

DESCRIPTION AND MAINTENANCE 30—50 MHz DUAL FRONT END

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DESCRIPTION

DUAL FRONT END

MASTRTM II, 30 to 50 MHz Dual Front Ends (DFE's) are used with MASTR II Receivers to allow wide spaced channel operation, and most cross-band or cross-split combinations. A total of eight frequencies can be accommodated between the DFE and the Receiver Channel.

The DFE consists of the following modules:

- RF Steering Switch
- RF Assembly (standard RF assembly)
- Mixer/IF assembly (MIF Board);
- Oscillator/Multiplier (OSC/MULT); modified standard OCS/MULT assembly
- Mixer/IF Switch Board (MIF Switch); used with matching IF frequencies
- Mixer IF Switch/2nd Converter Board (MIF Switch/2nd Converter); used with non-matching IF frequencies

The DFE utilizes the same LEXAN[®] casting which is employed in a standard Receiver, and is mounted in the hinged lower assembly of "E" Series Combinations. The modules (board assemblies) utilized by the DFE occupy the same positions as those in a standard Receiver, except the MIF Switch or the MIF Switch/2nd Converter board is used in place of the standard IFAS board.

Centralized Metering Jack J2301, located on the MIF Switch or MIF Switch/2nd Converter board, is provided for use with GE Test Set 4EX3A11 or Test Kit 4EX8K12. The Test Set meters the MULT 1 and MULT 2 test points of the OSC/MULT board.

A RF Steering Switch connects the antenna to either the Receiver or the DFE, depending upon the channel selected by the operator. The IF output of the DFE channel and the IF output of the Receiver channel are combined at the input of the Receiver IFAS board. Normally, the IF frequency of the DFE (11.2 MHz) matches that of the Receiver (11.2 MHz), therefore no IF frequency conversion is required (see Figure 1).

In certain instances of cross-band or cross-split combinations the IF frequency of the DFE does not match that of the receiver, therefore a different MIF switch board is utilized (MIF Switch/2nd Converter) to convert the IF frequency of the DFE to the frequency required by the IFAS board in the Receiver channel (see Figure 2).

Supply voltages, control functions and metering points are connected from the standard receiver (P903 of the System Board) to the DFE modules by cable harness 19B219980. RF signal connections (W2301 and W2302) are Steering Switch are made through 50-ohm RF cable assemblies equipped with phono plugs. IF signal connections (W2301 and W2302) are made from the MIF Switch board to the IFAS board of the Receiver channel using 72-ohm coaxial cable.

Refer to the appropriate Maintenance Manual for complete details on each receiver module listed in the Table of Contents.

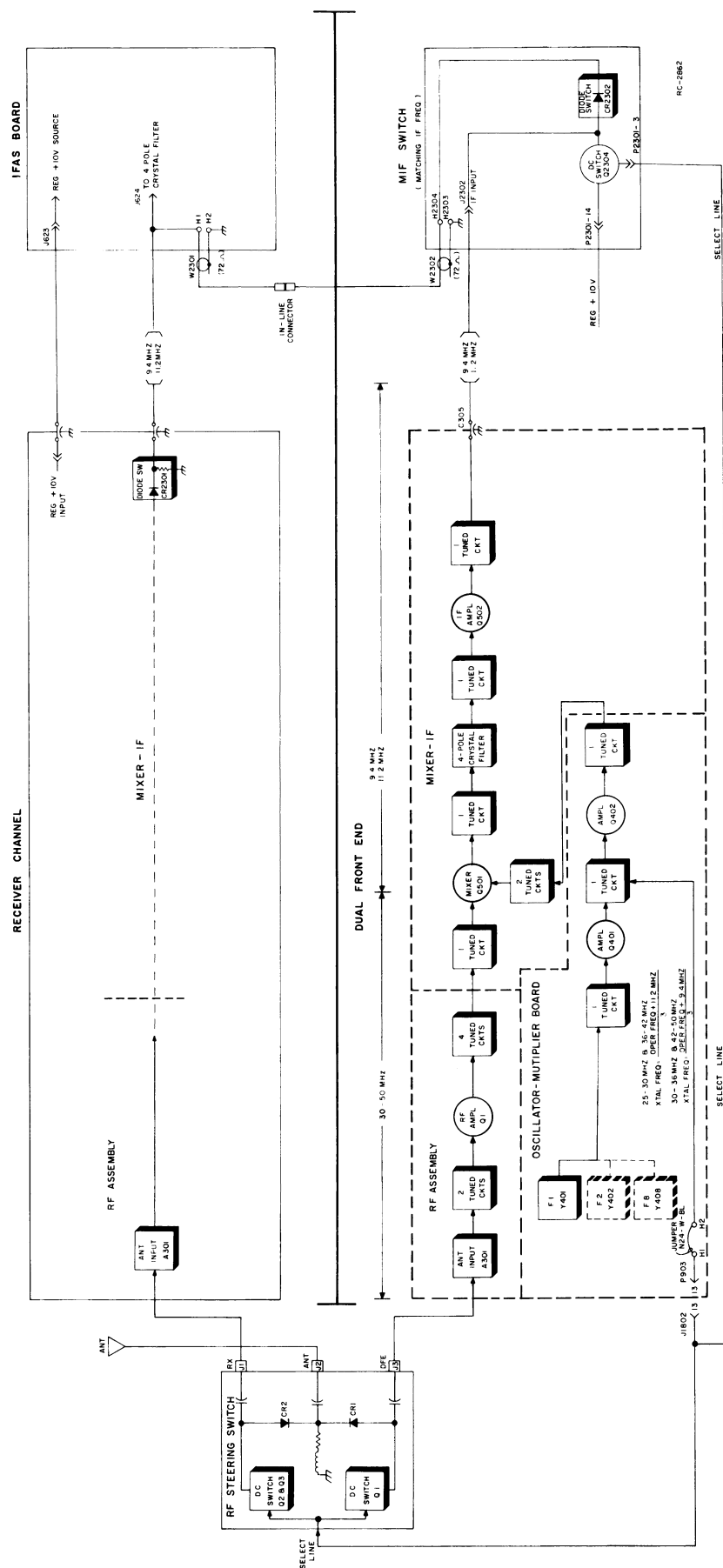


Figure 1 - DFE Block Diagram (Matching IF Frequency)

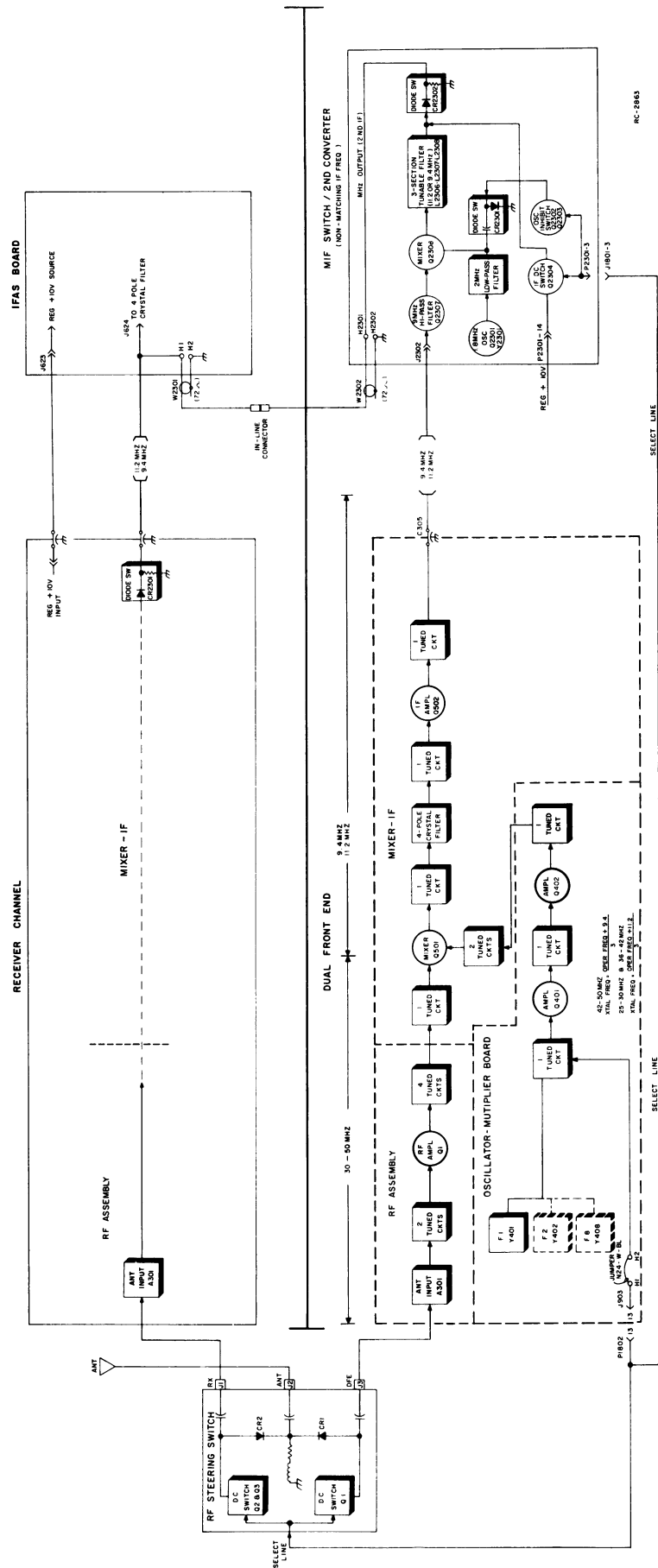


Figure 2 - DFE Block Diagram (Non-matching IF Frequency)

RECEIVER MODIFICATIONS

The following modification is required in the MASTR II (25 to 50 MHz) Receiver whenever the Receiver is used with a Dual Front End Option. The necessary parts required are supplied in Modification Kit 19A129750G1. Modified Units are identified by a RED dot located in the area of the unit assembly number.

MODIFICATION TO MIXER/IF BOARD 19C320094, STANDARD RECEIVER

1. Replace R525 (47-ohm) with R2302 (330-ohm).
2. Replace C529 with CR2301 (PIN diode).
3. Add R2301 (22 K ohm) between holes H3 and H4.

MODIFICATION TO IFAS BOARD 19D417707, STANDARD RECEIVER

1. Connect 72-ohm coaxial cable (equipped with an in-line connector) to holes H1 (center conductor) and H2 (shield).

To adapt a standard Receiver to operate as a Dual Front End, the following modification must be performed. All necessary parts required are supplied in Modification Kit 19A129750G2. Units should be

identified as containing this modification by placing a RED dot near the unit assembly number after performing the modification.

MODIFICATION TO OSCILLATOR/MULTIPLIER BOARD 19D423078, DUAL FRONT END

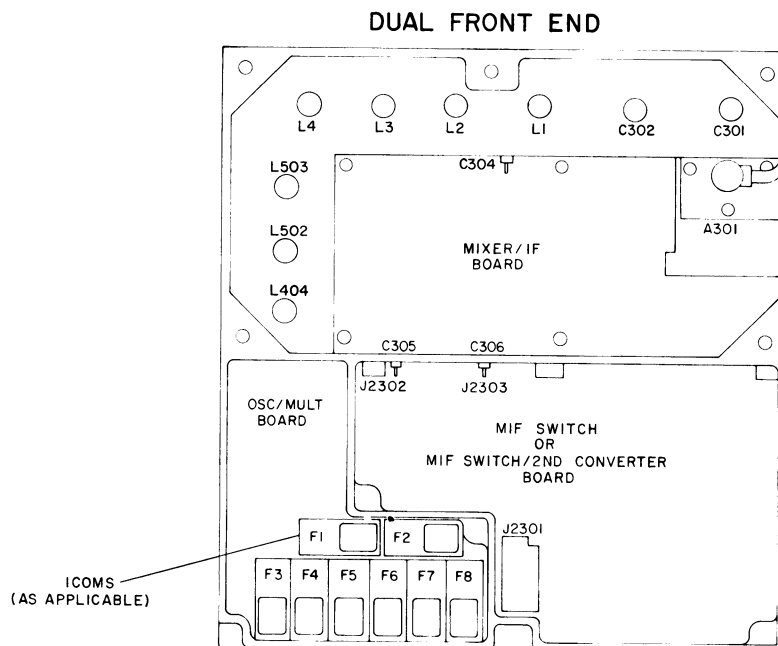
1. Add jumper (N24-W-BL) between holes H1 and H2.

MAINTENANCE

DISASSEMBLY

To service the DFE:

1. Pull the locking handle down and pull the radio out of the mounting frame, and turn the radio over.
2. Loosen the two bottom cover retaining screws and remove the bottom cover. All major modules and tuning adjustments in the DFE are now accessible for servicing.
3. To service the bottom of the DFE, loosen the screw in the retaining latch and slide the latch open. The bottom section will now swing open.
4. Removal of modules or board assemblies from the DFE are essentially the same as for a standard Receiver. Refer to Figure 3 (Receiver Module Location) and to the standard Receiver Maintenance Manual for removal procedures.



RC-2841

FRONT END ALIGNMENT

EQUIPMENT REQUIRED

- 1. GE Test Set Models 4EX3A11, 4EX8K12, or 20,000 ohms-per-Volt multimeter with a 1-Volt and 3-Volt scale.
- 2. A 30-50 MHz signal source. Connect a one-inch piece of insulated wire no larger than .065-inch diameter to generator output probe.

PRELIMINARY CHECKS AND ADJUSTMENTS

- 1. Connect black plug from Test Set to DFE Centralized Metering Jack J2301, and red plug to system board metering jack J905. Set range selector switch to the Test 1 position (or 1-Volt position on 4EX8K12). Select the desired DFE channel for alignment.
- 2. For multi-frequency receivers with a frequency spacing up to 0.060 MHz for frequency range of 30-36 MHz, 0.080 MHz for frequency range of 36-42 MHz or 0.180 MHz for frequency range of 42-50 MHz, align the receiver on the channel nearest center frequency.

For multi-frequency receivers with a frequency spacing exceeding the above but no greater than 0.120 MHz for frequency range of 30-36 MHz, .160 MHz for frequency range of 36-42 MHz, or .360 MHz for frequency range of 42-50 MHz, align the receiver using a center frequency tune-up ICOM. These limits can be extended to .340 MHz, .400 MHz and .640 MHz respectively, with 3 dB degradation in standard receiver specifications.
- 3. With Test Set in Position J, check for regulated +10 Volts. If using multimeter, measure between J905-3 (+) and J905-9 (-).
- 4. If using multimeter, connect the negative lead to J2301-9 (A-).
- 5. Disable Channel Guard.

ALIGNMENT PROCEDURE

METERING POSITION		TUNING CONTROL	METER READING	PROCEDURE	
STEP	GE Test Set				Multimeter -at J2301
OSCILLATOR/MULTIPLIER					
1.	C (MULT-1)	Pin 3	L404, L502, L503, C402	See Procedure	Set the range selector switch to the Test 3 position (3-Volt scale). Adjust the slugs in L404, L502 and L503 to top of coil. Adjust C402 for maximum meter reading.
2.	D (MULT-2)	Pin 4	C411, C402, L404, L502 and L503	See Procedure	Set the range selector switch to the TEST 1 position (1-Volt scale). Adjust C411 and C402 for maximum meter reading. Carefully tune L404 for a dip in meter reading. Then adjust L502 for maximum meter reading and L503 for a dip in meter reading. Do NOT readjust L404, L502 and L503.
RF AMPLIFIER & SELECTIVITY					
3.	B (IF AMP)	Pin 1	L4		Connect Test Set to J601 on IFAS board. Apply an on-frequency signal adjacent to L4. Tune L4 for maximum meter reading.
4.	B (IF AMP)	Pin 1	L4, L3	Maximum	Apply an on-frequency signal adjacent to L2 keeping the signal below saturation. Then tune L4 and L3 for maximum meter reading.
5.	B (IF AMP)	Pin 1	L1, L2, L3, L4, C301, C302 and C502	Maximum	Apply an on-frequency signal to DFE antenna jack (J551), keeping the signal below saturation. Then tune L1, L2, L3, L4, C301, C302 and C502 for maximum meter reading.
6.	B (IF AMP)	Pin 1	C502, L4, L3, L2, L1, C301 and C302	See Procedure	Apply an on-frequency signal as in Step 5 and slightly tune C502, L4, L3, L2, L1, C301 and C302 for best quieting sensitivity.

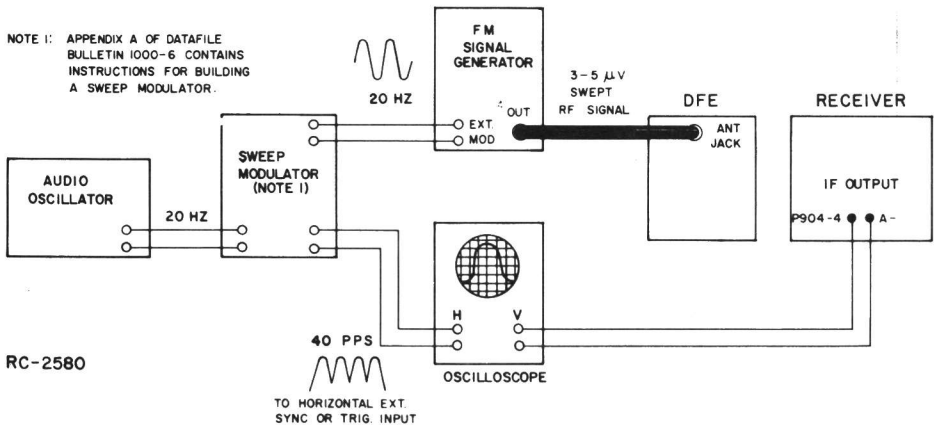
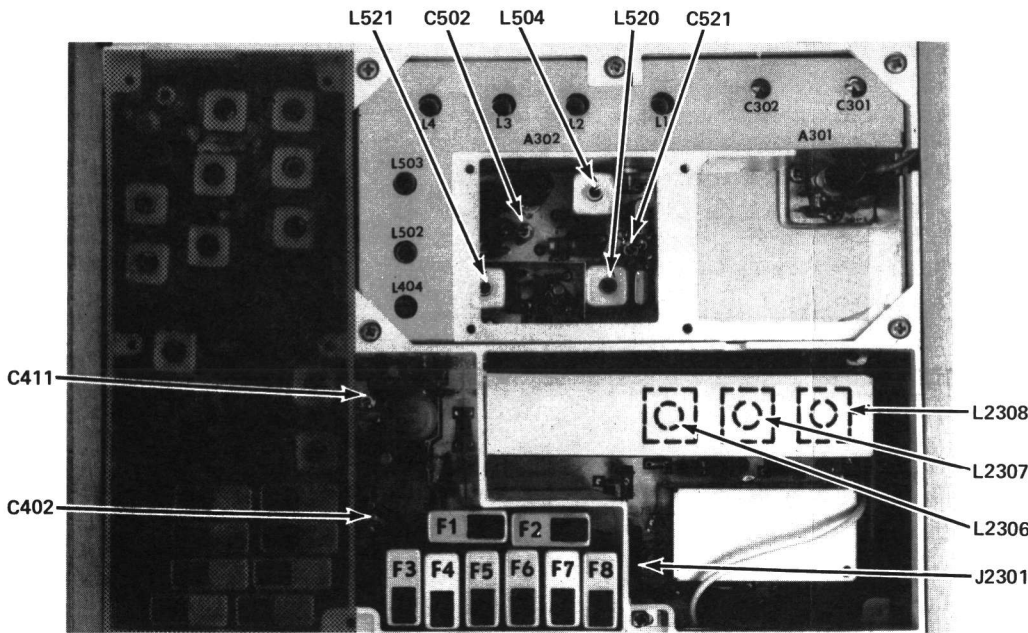


Figure 4 - Test Setup for 20-Hz Double-Trace Sweep Alignment

ICOM FREQUENCY ADJUSTMENT

First, check the frequency to determine if any adjustment is required. The frequency measurement requires equipment with an absolute accuracy which is 5 to 10 times better than the tolerance to be maintained. When performing frequency measurement, the entire radio should be as near as possible to an ambient temperature of 26.5°C (79.8°F).

MASTR II ICOMs should be reset only when the measured frequency error exceed the following limits:

- A. ±0.5 PPM, when the radio is at 26.5°C (79.8°F).
- B. ±2 PPM at any other temperature within the range -5°C to +55°C (+23°F to +131°F).
- C. The specifications limits (±2 PPM or ±5 PPM) at any temperature within the ranges -40°C to -5°C (-40°F to +23°F) or +55°C to -70°C (+131°F to +158°F).

If frequency adjustment is required, lift up the cover on the top of the ICOM to expose the adjustment trimmer. Depending upon the type of frequency measuring equipment that is available, any of the following procedures may be used:

A. DIRECT MEASUREMENT IN THE INJECTION CHAIN

- 1. WITH A FREQUENCY COUNTER. "Count" the frequency at the junction of C411 and L402 on the Oscillator/Multiplier Board. The frequency measured at this point is 3 times the ICOM frequency. NOTE: The output from the ICOM itself is not sufficiently sinusoidal for reliable operation with most frequency counters.
- 2. WITH A COMMUNICATION MONITOR (for example: Cushman Model CE-3). "Monitor" frequency at the junction of C411 and L402 on the Oscillator/Multiplier Board. The frequency monitored at this point is 3 times the ICOM frequency. NOTE: This frequency will not always fall within an available measuring range of all monitors at all receiver operating frequencies.

B. STANDARD "ON FREQUENCY" SIGNAL AT THE RECEIVER INPUT (Generated from a COMMUNICATION MONITOR, for example: Cushman Model CE-3).

- 1. WITH A FREQUENCY COUNTER. "Count" the developed IF frequency at the TAP of Z602-R2 on the IFAS board. The deviation from the nominal IF frequency (11.2 MHz) in Hz is compared to the receiver operating frequency (also in Hz) to calculate error in PPM.
- 2. WITH AN 11.2 MHz IF FREQUENCY STANDARD (for example: General Electric Model 4EX9A10). Loosely couple the IF frequency standard to the IF signal path to create a heterodyne with the developed IF frequency. The resultant "beat frequency" can be monitored by either of the following methods.

NOTE

To Set ICOM frequency using "beat frequency" method, the temperature should be at 26.5°C (79.8°F). If the temperature is not 26.5°C, then offset the "ON FREQUENCY" signal (at the receiver input), as a function of actual temperature, by the FREQUENCY ERROR FACTOR (in PPM) shown in Figure 5.

- a. Audible "beat frequency" from the receiver speaker (this requires careful frequency adjustment of the frequency standard).
- b. Observe "beat frequency" at P904-4 with an Oscilloscope.
- c. With GE TEST SET (Meter Position B) connected to J601 on the IFAS Board, visually observe the "beat frequency" indicated by meter movement.

The frequency of the "beat" is the frequency error, related to the IF frequency. This deviation, in Hz, is compared to the receiver operating frequency, also in Hz, to calculate the error in PPM.

NOTE

The FM Detector output (meter position A of the test set) has a DC voltage of +0.35 to .50 Volt with an on-frequency signal or under no-signal conditions and is provided for routine test and measurement only. The resolution of this reading (approximately .025 V per kHz as read on a GE Test Set in meter position A, or 0.1 V per kHz as measured with a VTVM at P904-3 or J601-2 on the IFAS board) is inadequate for oscillator frequency setting.

If the radio is at an ambient temperature of 26.5°C (79.8°F), set the oscillator for the correct mixer frequency (ICOM FREQ. X 3). If the radio is not at an ambient temperature of 26.5°C, setting errors can be minimized as follows:

A. To hold setting error to ±0.6 PPM (which is considered reasonable for 5 PPM ICOMs):

- 1. Maintain the radio at 26.5°C (±5°C) and set the oscillator to required mixer injection frequency, or
- 2. Maintain the radio at 26.5°C (±10°C) and offset the oscillator, as a function actual temperature, by the frequency error factor shown in Figure 5.

B. To hold setting error to ±0.35 PPM (which is considered reasonable for 2 PPM ICOMs): Maintain the unit at 26.5°C (±5°C) and offset the oscillator, as a function of actual temperature, by the frequency error factor shown in Figure 5.

For example: Assume the ambient temperature of the radio is 18.5°C (65.4°F). At that temperature, the curve shows a correction factor of 0.3 PPM. (At 25 MHz, 1 PPM is 25 Hz. At 30 MHz, 1 PPM is 30 Hz).

With a mixer injection frequency of 150 MHz, adjust the oscillator for a corrected mixer injection frequency 15 Hz (0.3 x 45 Hz) higher. If a negative correction factor is obtained (at temperatures above 26.5°C) set the oscillator for the indicated PPM lower than the calculated mixer injection frequency.

DEGREES FAHRENHEIT

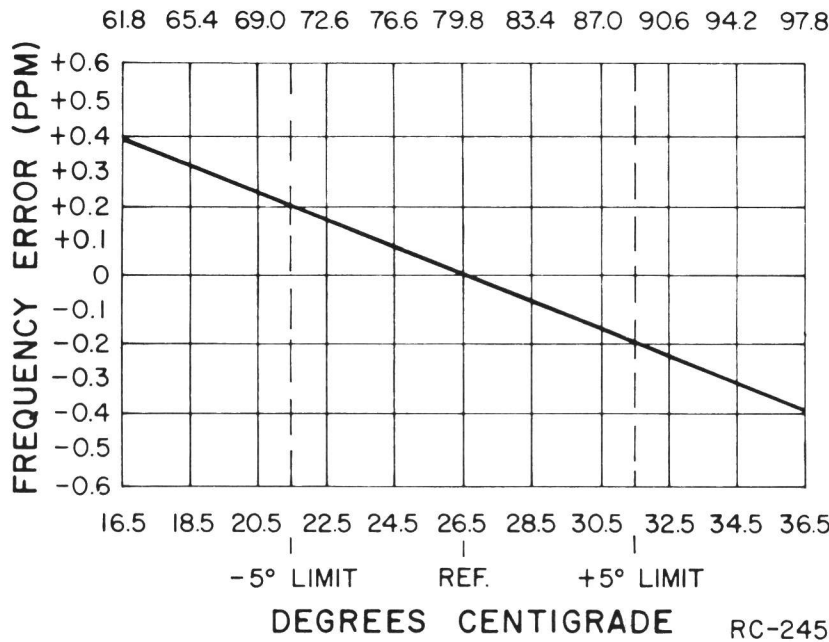


Figure 5 - Frequency Characteristics Vs. Temperature

COMPLETE DFE ALIGNMENT

LB1-30107

EQUIPMENT REQUIRED

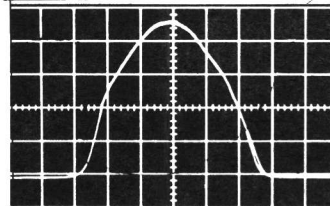
- 1. GE Test Models 4EX3A11, 4EX8K12 (or 20,000 ohms-per-Volt multimeter with a 1-Volt and 3-Volt scale).
- 2. A 9.4 MHz signal source for 30-36 and 42-50 MHz receivers, or 11.2 MHz signal source for 25-30 and 36-42 MHz receiver (GE Test Set Model 4EX9A10). Also a 25-50 MHz signal source (Measurements 803) with a one-inch piece of insulated wire no larger than .065 inch diameter connected to generator probe.
- 3. VTVM
- 4. Distortion Analyzer.

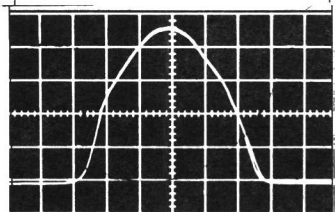
PRELIMINARY CHECKS AND ADJUSTMENTS

- 1. Connect the black plug from the Test Set to DFE Centralized Metering Jack J2301, and the red plug to system board metering jack J905. Set the meter sensitivity switch to the Test 1 (or 1-Volt position on the 4EX8K12).
- 2. For multi-frequency receivers with a frequency spacing up to 0.060 MHz for frequency range of 30-36 MHz, 0.080 MHz for frequency range of 36-42 MHz or 0.180 MHz for frequency range of 42-50 MHz, align the receiver on the channel nearest center frequency.

For multi-frequency receivers with a frequency spacing exceeding the above but no greater than 0.120 MHz for frequency range of 30-36 MHz, .160 MHz for frequency range of 36-42 MHz, or .360 MHz for frequency range of 42-50 MHz, align the receiver using a center frequency tune-up ICOM. These limits can be extended to .340 MHz, .400 MHz and .640 MHz respectively, with 3 dB degradation in standard receiver specifications.
- 3. With the Test Set in Position J, check for regulated +10 Volts. With multimeter, measure from J905-3 to J905-9.
- 4. If using multimeter, connect the negative lead to J2301-9 (A-).
- 5. Disable the Channel Guard.

ALIGNMENT PROCEDURE

METERING POSITION			TUNING CONTROL	METER READING	PROCEDURE
STEP	GE Test Set	Multimeter - at J2301-9			
OSCILLATOR/MULTIPLIER					
1.	C (MULT-1)	Pin 3	L404, C402 (on osc/mult), L502 and L503 (on MIF Band)	See Procedure	Set the range selector switch to the Test 3 position (3-Volt scale). Adjust the slugs in L404, L502 and L503 to top of coil. Adjust C402 for maximum meter reading.
2.	D (MULT-2)	Pin 4	C411, C402, L404, L502, and L503	See Procedure	Set the range selector switch to the Test 1 position (or 1-Volt scale). Adjust C411 and C402 for maximum meter reading. Carefully tune L404 for a dip in meter reading. Then adjust L502 for maximum meter reading and L503 for a dip in meter reading. Do NOT readjust L404, L502 and L503.
RF AMP & SELECTIVITY					
3.	B (IF AMP)	Pin 1	L4		Apply the signal as in Step 4 and tune L4 for maximum meter reading.
4.	B (IF AMP)	Pin 1	L4, L3	Maximum	Apply an on-frequency signal adjacent to L2 keeping the signal below saturation. Then tune L4 and L3 for maximum meter reading.
5.	B (IF AMP)	Pin 1	L1, L2, L3, L4, C301, C302 and C502	Maximum	Apply an on-frequency signal to the DFE antenna jack (J551), keeping the signal below saturation. Then tune L1, L2, L3, L4, C301, C302 and C502 for maximum meter reading.
6.	B (IF AMP)	Pin 1	C502, L4, L3, L1, C301 and C302	See Procedure	Apply an on-frequency signal as in Step 6 and slightly tune C502, L4, L3, L2, L1, C301 and C302 for best quieting sensitivity.
MIXER & IF					
The mixer and IF circuits have been aligned at the factory and will normally require no further adjustment. If adjustment is necessary, use the procedure outlined in STEPS 8 and 9.					
NOTE Refer to DATAFILE BULLETIN 1000-6 (IF Alignment of Two-Way Radio FM Receivers) for helpful suggestions on how to determine when IF Alignment is required.					
7.			L504, L520, L521 and C521		Connect scope, signal generator, and probe as shown in Figure 4. Set signal generator level for 3 to 5 μ V and modulate with 10 kHz at 20 Hz. Select a DFE channel and adjust signal generator for an on frequency signal. With probe between P904-4 (or J601-1) and A-, tune L504, L520, L521, and C521, for double trace as shown on scope pattern.
					
NON-MATCHING IF FREQUENCY					
8.			L521, L2306, L2307 and L2308		With tuning slugs of L2306, L2307 and L2308 pre-set to bottom of coils (nearest printed wire board), tune L2306, L2307, and L2308 for maximum noise as indicated on scope. Then tune L2306 and L2307 for maximum IF response. Next, tune L504 and L2308 for optimum IF response as indicated on scope pattern (STEP 7).



ALIGNMENT PROCEDURE

30-50 MHz MASTR II RECEIVER

Issue 2

5

TEST PROCEDURES

These Test Procedures are designed to help you to service a DFE that is operating ---but not properly. A typical problem encountered could be poor sensitivity. Any problems relating to audio distortion, low audio, poor limiter operation or squelch trouble should be localized using the standard receiver channel, since the IFAS board is common to both the Receiver and the DFE. Refer to appropriate Receiver Maintenance Manual for

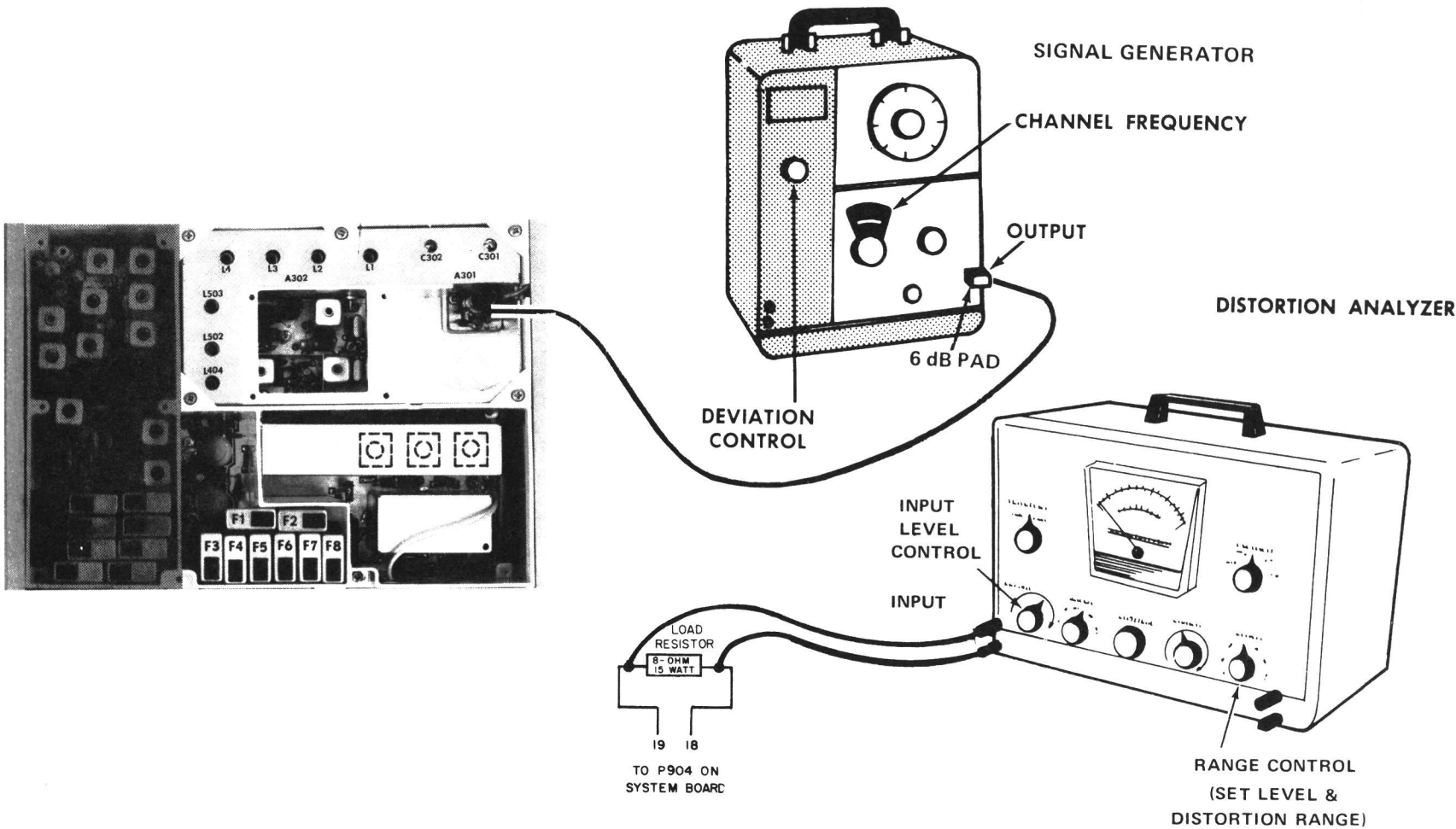
servicing procedures. By following the sequence of test steps starting with Step 1, the defect can be quickly localized. After the defective stage is pin-pointed, refer to the "Service Check" listed to correct the problem. Additional corrective measures are included in the Troubleshooting Procedure. Before starting with the Test Procedures, be sure the receiver is tuned and aligned to the proper operating frequency.

TEST EQUIPMENT REQUIRED

- Distortion Analyzer similar to: Heath IM-12
- Signal Generator similar to: Measurements 803
- 6-dB attenuation pad, and 8.0-ohm, 15-Watt resistor

PRELIMINARY ADJUSTMENTS

1. Connect the test equipment to the receiver as shown for all steps of the Test Procedure.
2. Turn the SQUELCH control fully clockwise for all steps of the Test Procedure.
3. Turn on all of the equipment and let it warm up for 20 minutes.



STEP 1
USABLE SENSITIVITY
(12-dB SINAD)

Measure receiver sensitivity as follows:

- A. Apply a 1000-microvolt, on-frequency signal modulated by 1000 Hz with 3.0-kHz deviation to A301-J1.
- B. With 15-Watt Speaker (Mobile) 5-Watt (Station)

Disconnect speaker lead pin from System Plug P701-11 (on rear of Control Unit).

Connect an 8.0-ohm, 15-Watt load resistor from P904-19 to P904-18 or from P701-4 to P701-17 (SPEAKER Hi) on the System Plug. Connect the Distortion Analyzer input across the resistor.

OR

With Handset:

Lift the handset off of the hookswitch. Connect the Distortion Analyzer input from P904-19 to P904-18.

- C. Adjust the VOLUME control for 12-Watt (Mobile) or 5-Watt (Station) output 9.8 VRMS (Mobile) or 6.3 VRMS (Station) using the Distortion Analyzer as a VTVM.
- D. Place the RANGE switch on the Distortion Analyzer in the 200 to 2000-Hz distortion range position (1000-Hz filter in the circuit). Tune the filter for minimum reading or null on the lowest possible scale (100%, 30%, etc.)
- E. Place the RANGE switch to the SET LEVEL position (filter out of the circuit) and adjust the input LEVEL control for a +2 dB reading on a mid range (30%).
- F. While reducing the signal generator output, switch the RANGE control from SET LEVEL to the distortion range until a 12-dB difference (+2 dB to -10 dB) is obtained between the SET LEVEL and distortion range positions (filter out and filter in).
- G. The 12-dB difference (Signal plus Noise and Distortion to noise plus distortion ratio) is the "usable" sensitivity level. The sensitivity should be less than rated 12 dB SINAD specifications with an audio output of at least 6.0 Watts (6.9 Volts RMS across the 8.0-ohm receiver load using the Distortion Analyzer as a VTVM).

- H. Leave all controls as they are and all equipment connected if the Modulation Acceptance Bandwidth test is to be performed.

SERVICE CHECK

If the sensitivity level is more than rated 12 dB SINAD specifications check the alignment of the RF stages as directed in the Alignment Procedure, and make the gain measurements as shown on the Troubleshooting Procedure.

STEP 2
MODULATION ACCEPTANCE
BANDWIDTH (IF BANDWIDTH)

If STEP 1 checks out properly, measure IF bandwidth as follows:

- A. Set the Signal Generator output for twice the microvolt reading obtained in the 12-dB SINAD measurement.
- B. Set the RANGE control on the Distortion Analyzer in the SET LEVEL position (1000-Hz filter out of the circuit), and adjust the input LEVEL control for a +2 dB reading on the 30% range.
- C. While increasing the deviation of the Signal Generator, switch the RANGE control from SET LEVEL to distortion range until a 12-dB difference is obtained between the SET LEVEL and distortion range readings (from +2 dB to -10 dB).
- D. The deviation control reading for the 12-dB difference is the Modulation Acceptance Bandwidth of the receiver. It should be more than ± 7 kHz.

SERVICE CHECK

If the Modulation Acceptance Bandwidth test does not indicate the proper width, make gain measurements as shown on the DFE Troubleshooting Procedure.

ORDERING SERVICE PARTS

Each component appearing on the schematic diagram is identified by a symbol number to simplify locating it in the parts list. Each component is listed by symbol number, followed by its description and GE Part Number.

Service parts may be obtained from Authorized GE Communication Equipment Service Stations or through any GE Radio Communication Equipment Sales Office. When ordering a part, be sure to give:

1. GE Part Number for component
2. Description of part
3. Model number of equipment
4. Revision letter stamped on unit

These instructions do not purport to cover all details or variations in equipment nor to provide for every possible contingency to be met in connection with installation, operation or maintenance.

Should further information be desired, or should particular problems arise which are not covered sufficiently for the purchaser's purposes, contact the nearest Radio Communication Equipment Sales Office of the General Electric Company.

MOBILE RADIO DEPARTMENT
GENERAL ELECTRIC COMPANY • LYNCHBURG, VIRGINIA 24502

GENERAL  **ELECTRIC**