCUTCHEON, top plate, 2-channel 37 1380512D01 CONTACT, if ground 7580538D01 RING, speaker 35 CLIP, PA ground (must be discarded & replaced when repairing Q104) 4280543D01 41 NUT, antenna O-RING, battery frame, Compact 42 0280689C01 3280612D03 43 3205082E67 Q-RING, battery frame, Standard 1480541001 PAD, speaker support

If older standard housing (D01) is being replaced with D03, the D02 charging contact assembly must be used.

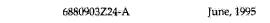
TAPE, aluminum, Standard UHF

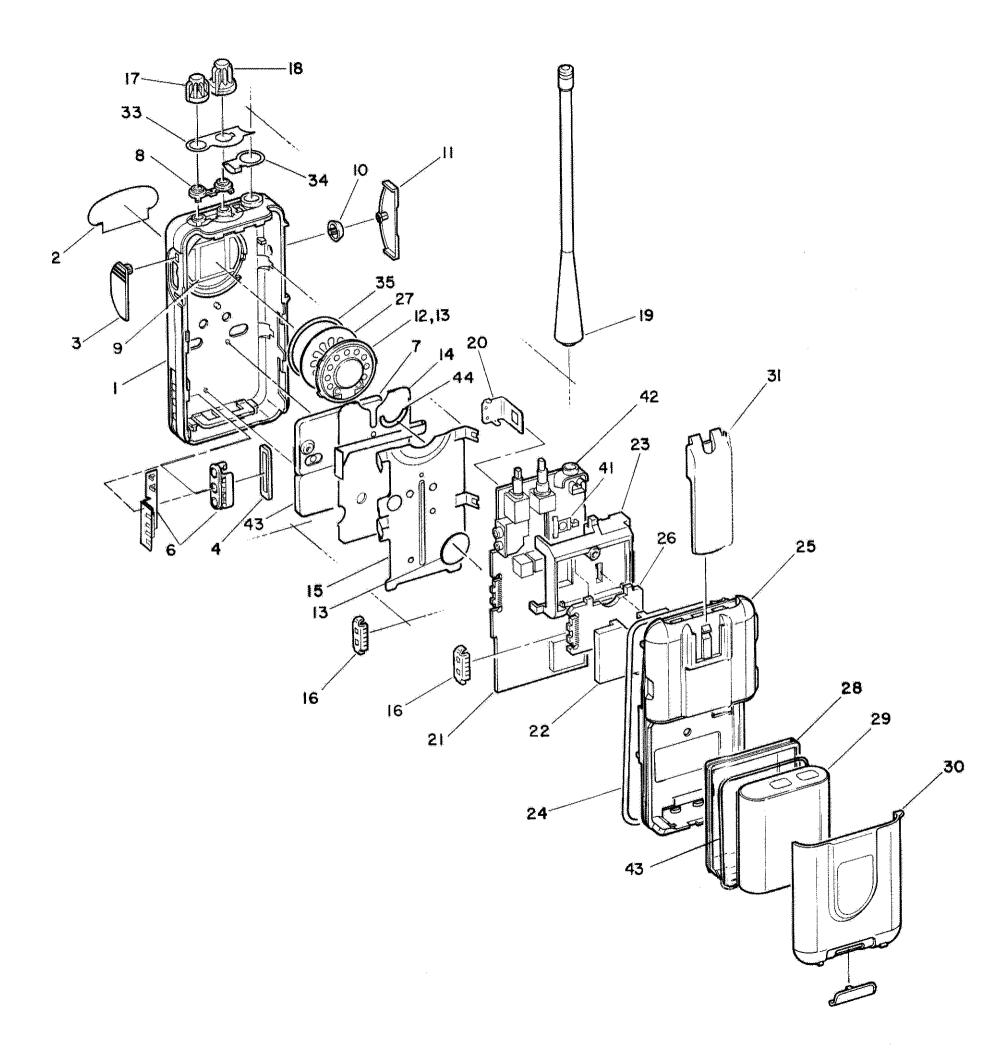
пол-referenced items

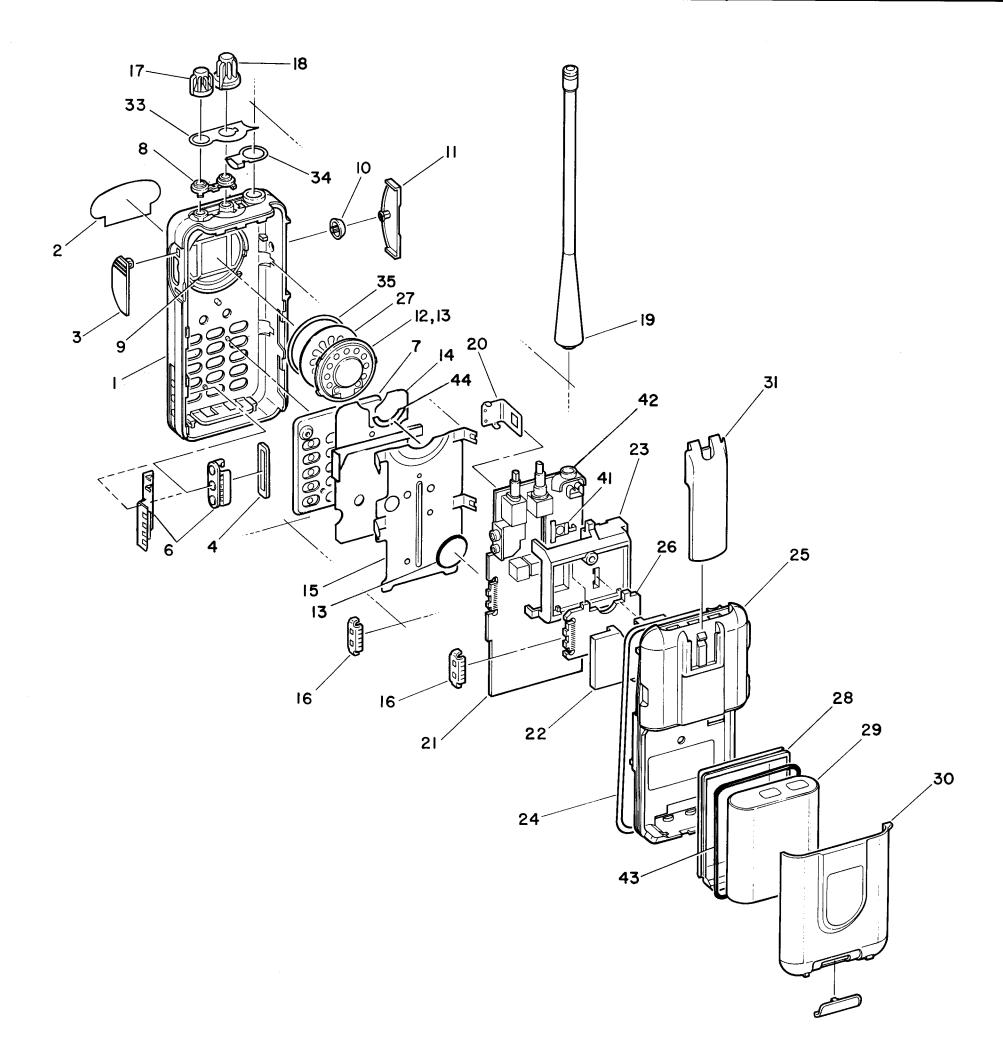
2680505E01

Standard and Compact Radio Exploded Mechanical View and Parts List (Basic)

12







SP50 DTMF Encode Expoded View, Standard & Compact

PI -941040-

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
1	1580421D04	HOUSING, Compact
	1580423D04*	HOUSING, Standard
2	1380416D03	ESCUTCHEON, nameplate
3	3880430D01	DUST CAP
4	0780414D01	SUPPORT, charging contacts, Compac
6	0180605D01	ASSY, charging contact, Compact
	0180621D02	ASSY, charging contact, Standard
7	7300407300	KEYPAD
8	3280511D01	SEAL, control shaft
9	3580539D01	FELT, speaker
10	3880502C04	ACTUATOR, PTT
11	4580434D01	LEVER, PTT
12	5005256W01	SPEAKER
13	7580418D01	PAD, speaker; 3 used, Compact
		4 used, Standard
14	8480438D04	PCB, flex
15	0780415D02	SUPPORT, flex/speaker
16 .	4280433D01	CLIP, flex connector
17	3680583B01	KNOB, volume
18	3680431D03	KNOB, frequency 10-channel
	3680431D02	KNOB, frequency 6-channel
	3680431D01	KNOB, frequency 2-channel
19		ANTENNA (see accessories)
20	4280578D01	CLIP, PA chassis
21	••	PCB, main board (see model charts)
22		SHIELD, option board
23	2780671D01	CHASSIS
24	3280545C01	O-RING, gasket, Compact
	3280545C02	O-RING, gasket, Standard
25	1580420D01	COVER, back, Compact
	1580571D01	COVER, back, Standard
26		PCB, option board
27	2000007D04	DISC, speaker
28	0180616D01	FRAME, battery, Compact
	0100C00D01	FRAME, battery, Standard
29		BATTERY (see accessories)
30	0180415E03	ASSY, battery latch cover, Compact
	0180415E04	ASSY, battery latch cover, Standard
31		CLIP, belt (see accessories)
33	1380512D03	ESCUTCHEON, top plate, 10-channel
	1380512D02	ESCUTCHEON, top plate, 6-channel
	1380512D01	ESCUTCHEON, top plate, 2-channel
34	9080544D00-	CONTACT, rf ground
35	7580538D01	RING, speaker
41	4280543D01	CLIP, PA ground (must be discarded
		& replaced when repairing Q104)
42	0280689C01	NUT, antenna
43	3280612D03	O-RING, battery frame, Compact
	3205082E67	O-RING, battery frame, Standard
44	1480541D01	PAD, speaker support
	non-refe	renced items
	2 800505E01	TAPE, aluminum, Standard UHF
		The E, aluminum, Standard Off

^{*}If older standard housing (D02) is being replaced with D04, the D02 charging contact assembly must be used.

SP50+ HOUSING KIT HHN9208A 54.19

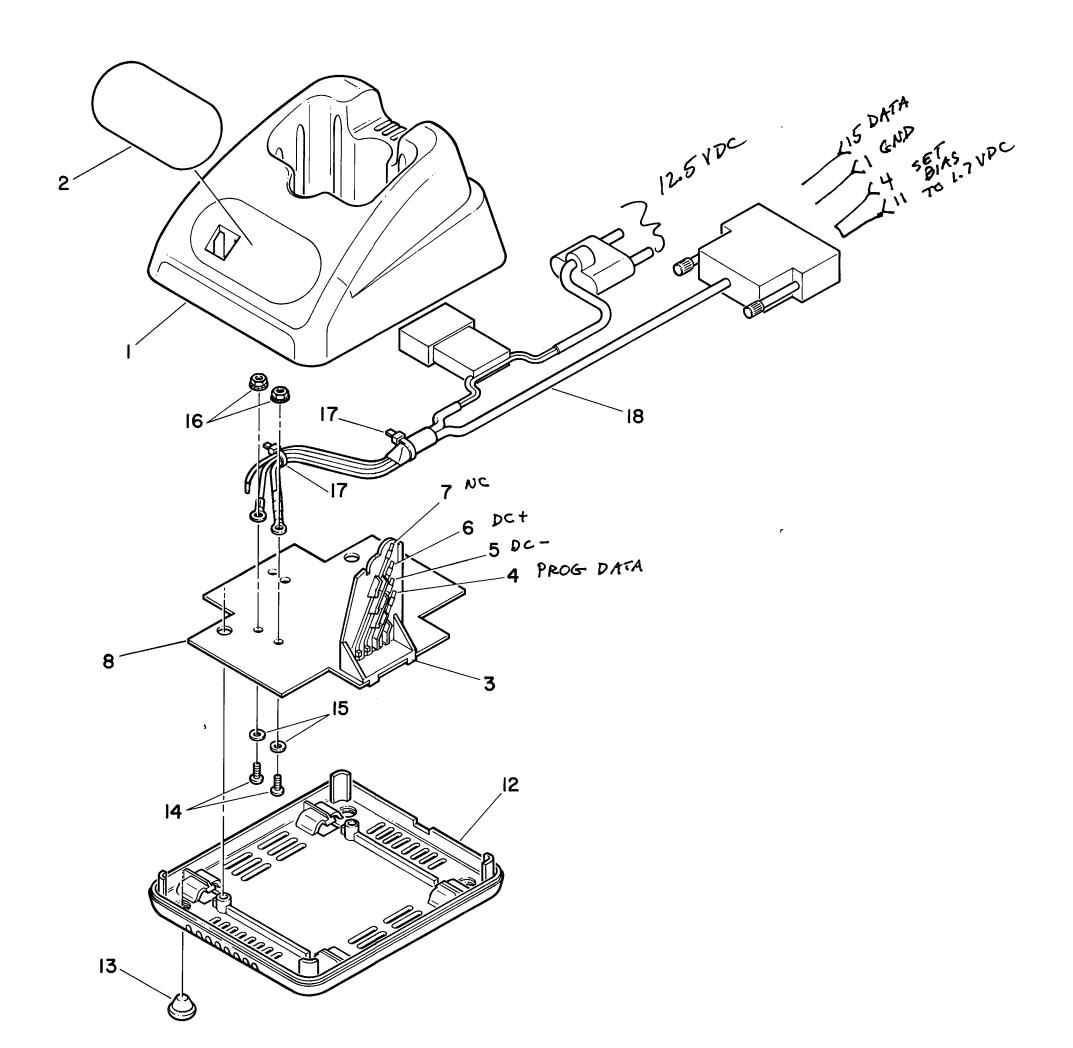
SP50/50+ TAW/SHORT NO DTMF COSMETIC KIT REX 4671A 37.84

> Standard and Compact Radio Exploded Mechanical View and Parts List (DTMF Encode)

HLN9102A

SP50 Programming Stand, mechanical PL-941038-0

•	SP50 Programmir	ng Stand, mechanica	il PL-941038-O
	REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
•	1	1580551D02	HOUSING, programming stand
	2	1380555D03	ESCUTCHEON, programming stand
	3	3180554D01	HEADER, charger
	4	3980553D04	CONTACT, radio position 4
	5	3880553D03	CONTACT, radio position 3
	6	3880553D02	CONTACT, radio position 2
	7	3880553D01	CONTACT, radio, position 1
	8	0180707Y61	PCBA, programming stand
	12	6480951Z01	BASE, charger
	13	7580530C01	FEET, charger; 4 used
	14		SCREW, 4-40 x 0.38, Phillips; 2 used
	15		WASHER, flat #4; 2 used
	16		NUT, kep, 4-40; 2 used
	17		CABLE, tie 3"; 2 used
	18		CABLE, assembly



Programming Stand Exploded View and Parts List

Q301, 302

VR301

HLN9102A

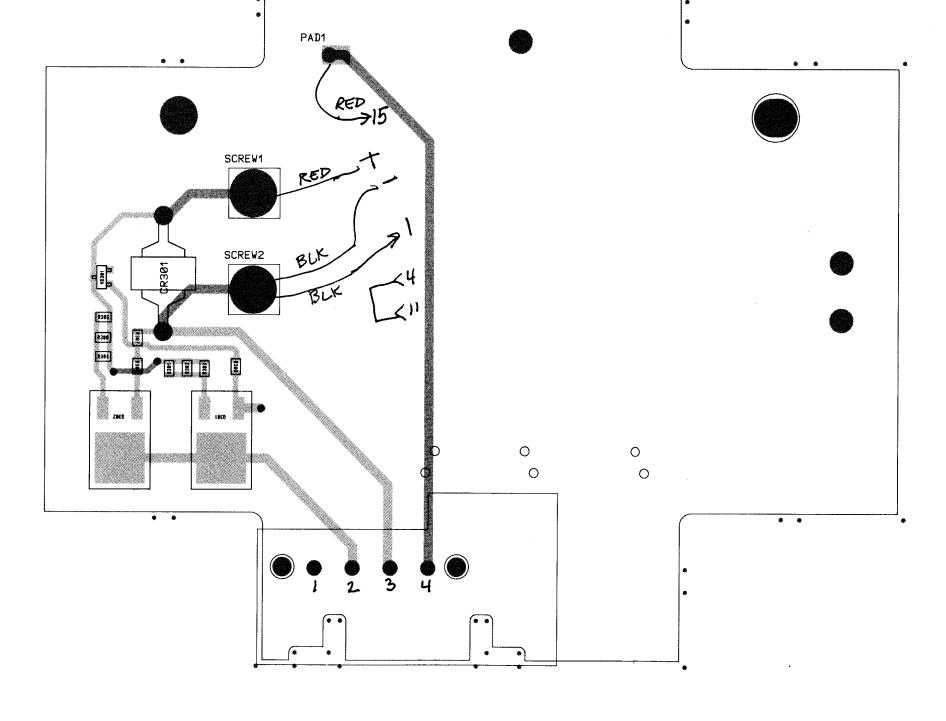
4813822A10

4813830A09

transistor:

Power PNP

voltage regulator: Zener, 3.3 V



SCREWI SCREWI

COMPONENT SIDE (GRAY)
SOLDER SIDE (PINK)
OVERLAY -----

8480565D01 P4

RCB-94128-O RCB-94129-O RCB-94130-O

COMPONENT SIDE VIEW

Programming Stand Circuit Board, Schematic Diagram and Parts List

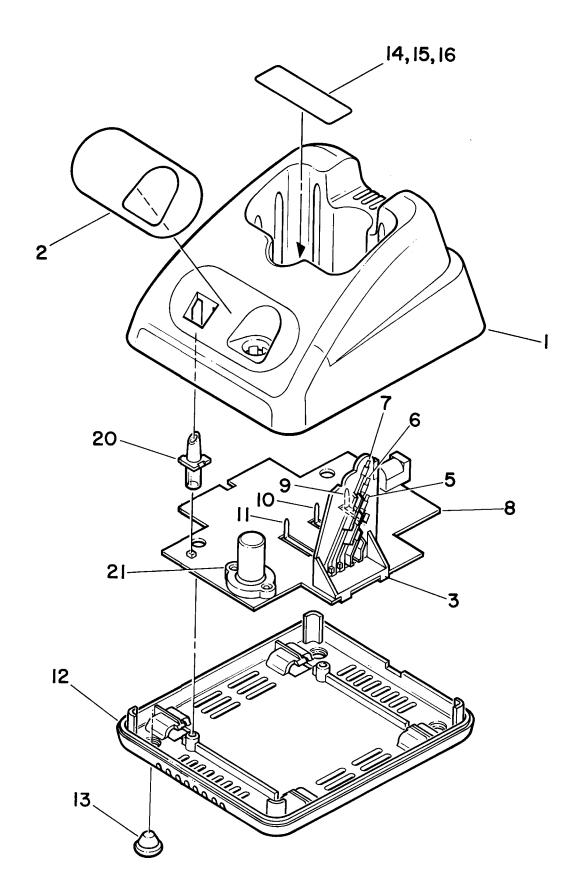
Parts List SP50 3 Hour (Rapid Rate) Battery Charger, mechanical

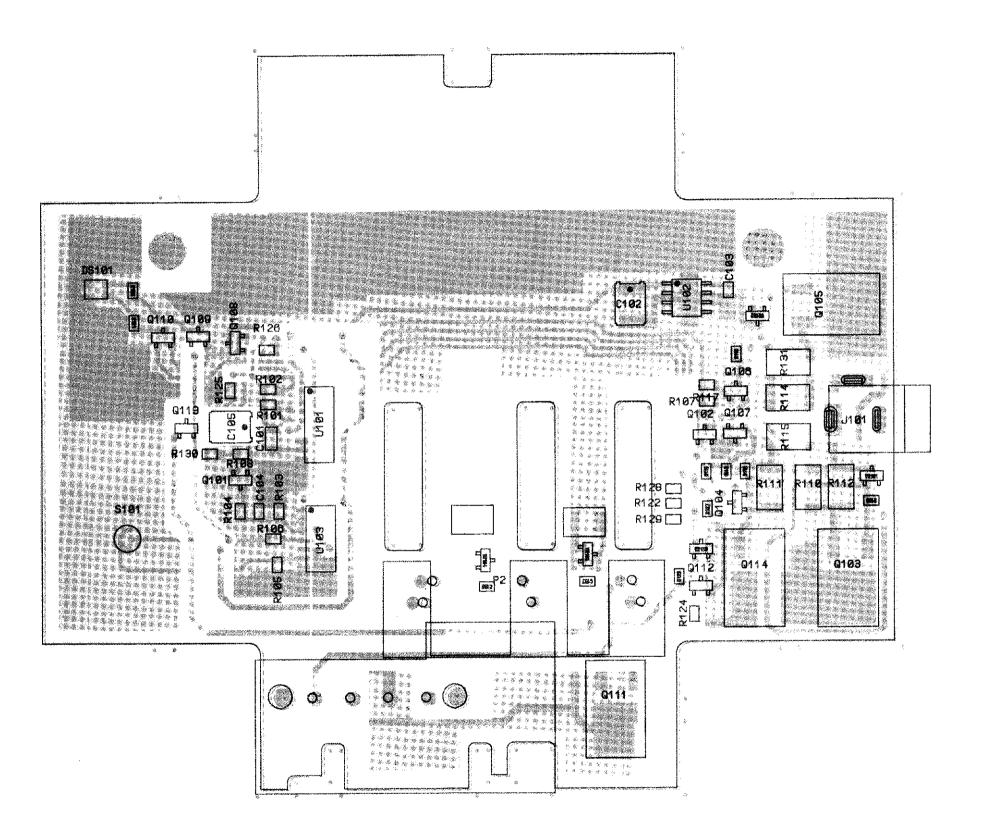
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REFERENCE DESIGNATOR	MOTOROLA PART NO.	DESCRIPTION
1	1580551D01	HOUSING, rapid rate charger
2	1380555D02	ESCUTCHEON, rapid rate charger
3	3180554D01	HEADER, charger
5	3980553D03	CONTACT, radio position 3
6	3980553D02	CONTACT, radio position 2
7	3980553D01	CONTACT, radio position 1
8	0180707Y59	PCBA, rapid rate charger
9	3980552D03	CONTACT, battery position 3
10	3980552D02	CONTACT, battery position 2
11	3980552D01	CONTACT, battery position 1
12	6480951Z01	BASE, charger
13	7580530C01	FEET, charger; 4 used
14	3380609D04	LABEL, charger, 230 V
15	3380609D01	LABEL, charger, 120 V
16	3380609D06	LABEL, charger, 240 V
20	6180996Z01	LIGHT PIPE
21	3880556D01	PUSHBUTTON

SP50 Chargers & Power Supplies				
Battery Charger	Rate/Voltage	Power Supply		
HTN9013	3 Hour / 120 V	2580550D01		
HTN9014	10 Hour / 120 V	2580955Z02		
HTN9015	3 Hour / 230V	2580550D02 (European Plug)		
HTN9016	10 Hour/ 230 V	2580955Z03 (European Plug)		
HTN9059	3 Hour/ 240 V	2580550D03		
HTN9058	10 Hour/ 240 V	2580955Z04		

Battery Charger Rapid Rate (3 Hour) Exploded View and Parts List





COMPONENT SIDE (GRAY)
SOLDER SIDE (PINK)
OVERLAY ----

RCB-94134-0 RCB-94135-0 RCB-94136-0

COMPONENT SIDE VIEW

±14V (SOURCE) ◆ PROG BOTTOM RPD-94130-A

Parts List

SP50 3 Hour (Rapid Rate) Battery Charger, electrical PL-941039-A

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
		capacitor, fixed:
C101	2160520V17	4700
0102	2311049J44	47 uF
C103	2113741A53	.022 uF
C104	2113741A45	.01 aF
C105	2311049J44	47 uF
Č106, 107	2113740A71	470
p 190, 101	21107-40707	
D\$101	4805729G49	light emitting diode: Dual, R/G
		connector, receptacle:
1101	0905706S05	power jack
		resistor, fixed:
R101, 102	0660079L12	127k
R103	0660076A73	10k
R104	0660076AB3	27k
R105	0660076B01	100k
R106	0660076A65	4.7k
R107, 108	0660076A85	33k
R109	0660076A79	18k
R110 thru 112	0683962T41	47 ohms
R113	060076A49	1k
	900010A-9	Not Used
R114	ocnopoot 44	
R115	0683962T41	47 ohms
R116	0660076A71	8.2k
R117	0660076A85	33k
R118	0660076B01	1:00k
R119	0660076A49	1k
B120	0660076A45	680 ohms
R121	0660076A13	33 ohms
**		17.1
B122	0660076A28	130 ohms
R123	0660076A89	47k
P124	0660076B01	1'00k
R125	0660076A89	47k
R126	0660076A85	36k
B127	0660076A89	47k
	0660076A28	130 ohmis
R128, 129	the second second second	2:2k
R130 R131	0660076A57 0683962T41	47 ohms
		transistor:
Q101	4805128M16	PNP
	4880214G02	NPN
Q102		and the second s
Q103	4813822A10	PNP
Q104	4805128M16	PNP
Q105	4813822A10	PNP
Q106	4880214G02	NPN
Q107	4805128M16	PNP
Q108	4880214G02	NPN
Q109, 110.	4805128M16	PNP
Q111	4813822A10	PNP
Q112	4880214G02	NPN
Q113	4805128M16	PNP
Q114	4813822A10	PNP
		voltage regulator:
VR101 thru 103	4880140L05	4.7 V
VR104, 105	4813830A31	18 V
VR106, 106	4813832A33	20 V
		integrated circuit:
H104	5105461049	timer
U101	5105461G48	*****
U102	5105469E90	5 V regulator
U103	5184704M09	Dual flip flop
	8480564D01	board: PC beard

Battery Charger Rapid Rate (3 Hour) Circuit Board, Schematic Diagram and Parts List

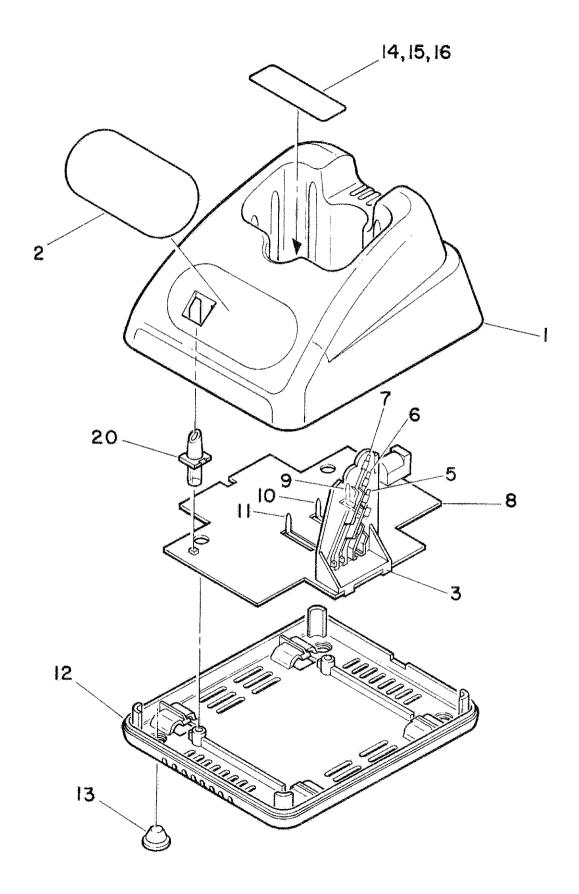
June, 1995 6880903Z24-A

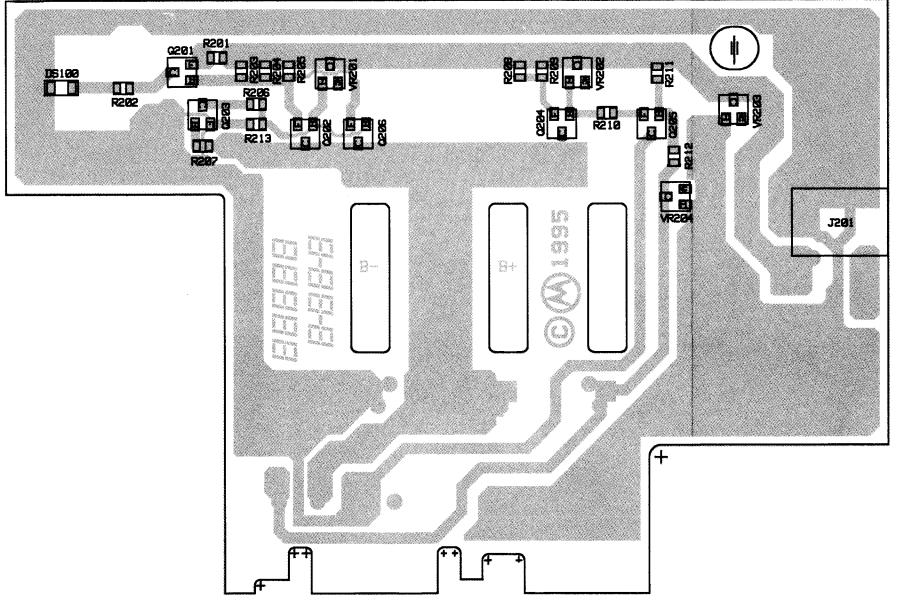
Parts List SP50 10 Hour (Standard) Battery Charger, mechanical PL-941031-O

REFERENCE DESIGNATOR	MOTOROLA PART NO.	DESCRIPTION
1	1580551D02	HOUSING, standard charger
2	1380555D01	ESCUTCHEON, standard charger
3	3180554D01	HEADER, charger
5	3980553D03	CONTACT, radio position 3
6	3980553D02	CONTACT, radio position 2
7	3980553D01	CONTACT, radio position 1
8	0180707Y59	PCBA, standard charger
9	3980552D03	CONTACT, battery position 3
10	3980552D02	CONTACT, battery position 2
11	3980552D01	CONTACT, battery position 1
12	6480951Z01	BASE, charger
1.3	7580530C01	FEET, charger; 4 used
14	3380609D04	LABEL, charger, 230 V
15	3380609D01	LABEL, charger, 120 V
16	33 8 0609D06	LABEL, charger, 240 V
20	6180996201	LIGHT PIPE

Battery Charger Standard Rate (10 Hour) Exploded View and Parts List

June, 1995 18 6880903Z24-A





VR201, 202

VR203

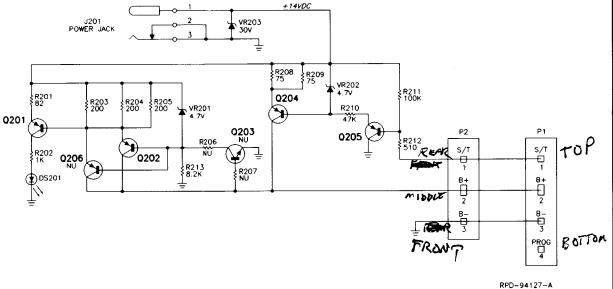
SP50 10 Hour (Standard) Battery Charger, Electrical PL-941036-A REFERENCE MOTOROLA SYMBOL PART NO. DESCRIPTION resistor, fixed: 0660076A23 0660076A57 R201 200 24 Not Used R202 R203 thru 205 0660076A32 2402 R206 R207 Not Used R208, 209 0660076A22 47k R210 0660076A89 R211 0660076B01 R212 R213 0660076A42 510 066076A71 light emitting diode: 4805729G44 DS201 connector, receptacle: 0980422B01 J201 power jack transistor: 4805128M16 PNP PNP Q201 Q202 Q203 Q204 Not Used Not Used 4805128M16 Q205 PNP Not Used 4811056B02

VR204, 4 81 3830 431 18 V

4880140L05

4811058B05

voltage regulator:



Battery Charger Standard Rate (10 Hour) Circuit Board, Schematic Diagram and Parts List

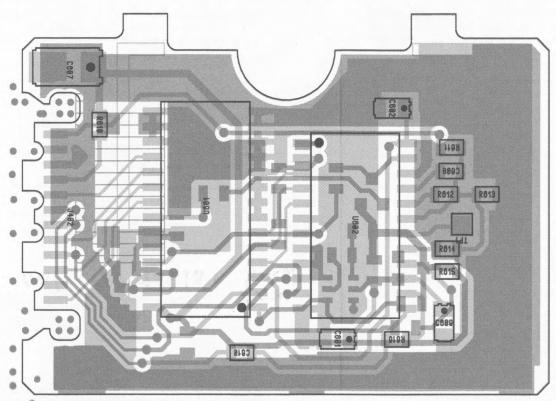
COMPONENT SIDE

COMPONENT SIDE LEGEND

COMPONENT SIDE (GRAY)
OVERLAY -----

RCB-94131-A RCB-94133-A

COMPONENT SIDE VIEW



8480448E01 Rev-0 Plot Date: 05/24/95 15:01:54

8480448E01 Rev-0 Plot Date: 05/24/95 15:01:54

COMPONENT SIDE (GRAY)
SOLDER SIDE (PINK)
OVERLAY -----

RCB-95149-O RCB-95150-O RCB-95151-O

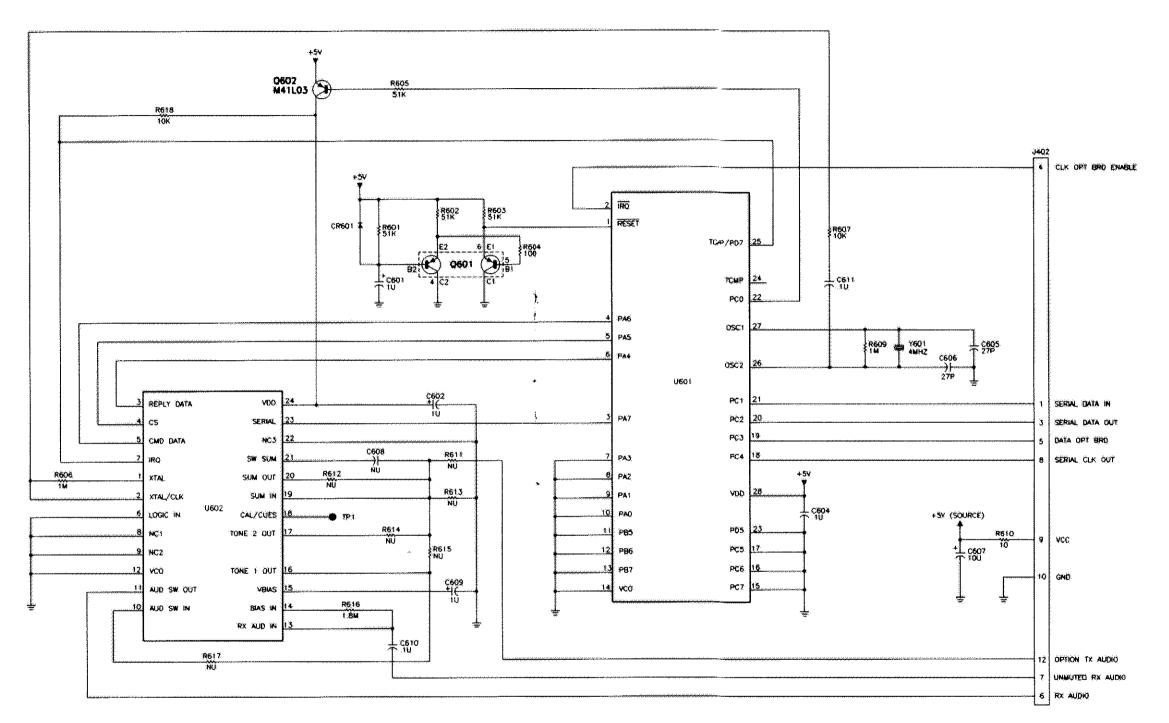
COMPONENT SIDE VIEW

COMPONENT SIDE (GRAY)
SOLDER SIDE (PINK)
OVERLAY -----

RCB-95149-O (REV) RCB-95150-O (REV) RCB-95152-O (REV)

SOLDER SIDE VIEW

Circuit Board Details for HLN3026A Quik-Call II Option Board



RPD-95118-0

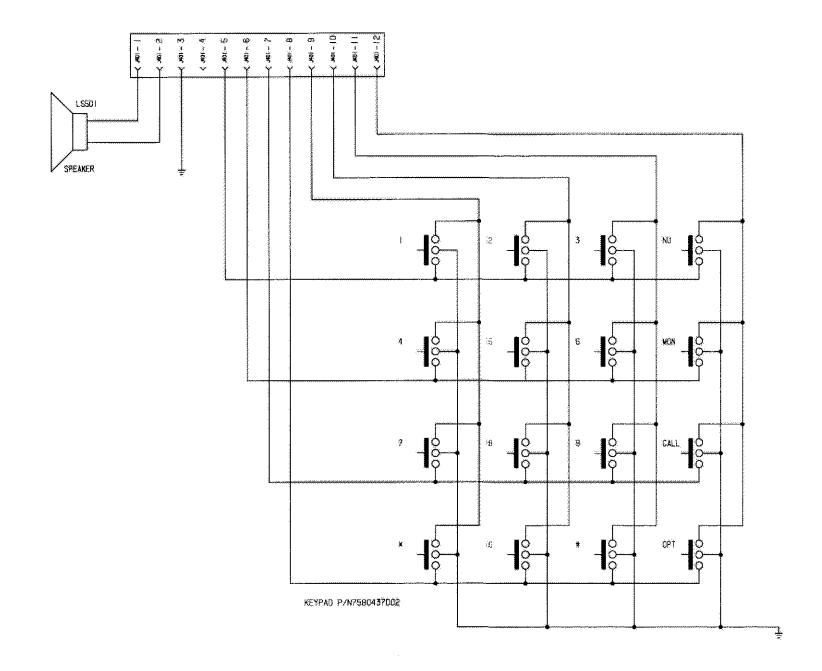
REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
		capacitor, fixed: pF +/-10%; 100 V:
		unless otherwise stated
C601, 602	2311049A07	1 uF
C604	2113743A19	0.1 uF
C605, 606	2113740A39	27
C607	2311049J26	10:⊎F
C608		Not Used
C609	2311049A07	1 uF
C610, 611	2113743A19	0.1 u ∓
		diode: (see note)
CR601	4880939T01	Schottky
		transistor: (see note)
⊋601	5180159R03	PNP
Q602	4880141L03	PNP
		resistor, fixed: +/-10%; 1/8 W:
		unless otherwise stated
R601 thru 603	0660076A90	51k
R604	0660076A25	100
R605	0660076A90	51k
R606	0660076B25	¥M
R607	0660076A73	10k
A609	0660076B25	1M
R610	0660076A01	10
R611 thru 615		Not Used
R616	0660076H31	1.8M
R617		Not Used
R618	0660076A73	10k
		integrated circuit: (see note)
U601	5180492C01	microprocessor
U601	5180442E01	MX-COM audio signal processor
		crystal: (see note)
Y601	4880113R10	4 M

must be ordered by Motorola part numbers.

Schematic Diagram and Parts List for HLN3026A Quik-Call II Option Board

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DTMF FLEX CABLE COINNECTIONS

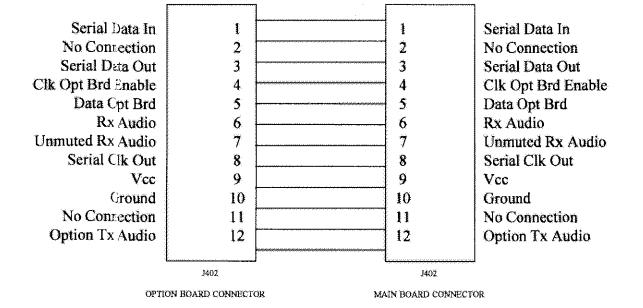
Schematic Diagrams of DTMF Flex Cable and Option Board Flex Cable

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OPTION BOARD FLEX CABLE CONNECTIONS