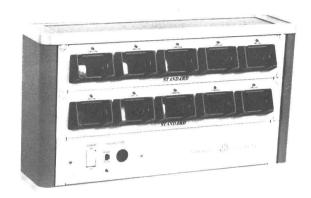
MASTR[®] Personal Series PROGRESS LINE

PE 16-HOUR RACK CHARGERS (Standard)



SPECIFICATIONS *

CABINETS

PL Numbers
Dimensions (H X W X D)
Capacity
(charge panels)
plus one power supply

 $12" \ \frac{19C321522G1}{X\ 21.625"} \ X \ 5.5"$

 $26" \ \frac{19C321522G2}{X\ 21.625"} \ X \ 5.5"$

CHARGE PANEL

PL Number Charge Time Dimensions (H X W X D) Number Inserts Indicators/Insert Input Current

POWER SUPPLY

PL Number
Dimensions (H X W X D)
Weight
Output Current
Output Ripple
Output Voltage

19D423211G1 16 hours 3 1/2" X 19" X 3 1/2" 5 Amber CHARGING 0.4 amperes

19D42307G1 & G2 3.5" X 19" X 4.5" 9.4 pounds 4 amperes 100% 16 VDC

^{*}These specifications are intended primarily for the use of the serviceman. Refer to the appropriate Specification Sheet for the complete specifications.

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---- WARNING ----

No one should be permitted to handle any portion of the equipment that is supplied with high voltage; or to connect any external apparatus to the units while the units are supplied with power. KEEP AWAY FROM LIVE CIRCUITS.

EQUIPMENT INDEX

EQUI PMENT	PART NUMBER	
Cabinets 2 panel 6 panel	19C321522G1 19C321522G2	
Panels Charge Panel Blank Panel	19D423211G1 19D417978P4	
4-Amp Power Supplies 121 VAC 220 VAC	19D423207G1 19D423207G2	
Control Unit	19C321566G2	
Cables 1 through 6 Charge Panels 4, 5 and 6 Charge Panels	19B226775G1 19B226775G2	

COMBINATION NOMENCLATURE

1st Digit	2nd Digit	3rd Digit	4th Digit	5th Digit	6th Digit	7th Digit	8'th Digit
Product Line	Application	Package	Input Voltage	Charge Time	Version	Туре	Frequency Range
3	6	2	L	1	C	1	×
Charger	PE (700 mAh Batt)	Rack (2 Panel)	121 VAC	16 Hour	1 Charge Panel*	Standard	Not Range Sensitive
		3	M				
		Rack (6 Panel)	220 VAC				

^{*} Option 4642 adds at the factory, one additional standard (16 hour) Charge panel 19D423211G1 with five charging inserts.

DESCRIPTION

General Electric 16-Hour Rack Charger combinations will recharge battery packs used with MASTR® Personal PE Series, FM, two-way radios. A fully discharged, nickel-cadmium, 500 mAh or 700 mAh battery pack will recharge 100% in 16 hours at a C/10 constant current rate.

A rack charger combination consists of a cabinet with the capability of two or six charge panels. Each charge panel has five charging inserts, giving a maximum recharging capability of ten or thirty battery packs. The rack charger combination can have a 4-Amp power supply for 121 VAC operation or a 4-Amp power supply for 220 VAC operation. The combination also has a power supply control unit.

The power supply control unit provides AC switching, fusing and a failure alarm circuit. Anytime the AC power or DC output voltage from the power supply fails an audible alert will sound.

For a complete listing of charger components, refer to the Table of Contents for the Equipment Index.

OPERATION

Temperature characteristics of nickel-cadmium batteries, prevent a full charge at temperature extremes. For a maximum charge, recharge the battery pack at room tempera-

tures of from $65\,^\circ$ to $85\,^\circ$ Fahrenheit whenever possible.

- WARNING -

General Electric Chargers are designed for charging GE 500 mAh battery pack 19D413522G1 and 700 mAh battery pack 19D413522G4 only. Charging any other battery pack or batteries may result in damage to equipment, leakage or explosion.

During shipment from the factory, connector Pl of battery BTl is connected to J2 on the control unit. Before placing the rack charger into operation it is necessary to first remove the control unit from the power supply and move Pl to Jl. See the Table of Contents for the schematic and outline diagrams of the control unit.

To use the rack charger, plug the power cable into the appropriate AC power source (121 VAC or 220 VAC, 50/60 Hertz). Place the POWER, OFF, ON switch on the control unit in the ON position. Place the NORMAL, FAILED switch on the control unit in the NORMAL position. LED indicator CR1, on the Control Unit, should light. Place the radio into a charging insert with the speaker facing down or place the battery pack into a charging insert with the arrow on the yellow label pointing up. The amber LED indicator, on the charging insert, labeled "CHARGING" will light. The battery pack is being charged.

To charge the battery pack to 100% capacity, let it stay in the charging insert for at least 16 hours. See Figure 1.

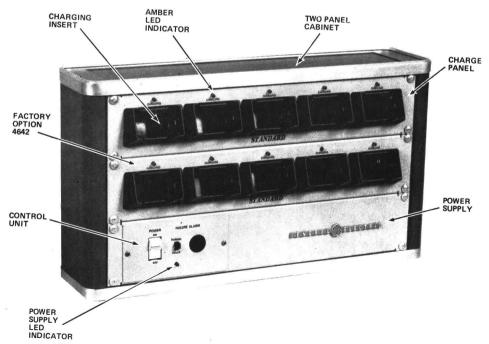


Figure 1 - Rack Charger

CIRCUIT ANALYSIS

The 16-Hour Rack Charger combination consist of charge panels and a power supply. References to symbols mentioned in the following text can be found on the applicable schematic and outline diagrams or parts list (see table of contents).

Charge Panel

Charge Panel 19D423211Gl has five parallel connected charging circuits. Each charging circuit has a series connected resistance to determine the C/10 constant current charge rate: 50 mA for 500 mAh battery packs and 70 mA for the 700 mAh battery packs. The charging current is applied to the battery pack when the pack is in the charging insert. The amber LED indicator labeled "CHARGING" lights when positive contact has been made with the battery pack contacts. Charging current for 500 mAh battery pack is applied through charging contacts 2 and 3 on the charging insert. Charging current for the 700 mAh battery pack is applied through charging contacts 4 and 6 on the charging insert.

4-Amp Power Supply

4-Amp Power Supply 19D423207Gl for 121 VAC operation and 19D423207G2 for 220 VAC operation provide a rectified, unfiltered charging voltage for standard 16-hour rack charger combinations.

AC voltage developed across the secondary of T801/T802 is rectified by full-wave rectifier circuit CR2 and CR3. The 16 Volt rectified output is connected to the charging panels through parallel connected Molex® connectors J1 and J2.

Control Unit

Control Unit 19C321566G2 provides an OFF, ON switch, fusing and a failure alarm circuit for the 4-Amp power supply. With Pl of the control unit plugged in J3 on A801 of the power supply, AC voltage is applied through POWER, OFF, ON switch S1 and Fuse Fl to the primary of transformer T801/T802. Diodes CR3, CR4, and Led indi-

cator CRl are connected to the output of the 4-Amp power supply through P1-8. LED indicator CRl monitors the supply output and remains on as long as there is voltage. Trickle charge voltage is applied through CRS and Rl4 to battery BTl. Bias for the base of transistor Ql is applied through CR3 and CR4.

If there is a supply failure LED indicator CR1 will turn off. The failure alarm circuit will get supply voltage from BT1 and transistor Q1 will lose base bias. The loss of bias will cause Q1 to turn off, turning transistor Q2 on. With NORMAL, FAILED switch S2 in the NORMAL position, audio oscillator transistors Q3 and Q4 will turn on. The failure alarm will be heard from speaker LS1. With transistor Q2 conducting and S2 switched to the FAILED position, the audio oscillator will be off. When the supply voltage is restored, the failure alarm will again sound until S2 is switched back to the NORMAL position.

For a remote alarm speaker, remove the jumper between H8 and H9 on the control unit (see note 1 on the schematic diagram) With a maximum of 100 feet of number 22 AGW wire or larger, connect a remote 8-ohm speaker across TB801 on A801 of the power supply.

MAINTENANCE

Access

To gain access to the circuitry of a charger panel or power supply, first remove the AC power to the cabinet then remove the four screws holding the defective panel or power supply in the rack. Lift the panel or power supply from the rack disconnecting any Molex® connectors. A charger panel must be removed to replace any LED indicators. To replace a fuse it is necessary only to remove the control unit from the power supply.

Troubleshooting

Should a difficult service problem arise, the following Quick Check Trouble-shooting Chart should provide assistance for the service technician.

QUICK CHECKS

SYMPTOM	QUICK CHECK
1. None of the LED indicators light.	 Insure Pl of power supply control unit is securely plugged into J3 of the power supply. Check fuse Fl in the control unit.
2. A single LED indicator does not light.	 Insure the battery pack is secure in the charging insert. Check for defective LED. Check connections between charging circuit and charging insert.
3. Battery pack does not recharge in 16 hours.	Check for a defective battery pack. Check for open diodes and resistors in the defective charging circuit.
4. LED indicators of a charge panel do not light.	1. Check connectors and cabling between the defective panel and the power supply.

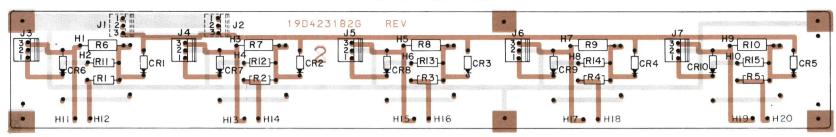
INSTALLATION

Rack chargers should be mounted on a wall close to a 121-Volt AC or 220-Volt AC (50/60 Hertz) source. Care should be taken when mounting to insure proper top and bottom ventilation. A minimum air space

of two inches is required between the bottom of a rack charger and other surfaces.

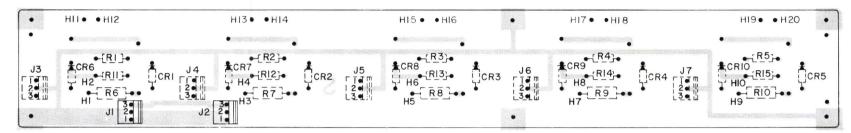
In multiple rack charger installations, horizontal placement along a wall is recommended. Vertical placement will not allow proper ventilation.

AI COMPONENT SIDE

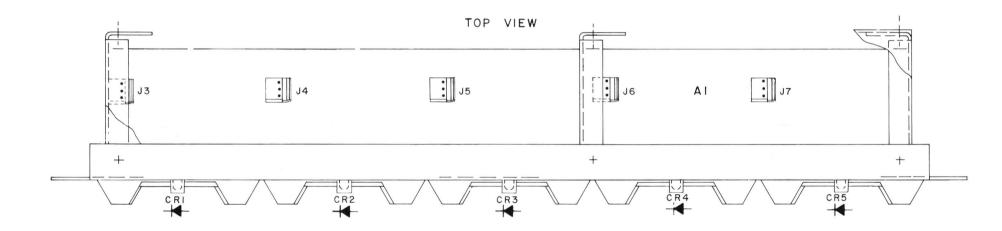


(19C321482, Sh. 1, Rev. 2) (19C321482, Sh. 2, Rev. 2)

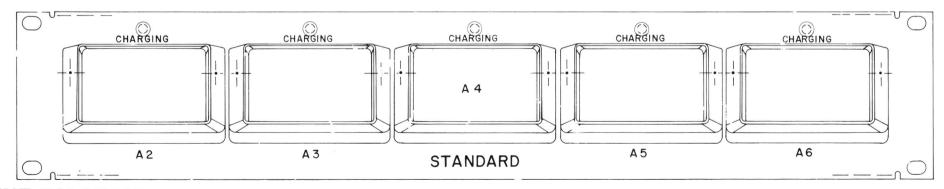
SOLDER SIDE



(19C321482, Sh. 2, Rev. 2)



FRONT VIEW



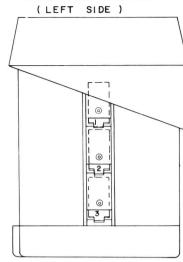
OUTLINE DIAGRAM

16 HOUR CHARGER PANEL

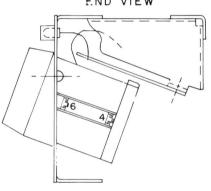
Issue 3

(19D423697, Rev. 1)

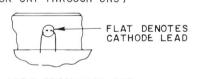
CHARGING SLEEVE



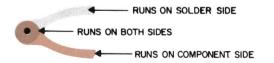
F.ND VIEW

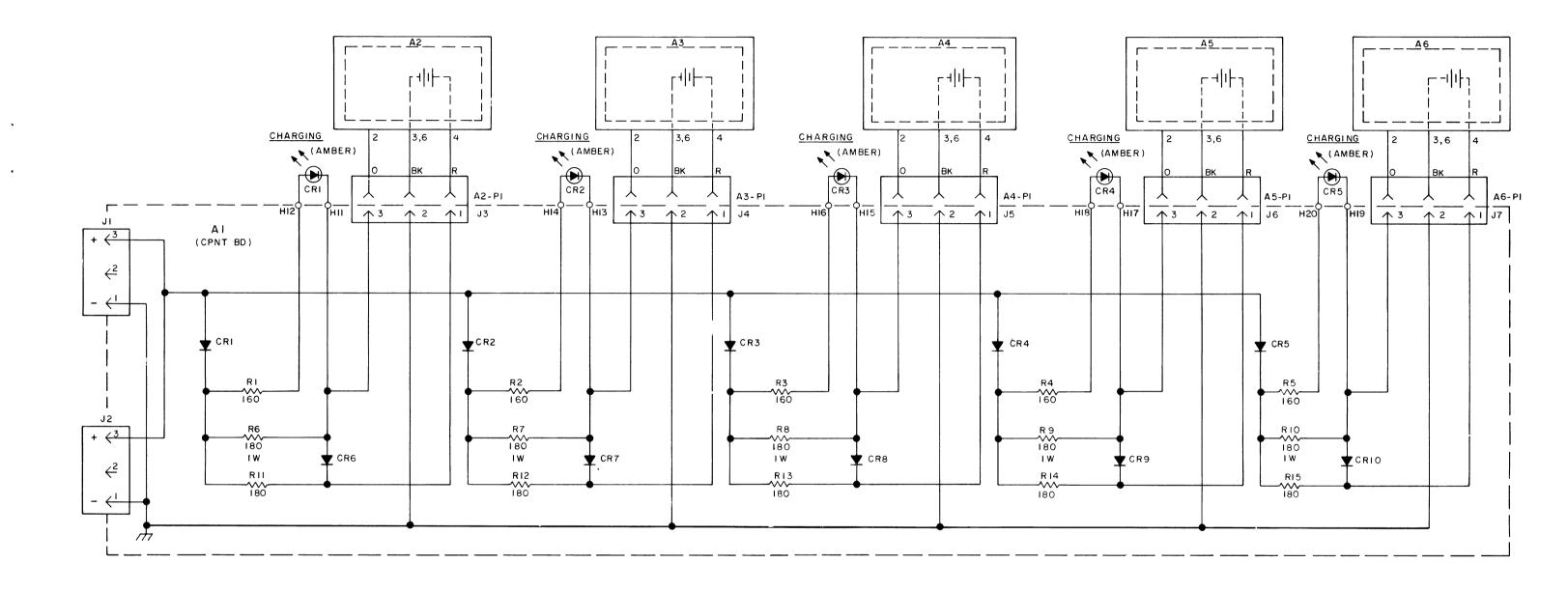


LEAD IDENTIFICATION (FOR CRI THROUGH CR5)



VIEW FROM LEAD END





SEE APPLICABLE PRODUCTION CHANGE SHEETS IN INSTRUCTION BOOK SECTION DEALING WITH THIS UNIT, FOR DES-CRIPTION OF CHANGES UNDER EACH REVISION LETTER. THIS ELEM DIAG APPLIES TO MODEL NO REV LETTER PL19D423211G1 PL19D423182G1

(CPNT BD)

IN ORDER TO RETAIN RATED EQUIPMENT PERFORMANCE, REPLACEMENT OF ANY SERVICE PART SHOULD BE MADE ONLY WITH A COMPONENT HAVING THE SPECIFICATIONS SHOWN ON THE PARTS LIST FOR THAT PART. ALL RESISTORS ARE 1/2 WATT UNLESS
OTHERWISE SPECIFIED AND RESISTOR
VALUES IN OHMS UNLESS FOLLOWED BY
K=1000 OHMS OR MEG=1,000,000 OHMS
CAPACITOR VALUES IN PICOFARADS (EQUAL
TO MICROMICROFARADS) UNLESS FOLLOWED
BY UF = MICROFARADS, INDUCTANCE VALUES IN MICROHENRYS UNLESS FOLLOWED BY MH= MILLIHENRYS OR H= HENRYS.

(19D423213, Rev. 2)

SCHEMATIC DIAGRAM

16 HOUR CHARGER PANEL

Issue 2 5

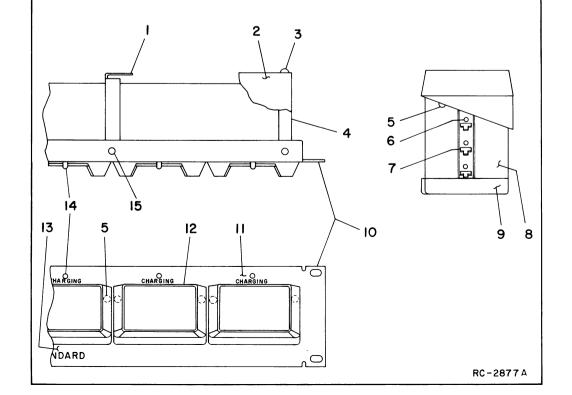
PARTS LIST

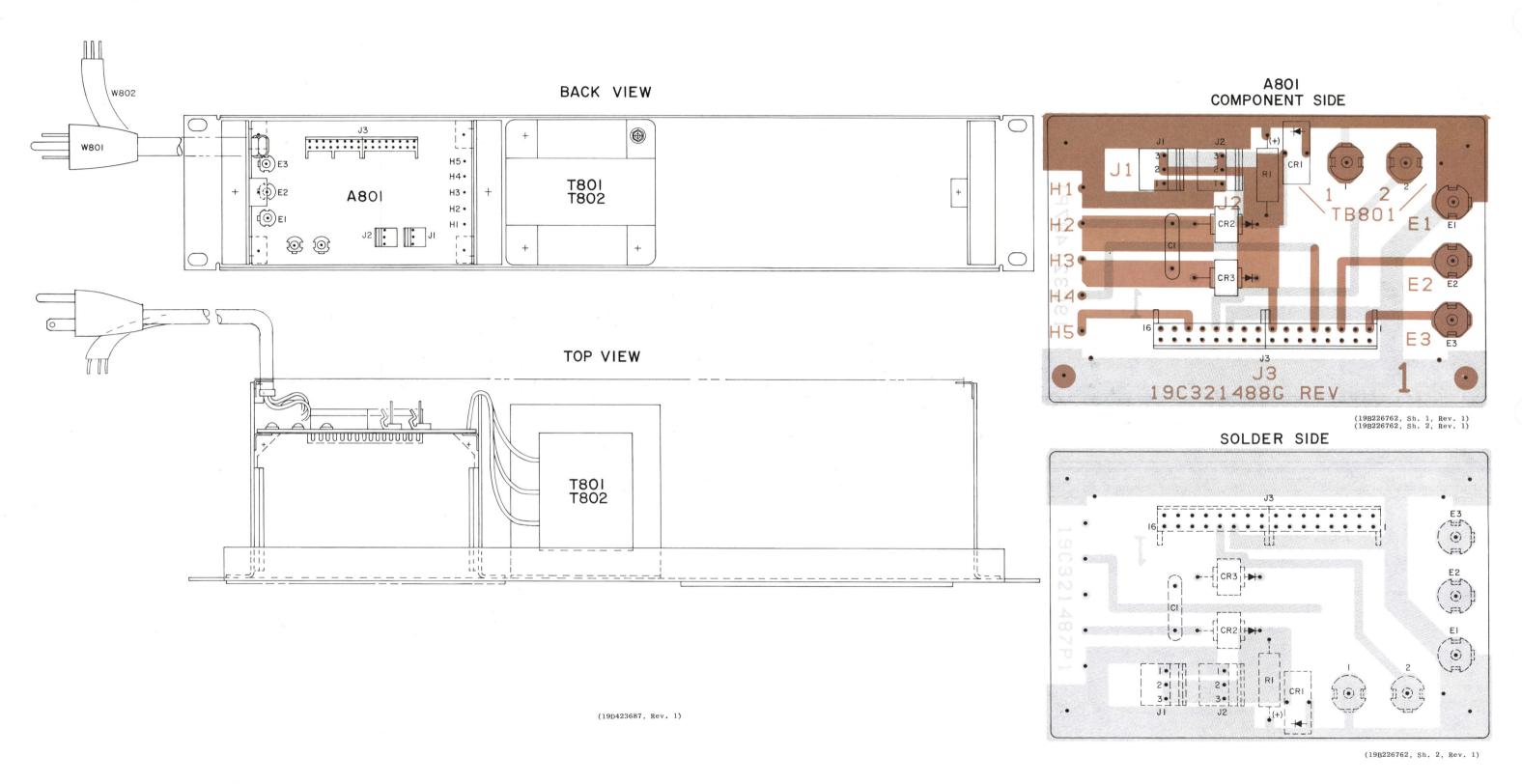
LB130008B

STANDARD 16 HOUR CHARGER PANEL 19D423211G1

SYMBOL	GE PART NO.	DESCRIPTION
Al		COMPONENT BOARD 19D423182G1
		DIODES AND RECTIFIERS
CR1 thru CR10	4037822P1	Silicon, 1000 mA, 400 PIV.
		JACKS AND RECEPTACLES
Jl thru J7	19A116659P55	Connector, printed wiring: 3 contacts; sim to Molex 09-65-1031.
		RESISTORS
R1 thru R5	3R77P161J	Composition: 160 ohms ±5%, 1/2 w.
R6 thru R10	3R78P181J	Composition: 180 ohms ±5%, 1 w.
Rll thru Rl5	3R77P181J	Composition: 180 ohms ±5%, 1/2 w.
A2 thru		SLEEVE ASSEMBLY 19C321506G2
A6		
Pl		(Part of W2).
W2	19B226769G2	Cable: approx 10 inches long, Includes (P1) 19A116659P14 connector.
		DIODES AND RECTIFIERS
CR1 thru CR5	19A134354P2	Diode, optoelectronic: yellow; sim to Hew. Packard 4555.
		MECHANICAL PARTS (SEE RC2877)
1	19C321490P1	Support.
2	19B226756Pl	Cover.
3	19B201074P304	Tap screw, Phillips POZIDRIV®: No. 6-32 x 1/4.
4	19C321490P2	Support.
5	19B201074P205	Tap screw, Phillips POZIDRIV®: No. 4-40 x 5/16.
6	N330P603F22	Eyelet, metalic: 1/16 x 3/32.
7	19B216916P1	Contact.
8	19E500915P1	Sleeve.
9	19C321020P2	Cover.
10	19D417978P3	Panel.
11	NP279946P1	Nameplate, decal. (CHARGING).
12	19C321506G2	Sleeve Assembly. (Includes items 6-9).
13	NP279946P4	Nameplate, decal. (STANDARD).
14	19A134521P4	Lens, panel light: sim to Visual Comm. CLF-280- YTP.
15	19B209382P304	Tap screw, Phillips POZIDRIV®: No. 6-32 x 1/4.
		

*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES

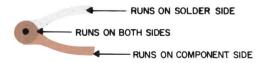




OUTLINE DIAGRAM

4 AMP POWER SUPPLY

Issue 2

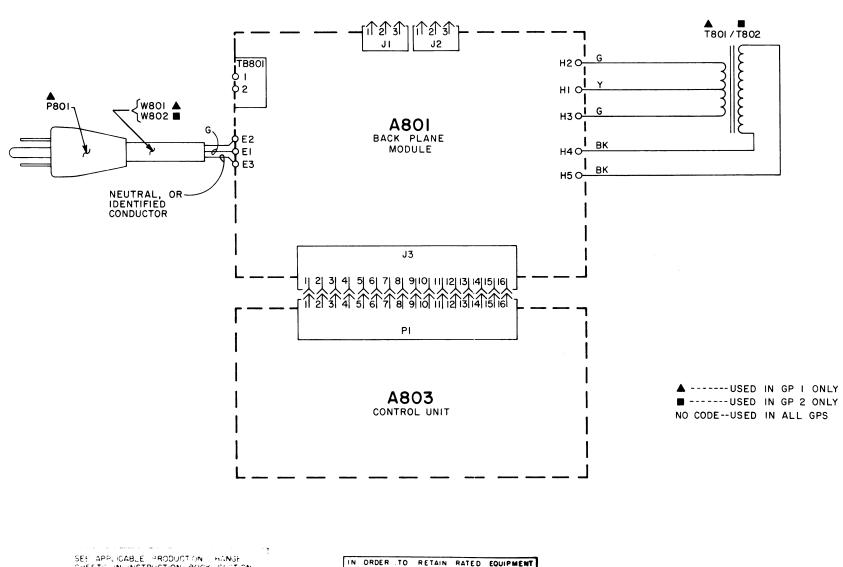


PARTS LIST

LBI-30004

4 AMP POWER SUPPLY 19D423207G1 121 VAC 19D423207G2 220 VAC

SYMBOL	GE PART NO.	DESCRIPTION
A801		BACK PLANE BOARD 19C321488G1
Cl	7774750P13	
		DIODES AND RECTIFIERS
CR1	19A116062P2	Selenium.
CR2 and CR3	19A116783P1	Silicon,
El thru E3	19A116667P3	Plate nut.
		JACKS AND RECEPTACLES
J1 and J2	19A116659P55	Connector, printed wiring: 3 contacts; sim to Molex 09-65-1031.
J 3	19All6659P3	Connector, printed wiring: 8 contacts; sim to Molex 09-52-3082.
1		
Rl	3R78P391J	Composition: 390 ohms ±5%, 1 w.
		TERM INAL BOARDS
TB801	19A116667P3	Plate nut. (Quantity 2).
Т801	19All6218Pl	
т802	19A116218P2	Pri: 117 VRMS, 50/60 Hz, Sec: 15.25 VRMS each side of CT (no load). Power, step-down: Pri: 220 VRMS, 50/60 Hz,
		Pri: 220 VRMS, 50/60 Hz, Sec: 15.25 VRMS each side of CT (no load).
W801 W802	19A130534G1 19A130534G2	Power: 3 wire. Power: 3 wire.
WOUL	ISMISORACE	
	19C321399P1	MISCELLANEOUS
	19C32T399P1 19B226804P1	Insulator. (Used with cover).
	4035449P4	Rubber bumper. (Located on cover).
	19B209572P2	Identification plate.
	19C307038P7	Nut, push-on: sim to Palnut PS094032. (Used with identification plate).
	19A115185P4	Retainer block. (Used with retainer strap).
	19A115185P5	Retainer strap. (Used with retainer block).
	NP279972	Nameplate, aluminum foil. 65 watt, .53 amp, 50-60 Hz, 109-133 VAC.
	NP279974	Nameplate, aluminum foil. 65 watt, .29 amp, 50-60 Hz, 198-242 VAC.
	I	
1	1	

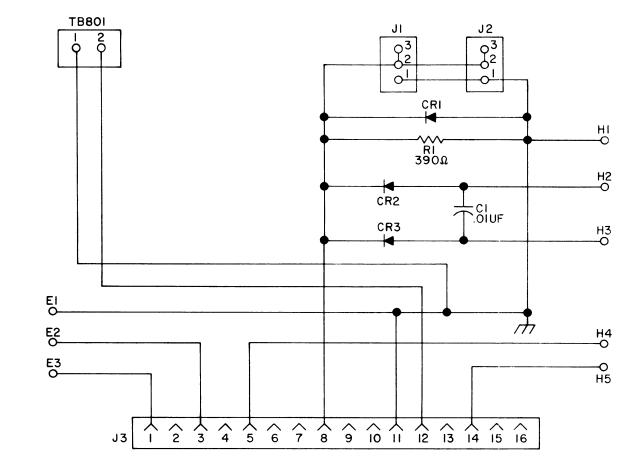


SEE APPLICABLE PRODUCTION HANGE SHEETS IN INSTRUCTION BOOK SECTION DEALING WITH THIS UNIT, FOR DES GRIPTION OF CHANGES UNDER EACH REVISION LETTER THIS ELEM DIAG APPLIES TO

MODEL NO REVISITER PLID423207GI

PL19D423207G2 220 VAC IN ORDER .TO RETAIN RATED EQUIPMENT
PERFORMANCE, REPLACEMENT OF ANY
SERVICE PART SHOULD BE MADE ONLY WITH
A COMPONENT HAVING THE SPECIFICATIONS
SHOWN ON THE PARTS LIST FOR THAT PART.

(19C321531, Rev. 1)



SEE APPLICABLE PRODUCTION CHANGE SHEETS IN INSTRUCTION BOOK SECTION DEALING WITH THIS UNIT, FOR DESCRIPTION OF CHANGES UNDER EACH REVISION LETTER.

THIS ELEM DIAG APPLIES TO MODEL NO REV LETTER
PL 19321488GI

IN ORDER TO RETAIN RATED EQUIPMENT PERFORMANCE, REPLACEMENT OF ANY SERVICE PART SHOULD BE MADE ONLY WITH A COMPONENT HAVING THE SPECIFICATIONS SHOWN ON THE PARTS LIST FOR THAT PART.

ALL RESISTORS ARE 1/2 WATT UNLESS OTHERWISE SPECIFIED AND RESISTOR VALUES IN OHMS UNLESS FOLLOWED BY K=1000 OHMS OR MEG=1,000,000 OHMS CAPACITOR VALUES IN PICOFARADS (EQUAL TO MICROMICROFARADS) UNLESS FOLLOWED BY UF= MICROFARADS. INDUCTANCE VALUES IN MICROHENRYS UNLESS FOLLOWED BY MH= MILLIHENRYS OR H=HENRYS.

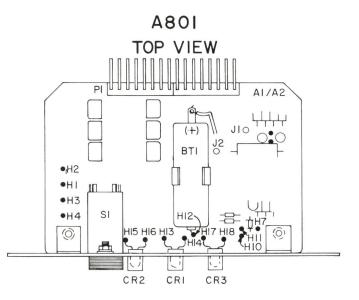
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SCHEMATIC DIAGRAM

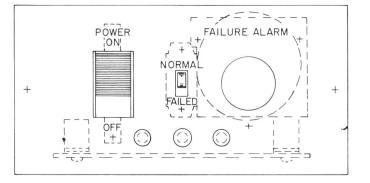
4 AMP POWER SUPPLY

Issue 2

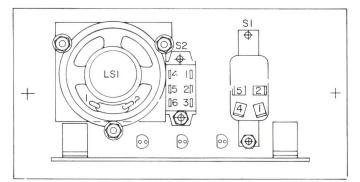
*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES



FRONT VIEW



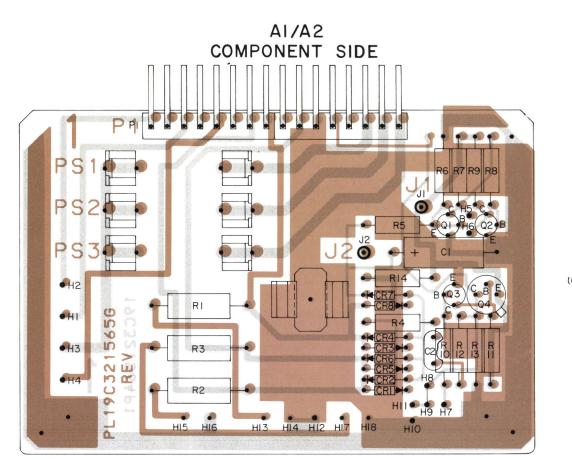
BACK VIEW



OUTLINE DIAGRAM

CONTROL PANEL

10 Issue 2



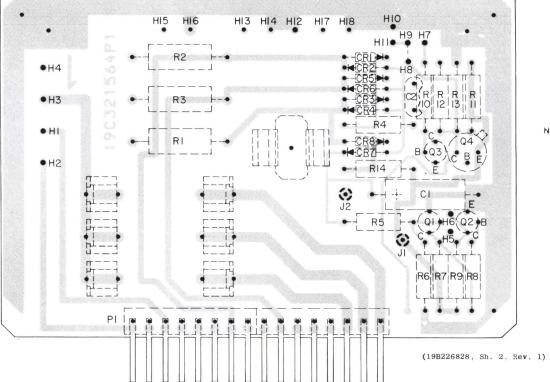
LEAD IDENTIFICATION FOR CRI, CR2 AND CR3

(CATHODE TO HI4, HI6, & HI8 ON B

FLAT DENOTES CATHODE

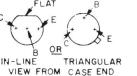
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SOLDER SIDE



(19D423682, Rev. 1)

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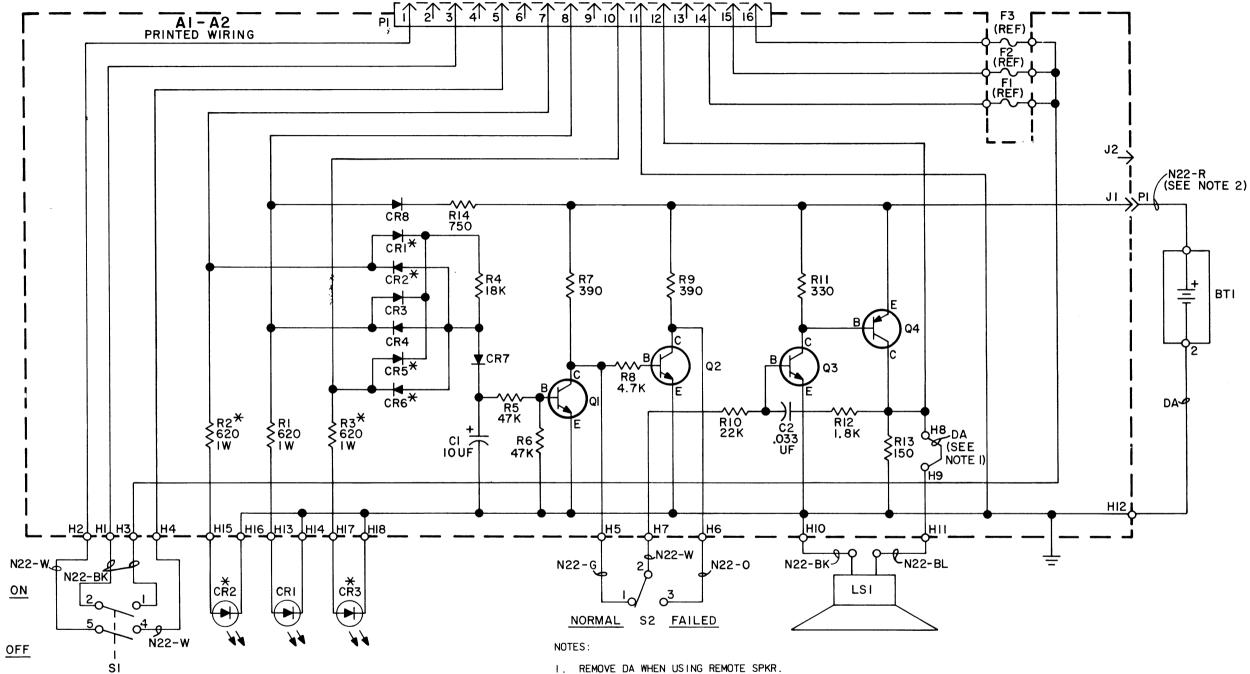


NOTE: LEAD ARRANGEMENT, AND NOT CASE SHAPE, IS DETERMINING FACTOR FOR LEAD IDENTIFICATION. TAB INDICATES EMITTER LEAD.

RUNS ON SOLDER SIDE

RUNS ON BOTH SIDES

RUNS ON COMPONENT SIDE



SEE APPLICABLE PRODUCTION CHANGE SHEETS IN INSTRUCTION BOOK SECTION DEALING WITH THIS UNIT, FOR DES-CRIPTION OF CHANGES UNDER EACH REVISION LETTER.

THIS ELEM DIAG APPLIES TO

REV LETTER

MODEL NO PL19C32I565GI (P.C. BD ASM)

PL19C32I566GI (MODULE ASM)

ALL RESISTORS ARE 1/2 WATT UNLESS OTHERWISE SPECIFIED AND RESISTOR VALUES IN OHMS UNLESS FOLLOWED BY K=1000 OHMS OR MEG = 1,000,000 OHMS CAPACITOR VALUES IN PICOFARADS (EQUAL TO MICROMICROFARADS) UNLESS FOLLOWED BY UF = MICROFARADS, INDUCTANCE VALUES IN MICROHENRYS UNLESS FOLLOWED BY MH= MILLIHENRYS OR H=HENRYS.

IN ORDER TO RETAIN RATED EQUIPMENT PERFORMANCE, REPLACEMENT OF ANY SERVICE PART SHOULD BE MADE ONLY WITH A COMPONENT HAVING THE SPECIFICATIONS SHOWN ON THE PARTS LIST FOR THAT PART.

- 1. REMOVE DA WHEN USING REMOTE SPKR.
- 2. PI OF BT-I CONNECTED TO J2 OF AI-A2 DURING SHIPMENT.
- 3. OMIT COMPONENTS MARKED * IN GP 2.

SCHEMATIC DIAGRAM

CONTROL UNIT (A803)

PARTS LIST

LBI30007A

3 AND 7 PANEL CABINETS 19C321522G1 3 PANEL 19C321522G2 7 PANEL

PARTS LIST

LB130037A

CONTROL UNIT 19C321566G1 12 AMP 19C321566G2 4 AMP

SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION
	19B226790G1 19B226790G2	Support, cabinet siding. (3 Panel). Support, cabinet siding. (7 Panel).	Al and A2		COMPONENT BOARD A1 19C321565G1 12 AMP A2 19C321565G2 4 AMP
	19C321507P1 19C321510G1	Cover. (Top and bottom). Frame. (Quantity 4).			
	4037460P6	Stud, self-clinching: No. 6-32; sim to Penn FH-632-6CI.	C1	19A115680P8	Electrolytic: 10 µf +150% -10%, 25 VDCW; sim to Mallory Type TTX.
	N210P16C6	Hex nut: No. 10-32. (Used to secure cabinet covers).	C2	19A116080P104	Polyester: 0.033 μf ±10%, 50 VDCW.
	N403P19C6	Lockwasher, external tooth: No. 10. (Used to			DIODES AND RECTIFIERS
	N402P9C6	secure cabinet covers). Flatwasher, narrow: No. 10. (Used to secure	CR1 thru CR8	19A115250P1	Silicon, fast recovery, 225 mA, 50 PIV.
	19D417978P4	cabinet covers). Blank panel.	J		TERMINALS
	13041131674	Diank panel.	El thru E6	4031537P1	Terminal: sim to Alden Products 654T.
		,			
			Fl thru F3	7487942P26	Slow blowing: 1.6 amp at 125 v; sim to Bussmann MDL-1.6. (121 VAC, 4 and 12 AMP).
	:		Fl thru F3	7487942P4	Slow blowing: 3/4 amp at 250 v; sim to Bussmann MDL-3/4. (220 VAC, 4 and 12 AMP).
					JACKS AND RECEPTACLES
			Jl and J2	4033513P4	Contact, electrical: sim to Bead Chain L93-3.
			P1	19A116659P30	Connector, printed wiring: 8 contacts; sim to Molex 2373-8A.
			Q1 thru Q3	19A115910P1	Silicon, NPN; sim to Type 2N3904.
			Q4	19A115562P2	Silicon, PNP: sim to Type 2N2904A.
					RESISTORS
			R1 thru R3	3R78P621J	Composition: 620 ohms ±5%, 1 w.
			R4	3R77P183J	Composition: 18K ohms ±5%, 1/2 w.
			R5 and R6	3R77P473J	Composition: 47K ohms ±5%, 1/2 w.
			R7	3R77P391J	Composition: 390 ohms ±5%, 1/2 w.
			R8	3R77P472J	Composition: 4.7K ohms ±5%, 1/2 w.
			R9	3R77P391J	Composition: 390 ohms ±5%, 1/2 w.
			R10	3R77P223J	Composition: 22K ohms $\pm 5\%$, $1/2$ w. Composition: 330 ohms $\pm 5\%$, $1/2$ w.
			R11 R12	3R77P331J 3R77P182.I	Composition: 1.8K ohms ±5%, 1/2 w.
			R12	3R77P182J 3R77P151J	Composition: 150 ohms ±5%, 1/2 w.
			R14	3R77P751J	Composition: 750 ohms ±5%, 1/2 w.
			K14	SATTETOLO	25%, 0,2 %
		LETTE OF CHANCES BY PROPUCTION CHANCES			

SYMBOL	GE PART NO.	DESCRIPTION
BT1	19A130557G1	Battery: Nickel Cadmium, rechargeable, 1.2 volt, 0.6 ampere hour; sim to GE 41B907AA07-11.
CR1 thru CR3	19A134354P3	DIODES AND RECTIFIERS Diode, optoelectronic: green; sim to Hew. Packard 5082-4955.
LS1	19A116090Pl	Permanent magnet: 2.00 inch, 8 ohms ±10% voice coil imp, 450 Hz ±112 Hz resonant; freq range 400 to 3000 Hz.
S1	19B209498P1	
S2	7145098P1	Slide: DPDT, 0.75 amp at 125 VAC or 0.5 amp at 125 VDC; sim to Stackpole SS-150.
	19B226677G3 19B226677G4	Cover. (Used with 12 AMP). Cover. (Used with 4 AMP).
	19B201074P304 19A130555P1 NP279976	Tap screw, Phillips POZIDRIV®: No. 6-32 x 1/4. (Secures A1, A2 component board to module). Screen. (Used with LS1). Decal. (POWER, ON-OFF; FAILURE ALARM, NORMAL-
	19A116688P1 7118719P3	FAILED). Clip, electrical. (Fuse clips). Clip, spring tension: sim to Prestole E-50003- 003. (Battery).
	19B200525P153 4036555P1	Rivet, tubular. (Secures battery clip). Insulator, washer: nylon. (Used with Q4 on A1, and A2).
	19A134521P2	Lens. (Used with CR1-CR3).

*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES *COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES