

MASTR

Progress Line

25-50 MHz, 35-WATT TRANSMITTER MODEL 4ET54A10-27



SPECIFICATIONS *

FCC Filing Designation

Frequency Range

Power Output

Mobile Power Supply

Station Power Supply

Crystal Multiplication Factor

Frequency Stability

Spurious and Harmonic Radiation

Modulation

Audio Frequency Characteristics

Distortion

Deviation Symmetry

Tubes and Transistors

Maximum Frequency Spacing

Duty Cycle

Mobile

Station

ET-54-A (NARROW BAND)

ET-54-B (WIDE BAND)

25-50 MHz

35 watts minimum (20% duty cycle)

10 watts minimum (continuous duty)

12

$\pm 0.0005\%$ (-30°C to $+60^{\circ}\text{C}$)

At least 85 db below rated power output

Adjustable from 0 to ± 5 Hz (Narrow Band) and 0 to ± 15 Hz (Wide Band) swing with instantaneous modulation limiting.

Within ± 1 db to -3 db of a 6-db/octave pre-emphasis from 300 to 3000 Hz per EIA standards. Post limiter filter per FCC and EIA.

Less than 5%

0.5 KHz maximum (Narrow Band)

1.5 KHz maximum (Wide Band)

35-Watt Transmitter with no Options:

2 tubes

6 transistors

4 diodes

0.4%

20% Transmit (one-minute transmit, four minutes off)

Continuous

*These specifications are intended primarily for the use of the serviceman. Refer to the appropriate Specification Sheet for the complete specifications.

3121

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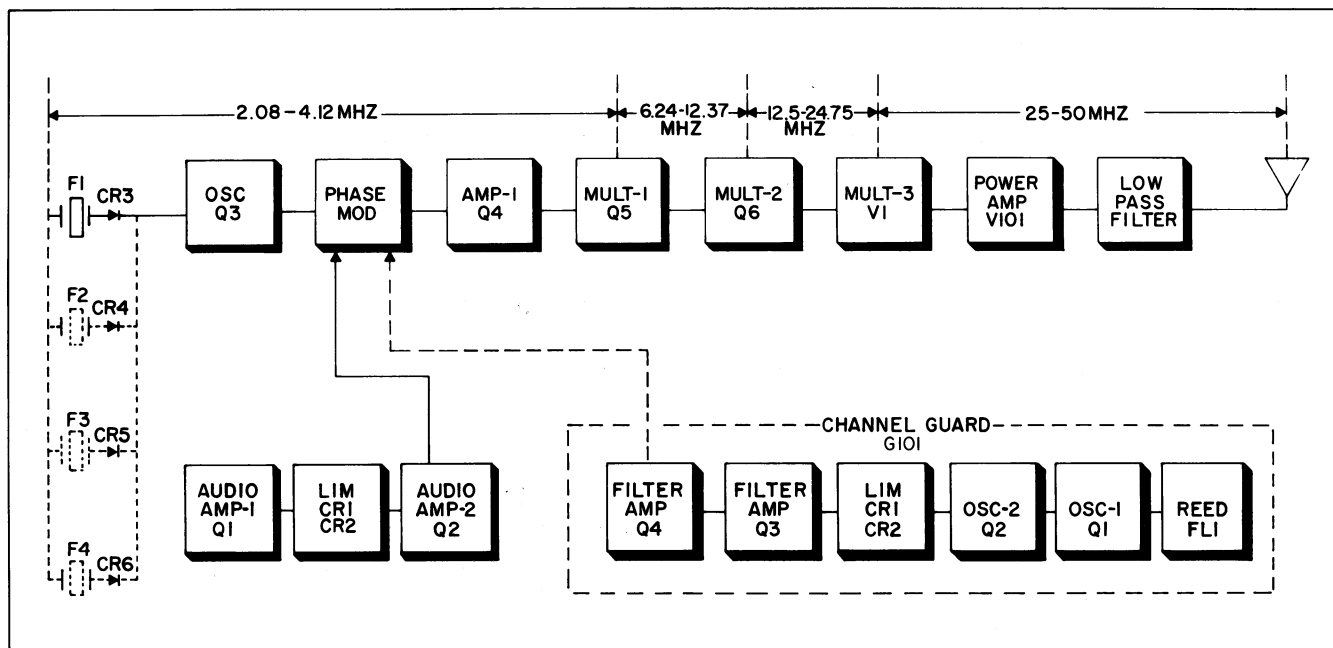
WARNING

No one should be permitted to handle any portion of the equipment that is supplied with high voltage; or connect any external apparatus to the units while the units are supplied with power. KEEP AWAY FROM LIVE CIRCUITS.

DESCRIPTION

MASTR Progress Line FM Transmitter Types ET-54-A and B are crystal-controlled, phase-modulated transmitters designed for one-, two-, or four-frequency operation within the 25-50 megahertz band. The transmitter consists of the following modules:

- Transistorized Exciter Board, with audio, oscillator, modulator, amplifier and multiplier stages,
- Tubed multiplier and power amplifier stages,
- Optional transistorized Channel Guard board (ET-54-A only).



RC-II92A

Figure 1 - Transmitter Block Diagram

All input leads to the transmitter are individually filtered by the 20-pin feed-through by-pass connector J101. The output passes through a four-section, low-pass filter that features good shielding between sections and Teflon® capacitors for fail free operation with an open or shorted antenna.

CIRCUIT ANALYSIS

Six silicon transistors and only two tubes are used in the transmitter. When used with the mobile power supplies, the transmitter has a minimum power output of 35 watts. When used as an exciter with high power stations, the minimum power output is 10 watts. The frequency of the crystals used ranges from 2 to 4.2 megahertz, and the crystal frequency is multiplied 12 times.

A centralized metering jack (J102) is provided for use with General Electric Test Set 4EX3A10. The Test Set meters the multiplier, amplifier and PA stages as well as filament and regulated supply voltages. The metering jack also provides access to receiver audio, microphone and push-to-talk leads.

POWER INPUTS

The following supply voltages are connected from the power supply to the transmitter through the 20-pin by-pass connector J101:

Pin 3 - Filament voltage

Pin 4 - +300 volts MULT B+

Pin 5 - +450 volts PA B+ with mobile supplies
(+300 volts PA B+ for driver use with station supplies)

Pin 8 - -45 volts bias

Pin 14 - +10 volts for Channel Guard option

Pin 15 - -20 volts for exciter board.

OSCILLATOR

A transistorized Colpitts oscillator (Q3) is used in the transmitter. The oscillator crystal is thermistor compensated at both ends of the temperature range to provide instant frequency compensation with a frequency stability of $\pm 0.0005\%$ without crystal ovens or warmers.

In single-frequency transmitters, a jumper (from H1 to H2) connects the F1 crystal keying lead to ground to forward bias diode CR3. Forward biasing the diode reduces its impedance, and the crystal frequency is applied to the base of oscillator Q3. Feedback for the oscillator is developed across C41/C42. The oscillator output is coupled directly to the phase modulator.

In multi-frequency transmitters, the single oscillator transistor is used, and up to three additional crystal circuits, identical to the F1 crystal circuit, can be added. The keying jumper is removed and the proper frequency is selected by switching the crystal keying lead to ground by means of a frequency selector switch on the control unit.

AUDIO AMPLIFIERS AND LIMITER

An audio signal from the microphone is coupled through C1 to the base of Class A audio amplifier Q1. The design of the microphone, in conjunction with C2 and R3, produces a 6-db audio pre-emphasis. R48 and C74 provides RF de-coupling.

The amplified audio signal is RC-coupled to the diode limiters, CR1 and CR2. These diodes operate in series and are normally in a forward conducting state. An audio signal of sufficient amplitude to cause limiting takes the diodes out of conduction, so that one diode conducts only on positive cycles and the other conducts only on negative cycles.

Following the limiter stage is a second Class A amplifier, Q2. The output of Q2 is coupled through MOD ADJUST potentiometer R14 to a combined post-limiter filter and de-emphasis network. This network consists of R17, R18, R19, C5, C8, C9 and C49. The output of the filter and de-emphasis network is applied directly to the phase modulator.

PHASE MODULATOR

The phase modulator is a varactor (voltage-variable capacitor) CV1, in series with tuneable coil L1. This network appears as a series-resonant circuit to the RF output of the oscillator. An audio signal applied to the modulator varies the bias of CV1, resulting in a phase modulated output. The output of the modulator is coupled through blocking capacitor C51 to the base of the first amplifier. For Channel Guard transmitters, a second modulator stage (L2 and CV2) is cascaded with the first modulator. The output of the Channel Guard encoder is fed through CHANNEL GUARD MOD ADJUST R20 to the modulator stages.

AMPLIFIERS AND MULTIPLIERS

The first amplifier (Q4) isolates the modulator from the loading effects of the first multiplier and provides amplification. The output is DC-coupled to the first multiplier. Metering resistor R41 permits the MULT-1 stage to be metered at centralized metering jack J102-10.

Following Q4 are two inductively-coupled Class C, common-emitter multiplier stages (Q5 and Q6). Q5 is a tripler, with collector tank L3 tuned to three times the crystal frequency.

Q6 operates as a doubler stage, with collector tank T1 tuned to six times the crystal frequency. Resistor R43 is for metering the MULT-2 stage at J102-2.

MULT-3

The output of the transistorized Exciter is coupled by a short length of RF cable to the grid tank (L9/L10/L11) of beam pentode V1. This stage operates as a doubler with the plate tank tuned to 12 times the crystal frequency.

The grid of V1 is metered through metering resistors R1 and R2 at J102-4. The combination of R1, R2 and R3 drops the bias voltage to approximately -11 volts to protect V1 against loss of drive. Plate voltage is supplied through R7 and L1/L2.

When measuring grid current to V1, there will be a residual reading of approximately 0.16 volts without any drive. This is caused by the presence of fixed bias voltage to the grid of the tube.

POWER AMPLIFIER

The output of the MULT-3 stage is coupled to the grid of the compactrom beam power amplifier (V101) through L5/L6, and is metered at J102-6 and J102-14 by measuring voltage drop across R10. Bias voltage (-45 volts) is applied to the PA grid through R9, R10 and L5/L6. There is no residual reading on the PA.

Plate current is metered from J102-1 to J102-9 across metering resistor R101. Plate voltage is supplied through L101, and the PA plate tank is shunt-tuned by capacitor C110/C112. R13 and R14 are the screen grid dropping resistors.

WARNING

The meter leads are at plate potential (high B+) when metering the PA plate at J102-1 and J102-9.

Placing the TUNE-OPERATE switch (S102) in the OPERATE position, applies 300 volts to A140/A141/A142-J3 and -J7. The 300 volts appearing on each side of R12 effectively shorts the resistor out of the circuit, and R13 and R14 are in series for normal operation of V101. When S102 is in the TUNE position, the screen voltage is applied to J3 only. Now, dropping resistors R12, R13 and R14 are in series to reduce the screen voltage. This reduces the plate dissipation of V101 while tuning the power amplifier stage. Feedback through capacitor C122 neutralizes the stage.

Antenna coupling is achieved by varying the coupling between L105/L106/L107 and L110/L111/L112. C111 tunes the antenna circuit.

The RF output from the antenna coil is fed to low-pass filter FL101/FL102/FL103. This filter has a low insertion loss and a harmonic attenuation of at least -50 db through all harmonics. The filter output is fed to the antenna changeover relay located on the front of the system frame.

CHANNEL GUARD TRANSMITTER (G101)

The Channel Guard encoder (G101) is assembled on a printed wiring board that mounts on the underside of the MASTR transmitter. The encoder is supplied by a regulated 10 volts and a regulated 20 volts. The 10-volt supply is applied to Q1 and Q2 continuously (even in the STAND-BY position), and the 20 volts is applied to Q3 and Q4 only when the transmitter is keyed.

Transistors Q1 and Q2 with reed FL1 are the tone oscillator portion of the circuit. The reed is resonant at the desired tone frequency. Clipping diodes CR1 and CR2 shape the output of the oscillator circuit into a square wave, which is coupled through the Channel Guard TONE ADJUST control (R12 to the base of Q3). R12 will not require adjustment unless the Channel Guard tone frequency is changed. Then R12 must be set to the new reed frequency.

Q3 and Q4 form a two-section low-pass filter that removes the distortion in the square wave, producing a sine wave output. The square wave oscillator output has a constant amplitude, making the encoder less sensitive to shock and vibration. The encoder tone is fed to the tone modulator on the Exciter Board through Channel Guard MOD ADJ R34.

The channel can be monitored by moving the CG-OFF switch on the Control Unit to the OFF position (or by removing the microphone or handset from the optional hang-up bracket).

NOTE

If the Two-Way Radio is mounted vertically or at an angle of over 45°, rotate the encoder reed 90° in its mounting bracket so that the label with the G-E Drawing and Part Number is facing the rear of the Two-Way Radio. See Figure 3 for location of the encoder reed.

MAINTENANCE

DISASSEMBLY

To service the transmitter from the top—

1. Pull locking handle down and pull radio about one inch out of mounting frame.
2. Pry up cover at rear of transmitter.
3. Slide cover back and lift off.

To service the transmitter from the bottom—

1. Pull locking handle down. Pull radio out of mounting frame.
2. Remove two screws in bottom cover. Pry up at back of transmitter.
3. Slide cover back and lift off.

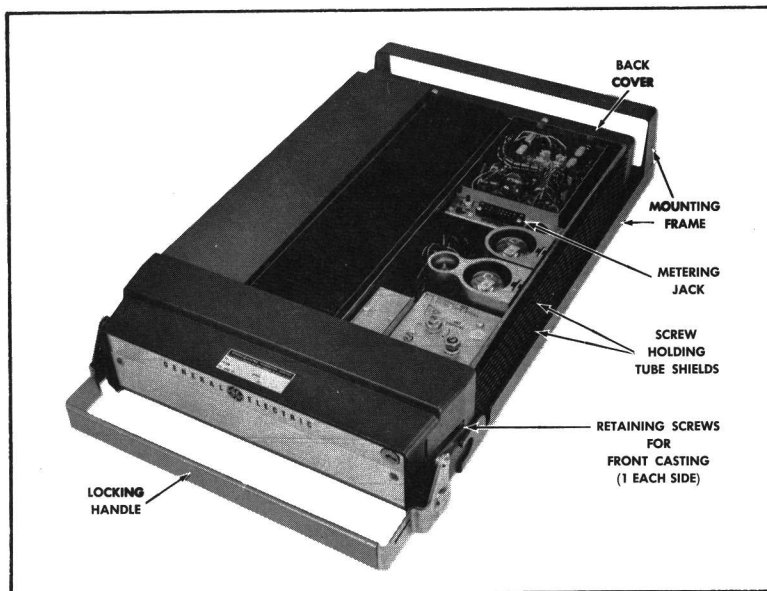


Figure 2 - Top Cover Removed

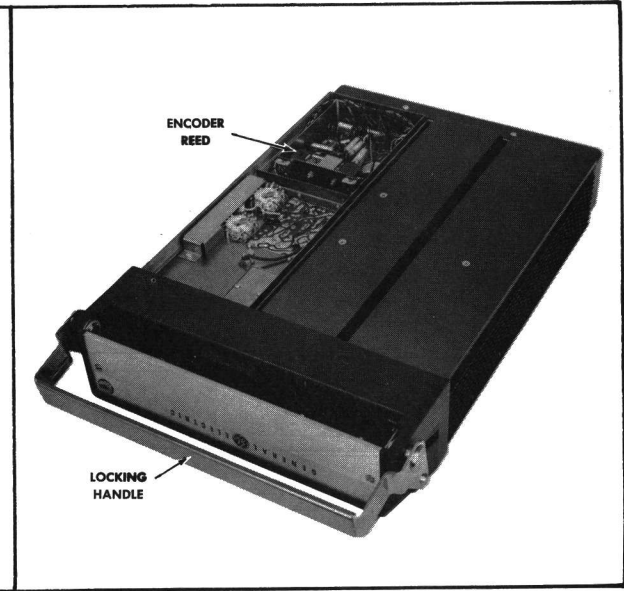


Figure 3 - Bottom Cover Removed

NOTE

To replace tubes, loosen screws holding tube shields and slide shields off.

To remove transmitter from system frame—

1. Loosen the two retaining screws in the front casting (see Figure 2) and pull casting away from the system frame.
2. Remove the four screws in the back cover.
3. Remove the two screws holding the transmitter at each end of the system frame.
4. Disconnect the antenna jack in front of the transmitter and the 20-pin feed-thru connector at the back of the transmitter, and slide the unit out of the system frame.

MODULATION LEVEL ADJUSTMENT

The MOD ADJUST (R14) was adjusted to the proper setting before shipment and should not normally require readjustment. This setting permits approximately 75% modulation for the average voice level. The audio peaks which would cause overmodulation are clipped by the modulation limiter. The limiter, in conjunction with the de-emphasis network, instantaneously limits the slope of the audio wave to the modulator, thereby preventing overmodulation while preserving intelligibility.

TEST EQUIPMENT

1. An audio oscillator
2. A frequency modulation monitor
3. An output meter or a VTVM
4. G-E Test Set, Model 4EX3A1

PROCEDURE

1. Connect the audio oscillator and the meter across audio input terminals J5 (Green-Hi) and J6 (Black-Lo) on G-E Test Set or across J1 (Mike High) and J2 (Mike Low) on the Exciter Board.
2. Apply a 1.0-volt signal at 1000 Hz to Test Set or across J1 and J2 on Exciter Board.
3. For transmitters without Channel Guard, set the MOD ADJUST (R14) for a 4.5-kilocycle swing (13.5 KHz for wide band) with the deviation polarity which gives the highest reading as indicated on the frequency modulation monitor.
4. For transmitters with Channel Guard, set the Channel Guard MOD ADJUST (R20) for 0.75 KHz tone deviation. Then repeak L1/L2 and L3/L4 as shown in Step 1 of Transmitter Alignment Procedure. Reset tone deviation to 0.75 tion. Remove the tone to the transmitter by unplugging leads to J7 and J8 on Exciter Board, or by switching to a non-Channel Guard frequency in multi-frequency units. Next, apply a 1.0 volt signal at 1000 cps and set MOD ADJUST (R14) for 3.75 KHz deviation (4.5 KHz minus 0.75 KHz tone deviation).
5. For multifrequency transmitters, set the deviation as described in Steps 3 or 4 on the channel producing the largest amount of deviation.

PA POWER INPUT

For FCC purposes, the PA power input can be determined by measuring the PA Plate voltage and the plate current indication, and using the following formula:

$$P_i = \frac{\text{Plate Voltage} \times \text{Plate Current Indication}}{4.67}$$

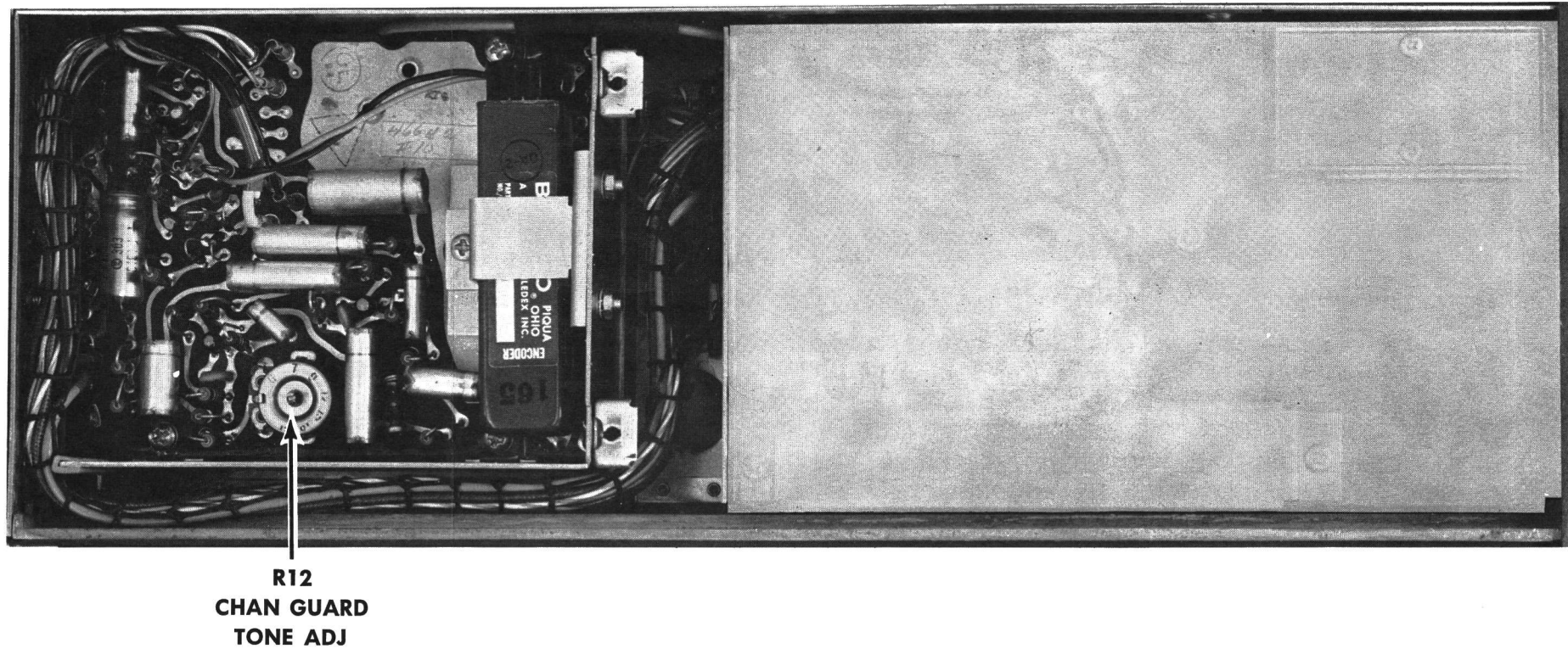
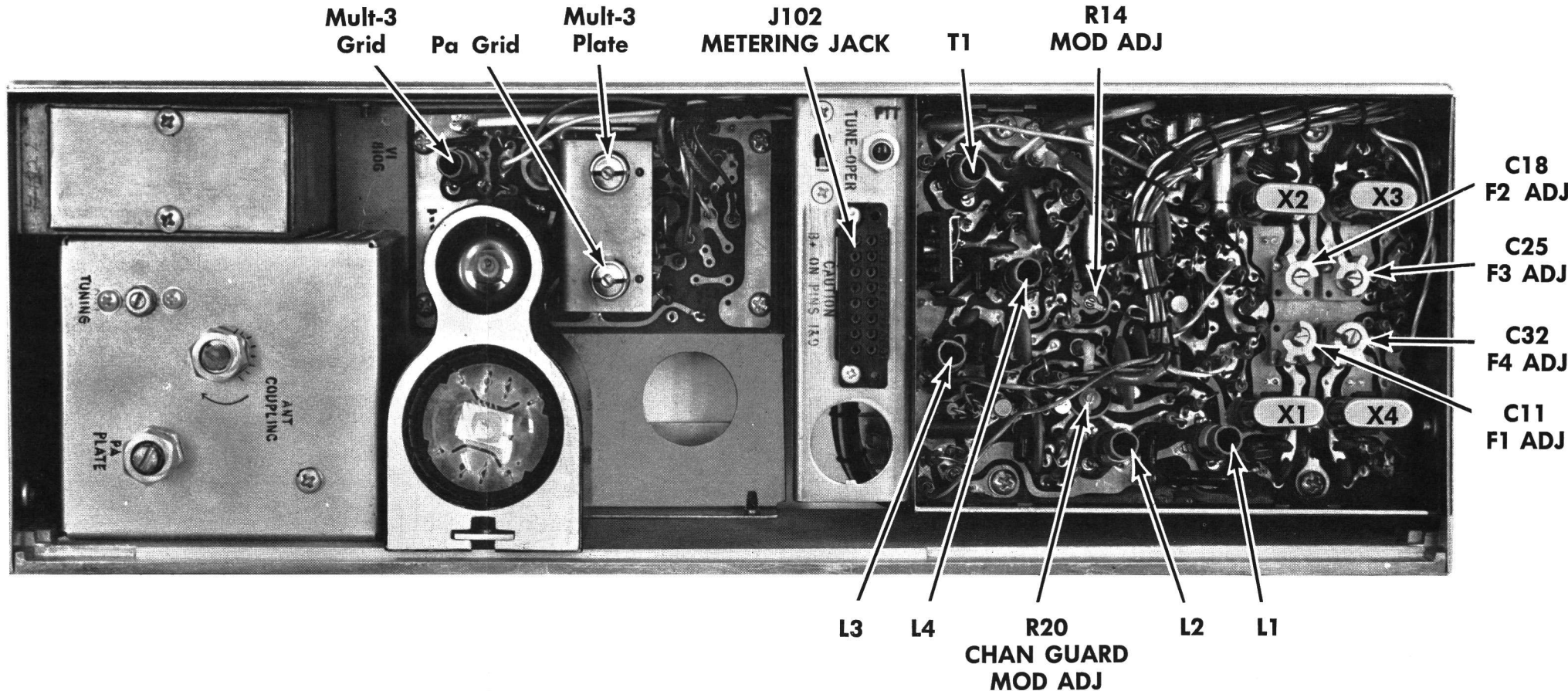
where:

P_i is the power input in watts.

Plate voltage is measured with G-E Test Set in position G, using the 1000-volt scale (or measured from J102-1 to -16 with multimeter).

Plate current indication is measured with G-E Test Set in Position G, using the TEST 1 scale (or measured from J102-1 to -9 with multimeter).

4.67 is the value of the plate current metering resistor in ohms.



TRANSMITTER ALIGNMENT

EQUIPMENT REQUIRED

1. General Electric Test Set Model 4EX3A10, Station Meter Switching Panel, or a 20,000 ohms-per-volt Multimeter with a 1-volt scale.

PRELIMINARY CHECKS AND ADJUSTMENTS

1. Place crystal (operating frequency + 12) in crystal socket XY1.
2. Set crystal trimmer C11 to mid-capacity. If multi-frequency transmitter, set all trimmers to mid-capacity and tune transmitter on channel with the highest frequency (except for Step 7).
3. Place the TUNE-OPERATE switch (S102) in the TUNE position.
4. Connect Test Set Model 4EX3A10 to the Transmitter Centralized Metering Jack J102. If using Multimeter, connect the positive lead to J102-16 (Ground) except for Steps 6 through 14.
5. For a large change in frequency or a badly misaligned transmitter, set the slugs in all slug-tuned coils in the center of the coil form. All slugs will then tune clockwise, except MULT-3 PLATE and PA GRID slugs which tune counterclockwise.
6. All adjustments are made with the transmitter keyed.

STEP	METERING	POSITION	TUNING CONTROL	TYPICAL METER READING	PROCEDURE
	4EX3A10	Multimeter - at J102			
EXCITER BOARD					
1.	A (MULT-1)	Pin 10	L1 (and L2 with Channel Guard)	0.6 v (0.4 v Minimum)	Tuning the modulator is a critical adjustment. Carefully tune L1 for maximum meter reading. For channel guard or wide band transmitters, alternately tune L1 and L2 for maximum meter reading
2.	A (MULT-1)	Pin 10	L3	See pro- cedure	Tune L3 for a small peak in meter reading (not required unless changing frequency).
3.	B (MULT-2)	Pin 2	L4 and L3	0.65 v (0.4 v Minimum)	Tune L4 and then L3 for maximum meter reading. Then tune T1 for minimum meter reading (not required unless changing frequen- cy). ———— NOTE ———— Misalignment of this coil may result in the re- mainder of the transmitter being tuned off fre- quency. Always start with the slug in the center of the coil form (at maximum inductance) and tune for the first peak.
MULT-3 AND POWER AMPLIFIER					
4.	D (MULT-3)	Pin 4	MULT-3 GRID and T1 (on Exciter)	0.55 v (0.4 v Minimum)	Alternately tune MULT-3 GRID and T1 (on Exciter) for maximum meter reading. Then tune MULT-3 PLATE for slight change in meter reading (not required unless changing frequency).
5.	F (PA GRID)	Pin 14 (+) and Pin 6 (-)	PA GRID and MULT-3 PLATE	0.45 v (0.4 v Minimum)	Alternately tune PA GRID and MULT-3 PLATE for maximum meter reading.
6.					Rotate ANT COUPLING fully counterclockwise.
7.	G (PA PLATE)	WARNING High B-plus on Pins 1 and 9.		Minimum	For single-frequency transmitters, carefully tune PA PLATE for minimum meter reading.
		Pin 1 (+) and Pin 9 (-)	PA PLATE		For multi-frequency transmitters, switch to the lowest fre- quency and adjust PA PLATE for minimum meter reading.
8.					Place S102 in the OPERATE position.
9.	G (PA PLATE)	Pin 1 (+) and Pin 9 (-)	ANT COUPLING	See proce- dure	Rotate ANT COUPLING clockwise until meter reading rises slight- ly. In multi-frequency transmitters, switch back to the highest frequency before tuning ANT COUPLING.
10.	G (PA PLATE)	Pin 1 (+) and Pin 9 (-)	ANT TUNING	Maximum	Adjust ANT TUNING for maximum meter reading.
11.	G (PA PLATE)	Pin 1 (+) and Pin 9 (-)	ANT COUPLING	0.7 v	Adjust ANT COUPLING for metering reading of 0.7 volts. ———— NOTE ———— Adjust ANT COUPLING for 0.5 volts maximum when using ET-54-A as a driver for 330- watt stations.
12.	F (PA GRID)	Pin 14 (+) and Pin 6 (-)	PA GRID	Maximum	Readjust PA GRID for maximum meter reading.
FREQUENCY ADJUSTMENT					
13.			C11 (C18, C25 and C32 in multi-fre- quency units)		With no modulation, adjust crystal trimmer C11 (on Exciter) for proper oscillator frequency. In multi-frequency units, adjust C18, C25 and C32 as required. Next, refer to the MODULATION ADJUSTMENT. ———— NOTE ———— For proper frequency control of the transmitter, it is recommended that all frequency adjustments be made when the equipment is at a temperature of approximately 75°F. In no case should frequency adjustments be made when the equipment is outside the temperature range of 50° to 90°F.

ALIGNMENT PROCEDURE

25 — 50 MHZ, 35-WATT MASTR
TRANSMITTER MODELS 4ET54A10-27

TEST PROCEDURES

These Test Procedures are designed to assist you in servicing a transmitter that is operating--but not properly. Problems encountered could be low power output, low B plus, tone and voice deviation, defective audio sensitivity and modulation adjust control set too high. By following the sequence of test steps starting with Step 1, the defect can be quickly

localized. Once a defect is pin-pointed, refer to the "Service Check" and the additional corrective measures included in the Transmitter Troubleshooting Procedure. Before starting with the Transmitter Test Procedures, be sure the transmitter is tuned and aligned to the proper operating frequency.

TEST EQUIPMENT REQUIRED

for test hookup as shown:

1. Wattmeter similar to:

Bird #43
Jones #711N
2. VTVM similar to:

Triplet #850
Heath #1M-21
3. Audio Generator similar to:

GE Model 4EX6A10 or
Heath #1G-72
4. Deviation Meter (with
a .75 KHz scale) similar
to:

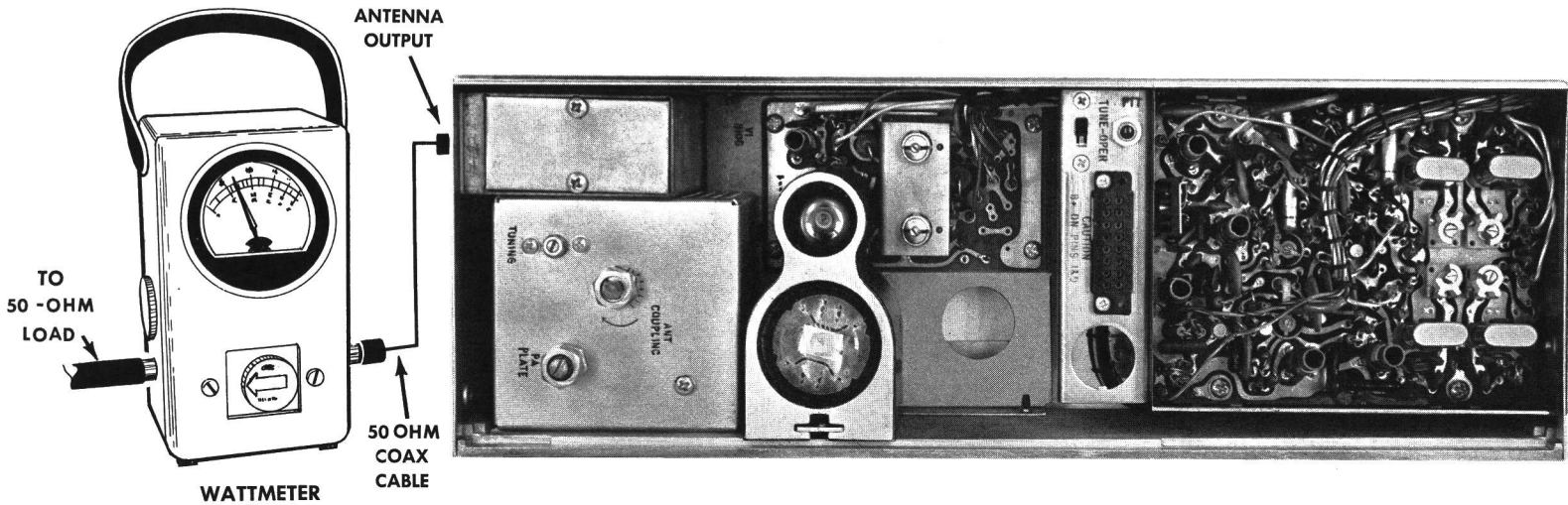
Measurements #140
Lampkin #205A
5. Multiplexer similar to:

GE METERING TEST SET MODEL 4EX3A10 or
Triplet #631 or
20,000 ohms-per-volt voltmeter

STEP 1

POWER MEASUREMENT
TEST PROCEDURE

1. Connect transmitter output to wattmeter as shown below:



2. Key transmitter and check wattmeter for minimum reading of 80 watts.

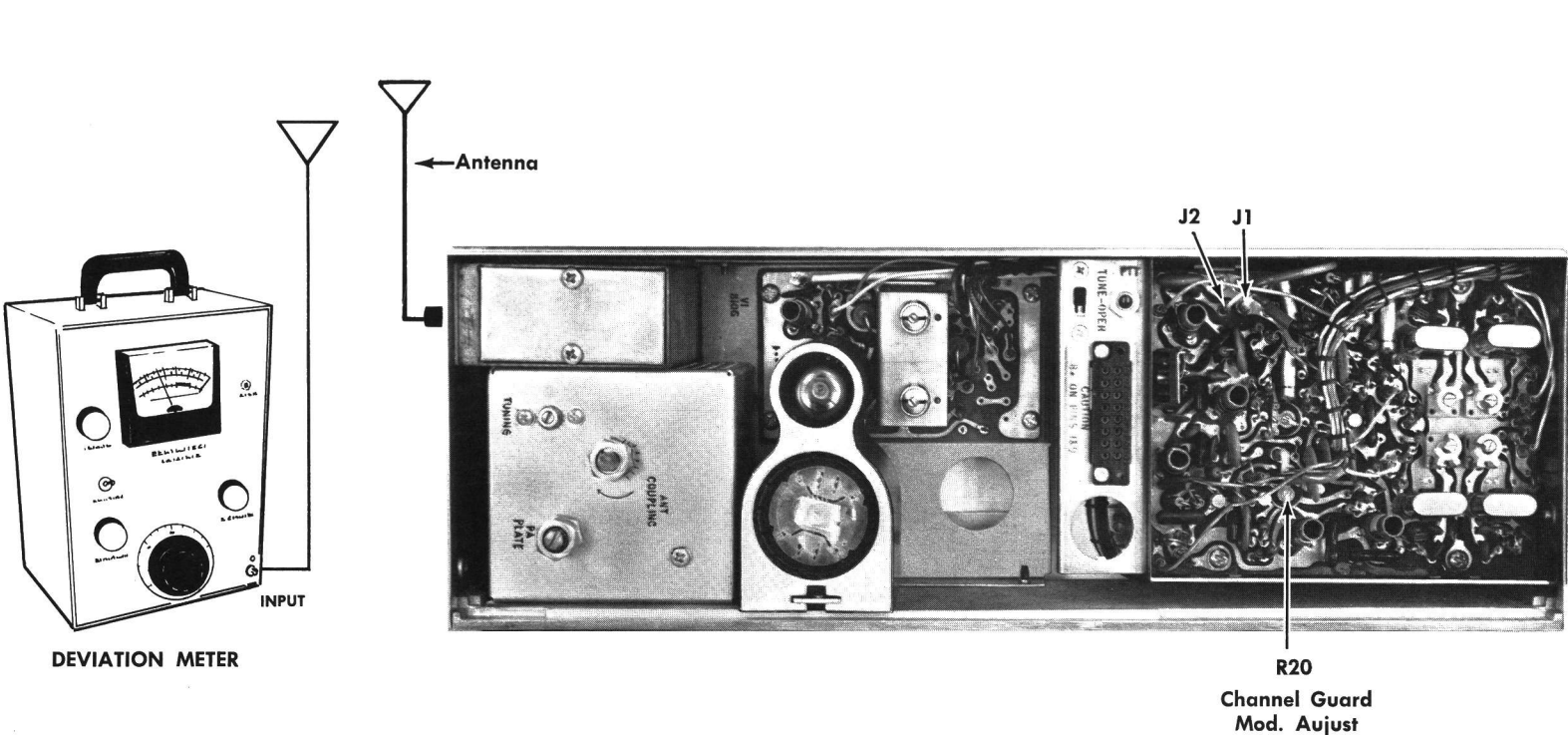
SERVICE CHECK

Refer to Service Hints on Transmitter Troubleshooting Procedure.

STEP 2

TONE DEVIATION WITH CHANNEL GUARD
TEST PROCEDURE

1. Setup Deviation Meter and monitor output of transmitter as shown below:



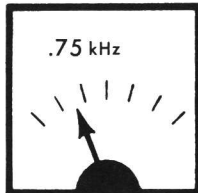
2. Unplug the MIC HI terminal from J1 on Transmitter Exciter Board.

3. Key transmitter and check for 0.75 KHz deviation. If reading is low or high, adjust Channel Guard MOD ADJUST (R34) for a reading of 0.75 KHz.

NOTES:

The Channel Guard MOD ADJUST (R34) may be adjusted for deviations up to 0.80 KHz for tone frequencies from 71.9 Hz to 82.5 Hz and deviations up to 1.0 KHz for all tone frequencies above 82.5 Hz.

DEVIATION METER



NOTES:

1. On units supplied with Channel Guard, the Phase Modulator Tuning should be peaked carefully to insure proper performance. (Refer to Steps 1 and 2 in the Transmitter Alignment Chart).
2. The tone Deviation Test Procedures should be repeated everytime the Tone Frequency is changed.

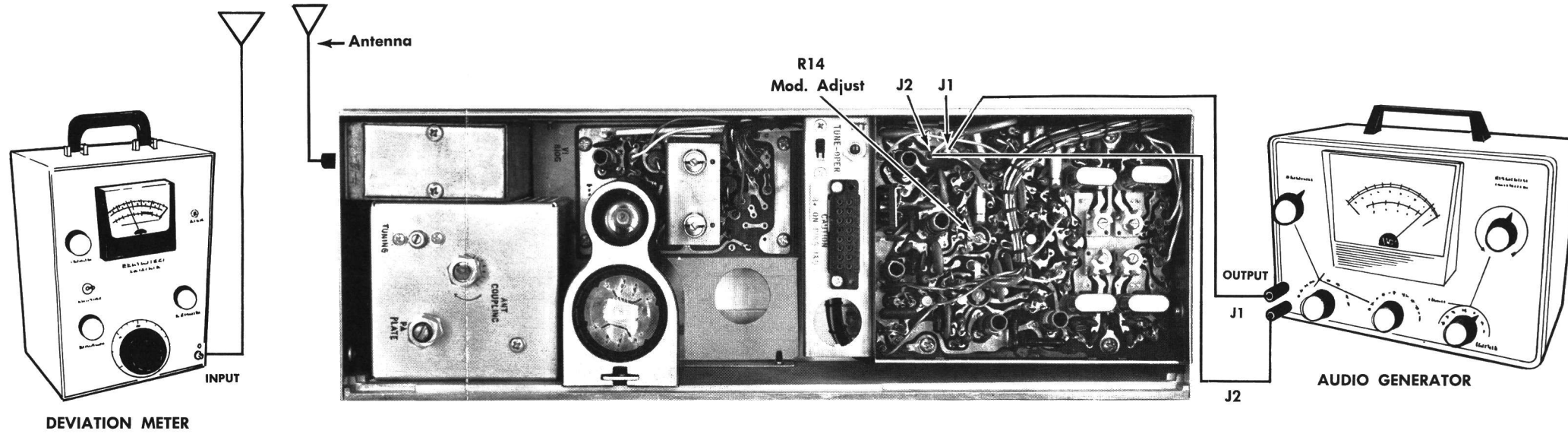
SERVICE CHECK

If the 0.75 KHz deviation is not obtainable when adjusting R34, replace the Tone Transmitter reed.

STEP 3

VOICE DEVIATION AND SYMMETRY
TEST PROCEDURE

1. Unplug the High and Low Mike leads from the Exciter Board Jacks J1 and J2.
2. Connect test equipment to transmitter as shown below:



3. Set the generator output to 1.0 VOLTS RMS and frequency to 1 KHz.
4. Key the transmitter and adjust Deviation Meter to carrier frequency
5. Deviation reading should be ± 4.5 KHz. (± 13.5 KHz wide band).
6. Adjust "Modulation Adjust Control" R12 until deviation reads 4.5 KHz (13.5 KHz wide band) on plus (+) or minus (-) deviation, whichever is greater. This adjustment should be made with the correct level of tone applied on Channel Guard transmitters.

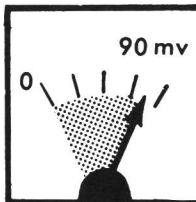
NOTES:

--MASTR transmitters are adjusted for 4.5 KHz (13.5 KHz wide band) deviation at the factory. The factory adjustment will prevent the transmitter from deviating more than 5.0 KHz (15 KHz wide band) under the worst conditions of frequency, voltage and temperature.

If the deviation reading plus (+) and minus (-) differs by more than 0.5 KHz, (1.5 KHz wide band) check the following:

1. Recheck Step 1 as shown in the Transmitter Alignment Chart.
2. Check Audio Sensitivity by reducing generator output until deviation falls to 3.3 KHz (10 KHz wide band). Voltage should be LESS than 90 millivolts.

METER



STEP 1 — QUICK CHECKS

CHECK VOLTAGES AT CENTRALIZED METERING JACK J102 Multimeter = pin numbers GE Test Set = A thru G positions						
POWER OUTPUT	Pins 10 & 16 A	Pins 2 & 16 B	Pins 4 & 16 D	Pins 6 & 14 F	Pins 1 & 9 G	PROBABLE DEFECT
Low	0.7 v	0.65 v	0.6 v	0.4 v	0.7 v	Weak 7984
0	0.7 v	0.65 v	0.6 v	0	0	Open 7984
Low	0.7 v	0.65 v	0.6 v	Low or neg.	--	Weak 8106
0	0.7 v	0.65 v	0.15 v	0	0.4 v	8106 Fil. open
0	0.7 v	0.65 v	0.15 v	0	0	Open Fil. Fuse
0	0.7 v	0 or over 1.0 v	0.15 v	0	0.4 v	Defective Q6
0	Over 1.0 v	0	0.15 v	0	0.4 v	Shorted Q5 or Open Q4
0	0	0	0.15 v	0	0.4 v	Defective Q3 or Modulator (See note A)

NOTE A --- Localize trouble by checking:--

- 20 volt DC supply at J102-12-16.
- Measure 12.6 VDC across Q3 emitter resistor R31, then:
 - Remove crystal - a slight variation in R31 voltage reading indicates Q3 stage operating properly.
 - If no voltage is measured, check keying leads, CR3-CR6, Q3.
 - With crystal removed, short Q4 base to emitter. A voltage reading above 1.0 volt indicates Q4 and Q5 are operating properly. Defect may be in Modulator.
 - If modulator is defective, check voltage variable diodes CV1 and CV2.

STEP 2
CHECK TYPICAL DC VOLTAGES

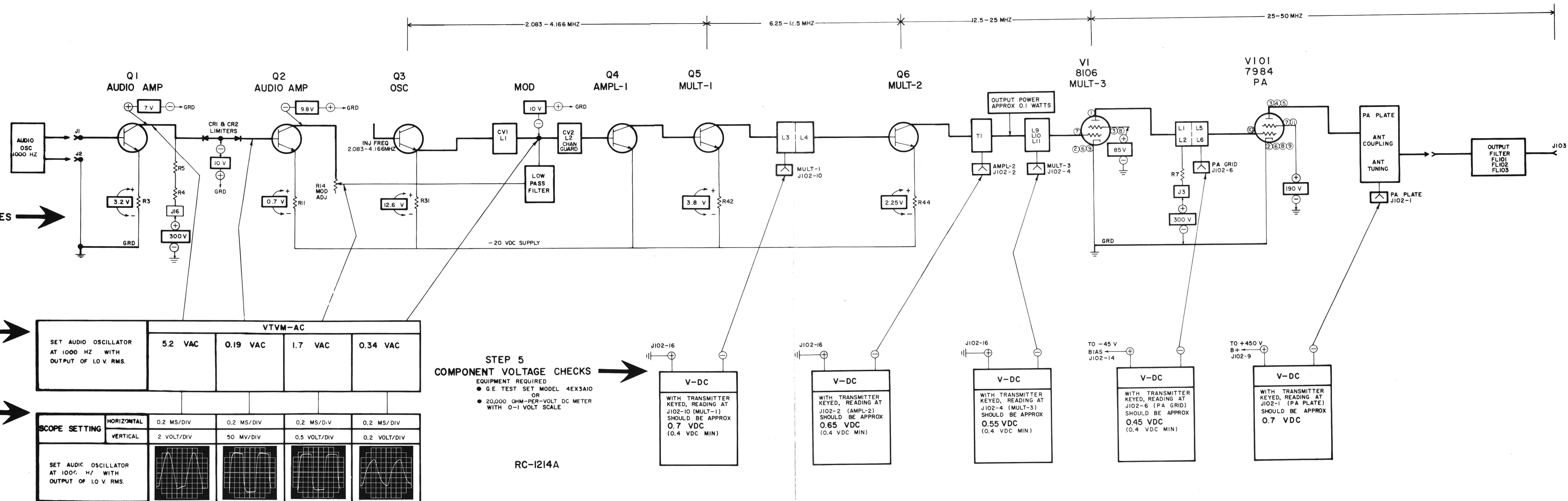
EQUIPMENT REQUIRED
 ● G.E. TEST MODEL 4EX3A10
 OR
 ● 20,000 OHM-PER-VOLT METER

STEP 3
CHECK AUDIO AC VOLTAGES

EQUIPMENT REQUIRED
 ● AUDIO OSCILLATOR
 ● AC VTVM

STEP 4
AUDIO & OSC. WAVEFORMS

EQUIPMENT REQUIRED
 ● AUDIO OSCILLATOR
 ● OSCILLOSCOPE



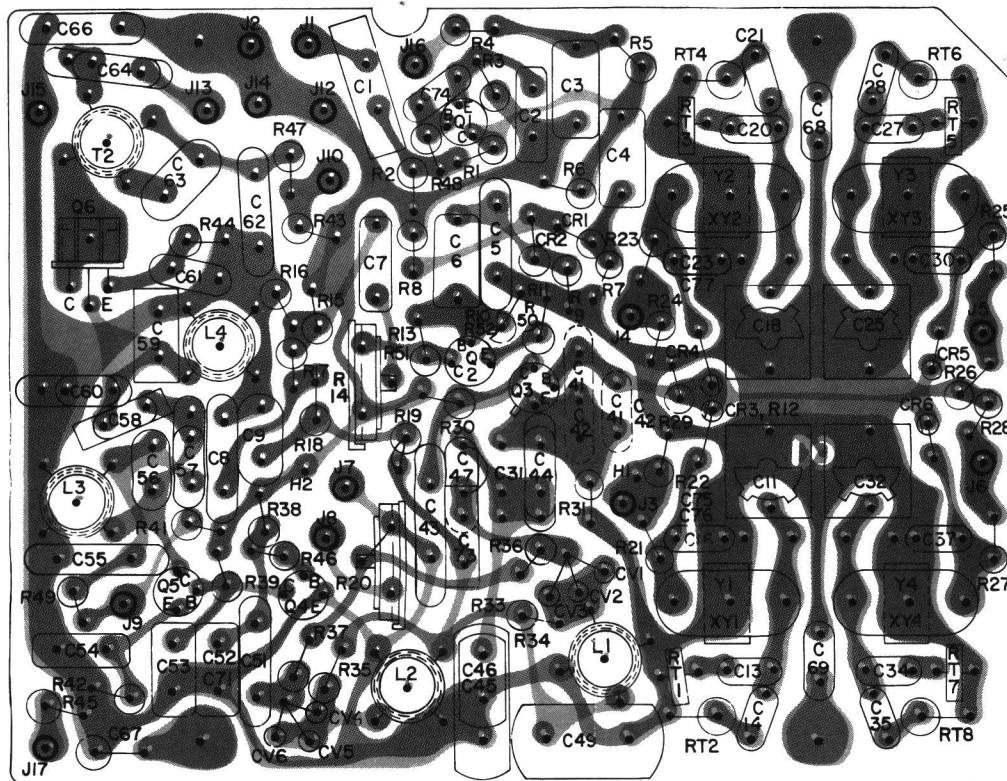
TROUBLESHOOTING PROCEDURE

25 — 50 MHZ, 35-WATT MASTR
 TRANSMITTER MODELS 4ET54A10-27

OUTLINE DIAGRAM

25 — 50 MHZ, 35-WATT MASTR
TRANSMITTER MODELS 4ET54A10-27

EXCITER



EXCITER READINGS TAKEN TO CHASSIS GROUND

TRANSISTOR	EMITTER	BASE	COLLECTOR
Q1	6.4K 6.8K	200K 12K 65K 26K	
Q2	8.5K 5K	70K 13K 10K 10K	
Q3	10K 6.5K	20K 2.9K 100 100	
Q4	6.5K 3.1K	80K 8K 4.2K 1.5K	
Q5	7K 3.8K 4.2K 2.5K 170K 1.1K		
Q6	6.7K 3.3K 6.5K 3.1K 70 70		

EXCITER READINGS TAKEN TO -20V LINE (J15 BLUE)

TRANSISTOR	EMITTER	BASE	COLLECTOR
Q1	13K 12K 220K 45K 3.1K 6.5K		
Q2	1.2K 1.2K 65K 4.7K 16K 22K		
Q3	2.0K 2K 6.2K 5.5K 3.3K 6.6K		
Q4	0 0 3.3K 3.4K 10K 4.1K		
Q5	340 390 10K 4.1K 3.4K 6.8K		
Q6	60 120 0 0 3K 6.6K		

RESISTANCE READINGS

ALL READINGS ARE TYPICAL READINGS MEASURED WITH A 20,000 OHM PER VOLT METER AND J101 DISCONNECTED + OR - SIGNS SHOW AFTER LEAD GROUNDED

FOR READINGS OF: USE SCALE:

1-100Ω	X 1
100-1KΩ	X 10
1K-50KΩ	X 1,000
50-∞Ω	X 100,000

CHANNEL GUARD READINGS MEASURED TO CHASSIS GROUND

TRANSISTOR	EMITTER	BASE	COLLECTOR
Q1	∞ ∞ ∞ ∞ ∞ ∞		
Q2	∞ ∞ ∞ ∞ ∞ ∞		
Q3	2.7K 4.9K 9.5K 30K 8.4K 7.5K		
Q4	2.7K 4.9K 6K 24K 2.5K 2.6K		

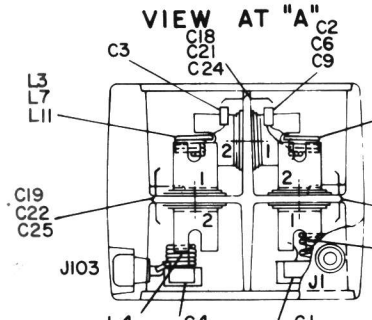
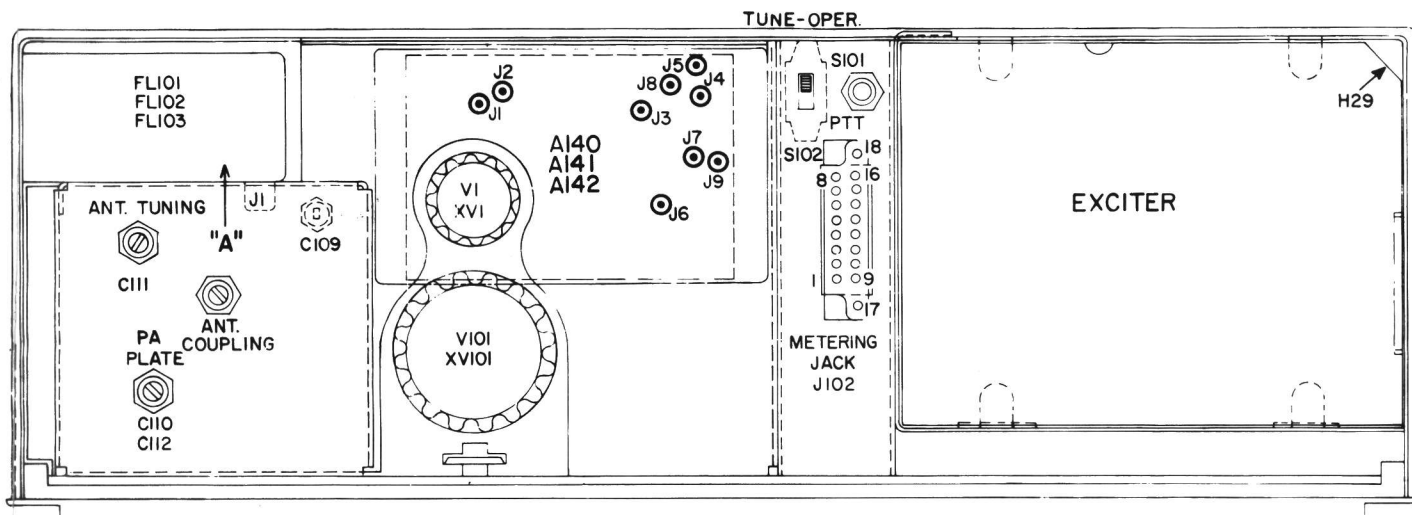
CHANNEL GUARD READINGS MEASURED TO -10 VOLT LINE (J5 ORANGE LEAD)

TRANSISTOR	EMITTER	BASE	COLLECTOR
Q1	200 200 9K 14K 2.7K 25K		
Q2	1.3K 1.3K 3.4K 6.3K 15K 8.7K		
Q3	∞ ∞ ∞ ∞ ∞ ∞		
Q4	∞ ∞ ∞ ∞ ∞ ∞		

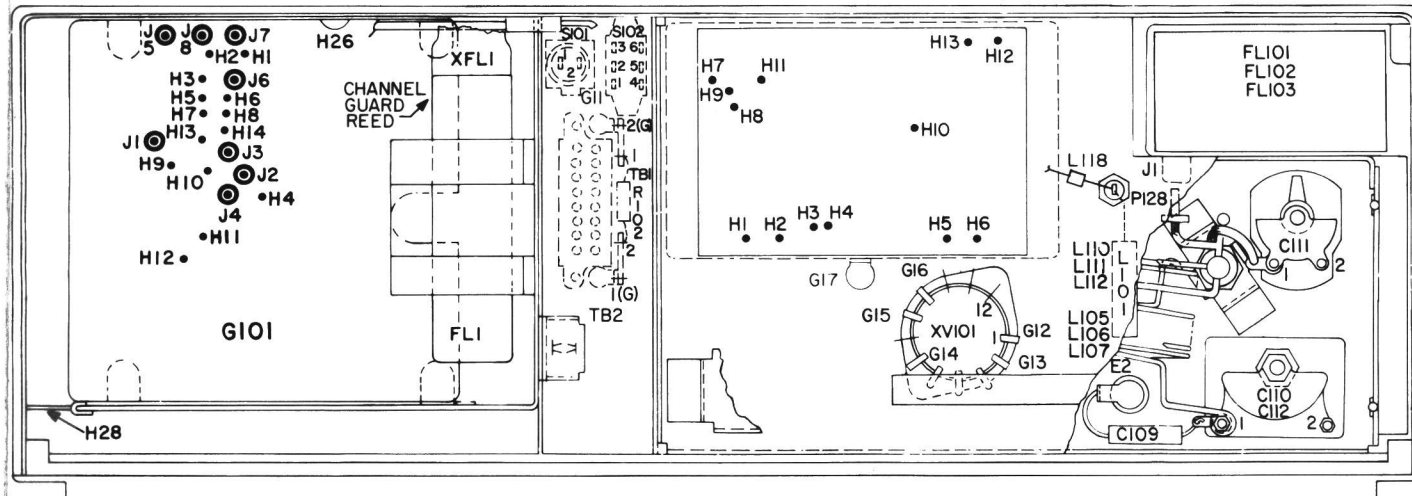
CHANNEL GUARD
GIO1

(19C303456, Sh. 1, Rev. 4)
(19C303456, Sh. 2, Rev. 4)

TOP VIEW



BOTTOM VIEW



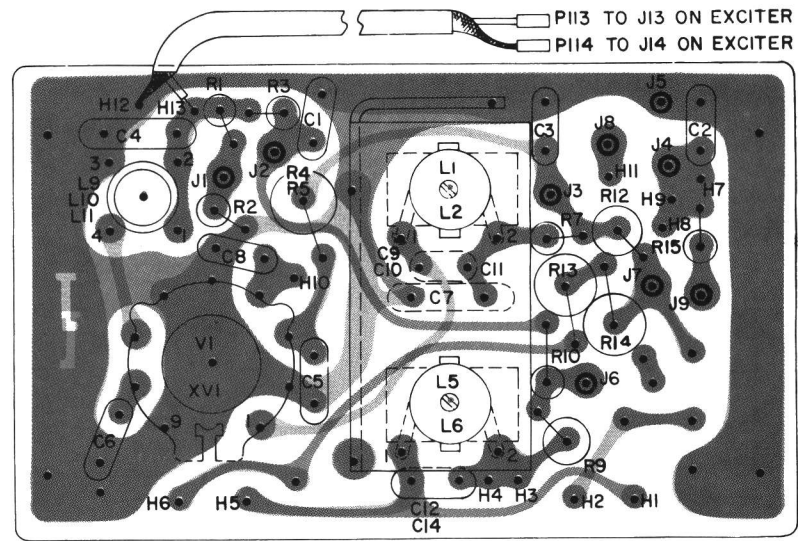
READINGS FROM TUBE SOCKET PINS TO CHASSIS GROUND

PIN	1	2	3	4	5	6	7	8	9	10	11	12
XV1	530K	0	630K	2.2Ω	0	0	15K	630K	0			
XV101	0	0	∞	∞	0	0	5.0K	0	0	75K	530K	2.2Ω

(19B620742, Rev. 12)

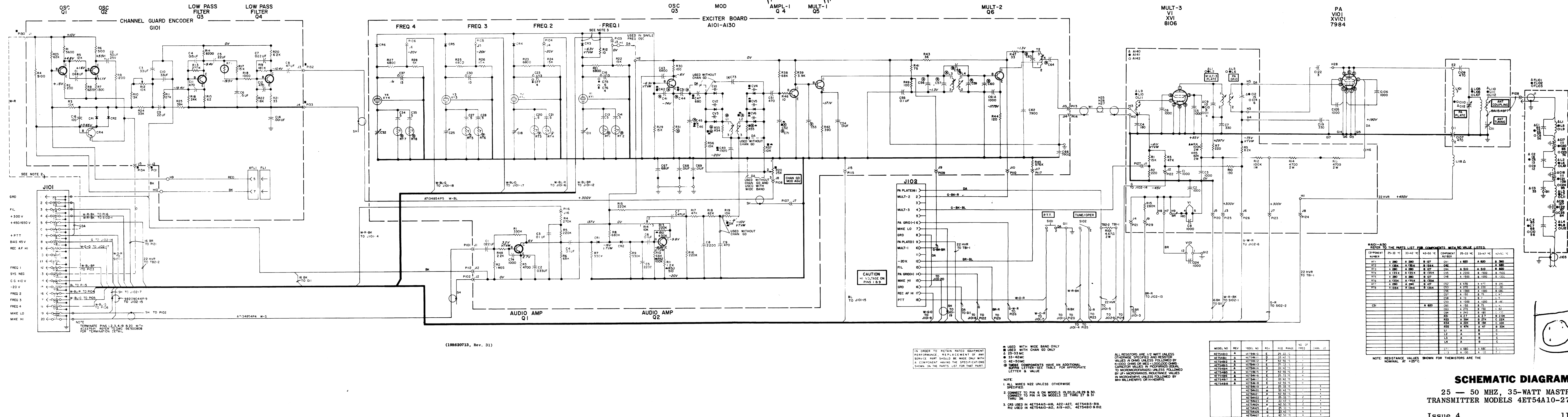
READINGS AT J101 TAKEN TO CHASSIS GROUND

PIN	-	+
1	0	0
2	∞	∞
3	2.2Ω	2.2Ω
4	530K	530K
5	∞	∞
6	∞	∞
7	∞	∞
8	70K	70K
9	∞	∞
10	∞	∞
11	∞	∞
12	30K	16K
13	∞	∞
14	∞	∞
15	6.5K	3.1K
16	∞	30K
17	∞	30K
18	∞	30K
19	0	2
20	∞	∞



A140 - A142

(19B204613, Sh. 1, Rev. 1)
(19B204613, Sh. 2, Rev. 1)



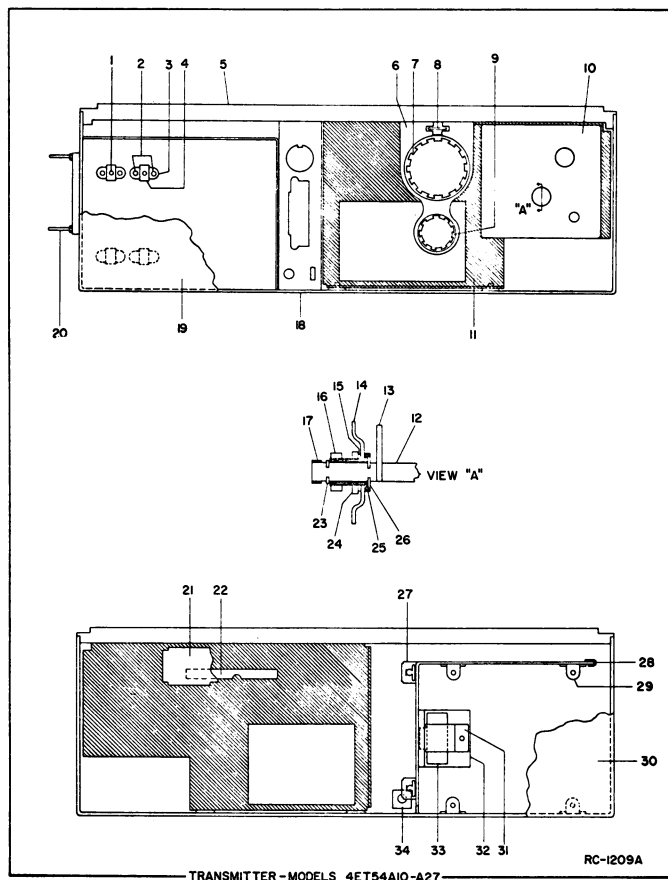
PARTS LIST		
LBI-3530C		
26-50 MHz TRANSMITTER		
MODEL 48T54A10 - 48T54A27		
48T54A10-18 (PL-19B000808 GI-8) STANDARD		
48T54A19-27 (PL-19B000808 GI-18) CHANNE GUARD		
SYMBOL	G-E PART NO.	DESCRIPTION
EXCITER BOARD ASSEMBLY		
A101-103 A106-108 A111-113 A116-118 A121-123 A126-128	A101-103 (19D402385 GI-3) (48T54A10-12) A106-108 (19D402385 GI-6) (48T54A13-16) A111-113 (19D402385 GI-13) (48T54A16-18) A116-118 (19D402385 GI-18) (48T54A19-21) A121-123 (19D402385 GI-23) (48T54A22-25) A126-128 (19D402385 GI-28) (48T54A25-27)	
----- CAPACITORS -----		
C1	19B209243-P3	Polyester: .022 μ \pm 20%, 40 VDCW.
C2*	19B209243-P4	Polyester: .033 μ \pm 20%, 40 VDCW.
C3*	19B209243-P3	In Models 48T54A11, 12, 15, 17 and 18 Rev A and earlier: In Models 48T54A10, 13, 16, 20, 21, 23 and 24 Rev C and earlier: In Models 48T54A19, 22 and 25 Rev E and earlier: Polyester: .022 μ \pm 20%, 40 VDCW.
	19B209243-P13	Polyester: 0.1 μ \pm 20%, 40 VDCW.
C4	19B209243-P7	In Models 48T54A12, 15, 17 and 18 Rev B and earlier: In Models 48T54A11 and 14 Rev C and earlier: In Models 48T54A10, 13, 16, 21, 24, 26 and 27 Rev D and earlier: In Models 48T54A20 and 23 Rev E and earlier: In Models 48T54A19, 22 and 25 Rev F and earlier: Polyester: 0.1 μ \pm 20%, 500 VDCW.
	19A115414-P13	Polyester: 0.1 μ \pm 20%, 40 VDCW.
C5	7491395-P14	Ceramic disc: .0022 μ \pm 10%, 500 VDCW.
C6	19B209243-P7	Polyester: 0.1 μ \pm 20%, 40 VDCW.
C7	19B209243-P5	Polyester: .047 μ \pm 20%, 40 VDCW.
C8	7491395-P14	Ceramic disc: .0022 μ \pm 10%, 500 VDCW.
C9	5493366-P470K	Silver mica: 470 pf \pm 10%, 100 VDCW; sim to Electro Motive Type DM-15.
C11	5491271-P106	Variable, subminiature: approx 1.98-12.4 pf, 750 v peak; sim to RF Johnson 189-6-5.
C13 and C14	19C300685-P93	Ceramic disc: 5 pf \pm 0.1 pf, 500 VDCW, temp coef 0 PPM.
C18*	5496219-P343	Ceramic disc: 13 pf \pm 5%, 500 VDCW, temp coef -150 PPM. Added in Models 48T54A10, 13, 16 by Rev B: Added in Models 48T54A19, 22, 25 by Rev D.
C18	5491271-P106	Variable, subminiature: approx 1.98-12.4 pf, 750 v peak; sim to RF Johnson 189-6-5.
C20 and C21	19C300685-P93	Ceramic disc: 5 pf \pm 0.1 pf, 500 VDCW, temp coef 0 PPM.
C23*	5496219-P343	Ceramic disc: 13 pf \pm 5%, 500 VDCW, temp coef -150 PPM. Added in Models 48T54A13, 16 by Rev B: Added in Models 48T54A22, 25 by Rev D.
C25	5491271-P106	Variable, subminiature: approx 1.98-12.4 pf, 750 v peak; sim to RF Johnson 189-6-5.
C27 and C28	19C300685-P93	Ceramic disc: 5 pf \pm 0.1 pf, 500 VDCW, temp coef 0 PPM.
C30*	5496219-P343	Ceramic disc: 13 pf \pm 5%, 500 VDCW, temp coef -150 PPM. Added in Models 48T54A16 by Rev B: Added in Models 48T54A25 by Rev D.
C31	5496372-P178	Ceramic disc: 820 pf \pm 5%, 500 VDCW, temp coef -3300 PPM.
C32	5491271-P106	Variable, subminiature: approx 1.98-12.4 pf, 750 v peak; sim to RF Johnson 189-6-5.
C34 and C35	19C300685-P93	Ceramic disc: 5 pf \pm 0.1 pf, 500 VDCW, temp coef 0 PPM.
C37*	5496219-P343	Ceramic disc: 13 pf \pm 5%, 500 VDCW, temp coef -150 PPM. Added in Models 48T54A16 by Rev B: Added in Models 48T54A25 by Rev D.

*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES.

SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION
C41A	5496372-P178	Ceramic disc: 820 pf ±5%, 500 VDCW, temp coef -3300 PPM.	C63B	5493366-P150J	Silver mica: 150 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-15.	L1C	19C303946-G3	Coil. Includes tuning slug 5491798-P2.	R21	3R77-P682K	Composition: 6800 ohms ±10%, 1/2 w.	RT5B	19B209284-P9	Disc: 100 ohms res nominal at 25°C, color code white.	C5 and C6	5494481-P111	Ceramic disc: .001 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.
C41B	5496372-P62	Ceramic disc: 390 pf ±5%, 500 VDCW, temp coef -2200 PPM.	C63C	5493366-P82J	Silver mica: 82 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-15.	L2A	19C303946-G1	Coil. Includes tuning slug 5491798-P2.	R22	3R77-P153K	Composition: 15,000 ohms ±10%, 1/2 w.	RT6A	19B209284-P3	Rod: 135,000 ohms res nominal at 25°C, color code orange.	C7	5496219-P827	Ceramic disc: 330 pf ±5%, 500 VDCW, temp coef -1500 PPM.
C42A	5493367-P680J	Silver mica: 680 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-20.	C64A	5496219-P772	Ceramic disc: 240 pf ±5%, 500 VDCW, temp coef -740 PPM.	L2B	19C303946-G2	Coil. Includes tuning slug 5491798-P2.	R24	3R77-P153K	Composition: 15,000 ohms ±10%, 1/2 w.	RT6B*	19B209284-P3	Rod: 135,000 ohms res nominal at 25°C, color code orange.	C8	5494481-P111	Ceramic disc: .001 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.
C43	5494481-P131	Ceramic disc: 6800 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.	C64B	5496219-P724	Ceramic disc: 180 pf ±5%, 500 VDCW, temp coef -750 PPM.	L2C	19C303946-G3	Coil. Includes tuning slug 5491798-P2.	R25	3R77-P682K	Composition: 6800 ohms ±10%, 1/2 w.			In Models 48T54A12, 15 of Rev E and earlier: In Models 48T54A18 of Rev D and earlier: In Models 48T54A21, 24 of Rev J and earlier: In Models 48T54A26 of Rev F and earlier: Rod: 100,000 ohms res nominal at 25°C, color code brown.	C9	5496219-P241	Ceramic disc: 10 pf ±5%, 500 VDCW, temp coef -80 PPM.
C44A	5493367-P510J	Silver mica: 510 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-20.	C64C	5496219-P721	Ceramic disc: 100 pf ±5%, 500 VDCW, temp coef -750 PPM.	L3A	19B204649-G1	Coil. Includes tuning slug 5491798-P4.	R26	3R77-P153K	Composition: 15,000 ohms ±10%, 1/2 w.				C10	5496219-P239	Ceramic disc: 8 pf 10.25 pf, 500 VDCW, temp coef -80 PPM.
C44B	5493367-P820J	Silver mica: 820 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-20.	C66	5494481-P129	Ceramic disc: .0039 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.	L4A	19B204649-G2	Coil. Includes tuning slug 5491798-P4.	R27	3R77-P682K	Composition: 6800 ohms ±10%, 1/2 w.	RT7A	19B209284-P10	Disc: 256 ohms res nominal at 25°C, color code brown/black.	C11*	5496219-P235	Ceramic disc: 4 pf 10.25 pf, 500 VDCW, temp coef -80 PPM.
C45A	5493367-P2200K	Silver mica: 2200 pf ±10%, 100 VDCW; sim to Electro Motive Type DM-20.	C67	5496267-P18	Tantalum: 6.8 pf ±20%, 35 VDCW; sim to Sprague 150D.	L4B	19B204650-G3	Coil. Includes tuning slug 5491798-P4.	R28 and R29	3R77-P153K	Composition: 15,000 ohms ±10%, 1/2 w.	RT7B	19B209284-P9	Disc: 100 ohms res nominal at 25°C, color code white.	C112	5491498-P4	Variable: approx 5.8-75 pf; 1700 v peak.
C45B	5493367-P1500K	Silver mica: 1500 pf ±10%, 100 VDCW; sim to Electro Motive Type DM-20.	C68 and C69	7491827-P2	Ceramic disc: .01 pf +80% -30%, 50 VDCW; sim to Sprague 19C180.	Q1 and Q2	19A115123-P1	Silicon, NPN; sim to Type 2N2712.	R31A	3R77-P272K	Composition: 2700 ohms ±10%, 1/2 w.	RT8A	19B209284-P3	Rod: 135,000 ohms res nominal at 25°C, color code orange.	C119	7489162-P39	Silver mica: 330 pf ±5%, 500 VDCW; sim to Electro Motive Type DM-15.
C46A	5493367-P1500K	Silver mica: 1500 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-20.	C71A	5493366-P680K	Silver mica: 680 pf ±10%, 100 VDCW; sim to Electro Motive Type DM-15.	Q3 and Q4	19A115330-P1	Silicon, NPN.	R31B	3R77-P202J	Composition: 2000 ohms ±5%, 1/2 w.	RT8B*	19B209284-P3	Rod: 135,000 ohms res nominal at 25°C, color code orange.	C122	5492304-P8	Ceramic disc: 3 pf 10.25 pf, 2000 VDCW, temp coef -0 ±120 PPM.
C46B	5493367-P1000K	Silver mica: 1000 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-20.	C71B	5493366-P470K	Silver mica: 470 pf ±10%, 300 VDCW; sim to Electro Motive Type DM-15.	Q5 and Q6	19A115328-P1	Silicon, NPN.	R33A	3R77-P393K	Composition: 39,000 ohms ±10%, 1/2 w.				C124	5494481-P11	Ceramic disc: .001 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.
C47	5496372-P174	Ceramic disc: 680 pf ±5%, 500 VDCW, temp coef -3300 PPM.	C73A	5493366-P100J	Silver mica: 100 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-15.	Q6*	19A115328-P1	Silicon, NPN. In Models 48T54A12, 15, 17, 18 Rev B and earlier: In Models 48T54A11, 14 Rev C and earlier: In Models 48T54A10, 13, 16, 21, 24, 26, 27 Rev D and earlier: In Models 48T54A20, 23 Rev E and earlier: In Models 48T54A19, 22, 25 Rev F and earlier: Silicon, NPN.	R33B	3R77-P273K	Composition: 27,000 ohms ±10%, 1/2 w.	19B209284-P1			C14	5496219-P237	Ceramic disc: 6 pf 10.25 pf, 500 VDCW, temp coef -80 PPM.
C49	5493367-P1000J	Silver mica: .001 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-20.	C73B	5493366-P82J	Silver mica: 82 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-15.			----- TRANSISTORS -----	R34A	3R77-P153K	Composition: 15,000 ohms ±10%, 1/2 w.						----- FILTERS -----
C51	5496372-P66	Ceramic disc: 470 pf ±5%, 500 VDCW, temp coef -2200 PPM.	C74	5494481-P111	Ceramic disc: .001 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.			----- RESISTORS -----	R34C	3R77-P103K	Composition: 10,000 ohms ±10%, 1/2 w.				L1	PL-19B205051-G1	Coil. Includes: 71.9 Hz 77.0 Hz 82.5 Hz 88.5 Hz 94.8 Hz 100.0 Hz 103.5 Hz 107.2 Hz 110.9 Hz 114.8 Hz 118.8 Hz 123.0 Hz 127.3 Hz
C52A	5493366-P470K	Silver mica: 470 pf ±10%, 100 VDCW; sim to Electro Motive Type DM-15.	C75*	5496219-P37	Ceramic disc: 6 pf 10.25 pf, 500 VDCW, temp coef 0 PPM. Added in Models 48T54A12 by Rev D. Added in Models 48T54A21 by Rev F.			Composition: 1 megohm ±10%, 1/2 w.	R35A	3R77-P473K	Composition: 47,000 ohms ±10%, 1/2 w.	T2*	19B205262-G1	Coil. Includes tuning slug 5491798-P4.	L2	PL-19B205051-G2	Coil. Includes: 7127634-P2 7127634-P2 7127634-P2
C52B	5493366-P390K	Silver mica: 390 pf ±10%, 100 VDCW; sim to Electro Motive Type DM-15.						Composition: 0.33 megohm ±10%, 1/2 w.	R35B	3R77-P333K	Composition: 33,000 ohms ±10%, 1/2 w.						
C53A	5493366-P270K	Silver mica: 270 pf ±10%, 100 VDCW; sim to Electro Motive Type DM-15.	C76* and C77*	5496219-P35	Ceramic disc: 4 pf 10.25 pf, 500 VDCW, temp coef 0 PPM. Added in Models 48T54A15 by Rev D. Added in Models 48T54A24 by Rev F.			Composition: 1 megohm ±10%, 1/2 w.	R36 and R37	3R77-P103K	Composition: 10,000 ohms ±10%, 1/2 w.						
C53B	5493366-P220K	Silver mica: 220 pf ±10%, 100 VDCW; sim to Electro Motive Type DM-15.						Composition: 4700 ohms ±10%, 1/2 w.	R38	3R77-P682K	Composition: 68,000 ohms ±10%, 1/2 w.	XY1 thru XY4		Refer to Mechanical Parts (RC-1209).	L5	PL-19B205051-G3	Coil. Includes: 7127634-P2 7127634-P2 7127634-P2
C53C	5493366-P180K	Silver mica: 180 pf ±10%, 100 VDCW; sim to Electro Motive Type DM-15.			----- DIODES AND RECTIFIERS -----			In Models 48T54A11, 12, 14, 15, 17, 18 Rev A: In Models 48T54A10, 13, 16, 20, 21, 23, 24 Rev C and earlier: In Models 48T54A19, 22, 25 Rev E and earlier: Composition: 6800 ohms ±5%, 1/2 w.	R41	3R77-P334K	Composition: 33 ohms ±10%, 1/2 w.				L6	PL-19B205051-G6	Coil. Includes: 7127634-P2 7127634-P2 7127634-P2
C54	19B209243-P1	Polyester: .01 pf ±20%, 40 VDCW.	C81 and C82	19A115331-P1	Silicon.			Composition: 0.27 megohm ±10%, 1/2 w.	R42	3R77-P274K	Composition: 27,000 ohms ±10%, 1/2 w.						
C55	7491827-P5	Ceramic disc: 0.1 pf +80% -30%, 50 VDCW; sim to Sprague 36C172.						Composition: 0.22 megohm ±10%, 1/2 w.	R43	3R77-P224K	Composition: 0.22 megohm ±10%, 1/2 w.	Y1 thru Y4	19B206175-P1	Quartz: freq range 2083 to 2750 KHz, temp range -30°C to +85°C. (25-33 MHz). Used in Models 48T54A10, 13, 16, 19, 22, 25, 28, 31, 34.			
C56A	5493366-P1000J	Silver mica: .001 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-15.	C83* and C84*	19A115603-P1	Silicon. In Models 48T54A15 of Rev B and earlier: In Models 48T54A14 of Rev C and earlier: In Models 48T54A13 of Rev D and earlier: Silicon.			Composition: 68,000 ohms ±10%, 1/2 w.	R44	3R77-P683K	Composition: 68,000 ohms ±10%, 1/2 w.				L9	PL-19B204614-G1	Coil. Includes tuning slug 5491798-P4.
C56B	5493366-P680J	Silver mica: 680 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-15.						Composition: 0.33 megohm ±10%, 1/2 w.	R45	3R77-P334K	Composition: 33 ohms ±10%, 1/2 w.	Y1 thru Y4	19B206175-P2	Quartz: freq range 2750 to 3500 KHz, temp range -30°C to +85°C. (33-42 MHz). (Used in Models 48T54A11, 14, 17, 20, 23, 26, 29, 32, 35).	L10	PL-19B204614-G2	Coil. Includes tuning slug 5491798-P4.
C57A	5496219-P767	Ceramic disc: 150 pf ±5%, 500 VDCW, temp coef -750 PPM.	C85* and C86*	19A115348-P1	Silicon. In Models 48T54A12, 15, 17, 18 of Rev B and earlier: In Models 48T54A11 of Rev C and earlier: In Models 48T54A10, 13, 16, 21, 24, 26, 27 Rev D and earlier: In Models 48T54A19, 22, 25 Rev F and earlier: Silicon, capacitive.			Composition: 0.68 megohm ±10%, 1/2 w.	R46	3R77-P684K	Composition: 68,000 ohms ±10%, 1/2 w.	Y1 thru Y4	19B206175-P3	Quartz: freq range 3500 to 4500 KHz, temp range -30°C to +85°C. (42-50 MHz). (Used in Models 48T54A12, 15, 18, 21, 24, 27, 30, 33, 36).	L11	PL-19B204614-G3	Coil. Includes tuning slug 5491798-P4.
C57B	5496219-P860	Ceramic disc: 75 pf ±5%, 500 VDCW, temp coef -1500 PPM.						Composition: 0.33 megohm ±10%, 1/2 w.	R47	3R77-P334K	Composition: 33 ohms ±10%, 1/2 w.						
C57C	5496219-P855	Ceramic disc: 47 pf ±5%, 500 VDCW, temp coef -1500 PPM.	C87*	19A115348-P1	Silicon. In Models 48T54A12, 15, 17, 18 of Rev B and earlier: In Models 48T54A11 of Rev C and earlier: In Models 48T54A10, 13, 16, 21, 24, 26, 27 Rev D and earlier: In Models 48T54A19, 22, 25 Rev F and earlier: Silicon, capacitive.			Composition: 68,000 ohms ±10%, 1/2 w.	R48	3R77-P683K	Composition: 68,000 ohms ±10%, 1/2 w.	Y1 thru Y4	19B206175-P3	Quartz: freq range 3500 to 4500 KHz, temp range -30°C to +85°C. (42-50 MHz). (Used in Models 48T54A12, 15, 18, 21, 24, 27, 30, 33, 36).			
C58A	5496219-P10	Ceramic disc: 10 pf ±10%, 500 VDCW, temp coef 0 PPM.	C88*	5495769-P8	Silicon, capacitive. Added in Models 48T54A12, 15, 17, 18 by Rev C. Added in Models 48T54A11, 14 by Rev D. Added in Models 48T54A10, 13, 16, 21, 24, 26, 27 Rev E. Added in Models 48T54A20 by Rev F. Added in Models 48T54A19, 22, 25 by Rev G.			Composition: 10 ohms ±10%, 1/2 w.	R49	3R77-P224K	Composition: 0.22 megohm ±10%, 1/2 w.	RT1A	19B209284-P10	Disc: 256 ohms res nominal at 25°C, color code brown/black.	R1	3R77-P153K	Composition: 15,000 ohms ±10%, 1/2 w.
C58B	5496219-P7	Ceramic disc: 7 pf ±0.5 pf, 500 VDCW, temp coef 0 PPM.						Added in Models 48T54A12 by Rev C. Added in Models 48T54A11 by Rev D. Added in Models 48T54A10, 13, 16, 21, 24, 26, 27 Rev E. Added in Models 48T54A20 by Rev F. Added in Models 48T54A19, 22, 25 Rev F and earlier: Silicon, capacitive.	R50	3R77-P224K	Composition: 0.22 megohm ±10%, 1/2 w.	RT1B	19B209284-P9	Disc: 100 ohms res nominal at 25°C, color code white.	R2	3R77-P221K	Composition: 220 ohms ±10%, 1/2 w.
C58C	5496219-P5	Ceramic disc: 5 pf ±0.5 pf, 500 VDCW, temp coef 0 PPM.						Variable, carbon film: approx 75-25,000 ohms ±20%, 0.25 w.	R51	3R77-P683K	Composition: 68,000 ohms ±10%, 1/2 w.	J1 thru J10	4033513-P4	Contact, electrical; sim to Bead Chain L93-3.	R3	3R77-P473K	Composition: 47,000 ohms ±10%, 1/2 w.
C59A	5493366-P1000J	Silver mica: .001 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-15.	C89*	5495769-P8	Silicon, capacitive. Added in Models 48T54A12, 15, 17, 18 Rev B and earlier: In Models 48T54A11 of Rev C and earlier: In Models 48T54A10, 13, 16, 21, 24, 26, 27 Rev D and earlier: In Models 48T54A19, 22, 25 Rev F and earlier: Silicon, capacitive.			In Models 48T54A12, 15, 17, 18 Rev B and earlier: In Models 48T54A11 of Rev C and earlier: In Models 48T54A10, 13, 16, 21, 24, 26, 27 Rev D and earlier: In Models 48T54A19, 22, 25 Rev F and earlier: Silicon, capacitive.	R52	3R77-P334K	Composition: 33 ohms ±10%, 1/2 w.				L9	PL-19B204614-G1	Coil. Includes tuning slug 5491798-P4.
C59B	5493366-P680J	Silver mica: 680 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-15.						In Models 48T54A12, 15, 17, 18 Rev B and earlier: In Models 48T54A11 of Rev C and earlier: In Models 48T54A10, 13, 16, 21, 24, 26, 27 Rev D and earlier: In Models 48T54A19, 22, 25 Rev F and earlier: Silicon, capacitive.	R53	3R77-P684K	Composition: 68,000 ohms ±10%, 1/2 w.	Y1 thru Y4	19B206175-P2	Quartz: freq range 2750 to 3500 KHz, temp range -30°C to +85°C. (33-42 MHz). (Used in Models 48T54A11, 14, 17, 20, 23, 26, 29, 32 and 35).	L10	PL-19B204614-G2	Coil. Includes tuning slug 5491798-P4.
C60A	5496219-P767	Ceramic disc: 150 pf ±5%, 500 VDCW, temp coef -750 PPM.						Variable, carbon film: approx 75-25,000 ohms ±20%, 0.25 w.	R54	3R77-P334K	Composition: 33 ohms ±10%, 1/2 w.						
C60B	5496219-P860	Ceramic disc: 75 pf ±5%, 500 VDCW, temp coef -1500 PPM.						In Models 48T54A12, 15, 17, 18 Rev B and earlier: In Models 48T54A11 of Rev C and earlier: In Models 48T54A10, 13, 16, 21, 24, 26, 27 Rev D and earlier: In Models 48T54A19, 22, 25 Rev F and earlier: Silicon, capacitive.	R55	3R77-P683K	Composition: 68,000 ohms ±10%, 1/2 w.	J12 thru J17	4033513-P4	Contact, electrical; sim to Bead Chain L93-3.	L11	PL-19B204614-G3	Coil. Includes tuning slug 5491798-P4.
C60C	5496219-P855	Ceramic disc: 47 pf ±5%, 500 VDCW, temp coef -1500 PPM.						In Models 48T54A12, 15, 17, 18 Rev B and earlier: In Models 48T54A11 of Rev C and earlier: In Models 48T54A10, 13, 16, 21, 24, 26, 27 Rev D and earlier: In Models 48T54A19, 22, 25 Rev F and earlier: Silicon, capacitive.	R56	3R77-P224K	Composition: 0.22 megohm ±10%, 1/2 w.						
C61A	5494481-P111	Ceramic disc: .001 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.	C91*	5495769-P8	Silicon, capacitive. Added in Models 48T54A12, 15, 17, 18 by Rev C. Added in Models 48T54A11, 14 by Rev D. Added in Models 48T54A10, 13, 16, 21, 24, 26, 27 Rev E. Added in Models 48T54A20, 23 by Rev F. Added in Models 48T54A19, 22, 25 by Rev G.			Variable, carbon film: approx 75-25,000 ohms ±20%, 0.25 w.	R57	3R77-P683K	Composition: 68,000 ohms ±10%, 1/2 w.	RT3A	19B209284-P10	Disc:			

SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION
C11 and C12	5494481-P107	Ceramic disc: 470 pf $\pm 20\%$, 500 VDCW; sim to RMC Type JF Discap.	RT1	5490828-P30	----- THERMISTORS ----- Rod: 0.33 megohm $\pm 10\%$ res, 1 w max; sim to Global Type 783H-3.
C14*	5494481-P111	Ceramic disc: .001 μ f $\pm 20\%$, 1000 VDCW; sim to RMC Type JF Discap. Added in Models 4ET54A19-27 by Rev A.	XFL1	PL-19A121920-G1	----- SOCKETS ----- Reed, mica-filled phen: 7 pins rated at 1 amp at 500 VRMS with 4-1/2 inches of cable.
C16*	5496219-P21	Ceramic disc: 100 pf $\pm 10\%$, 500 VDCW, temp coef 0 PPM. Added in Models 4ET54A26 by Rev F. Added in Models 4ET54A20, 23, 27 by Rev G. Added in Models 4ET54A19, 21, 22, 24, 25 by Rev H.			BOARD ASSEMBLY 19B204542-G1 (4ET54A28-36) 19B204542-G2 (4ET54A19-27)
CR1* and CR2*	19A115250-P1	----- DIODES AND RECTIFIERS ----- Silicon. In Models 4ET54A19-27 earlier than Rev A:	J1 thru J8	4033513-P4	----- JACKS AND RECEPTACLES ----- Contact, electrical: sim to Bead Chain L93-3.
CR3*	19A115250-P1	Silicon. Deleted in Models 4ET54A26 by Rev F. Deleted in Models 4ET54A20, 23, 27 by Rev G. Deleted in Models 4ET54A19, 21, 22, 24, 25 by Rev H. In Models earlier than Rev A:	J101	19C303426-G1	----- JACKS AND RECEPTACLES ----- Connector: 20 pin contacts.
CR4*	4036936-P1	Silicon.	J102	19B205689-G1	Connector: 18 contacts.
	19A115889-P1	Added in Models 4ET54A26 by Rev A. Added in Models 4ET54A20, 23, 27 by Rev G. Added in Models 4ET54A19, 21, 22, 24, 25 by Rev H.			----- INDUCTORS -----
Q1	19A115889-P1	----- TRANSISTORS ----- Silicon.	L101	7772834-P4	Choke, RF: 7 μ h, approx freq range 35 to 110 MHz; sim to Chmite Z-50.
Q2 thru Q4	19A115123-P1	Silicon, NPN; sim to Type 2N2712.	L105	19A121377-P1	Coil.
		----- RESISTORS -----	L106	19A121376-P1	Coil.
R1	3R77-P562K	Composition: 5600 ohms $\pm 10\%$, 1/2 w.	L107	19A121376-P3	Coil.
R2	3R77-P201J	Composition: 200 ohms $\pm 5\%$, 1/2 w.	L110	19A121378-P1	Coil.
R3*	3R77-P103J	Composition: 10,000 ohms $\pm 5\%$, 1/2 w. In Models 4ET54A19, 22, 25, 27 Rev H and earlier: In Models 4ET54A20, 23 Rev G and earlier: In Models 4ET54A21, 24 Rev J and earlier: In Models 4ET54A26 Rev F and earlier: Composition: 6800 ohms $\pm 5\%$, 1/2 w.	L111	19A121379-P2	Coil.
	3R77-P682J		L112	19A121379-P1	Coil.
R4*	3R77-P512J	Composition: 5100 ohms $\pm 5\%$, 1/2 w. In Models 4ET54A19-27 earlier than Rev A: Composition: 9100 ohms $\pm 10\%$, 1/2 w.	L118*	19A115700-P2	RF Choke. Added in Models 4ET54A10, 13, 16 by Rev C. Added in Models 4ET54A16, 19, 22, 25 by Rev E.
	3R77-P912K		P101	4029840-P2	----- PLUGS ----- Contact, electrical; sim to Amp 42827-2.
R5	3R77-P123K	Composition: 12,000 ohms $\pm 10\%$, 1/2 w.	P102	4029840-P1	Contact, electrical; sim to Amp 41854.
R6	3R77-P512J	Composition: 5100 ohms $\pm 5\%$, 1/2 w.	P103 thru P106	4029840-P2	Contact, electrical; sim to Amp 42827-2.
R7	3R77-P132J	Composition: 1300 ohms $\pm 5\%$, 1/2 w.	P107	4029840-P1	Contact, electrical; sim to Amp 41854.
R8	3R77-P622J	Composition: 6200 ohms $\pm 5\%$, 1/2 w.	P108	4029840-P2	Contact, electrical; sim to Amp 42827-2.
R9	3R77-P122K	Composition: 1200 ohms $\pm 10\%$, 1/2 w.	P109 and P110	4029840-P2	Contact, electrical; sim to Amp 42827-2.
R10	3R77-P302J	Composition: 3000 ohms $\pm 5\%$, 1/2 w.	P112 thru P117	4029840-P2	Contact, electrical; sim to Amp 42827-2.
R11	3R77-P273K	Composition: 27,000 ohms $\pm 10\%$, 1/2 w.	P120 and P121	4029840-P1	Contact, electrical; sim to Amp 41854.
R12	7491365-P220	Variable, carbon film: .01 megohm $\pm 10\%$, .08 w; sim to CTS Type UPE-70.	P122 thru P127	4029840-P2	Contact, electrical; sim to Amp 42827-2.
R13	3R77-P274K	Composition: 0.27 megohm $\pm 10\%$, 1/2 w.	P128	4033513-P17	Contact, electrical; sim to Bead Chain R52.
R14	3R77-P822K	Composition: 8200 ohms $\pm 10\%$, 1/2 w.	P129 thru P132	4029840-P2	Contact, electrical; sim to Amp 42827-2.
R15	3R77-P620J	Composition: 62 ohms $\pm 5\%$, 1/2 w.	P133	4029840-P1	Contact, electrical; sim to Amp 41854.
R16	3R77-P243J	Composition: 24,000 ohms $\pm 5\%$, 1/2 w.	P134	4029840-P2	Contact, electrical; sim to Amp 42827-2.
R17	3R77-P153K	Composition: 15,000 ohms $\pm 10\%$, 1/2 w.			----- RESISTORS -----
R18	3R77-P102K	Composition: 1000 ohms $\pm 10\%$, 1/2 w.	R101	19A115416-P6	Precision, wirewound: 4.67 ohms $\pm 1\%$, 2 w; sim to Dale Type RS-2B.
R19	3R77-P184K	Composition: 0.18 megohm $\pm 10\%$, 1/2 w.			----- SWITCHES -----
R20	3R77-P622J	Composition: 6200 ohms $\pm 5\%$, 1/2 w.	S101	4031922-P1	Pushbutton: single pole, single throw, normally open, 1/2 amp at 12 VDC; sim to Stackpole Type SS-15.
R21	3R77-P330K	Composition: 33 ohms $\pm 10\%$, 1/2 w.			
R22	3R77-P183K	Composition: 18,000 ohms $\pm 10\%$, 1/2 w.			
R23	3R77-P623J	Composition: 62,000 ohms $\pm 5\%$, 1/2 w.			
R24	3R77-P333J	Composition: 33,000 ohms $\pm 5\%$, 1/2 w.			
R25	3R77-P393K	Composition: 39,000 ohms $\pm 10\%$, 1/2 w.			

SYMBOL	G-E PART NO	DESCRIPTION
SI02	19B209040-P1	Slide: DPDT, 0.5 amp at 125 v; sim to Continental Wirt Type 126.
----- TERMINAL BOARDS -----		
TB1	7487424-P2	Miniature, phen: 1 terminal.
TB2	7487424-P1	Miniature, phen: 1 terminal.
----- TUBES -----		
V101		Type 7984.
----- SOCKETS -----		
XV101	19C301007-P5	Tube, plastic: 12 pins rated at 5 amps max; sim to Alcon Metal Products 371G bottom mount.
MECHANICAL PARTS (SEE RC-1209)		
1	19B200525-P9	Rivet. (Part of XY1-4).
2	19A115793-P1	Contact, electrical. (Part of XY1-4).
3	19C311172-P2	Crystal socket. (Part of XY1-4).
4	4033089-P1	Clip. (Part of XY1-4).
5	19C303395-G3	Heat sink.
6	19B204702-P1	Tube heat sink. (Used with V1 and V101).
7	7165167-P7	Tube shield insert; sim to Atlas 106-332-18. (Used with V101).
8	19A121195-P2	Support. (Used with V101).
9	7165167-P5	Tube shield insert; sim to Atlas 106-332-5. (Used with V1).
10	19B204490-G1	Can.
11	19B204708-G1	Chassis.
12	19A121189-P2	Post.
13	N509P612C	(Not Used).
14	19B205023-P1	Support.
15	7115130-P9	Lockwasher; sim to Shakeproof 1220-2.
16	4031531-P1	Locknut. No. 32.
17	4031527-P2	Collar.
18	19B204395-G1	Chassis.
19	19C303396-G1	Mobile top cover.
	19C303495-G8	Station top cover. (Except Repeaters and VM).
	19C303673-G3	Station top cover. (Repeaters and VM only).
20	19A121676-P1	Pin guide: 4-40 thread. (Used with J101).
21	19B204640-P1	Shield. (Used with V101 line plate).
22	19C303666-P1	(Not Used).
23	N910P18C	Retaining ring.
24	7893938-P1	Nut. No. 32.
25	4031530-P1	Bearing: 3/8 - 32 threads.
26	4031532-P1	Cup washer.
27	4036921-P1	Mounting support, bottom cover; sim to Tinnerman C17609-8A-67.
28	4029030-P10	Rubber channel.
29	19B204366-P1	Support.
30	19C303396-G3	Mobile bottom cover.
	19C303495-G2	Station bottom cover.
31	19A121065-P1	Support. (Used with FL1 in Models 4ET54A20-36).
32	19A121257-G1	Angle. (Used with FL1 in Models 4ET54A20-36).
33	4032591-P26	Rubber pad.
34	4036835-P3	(Not Used).



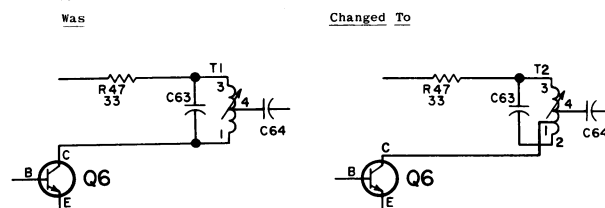
PRODUCTION CHANGES

Changes in the equipment to improve performance or to simplify circuits are identified by a "Revision Letter" which is stamped after the model number of the unit. The revision stamped on the unit includes all previous revisions. Refer to the Parts List for descriptions of parts affected by these revisions.

REV. A - (Models 4ET54A19-27 only)
To reduce Channel Guard distortion. Changed CR1, CR2, CR3, and R4 and added C14 on Channel Guard Board G101.

REV. A - (Models 4ET54A10-18 only)
REV. B - (Models 4ET54A19-27 only)
To improve stability of 2nd Multiplier. Changed T1 on Exciter Board A101-A130.

Elementary Diagram Changes:



REV. C - (Models 4ET54A19-27 only)
To reduce Channel Guard distortion. Changed R20 on Exciter Board A101-A130.

REV. B - Models 4ET54A10, 13, 16
REV. D - Models 4ET54A19, 22, 25

To improve tuning and MULT-1 reading. Added C16, C23, C30, and C37 in oscillator section of 25-33 MC Exciter Boards.

REV. C - Models 4ET54A10, 13, 16
REV. E - Models 4ET54A19, 22, 25

To eliminate RF from high B+ and metering leads in 25-33 MC Range. Added LL18.

REV. B - Models 4ET54A11, 12, 14, 15, 17 and 18
REV. D - Models 4ET54A10, 13, 16, 20, 21, 23 and 24
REV. F - Models 4ET54A19, 22 and 25

To increase sensitivity of microphone input. Changed C2 and R3.

REV. C - Model 4ET54A11 and 14
REV. E - Model 4ET54A20 and 23

To improve stability of crystal oscillator stage. Added C75/C76/C77.

REV. C - Models 4ET54A12, 15, 17 and 18
REV. D - Models 4ET54A11 and 14
REV. E - Models 4ET54A10, 13, 16, 21, 24, 26 and 27
REV. F - Models 4ET54A20 and 23
REV. G - Models 4ET54A19, 22 and 25

To incorporate improved semiconductor components into the Exciter Board Assembly. Changed C3, CR3-CR6, CV1 and CV2, Q6, R14 and R20. Added CV3-CV6 and R12.

REV. D - Models 4ET54A12, 15
REV. F - Models 4ET54A21, 24

To suppress spurious frequencies in crystal oscillator stage. Added C75, C76, and C77 to crystal oscillator stage.

REV. D - Model 4ET54A18
REV. E - Models 4ET54A12, 15
REV. F - Model 4ET54A27
REV. G - Models 4ET54A21, 24

To assure that VI (MULT-3) plate circuit will tune to 50.0 megacycles. Changed C11.

REV. F - Model 4ET54A26
REV. G - Models 4ET54A20, 23, 27
REV. H - Models 4ET54A19, 21, 22, 24, 25

To protect Channel Guard Encoder from RF fields. Added C16 and replaced CR3 with CR4 on Encoder Assembly (G101).

REV. E - Model 4ET54A18
REV. F - Models 4ET54A12, 15, 26
REV. H - Model 4ET54A27
REV. J - Models 4ET54A21, 24

To improve oscillator temperature compensation. Changed RT2B, RT4B, RT6B, and TR8B.

REV. G - Model 4ET54A26
REV. H - Models 4ET54A20, 23
REV. J - Models 4ET54A19, 22, 25, 27
REV. K - Models 4ET54A21, 24

To reduce tone distortion. Changed R3 on Channel Guard Encoder (G101).

REV. A - Models 4ET54B10-18
To increase range of modulation control. Changed R51 and R52 on Exciter Board Assembly.

ORDERING SERVICE PARTS

Each component appearing on the schematic diagram is identified by a symbol number, to simplify locating it in the parts list. Each component is listed by symbol number, followed by its description and G-E Part No.

Service parts may be obtained from Authorized G-E Communication Equipment Service Stations or through any G-E Radio Communication Equipment Sales Office. When ordering a part, be sure to give:

1. G-E Part Number for component
2. Description of part
3. Model number of equipment
4. Revision letter stamped on unit

These instructions do not purport to cover all details or variations in equipment nor to provide for every possible contingency to be met in connection with installation, operation or maintenance.

Should further information be desired, or should particular problems arise which are not covered sufficiently for the purchaser's purposes, contact the nearest Radio Communication Equipment Sales Office of the General Electric Company.

MAINTENANCE MANUAL

LBI-3543

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