

MPR Personal Series

VEHICULAR CHARGER



SPECIFICATIONS *

Used With

Input Voltage

Polarity

Input Currents (@13.8 VDC)

Standby

2 Watts Audio-Trickle Charge

2 Watts Audio-Rapid

Charge

CHARGE CURRENTS

Rapid Charge Trickle Charge

CHARGE TIME

CHARGE CAPACITY & TIME VS TEMPERATURE

Temperature

 $+5^{\circ}C$ (41°F) $+25^{\circ}C (+77^{\circ}F)$

+45°C (113°F)

INDICATORS

RATED AUDIO POWER

DISTORTION (@ Rated Audio Power)

SPEAKER IMPEDANCE

MPR MODEL Two-Way Radios

11 VDC - 16.6 VDC

Neg (-) grd only

100 mA

400 mA

800 mA

450 mA

50 mA

3 Hours (100% Capacity)

Time

3.3 Hours

3.0 Hours

2.7 Hours

Amber

Green

2 Watts

10%

8 ohms

Capacity

100% 100%

70%

CHARGING READY

*These specifications are intended primarily for the use of the serviceman. Refer to the appropriate Specification Sheet for the complete specifications.

TABLE OF CONTENTS

SPECIFICATIONS	Cover
EQUIPMENT INDEX	iii
COMBINATION NOMENCLATURE	iii
DESCRIPTION	1
OPERATION	1
CIRCUIT ANALYSIS	2
Charger Voltage Controlled Cut-Off	2 3 3 3 3
INSTALLATION	4
MAINTENANCE	4
Disassembly Troubleshooting Adjustment Procedures	4 4 4
OUTLINE DIAGRAM	5&6
SCHEMATIC DIAGRAM	7
PARTS LIST	8
PRODUCTION CHANGES	10&17
TROUBLESHOOTING PROCEDURE	10
SPRING LATCH AND POWER SWITCH ADJUSTMENT PROCEDURE	13
PROCEDURE FOR REMOVING CONNECTOR SUPPORT AND CABLE ASSEMBLY (19C328718G1)	14
SERVICE SHEET AND PARTS LIST	
Microphone	15 15 16 18
ILLUSTRATIONS	
Figure 1 - Vehicular Charger	1 2

— WARNING ———

No one should be permitted to handle any portion of the equipment that is supplied with high voltage; or to connect any external apparatus to the units while the units are supplied with power. KEEP AWAY FROM LIVE CIRCUITS!

ADDENDUM # 1 TO LBI30781B

This addendum adds to maintenance manual LBI30781 information about an up coming revision of 15 Watt audio amplifier 19C328216G1. The 19C328216G1 audio amplifier will, at a later date, be replaced by audio amplifier 19C328216G2. In the interim, revision B to 19C328216G1 will be as follows:

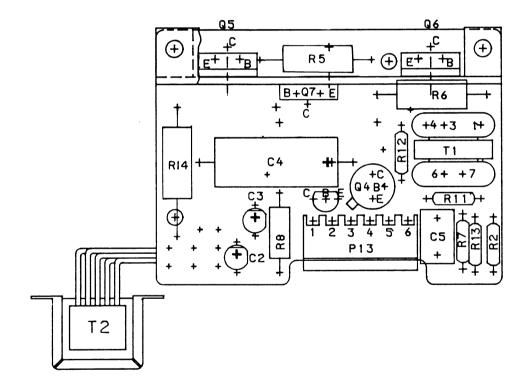
REV. B - 15 Watt Audio Amplifier 19C328216G1

To improve audio quality and reliability.

Deleted C1, CR1, CR2, Q1, Q2, R1, R3, R4,

R9, R10, RT1 and VR1. Added Q5, Q6, and Q7.

New Outline Diagram is:



RC4286

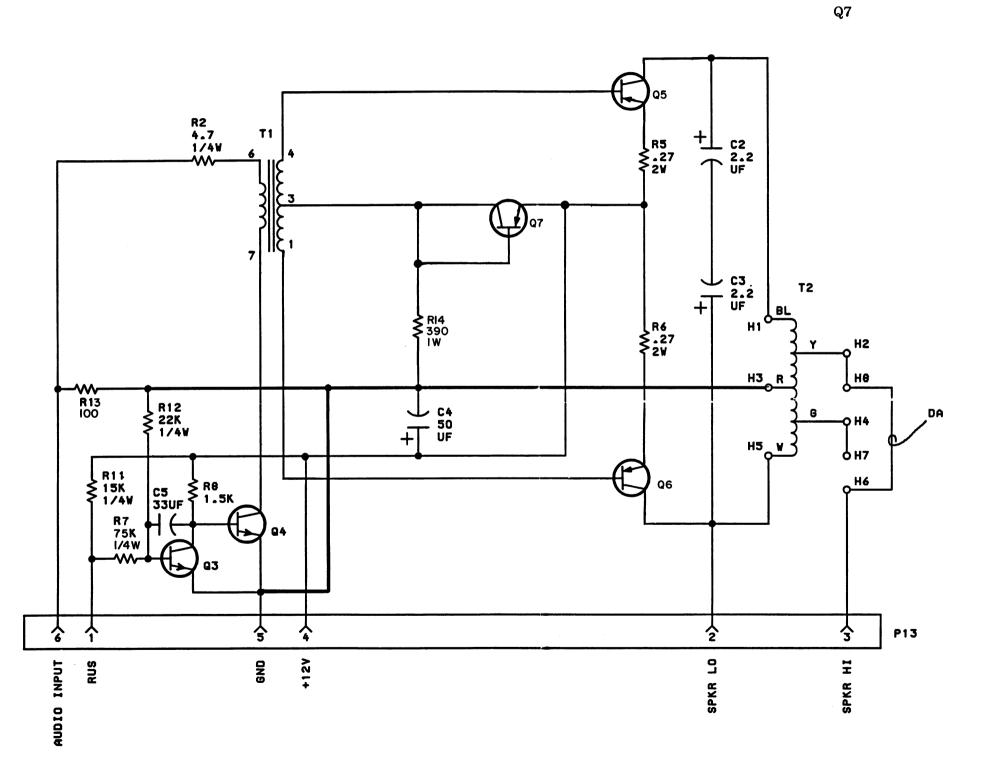
GENERAL ELECTRIC COMPANY • MOBILE COMMUNICATIONS DIVISION
WORLD HEADQUARTERS • LYNCHBURG, VIRGINIA 24502 USA



PARTS LIST

(new Components)

R13 19A700019P25 Deposited carbon: 100 ohms ±5%, 250VDC, 1/4 w. R14 19A700112P53 Composition: 390 ohms ±5%, 1w. Q5 19A116942P1 Silicon: PNP thru



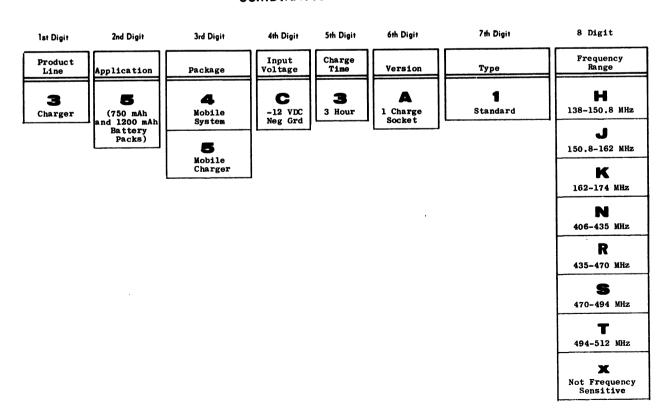
EQUIPMENT INDEX

EQUIPMENT	PART NUMBER OR MODEL NUMBER		
Charger	19D429951G1		
Bottom Cover	19C328626G1		
Top Cover	19D429684P1		
2 Watt Audio Amplifier	19B232505G1		
Speaker 19C320302G			
Microphone	19C320270G1		
Cables	19B226198G2		
Antenna: 138-512 MHz	19B209568P1		
Key	5491682P4		

OPTIONS

15 Watt Audio Amplifier	19C328216G1
External Speaker	19B232770G1
Ignition Lock	19A138074G1
Internal/External Switch	19B232790G1

COMBINATION NOMENCLATURE



DESCRIPTION

General Electric Vehicular Charger combinations provide a system for using an MPR Personal Series, FM, two-way radio as a mobile unit while recharging the MPR radio's battery pack. The vehicular charger will recharge the nickel-cadmium 1200 mAh battery pack 100% in 3 hours and a 750 mAh battery pack in less than 3 hours.

When a MPR radio with battery pack is placed in the charging insert the external antenna, microphone, Push-to-Talk, speaker and charging contacts are automatically connected. Power Switch S801 is activated by inserting the radio into the charging insert. An amber LED indicator labeled CHARGING will light, indicating the battery pack is being charged. When the battery pack is fully charged a green LED indicator labeled READY will light and the charger will automatically switch from a rapid charge rate to a safe trickly charge.

The vehicular charger uses heat sensors to constantly monitor the temperature of both the battery pack and the charging insert. When a cold battery pack is inserted into the charging insert, the charger will wait until the battery pack has warmed up to within approximately 10°C of ambient. The charger will then, automatically, apply the high charging rate. When the battery pack overcharges enough to heat the cells 10°C above ambient, the charger will switch from fast charge to trickle charge. The charger also has a memory, set when the charger switches from the high charging rate to trickle charge and reset by removing the battery pack from the charging insert.

If a hot battery is in the charging insert and the memory has not been reset, the charger will remain at the trickle charge rate. If the memory has been reset the charger will wait until the battery pack has cooled before automatically switching to fast charge. If a fully charged battery pack is removed from the charging insert and then re-inserted, it will charge for approximately 1/2 hour until the cells reheat.

The vehicular charger also uses a voltage controlled cut-off circuit to constantly monitor battery pack voltage. If the battery pack voltage exceeds 9.0 volts, the high rate of charge will be held off and the LED RDY indicator will light. This prevents overcharging and "gassing".

OPERATION

Temperature characteristics of nickel-cadmium batteries, prevent a full

charge at temperature extremes. For a maximum charge, recharge the battery pack at temperatures of from 65° to 85° Farenheit whenever possible.

--- WARNING -

General Electric Vehicular Charger Combinations are designed for recharging GE 750 mAh battery pack 19D429763G1 and GE 1200 mAh battery pack 19D429777G1. Attempting to recharge any other battery pack or batteries may result in damage to equipment, leakage or explosion.

To use the vehicular charger, place the radio, with audio adjusted for a normal listening level, into the charging insert with the speaker facing down. Press the radio into the charging insert (see Figure 1). A connector inside the charger will mate with the UDC connector on the side of the radio.

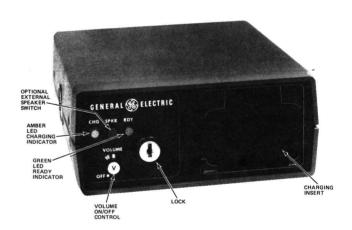


Figure 1 - Vehicular Charger

Power is automatically applied to the MPR radio through the UDC connector and ON/OFF Switch S801 when the radio is in the charging insert. The amber LED indicator labeled CHARGING will light when positive contact has been made and the green LED indicator labeled READY will light when the battery pack is fully recharged. Turn the radio on with the VOLUME/ON/OFF control and adjust the volume control on the charger for a normal listening level.

The vehicular charger is equipped with an external antenna for sending and receiving messages. A 7.5 Volt regulator circuit provides power for operating the radio while the radio's battery pack is being re-charged. This allows continuous

LBI30781 OPERATION

operation of the radio while maintaining the battery pack charge.

To remove the radio from the charger, press in on the release button and remove the radio from the charging insert.

CIRCUIT ANALYSIS

Charger

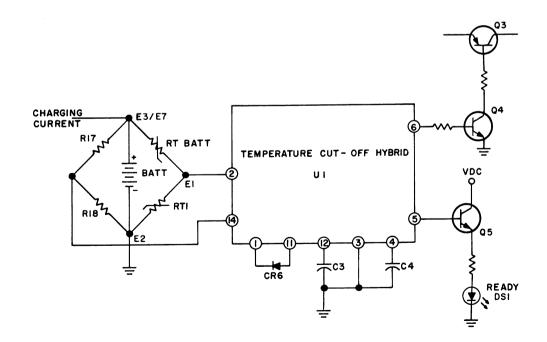
The vehicular charger consists of a charging circuit, a temperature controlled cut-off circuit and a 7.5 VDC regulator Charging current flows through series connected resistor R12 and regulator transistor Q3 to positive charging contacts E3 and E4 for the "A" size radio combina-The charging current connects to positive contacts E7 and E8 for the "B" and "C" size radio combination. A portion of the charging current is routed through resistor R19 and transistor Q2 to light LED indicator DS2 and provide a trickle charge. The series connected charge circuit determines the high charge rate and is controlled by the temperature controlled cut-off circuit. The temperature controlled cut-off circuit is contained in thick film hybrid integrated circuit (IC) U1.

Temperature cut-off IC U1 monitors the temperature of both the charging insert through thermistor RT1, and the battery

pack through a thermistor inside the battery pack. It also controls transistors Q3 and Q4, turns the "READY" indicator on when the battery pack is fully charged and provides memory to prevent the same battery pack from being recharged at the high rate; unless the battery pack is first removed from the charging insert, then reinserted.

Thermistors RT1 and RT Battery are connected with R17 and R18 to form a bridge circuit (see Figure 2). The outputs of the bridge circuit are connected to terminals 2 and 14 of U1.

When the battery pack temperature is more than 10°C below ambient, thermistor RT Battery is a high resistance and the voltage on U1-14 is larger than the voltage on U1-2 just as though no battery pack were present. There is no output from U1-6 or U1-5. Transistor Q3 and LED "READY" indicator DS1 remain off. The battery pack charges at a trickle charge rate, determined by series resistance R19, until the temperature is less than 10°C below ambient. At less than 10°C below ambient, the voltage at U1-14 still larger than the voltage on U1-2, the output at U1-6 goes high causing transistor Q4 to conduct turning Q3 on beginning the high charge rate. As the battery pack temperature increases 10°C above ambient during overcharge, the voltages at U1-14 and U1-2 become equal indicating the bridge circuit is balanced and the battery



RC -3889

Figure 2 - Simplified Temperature Cut-off Circuit

pack is fully charged. U1-6 goes low causing Q4 to stop conducting. Q3 cuts off and the charge rate switches from the high charge rate to the trickle charge rate. The equal voltages on U1-14 and U1-2 also causes U1-5 to go high. The high output on U1-5 causes transistor Q5 to conduct and DS1 to light. A memory circuit inside of U1 is set so that the same battery pack cannot be recharged at the high charge rate. When the battery pack is removed from the charging insert, RT Battery is removed from the bridge circuit causing the bridge to again be unbalanced. U1 senses the bridge in an unbalanced state, the voltage on U1-14 being larger than the voltage on U1-2, and resets the charger memory.

Voltage regulator module VR1 controls the base of NPN transistor Q1 to provide a regulated 7.5 VDC on the emitter. The 7.5 VDC is used to power the circuits of the MPR while the battery pack is being charged.

To remove printed circuit board A801 for servicing, remove the six Phillips-head screws holding A801 and carefully lift A801 out, disconnecting speaker connector P14 or the external speaker option.

Voltage Controlled Cut-Off

The voltage controlled cut-off circuit monitors the battery voltage and cuts off regulator Q3 when the battery voltage exceeds 9.0 VDC.

A reference voltage is applied to Pin 3 of amplifier U2. Resistor R24 is adjusted so that when the battery pack voltage is 9.0 volts, a voltage equal to the reference voltage on Pin 3 is applied to Pin 2 of U2. This causes Pin 6 of U2 to go low impressing a smaller voltage on Pin 14 of U1 than is on Pin 2 of U1. This causes U1 to cut off Q3 and light LED RDY indicator DS1.

2 Watt Audio Amplifier

Receive audio is coupled through connectors P801-10, P7, J7 and J13-6 to the input of the audio amplifier circuit. P13 of audio amplifier 19B232505G1 plugs into J13, mounting the amplifier inside of the charger.

Receiver audio at P13-6 of the audio amplifier is coupled to Pin 8 of operational amplifier AR1. AR1 produces 2 watts of audio at J1-3.

The audio at P13-3 is coupled through J13-3 to J14-1. Audio at J14-1 is connected through P14-1 to J804-1 to an external speaker.

15 Watt Audio Amplifier (Optional)

P13 of 15 watt audio amplifier plugs into J13 mounting inside the charge the same as the 2 watt audio amplifier. Receiver audio is connected to J13-6.

The receiver audio at P13-6 is coupled through audio transformer T1 to push-pull, Darlington connected, power amplifier circuit Q1 and Q2. 15 Watts of audio is applied from audio output transformer T2 to P13-3.

External Speaker (Optional)

The external speaker option adds a push-push switch on the charger front panel and an external speaker connection to the rear of the charger. Any 8 ohm speaker may be used.

INSTALLATION

CHARGER

When installing the charger, speaker and microphone in a vehicle, select mounting locations that will prevent injury to the occupants in case of an accident.

Install the charger where it will be within convenient reach of the operator, and where it will not interfere with the safe operation of the vehicle. The charger is normally mounted on the underside of the instrument panel.

To mount the charger:

- 1. Use the mounting bracket as a template and drill the two pilot holes with a #29 (9/64-inch) drill.
- 2. Attach the bracket to the mounting surface with the #10 x 5/8-inch self-tapping screws and lockwashers provided.
- Mount the charger in the mounting bracket with the two machine screws and lockwashers provided.
- 4. Connect the Red fused lead to battery plus, and the Black lead to battery negative. Leave sufficient slack so that the charger may be pulled out of its case for servicing with the power applied.

SPEAKER

Mount the speaker where it will direct sound to the operator but not interfere with his vision, and the safe operation of the vehicle. In exposed locations or areas of high humidity, mount the speaker so that moisture will not accumulate in the speaker cone.

The universal mounting bracket enables the speaker to be mounted on the top or bottom of the instrument panel, on the firewall above the windshield in trucks, or behind the speaker grille in some vehicles.

To mount the speaker:

- 1. Use the mounting bracket as a template and drill three mounting holes with a #29 (9/64-inch) drill.
- Attach the bracket to the mounting surface with the #10 x 5/8-inch self-tapping screws supplied with the unit.
- 3. Attach the speaker to the mounting bracket and connect the speaker plug to the speaker jack on the back of the charger.

MICROPHONE

Mount the microphone where it will be within easy reach of the operator but will not interfere with the safe operation of the vehicle.

To mount the microphone:

- Use the microphone bracket as a template and drill two mounting holes with a #32 (1/8-inch) drill.
- Attach the bracket to the mounting surface with the two #8 x 1/2" screws provided.
- Connect the microphone plug to the jack on the bottom of the charger.

ANTENNA

Installation instructions for the antenna are packaged with the antenna. The antenna must be installed in accordance with good engineering practice for optimum results.

MAINTENANCE

Disassembly

To gain access to the charger circuitry for servicing, remove the top and

bottom of the housing by removing the four Phillips-head screws in the sides of the housing.

The 2 watt audio amplifier board A807 or the optional 15 watt audio amplifier board A806 may be removed for servicing by removing one or two screws and unplugging the boards from J13 of printed circuit board A801.

Troubleshooting

Should a difficult service problem arise, the Troubleshooting Procedure listed in the Table of Contents is provided to assist the service technician. Also, voltages are provided on the Schematic Diagram to further assist the service technician in isolating any problem.

ADJUSTMENT PROCEDURES

VOLTAGE CUT-OFF

Equipment Needed: 4EX20A10 TEST CALIBRATOR

- 1. Adjust R24 on the 19D429343G1 charger board fully clockwise.
- 2. Set the 4EX20A10 test calibrator to voltage range "2". Set the temperature range to NORMAL. Connect the calibrator to the charger sleeve and set the VOLTAGE ADJUST to read +9.0 V +.05 V at the external meter Jacks.
- 3. Slowly adjust R24 counterclockwise until the RDY indicator turns on.

15 WATT AMPLIFIER 19C328216G1

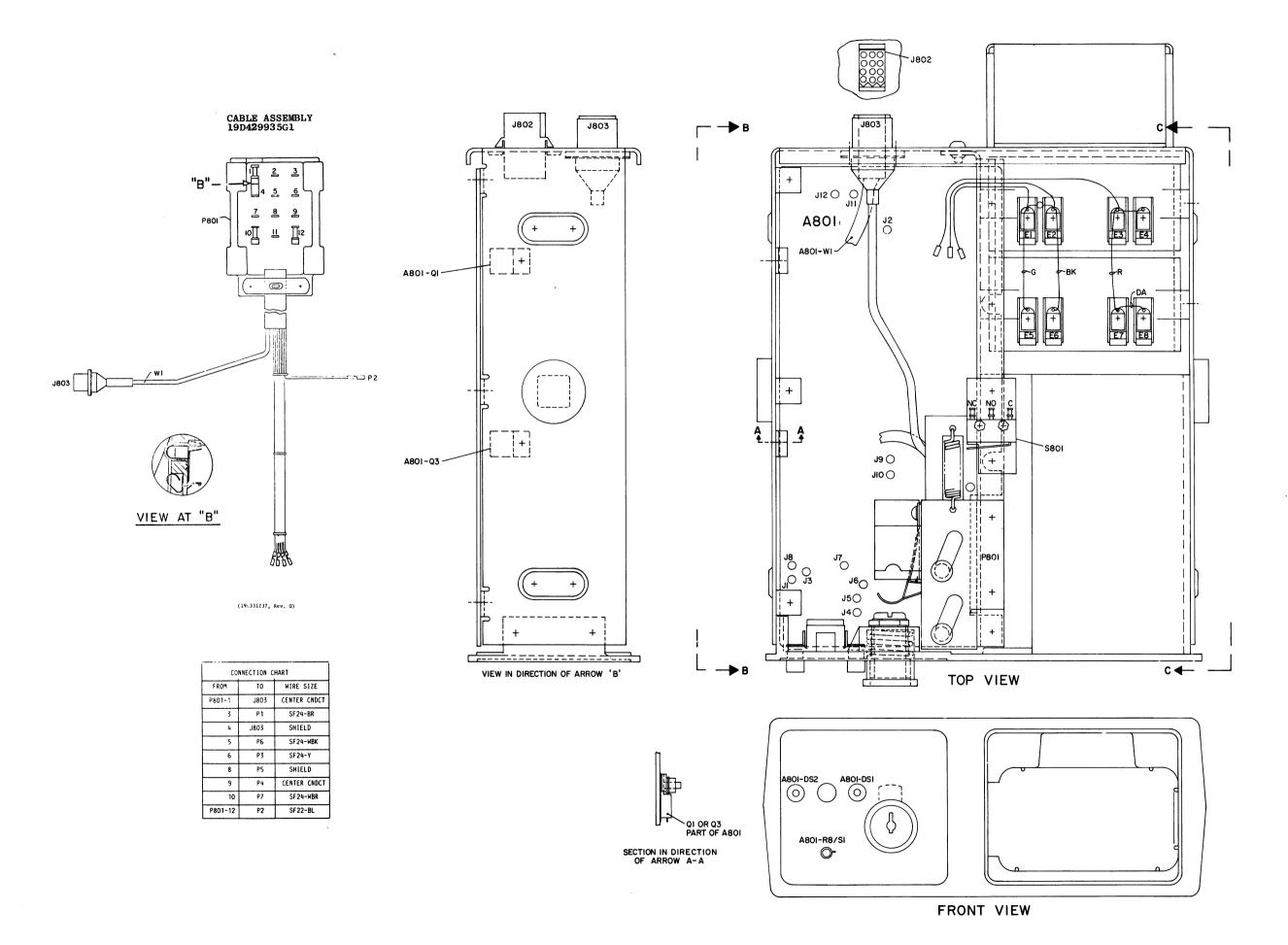
Equipment Needed: DC Ammeter (0 to 3
Amps.) connected in the
+13.8 volt supply lead.

- 1. Adjust R3 fully counterclockwise.
- 2. Apply 13.8 VDC.
- Without audio applied, adjust R3 for 120 +2 milliamps.

NOTE: This may vary until PA thermistor reaches a stable valve.

GENERAL ELECTRIC COMPANY • MOBILE COMMUNICATIONS DIVISION WORLD HEADQUARTERS • LYNCHBURG, VIRGINIA 24502 U.S.A.





VIEW IN DIRECTION OF ARROW 'C'

OUTLINE DIAGRAM

MPR VEHICULAR CHARGER

Issue 3

c

A801

CONNECTIONS CHART

FROM	TO	GP1	GP3	DESCP.
H1	, LET HANG	Х		V20-R
J802-1	LET HANG	X		V20-R
H2	J802-3	X		SF24-R
H3	J802-7	Х		V20-BK
H4	J802-9	X		SF24-BK
H5	J802-4	Х		SF24-W0
Н6	J802-8	X		SF24-WBL
H7	J802-6	X		SF24-WG.
H8	R8/S1-5	Х		V20-R
H9	R8/S1-4	X		V20-R
DS1-BK	H10	X		
DS1-BL	H11	X		
DS2-BK	H12	X		
DS2-BL	H13	X		
Н3	LET HANG		X	V20-BK 4
H1	LET. HANG		X	V20-R
DS3-BK	H10		X	
DS3-BL	H11		X	
DS4-BK	H12		X	
DS4-BL	H.1 3		X	

PART OF W1

19D4293436 REV

LEAD IDENTIFICATION FOR Q2, Q4, & Q5

IN-LINE TRIANGULAR

NOTE: LEAD ARRANGEMENT, AND NOT CASE SHAPE, IS DETERMINING FACTOR FOR LEAD IDENTIFICATION.

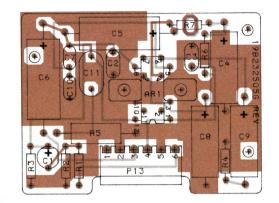
FOP VIEW

VIEW IN DIRECTION OF ARROW "A"

(4)

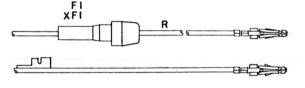
J802

2 WATT AMPLIFIER 19B232505G1



(19B233026, Rev. 0) (19B233507, Sh. 1, Rev. 0) (19B233507, Sh. 2, Rev. 0)

POWER CABLE 19B226198G2

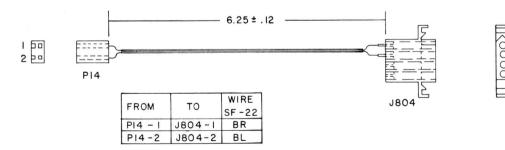




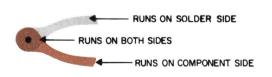


RC4039

SPEAKER CABLE 19B232791G1



(19B233453, Rev. 0)



R29 R30

(

OUTLINE DIAGRAM

(1)

(+)

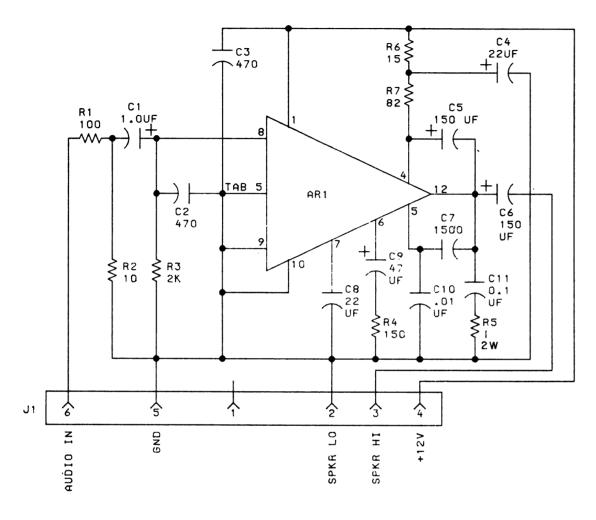
MPR VEHICULAR CHARGER





(19D429344, Rev. 9) (19B232523, Sh. 1, Rev. 10) (19B232523, Sh. 2, Rev. 10)

2 - WATT AMPLIFIER

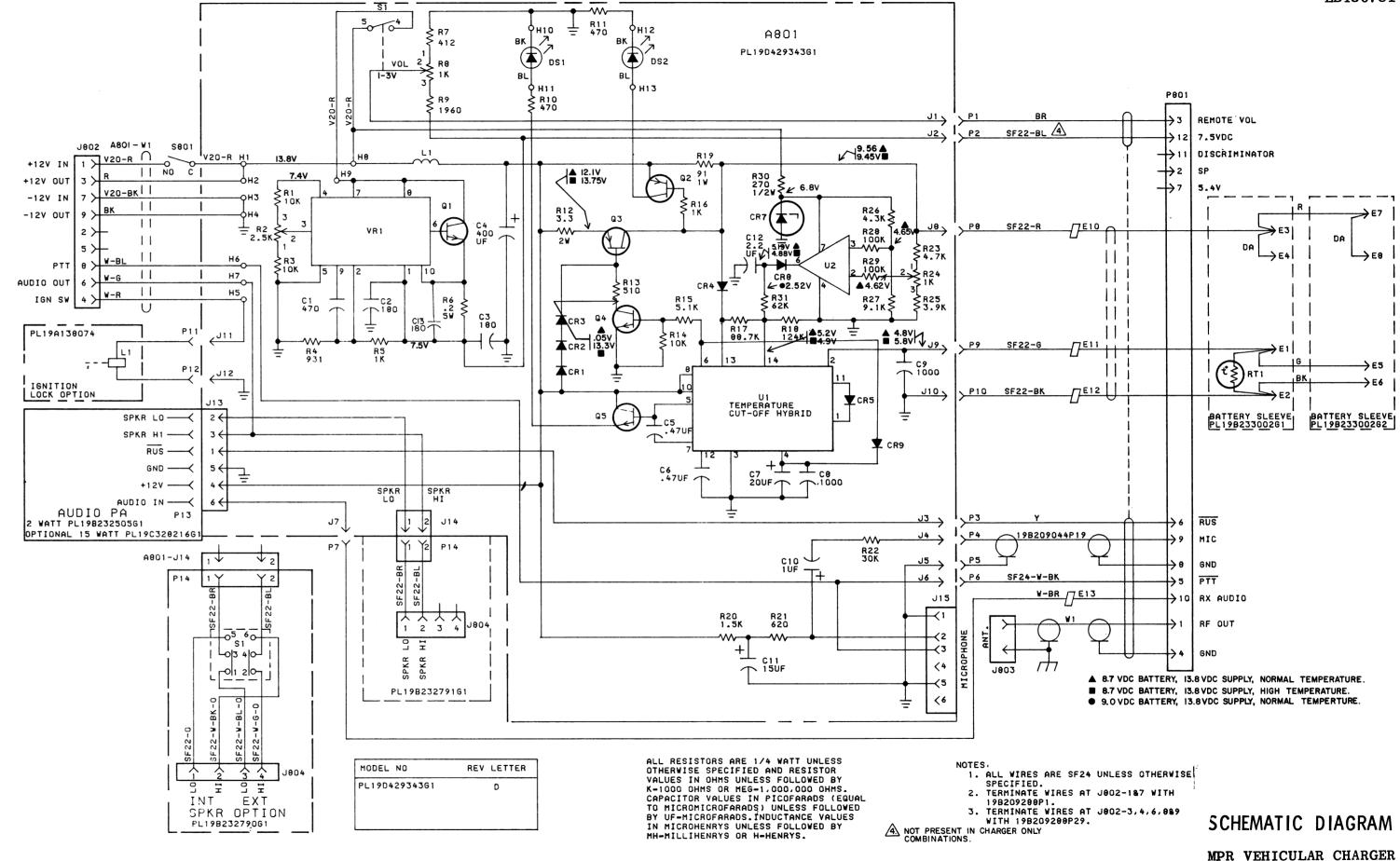


THIS ELEM DIAG	APPLIES TO				
MODEL NO	REV LETTER				
PL19B232505G1					

ALL RESISTORS ARE 1/4 WATT UNLESS OTHERWISE SPECIFIED AND RESISTOR VALUES IN OHMS UNLESS FOLLOWED BY K-1000 OHMS OR MEG-1,000,000 OHMS. CAPACITOR VALUES IN PICOFARADS (EQUAL TO MICROMICROFARADS) UNLESS FOLLOWED BY UF-MICROFARADS.INDUCTANCE VALUES IN MICROHENRYS UNLESS FOLLOWED BY MH-MILLIHENRYS OR H-HENRYS.

(19B232516, Rev. 2)

LB130781



(RC-3886A) (19D429370, Rev. 8)

PARTS LIST

B13078		PARTS LIST	SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION
		MPR 3 - HOUR VEHICULAR CHARGER						INTEGRATED CIRCUITS	5	19A134661P3	Hex nut, Metric: M2.5 x 0.45.			RESISTORS			POWER CABLE
		19D429957G1 ISSUE 3	L1	19A115894P1	Reactor, audio freq: 1.0 mh ind., 0.35 ohms DC	U1	19D423164G1	Hybrid, temperature.	6	N136AP905C6	Tap screw, phillips POZIDRIV: No. 4-24 x 5/16.	R1	19A700106P39	Composition: 100 ohms ±5%, 1/4 w.	1		19B226198G2
		19305 3		1	res.	U2*	19A116297P2	Integrated circuit, linear: Operational Amplifier; sim to µA741C. Added by REV A.	7	19A134589P3006	Tap screw, Metric: 3-0.5 x 6MM. (Secures P801, S801, rear cap, rear housing to frame).	R2	19A700106P15	Composition: 10 ohms ±5%, 1/4 w.	1		FUSES
									8	19C328689P1	Cap.	R3	3R152P202J	Composition: 2K ohms ±5%, 1/4 w.	,	1R16P8	Quick blowing: 5 amps at 250 v; sim to Littelfuse
			Q1	19A116742P2	Silicon, NPN.			VOLTAGE REGULATORS	9	N190AP905C6	Flat head, phillips POZIDRIV: No. 4-24 x 5/16.	R4	19A700106P43	Composition: 150 ohms ±5%, 1/4 w.		2.1.2.0.0	312005 or Bussmann MTH-5.
			Q2	19A115852P1	Silicon, PNP; sim to Type 2N3906.	VR1	19A116841P1	Linear, Voltage Regulator; sim to Fairchild µA723C.	10	19B233002G1	Sleeve.	R5	19A700050P13	Wirewound: 1.0 ohms ±10%, 2 w.	1 1		
SYM	BOL GE PART N	DESCRIPTION	Q3	19A116375P1	Silicon, PNP.				111	19B233002G2	Sleeve.	R6	19A700106P19	Composition: 15 ohms ±5%, 1/4 w.	P1		Connector, Includes:
			Q4 .	19A115910P1	Silicon, NPN; sim to Type 2N3904.	w1	19D429343G2	Component board, (Includes \$802).	12	N136P503C	Tap screw, phillips head; No. 2-32 x 3/16.	R7	19A700106P37	Composition: 82 ohms ±5%, 1/4 w.		19B209288P4	Shell.
A80	L	COMPONENT BOARD 19D429343G1	and Q5			1			13	19C327044P1	Contact spring. (E1-E8).			MISCELLANEOUS		19B209288P2	Contact, electrical: sim to Molex 02-09=2101.
		REV D	ļ			1		SWITCHES	14	19A137881G1	Plate.		19A143578P56	Spacer, threaded. (Secures AR1).			
		CAPACITORS	R1	19C314256P21002	Metal film: 10K ohms ±1%, 1/4 w.	S801	19A116676P1	Sensitive: SPDT, 5 amp at 24 VDC or 5 amp at 250 VRMS; sim to Microswitch lllSM1-T2.	15	19B233001G1	Frame.		19A137924P1	Spacer. (Secures 2 Watt Audio Board).	1 1		SOCKETS
c	5494481P107	Ceramic disc: 470 pf ±20%, 1000 VDCW; sim to	R2	19A116559P104	Variable, cermet: 2.5K ohms ±20%, 0.5 w; sim to CTS Series 360.				16	19A134521P3	Lens.		19A700031P406	Machine screw, Metric: 3-0.5 x 6MM. (Secures	XF1	19A122111G1	Lead, fuse: approx 8 feet long.
		RMC Type JF Discap.	R3	19C314256P21002	Metal film: 10K ohms ±1%, 1/4 w.			REAR SLEEVE ASSEMBLY 19B233002G1 & G2	17	19C328108P5	Knob.		1587000511400	2 Watt Audio Board to spacer).		7491823P7	Solderless terminal. (As required).
C	2 19A700229P7	Ceramic: 180 pf ±10%, 100 VDCW; temp coef =3300 PPM.	RS B4	19C314256P29310	Metal film: 931 ohms ±1%, 1/4 w.				18	19A134642P2503	Set screw, Metric: 2.545 x 3MM.	1	19A134586P2506E	Machine screw, Metric: 2.5-0.45 x 6MM. (Secures Audio Board spacer to mounting surface).		7491823P8	Solderless terminal. (As required).
Č	3		R5	19A701250P201	Metal film: 951 Ohms ±1%, 1/4 w.			CORE TOROIDAL, FERRITE	19	19C328193P2	Knob, scaled.			nadio board spacor to mounting series,		4029484P2	Contact, electrical. (As required).
С	19A115680P24	Electrolytic: 400 µf +150% -10%, 18 VDCW; sim to Mallory Type TTX.	R6	5493035P16	Wirewound: 0.2 ohms ±10%, 5 w; sim to Hamilton	E10 thru E12	19A126140P3	Core, toroidal: sim to Stackpole 88-31959.	20	19A134521P2	Lens.			MICROPHONE KIT 7141414G2	1 1		
c	19A116080P1	1 Polyester: 0.47 μf ±10%, 50 VDCW.		3493033410	Hall Type HR.	E12			21	5491682P25	Rim lock. (Key is not included- order key	İ		1.5	1 1		
a C	5 19A116080P1 nd 5		R7	19C314256P24120	Metal film: 412 ohms ±1%, 1/4 w.			i i	ł		5491682P4).	1	4031457P1	Support.	1 1		
c	1	Electrolytic: 20 µf +150% -10%, 25 VDCW; sim	R8	19A134608P1	Resistor/switch: carbon film, lK ohms ±20%, 0.2 w; sim to CTS Type £55-KBE200, includes	P8 thru	4029840P2	Contact, electrical: sim to Amp 42827-2.	22	19C321643P1	Push button.		4031458P1	Spring.			
		to Mallory Type TTX.			Switch (S1), rotary, SPST, 3 amps at 125 v.	P10		THERMISTORS	23	NP280586	Faceplate.		N193P1408C6	Tap screw, phillips head: No. 8-18 x 1/2.			
C	5494481P111	Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.	R9	19A701250P229	Metal film: 1960 ohms ±1%, 1/4 w.			- · · · · · · · · · · · · · · · · · · ·	24	19A700115P3	Insulator, plate.		19A116773P105	Tap screw, Phillips POZIDRIV®: No. 7-19 x 5/16.			
C	9		R10 and	19A700106P55	Composition: 470 ohms ±5±, 1/4 w.	RTl	19C300048P6	Disc: 50K ohms ±10%; sim to NL IND. 4D103.	25	19A700068P1	Insulator, bushing.	1					
۰ ا	10 5496267P17	Tantalum: 1.0 μf ±20%, 35 VDCW; sim to Sprague Type 150D.	R11	1				CONNECTOR SUPPORT	26	19A134656P4	Flatwasher, Metric: No. 2.5MM.	}		CHARGER MOUNTING KIT 19A137939G1			
	11 5496267P14	Tantalum: 15 µf ±20%, 20 VDCW; sim to Sprague	R12	19A700050P19	wirewound: 3.3 ohms ±10%, 2 w.			19C328718G1	27	19A134586P2510C6	Machine screw, Metric: 2.5-0.45 x 10MM.						
		Туре 1500.	k13	3R152P511J	Composition: 510 ohms ±5±, 1/4 w.			CABLE ASSEMBLY 19D429935G1	28	19D429665P1	Front cap.		19B227124G2	Support. (Mounts on hump).			
								19842593301	29	19A130622P1	Spring.						
	12* 19A134202P7 13 19A700229P7 R1 4037822P1 R7* 4036887P6 R8* 5494922P1 R10 4037822P1 R10 4037822P1 R10 4037822P1 R1 19B219800G1 1 4033513P4 hru 12 13 19A116659P1	PPM. BIODES AND RECTIFIERS Silicon, 1000 mA, 400 PIV. Silicon; sim to Type 1N458A. Zener: 500 mW, 6.5 v. nominal. Silicon; sim to Type 1N458A. Added by REV A. Silicon; sim to Type 1N458A. Added by REV B. Silicon, 1000 mA, 400 PIV.	R14 R15 R16 R17 R18 R19 R20 R21 R22 R23* R24* R25* R26* R27*	19A700109P1 19A700106P77 3R152P432J 3R152P912J	Composition: 10K ohms ±5±, 1/4 w. Composition: 5.1K ohms ±5±, 1/4 w. Composition: 1K ohms ±5±, 1/4 w. Metal film: 88.7K ohms ±1%, 1/4 w. Metal film: 124K ohms ±1%, 1/4 w. Composition: 91 ohms ±5%, 1 w. Composition: 620 ohms ±5%, 1/4 w. Composition: 30K ohms ±5%, 1/4 w. Composition: 4.7K ohms ±5%, 1/4 w. Composition: 4.7K ohms ±5%, 1/4 w. Added by REV A. Composition: 3.9K ohms ±5%, 1/4 w. Added by REV A. Composition: 4.3K ohms ±5%, 1/4 w. Added by REV A. Composition: 9.1K ohms ±5%, 1/4 w. Added by REV A. Composition: 9.1K ohms ±5%, 1/4 w. Added by REV A. Composition: 9.1K ohms ±5%, 1/4 w. Added by REV A. Composition: 9.1K ohms ±5%, 1/4 w. Added by REV A. Composition: 270 ohms ±5%, 1/4 w. Added by REV A.	J803 Pl thru P4 P5 P6 and P7 P801	19A126140P3 19A700067P1 4029082P2 4029840P2 4029840P1 4029840P2 19B233000G1 19B232652G1 19A137578G1 19A127521G9	Toroidal core, ferrite: sim to Stackpole 88-31959. JACKS AND RECEPTACLES Connector. Includes: Receptacle: sim to Amphenol 83-798. Cover.	31 32 33 33 AR1 C1 C2 and C3 C4 C5 and C6 C7	19C328718G1 19C328679P1 19A134586P3508C6 19A1345339P2 19A134202P14 5494481P7 5496267P19 5496267P12 19A700005P2 5496267P19	Connector support. Channel. Machine screw: No. M3.5 x 8MM. ASSOCIATED PARTS 2 WATT AUDIO BOARD 19B232505G1 INTEGRATED CIRCUITS Linear, Audio amplifier; sim to SGS-ATES TBA810-ACB. Tantalum: 1 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Tantalum: 1 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Ceramic disc: 470 \(\mathcasepsilon \) Tantalum: 22 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Tantalum: 150 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Tantalum: 150 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Polyester: 1500 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Tantalum: 22 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Polyester: 1500 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Tantalum: 22 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Tantalum: 23 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Tantalum: 25 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Tantalum: 25 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Tantalum: 27 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Tantalum: 28 \(\mu \frac{\pmathcasepsilon}{\pmathcasepsilon} \) Tantalum: 29 \(\mu	J804	19B209103P506 N403P19C6 N403P19C6 N402P9C6 N130P1610C6 N130P1624C6 19A134653P6020 19A134654P11 19B232982P1 19B209288P17 5496809P17	Tap screw, hex head: No. 10-32 x 3/8. (Secures charger support to hump support). Lockwasher: No. 10. (Secures charger support to hump support). Washer, steel: No. 10. (Secures charger support to hump support). Screw, thread forming: No. 10-16 x 5/8. (Secures hump mount support to vehicle- thin mounting surface). Screw, thread forming: No. 10-16 x 1-1/2. (Secures hump mount support to vehicle- used with thick carpets or spacers). Bolt, machine. (Secures charger to charger support). Lockwasher, external tooth: No. 6.0M. (Secures charger to charger support). Cover. SPEAKER CABLE 198232791G1 JACKS AND RECEPTACLES Connector: Includes: Shell. Connector: female contact; sim to Molex 1381-T.			
	14 19A116359P1	Connector, printed wiring: 2 contacts; sim to	R31*	3R152P623J	Composition: 62K ohms ±5%, 1/4 w. Added by			MECHANICAL PARTS (SEE RC3873)	C8	3430701513	Type 150D.		1				
		Molex 09-60-1021.			REV A.		İ		С9	5496267P15	Tantalum: 47 µf ±20%, 20 VDCW; sim to Sprague Type 150D.	P14	1	Connector. Includes:			
	15 19B219627G1	Connector: 6 contacts. Connector. Includes:				1	19D429684P1	Top cover.	C10	19A116080P101	Polyester: 0.01 µf ±10%, 50 VDCW.		19A116659P138	Shell.			
	1000000000	Connector. Includes:	S1		(Part of R8).	2	19C328676G1	Bottom cover.	C11	19A116080P107	Polyester: 0.1 µf ±10%, 50 VDCw.	1	19A116781P6	Contact, electrical; sim to Molex 08-50-0108.			
	198209288P3	Shell. Contact, electric: wire size No. 14-20 AWG; sim				3	19A700031P310	Machine screw, Metric: 2.545 x 10MM.	""	12		1	1				
	19B209288P	to Molex 02-09-1101. (J802-1, 7).			l	4	19A134657P2	Lockwasher, tooth, Metric: 2.5.		1		1					
	19B209288P2	Contact, electric: wire size No. 22-30 AWG; sim to Molex 02-09-1141. (J802-3,4,6,8 & 9).			1				P13	19A116659P6	Connector, printed wiring: 6 contacts; sim to Molex 09-52-3061.						
		to motex 02-05 iiii. (6552 5)-joje u -y.															
₃ L		DELETED OR CHANGED BY PRODUCTION CHANGES					L					L	1		L	L	

PARTS LIST

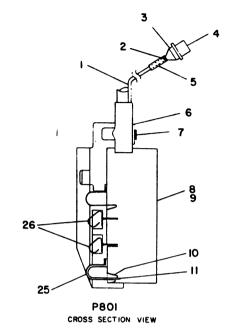
CONNECTOR SUPPORT & CABLE ASSEMBLY 19C328718G1 1SSUE 1

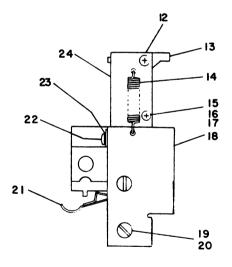
		CABLE/CONNECTOR ASSEMBLY 19D429935G1
E13	19A126140P3	Toroidal core: sim to Stackpole 88-31959.
Pl thru P4	4029840P2	Contact, electrical: sim to Amp 42827-2.
P5 ,	4029840P1	Contact, electrical: sim to AMP 41854.
P6 and P7	4029840 P 2	Contact, electrical: sim to Amp 42827-2.
P801		Connector. Includes:
	19B233000G1	Connector block.
	19A137578G1	Contact. (P801-3 thru 6, 8, 9).
	19B232652G1	Contact. (P801-1, 10, 12).
	19B232656P1	Contact.
Wl		CABLE ASSEMBLY 19A127521G9 ~
	19A700067Pl	Receptacle; sim to Amphenol 83-798.
	4029082P2	Cover, receptacle.
	19B209044P19	RF Cable.
		MECHANICAL PARTS (SEE RC4122)
1	19B209044P19	RF cable.
2	7489477P8	Ferrule.
3	4029082P2	Cover.
4	19A700067P1	Connector, receptacle; sim to Amphenol 83-798.
5	19C301208P6	Insulated sleeving.
6	19B232106P1	Strain relief.
7	19A134483P3006	Machine screw, Metric: No. 3-05 x 6MM.
8	19D429935G1	Cable/Connector assembly. (Not Used).
9	19B232656P1	Contact.
10 11	19B232636F1	Insulator.
12	N80P13024C6	Machine screw: No. 6-32 x 1-1/2.
13	19B232963P1	Stop.
14	19A137862P1	Spring.
15	19A134483P2510	Machine screw, Metric: No. 2.545 x 10MM.
16	19A134657P2	Lockwasher, tooth, Metric: size No. 2.5.
17	19A138061P1	Spacer.
18	19B233012G1	Support.
19	19A134647P1	Shield screw, pan head metric: M2.5 x .45 thd.
20	19A137927P1	Spacer.
21	19B233091G1	Spring.

SYMBOL	GE PART NO.	DESCRIPTION
22 23 24 25 26	19A134589P3006 19A134656P5 19B232971P1 19B232652G1 19A137578G1	Tap screw, thd. forming: 3-0.5 x 6MM. Flatwasher, metric: 3.0 screw dia. Channel. Contact. Contact.
		·
		·

*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES

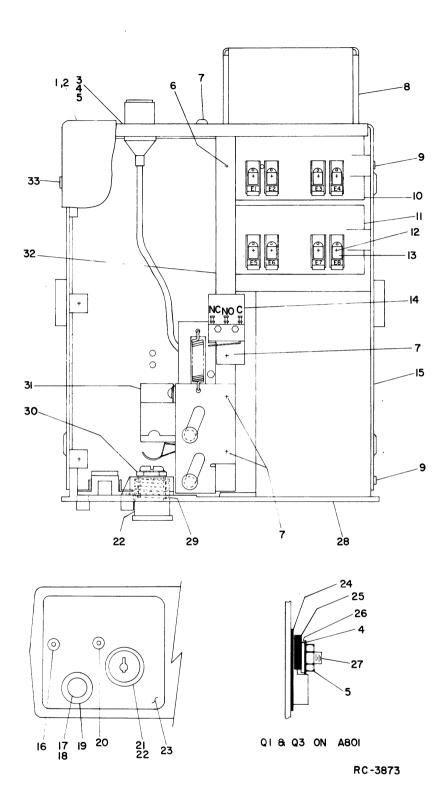
LBI30781





RC 4122

LBI30781



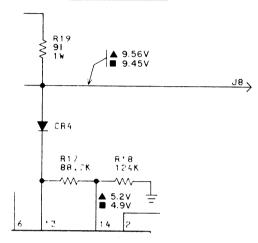
10

PRODUCTION CHANGES

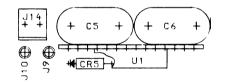
Changes in the equipment to improve performance or to simplify circuits are identified by a "Revision Letter," which is stamped after the model number of the unit. The revision stamped on the unit includes all previous revisions. Refer to the Parts List for descriptions of parts affected by these revisions.

REV. A - Component Board 19D429343G1
To add voltage cutoff for battery procetion, Added C12, CR7, CR8, R23, R24, R25, R26, R27, R28, R29, R30, R31 and U2.

Schematic Diagram was:



Outline Diagram was:



- REV. B To improve operation of voltage cutoff circuit. Add CR9. $\,$
- REV. C To improve RF bypass at 7.5V Regulator, Added Cl3.
- REV. D To improve operation the MPR radio with delux controller when operated in the charger. Deleted CR6. Connected J15-3 & H6 to J6. CR6 was silicon; sim to type lN458A.

TROUBLESHOOTING PROCEDURE

The test circuit shown can be used to simulate battery pack conditions and determine if the charger is working properly. Switch S1 simulates battery pack temperature (open-room temperature, closed-hot battery pack). Switch S2 resets charger logic, the same as removing the battery pack from the charging insert.

Connect the test circuit as shown on the diagram. Insert a battery pack into the charging insert. Use the logic chart and voltage readings on the diagram to determine the working condition of the charger.

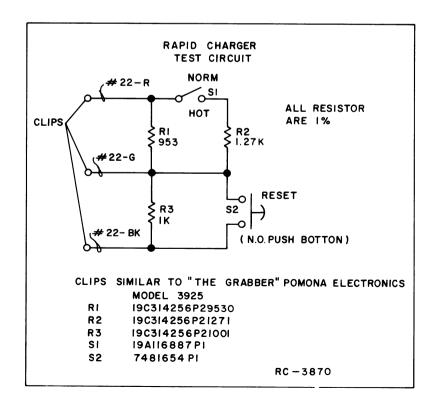
If the charger works properly with the test circuit, but not with the battery pack, check thermistors RTl and RT Battery. Each should measure approximately 50K ohms at room temperature (25°C).

NOTE:

Insure the battery pack is fully inserted into the charging insert and all contacts are made before troubleshooting.

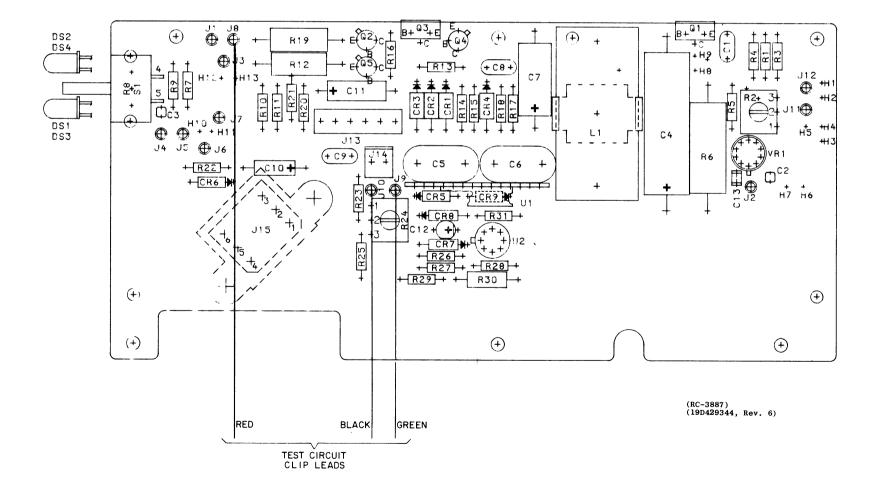
Other Checks:

- 1. Amber LED does not light, check fuse, Q2 and DS2.
- 2. If a known good battery pack has been charging and the charger fails to shut-off (READY light does not come on) at the end of the charge time, check Q3, Q4, Q5 and DS1.
- 3. U1-11 always high, logic will not reset, check C5.
- 4. U1-6 always low, no high rate of charge, check C6.
- U1-5 always low, logic will not reset, check C7 and C8.
- 6. No high rate of charge, check for open CR4 or Q3.



TEST BATTERY		Ul I	TEST CRT SWITCH POSITION			
CONDITION	11	11 4 6			S1	S2
No Battery	High	Low	Low	Low	Norm	Closed
Cold Battery	High	Low	Low	Low	Norm	Closed
Normal Battery Charging	Low	High	High	Low	Norm	Open
Charged Battery	Low	Low	Low	High	Hot	Open
Hot Battery Just Inserted	Low	Low	Low	Low	Hot	Open

LOW - PIN VOLTAGE < 1.0 VOLTS HIGH - PIN VOLTAGE > 3.0 VOLTS



TROUBLESHOOTING PROCEDURE

Issue 2

PARTS LIST

LBI-4481B

TRANSISTORIZED DYNAMIC MICROPHONE 19C320270G1, G2 (SEE RC-2454)

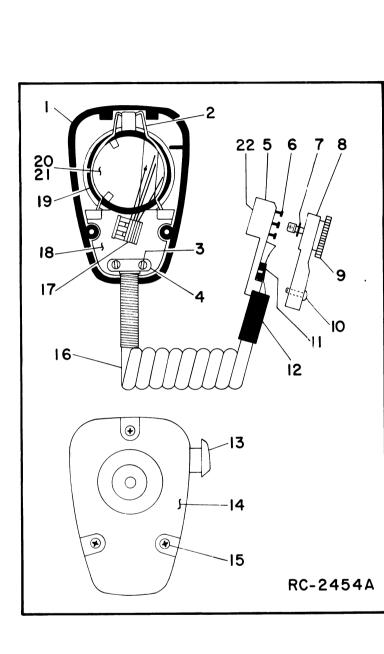
SYMBOL	GE PART NO.	DESCRIPTION
1		Front Case Assembly. RP127. (includes items 14, 15).
2		Retaining spring. (Part of item 18).
3		Tap screw, phillips. (Part of item 16).
4		Retaining bar. (Part of item 16).
5	19D416766P1	Connector base.
6	19A129435P1	Contact.
7	7109043P1	Retaining ring.
8	19D416767P1	Connector cover.
9	19B219723G1	Screw.
10	N136AP905C	Tap screw, phillips: No. 4 x 5/16.
11	19A116937P1	Cable clip.
12	19B219749P1	Strain relief.
13		Switch button kit. RP126.
14		Rear Case Assembly. (Part of item 1).
15		Tap screw, phillips. (Part of item 1).
16	19C321016G1	Cable assembly: Includes items 3-12 and cable RP129.
17		Switch Assembly. RP128.
18		Grille Assembly. RP130. (includes items 2, 19, 21).
19		"O" Ring. (Part of item 18).
20		Transistorized Cartridge. RPll7.
21		Washer. (Located under cartridge- part of item 18).
22	19C321016G3	Connector assembly: Includes items 5-12.
	,	

SERVICE SHEET

MICROPHOHE 19C320270G1 & G2 (Sheet 1)

12

Issue 1



²⁰ 21 RC-2454A

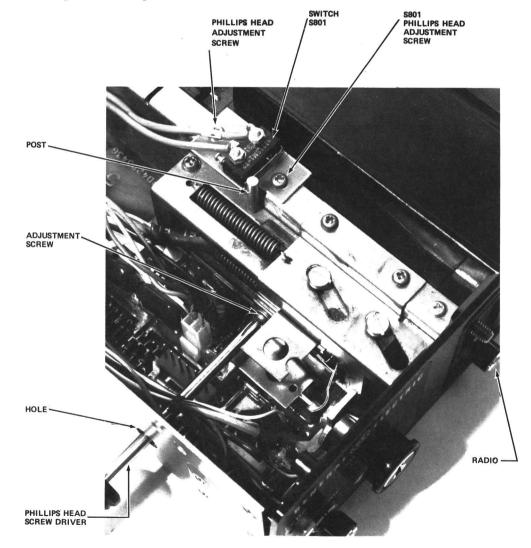
^{*}COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES

This addendum adds to maintenance manual LBI30781 an adjustment procedure for the spring latch and power switch S801.

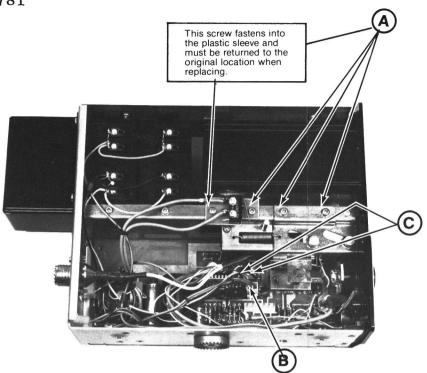
If any difficulties occur with intermittant or bad UDC contact the following adjustments should be made.

To adjust the spring latch and power switch S801:

- 1. Loosen all screws holding both the latch and the switch.
- 2. Slide S801 toward the back of the charger.
- 3. Press the radio into the charging insert as far as it will go. Hold the radio in this position and pull the spring latch back as far as it will go. Tighten the spring latch adjustment screw. The radio is now latched in the charging insert.
- 4. Slide S801 forward against the post until S801 is activated. The post should not be hitting the switch housing when the radio is pushed in as far as it will go. Tighten the two screws holding S801 in place.

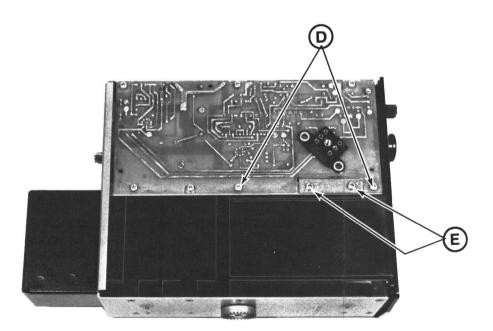


SPRING LATCH AND POWER SWITCH ADJUSTMENT PROCEDURE



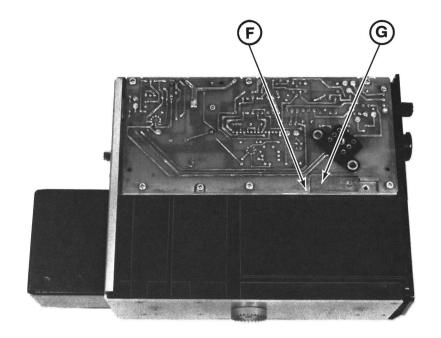
To remove cable assembly:

- 1. Remove Phillips Head screws at A.
- 2. Remove P14 at **B**.
- 3. Remove P9 and P10 at C.

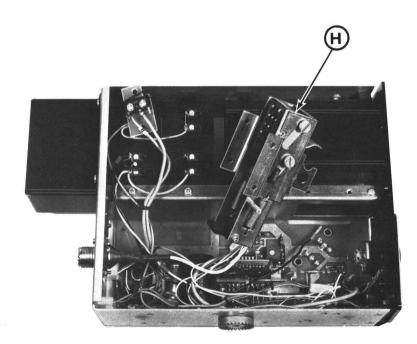


- 4. Loosen Phillips Head screws at D.
- 5. Remove Phillips Head screws at **E**.

PROCEDURE FOR REMOVING CONNECTOR SUPPORT AND CABLE ASSEMBLY 19C328718G1



- 6. Lift up on edge of printed wire board at (F).
- 7. Push cable assembly under printed wire board **(G)**.



8. Lift the cable assembly up and out as shown at \mathbf{H} .

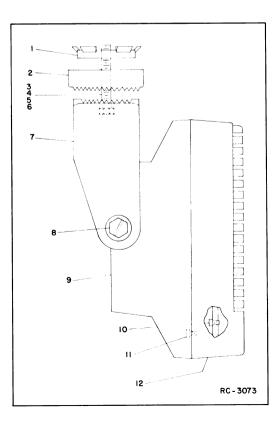
SPEAKER ASSEMBLY 19C32O3O2G2 ISSUE 2

BREAK-AWAY DEVICE KIT 19A129461G1 (SEE RC3073) ISSUE 1

SYMBOL	GE PART NO.	DESCRIPTION
		LOUDSPEAKERS
LS2	19A116910P1	Permanent magnet: 5 inch, 3.2 ohms ±15% imp, 5 w max operating; sim to Pioneer 002009.
		CABLES
₩2		CABLE ASSEMBLY 19A122167G1
		PLUGS
P804		Connector. Includes:
	5493018P2	Plug, phenolic: sim to Cinch 204-31-05-010.
	5491563P4	Hood.
	4033802Pl	Cable: approx 4 feet.
		MECHANNEL PARTS (SEE RC3073)
7	19C320016P2	Mounting bracket.
8	N187P16010C6	Machine screw: No. 10-32 x 5/8.
9	19B227593G2	Housing.
10	19A116986P108	Tap screw, with lockwasher: No. 7-19 x 1/2. (Secures speaker LS2 to housing).
11	19A116986P112	Tap screw, with lockwasher: No. 7-19 x 3/4. (Secures grille to housing).
12	19B219692G2	Grille.

SYMBOL	GE PART NO.	DESCRIPTION
1	19B219578G1	Safety Release Disc.
2	19C320022P1	Retaining bracket.
3	N187P16010C6	Screw, hex head, slotted: No. 10-32 x 5/8. (Quantity 1- used with safety release disc & retaining bracket).
4	N130P16012C6	Tap screw, hex head, slotted: No. 10-16 x 3/4. (Quantity 3- used without safety release disc & retaining bracket).
5	N130P16024C6	Tap screw, hex head, slotted: No. 10-16 x 1-1/2. (Quantity 3- used with thick carpet mounting).
6	N402AP9C	Flatwasher: No. 10. (Used with items 4 & 5).

*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES.

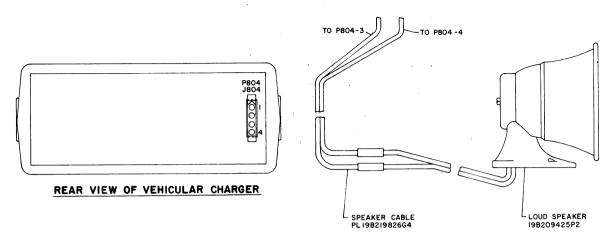


PARTS LIST

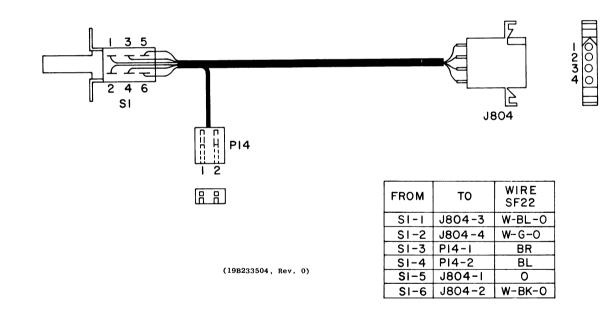
SPEAKER OPTION CABLE 19B232790G1 ISSUE 2

SYMBOL	GE PART NO.	DESCRIPTION
J804	19B209288P17 5496809P17	JACKS AND RECEPTACLES Connector. Includes: Shell. Contact, electrical, female: sim to Molex 1381-T. (Quantity 4).
P14		Connector. Includes:
	19A116659P138	Shell.
	19A116781P6	Contact, electrical: wire range No. 22-26 AWG; sim to Molex 08-50-0108. (Quantity 2).
S1	19A134426P2	Push: DPDT, alternate action, 14.0 VDC at 1.1 amp; sim to Switchcraft 34S-1025A.
		MISCELLANEOUS
	N136AP905C6	Tap screw, phillips POZIDRIV: 4-24 x 5/16. (Secures S1).
	N402P5C6	Washer, steel: No. 4. (Secures S1).

*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES.



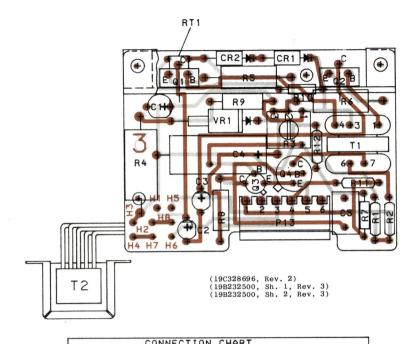
(19C328819, Rev. 1)



SERVICE SHEET

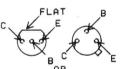
SPEAKER ASSEMBLY 19C320302G2 SPEAKER OPTION CABLE 19B232790G2 (Sheet 2)

LBI30781



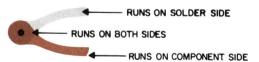
CUNNECTION CHART				
FROM	TO	LENGTH±.12		
T2-BL	H1	3.00	◆STRIP&TIN .125±.03	
T2-R	Н3	\wedge	STRIPETIN .125±.03	
T2-W	H5		◆STRIP&TIN .125±.03	
T2-Y	H2	\rightarrow	◆STRIP&TIN .125±.03	
T2-G	H4	3.00	STRIP&TIN .125±.03	
H8	Н6		DA JUMPER	
+ ALL	CONNECT	IONS TO BE I	MADE ON COMPONENT SID	

LEAD IDENTIFICATION FOR Q3 & Q4



IN-LINE TRIANGULAR
TOP VIEW

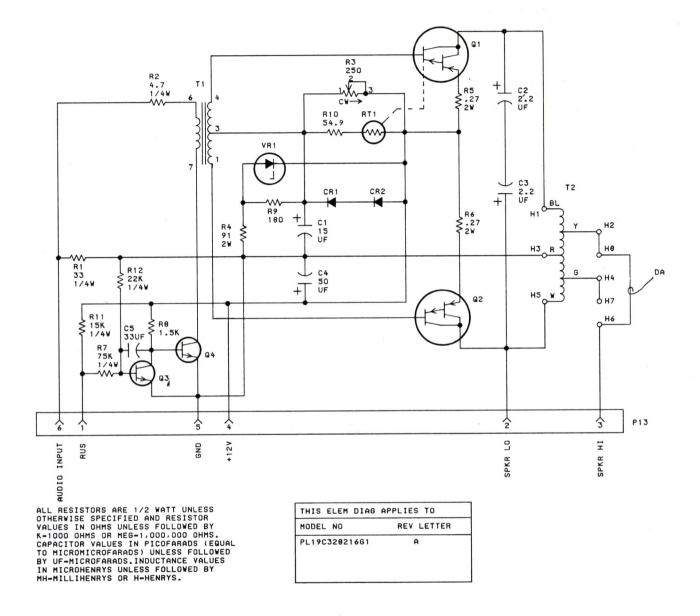
NOTE: LEAD ARRANGEMENT, AND NOT CASE SHAPE, IS DETERMINING FACTOR FOR LEAD IDENTIFICATION.



SERVICE SHEET

15 WATT AMPLIFIER 19C328216G1 (Sheet 3)

16 Issue 2



(19C328233, Rev. 4)

PARTS LIST

OPTIONAL 15 WATT POWER AMPLIFIER BOARD 19C328216G1 ISSUE 2

SYMBOL	GE PART NO.	DESCRIPTION
		CAPACITORS
	10410400000	
:1*	19A134202P8	Tantalum: 15 µf ±20%, 20 VDCW.
	5496267P14	Earlier than REV A: Tantalum: 15 μf ±20%, 20 VDCW; sim to Sprague Type 150D.
22* and	19A134202P7	Tantalum: 2.2 µf ±20%, 20 VDCW.
23*	5496267P13	Tantalum: 2.2 µf ±20%, 20 VDCW; sim to Sprague Type 150D.
24	19A115680P4	Electrolytic: 50 µf +150% -10%, 25 VDCW; sim to Mallory Type TTX.
C5*	19A700004P5	Metallized polyester: 0.33 μf ±10%, 63 VDCW. Added by REV A.
1	4007000Pl	DIODES AND RECTIFIERS
CR1 and CR2	4037822P1	Silicon, 1000 mA, 400 PIV.
P13	19A116659P6	Connector, printed wiring: 6 contacts; sim to Molex 09-52-3061.
	į.	
		TRANSISTORS
Q 1	19A130324G5	Silicon, PNP. Includes RT1.
Q 2	19A134612P1	Silicon, PNP; sim to T1P-125.
Q 3	19A115774P1	Silicon, NPN.
Q4	19A115300P4	Silicon, NPN.
		RESISTORS
n1+	19A700106P27	Composition: 33 ohms ±5%, 1/4 w.
R1*	194700106927	Earlier than REV A:
	19A700113P39	Composition: 100 ohms ±5%, 1/2 w.
R2*	19A700106P7	Composition: 4.7 ohms ±5%, 1/4 w.
1,2 +	Isaroutour	Earlier than REV A:
	19A700113P7	Composition: 4.7 ohms ±5%, 1/2 w.
R3*	19A116559P103	Wariable, cermet: 250 ohms ±20%, 0.5 w; sim to CTS Series 360.
		Earlier than REV A:
	19A116559P115	Variable, cermet: 100 ohms $\pm 20\%$, 0.5 w; sim to CTS Series 360.
R4	3R79P910J	Composition: 91 ohms ±5%, 2 w.
R5 and R6	19A700000P6	Wirewound: 0.27 ohms ±10%, 2 w.
R7*	3R152P753J	Composition: 75K ohms ±5%, 1/4 w. Earlier than REV A:
	3R77P753J	Composition: 75K ohms ±5%, 1/2 w.
R8	19A700113P67	Composition: 1.5K ohms ±5%, 1/2 w.
R9	19A700113P45	Composition: 180 ohms ±5%, 1/2 w.
R10	19C314256P25499	
		8.0
	Associated and the second	

	1	1	i i	
	R11*	19A700106P91	Composition: 15K ohms ±5%, 1/4 w. Added by REV A	
	R12*	19A700106P95	Composition: 22K ohms ±5%, 1/4 w. Added by REV A.	
	D.W.I	5400020D54	The mister: 50 chms +10% colon code blue; sim to	
	RT1	5490828P54	Thermistor: 50 ohms $\pm 10\%$, color code blue; sim to Carborundum Type B0807J-16. (Part of Q1 assembly).	
	T1	19A134159P1	Audio freq: 300-4000 Hz, ±1.0 dB max,	
			Pri: 40 ohms ±10%, Sec: 60 ohms 2.5 MADC.	
	T2	19A134167P1	Audio freq: 300-4000 Hz, ±1 dB, 1.6 amp max, Input 2.0 watt at 8.0 ohms, 50 MADC, 1000 Hz.	
e				
	VR1	19A115528P1	Zener: 1 watt, 6.6 mW.	
			MISCELLANEOUS	
ue		19B233014P1	Heat sink. (Q1 & Q2).	
		19A116023P3	Insulator, plate. (Used with Q1 & Q2).	
to		19A134016P1	Insulator, bushing. (Used with Q1 & Q2).	
		19A134661P3	Hex nut, Metric: M2.5 x 0.45. (Secures Q1 & Q2 and PA Board).	
		19A134483P2510	Machine screw, Metric: 2.545 x 10MM. (Secures Q1 & Q2).	
		19A134657P2	Lockwasher, Metric: steel. (Secures Q1 & Q2 and PA Board).	
		19A134656P4	Flatwasher, Metric: steel. (Secures Q1 & Q2 and PA Board).	
io o		4036555P1	Insulator, washer: nylon. (Used with Q4).	
		19A134589P3006	Tap screw, Metric: 3-0.5 x 6MM. (Secures heat sink to component board).	
		19A134586P2510C6	Machine screw, flathead: 2.5 x 0.45 x 10MM.	
			(Secures PA Board).	
	1		1	
-				
to				
to				

DESCRIPTION

GE PART NO.

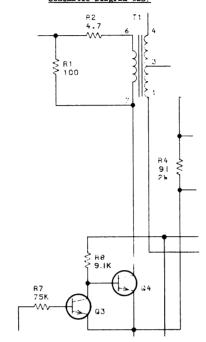
SYMBOL

PRODUCTION CHANGES

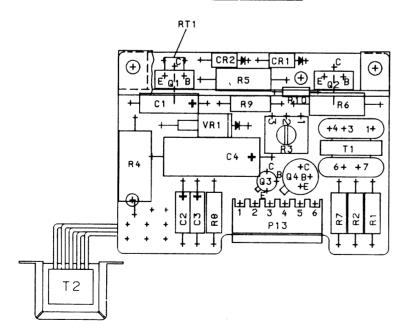
Changes in the equipment to improve performance or to simplify circuits are identified by a "Revision Letter," which is stamped after the model number of the unit. The revision stamped on the unit includes all previous revisions. Refer to the Parts List for descriptions of parts affected by these revisions.

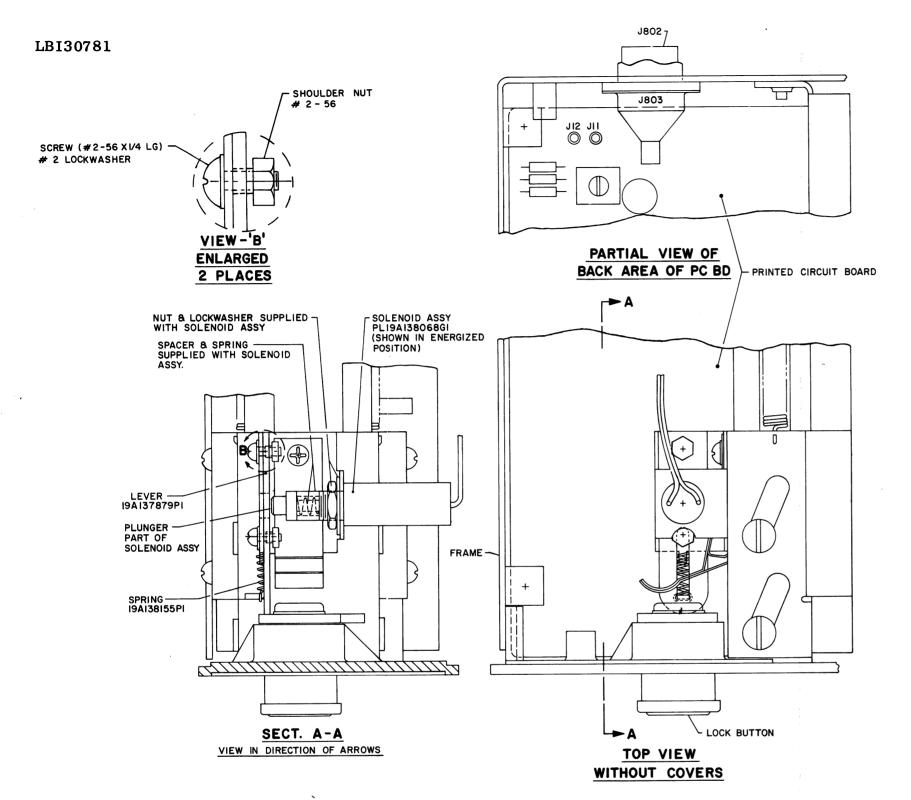
REV. A - To reduce noise in speaker. Changed C1, C2, C3, R1, R2, R3, and R7. Added C5, R11 and R12.

Schematic Diagram was:



Outline Diagram was:





(19D430082, Rev. 2)

SERVICE SHEET

IGNITION LOCK KIT 19A138074G1 (Sheet 4)

18

Issue 2

THESE INSTRUCTIONS COVER THE INSTALLATION OF MODIFICATION KIT PLI9AI38074GI FOR APPLICATION OF THE IGNITION LOCK OPTION.

INSTRUCTIONS:

- 1. ASSEMBLE SPRING (19A138155PI) TO LEVER (19A137879PI) AS SHOWN.
- ASSEMBLE LEVER (19A137879PI) TO BRACKET WITH SCREW, EYELET, LOCKWASHER AND NUT AS SHOWN. APPLY A THIN FILM OF LUBRICANT (LUBRIPLATE \$130-A PER 19A115204PI OR EQUIV) TO MATING SURFACE OF LEVER & BRACKET.
- ASSEMBLE SOLENOID (PLI9AI38068GI) TO BRACKET AS SHOWN AND CONNECT WIRES TO JII AND JI2 ON PWB.
- 4. TEST OPERATION OF ASSEMBLY AS FOLLOWS:
 WHEN SOLENOID IS DEENERGIZED, PLUNGER TIP SHOULD ENGAGE IN THE HOLE
 IN THE MOUNTING BRACKET (THRU THE LEVER) AND PREVENT THE LOCK BUTTON
 FROM BEING DEPRESSED. WHEN SOLENOID IS ENERGIZED, (APPLY 13.8 VDC TO
 PINS 4 AND 7 OF J802) PLUNGER TIP SHOULD RETRACT AND ALLOW THE LOCK
 BUTTON TO BE DEPRESSED.

PARTS LIST

OPTIONAL IGNITION LOCK KIT 19A138074G1 ISSUE 1

. SYMBOL	GE PART NO.	DESCRIPTION
	19A138068G1	Solenoid assembly. (Includes electrical contacts, spacer, tip, dowel pin, helical spring & solenoid).
	19A134676P1	Solenoid: 72 ohms ±10% coil res, 12 VDC, 2 watt; sim to Oak mfg Co. C7-C18C-12DC-AY-PULL Coil Res.
	4035235P11	Helical spring. (Part of 19Al38068Gl assembly).
	N537P605	Dowel Pin. (Part of 19A138068Gl assembly).
	19A136667P1	Solenoid tip. (Part of 19Al38068Gl assembly).
	19A136825P1	Spacer. (Part of 19Al38068Gl assembly).
	4029840P2	Contact, electrical: sim to Amp 42827-2. (Part of 19A138068Gl assembly).
	19A137879P1	Lever. (Connects to bracket).
	19A138155P1	Spring. (Connects to lever).
	19A134483P2510	Machine screw, Metric: No. 2.545 x 10MM. (Secures lever to bracket).
	19A134657P2	Lockwasher, tooth, Metric: No. 2.2MM. (Secures lever to bracket).
	19A134661P3	Hex nut, steel: Metric, size No. M2.5 x 0.45. (Secures lever to bracket).
	N330P1203P22	Eyelet, metallic. (Located under lever mounting screw).
		·

^{*}COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES