

MAINTENANCE MANUAL  
for  
TPL CHANNEL GUARD UNITS

Encoder-Decoder Models 4EK12A10 and 11  
Encoder Model 4EH13A10  
Decoder Models 4EJ14A10 and 11

LBI-3482B  
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DF-5002

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## SPECIFICATIONS

### Channel-Guard Tone Squelch Encoder

Output: 3 volts rms into 17,000 ohms (low band).  
1.1 volts rms into 4,000 ohms (high band).

Input: 12 VDC at 8 ma.

### Channel-Guard Tone Squelch Decoder

Output: Filtered audio into TPL audio amplifier.  
DC control voltage to TPL audio amplifier.

Input: 12 VDC at 25 ma.  
30 millivolts of tone (nominal).

### Tone Frequencies:

Low Range: 71.9 cps to 156.7 cps.

High Range: 131.8 cps to 203.5 cps.

# **GENERAL ELECTRIC TRANSISTORIZED PROGRESS LINE CHANNEL GUARD**

## **INTRODUCTION**

General Electric Transistorized Progress Line CHANNEL GUARD options are designed to prevent the reception of undesired signals in TPL mobile communications. All signals on a channel are locked out except those which are continuously tone coded for positive identification by a TPL receiver.

The CHANNEL GUARD unit consists of a tone squelch encoder and tone squelch decoder. The encoder provides the properly coded tone for modulating the carrier during transmission and the decoder unsquelches the TPL receiver when the proper tone code is received. Stations and mobiles equipped with CHANNEL GUARD may thus communicate without receiving signals from other users of the same channel.

TPL CHANNEL GUARD permits automatic channel monitoring by reverting to the standard squelch circuit in the TPL receiver when the microphone is removed from the hang-up bracket.

Five models of the TPL CHANNEL GUARD are available. Model 4EK12A10 is an encoder/decoder used in the low tone range of 71.9 to 156.7 cps. Model 4EK12A11 is an encoder/decoder used in the high tone range of 131.8 to 203.5 cps. Model 4EH13A10 is used in encoder only applications. Model 4EJ14A10 is used in low-range decoder only applications, while Model 4EJ14A11 is used in high-range decoder only applications. These models are compatible with TPL Oscillator Board Models 4EG11C10 (Revision D or later ) and 4EG11E10.

## **INSTALLATION**

The Tone Squelch Unit is housed in Option Case 5498341-P1 which mounts on the rear panel of the TPL receiver. The transmitter portion of the TPL unit may be attached to the Option Case for single-unit mounting. Option Cable PL-19B204657-G1 connects between the tone squelch unit and option jack J707 on the TPL control unit. Modification Kit PL-4033533-G2 must be installed in the TPL unit. This kit contains a Tone Option Harness (PL-5492146-G2) and option jack J707. Installation Diagram RC-1080 outlines the complete installation procedure.

## OPERATION

When the microphone of the TPL combination is on the hang-up bracket, the tone squelch circuit keeps the TPL audio circuits squelched until a signal modulated by the proper tone coding is received. When such a signal is received, the cut-off bias on the TPL audio circuits is removed to permit the receiver to operate.

When a call is initiated, the operator lifts the microphone from the hang-up bracket. The TPL receiver reverts to the standard squelch circuit. The channel may then be monitored. If the operator finds the channel clear, the call is made in the usual manner. The proper tone for unsquelching the receiver of the called radio will be transmitted automatically.

## ADJUSTMENT

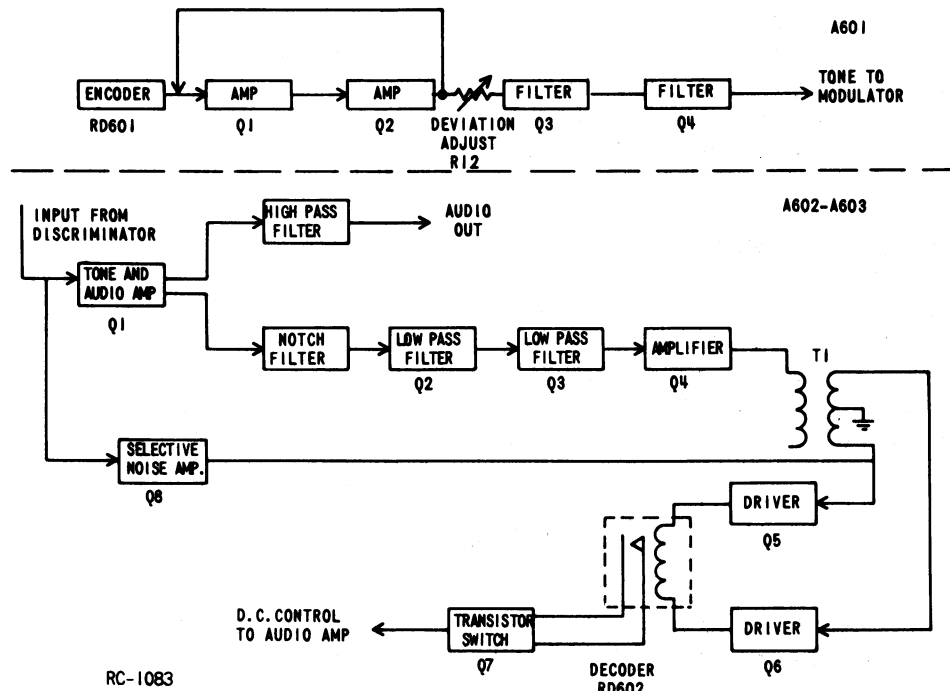
Only one adjustment is required on the tone squelch unit. Normally this adjustment is made at the factory and should require no further adjustment. If operating conditions or system applications are such that adjustment of this control is necessary, the procedure outlined below should be followed.

### Low-Band TPL

1. Monitor the TPL transmitter with a deviation monitor.
2. Connect AC-VTVM between J104 (HI) and J114 (shield) on the TPL audio/exciter board.
3. Adjust R12 on the tone squelch encoder board (A601) for 0.75 KC deviation or 3 volts rms as read on the VTVM whichever occurs first. (At least 0.5 KC deviation must be obtained without exceeding 3 volts rms between J104 and J114).

### High-Band TPL

1. Monitor the TPL transmitter with a deviation monitor.
2. Adjust R12 on the tone squelch encoder board (A601) for 0.75 KC deviation.



## CIRCUIT DESCRIPTION

### ENCODER BOARD A601

Q1 and Q2, together with the reed encoder RD601, serve as the tone oscillator portion of the transmitter. RD601 is an electro-mechanical device resonant to the desired tone frequency. The output of Q2 is coupled to RD601 which, in turn, is connected to the base of Q1. The resultant output of the oscillator circuit is essentially a square wave. The tone signal is passed through the deviation control R12, through a band-pass filter composed of Q3-Q4 to the output terminal P601-4. The tone signal is then passed to the oscillator stage of the TPL transmitter.

### DECODER BOARDS A602 and A603

Audio from the TPL discriminator is connected to the tone squelch unit through P601-3; the audio signal is amplified by Q1. The collector output of Q1 is divided into two paths: a high-pass filter removes the tone from the audio signal, returning the speech frequencies to the TPL audio circuits through P601-6; the other path passes the tone signal through a low-pass filter Q2-Q3. Component selection in this circuit determines the tone range of the Channel Guard decoder.

The tone is amplified by Q4 and passed to a push-pull driver circuit composed of T1 and Q5-Q6. This stage drives the reed decoder RD602.

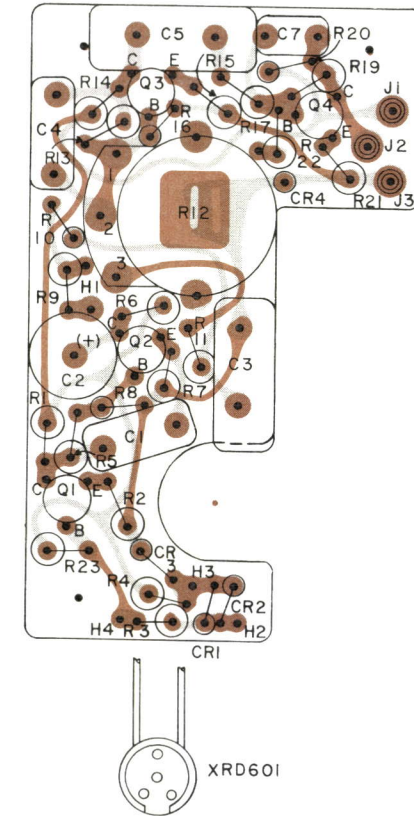
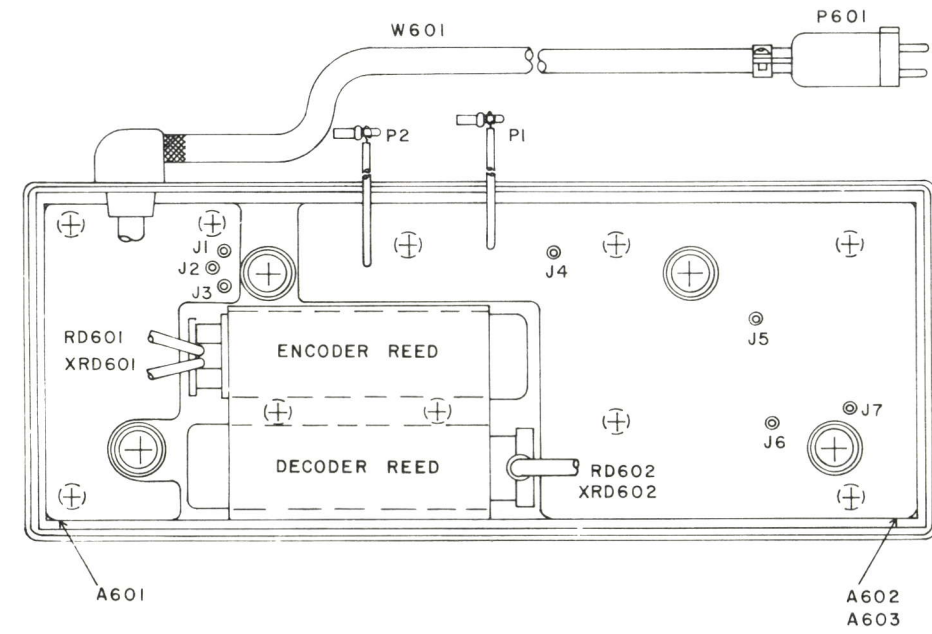
The reed is resonant to the desired tone frequency and its contacts will close only when the correct tone frequency is present. Noise frequencies above 5 KC which are present in the audio signal are amplified by Q8 and applied to the driver stage to decrease the sensitivity of the reed decoder and thus reduce noise falsing in the decoder.

Transistor switch Q7 controls the squelch function in the TPL audio circuits. As long as the hookswitch is operated (mike on hook), Q7 is conducting. Conduction of Q7 supplies a control voltage through P601-2 to the audio stages of the TPL receiver to keep the latter squelched. When the microphone is removed from the hookswitch (or a tone of the proper frequency is received to close the contacts of RD602) Q7 is turned off unsquelching the TPL receiver.

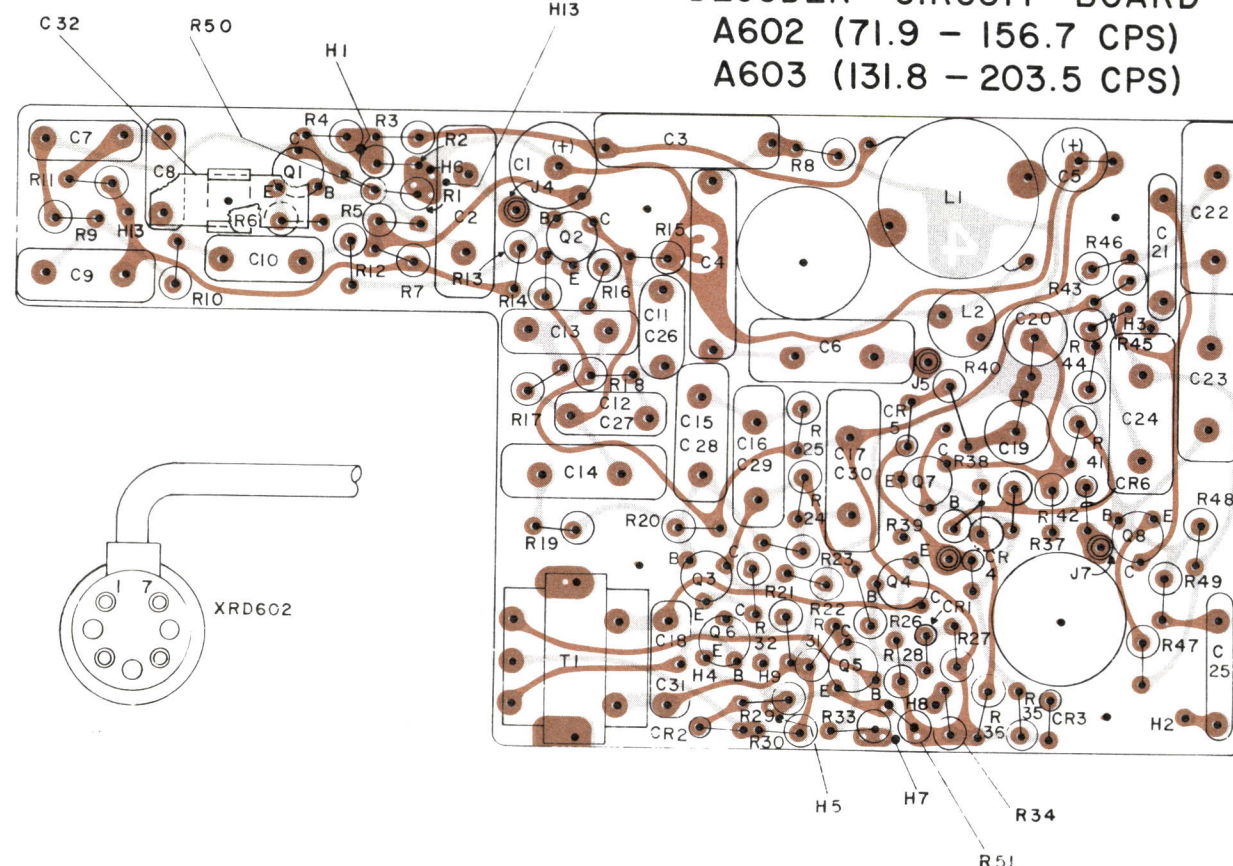
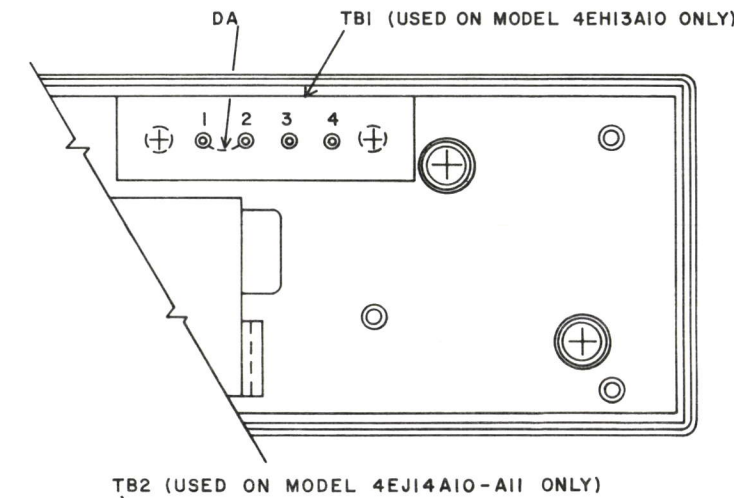
### **MAINTENANCE**

Refer to the Service Sheet (RC-1082) for component location and voltage readings of the Channel Guard units.

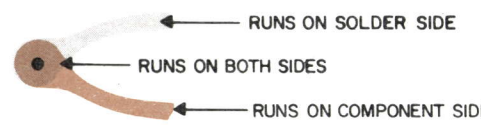
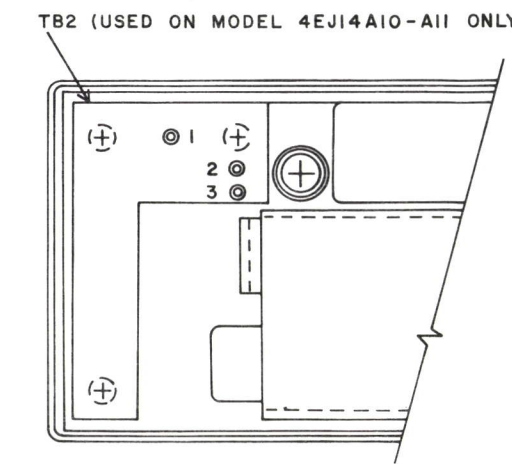




ENCODER CIRCUIT BOARD  
A601

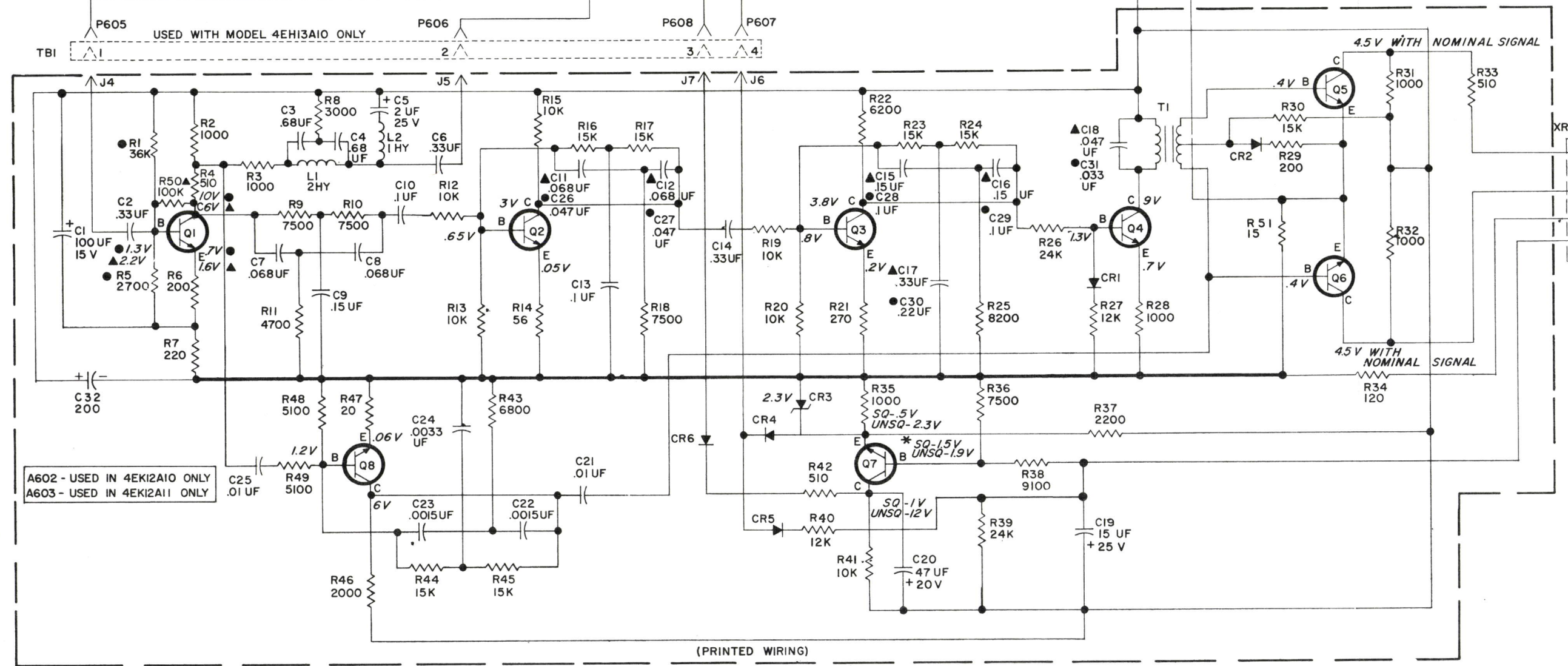
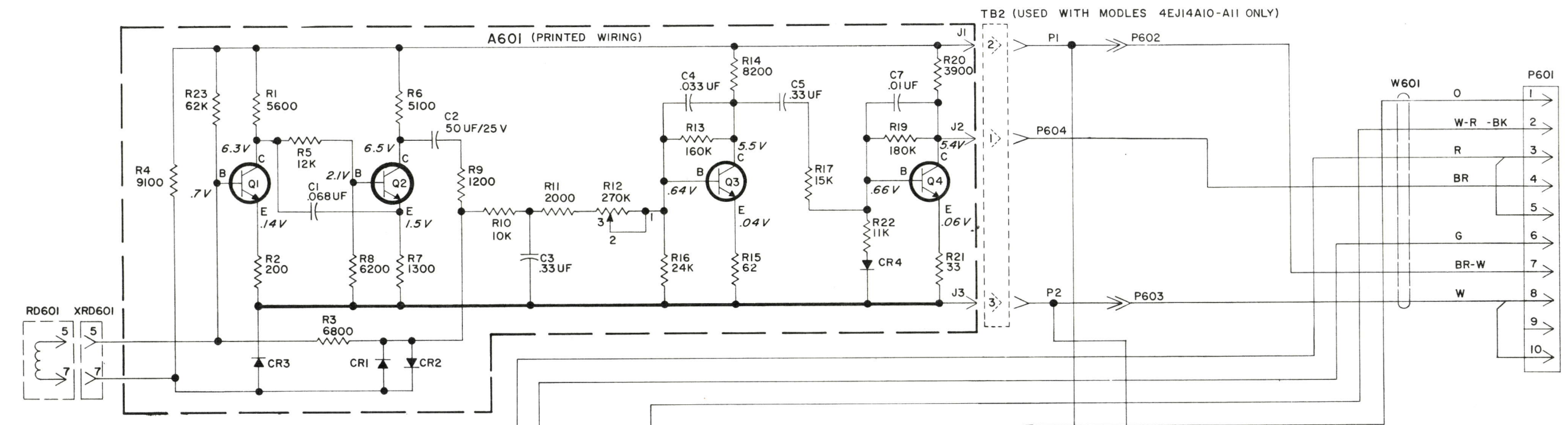


DECODER CIRCUIT BOARD  
A602 (71.9 - 156.7 CPS)  
A603 (131.8 - 203.5 CPS)



(19D402496, Rev. 4)  
(19B204647, Sh. 1, Rev. 1)  
(19B204647, Sh. 2, Rev. 1)

(19D402496, Rev. 4)  
(19C303531, Sh. 1, Rev. 3)  
(19C303531, Sh. 2, Rev. 4)



- ▲ USED IN LOW SPLIT GR.1 ONLY (A602)
- USED IN HIGH SPLIT GR.2 ONLY (A603)
- \* Q7 VOLTAGE READINGS SHOWN FOR HOOKSWITCH TO -GND WITH NO TONE. THESE READINGS WILL VARY SLIGHTLY WITH HOOKSWITCH TO +GND AND TONE PRESENT.

ALL RESISTORS ARE 1/2 WATT UNLESS OTHERWISE SPECIFIED AND RESISTOR VALUES IN OHMS UNLESS FOLLOWED BY K=1000 OHMS OR MEG=1,000,000 OHMS. CAPACITOR VALUES IN PICO FARADS (EQUAL TO MICROMICROFARADS) UNLESS FOLLOWED BY UF= MICROFARADS. INDUCTANCE VALUES IN MICROHENRYS UNLESS FOLLOWED BY MH= MILLIHENRYS OR H=HENRYS.

SEE APPLICABLE PRODUCTION CHANGE SHEETS IN INSTRUCTION BOOK SECTION DEALING WITH THIS UNIT. FOR DESCRIPTION OF CHANGES UNDER EACH REVISION LETTER.

MODEL NO	REV LETTER
4EK12A10	E
4EK12A11	E
4EH13A10	E
4EJ14A10	E
4EJ14A11	E

# Service Sheet

TPL CHANNEL GUARD UNITS  
MODELS 4EK12A10 & 11, REV. E  
MODEL 4EH13A10  
MODELS 4EJ14A10 & 11, REV. E

(RC-1082D, Sheet 1)

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(19D402378, Rev. 10)

IN ORDER TO RETAIN RATED EQUIPMENT PERFORMANCE, REPLACEMENT OF ANY SERVICE PART SHOULD BE MADE ONLY WITH A COMPONENT HAVING THE SPECIFICATIONS SHOWN ON THE PARTS LIST FOR THAT PART.



PARTS LIST			SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION
TPL CHANNEL GUARD UNITS																				
ENCODER/DECODER MODEL 4EK12A10 (PL-19D402376-G1) REV E ENCODER/DECODER MODEL 4EK12A11 (PL-19D402376-G2) REV E ENCODER/DECODER MODEL 4EK13A10 (PL-19D402376-G3) REV E DECODER MODEL 4EK14A10 (PL-19D402376-G4) REV E DECODER MODEL 4EK14A11 (PL-19D402376-G5) REV E																				
SYMBOL	G-E PART NO.	DESCRIPTION																		
----- SUBASSEMBLIES -----																				
ENCODER CIRCUIT BOARD PL-19C303525-G1 (Used in Models 4EK12A10, 11, 4EK13A10)																				
----- CAPACITORS -----																				
C1	5491189-P105	MyLars, epoxy-dipped: .068 $\mu$ $\pm$ 20%, 50 VDCW; sim to Good-All 601PE.																		
C2	5495670-P18	Electrolytic tubular: 50 $\mu$ $\pm$ +100% -10%, 25 VDCW; sim to Sprague 30D186A1.																		
C3	5491189-P109	MyLars, epoxy-dipped: 0.33 $\mu$ $\pm$ 20%, 50 VDCW; sim to Good-All 601PE.																		
C4	5491189-P103	MyLars, epoxy-dipped: .033 $\mu$ $\pm$ 20%, 50 VDCW; sim to Good-All 601PE.																		
C5	5491189-P109	MyLars, epoxy-dipped: 0.33 $\mu$ $\pm$ 20%, 50 VDCW; sim to Good-All 601PE.																		
C7	5491189-P101	MyLars, epoxy-dipped: .01 $\mu$ $\pm$ 20%, 50 VDCW; sim to Good-All 601PE.																		
----- RECTIFIERS -----																				
CR1 thru CR4	4036936-P1	Silicon; sim to HD-4418.																		
----- JACKS AND RECEPTACLES -----																				
J1 thru J3	4033513-P4	Pin, contact: sim to Bead Chain L93-3.																		
----- TRANSISTORS -----																				
Q1 thru Q4	19A115123-P1	Silicon, NPN; sim to Type 2N2712.																		
----- RESISTORS -----																				
R1	3R77-P562K	Fixed composition: 5600 ohms $\pm$ 10%, 1/2 w.																		
R2	3R77-P201K	Fixed composition: 200 ohms $\pm$ 10%, 1/2 w.																		
R3	3R77-P682K	Fixed composition: 6800 ohms $\pm$ 5%, 1/2 w.																		
R4	3R77-P912K	Fixed composition: 9100 ohms $\pm$ 10%, 1/2 w.																		
R5	3R77-P123K	Fixed composition: 12,000 ohms $\pm$ 10%, 1/2 w.																		
R6	3R77-P512K	Fixed composition: 5100 ohms $\pm$ 10%, 1/2 w.																		
R7	3R77-P132K	Fixed composition: 1300 ohms $\pm$ 10%, 1/2 w.																		
R8	3R77-P622K	Fixed composition: 6200 ohms $\pm$ 10%, 1/2 w.																		
R9	3R77-P122K	Fixed composition: 1200 ohms $\pm$ 10%, 1/2 w.																		
R10	3R152-P103K	Fixed composition: 10,000 ohms $\pm$ 10%, 1/4 w.																		
R11	3R77-P202K	Fixed composition: 2000 ohms $\pm$ 10%, 1/2 w.																		
R12	7491365-P9	Variable, carbon film: 0.25 megohm $\pm$ 20%, 0.1 w, linear taper; sim to CTS Type UPE-70.																		
----- RESISTORS(Cont'd) -----																				
R13	3R77-P164K	Fixed composition: 0.16 megohm $\pm$ 10%, 1/2 w.																		
R14	3R77-P822K	Fixed composition: 8200 ohms $\pm$ 10%, 1/2 w.																		
R15	3R77-P620K	Fixed composition: 62 ohms $\pm$ 10%, 1/2 w.																		
R16	3R152-P243K	Fixed composition: 24,000 ohms $\pm$ 10%, 1/4 w.																		
R17	3R77-P153K	Fixed composition: 15,000 ohms $\pm$ 10%, 1/2 w.																		
R19	3R77-P184K	Fixed composition: 0.18 megohm $\pm$ 10%, 1/2 w.																		
R20	3R152-P392K	Fixed composition: 3900 ohms $\pm$ 10%, 1/4 w.																		
R21	3R77-P330K	Fixed composition: 33 ohms $\pm$ 10%, 1/2 w.																		
R22	3R77-P113K	Fixed composition: 11,000 ohms $\pm$ 10%, 1/2 w.																		
R23	3R77-P623K	Fixed composition: 62,000 ohms $\pm$ 10%, 1/2 w.																		
----- SOCKETS -----																				
XRD601	19A115068-P1	Tube: 7-pin miniature.																		
----- CAPACITORS -----																				
C1	5491189-P105	MyLars, epoxy-dipped: .068 $\mu$ $\pm$ 20%, 50 VDCW; sim to Good-All 601PE.																		
C2	5495670-P18	Electrolytic tubular: 50 $\mu$ $\pm$ +100% -10%, 25 VDCW; sim to Sprague 30D186A1.																		
C3	5491189-P109	MyLars, epoxy-dipped: 0.33 $\mu$ $\pm$ 20%, 50 VDCW; sim to Good-All 601PE.																		
C4	5491189-P103	MyLars, epoxy-dipped: .033 $\mu$ $\pm$ 20%, 50 VDCW; sim to Good-All 601PE.																		
C5	5491189-P109	MyLars, epoxy-dipped: 0.33 $\mu$ $\pm$ 20%, 50 VDCW; sim to Good-All 601PE.																		
C7	5491189-P101	MyLars, epoxy-dipped: .01 $\mu$ $\pm$ 20%, 50 VDCW; sim to Good-All 601PE.																		
----- RECTIFIERS -----																				
CR1 thru CR4	4036936-P1	Silicon; sim to HD-4418.																		
----- JACKS AND RECEPTACLES -----																				
J1 thru J3	4033513-P4	Pin, contact: sim to Bead Chain L93-3.																		
----- TRANSISTORS -----																				
Q1 thru Q4	19A115123-P1	Silicon, NPN; sim to Type 2N2712.																		
----- RESISTORS -----																				
R1	3R77-P562K	Fixed composition: 5600 ohms $\pm$ 10%, 1/2 w.																		
R2	3R77-P201K	Fixed composition: 200 ohms $\pm$ 10%, 1/2 w.																		
R3	3R77-P682K	Fixed composition: 6800 ohms $\pm$ 5%, 1/2 w.																		
R4	3R77-P912K	Fixed composition: 9100 ohms $\pm$ 10%, 1/2 w.																		
R5	3R77-P123K	Fixed composition: 12,000 oh																		



SYMBOL	G-E PART NO	DESCRIPTION
W601		----- CABLES -----
		CABLE ASSEMBLY PL-19B204657-G1
		----- PLUGS -----
	P601	5495345-P11 Connector: 10 male contacts, black phenolic; sim to Component Mfg Service 6601-M10.
	P602 thru P608	4029840-P1 Contact, electrical: sim to Amp 41854.
		----- MISCELLANEOUS -----
	5498341-P1	Housing: 8.64 x 3.4 x .062 inches, gray semigloss phosphate aluminum alloy. (Used with A601, 602, 603).
	PL-19B204653-G1	Support: 8.27 x 3 x .064 inches, chromate coated aluminum alloy. (Used with RD601, 602).
	PL-19A121348-G1	Upper Support: 2.5 x 2.04 x 0.5 inches, chromate coated aluminum alloy. (Used with RD601, 602).
	7491987-P7	Bushing, strain relief: 2.011 x 0.63 x 0.562 in- ches, wire; sim to Heyman Mfg SR-16-1. (Used with W701).
RD601	4032591-P27	Insulator: 2 x 0.75 x 0.188 inches, sponge rubber. (Used with RD601, 602).
	19A121370-P1	Support: 2.5 x 0.89 x 0.8 inches, chromate coated aluminum alloy. (Replaces RD602). (Used in Model 4EH13A10, 4EJ14A10, 11).
	5492309-P1	Clip, mounting: nylon. (Used with C32 in A602, 603). (Added by Rev A).
		----- RESONANT REED ENCODER -----
		Reed, governor: Coil - 600 ohms $\pm 10\%$ , standard 7-pin tube socket mounting.
		LO RANGE
	3R161-P719	71.9 cps
	3R161-P770	77.0 cps
	3R161-P825	82.5 cps
	3R161-P885	88.5 cps
	3R161-P948	94.8 cps
	3R161-P1000	100.0 cps
	3R161-P1035	103.5 cps
	3R161-P1072	107.2 cps
	3R161-P1109	110.9 cps
	3R161-P1148	114.8 cps
	3R161-P1188	118.8 cps
	3R161-P1230	123.0 cps
	3R161-P1273	127.3 cps
	3R161-P1318	131.8 cps
	3R161-P1365	136.5 cps
	3R161-P1413	141.3 cps
	3R161-P1462	146.2 cps
	3R161-P1514	151.4 cps
	3R161-P1567	156.7 cps
		HIGH RANGE
	3R161-P1318	131.8 cps
	3R161-P1365	136.5 cps
	3R161-P1413	141.3 cps
	3R161-P1462	146.2 cps
	3R161-P1514	151.4 cps
	3R161-P1567	156.7 cps
	3R161-P1622	162.2 cps
	3R161-P1679	167.9 cps
	3R161-P1738	173.8 cps
	3R161-P1799	179.9 cps
	3R161-P1862	186.2 cps
	3R161-P1928	192.8 cps
	3R161-P2035	203.5 cps

SYMBOL	G-E PART NO	DESCRIPTION
RD602		----- RESONANT REED DECODER -----
		Reed, detector: Coil - 600 ohms $\pm 10\%$ , standard 7-pin tube socket mounting. (Used in Models 4EH12A10, 11, 4EJ14A10, 11).
		LO RANGE
	19C307140-P719	71.9 cps
	19C307140-P770	77.0 cps
	19C307140-P825	82.5 cps
	19C307140-P885	88.5 cps
	19C307140-P948	94.8 cps
	19C307140-P1000	100.0 cps
	19C307140-P1035	103.5 cps
	19C307140-P1072	107.2 cps
	19C307140-P1109	110.9 cps
	19C307140-P1148	114.8 cps
	19C307140-P1188	118.8 cps
	19C307140-P1230	123.0 cps
	19C307140-P1273	127.3 cps
	19C307140-P1318	131.8 cps
	19C307140-P1365	136.5 cps
	19C307140-P1413	141.3 cps
	19C307140-P1462	146.2 cps
	19C307140-P1514	151.4 cps
	19C307140-P1567	156.7 cps
	19C307140-P1622	162.2 cps
	19C307140-P1679	167.9 cps
	19C307140-P1738	173.8 cps
	19C307140-P1799	179.9 cps
	19C307140-P1862	186.2 cps
	19C307140-P1928	192.8 cps
	19C307140-P2035	203.5 cps
		HIGH RANGE
	19C307140-P1318	131.8 cps
	19C307140-P1365	136.5 cps
	19C307140-P1413	141.3 cps
	19C307140-P1462	146.2 cps
	19C307140-P1514	151.4 cps
	19C307140-P1567	156.7 cps
	19C307140-P1622	162.2 cps
	19C307140-P1679	167.9 cps
	19C307140-P1738	173.8 cps
	19C307140-P1799	179.9 cps
	19C307140-P1862	186.2 cps
	19C307140-P1928	192.8 cps
	19C307140-P2035	203.5 cps

## PRODUCTION CHANGES

Refer to the PARTS LIST for descriptions of parts affected by the following revisions.

**REV. A - Models 4EJ14A10 and 4EK12A10 Only**

To eliminate alternator noise and increase bandwidth, following changes were made on decoder board A602.  
Added R50, R51 and C32. Deleted R1 and R5.

**REV. A - Models 4EJ14A11 and 4EK12A11 Only**

To eliminate alternator noise and increase bandwidth, following changes were made on decoder board A603.  
Added R51 and C32.

**REV. B - Models 4EJ14A10 and 11 Only**

**REV. B - Models 4EK12A10 and 11 Only**

To improve system operating margin, following changes were made on decoder boards A602 and A603.  
Reversed leads of R28 and R29.  
Connected R51 across top of R28 and R29.  
Connected jumper from junction R29-R51 to P2.  
Connected negative lead of C32 to H5.  
Changed value of C18 (on A602 only).  
Changed value of R21.

**REV. C - Models 4EJ14A10 and 11 Only**

**REV. C - Models 4EK12A10 and 11 Only**

To prevent intermittent squelch operation at beginning of call, using decoder reed 3R160 only.  
C19 was changed. (Returned to original value by Rev. D.)

**REV. D - Models 4EJ14A10 and 11 Only**

**REV. D - Models 4EK12A10 and 11 Only**

To improve system reliability by use of improved decoder reed 19C307140, following changes were made on decoder boards A602 and A603.  
R34 was changed and C19 was returned to its original value.

**REV. E - Models 4EJ14A10 and 11 Only**

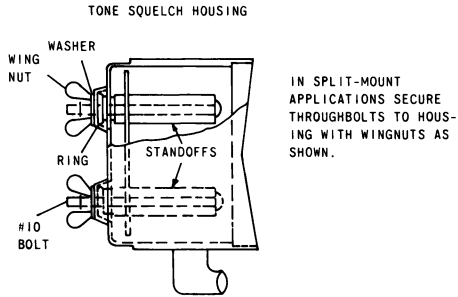
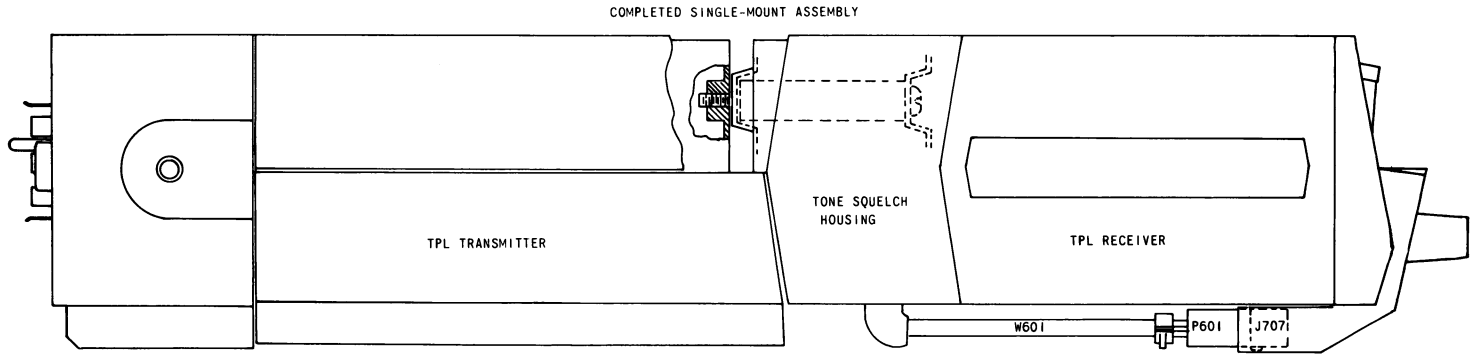
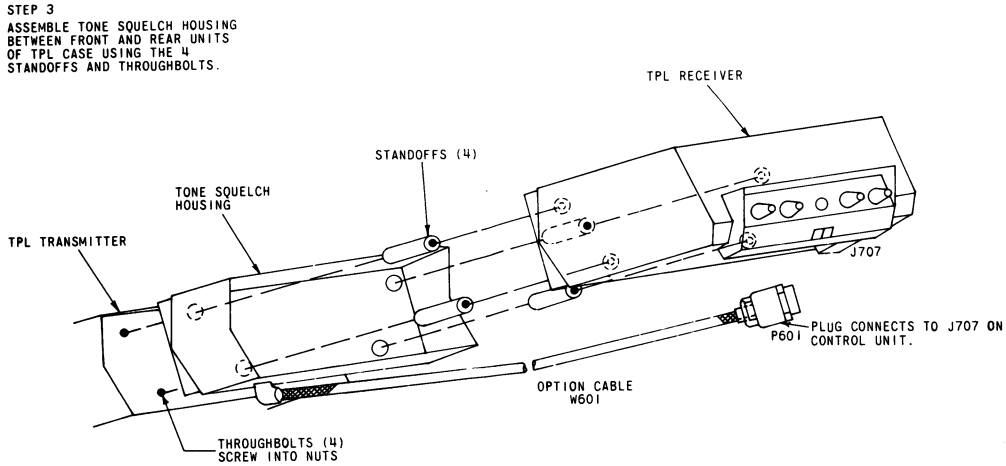
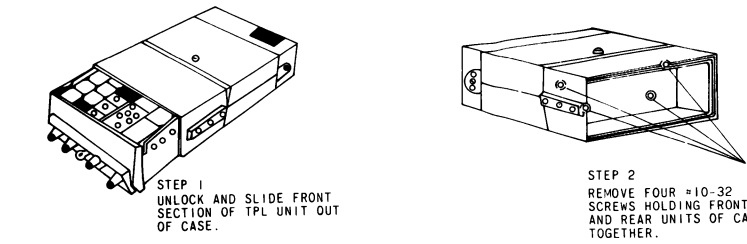
**REV. E - Models 4EK12A10 and 11 Only**

To improve reliability of decoder reed, input impedance of switching circuit was raised so that effects of contact resistance would be negligible. This was accomplished by making following changes on decoder boards A602 and A603.  
R34, R36, R38, R40 and C19 were changed.  
Lead of R39 was moved from base of Q7 to top of R38 (junction of R38 and C19).  
Lead of R40 was moved from base of Q7 to H10.  
Red lead was moved from H10 to top of R38.

TABLE 2

CONNECTIONS FOR W601		
WIRE COLOR	TERMINALS	TO JACK
	P1	J1
	P2	J3
BR	P602	P1
W	P603	P2
BR	P604	J2
R	P605	J4
G	P606	J5
O	P607	J6
BK-R-W	P608	J7
■	R	P605
■	G	P606
■	O	P607
■	BK-R-W	P608
■	DA	TB1-1
▲		P1
▲		P2
▲	BR	P604
▲	BR	P602
▲	W	P603
▲	R	P605
▲	G	P606
▲	O	P607
▲	BK-R-W	P608

- CONNECTIONS FOR MODEL 4EH13A10 ONLY
- ▲ CONNECTIONS FOR MODELS 4EJ14A10 & A11



IN SPLIT-MOUNT APPLICATIONS SECURE THROUGHBOLTS TO HOUSING WITH WINGNUTS AS SHOWN.

STEP 4  
INSTALL TONE MODIFICATION KIT PL-4033533-62 PER TABLE I. OPTION JACK J707 IS PART OF THIS KIT AND IS INSTALLED AS SHOWN AT RIGHT.

STEP 5  
ON LOW BAND UNITS, CLIP OUT R3 (2.7K) ON OSCILLATOR BOARD 4EG11C10, REV. D OR LATER. IF 2-FREQUENCY UNIT IS USED, REMOVE THIS RESISTOR FROM BOTH OSCILLATORS.

NOTE:  
FOR FIELD INSTALLATION ONLY:  
ON OSCILLATOR BOARD 4EG11C10, REV. C OR EARLIER, REMOVE COUPLING CAPACITOR C1 (10 ufd ELECTROLYTIC) AND REPLACE WITH 2 TANTALUM CAPACITORS (5496267-P14, 15 ufd TANTALUM) PROVIDED. CONNECT POSITIVE LEAD OF 1 TANTALUM IN HOLE VACATED BY POSITIVE LEAD OF C1, WITH BODY OF CAPACITOR MOUNTED VERTICALLY. LET NEGATIVE LEAD HANG. PLACE POSITIVE LEAD OF OTHER TANTALUM CAPACITOR IN HOLE VACATED BY NEGATIVE LEAD OF C1. THIS CAPACITOR IS ALSO MOUNTED VERTICALLY. CONNECT THE NEGATIVE LEADS OF THE 2 CAPACITORS TOGETHER.

