



MAINTENANCE MANUAL

406-512 MHz 20-WATT POWER AMPLIFIER ASSEMBLY 19D423928GI, G3

LB1301566

(DR3174)

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DESCRIPTION

The PA Assembly for Custom MVP uses three RF power transistors to provide a power output of 20 Watts. The output power is adjustable over a range of 10 Watts to rated power output, using power adjust control R13. A single transistor is used in the power adjust circuit.

Supply voltage (A+) for the PA is connected from J1 on the back of the radio through FL210-C5 on the side of the radio. C201, C202 and C203 prevent RF from getting on the power leads. Diode CR201 will cause the main fuse assembly to blow if the polarity of the power leads is reversed, providing reverse voltage protection for the radio.

Centralized metering jack J5 is provided for use with GE Test Set Model 4EX3A11 or Test Kit 4EX8K12. The Test Set meters the Ampl-1 drive (exciter output), power adjust voltage and PA voltage and current.

CIRCUIT ANALYSIS

RF POWER AMPLIFIERS

The exciter output is coupled through RF cable W201 to PA input jack J1. The 50 ohm RF input is coupled through a matching network comprised of C6, C7, C8 and W2 to the base of amplifier Q1.

Part of the RF input is rectified by CR1 and metered at J5-4 through resistor R1.

Collector voltage for Q1 is applied direct from the DC power input through R4 collector stabilizing network R5 and L2 and collector feed network L3 and C10.

The output of Q1 is coupled to the base of driver Q202 through a matching network consisting of T1, C13, C14, C15 and C16.

Collector voltage to Q202 is controlled by power adjust circuit Q215, and is applied through a collector stabilizing network L6 and R6 and collector feed network L5 and C18.

The output of Q202 is coupled to the base of power amplifier Q203 through C19 and

a matching network consisting of T2, C22, C24, C25 and C52. The collector voltage to Q203 is coupled through collector stabilizing network L9 and R14 and collector feed network L8 and C61.

Collector current for Q203 is metered from tapped manganin resistor R12. The reading is taken in position F with the High sensitivity button pressed, and read as 0-15 amperes full scale.

Collector voltage for Q203 is metered from tapped manganin resistor R10 to ground. The reading is taken in position G on the 15 Volt scale (4EX3A11) and read as 0-15 Volts full scale. The meter polarity must be reversed.

The output of Power Amplifier Q203 is coupled through an impedance matching network (C29, C30 and T3) that matches the output impedance of Q203 to the input impedance of the low pass filter through a 50 ohm micro-strip (W4) and a 50 ohm cable W202. C1 on the low pass filter board provides DC isolation between the transmitter and the antenna.

The PA output is coupled through the low-pass filter to the antenna through antenna relay K1.

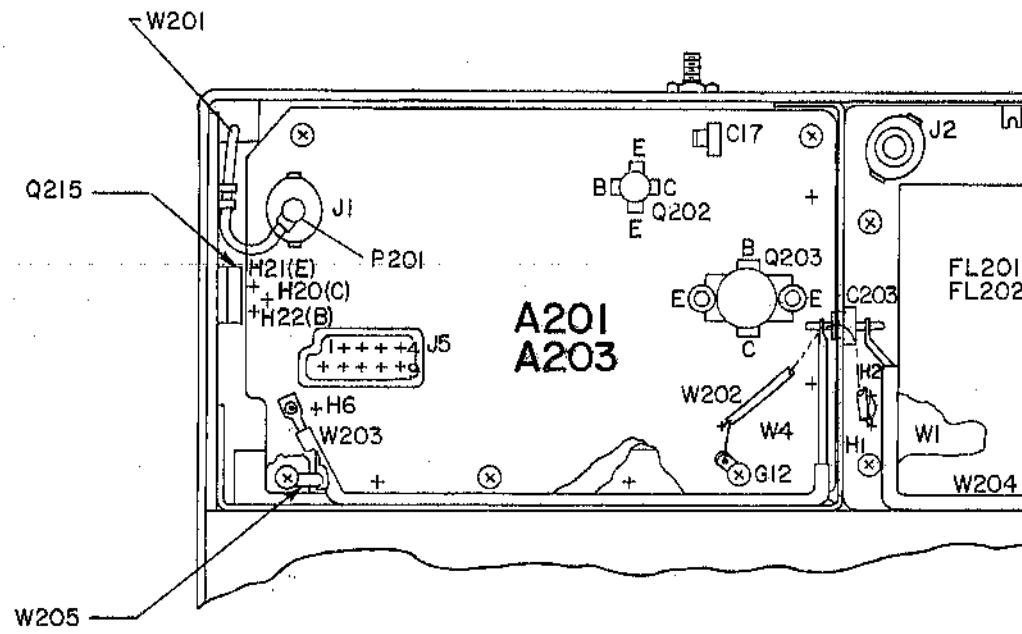
WARNING

The RF Power Transistors used in the transmitter contain Beryllium Oxide, a TOXIC substance. If the ceramic, or other encapsulation is opened, crushed, broken or abraded, the dust may be hazardous if inhaled. Use care in replacing transistors of this type.

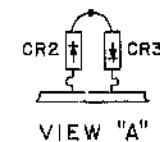
POWER ADJUST CIRCUIT

The power adjust circuit consists of R13 and Q215. R13 controls the base voltage, and conduction of Q215. Q215 is connected in series with the collector feed network for Q202, thereby, controlling the drive to Power Amplifier Q203 and the output power. R13 is adjusted to provide the desired output power. The collector voltage for Q202 is measured on position C on the 15 Volt scale and read as 0-15 Volts full scale.

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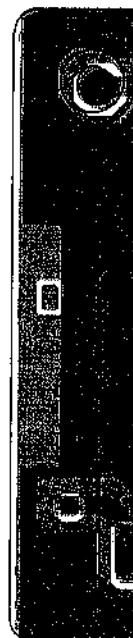
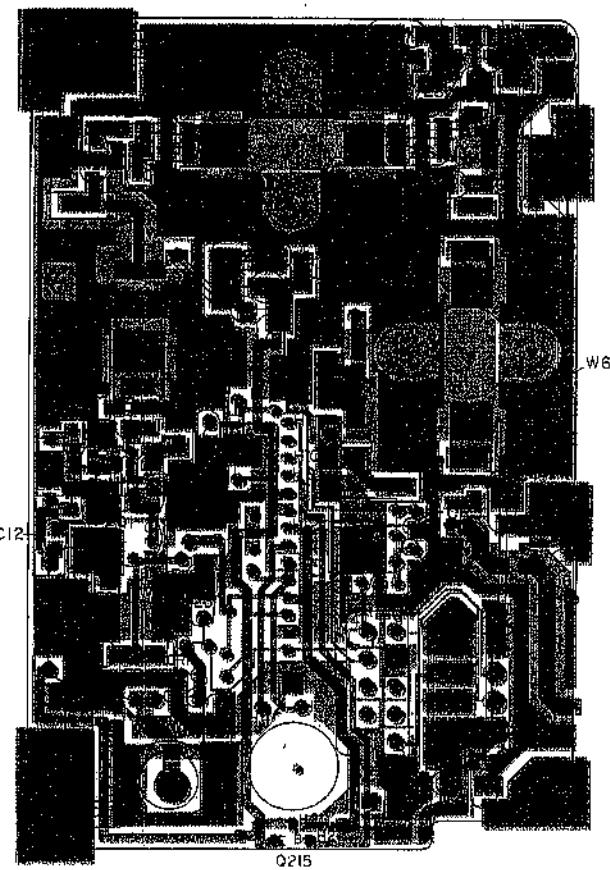


PA BOARD



FROM	TO	WIRE	REMARKS
H9	H10	DA	—
H11	H12	DA	SLV

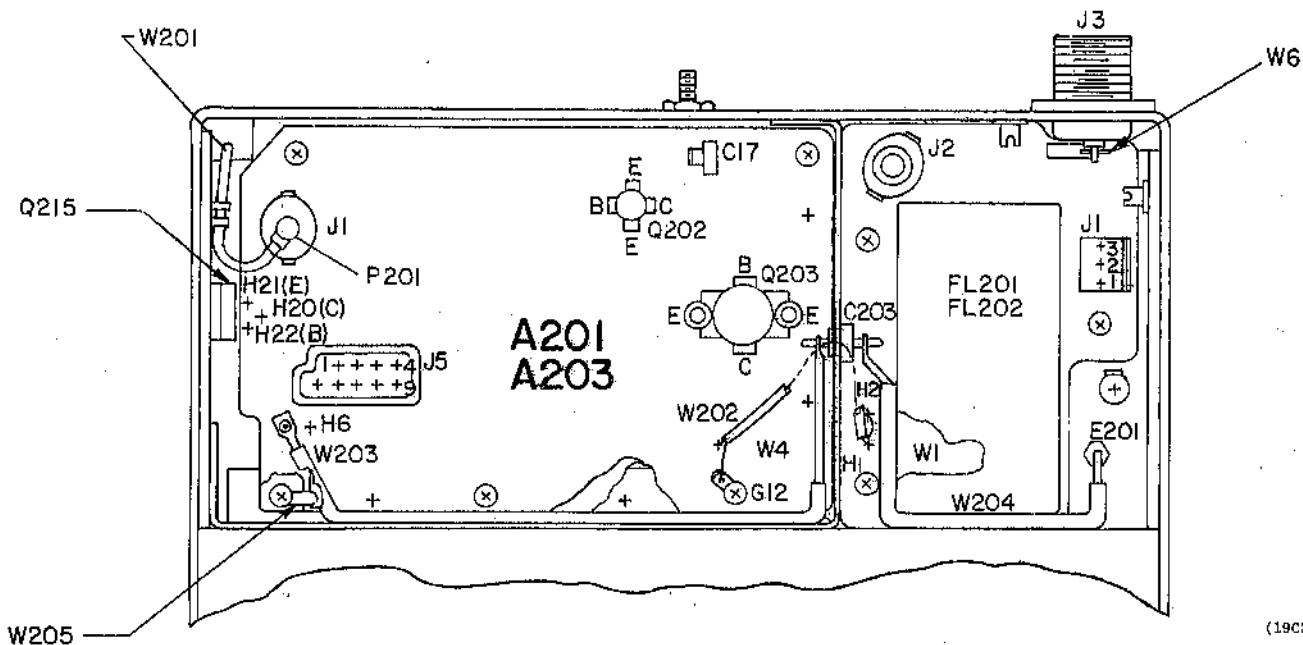
RUNS ON SOLDER SIDE
RUNS ON BOTH SIDES
RUNS ON COMPONENT SIDE



OUTLINE DIAGRAM

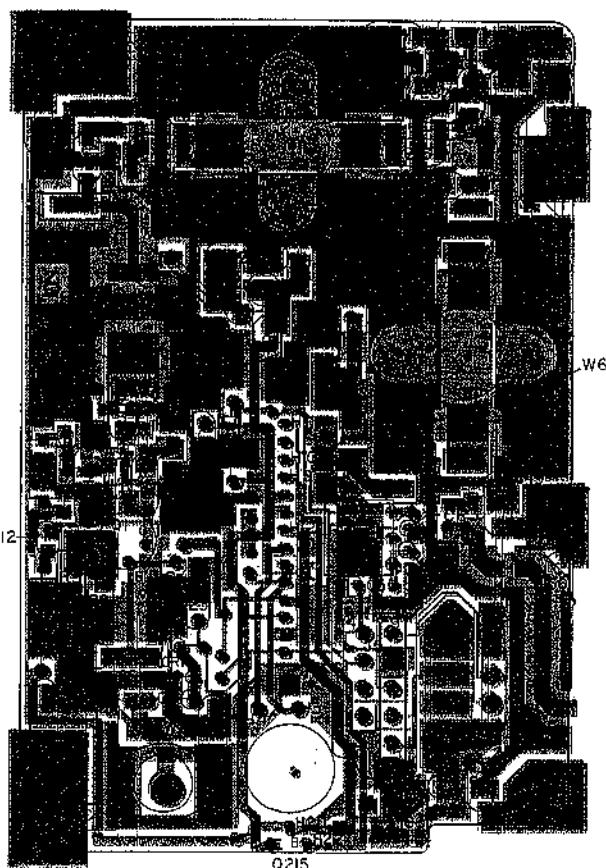
406—512 MHz POWER AMPLIFIER

POWER AMPLIFIER ASSEMBLY

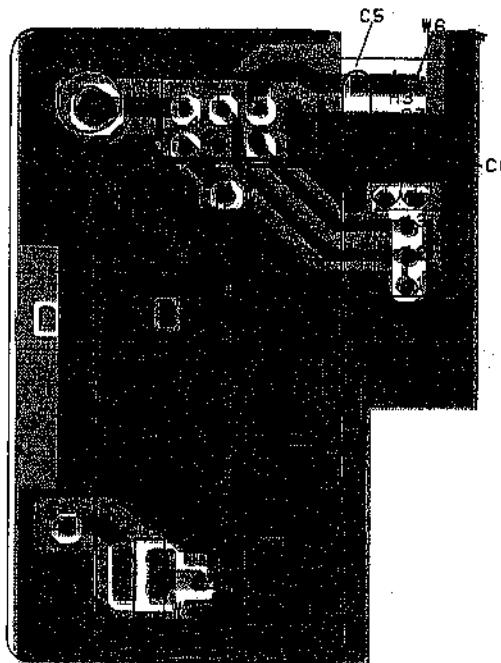


(19C327307, Rev. 2)

PA BOARD



FILTER BOARD



(19C327137, Rev. 2)
 (19B227225, Sh. 2, Rev. 0)
 (19B227225, Sh. 3, Rev. 0)

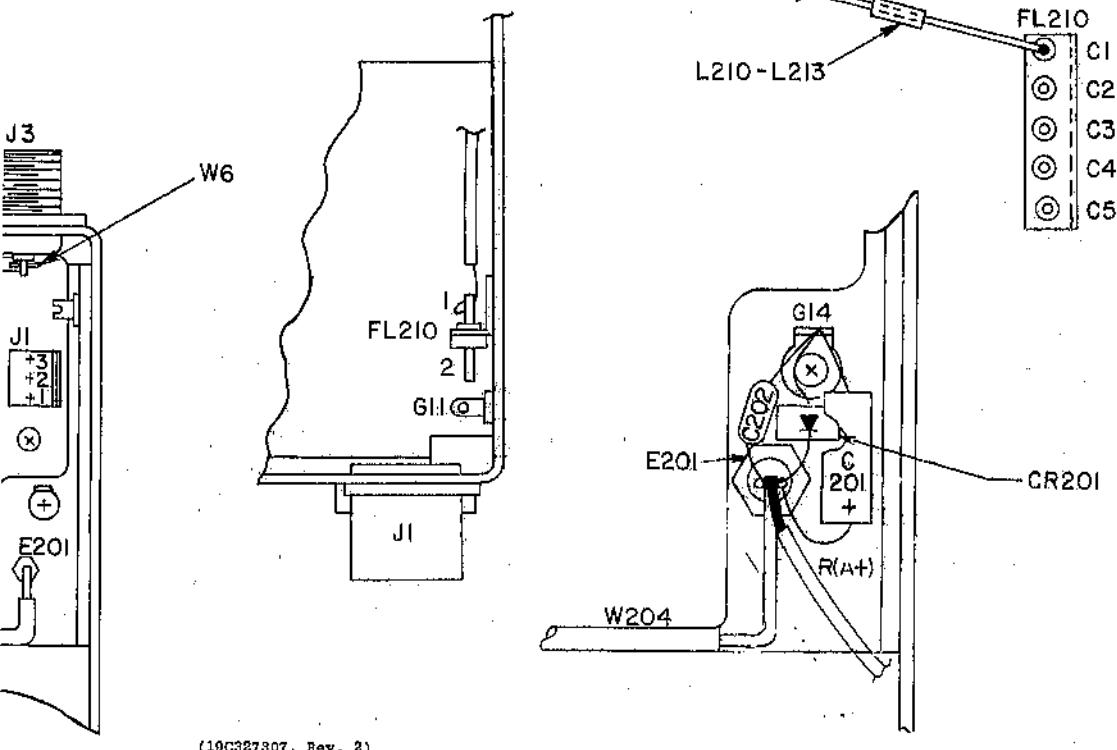
TO	WIRE	REMARKS
H10	DA	—
H12	DA	SLV

ON SOLDER SIDE
 ES
 ON COMPONENT SIDE

R AMPLIFIER

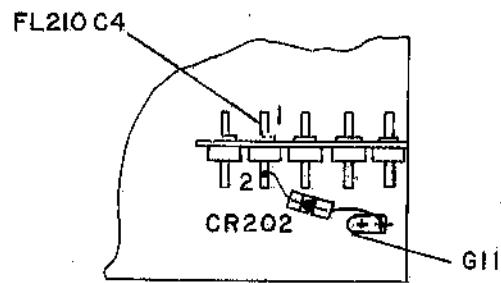
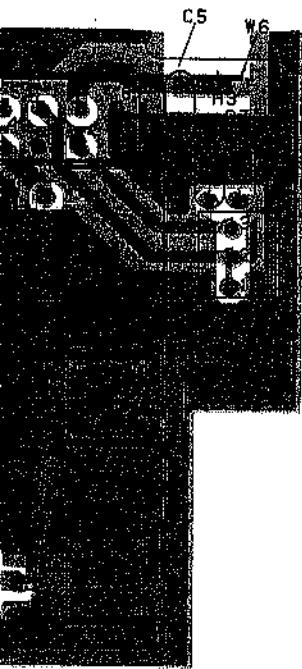
(19C327305, Rev. 5)
 (19B226833, Sh. 1, Rev. 6)
 (19B226833, Sh. 2, Rev. 3)

Issue 4

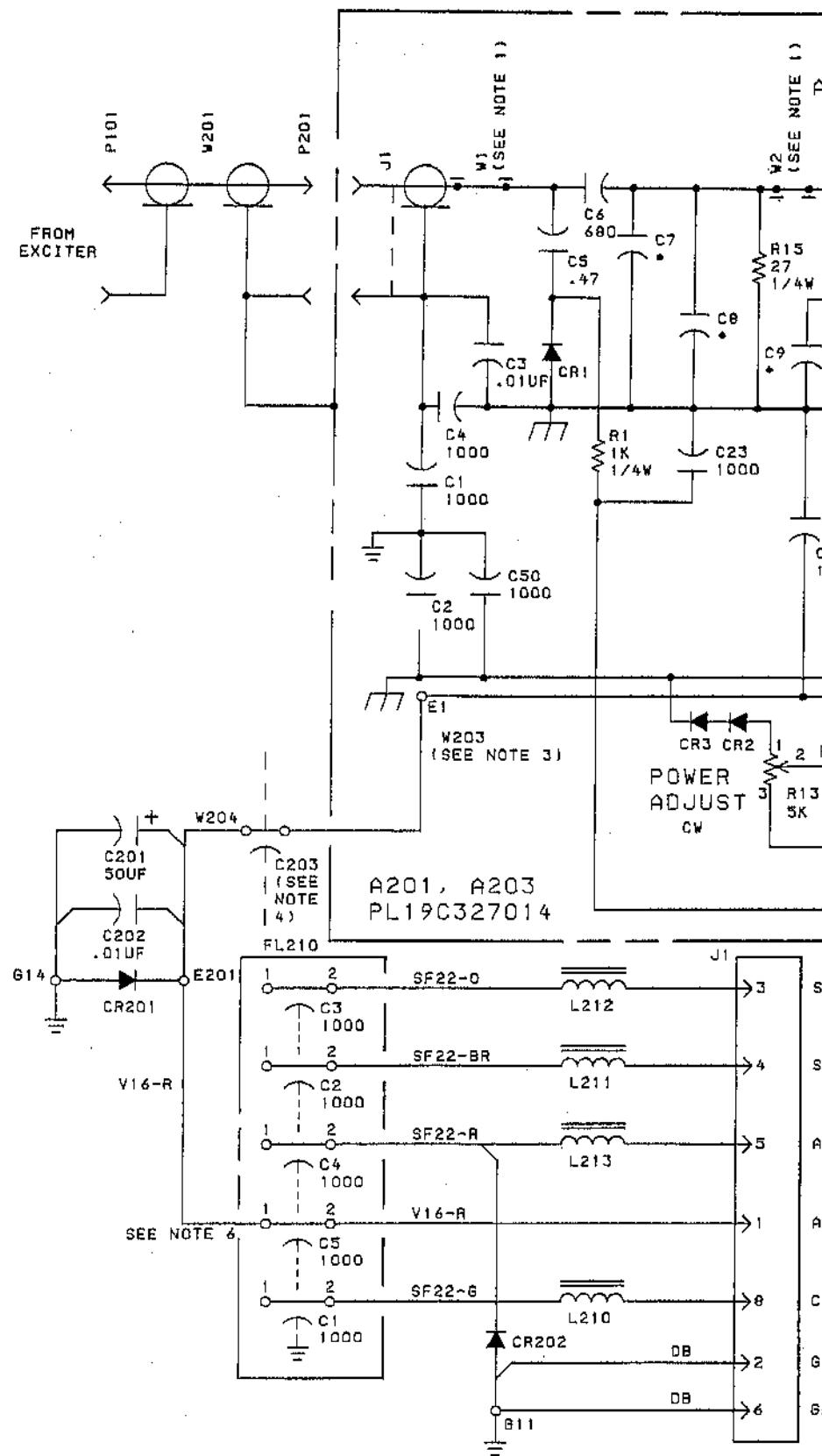


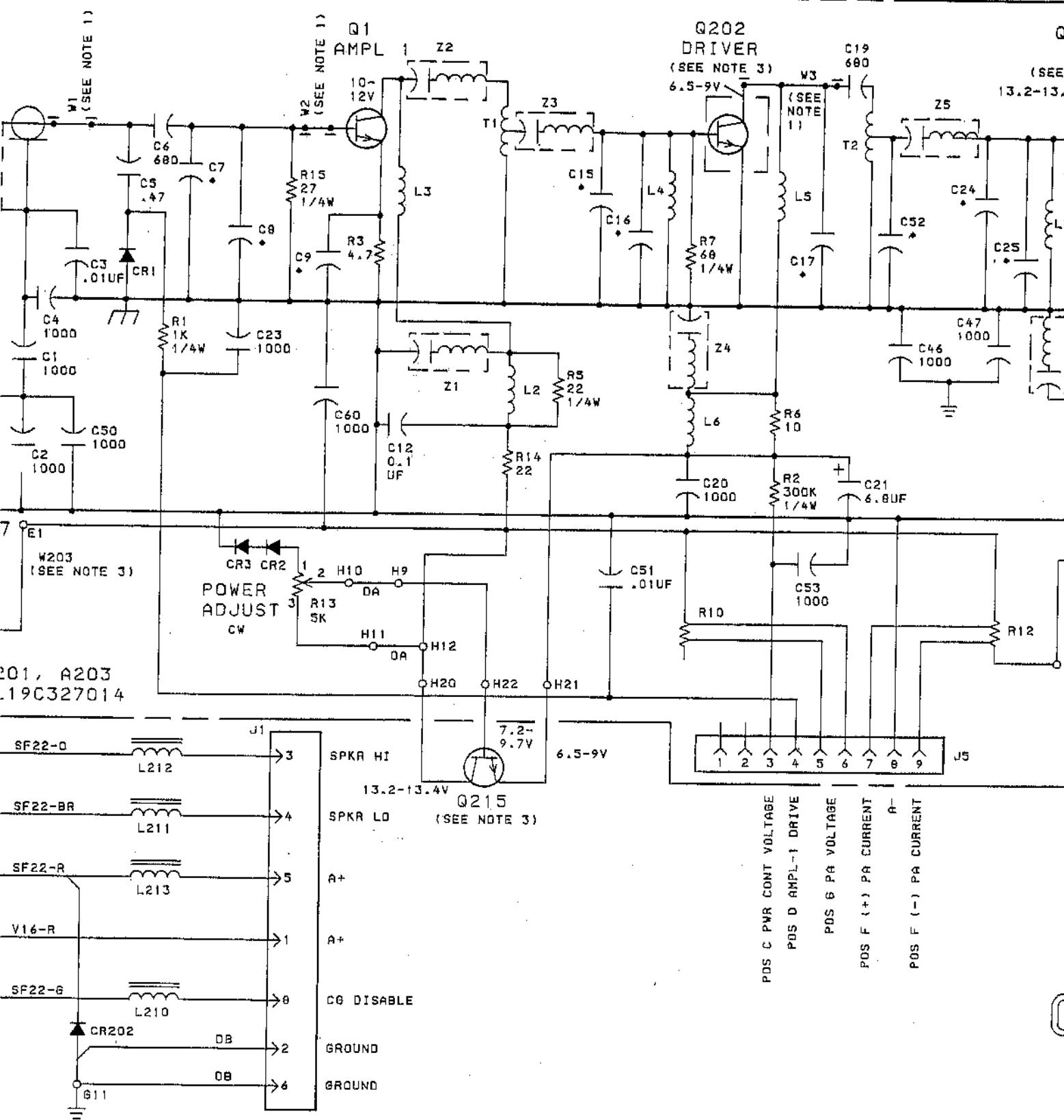
(19C327307, Rev. 2)

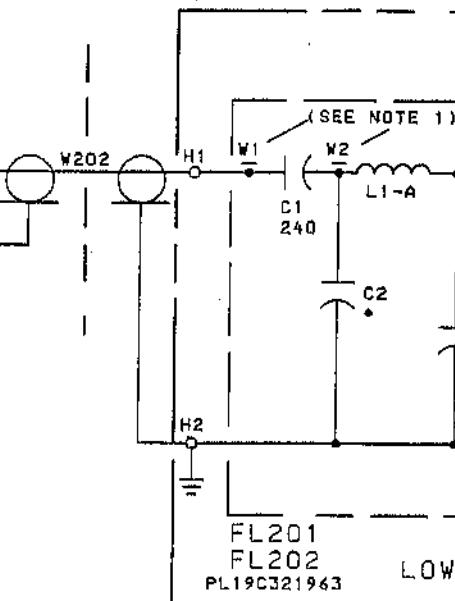
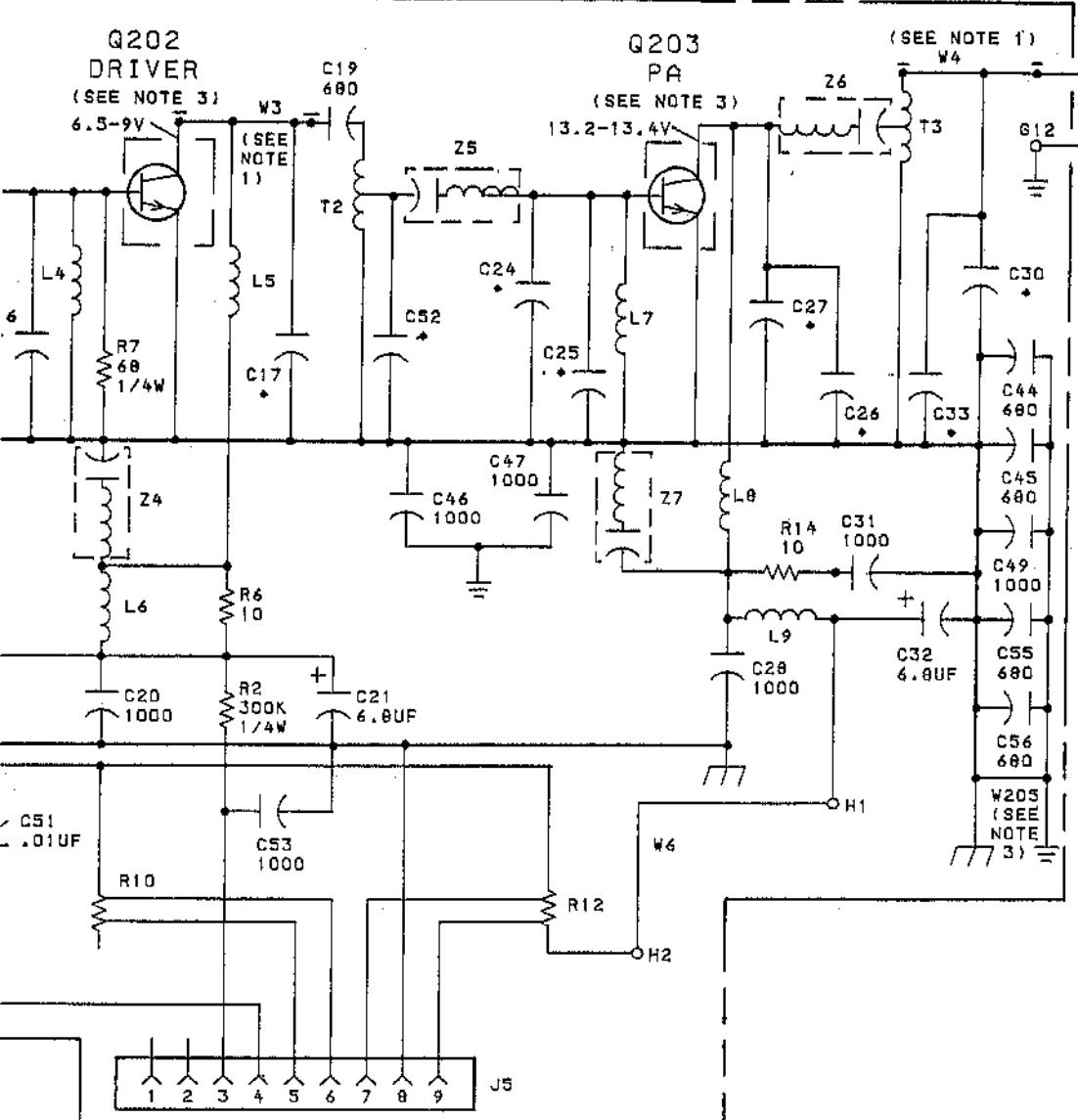
FILTER BOARD



(19C327137, Rev. 2)
 (19B227225, Sh. 2, Rev. 0)
 (19B227225, Sh. 3, Rev. 0)





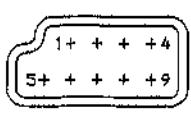


PA MODULE	REV LTR	FILTER
PL19C327014G1	D	PL19C
PL19C327014G3	E	PL19C

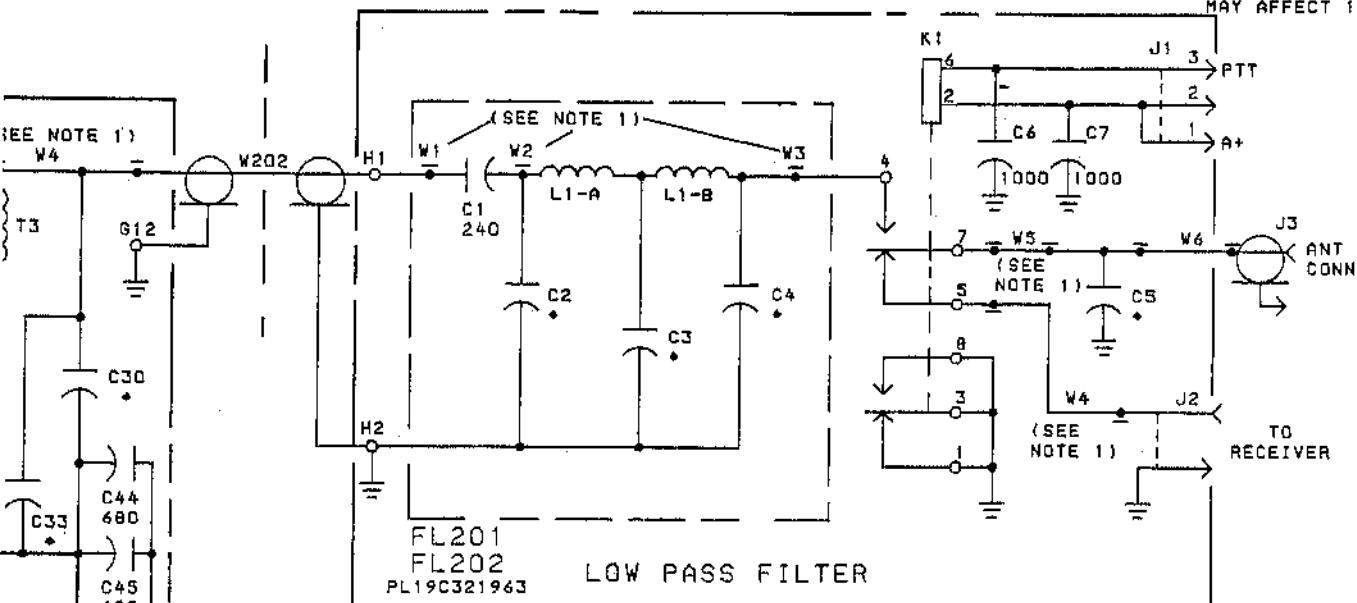
* COMPONENT VALUE AS FOLLOWS:		
COMP IDENT	LL 406-450 MHZ	M 450-512 MHZ
C7	8	6
C8	8	6
C9	33	27
C15	47	43
C16	51	43
C17	18	16
C24	41	35
C25	43	33
C26	47	37
C27	43	35
C30	6	2.2
C33	1	OMIT
C52	8	4
C2	10	9
C3	22	19
C4	13	12
C5	OMIT	2.2
Z1	X	X
Z2	X	X
Z3	X	X
Z5	X	X
Z6	X	X

VOLTAGE READINGS

VOLTAGE READINGS ARE TYPICAL READ WITH THE TRANSMITTER KEYED, AND METER WITH A 20,000 OHMS-PER-VOLT METER REFERENCE TO A- AND NOT CHASSIS. RF CHOKE (25-50 MICROHENRYS) IS USED HOT METER LEAD TO AVOID DETUNING. NOTE: READINGS ARE TAKEN WITH TRANSISTOR ADJUSTED TO RATED POWER OUTPUT.



ANY CHANGE TO THIS DRAWING
MAY AFFECT 19R622349



PA MODULE	REV LTR	FILTER, LOW PASS	REV LTR	PA ASSY	REV LTR	FREQ
PL19C327014G1	D	PL19C321963G1		PL19D423928G1	B	406-450 MHZ
PL19C327014G3	E	PL19C321963G2		PL19D423928G3	A	450-512 MHZ

* COMPONENT VALUE AS FOLLOWS:		
COMP IDENT	LL MHZ	M MHZ
C7	8	6
C8	8	6
C9	33	27
C15	47	43
C16	51	43
C17	18	16
C24	41	35
C25	43	33
C26	47	37
C27	43	35
C30	4	2.2
C33	1	OMIT
C52	8	4
FL201 OR FL202	C2	10
	C3	22
	C4	13
	C5	OMIT
	Z1	X
A201 OR A203	Z2	X
	Z3	X
	Z5	X
	Z6	X

VOLTAGE READINGS

VOLTAGE READINGS ARE TYPICAL READINGS MADE WITH THE TRANSMITTER KEYED, AND MEASURED WITH A 20,000 OHMS-PER-VOLT METER WITH REFERENCE TO A- AND NOT CHASSIS GROUND. AN RF CHOKE (25-50 MICROHENRYS) IS USED IN THE HOT METER LEAD TO AVOID DETUNING RF CIRCUITS.
NOTE: READINGS ARE TAKEN WITH TRANSMITTER ADJUSTED TO RATED POWER OUTPUT.

- NOTES:
 1. MICROSTRIP (PART OF PW BD).
 2. // INDICATES A-
 3. INDICATES VEHICLE GND
 4. CALLED FOR ON PL19D423928.
 5. TERMINATE WIRES AT J1-1
WITH 19A115884P7.
 6. TERMINATE WIRES AT J1-2, J1-3, J1-4,
J1-5, J1-6 & J1-8 WITH 19A115884P9.
 7. TERMINATE WITH A402984OPS.

ALL RESISTORS ARE 1/2 WATT UNLESS OTHERWISE SPECIFIED AND RESISTOR VALUES IN OHMS UNLESS FOLLOWED BY K=1000 OHMS OR MEG=1,000,000 OHMS. CAPACITOR VALUES IN PICOFARADS (EQUAL TO MICROMICROFARADS) UNLESS FOLLOWED BY UF=MICROFARADS. INDUCTANCE VALUES IN MICROHENRYS UNLESS FOLLOWED BY MH= MILLIHENRYS OR H=HENRYS.

SCHEMATIC DIAGRAM

406--512 MHz POWER AMPLIFIER

PARTS LIST

LBI30157E

406-420, 450-512 MHz POWER AMPLIFIER
 19D42392BG1 406-450 MHz
 19D42392BG3 450-512 MHz

SYMBOL	GE PART NO.	DESCRIPTION
A201 and A203		POWER AMPLIFIER MODULE A201 19C327014G1 406-450 MHz - REV E A203 19C327014G3 450-512 MHz - REV E
C1 and C2	19A116655P20	- - - - - CAPACITORS - - - - - Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C3	19A116102P1	Ceramic: 0.01 uF $\pm 20\%$, 50 VDCW; sim to Erie 8121 Special.
C4	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C5*	19A700013P8	Phenolic: 0.47 pF $\pm 5\%$, 500 VDCW. Earlier than REV A:
	19A116656P8J0	Ceramic disc: 3 pF ± 0.5 pF, 500 VDCW, temp coef 0 PPM.
C6	19A116655P18	Ceramic disc: 680 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C7LL	19A116656P8J0	Ceramic disc: 8 pF ± 0.5 pF, 500 VDCW; temp coef 0 PPM.
C7M	19A116656P8J0	Ceramic disc: 6 pF ± 0.5 pF, 500 VDCW, temp coef 0 PPM.
C8LL	19A116656P8J0	Ceramic disc: 8 pF ± 0.5 pF, 500 VDCW; temp coef 0 PPM.
C8M*	19A116656P7J0	Ceramic disc: 7 pF ± 0.5 pF, 500 VDCW, temp coef 0 PPM. In REV B & earlier:
	19A116656P8J0	Ceramic disc: 6 pF ± 0.5 pF, 500 VDCW, temp coef 0 PPM.
C9LL	19A116656P8J0	Ceramic disc: 33 pF $\pm 5\%$, 500 VDCW, temp coef 0 PPM.
C9M	19A116656P27J0	Ceramic disc: 27 pF $\pm 5\%$, 500 VDCW, temp coef 0 PPM.
C12	19A116102P1	Ceramic: 0.01 uF $\pm 20\%$, 50 VDCW; sim to Erie 8121 Special.
C13*	19A116656P4J0	Ceramic disc: 4 pF ± 0.5 pF, 500 VDCW, temp coef 0 PPM. Deleted by REV C.
C15LL	19A116652P47	Metallized teflon: 47 pF $\pm 2\%$, 250 VDCW.
C16M	19A116652P43	Metallized teflon: 43 pF $\pm 2\%$, 250 VDCW.
C16LL	19A116652P51	Metallized teflon: 51 pF $\pm 2\%$, 250 VDCW.
C16M	19A116652P43	Metallized teflon: 43 pF $\pm 2\%$, 250 VDCW.
C17LL	19A116679P18D	Metallized teflon: 18 pF ± 0.5 pF, 250 VDCW.
C17M	19A116679P18D	Metallized teflon: 18 pF ± 0.5 pF, 250 VDCW.
C19	19A116655P18	Ceramic disc: 680 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C20	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C21	19A134202P16	Tantalum: 6.8 uF $\pm 20\%$, 35 VDCW.
C23	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C24LL	19A116652P41	Metallized teflon: 41 pF $\pm 2\%$, 250 VDCW.
C24M	19A116652P8B	Metallized teflon: 36 pF $\pm 2\%$, 250 VDCW.
C25LL	19A116652P43	Metallized teflon: 43 pF $\pm 2\%$, 250 VDCW.
C25M	19A116652P33	Metallized teflon: 33 pF $\pm 2\%$, 250 VDCW.
C26LL	19A116652P47	Metallized teflon: 47 pF $\pm 2\%$, 250 VDCW.
C26M	19A116652P27	Metallized teflon: 37 pF $\pm 2\%$, 250 VDCW.

SYMBOL	GE PART NO.	DESCRIPTION
C27LL	19A116952P43	Metallized teflon: 43 pF $\pm 2\%$, 250 VDCW.
C27M	19A116952P35	Metallized teflon: 35 pF $\pm 2\%$, 250 VDCW.
C28	19A116955P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C30LL*	19A116656P8J0	Ceramic disc: 6 pF ± 0.5 pF, 500 VDCW; sim to RMC Type JF Discap.
	19A116656P8J0	In REV B & earlier:
	19A116656P8J0	Ceramic disc: 8 pF ± 0.5 pF, 500 VDCW; sim to RMC Type JF Discap.
C30M	19A134100P20	Ceramic disc: 2.2 pF ± 0.1 pF, temp coef 0 PPM.
C51	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C32	19A134202P15	Tantalum: 6.8 uF $\pm 20\%$, 35 VDCW.
C33LL*	19A134100P19	Ceramic disc: 1 pF ± 0.1 pF, temp coef ± 250 PPM. Added by REV C.
C44 and C45	19A116655P18	Ceramic disc: 880 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C46 and C47	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C48 and C50	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C51	19A116102P1	Ceramic: 0.01 uF $\pm 20\%$, 50 VDCW; sim to Erie 8121 Special.
C52LL*	19A116656P8J0	Ceramic disc: 8 pF ± 0.5 pF, 500 VDCW; sim to RMC Type JF Discap.
	19A116656P4J0	In REV B and earlier:
	19A116656P4J0	Ceramic disc: 4 pF ± 0.5 pF, 500 VDCW; sim to RMC Type JF Discap.
C52M	19A116656P4J0	Ceramic disc: 4 pF ± 0.5 pF, 500 VDCW; sim to RMC Type JF Discap.
C53	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C55 and C56	19A116655P18	Ceramic disc: 680 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C60	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C61	7468162P9	Silver mica: 18 pF $\pm 5\%$, 500 VDCW; sim to Motive Type DN-16.
		- - - - - DIODES AND RECTIFIERS - - - - -
CR1	19A116052P1	Silicon, hot carrier: Fwd drop .380 V.
CR2* and CR3*	19A115250P1	Silicon, fast recovery, 225 mA, 50 PPM. Added by REV B.
		- - - - - TERMINALS - - - - -
E1	19A134263P1	Contact, electrical: sim to Selectro 229-1082-00-0-590.
		- - - - - JACKS AND RECEPTACLES - - - - -
J1	19A130924G1	Connector, receptacle: coaxial, jack to Cinch 14W11813.
J5	19B219374G1	Connector, 6 contacts.
		- - - - - INDUCTORS - - - - -
L2	19A701091G1	Coil.
L3	19A130777P1	Coil.
L4	19A701091G1	Coil.
L5	19B219457P6	Coil.
L6	19A700000P120	Coil, RF: 5.6 uH $\pm 10\%$; sim to Jeffco 19A700000P120.
L7	19A700000P20	Coil, RF: 5.6 uH $\pm 10\%$; sim to Jeffco 19A700000P20.
L8LL	19B219457P6	Coil.
L8M	19A130860P1	Coil.
L9	19A701091G1	Coil.

*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES.

SYMBOL	GE PART NO.	DESCRIPTION
C27L	19A110852P40	Metallized teflon: 43 pF $\pm 2\%$, 250 VDCW.
C27M	19A110852P35	Metallized teflon: 35 pF $\pm 2\%$, 250 VDCW.
C28	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C30LL*	19A110868P6J0	Ceramic disc: 6 pF ± 0.5 pF, 600 VDCW, temp coef 0 PPM. In REV B & earlier:
	19A110856P8J0	Ceramic disc: 8 pF ± 0.5 pF, 500 VDCW; temp coef 0 PPM.
CR6M	19A134100P20	Ceramic disc: 2.2 pF ± 0.1 pF, temp coef 0 ± 12 0 PPM.
C31	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C32	19A134202P15	Tantalum: 6.8 uF $\pm 20\%$; 35 VDCW.
C33LL*	19A134100P18	Ceramic disc: 1 pF ± 0.1 pF, temp coef 0 ± 300 PPM. Added by REV C.
C44 and C45	19A116655P18	Ceramic disc: 680 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C46 and C47	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C49 and C50	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C51	19A116192P1	Ceramic: 0.01 uF $\pm 20\%$, 50 VDCW; sim to Erie 8121 Special.
C52LL*	19A116656P8J0	Ceramic disc: 8 pF ± 0.5 pF, 500 VDCW; temp coef 0 PPM. In REV B and earlier:
	19A116656P4J0	Ceramic disc: 4 pF ± 0.5 pF, 500 VDCW, temp coef 0 PPM.
C52M	19A116656P4J0	Ceramic disc: 4 pF ± 0.5 pF, 500 VDCW, temp coef 0 PPM.
C53	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C55 and C56	19A116655P18	Ceramic disc: 680 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C80	19A116655P20	Ceramic disc: 1000 pF $\pm 10\%$, 1000 VDCW; sim to RMC Type JF Discap.
C61	7489162P8	Silver mica: 18 pF $\pm 5\%$, 500 VDCW; sim to Electro Motive Type DM-15.
----- DIODES AND RECTIFIERS -----		
CR1	19A116052P1	Silicon, hot carrier: Fwd drop .350 volts max.
CR2* and CR3*	19A115250P1	Silicon, fast recovery, 228 mA, 50 PIV. Added by REV B.
----- TERMINALS -----		
E1	19A134263P1	Contact, electrical: sim to Selectro 229-10R2-00-0-590.
----- JACKS AND RECEPTACLES -----		
J1	19A13092401	Connector, receptacle: coaxial, jack type; sim to Cinch 14H11613.
J5	19B219374G1	Connector, 9 contacts.
----- INDUCTORS -----		
L2	19A70100101	Coil.
L3	19A129774P1	Coil.
L4	19A70100101	Coil.
L5	19B219457P6	Coil.
L6	19A700000P120	Coil, RF: 6.6 uH $\pm 10\%$; sim to Jeffers 4422-1K.
L7	19A700000P20	Coil, RF: 3.8 uH $\pm 10\%$; sim to Jeffers 4421-4K.
L8LL	19B219457P6	Coil.
L8M	19A130650P1	Coil.
L9	19A70100101	Coil.

SYMBOL	GE PART NO.	DESCRIPTION
Q1	19A134237P1	----- TRANSISTORS ----- Silicon, NPN.
R1LL and R1M	19A700106P63	----- RESISTORS ----- Composition: 1K ohms $\pm 5\%$, 1/4 w.
R2LL and R2M	3R162P304J	Composition: 300K ohms $\pm 5\%$, 1/4 w.
R3	19A700113P7	Composition: 4.7 ohms $\pm 5\%$, 1/2 w.
R4	19A700113P23	Composition: 22 ohms $\pm 5\%$, 1/2 w.
R5	19A700113P15	Composition: 22 ohms $\pm 5\%$, 1/4 w.
R6	19A700106P25	Composition: 10 ohms $\pm 5\%$, 1/2 w.
R7	19A700106P35	Composition: 68 ohms $\pm 5\%$, 1/4 w.
R10	19C850805P1	Shunt resistor.
R12	19C850605P1	Shunt resistor.
R13	19A116335P102	Variable cement: 8000 ohms $\pm 20\%$, 1/2 w; sim to CTS Series 360.
R14	19A700113P15	Composition: 10 ohms $\pm 5\%$, 1/2 w.
R15	19A700106P25	Composition: 27 ohms $\pm 5\%$, 1/4 w.
T1 thru T3	19A13D448G1	----- TRANSFORMERS ----- Coil.
W1 thru W4		----- CABLES ----- (Part of Printed Board 19D4230D6P1).
W6	19B226971G1	Jumper.
Z1LL	19A134668P3	----- NETWORKS ----- Frequency network: selective, 400-500 MHz res freq, 600 VDCW; sim to Dilectron TC501:NPO:330J:SLAC.
Z1M	19A134668P1	Frequency network: selective, 470-630 MHz res freq, 500 VDCW; sim to Dilectron TC501:NPO:240J:SLAC.
Z2LL	19A134668P3	Frequency network: selective, 400-500 MHz res freq, 500 VDCW; sim to Dilectron TC501:NPO:330J:SLAC.
Z2M	19A134668P1	Frequency network: selective, 470-630 MHz res freq, 500 VDCW; sim to Dilectron TC501:NPO:240J:SLAC.
Z3LL	19A134668P3	Frequency network: selective, 400-500 MHz res freq, 500 VDCW; sim to Dilectron TC501:NPO:330J:SLAC.
Z3M	19A134668P1	Frequency network: selective, 470-630 MHz res freq, 500 VDCW; sim to Dilectron TC501:NPO:240J:SLAC.
Z4	19A134668P1	Frequency network: selective, 470-630 MHz res freq, 500 VDCW; sim to Dilectron TC501:NPO:240J:SLAC.
Z5LL	19A134668P3	Frequency network: selective, 400-500 MHz res freq, 500 VDCW; sim to Dilectron TC501:NPO:330J:SLAC.
Z5M	19A134668P1	Frequency network: selective, 470-630 MHz res freq, 500 VDCW; sim to Dilectron TC501:NPO:240J:SLAC.
Z6M	19A134668P1	Frequency network: selective, 470-630 MHz res freq, 500 VDCW; sim to Dilectron TC501:NPO:240J:SLAC.
Z7LL	19A134668P4	Frequency network: selective, 370-470 MHz res freq, 500 VDCW; sim to Dilectron TC501:NPO:330J:SLAC.
Z7M	19A134668P1	Frequency network: selective, 470-630 MHz res freq, 500 VDCW; sim to Dilectron TC501:NPO:240J:SLAC.

SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION
C201	19A115880P4	- - - - - CAPACITORS - - - - - Electrolytic: 50 uF +150% -10%, 25 VDCW; sim to Mallory Type TTX.	J1	19A115884P12	- - - - - JACKS AND RECEPTACLES - - - - - Connector. Includes: Shell.
C202	19A118080P101	Polyester: 0.01 uF ±10%, 50 VDCW.		19A115884P7	Contacts, male: wire size 14-20; sim to AMP 60528-1.
C203	19B208488P2	Ceramic: 1000 pF -10+100%, 500 VDCW; sim to Allon Bradley Style #45D.		19A115884P9	Contacts, male: wire size 22-30; sim to AMP 60510-1.
CR201	19A116783P1	- - - - - DIODES AND RECTIFIERS - - - - - Rectifier, silicon: 100 VDC blocking, 6 amp; sim to MR751.	J3	19A700087P1	Receptacle, coax; sim to Amphenol 88-708.
CR202	4037822P1	Silicon, 1000 mA, 400 PIV.	L210 thru L213	19A700122P1	- - - - - INDUCTORS - - - - - Toroidal core.
E201	7143206P1	- - - - - TERMINALS - - - - - Terminal, standoff.	P201		- - - - - PLUGS - - - - - (Part of W201).
- - - - - FILTERS - - - - -			- - - - - TRANSISTORS - - - - -		
PL201 and PL202			Q202	19A134164P2	Silicon, NPN; sim to Type 2N5045.
PL201 and PL202			Q203A	19A134230P3	Silicon, NPN.
PL201 and PL202			Q203B	19A134230P2	Silicon, NPN.
PL201 and PL202			Q215	19A116742P1	Silicon, NPN.
C1			- - - - - CABLES - - - - -		
C2LL	19A700014P4	Teflon/Mica: 240 pF ±5%, 250 VDCW.	W201*	19A130908G1	Coil, RF: approx 5 inches long. (Includes P201). Earlier than RRV A:
C2H	19A116982P9	Metallized teflon: 10 pF ±5%, 250 VDCW.		5491688P81	Cable, RF: approx 7-1/2 inches long. (Includes P201).
C3LL	19A116952P22	Metallized teflon: 8 pF ±0.5 pF, 250 VDCW.	W202	19A136528G1	Cable: approx 4 inches long.
C3H	19A116952P20	Metallized teflon: 22 pF ±0.5 pF, 250 VDCW.	W203	19C327148P1	Jumper.
C4LL	19A116952P13	Metallized teflon: 20 pF ±0.5 pF, 250 VDCW.	W204	19C327148P2	Jumper.
C4H	19A116952P12	Metallized teflon: 13 pF ±0.5 pF, 250 VDCW.	W205	7135118P1	Terminal, solder.
C5H	19A134100P20	Ceramic disc: 2.2 pF ±0.1 pF, temp coef 0 PPM ±120 PPM.	- - - - - MISCELLANEOUS - - - - -		
C6 and C7	19A116865P20	Ceramic disc: 1000 pF ±10%, 1000 VDCW; sim to RMC Type JF Discap.	19C321082P1	Insulator. (Located under A201 & A203).	
- - - - - JACKS AND RECEPTACLES - - - - -			19B227358G1	Shield. (Located around A201, A203).	
J1	19A118650P56	Connector, printed wiring: 3 contacts rated at 5 amps; sim to Molex 08-65-1031.	19B201074P304	Tap screw, Phillips POZIDRIVE*: No. 6-32 x 1/4. (Secures shield to frame at C17).	
J2	19A130024G1	Connector, receptacle: coaxial, jack type; sim to Cinch 14011613.	19B201074P305	Tap screw, Phillips POZIDRIVE*: No. 6-32 x 5/16. (Secures shield to frame at J5).	
- - - - - RELAYS - - - - -			6492178P2	Washer, spring tension: sim to Wallace Barnes 375-20. (Used with Q202).	
K1	19A700061P1	Hermetic sealed: 180 to 341 ohms coil res, 8-16.5 VDC; sim to GE 33AV1760A2, CPClare HPM-1201558, or Potter-Brumfield HCM6160.	19A702782P5	Nut, hex, brass: No. 8-32. (Used with Q202).	
- - - - - INDUCTORS - - - - -			19A130485P1	Spacer. (Used with Q202).	
L1LL	19B227240P1	Jumper.	N44P9006G6	Machined screw: No. 4-40 x 3/8. (Secures Q202).	
L1H	19B227240P2	Jumper.	19A116023P1	Insulator, plate, Dupont No. 300 Kyntron II. (Located under Q215).	
- - - - - CABLES - - - - -			19A700068P1	Insulator, bushing. (Used with Q215).	
W1 thru W5	(Part of Printed Board 19C321082P1).		7878243P11	Hex nut: No. 8-32. (Secures stud that mates with wing nut securing radio to case).	
W6	19A136612P1	Antenna strap.	4033714P11	Terminal, solderless, size to Zierick 349. (Solders to PL201 & PL202).	
- - - - - FILTERS - - - - -			N84P13003C6	Screw, flathead: No. 6-32 x 3/16. (Secures PL210).	
PL210			19B201074P204	Tap screw, Phillips POZIDRIVE: No. 4-40 x 1/4. (Secures J3).	
- - - - - CAPACITORS - - - - -			19A701332P4	Insulator, washer: nylon. (Used with Q1).	
C1 thru C5	5493302P7	Ceramic, feed thru: 1000 pF -0+100%, 500 VDCW.	19B219554G2	Cap. (PL201, PL202).	
- - - - - TERMINALS - - - - -			19B219555P1	Cover. (PL201, PL202).	
G11 and G12	7135118P2	Solderless terminal.	19A700114P1	Stud terminal. (Used with C2, C3, C4, L1).	
G14	7135118P2	Solderless terminal.	19B227361G1	PA Cover.	

PRODUCTION CHANGES

Changes in the equipment to improve performance or to simplify circuits are identified by a "Revision Letter," which is stamped after the model number of the unit. The revision stamped on the unit includes all previous revisions. Refer to the Parts List for descriptions of parts affected by these revisions.

- o AMP
o AMP
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- - - -
REV. A - Power Amplifier Module 19C327014G1, G
To increase power output at high end. Changed C5.
REV. B - To increase power output at cold temperatures. Added CR2 & CR3.
REV. C - Power Amplifier Module 19C327014G1
To increase power output. Changed C50LL and C52LL. Deleted C19. Added C23LL.
REV. C - Power Amplifier Module 19C327014G3
To improve VSWR in 450-470 MHz range. Changed C8M.
REV. D - Power Amplifier Module 19C327014G1, G3
Redesignate capacitors as networks.
REV. A - Power Amplifier Assembly 19D423728G1, G3
To improve operation of output power amplifier. Changed W201. W201 was 64B10SP01.
REV. B - Power Amplifier Assembly 19D423728G1
Incorporate new transistor. Changed Q203A. Q203A was 19A134171P4.
REV. B - Power Amplifier Assembly 19D423728G3
To improve RF output power over frequency range. Changed C30M. C30M was 19A116556P4J0, Ceramic disc: 4 pf ±0.5 pf, 500 VDCW, temp coef 0PPM.

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