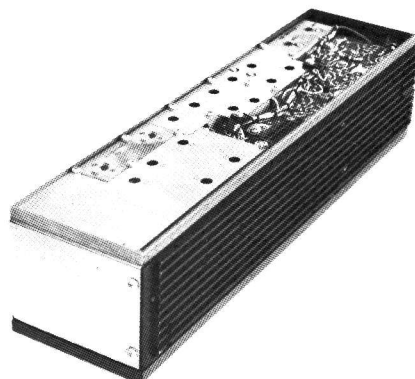


# MASTR

## Progress Line

132-174 MHz RECEIVER MODELS 4ER41A28-33 & 4ER41A40-45  
(WITH NOISE BLANKER and CHANNEL GUARD)



### SPECIFICATIONS \*

FCC Filing Designation

**ER-41-A**

Frequency Range

132-174 MHz

Audio Output

2 watts at less than 10% distortion

Sensitivity

12-db SINAD (EIA Method) 0.35  $\mu$ v  
20-db Quieting Method 0.5  $\mu$ v

Selectivity

EIA Two-Signal Method -85 db (adjacent channel, 30 KHz channels)  
20-db Quieting Method -100 db at  $\pm 15$  KHz

Spurious Response

-100 db

First Oscillator Stability

$\pm .0005\%$  ( $-30^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$ )

Modulation Acceptance

$\pm 7$  KHz (narrow-band)

Squelch Sensitivity

Critical Squelch 0.15  $\mu$ v  
Maximum Squelch Greater than 20 db quieting (less than 2  $\mu$ v)

Intermodulation (EIA)

-65 db

Maximum Frequency Separation

0.4%

Frequency Response

+1 and -8 db of a standard 6-db per octave  
de-emphasis curve from 300 to 3000 Hz  
(1000-Hz reference)

\*These specifications are intended primarily for the use of the serviceman. Refer to the appropriate Specification Sheet for the complete specifications.

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## WARNING

No one should be permitted to handle any portion of the equipment that is supplied with high voltage; or to connect any external apparatus to the units while the units are supplied with power. KEEP AWAY FROM LIVE CIRCUITS.

## DESCRIPTION

General Electric MASTR Progress Line Receiver Type ER-41-A is a double conversion, superheterodyne FM receiver designed for operation on the 132-174 megahertz band.

The receiver is of single-unit construction and is completely housed in an aluminum casting for maximum shielding and rigidity. The top part of the casting contains the front end through the 1st low IF amplifier stages and the Noise Blanker board. The bottom portion of the casting contains the audio squelch board and the Channel Guard board.

## CIRCUIT ANALYSIS

The unit is completely transistorized. Input leads to the receiver are individually filtered by the 20-pin feed through by-pass connector J443. A regulated +10 volts is used for all receiver stages except the audio PA stage which operates from the 12-volt system supply.

Centralized metering jack J442 is provided for use with General Electric Test Set, Model 4EX3A10, for ease of alignment and servicing. The Test Set meters the oscillator, multiplier, and limiter stages as well as the discriminator, audio PA, voice coil and regulated 10 volts.

### 1st RF AMPLIFIER (A323/A324)

The 1st RF Amplifier A323 (132-150.8 MHz) or A324 (150.8-174 MHz) consists of three tuned helical resonators and an RF amplifier stage (Q2). The RF signal from the antenna is coupled by RF cable W441 to a tap on L301/L304. The tap is positioned to insure the proper impedance match to the antenna. RF energy is coupled through the three coils by openings in the shield walls, to the base of RF amplifier Q2. The output of Q2 is coupled through C8 to helical resonators L307/L309 and L308/L310, and then to the 2nd RF Amplifier (A303/A304).

### 2nd RF AMPLIFIER (A303/A304)

The RF signal from the 2nd RF Amplifier is coupled through transformer T1/T2 to helical resonator L312/L313, and then to the base of the 1st Mixer (A334-Q1).

### 1st OSCILLATOR AND MULT-1 (A308-A313)

The receiver 1st oscillator is a transistorized Colpitts oscillator. The oscillator crystal operates in a fundamental mode at a frequency of approximately 13 to 18 megahertz. The crystal is cut to provide temperature compensation at the high end of the temperature range and is thermistor compensated at low temperatures. This provides

The diagram illustrates the internal circuitry of the RC-1219C receiver, organized into several functional sections:

- Frequency Tuning:** The top of the diagram shows frequency ranges: 132-174 MHz, 5.30 MHz (REV. A & B), and 455 KHz.
- RF Stages:**
  - 1ST RF AMP:** A323-132-150.8 MHz, A324-150.8-174 MHz. Includes 3 CKT and RF AMP Q2.
  - 2ND RF AMP:** A303-132-150.8 MHz, A304-150.8-174 MHz. Includes 2 CKT and RF AMP Q1.
- Mixer and Filter Stages:**
  - MIXER:** A334. Includes 1ST MIXER Q1 and 1 CKT.
  - XTAL FLTR:** A314. Includes FL5.
  - 2ND MULT:** A306-132-150.8 MHz, A307-150.8-174 MHz. Includes 3 CKT, 2ND MULT CRI, and 1 CKT.
- Oscillator Section (1ST OSC):**
  - 132-150.8 MHz: A308-1 FREQ, A309-2 FREQ, A310-4 FREQ.
  - 150.8-174 MHz: A311-1 FREQ, A312-2 FREQ, A313-4 FREQ.
  - Includes FI, F2, F3, F4, XTAL FREQ-14.08-18.75 MHz, and XTAL FREQ-OPER. FREQ-5.30 MHz (REV. A & B).
- IF and Audio Stages:**
  - LO IF:** A316. Includes 1ST MIXER Q1, 2ND OSC Q2 (4845 KHz, 4805 KHz REV. A & B), 3 CKT, 1ST IF AMP Q3, 2ND IF AMP Q1, 3RD IF AMP Q2, 1ST LIM Q3, 2ND LIM Q4, 3RD LIM Q5.
  - AUDIO & SQUELCH:** A325-WITHOUT CHAN. GD., A326-WITH CHAN. GD. Includes NOISE RECT, NOISE AMP Q7, DC AMP Q8, FEEDBACK, AUDIO AMP Q9, VOLUME, DISCR, and AUDIO AMP Q6.
- Channel Guard Section:**
  - Includes SWITCH CK3, DRIVER Q5, DRIVER Q4, REED FL301, XFMR T1, AMP Q3, FL3 Q2, FL2 Q1, HI PASS FLTR, and LOW PASS FLTR.
  - Output: TO HOOKSWITCH.

2



**2ND MULTIPLIER (A306/A307)**

Coupling from the 1st multiplier tank is through A306-T1/T2 to the anode of multiplier diode A306-CR1. Three resonant LC circuits (T3/T4, T5/T6 and T7/T8) follow CR1 and are tuned to nine times the crystal frequency. The 2nd multiplier output is fed through C13 to the base of the first mixer.

**1ST MIXER (A334) AND CRYSTAL FILTER (A314)**

The RF signal from the RF Amplifier and the low-side injection voltage from the 2nd multiplier are applied to the base of 1st mixer A334-Q1. The mixer collector tank (L1 and C3) is tuned to 5.3 megahertz (5.26 megahertz in Revision A and B receivers), and provides impedance matching to the high IF filter.

The highly selective, crystal filter following the 1st mixer provides the major selectivity for the receiver. The output of the filter is fed through impedance matching transformer A316-T1 to the base of the 2nd mixer.

**2ND OSCILLATOR, 2ND MIXER AND 1ST IF AMP (A316)**

2nd oscillator A316-Q2 operates in a Colpitts oscillator circuit, with feedback supplied through C2. The oscillator frequency is 4845 KHz (4805 KHz in Revisions A and B receivers), with the low side injection voltage fed to the base of the 2nd mixer.

The Hi IF signal from the filter is fed to the base of 2nd mixer A316 (Q1) with the 2nd oscillator output. The 455 KHz 2nd mixer output is fed to three tuned Low IF circuits (L1, L2, L3). L1, L2 and L3 are required for shaping the nose of the IF waveform and provide some additional selectivity.

The low IF signal is coupled through C14 to the base of the 1st low IF amplifier A316-Q3. The output of A316-Q3 is RC coupled to the base of the 2nd IF amplifier.

**2ND IF AMPS AND LIMITERS (part of A326)**

Following A316-Q3 are two additional RC coupled low IF amplifiers (A326-Q1 and -Q2). The 2nd IF amplifier stage is metered at J442-2 through metering network C8, CR1 and R12.

After the IF amplifiers are three RC coupled limiter stages (A326-Q3, -Q4 and -Q5). The 1st limiter is metered at J442-3 through metering network C13, CR2, R18 and C15.

**DISCRIMINATOR (part of A326)**

The receiver utilizes a Foster-Seely type discriminator. The output of the 3rd limiter is connected to a tap on the primary tuned

circuit of discriminator T1. This allows the discriminator to operate at a higher level. Diodes CR5 and CR6 are for rectifying the 455 KHz IF signals to recover the audio. The stage is metered at J442-10 through metering network R27 and C22.

#### 1ST AUDIO AMPLIFIER (part of A326)

The output of the discriminator is fed to the 1st audio amplifier (Q6). This stage operates as an emitter-follower to match the impedance of the discriminator to the noise amplifier stage and VOLUME control. Q6 also provides some power gain.

#### AUDIO AMPLIFIERS (part of A326)

When audio is present in the incoming signal, it is taken off the emitter of Q6 and connected to the VOLUME control through A326-J9. The VOLUME control arm connects to A326-J8 which feeds the audio signal to the base of the 2nd audio amplifier, Q9. De-emphasis is provided by C34, C53, C37 and L4. Potentiometer R47 is used to adjust the collector current to 650 milliamps indicated by a reading of 0.65 volts at metering jack J442-1. This adjustment should be made with the VOLUME control fully counterclockwise. Thermistor RT1 keeps the output current constant over wide variations in temperature after R47 has been set.

Following Q9 is a Darlington circuit, which consists of compound-connected transistors Q10 and Q301. The Darlington circuit provides a higher input impedance than is normally encountered in transistor amplifiers. Also, this circuit has a more linear operation, with less distortion at maximum power output.

The output of the amplifier stage is coupled by audio transformer T301 to the loudspeaker. Audio high and low are present at the centralized metering jack (J442). When the General Electric Test Set is connected to J442, these leads are connected to the black and green jacks for sensitivity, frequency response, distortion, power output and other measurements.

#### SQUELCH

Noise from audio amp Q6 is used to operate the squelch circuit. When no carrier is present in the receiver, noise is coupled to the base of noise amplifier Q7. The gain of the noise amplifier is determined by the SQUELCH control, which varies the bias on the base of Q7.

The noise amplifier output is fed through a high-pass filter which attenuates frequencies below 3 KHz. Thermistor RT2 keeps the critical squelch constant over wide variations in temperature.

Noise from the high-pass filter is rectified by CR3 and CR4, and the negative DC output of the noise rectifiers is fed to the base of DC amplifier Q8.

DC amplifier Q8 acts as a squelch switch. A negative output from the noise rectifiers cuts off the DC amplifier. When turned off, the collector potential is at the +10 volt supply. This positive voltage is fed to the base of Q9, a PNP transistor, cutting it off. As audio stages Q9, Q10 and Q301 are DC coupled, all of them are cut off. The positive voltage from the collector circuit of the DC amplifier is used as feedback to the base of noise amplifier Q7, causing it to conduct more heavily. The feedback helps to cut Q8 off sharply, resulting in sharp, quick-acting switching.

When the receiver is quieted by a signal, noise voltage from the noise rectifiers is reduced; and the DC amplifier conducts. When conducting, the collector potential of Q8 is negative; and negative feedback to the base of noise amplifier Q7 causes it to conduct less.

The negative voltage is applied to the base of PNP transistor Q9 and causes it to conduct. Now, all the audio stages are turned on and sound is heard at the loudspeaker.

With the receiver squelched, the final audio amplifiers are cut off; and the receiver drain is less than 50 milliamps.

It should be noted that the feedback through R68 in the Noise Amplifier circuit results in a hysteresis effect in the squelch circuit and, as a result, the squelch does not operate in the same manner as other conventional squelch circuits. The circuit is designed so that a weak signal will open the squelch. The signal may be reduced by 3 to 5 db without the squelch closing. This limits squelch "flutter" or "picket fence" operation.

#### CHANNEL GUARD (A319/A322)

General Electric Channel Guard Decoder is designed to eliminate all calls that are not tone coded for the Channel Guard frequency. As long as the CHANNEL GUARD-OFF switch on the control unit is left in the CHANNEL GUARD position, all signals are locked out except those from transmitters that are continuously tone coded for positive identification by the receiver.

Placing the CHANNEL GUARD-OFF switch in the OFF position instantly disables the Channel Guard operation so that all calls on the channel can be heard. When the hookswitch option is used, lifting the microphone from its hanger disables the Channel Guard circuit.

#### Operation

Audio, tone and noise is picked up in the emitter circuit of Audio Amplifier A326-Q6 and is fed through A326-J9 to the VOLUME control and then to a high-pass filter (C20, C21, C22, C23 and L1) on the Channel Guard board through A326-J8, decoupling resistor R61 and A326-J12. The high-pass filter removes the tone from the audio signal, and the audio is then fed through A326-J13 to the base of Audio Amplifier A326-Q9.

To operate the Channel Guard Decoder, audio, tone and noise is picked up in the emitter circuit of A326-Q6 and is fed through A326-J18 to the base of the first low-pass filter stage (Q1) through a 250-Hz band pass filter consisting of R1, R2, R3, C1, C2 and C3. Following Q1 is a second low-pass filter stage, Q2. The filter output is amplified by Q3 and coupled to the push-pull driver stage (Q4 and Q5) through T1. Q4 and Q5 drive the reed decoder, FL301. Noise Amplifier Q6 picks up and amplifies any high frequency (in the 5 KHz range) and feeds it back to the driver stage to decrease the sensitivity of the reed and prevent noise pulsing.

FL301 is resonant at the correct tone frequency and the reed contacts open and close at the tone frequency. When the CHANNEL GUARD-OFF switch is in the CHANNEL GUARD position, the opening and closing of the reed contacts charges capacitor C19, which applies a limited current to the base of DC Amplifier A326-Q8. The receiver noise squelch circuit continues to operate normally until a carrier quiets the receiver.

Placing the CHANNEL GUARD-OFF switch in the OFF position (or removing the microphone from its hanger in hookswitch options) opens the circuit to A319/A322-J5, which forward biases diode CR3. This causes current to flow in the circuit, bypassing the decoder reed (FL301). However, the receiver noise squelch circuit will operate until a carrier is received.

#### NOISE BLANKER (A320/A321)

An RF signal and noise pulse from the antenna is coupled simultaneously to the Noise Blanker RF Amplifier and the Receiver RF Amplifier sections through T1/T2 and L314 (see Figure 2). The noise blanker amplifier stages (Q1, Q2 and Q3) raise the level of the noise pulse which is coupled through T9/T10 and L13 to the base of the pulse detector Q4. A metering network consisting of R13, C21, C22, and CR2 permits the blanker to be metered at centralized metering jack J442-11.

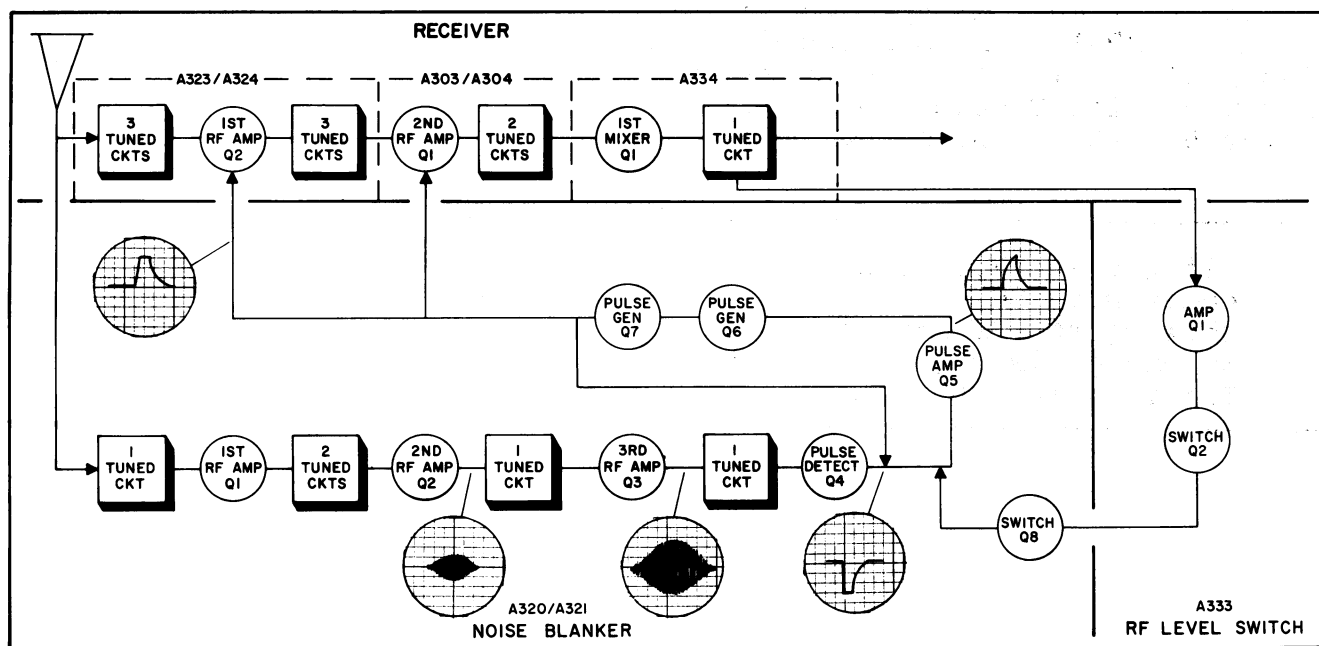
#### Operation

Base bias for the pulse detector is established by R12 and CR1. CR1 is normally conducting, which keeps Q4 in a barely conducting state. A noise pulse applied to the base of Q4 causes it to conduct heavily. This results in a negative pulse at the output (collector) of Q4. Following Q4 is a low-pass RF filter consisting of C23 and L14.

The output of the filter is fed to the base of pulse amplifier Q5. This stage is biased by CR3, R16, and R18 so that it is just conducting. The negative-going pulse from the pulse detector cuts CR3 off, which biases Q5 on, and a positive pulse appears at the output of pulse amplifier Q5.

Q6 and Q7 form part of the one-shot multivibrator circuit. Bias voltage through R24 keeps Q6 normally turned on. The positive voltage at the collector of Q6 keeps Q7 turned off. The amplified positive-going pulse from the pulse amplifier (Q5) is fed to the base of Q6, cutting the stage off. As Q6 cuts off, Q7 is turned on; and the output

is a positive-going blanking pulse. The positive blanking pulse is simultaneously fed to the emitters of A323/A324-Q1 and A303/A304-Q1, cutting off both stages for the duration of the noise pulse.



RC-1133 B

Figure 2 — Noise Blanker Block Diagram

The positive blanking pulse, which is fed to the emitter of 2nd RF amplifier A303/A304-Q1, is controlled by RF level shut-off switch A333. The output of the 1st mixer is connected through a low-pass filter network in the RF level switch circuit to the base of high IF level amplifier Q1. When the antenna signal input level exceeds 500 microvolts, the high IF level output of Q1 is sufficient to turn on level switch Q2. The output of Q2 is filtered through C7, L2 and C8 and turns on noise blanker (A320/A321) switch Q8. The conduction of Q8 changes the bias of pulse amplifier Q5 and shorts the blanking pulse to ground.

When the antenna signal input is below 500 microvolts, the high IF level output of Q1 is not sufficient to turn on Q2. In this case, noise blanker switch Q8 does not operate and the positive blanking pulse is fed to the emitter of the 2nd RF amplifier (A303/A304-Q1).

The blanking pulse width is determined by R24 and C34. Diode CR6 keeps the output pulse a square wave. CR5 prevents oscillation at temperature extremes.

At the same time the blanking pulse is fed to the receiver, samples of the pulse are fed to the automatic repetition rate switch consisting of C29, C33, CR4, R17, R18, and R21. The pulse sample is coupled through C33 and rectified by CR4. This voltage charges C29, and then discharges through R17 and R18, turning off pulse amplifier Q7. The time constant

of C29, R17, and R18 are selected so that output pulses from Q7 will never exceed two kilohertz. This prevents blanking the receiver for a long enough time to keep the desired signal from being heard.

As the noise signal from the antenna is applied to the Noise Blanker, the RF signal is applied to the receiver RF amplifiers (A323/A324 and A303/A304). The six tuned circuits in the receiver front end provide a time delay for the RF signal, which enables the blanking pulse from the Noise Blanker to cut off both of the RF amplifiers in the receiver before the noise pulse can get there.

NOTE

If the Two-Way Radio is mounted on its side, rotate the decoder reed 90° in its mounting bracket so that the label showing the GE Part Number is facing the receiver heat sink. No change is required if the unit is mounted vertically. See Figure 4 for the location of the decoder reed.

## MAINTENANCE

### DISASSEMBLY

To service the receiver from the top—

1. Pull locking handle down and pull radio about one inch out of mounting frame.
2. Pry up cover at rear of receiver.
3. Slide cover back and lift off.

To service the receiver from the bottom—

1. Pull locking handle down and pull radio out of mounting frame.
2. Remove the screws in bottom cover and pry up cover at back of receiver.
3. Slide cover back and lift off.

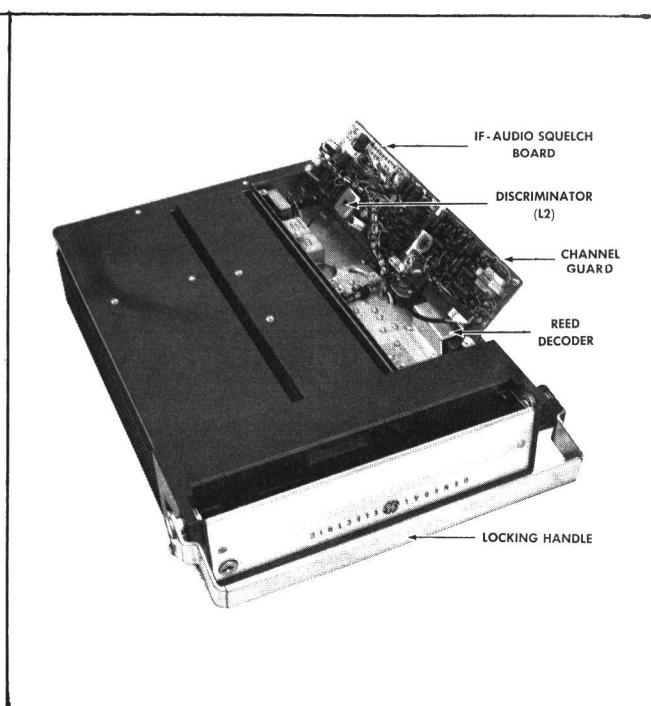
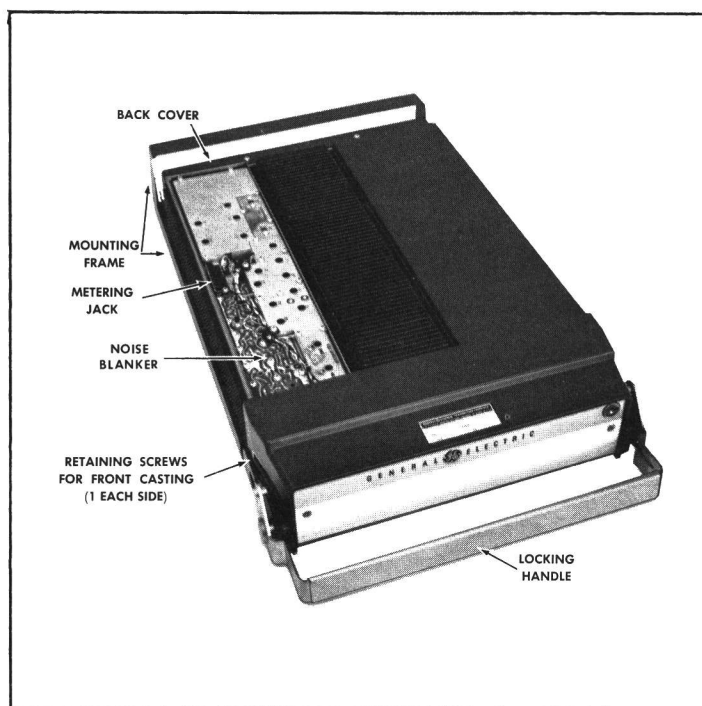


Figure 3 — Top Cover Removed

Figure 4 — Bottom Cover Removed

To remove the receiver from the system frame:

1. Loosen the two Phillips-head retaining screws in front casting (see Figure 3), and pull casting away from system frame.
2. Remove the four screws in the back cover.
3. Remove the two screws holding the receiver at each end of the system frame.
4. Disconnect the antenna jack and the 20-pin connector from the front of the receiver, and slide the unit out of the system frame.



FRONT END ALIGNMENT

EQUIPMENT REQUIRED

- GE Test Set Model 4EX3A10 (or 20,000 ohms-per-volt multimeter).
- A 132-174 MHz signal source. Connect a one-inch piece of insulated wire no larger than .065 inch to generator output probe.

PRELIMINARY CHECKS AND ADJUSTMENTS

- Connect Test Set Model 4EX3A10 to receiver centralized metering jack J442 and set meter sensitivity switch to the TEST 1 position.
- With VOLUME control full counterclockwise and SQUELCH control fully clockwise (receiver unsquelched) and Test Set in position G, adjust R47 on IF-AUDIO & SQUELCH BOARD for reading of 0.55 volts. If using Multimeter, connect leads to J442-1 (AUDIO-PA) and J442-8 (System Negative).

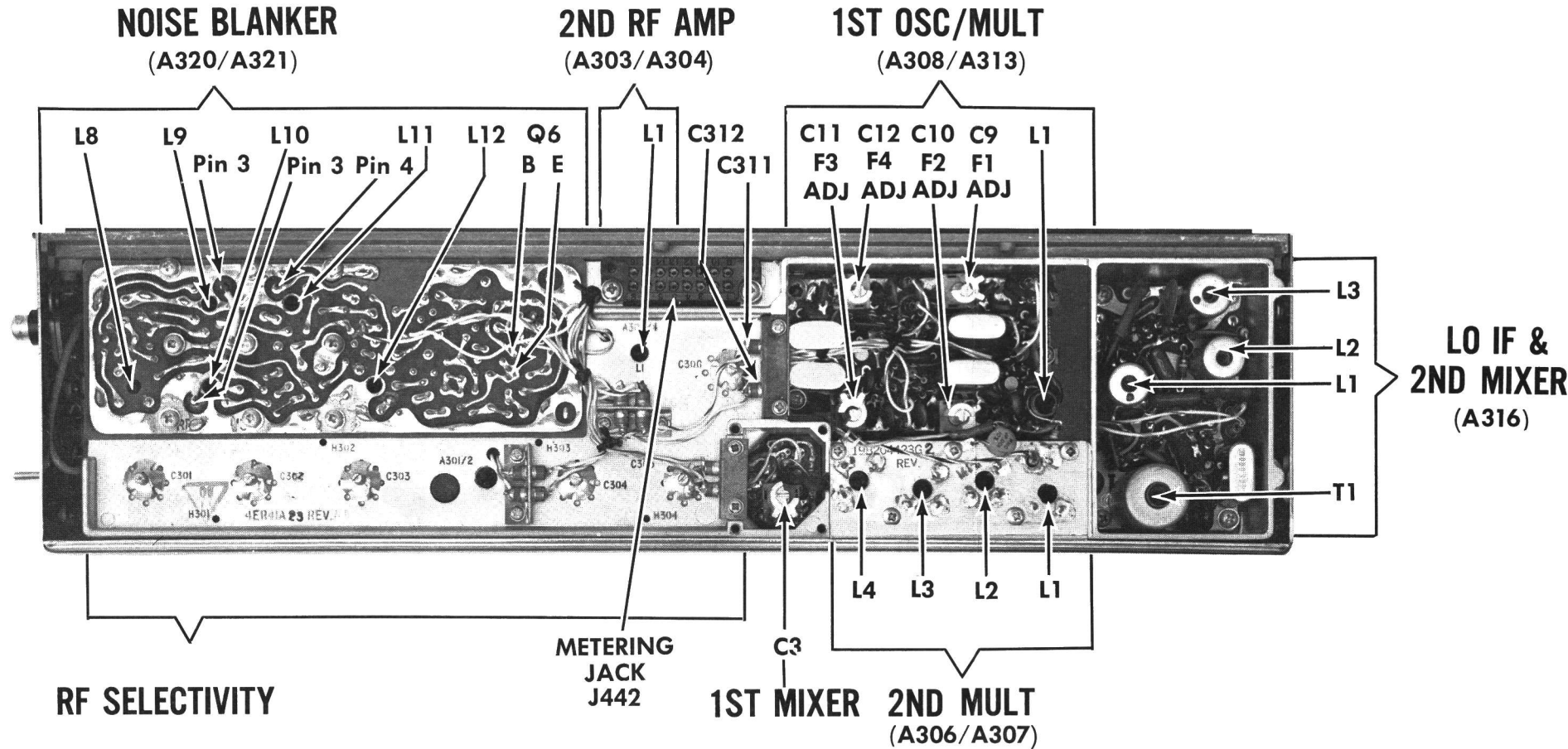
NOTE

The adjustment of R47 should be made within 20 seconds after power is applied to the receiver. This results in a reading of approximately 0.65 volts after the unit is fully warmed up.

- With Test Set in position J, check for regulated +10 volts. If using Multimeter, measure from C311 to C312.
- If using Multimeter, connect the positive lead to J442-16 (ground).
- Disable the Channel Guard.

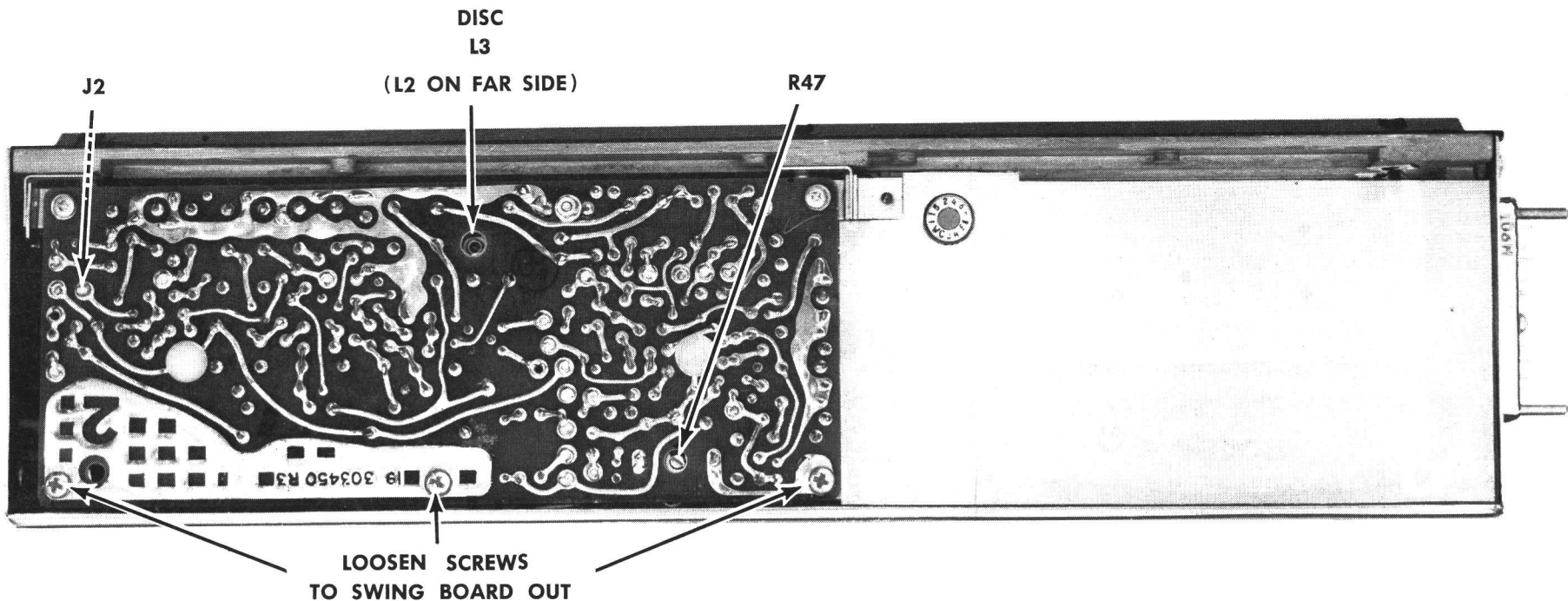
ALIGNMENT PROCEDURE

STEP	METERING POSITION		TUNING CONTROL	METER READING	PROCEDURE
	4EX3A10	Multimeter - at J442			
OSCILLATOR AND MULTIPLIERS					
1.	D (MULT-1)	Pin 4	L1 (on 1st OSC/MULT) and L1 (on 2nd MULT)	See Procedure	Tune L1 (1st OSC/MULT) for maximum meter reading. Then tune L1 (2nd MULT) for minimum meter reading.
2.	E (MULT-2)	Pin 5	L1 (on 1st OSC/MULT) and L1 (on 2nd MULT)	Maximum	Tune L1 (1st OSC/MULT) and L1 (2nd MULT) for maximum meter reading.
3.	A (DISC)	Pin 10		Zero	Apply an on-frequency signal into Hole 304. Adjust the signal generator for discriminator zero.
4.	B (2nd IF AMP)	Pin 2	L2, L3 and L4 (on 2nd MULT)	Maximum	Apply an on-frequency signal as above. Tune L2, L3 and L4 for maximum meter reading, keeping signal below saturation.
RF AMPLIFIER					
5.	B (2nd IF AMP)	Pin 2	C301, C302, C303, C304 and C305	Maximum	Apply an on-frequency signal to the antenna jack. Tune C301 through C305 for maximum meter reading, keeping signal below saturation.
FREQUENCY ADJUSTMENT					
6.	A (DISC)	Pin 10	C9 on 1st OSC/MULT (C10, C11 and C12 for multi-frequency)	Zero	Apply an on-frequency signal to the antenna jack. Tune C9 for zero discriminator reading. In multi-frequency units, tune C10, C11 and C12 as required.  — NOTE —  For proper frequency control of the receiver, it is recommended that all frequency adjustments be made when the equipment is at a temperature of approximately 75°F. In no case should frequency adjustments be made when the equipment is outside the temperature range of 50° to 90°F.



RF SELECTIVITY

IF-AUDIO & SQUELCH



COMPLETE RECEIVER & NOISE BLANKER ALIGNMENT

EQUIPMENT REQUIRED

- GE Test Set Model 4EX3A10 (or 20,000 ohms-per-volt multimeter).
- A 455 kHz (GE Test Set 4EX3A10 or equivalent) and 132-174 kHz signal source. Connect a one-inch piece of insulated wire no larger than .065 inch to generator output probe.
- Two 33,000-ohm resistors for tuning low IF coils.\*

PRELIMINARY CHECK AND ADJUSTMENTS

- Connect Test Set Model 4EX3A10 to receiver centralized metering jack J442 and set meter sensitivity switch to the TEST 1 position.
- Set crystal trimmer C9 on 1ST OSC/MULT Board to mid-capacity. In multi-frequency receivers, set C10, C11 or C12 to mid-capacity as required.
- In multi-frequency receivers where the maximum frequency spacing is less than 200 KC, align the unit on channel F1. If the frequency spacing is greater than 200 KC, align the receiver on the center frequency.
- Adjust all slugs on Noise Blanker (A320/A321) to bottom of coil (closest to printed wiring board).
- With VOLUME control fully counterclockwise and SQUELCH control fully clockwise (receiver unsquelched) and Test Set in position G, adjust R47 on IF-AUDIO & SQUELCH Board for reading of 0.55 volts. If using multimeter, connect leads to J442-1 (AUDIO-PA) and J442-8 (System Negative).

NOTE

The adjustment of R47 should be made within 20 seconds after power is applied to the receiver. This results in a reading of approximately 0.65 volts after the unit is fully warmed up.

- With Test Set in position J, check for regulated +10 volts. If using multimeter, measure from C311 to C312.
- If using multimeter, connect the positive lead to J442-16 (ground).
- Disable the Channel Guard.
- After alignment is completed, refer to Noise Blanker Troubleshooting sheet for noise blanker performance check.

ALIGNMENT PROCEDURE

METERING POSITION			TUNING CONTROL	METER READING	PROCEDURE
STEP	4EX3A10	Multimeter - at J442			
DISCRIMINATOR					
1.	A (DISC)	Pin 10	L3 (Bottom slug on IF-AUDIO & SQUELCH Board)	Zero	Apply a 455-kHz signal to A317/A318-J2 and adjust L3 (disc secondary) for zero meter reading.
2.	A (DISC)	Pin 10	L2 (top) and L3 (bottom slug on IF-AUDIO & SQUELCH Board)	1.7 v (2.1 v max)	Switch Test Set to TEST 3 position. Then alternately apply a 455-kHz and 465-kHz signal while adjusting L2 and L3 for readings of at least 1.7 volts, but not more than 2.1 volts. Both readings must be within 0.1 volt.
OSCILLATOR AND MULTIPLIERS					
3.	D (MULT-1)	Pin 4	L1 (1ST OSC/MULT) and L1 (2ND MULT)	See Procedure	Tune L1 on 1ST OSC/MULT for maximum meter reading. Then tune L1 on 2ND MULT for minimum meter reading.
4.	E (MULT-2)	Pin 5	L1 (1ST OSC/MULT) and L1 (2ND MULT)	Maximum	Tune L1 on 1ST OSC/MULT and L1 on 2ND MULT for maximum meter reading.
5.	A (DISC)	Pin 10		Zero	Apply an on-frequency signal to Hole 304. Adjust the signal generator for discriminator zero.
6.	B (2ND IF AMP)	Pin 2	L2, L3 and L4 (2ND MULT)	Maximum	Apply signal as above. Tune L2, L3, and L4 for maximum meter reading, keeping signal below saturation.
RF AMPLIFIER & SELECTIVITY					
7.	B (2ND IF AMP)	Pin 2	L1 (2ND RF AMP) C301, C302, C303, C304, C305 and C306 (RF SELECTIVITY)	Maximum	Apply an on-frequency through RF probe and tune circuits as shown below, keeping signal below saturation.  Apply Signal Generator Probe To: <span style="float:right">Tune:</span> <div style="display: flex; justify-content: space-between;"><div>Hole 304 Hole 303 Hole 302 Hole 301</div><div>C306, L1 (2ND RF AMP) and C305 C304 C303 C302, C301</div></div>
8.	B (2ND IF AMP)	Pin 2	C301 through C306 L1 (2ND RF AMP)	Maximum	Apply an on-frequency signal to antenna jack J441. Tune C301 through C306 and L1 (2ND RF AMP) for maximum meter reading, keeping signal below saturation.
MIXERS & LO IF*					
9.	B (2ND IF AMP)	Pin 2	C3 (1ST MIXER)	Maximum	Apply signal as above, and tune C3 for maximum meter reading, keeping signal below saturation.
10.	"	"	T1 (2ND MIXER)	Maximum	Apply signal as above, and tune T1 for maximum meter reading, keeping signal below saturation.
11.	B (2ND IF AMP)	Pin 2	L1, L2 and L3 (LO IF MIXER)	Maximum	With one end of the 33,000-ohm resistors to ground, load and peak as follows:  Load L2 at point B -- Peak L1 and L3. Load L1 and L3 at points A and C -- Peak L2.

METERING POSITION			TUNING CONTROL	METER READING	PROCEDURE
STEP	4EX3A10	Multimeter - at J442			
NOISE BLANKER A320/A321					
12.	H (BLANKER)	Pin 11 (-) and Pin 16 (+)	L8, L9, L10 and L12 (on NOISE BLANKER)	Maximum	Connect a probe to a signal generator and touch probe to pin 4 of L11. Adjust generator frequency to 10 MHz above receiver operating frequency in the 130.8-148 MHz and 150—164 MHz receiver frequency ranges, 12 MHz below receiver operating frequency in the 148-150 MHz range, and arbitrarily to 154 MHz in the 164-174 MHz receiver frequency range. Peak all circuits as follows:  <u>Apply Signal Generator Probe To:</u>  Pin 4 of L11 Pin 3 of L10 Pin 3 of L9 Antenna Jack J441  <u>Tune:</u>  L12 (2nd Peak) L11 (1st Peak) L10 (1st Peak) L9 and L8 (1st Peak)
13.	"	"	"	"	Apply signal as above to antenna jack J442. Retune L8 through L12 for maximum meter reading.
14.	"	"	"	.05 v	Apply a 1,000-microvolt signal on blanker frequency to antenna jack J441. Reading should be approximately .05 volt.
FREQUENCY ADJUSTMENT					
15.	A	Pin 10	C9 (on 1st OSC/MULT) C10, C11 and C12 for multi-frequency	Zero	Apply an on-frequency signal to antenna jack J442. Tune C9 for zero discriminator reading. In multi-frequency units, tune C10, C11 or C12 as required.  — NOTE —  For proper frequency control of the receiver, it is recommended that all frequency adjustments be made when the equipment is at a temperature of approximately 75°F. In no case should frequency adjustments be made when the equipment is outside the temperature range of 50° to 90°F.

\* NOTE -- The low IF coils have been aligned at the factory and will normally require no further adjustment. If alignment is necessary, refer to the RECEIVER OUTLINE DIAGRAM for location of resistor loading points A, B and C.

ALIGNMENT PROCEDURE

132 — 174 MHZ, MASTR RECEIVER  
MODELS 4ER41A22-33 &  
MODELS 4ER41A40-45



These Test Procedures are designed to help you to service a receiver that is operating---but not properly. The problems encountered could be low power, poor sensitivity, distortion, limiter not operating properly, and low gain. By following the sequence of test steps starting with Step 1, the defect can be quickly

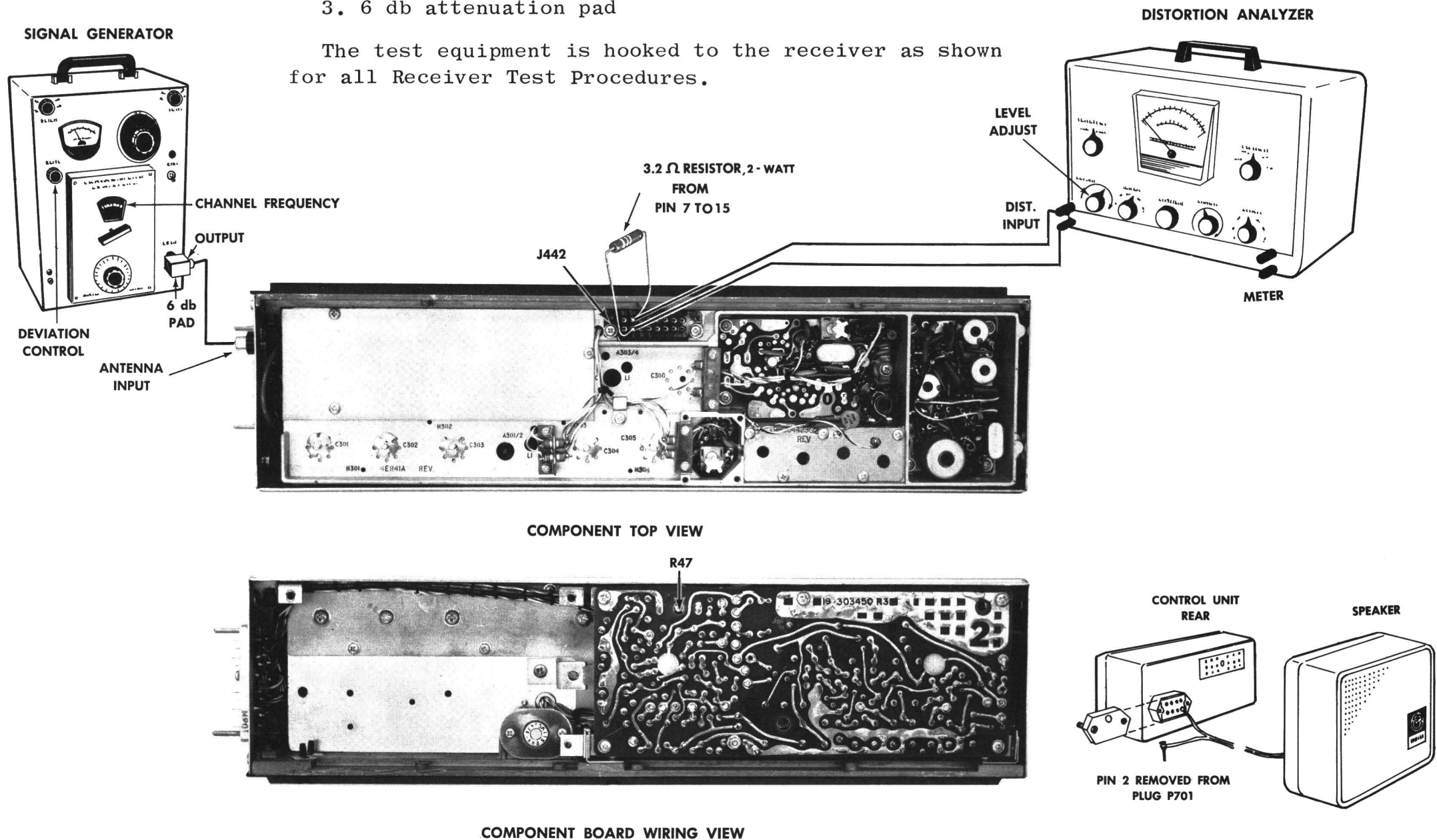
localized. Once the defective stage is pin-pointed, refer to the "Service Check" listed to correct the problem. Additional corrective measures are included in the Troubleshooting Procedure. Before starting with the Receiver Test Procedures, be sure the receiver is tuned and aligned to the proper operating frequency.

TEST EQUIPMENT REQUIRED

for test hookup shown:

- 1. Distortion Analyzer similar to: Heath #1M-12
- 2. Signal Generator similar to: Measurements #M-560
- 3. 6 db attenuation pad

The test equipment is hooked to the receiver as shown for all Receiver Test Procedures.



AUDIO POWER OUTPUT AND DISTORTION

TEST PROCEDURE

Measure Audio Power Output as follows:

- 1. Connect a 1,000-microvolt test signal modulated by 1,000 hertz  $\pm 3.3$  kHz deviation to the antenna jack J441.
- 2. Two-Watt Speaker: When speaker is used, disconnect speaker lead pin from J701-2 (on rear of Control Unit). Hook up a 3.2-ohm load resistor from J442-15 to J442-7

OR

Handset: When handset is used, lift handset off of hookswitch.

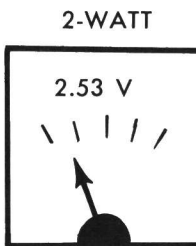
- 3. Two-Watt Speaker: Connect Distortion Analyzer input across the 3.2-ohm resistor as shown

OR

Handset: Connect Distortion Analyzer input from J442-15 to J442-7.

- 4. Two-Watt speaker--set volume control for two-watt output (2.53 VRMS):

VOLTMETER SCALE ON DISTORTION ANALYZER



- 5. Make distortion measurements according to manufacturer's instructions. Reading should be less than 10% (5% is typical).

SERVICE CHECK

If the distortion is more than 10%, or maximum audio output is less than two watts (for two-watt speaker) make the following checks:

- 1. Battery and regulator voltage---low voltage will cause distortion. (Refer to Receiver Schematic Diagram for voltages.)
- 2. Audio Bias Adjust (R47)---should be adjusted for 0.65 volts. (Refer to Receiver Alignment on reverse side of page.)
- 3. Audio Gain (Refer to Receiver Troubleshooting Procedure.)
- 4. Discriminator Alignment (Refer to Receiver Alignment on reverse side of page).

STEP 2

USABLE SENSITIVITY (12 db SINAD)

TEST PROCEDURE

Measure sensitivity of the receiver modulated at the standard test modulation as follows:

- 1. Be sure Test Step 1 checks out properly.

STEP 1

- 2. Reduce the Signal Generator output from setting in Test Step 1.
- 3. Adjust Distortion Analyzer LEVEL control for a +2 db reading.
- 4. Set CONTROL from LEVEL to DISTORTION reading. Repeat Steps 1, 2 and 3 until difference in reading is 12 db (+2 db to -10 db).
- 5. The 12-db difference (Signal plus Noise and Distortion to noise plus distortion ratio) is the "usable" sensitivity level. Reading should be less than 0.35 microvolts with audio output at least one watt (1.83-volts RMS across the 3.2-ohm receiver load).

SERVICE CHECK

If the sensitivity level is more than 0.35 microvolts, make the following checks:

- 1. Alignment of RF stages (Refer to RF Alignment in Receiver Alignment on reverse side of page.)
- 2. Gain measurements as shown on the Receiver Troubleshooting Procedure.

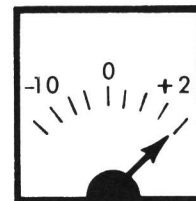
STEP 3

MODULATION ACCEPTANCE BANDWIDTH (IF BANDWIDTH)

TEST PROCEDURE

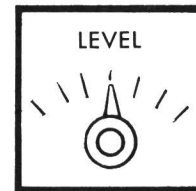
- 1. Be sure Test Steps 1 and 2 check out properly.
- 2. Set Signal Generator output for twice the microvolt reading obtained in Test Step 2 - 4.
- 3. Increase Signal Generator frequency deviation.
- 4. Adjust LEVEL Control for +2 db.

DB SCALE ON DISTORTION ANALYZER



- 5. Set CONTROL from LEVEL to DISTORTION reading. Repeat Steps 3, 4 and 5 until difference between readings becomes 12 db (from +2 db to -10 db).

LEVEL DISTORTION ON DISTORTION ANALYZER



- 6. Deviation control reading for the 12-db difference is the Modulation Acceptance Bandwidth of the receiver. It should be more than  $\pm 7$  kHz (but less than  $\pm 9$  kHz).

SERVICE CHECK

If the Modulation Acceptance Bandwidth test does not indicate the proper width, make gain measurements as shown on the Receiver Troubleshooting Procedure.

STEP 1 - QUICK CHECKS

SYMPTOM	PROCEDURE
NO SUPPLY VOLTAGE	Check power connections and continuity of supply leads, and check fuse in power supply. If fuse is blown, check receiver for short circuits.
NO REGULATED 10 VOLTS	Check the 12-volt supply. Then check regulator circuit (See Troubleshooting Procedure for Power Supply).
LOW 2ND LIM READING	Check supply voltages and then check oscillator reading at J442-4 as shown in STEP 2.  Make SIMPLIFIED VTVM GAIN CHECKS from 2nd Mixer through 2nd Limiter stages as shown in STEP 2.
LOW OSCILLATOR READING	Check alignment of Oscillator (Refer to Front End Alignment Procedure).  Check voltage and resistance reading of 1st Oscillator/Multiplier Q1/Q2.  Check crystal Y1.
LOW RECEIVER SENSITIVITY	Check Front End Alignment (Refer to Receiver Alignment Procedure).  Check antenna connections, cable and relay.  Check voltage and resistance readings of RF Amp and 1st and 2nd Mixers.  Make SIMPLIFIED GAIN CHECKS (STEP 2).
LOW AUDIO	Check Audio PA (Q301) output current at J442-1. If reading is low--  a. Refer to Receiver Alignment Prodedure for Bias ADJ (R47).  b. Check Q301.  Check unsquelched voltage readings in Audio section (Refer to Receiver Schematic Diagram).  Check voltage and resistance readings on Channel Guard receiver.
IMPROPER SQUELCH OPERATION	Check voltage and resistance readings of Squelch circuit (Refer to Receiver Schematic Diagram).
DISCRIMINATOR IDLING TOO FAR OFF ZERO	See if discriminator zero is on 455 kHz.

STEP 3- VOLTAGE RATIO READINGS

EQUIPMENT REQUIRED:

- RF VOLTMETER (SIMILIAR TO BOONTON MODEL 91-CA OR MILLIVAC TYPE MV-18 C.
- SIGNAL ON RECEIVER FREQUENCY (BELOW SATURATION). CORRECT FREQUENCY CAN BE DETERMINED BY ZEROING THE DISCRIMINATOR. USE 1,000 HERTZ SIGNAL WITH 3.3 KHZ DEVIATION FOR AUDIO STAGE.

PROCEDURE:

- APPLY PROBE TO INPUT OF STAGE (FOR EXAMPLE, BASE OF RF AMP). PEAK RESONANT CIRCUIT OF STAGE BEING MEASURED AND TAKE VOLTAGE READING (E<sub>1</sub>).
- MOVE PROBE TO INPUT OF FOLLOWING STAGE (1ST MIXER\*). REPEAK FIRST RESONANT CIRCUIT THEN PEAK CIRCUIT BEING MEASURED AND TAKE READING (E<sub>2</sub>).
- CONVERT READINGS BY MEANS OF THE FOLLOWING FORMULA.

$$\text{VOLTAGE RATIO} = \frac{E_2}{E_1}$$

- CHECK RESULTS WITH TYPICAL VOLTAGE RATIOS SHOWN ON DIAGRAM.

\* NOTE: ON 1ST MIXER, REMOVE CRYSTAL BEFORE MEASURING BASE VOLTAGE. REPLACE CRYSTAL TO MEASURE COLLECTOR VOLTAGE.  
ON 2ND MIXER, INCREASE SIGNAL INPUT TO APPROX. 0.3 V TO OVERRIDE INJECTION VOLTAGE.

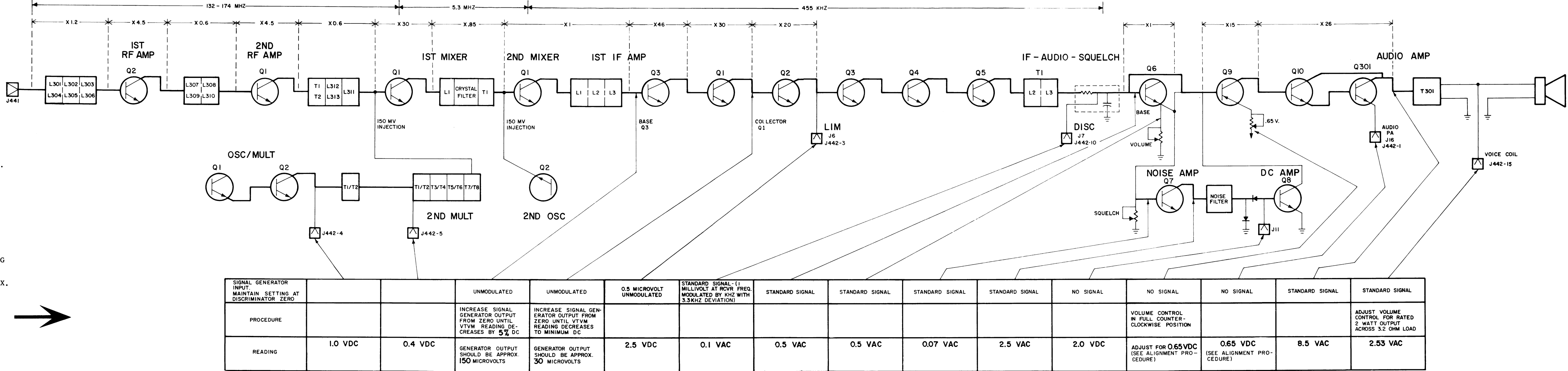
STEP 2- SIMPLIFIED VTVM GAIN CHECKS

EQUIPMENT REQUIRED:

- VTVM-AC & DC
- SIGNAL GENERATOR (MEASUREMENTS M560 EQUIV.)

PRELIMINARY STEPS:

- SET VOLUME CONTROL FULLY CLOCKWISE.
- SET SQUELCH CONTROL FULLY COUNTERCLOCKWISE.
- RECEIVER SHOULD BE PROPERLY ALIGNED.
- CONNECT SIGNAL GENERATOR TO ANTENNA JACK.
- VTVM CONNECTS BETWEEN GROUND AND POINTS INDICATED BY ARROWS.



RC-1330C

TROUBLE SHOOTING PROCEDURES

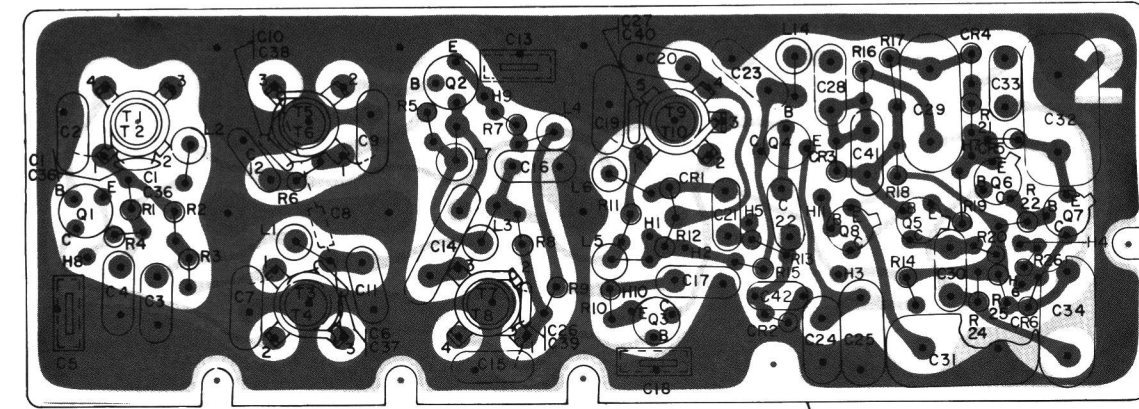
132 — 174 MHZ RECEIVER  
MODELS 4ER41A28-33 &  
MODELS 4ER41A40-45



OUTLINE DIAGRAM

132 — 174 MHZ RECEIVER  
MODELS 4ER41A28-33 &  
MODELS 4ER41A40-45

NOISE BLANKER  
A320 (132-150.8 MHZ)  
A321 (150.8-174 MHZ)

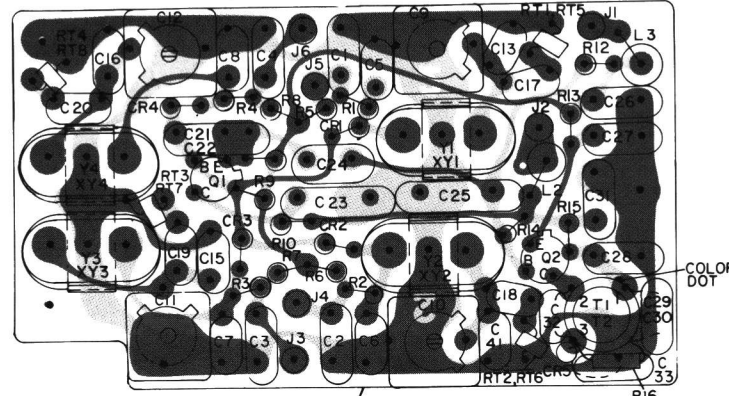


TRANSISTOR	A320/A321		EMITTER		BASE		COLLECTOR	
	-	+	-	+	-	+	-	+
Q1	200Ω	360Ω	1.6K	360Ω	360Ω	360Ω	500Ω	
Q2	100Ω	360Ω	1.5K	65Ω	30Ω	30Ω	30Ω	
Q3	200Ω	360Ω	1.6K	360Ω	360Ω	500Ω		
Q4	100Ω	100Ω	11K	2.6K	5K	6K		
Q5	1K	1K	3.3K	75K	3.3K	3.3K		
Q6	0	0	3K	16.5K	330Ω	600Ω		
Q7	41Ω	260Ω	330Ω	600Ω	370Ω	200Ω		

(19B204405, Sh. 1, Rev. 2)  
(19B204405, Sh. 2, Rev. 2)

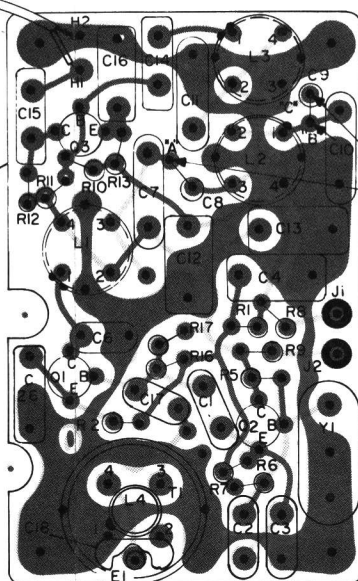
1ST OSCILLATOR/MULTIPLIER

132-150.8 MHZ 150.8-174 MHZ  
A308 — 1 FREQ — A311  
A309 — 2 FREQ — A312  
A310 — 4 FREQ — A313



(19B204412, Sh. 1, Rev. 2)  
(19B204412, Sh. 2, Rev. 2)

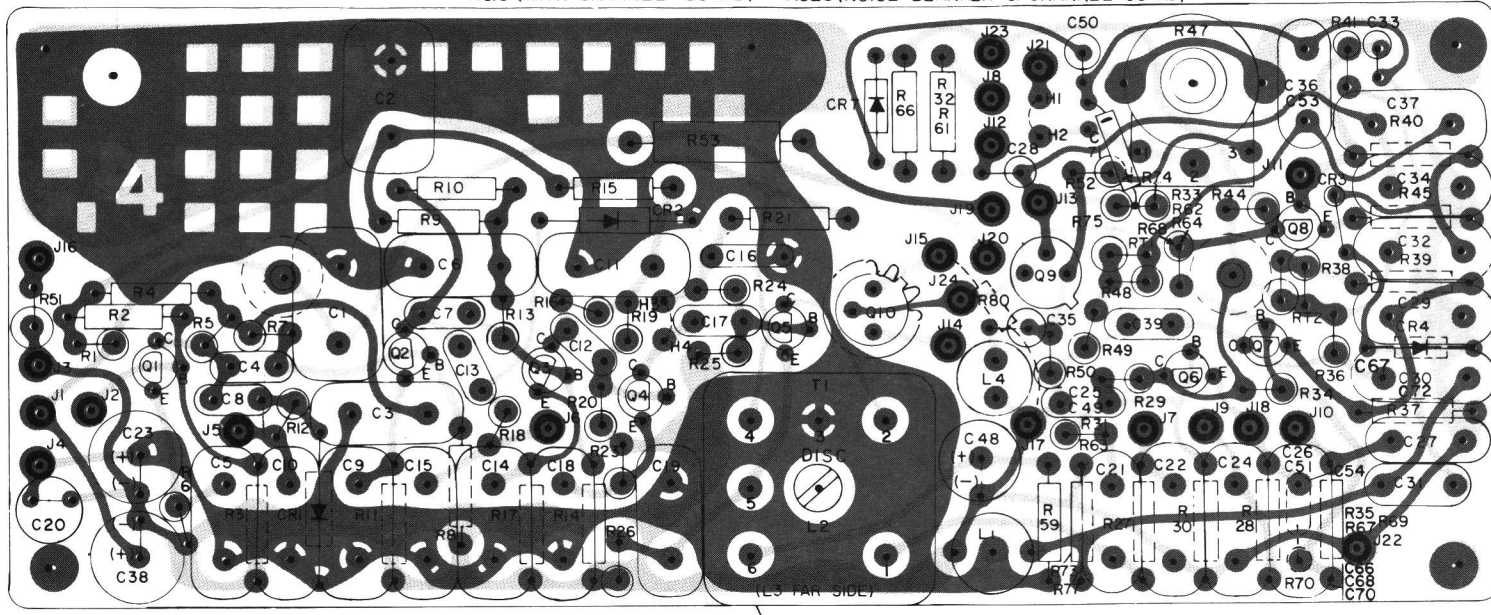
2ND MIXER  
A316



(19B205441, Sh. 1, Rev. 0)  
(19B205441, Sh. 2, Rev. 0)

IF - AUDIO & SQUELCH BOARD

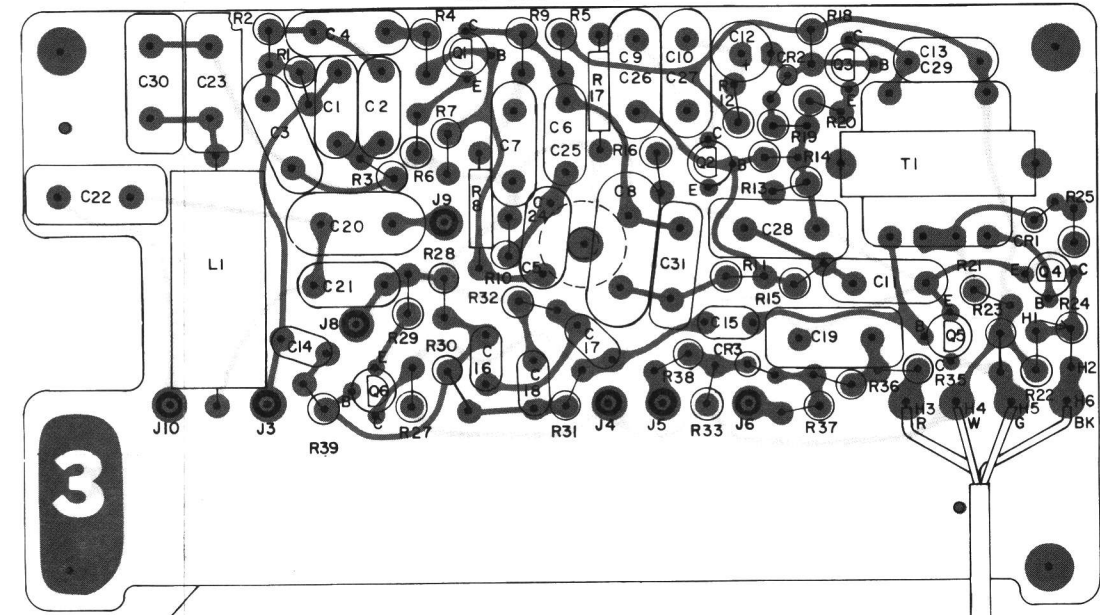
A317 (WITHOUT CHANNEL GUARD) A325 (NOISE BLANKER)  
A318 (WITH CHANNEL GUARD) A326 (NOISE BLANKER & CHANNEL GUARD)



(19C303451, Sh. 1, Rev. 4)  
(19C303451, Sh. 2, Rev. 4)

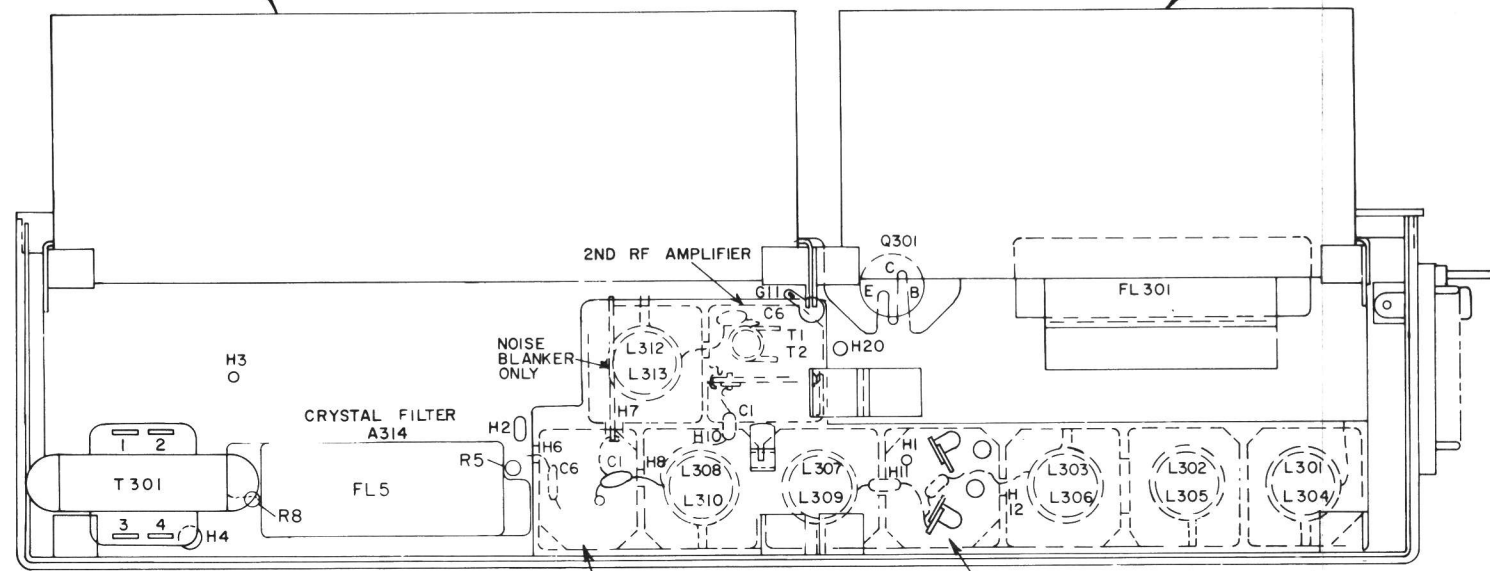
CHANNEL GUARD

A319 (HI TONE)  
A322 (LOW TONE)



(19B204553, Sh. 1, Rev. 3)  
(19B204553, Sh. 2, Rev. 3)

BOTTOM VIEW



TRANSISTOR	A319/A322		EMITTER		BASE		COLLECTOR	
	-	+	-	+	-	+	-	+
Q1	56Ω	56Ω	8.3K	145Ω	6.5K	8.3K		
Q2	270Ω	270Ω	8K	500Ω	5K	5.5K		
Q3	1K	1K	75K	3K	1K	1K		
Q4	0	0	14K	45Ω	1K	1K		
Q5	0	0	14K	45Ω	1K	1K		
Q6	20Ω	20Ω	4.5K	85Ω	2K	2K		

RESISTANCE READINGS

ALL READINGS ARE TYPICAL READINGS  
MEASURED WITH A 20,000 OHM-PER-  
VOLT METER, AND WITH CONTROL CABLE  
DISCONNECTED (OR IN STATIONS, PLUG  
TO J443 DISCONNECTED). READINGS ARE  
MADE WITH A SHORTING JUMPER CON-  
NECTED FROM C311-1 (+12V) TO C312-1  
(-12V), AND ARE MEASURED FROM TRAN-  
SISTOR PINS TO C311-1, +OR — SIGNS  
SHOW METER LEAD TO C311-1.

CAUTION

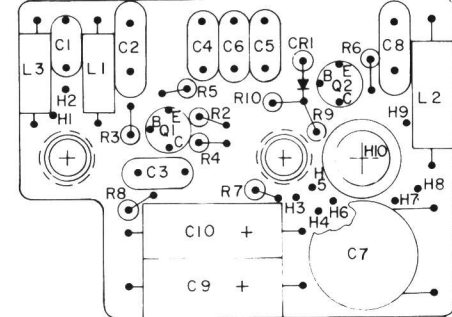
ALWAYS REMOVE THE SHORTING JUMPER  
AFTER MAKING RESISTANCE READ-  
INGS. APPLYING POWER WITH THE  
SHORTING JUMPER CONNECTED MAY  
DAMAGE THE UNIT.

FOR READINGS OF: USE SCALE:

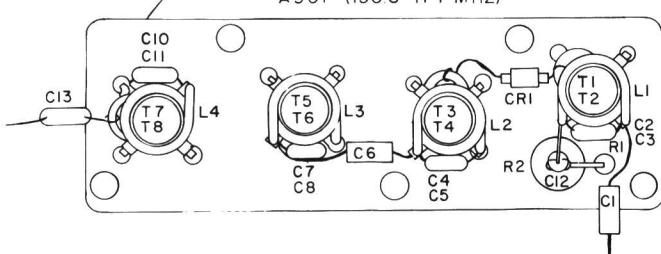
1-100Ω	X 1
100-1K Ω	X 10
1K-50K Ω	X 1,000
50K Ω	X 100,000

← RUNS ON SOLDER SIDE  
← RUNS ON BOTH SIDES  
← RUNS ON COMPONENT SIDE

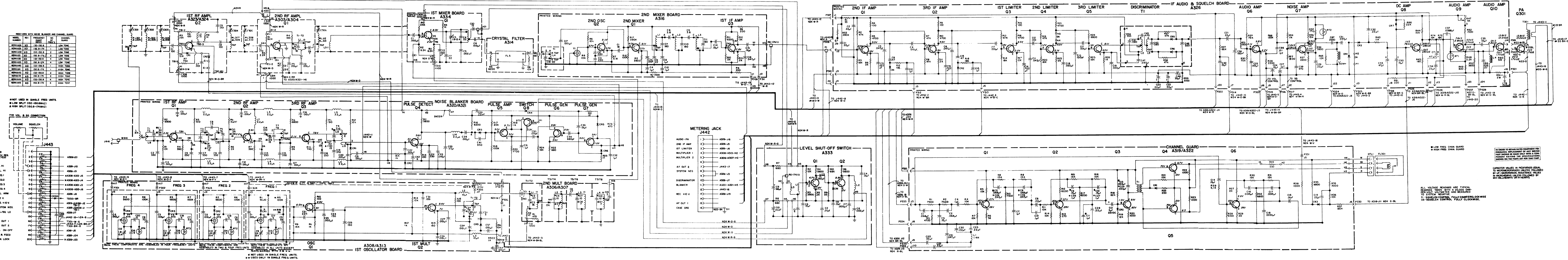
LEVEL SHUT OFF SWITCH  
A333



2ND MULTIPLIER  
A306 (132-150.8 MHZ)  
A307 (150.8-174 MHZ)



(19B20737, Rev. 21)





**LBI-3596**

LBI-3583C  
 132-174 MHz RECEIVER  
 (WITH NOISE BLANKER AND CHANNEL GUARD)  
 ODELS 4ER41A28-33 (19E500810 G19-24) REV XD  
 ODELS 4ER41A40-45 (19E500810 G31-36) REV XD

SYMBOL	G-E PART NO.	DESCRIPTION
A301* and A302*		RF AMPLIFIER ASSEMBLY 19C303414-G5
		- - - - - CAPACITORS - - - - -
C1	7489162-P127	Silver mica: 100 pf $\pm 10\%$ , 500 VDCW; sim to Electro Motive Type DM-15.
C2	5493392-P7	Ceramic, feed-thru: .001 pf $\pm 100\%$ -0%, 500 VDCW; sim to Allen Bradley Type FASC.
C8	7489162-P127	Silver mica: 100 pf $\pm 10\%$ , 500 VDCW; sim to Electro Motive Type DM-15.
C9	5493392-P7	Ceramic, feed-thru: .001 pf $\pm 100\%$ -0%, 500 VDCW; sim to Allen Bradley Type FASC.
		- - - - - DIODES AND RECTIFIERS - - - - -
CR1	4038642-P1	Germanium.
		- - - - - INDUCTORS - - - - -
L2	7488079-P7	Choke, RF: 1.5 ph $\pm 10\%$ , 0.5 ohms DC res max; sim to Jeffers 4411-10K.
		- - - - - TRANSISTORS - - - - -
Q2	19A115342-P1	Silicon, NPN.
		- - - - - RESISTORS - - - - -
R5	3R152-P153K	Composition: 15,000 ohms $\pm 10\%$ , 1/4 w.
R6	3R152-P512J	Composition: 5100 ohms $\pm 5\%$ , 1/4 w.
R7	3R152-P751J	Composition: 750 ohms $\pm 5\%$ , 1/4 w.
R8	3R152-P102K	Composition: 1000 ohms $\pm 10\%$ , 1/4 w.
R9	3R152-P101K	Composition: 100 ohms $\pm 10\%$ , 1/4 w.
		- - - - - TERMINAL BORDS - - - - -
TB1 and TB2	7487424-P15	Miniature, phen: 2 terminals.
		In Models 4ER41A28-33 of REV K and earlier: In Models 4ER41A40-45 of REV J and earlier:
A301* and A302*		RF AMPLIFIER ASSEMBLY A301 19C303414-G1 A302 19C303414-G2
		- - - - - CAPACITORS - - - - -
C1	7489162-P127	Silver mica: 100 pf $\pm 10\%$ , 500 VDCW; sim to Electro Motive Type DM-15.
C2 and C3	5493392-P107	Ceramic, stand-off: .001 pf $\pm 100\%$ -0%, 500 VDCW; sim to Allen-Bradley Type 885A.
		- - - - - DIODES AND RECTIFIERS - - - - -
CR1	4038642-P1	Germanium.
		- - - - - TRANSISTORS - - - - -
Q1	19A115342-P1	Silicon, NPN.
		- - - - - RESISTORS - - - - -
R1	3R152-P333J	Composition: 33,000 ohms $\pm 5\%$ , 1/4 w.
R2	3R152-P153J	Composition: 15,000 ohms $\pm 5\%$ , 1/4 w.
R3	3R152-P471J	Composition: 470 ohms $\pm 5\%$ , 1/4 w.
R4	3R152-P101K	Composition: 100 ohms $\pm 10\%$ , 1/4 w.

SYMBOL	G-E PART NO	DESCRIPTION
		----- TRANSFORMERS -----
		COIL ASSEMBLY
T1 and T2		T1 19A121078-G1 T2 19A121078-G2
		----- CAPACITORS -----
C4	5496218-P244	Ceramic disc: 15 pf $\pm 5\%$ , 500 VDCW, temp coef -80 PPM.
C5	5496218-P241	Ceramic disc: 10 pf $\pm 0.25$ pf, 500 VDCW, temp coef -80 PPM.
C6	5496218-P238	Ceramic disc: 8 pf $\pm 0.25$ pf, 500 VDCW, temp coef -80 PPM.
		----- INDUCTORS -----
L1	19A121078-G1	Coil. Includes tuning slug 5491798-P5.
		----- TERMINAL BOARDS -----
TB1	7487424-P15	Miniature, phen: 2 terminals.
		----- SOCKETS -----
QX1	5490277-P5	Transistor, phen: 3 contacts rated 1 amp at 400 VMS; sim to Alcon 1213L2.
A303 and A304		RF AMPLIFIER ASSEMBLY
		A303 19C303412-G1 (4ER41A28, 30, 32, 40, 42, 44) A304 19C303412-G2 (4ER41A28, 31, 33, 41, 43, 45)
		----- CAPACITORS -----
C1	7489162-P127	Silver mica: 100 pf $\pm 10\%$ , 500 VDCW; sim to Electro Motive Type DM-15.
C2 and C3	5493392-P107	Ceramic, stand-off: .001 pf $\pm 100\%$ -05, 500 VDCW; sim to Allen-Bradley Type S55A.
C7*	19C301246-P1	Variable, ceramic dielectric: approx 2-8 pf, temp coef 0 PPM, 350 VDCW; sim to R31e Style 538. (Deleted by Rev K in Models 4ER41A40-45). (Deleted by Rev L in Models 4ER41A28-33).
		----- DIODES AND RECTIFIERS -----
CR1	4038056-P1	Germanium.
		----- TRANSISTORS -----
Q1	19A115342-P1	Silicon, NPN.
		----- RESISTORS -----
R1	3R152-P622J	Composition: 6200 ohms $\pm 5\%$ , 1/4 w.
R2	3R152-P222J	Composition: 2200 ohms $\pm 5\%$ , 1/4 w.
R3	3R152-P470K	Composition: 47 ohms $\pm 10\%$ , 1/4 w.
R4	3R152-P101K	Composition: 100 ohms $\pm 10\%$ , 1/4 w.
R5*	3R152-P200J	Composition: 20 ohms $\pm 5\%$ , 1/4 w. (Deleted by Rev E in Models 4ER41A40-45). (Deleted by Rev L in Models 4ER41A28-33).
R6*	3R152-P562K	Composition: 5600 ohms $\pm 10\%$ , 1/4 w. (Added by Rev F). (Deleted by Rev K in Models 4ER41A40-45). (Deleted by Rev L in Models 4ER41A28-33).
		----- TRANSFORMERS -----
		COIL ASSEMBLY
		T1 19A121087-G1 T2 19A121087-G2
		----- CAPACITORS -----
C4	5496218-P244	Ceramic disc: 15 pf $\pm 5\%$ , 500 VDCW, temp coef -80 PPM.
C5	5496218-P241	Ceramic disc: 10 pf $\pm 0.25$ pf, 500 VDCW, temp coef -80 PPM.
C6	5496218-P38	Ceramic disc: 7 pf $\pm 0.25$ pf, 500 VDCW, temp coef -80 PPM.
		----- INDUCTORS -----
L1	19A121086-P1	Coil. Includes tuning slug 5491798-P5.

SYMBOL	G-E PART NO	DESCRIPTION
A305*		FIRST MIXER ASSEMBLY 19B204430-G1 Deleted by Rev W.
		----- CAPACITORS -----
C1	5494481-P14	Ceramic disc: .002 $\mu$ f $\pm$ 10%, 500 VDCW; sim to RMC Type JF Discap.
C2	5494481-P114	Ceramic disc: .002 $\mu$ f $\pm$ 10%, 500 VDCW; sim to RMC Type JF Discap.
C3	5491271-P106	Variable, subminiature: approx 1.98-12.4 pf, 750 v peak; sim to EF Johnson 189-6-5.
C4	5496218-P247	Ceramic disc: 22 pf $\pm$ 5%, 500 VDCW, temp coef -80 PPM.
C5	5494481-P114	Ceramic disc: .002 $\mu$ f $\pm$ 10%, 500 VDCW; sim to RMC Type JF Discap.
C6	5494481-P12	Ceramic disc: .001 $\mu$ f $\pm$ 10%, 500 VDCW; sim to RMC Type JF Discap.
C7	5496219-P247	Ceramic disc: 22 pf $\pm$ 5%, 500 VDCW, temp coef -80 PPM.
		----- TERMINALS -----
E1	4038104-P1	Lug: solder dipped brass.
		----- INDUCTORS -----
L1	PL-19A121082-G1	Toroidal coil.
		----- TRANSISTORS -----
Q1	19A115342-P1	Silicon, NPN.
		----- RESISTORS -----
R2	3R152-P822J	Composition: 8200 ohms $\pm$ 5%, 1/4 w.
R3*	3R152-P202J	Composition: 2000 ohms $\pm$ 5%, 1/4 w. (Deleted by Rev M in Models 4ER41A28-33). (Deleted by Rev L in Models 4ER41A40-45).
R4	3R152-P102J	Composition: 1000 ohms $\pm$ 5%, 1/4 w.
R10*	3R152-P243J	Composition: 24,000 ohms $\pm$ 5%, 1/4 w. In Models 4ER41A28-33 of Rev L or earlier: In Models 4ER41A40-45 of Rev K or earlier: Composition: 18,000 ohms $\pm$ 10%, 1/4 w.
R11*	3R152-P622J	Composition: 6200 ohms $\pm$ 5%, 1/4 w. (Added by Rev M in Models 4ER41A28-33). (Added by Rev L in Models 4ER41A40-45).
A306 and A307		MULTIPLIER ASSEMBLY
		A306 19B204423-G1 (4ER41A28, 30, 32, 40, 42, 44) A307 19B204423-G2 (4ER41A29, 31, 33, 41, 43, 45)
		----- CAPACITORS -----
C1	5491601-P120	Tubular: 1 pf $\pm$ 5%, 500 VDCW; sim to Quality Components Type MC.
C6	5491601-P107	Tubular: 0.27 pf $\pm$ 5%, 500 VDCW; sim to Quality Components Type MC.
C12	5493392-P7	Ceramic, feed-thru: .001 $\mu$ f $\pm$ 10% -0%, 500 VDCW; sim to Allen-Bradley Type FASC.
C13	5496218-P34	Ceramic disc: 3 pf $\pm$ 0.25 pf, 500 VDCW, temp coef 0 PPM.
		----- DIODES AND RECTIFIERS -----
CR1	19A122650-P1	Silicon.
		----- RESISTORS -----
R1	3R152-P471J	Composition: 470 ohms $\pm$ 5%, 1/4 w.
R2	3R152-P100J	Composition: 10 ohms $\pm$ 5%, 1/4 w.
		----- TRANSFORMERS -----
T1 and T2		COIL ASSEMBLY T1 19A121109-G1 T2 19A121109-G2

SYMBOL	G-E PART NO	DESCRIPTION
		----- CAPACITORS -----
C2	5496218-P255	Ceramic disc: 47 pf $\pm 5\%$ , 500 VDCW, temp coef -80 PPM.
C3	5496218-P252	Ceramic disc: 36 pf $\pm 5\%$ , 500 VDCW, temp coef -80 PPM.
		----- INDUCTORS -----
L1	19A121108-P1	Coil. Includes tuning slug 5491798-P5.
T3 and T4		COIL ASSEMBLY T3 19A121095-G1 T4 19A121095-G2
		----- CAPACITORS -----
C4	5496218-P241	Ceramic disc: 10 pf $\pm 0.25$ pf, 500 VDCW, temp coef -80 PPM.
C5	5496218-P238	Ceramic disc: 7 pf $\pm 0.25$ pf, 500 VDCW, temp coef -80 PPM.
		----- INDUCTORS -----
L2	19A121094-P1	Coil. Includes tuning slug 5491798-P5.
T5 and T6		COIL ASSEMBLY T5 19A121097-G1 T6 19A121097-G2
		----- CAPACITORS -----
C7	5496218-P241	Ceramic disc: 10 pf $\pm 0.25$ pf, 500 VDCW, temp coef -80 PPM.
C8	5496218-P238	Ceramic disc: 7 pf $\pm 0.25$ pf, 500 VDCW, temp coef -80 PPM.
		----- INDUCTORS -----
L3	19A121096-P1	Coil. Includes tuning slug 5491798-P5.
T7 and T8		COIL ASSEMBLY T7 19A121111-G1 T8 19A121111-G2
		----- CAPACITORS -----
C10	5496218-P241	Ceramic disc: 10 pf $\pm 0.25$ pf, 500 VDCW, temp coef -80 PPM.
C11	5496218-P238	Ceramic disc: 7 pf $\pm 0.25$ pf, 500 VDCW, temp coef -80 PPM.
		----- INDUCTORS -----
L4	19A121110-P1	Coil. Includes tuning slug 5491798-P5.
A308 thru A313		FIRST OSCILLATOR ASSEMBLY A308 PL-19B204419-G1 (4ER41A28, 40) A309 PL-19B204419-G2 (4ER41A30, 42) A310 PL-19B204419-G3 (4ER41A32, 44) A311 PL-19B204419-G4 (4ER41A29, 41) A312 PL-19B204419-G5 (4ER41A31, 43) A313 PL-19B204419-G6 (4ER41A33, 45)
		----- CAPACITORS -----
C1 thru C4	5494481-P112	Ceramic disc: .001 pf $\pm 10\%$ , 500 VDCW; sim to RMC Type JF Discap.
C5 thru C8	5496219-P751	Ceramic disc: 33 pf $\pm 5\%$ , 500 VDCW, temp coef -750 PPM.
C9 thru C12	5491271-P106	Variable, subminiature: approx 1.98-12.4 pf, 750 v peak; sim to EF Johnson 189-6-5.
C13 thru C16	5496219-P40	Ceramic disc: 9 pf $\pm 0.25$ pf, 500 VDCW, temp coef 0 PPM.
C17 thru C20	19C300685-P93	Ceramic disc: 5 pf $\pm 0.1$ pf, 500 VDCW, temp coef 0 PPM.

SYMBOL	G-E PART NO	DESCRIPTION
C21	5496219-P771	Ceramic disc: 220 pf $\pm 5\%$ , 500 VDCW, temp coef -750 PPM.
C23	5494481-P114	Ceramic disc: .002 pf $\pm 10\%$ , 500 VDCW; sim to RMC Type JF Discap.
C24	5490008-P31	Silver mica: 150 pf $\pm 5\%$ , 500 VDCW; sim to Elec Motive Type DM-15.
C25	5496219-P467	Ceramic disc: 150 pf $\pm 5\%$ , 500 VDCW, temp coef -250 PPM.
C36 thru C28	5494481-P112	Ceramic disc: .001 pf $\pm 10\%$ , 500 VDCW; sim to RMC Type JF Discap.
C31	5494481-P112	Ceramic disc: .001 pf $\pm 10\%$ , 500 VDCW; sim to RMC Type JF Discap.
CR1*	19A115348-P1	Silicon. (Deleted by Rev H in Models 42841A40, (Deleted by Rev J in Models 42841A28, 29).
CR2 thru CR4	19A115348-P1	Silicon.
J1 thru J6	4033513-P4	----- DIODES AND RECTIFIERS ----- Contact, electrical: sim to Bead Chain L93-3.
L2 and L3	7488079-P16	----- INDUCTORS ----- Choke, RF: 10 $\mu$ h $\pm 10\%$ , 0.6 ohm DC res; sim to Jeffers 4421-7.
Q1 and Q2	19A115330-P1	----- TRANSISTORS ----- Silicon, NPN.
R1 thru R4	3R152-P562J	----- RESISTORS ----- Composition: 5600 ohms $\pm 5\%$ , 1/4 w.
R5*	3R152-P104K	Composition: 0.1 megohm $\pm 10\%$ , 1/4 w. (Deleted by Rev H in Models 42841A40, 41). (Deleted by Rev J in Models 42841A28, 29).
R6 thru R8	3R152-P104K	Composition: 0.1 megohm $\pm 10\%$ , 1/4 w.
R9	3R152-P153J	Composition: 15,000 ohms $\pm 5\%$ , 1/4 w.
R10	3R152-P101K	Composition: 100 ohms $\pm 10\%$ , 1/4 w.
R11 and R12	3R152-P102J	Composition: 1000 ohms $\pm 5\%$ , 1/4 w.
R13	3R152-P151J	Composition: 150 ohms $\pm 5\%$ , 1/4 w.
R14	3R152-P103J	Composition: 10,000 ohms $\pm 5\%$ , 1/4 w.
R15	3R152-P101K	Composition: 100 ohms $\pm 10\%$ , 1/4 w.
R19*	3R152-P360J	Composition: 36 ohms $\pm 5\%$ , 1/4 w. (Added by Rev H in Models 42841A40, 41). (Added by Rev J in Models 42841A28, 29).
RT1 thru RT4	19B209284-P5	----- THERMISTORS ----- Disc: 43 ohms res nominal at 25°C, color code green.
T1 and T2		----- TRANSFORMERS ----- COIL ASSEMBLY T1 19B204421-G1 T2 19B204421-G2
C29	5496218-P253	----- CAPACITORS ----- Ceramic disc: 39 pf $\pm 5\%$ , 500 VDCW, temp coef -80 PPM.
C30	5496218-P250	Ceramic disc: 30 pf $\pm 5\%$ , 500 VDCW, temp coef -80 PPM.

SYMBOL	G-E PART NO	DESCRIPTION
C32	5496218-P34	Ceramic disc: 3 pf $\pm 0.25$ pf, 500 VDCW, temp co 0 PPM.
C33	5494481-P12	Ceramic disc: .001 pf $\pm 10\%$ , 500 VDCW; sim to RMC Type JF Discap.
		----- DIODES AND RECTIFIERS -----
CR5	19A15250-P1	Silicon.
		----- INDUCTORS -----
L1	19A121093-P1	Coil. Includes tuning slug 5491798-P5.
		----- RESISTORS -----
R16	3R152-P103K	Composition: 10,000 ohms $\pm 10\%$ , 1/4 W.
		----- SOCKETS -----
XY1 thru XY4		Refer to Mechanical Parts (RC-1167).
		----- CRYSTALS -----
		When reordering give G-E Part No. and specify exact freq needed.
		Crystal freq = (OF - 5.30 Mhz) + 9.
Y1 thru Y4	19B206576-P4	Quartz: freq range 14082.222 to 16171.111 KHz temp range -30°C to +85°C. (Used in Models 4ER41A28, 30, 32, 40, 42, 44).
Y1 thru Y4	19B206576-P5	Quartz: freq range 16171.111 to 18748.888 KHz temp range -30°C to +85°C. (Used in Models 4ER41A29, 31, 33, 41, 43, 45).
A314*		CRYSTAL FILTER ASSEMBLY 19B204616-G4 Used in Units of Rev XA for Models 4ER41A28 Used in Units of Rev Y for Models 4ER41A40 For earlier Units see below.
		----- FILTERS -----
FL5*	19B206692-G1	Bandpass filter.
		In Models 4ER41A28-33 of Rev W and earlier: In Models 4ER41A40-45 of Rev Y and earlier: Bandpass filter.
FL6*	19C304094-G4	Bandpass filter. Deleted in Models 4ER41A28-33 by Rev XA. Deleted in Models 4ER41A40-45 by Rev W.
		----- RESISTORS -----
R2*	3R152-P102K	Composition: 1000 ohms $\pm 10\%$ , 1/4 W. Deleted in Models 4ER41A28-33 by Rev XA. Deleted in Models 4ER41A40-45 by Rev W.
R5	3R152-P62J2	Composition: 6200 ohms $\pm 5\%$ , 1/4 W.
R8	3R152-P103K	Composition: 10,000 ohms $\pm 10\%$ , 1/4 W.
A314*		CRYSTAL FILTER ASSEMBLY 19B204616-G3 Used in units of Rev C. Units of Rev B or earlier used Crystal Filter Assembly, 19B204616-G1.
		----- FILTERS -----
FL5*	19B206692-G1	Bandpass filter.
		In Models 4ER41A28-33 of Rev X and earlier: In Models 4ER41A40-45 of Rev Y and earlier: Bandpass filter.
FL6*	19C304094-G4	Bandpass filter. Deleted in Models 4ER41A28-33 by Rev XA. Deleted in Models 4ER41A40-45 by Rev W.
		----- RESISTORS -----
R1*	3R152-P432K	Composition: 4300 ohms $\pm 10\%$ , 1/4 W. Deleted in Models 4ER41A28-33 by Rev XA. Deleted in Models 4ER41A40-45 by Rev W.
R2*	3R152-P102K	Composition: 1000 ohms $\pm 10\%$ , 1/4 W. Deleted in Models 4ER41A28-33 by Rev XA. Deleted in Models 4ER41A40-45 by Rev W.

SYMBOL	G-E PART NO	DESCRIPTION
R7*	3R152-P562K	Composition: 5600 ohms $\pm 10\%$ , 1/4 W. Added in Models 4ER41A28-33 by Rev XA. Added in Models 4ER41A40-45 by Rev W.
R8*	3R152-P103K	Composition: 10,000 ohms $\pm 10\%$ , 1/4 W. Added in Models 4ER41A28-33 by Rev XA. Added in Models 4ER41A40-45 by Rev W.
A314*		CRYSTAL FILTER ASSEMBLY 19B204618-G1  In Models of Rev B or earlier.
		----- FILTERS -----
FL1 and FL2	PL-19C304094-G1	Bandpass.
		----- RESISTORS -----
R1	3R152-P432K	Composition: 4300 ohms $\pm 10\%$ , 1/4 W.
R2	3R152-P102K	Composition: 1000 ohms $\pm 10\%$ , 1/4 W.
A316		SECOND MIXER ASSEMBLY 19B204438-G1  ----- CAPACITORS -----
C1	5490008-P9	Silver mica: 18 pf $\pm 5\%$ , 500 VDCW; sim to Electro Motive Type DM-15.
C2 and C3	5490008-P35	Silver mica: 220 pf $\pm 5\%$ , 500 VDCW; sim to Electro Motive Type DM-15.
C4*	19B209243-P7	Polyester: 0.1 pf $\pm 20\%$ , 40 VDCW.  In Models 4ER41A28-33 of Rev P and earlier: In Models 4ER41A40-45 of Rev N and earlier: Polyester: 0.1 pf $\pm 20\%$ , 50 VDCW.
C5*	19B209243-P4	Polyester: .033 pf $\pm 20\%$ , 40 VDCW. Deleted in Models 4ER41A28-33 by Rev V. Deleted in Models 4ER41A40-45 by Rev U.  In Models 4ER41A28-33 of Rev P and earlier: In Models 4ER41A40-45 of Rev N and earlier: Polyester: .033 pf $\pm 20\%$ , 50 VDCW.
C6	5496219-P47	Ceramic disc: 22 pf $\pm 5\%$ , 500 VDCW, temp coeff 0 PPM.
C7*	5496219-P369	Ceramic disc: 180 pf $\pm 5\%$ , 500 VDCW, temp coeff 150 PPM.  In Models 4ER41A28-33 of Rev P: In Models 4ER41A40-45 of Rev N: Ceramic disc: 130 pf $\pm 5\%$ , 500 VDCW, temp coeff -330 PPM.
	5496219-P566	In Models 4ER41A28-33 of Rev N and earlier: In Models 4ER41A40-45 of Rev M and earlier: Ceramic disc: 130 pf $\pm 5\%$ , 500 VDCW, temp coeff -470 PPM.
	5496219-P666	In Models 4ER41A28-33 of Rev N and earlier: In Models 4ER41A40-45 of Rev M and earlier: Ceramic disc: 130 pf $\pm 5\%$ , 500 VDCW, temp coeff -470 PPM.
C8* and C9*	5491601-P140	Tubular: 3.6 pf $\pm 5\%$ , 500 VDCW.  In Models 4ER41A28-33 of Rev P and earlier: In Models 4ER41A40-45 of Rev N and earlier: Tubular: 2.7 pf $\pm 10\%$ , 500 VDCW.
	5491601-P28	Tubular: 2.7 pf $\pm 10\%$ , 500 VDCW.
C10* and C11*	5496219-P369	Ceramic disc: 180 pf $\pm 5\%$ , 500 VDCW, temp coeff 150 PPM.  In Models 4ER41A28-33 of Rev P: In Models 4ER41A40-45 of Rev N: Ceramic disc: 130 pf $\pm 5\%$ , 500 VDCW, temp coeff -330 PPM.
	5496219-P566	In Models 4ER41A28-33 of Rev N and earlier: In Models 4ER41A40-45 of Rev M and earlier: Ceramic disc: 130 pf $\pm 5\%$ , 500 VDCW, temp coeff -470 PPM.
	5496219-P666	In Models 4ER41A28-33 of Rev N and earlier: In Models 4ER41A40-45 of Rev M and earlier: Ceramic disc: 130 pf $\pm 5\%$ , 500 VDCW, temp coeff -470 PPM.
C12* and C13*	19B209243-P7	Polyester: 0.1 pf $\pm 20\%$ , 40 VDCW.  In Models 4ER41A28-33 of Rev P and earlier: In Models 4ER41A40-45 of Rev N and earlier: Polyester: .01 pf $\pm 20\%$ , 50 VDCW.
	5491189-P106	Polyester: .01 pf $\pm 20\%$ , 50 VDCW.
C14* and C15*	19B209243-P1	Polyester: 0.01 pf $\pm 20\%$ , 40 VDCW.  In Models 4ER41A28-33 of Rev P and earlier: In Models 4ER41A40-45 of Rev N and earlier: Polyester: .01 pf $\pm 20\%$ , 50 VDCW.
	5491189-P101	Polyester: .01 pf $\pm 20\%$ , 50 VDCW.
C16*	19B209243-P5	Polyester: .047 pf $\pm 20\%$ , 40 VDCW.  In Models 4ER41A28-33 of Rev P and earlier: In Models 4ER41A40-45 of Rev N and earlier: Polyester: .047 pf $\pm 20\%$ , 50 VDCW.
	5491189-P104	Polyester: .047 pf $\pm 20\%$ , 50 VDCW.
C17	5494481-P112	Ceramic disc: .001 pf $\pm 10\%$ , 500 VDCW.

SYMBOL	G-E PART NO	DESCRIPTION
C26*	198209243-P1	Polyester: 0.01 $\mu$ f $\pm$ 20%, 40 VDCW.
	19A115028-P104	In Models 4ER41A28-33 of Rev W and earlier: In Models 4ER41A40-45 of Rev V and earlier: Polyester: .0047 $\mu$ f $\pm$ 20%, 200 VDCW.
		----- TERMINALS -----
E1	4038104-P1	Lug: solder dipped brass.
		----- JACKS AND RECEPTACLES -----
J1 and J2	4033513-P4	Contact, electrical: sim to Bead Chain L93-5
		----- INDUCTORS -----
L1*	19C311181-G5	Coil. Includes tuning slug 7160519-P2.
	19C303464-G1	In Models 4ER41A28-33 of Rev P and earlier: In Models 4ER41A40-45 of Rev N and earlier: Coil. Includes tuning slug 7160519-P2.
L2*	19C311181-G6	Coil. Includes tuning slug 7160519-P2.
	19C303464-G2	In Models 4ER41A28-33 of Rev P and earlier: In Models 4ER41A40-45 of Rev N and earlier: Coil. Includes tuning slug 7160519-P2.
L3*	19C311181-G7	Coil. Includes tuning slug 7160519-P2.
	19C303464-G3	In Models 4ER41A28-33 of Rev P and earlier: In Models 4ER41A40-45 of Rev N and earlier: Coil. Includes tuning slug 7160519-P2.
L4*		(Part of L3). Deleted in Models 4ER41A28-33 by Rev R. Deleted in Models 4ER41A40-45 by Rev P.
L5*		(Part of T1). Changed in Models 4ER41A28-33 by Rev R to: Changed in Models 4ER41A40-45 by Rev P to: (Part of T1).
L4		
		----- PLUGS -----
P1	4029840-P2	Contact, electrical: sim to Amp 42827-2.
P2	4029840-P1	Contact, electrical: sim to Amp 41854.
		----- TRANSISTORS -----
Q1	19A115245-P1	Silicon, NPN.
Q2	19A115889-P1	Silicon, NPN: sim to Type 2N2712.
Q3	19A115123-P1	Silicon, NPN: sim to Type 2N2712.
		----- RESISTORS -----
R1	3R152-P152K	Composition: 1500 ohms $\pm$ 10%, 1/4 w.
R2	3R152-P392K	Composition: 3900 ohms $\pm$ 10%, 1/4 w.
R3*	3R152-P103K	Composition: 10,000 ohms $\pm$ 10%, 1/4 w. Deleted by Rev E.
R4*	3R152-P333K	Composition: 33,000 ohms $\pm$ 10%, 1/4 w. Deleted by Rev E.
R5 and R6	3R152-P103K	Composition: 10,000 ohms $\pm$ 10%, 1/4 w. Deleted by Rev E.
R7	3R152-P512J	Composition: 5100 ohms $\pm$ 5%, 1/4 w.
R8 and R9	3R152-P201J	Composition: 200 ohms $\pm$ 5%, 1/4 w.
R10	3R152-P302J	Composition: 3000 ohms $\pm$ 5%, 1/4 w.
R11	3R152-P622J	Composition: 6200 ohms $\pm$ 5%, 1/4 w.
R12	3R152-P302J	Composition: 3000 ohms $\pm$ 5%, 1/4 w.
R13	3R152-P202J	Composition: 2000 ohms $\pm$ 5%, 1/4 w.
R15*	3R152-P153K	Composition: 15,000 ohms $\pm$ 10%, 1/4 w. Added by Rev E. Deleted in Models 4ER41A28-33 by Rev XA. Deleted in Models 4ER41A40-45 by Rev W.
R16*	3R152-P104K	Composition: 0.1 megohm $\pm$ 10%, 1/4 w. Added by Rev E.
R17*	3R152-P394K	Composition: 0.39 megohm $\pm$ 10%, 1/4 w. Added by Rev E.

TROUBLESHOOTING PROCEDURE

Before starting the Noise Blanker troubleshooting procedure, make sure the receiver is operating properly. Align the Noise Blanker as described on the ALIGNMENT PROCEDURE Sheet. Then make the following Troubleshooting checks:

STEP 1—PERFORMANCE CHECK

Equipment Required:

- RF Signal Generator coupled through a 6 db pad.
- Pulse Generator with repetition rate and level controls (similar to General Electric Model 4EX4A10)
- AC VTVM

Procedure:

- Connect Pulse Generator and RF Signal Generator to receiver antenna jack through a T-connector and connect VTVM to receiver output as shown in Figure 1.

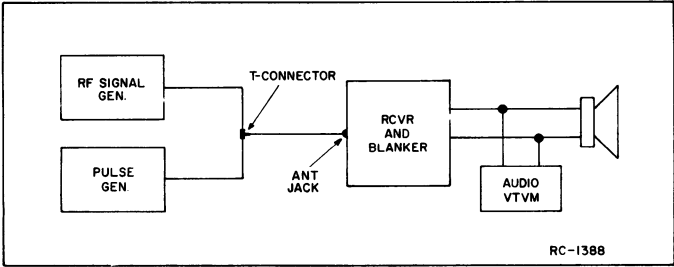


Figure 1 - Equipment Connection Diagram

- Apply an unmodulated RF Signal and check the 20 db quieting sensitivity of the receiver. (Measure with Model 4EX4A10 Pulse Generator connected but turned off).
- Disable pulse section of the noise blanker by shorting Q4 base to emitter. (A yellow dot is located between the base and emitter connections on solder side of the noise blanker board).
- Set the pulse generator (Model 4EX4A10) repetition rate to 1500 Hz and adjust the output level control on pulse generator until receiver sensitivity is degraded as much as possible (approximately 25 db).
- Remove base-emitter short from Q4. The receiver sensitivity should restore to within 5 db of 20 db quieting level obtained in step 2 above.

STEP 2—QUICK CHECKS

Equipment Required:

- Audio Voltmeter (VTVM)
- Audio Oscillator (sine wave)

SYMPTOMS	PROCEDURE
No regulated 10-volts	Check the 12-volt supply. Then check regulator circuit. (Refer to troubleshooting procedure for power supply.)
No blanking	Check waveforms (STEP 3) and voltage ratios (STEP 4).
Partial or no blanking	<ol style="list-style-type: none"> <li>Check RF attenuation as follows: Connect signal generator to J441. Adjust the output of the signal generator for 0.2 volts on the 2nd IF amplifier (position B on test set) and note the signal generator reading. Short the Q6 base to emitter pattern (identified by red ink dot) and increase the signal generator output until the same 2nd IF amplifier reading is obtained. Signal level must increase 60 db or more.</li> <li>Check repetition rate switch. Connect a 6-kHz sine wave signal from audio oscillator through a 0.33 μf capacitor to point "A" located on the noise blanker board. Adjust the output of the audio oscillator for 2-volts, peak-to-peak. Observe the output of the pulse generator (on noise blanker) with an oscilloscope. The repetition rate of the pulse generator should not increase over 2 kHz or decrease under 1 kHz. (This is true for sine wave inputs like intermodulation in the blanker channel, but not for strong impulse noise from antenna.)</li> <li>Check vehicle ignition system. Worn-out points, bad spark plugs, or breaks in ignition wiring can cause a "dirty" ignition pulse to be generated causing the blanker to operate incorrectly.</li> </ol>

STEP 4—VOLTAGE RATIO READINGS

Equipment Required:

RF Voltmeter (similar to Boonton Model 91-CA or Millivac Type MV-18 C)

Procedure:

- Apply probe to input of stage (for example, base of 1st RF Amp). Peak resonant circuit of stage being measured and take voltage reading (E<sub>1</sub>).
- Move probe to input of following stage (2nd RF Amp). Repeat first resonant circuit. Then peak circuit being measured and take reading (E<sub>2</sub>).
- Convert readings by means of the following formula.

$$\text{Voltage Ratio} = \frac{E_2}{E_1}$$

- Check results with typical voltage ratios shown on diagram for each stage.

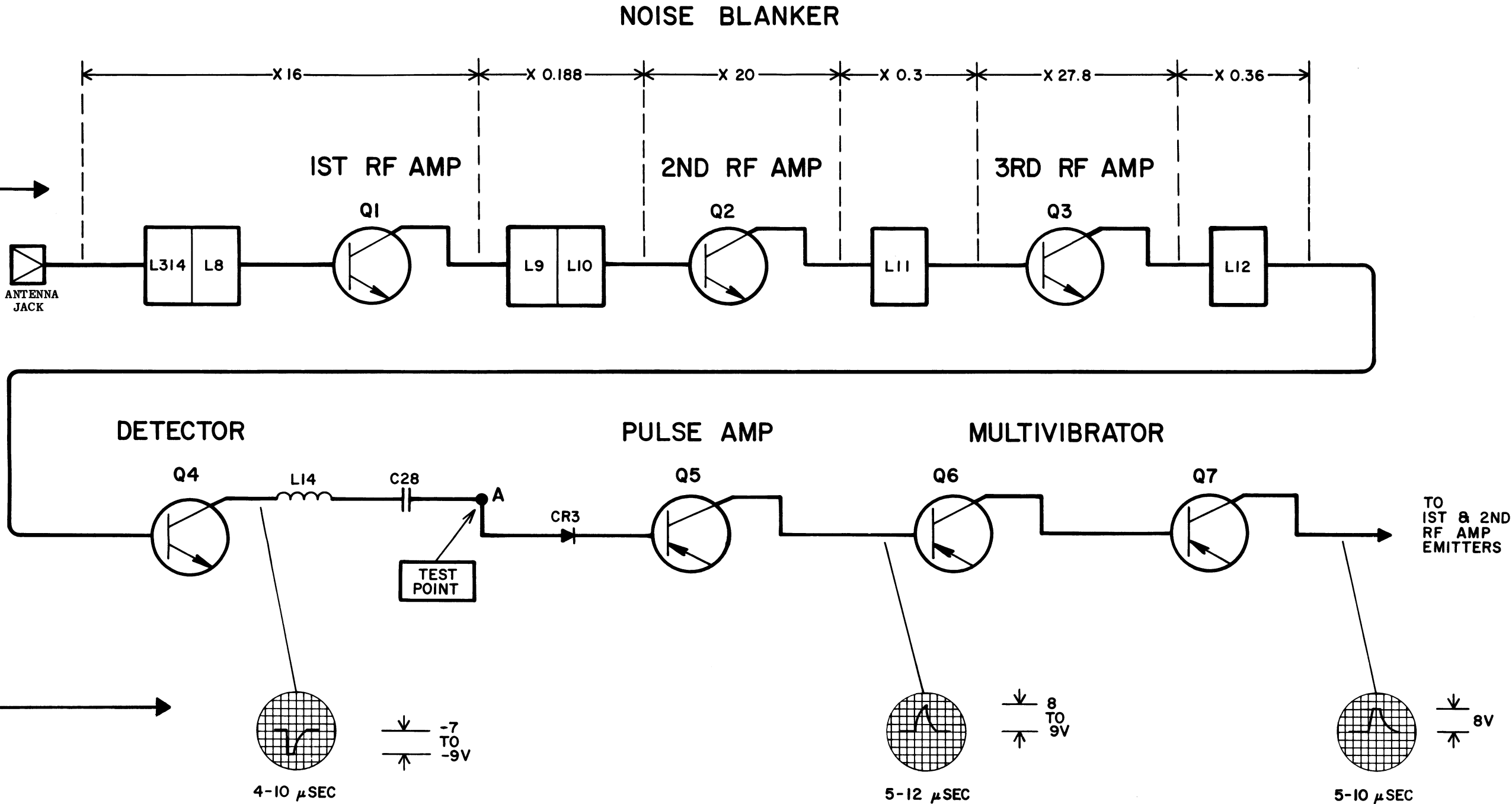
STEP 3—WAVE FORMS

Equipment Required:

Oscilloscope  
Noise Generator

Procedure:

Adjust noise generator for maximum output level and observe waveforms on oscilloscope at the indicated points.



TROUBLESHOOTING PROCEDURE

NOISE BLANKER FOR 132 — 174 MHZ RECEIVERS  
TYPE ER-41-A

SYMBOL	G-E PART NO	DESCRIPTION
T1		----- TRANSFORMERS -----  COIL ASSEMBLY 19B204414-G1
C18	19C301540-P261  5491798-P3	Ceramic disc: 82 pf ±5%, 500 VDCW, temp coef -80 PPM.  Tuning slug.
Y1*	19A110192-P3  19A110192-P1	----- CRYSTALS -----  Quartz: freq 4845 KHz ±100 Hz at 25°C, temp range -30° to +75°C. In Models of Rev B or earlier: Quartz: freq 4805 KHz ±100 Hz at 25°C, temp range -30° to +75°C.
A319		CHANNEL GUARD 19C303550-G1 (Used in Models 4ER41A28-33)
C1 and C2	5491459-P104	----- CAPACITORS -----  Polyester: .068 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C3	5491459-P102	Polyester: 0.15 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C4	5491459-P105	Polyester: 0.1 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C5 and C6	5491459-P104	Polyester: .068 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C7	5491459-P105	Polyester: 0.1 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C8*	5491459-P103	Polyester: 0.22 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
	5491459-P109	In Models 4ER41A28-33 of Rev T and earlier: Polyester: 0.33 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C9 and C10	5491459-P102	Polyester: 0.15 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C11*	5491459-P105	Polyester: 0.1 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
	5491459-P109	In Models 4ER41A28-33 of Rev T and earlier: Polyester: 0.33 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C12	5495670-P14	Tubular: 5 µf +75% -10%, 25 VDCW; sim to Sprague 30B179A1.
C13	5491459-P104	Polyester: .068 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C14 and C15	5491459-P106	Polyester: .01 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C16 and C17	5491459-P110	Polyester: .0015 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C18	5491459-P111	Polyester: .0033 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C19*	5491459-P103	Polyester: 0.22 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
	5491459-P109	In Models 4ER41A28-33 of Rev T and earlier: Polyester: 0.33 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C20	5491459-P103	Polyester: 0.22 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C21*	5491459-P108	Polyester: .047 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
	5491459-P104	In Models 4ER41A28-33 of Rev L and earlier: Polyester: .068 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C22	5491459-P109	Polyester: 0.33 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C23*	5491459-P103	Polyester: 0.22 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
	5491459-P112	In Models 4ER41A28-33 of Rev T and earlier: Polyester: 0.47 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.

SYMBOL	G-E PART NO	DESCRIPTION
C28*	5491459-P103	Polyester: 0.22 µf ±10%, 50 VDCW; sim to Good-All Type 601PE. Added by Rev U.
C30*	5491459-P103	Polyester: 0.22 µf ±10%, 50 VDCW; sim to Good-All Type 601PE. Added by Rev U.
C31*	5491459-P105	Polyester: 0.1 µf ±10%, 50 VDCW; sim to Good-All Type 601PE. Added by Rev U.
		----- DIODES AND RECTIFIERS -----
CR1 and CR2	4038056-P1	Germanium.
CR3	19A115250-P1	Silicon.
J3 thru J6	4033513-P4	Contact, electrical: sim to Bead Chain L93-3.
J8 thru J10	4033513-P4	Contact, electrical: sim to Bead Chain L93-3.
		----- INDUCTORS -----
L1*	19A115690-P2  PL-19B204554-G1	Coil.  In Models of Rev T and earlier: Coil.
Q1 thru Q8	19A115123-P1	Silicon, NPN; sim to Type 2N2712.
		----- TRANSISTORS -----
R1 and R2	3R77-P752J	Composition: 7500 ohms ±5%, 1/2 w.
R3	3R77-P472J	Composition: 4700 ohms ±5%, 1/2 w.
R4 and R5	3R77-P103J	Composition: 10,000 ohms ±5%, 1/2 w.
R6	3R77-P560J	Composition: 56 ohms ±5%, 1/2 w.
R7	3R77-P103J	Composition: 10,000 ohms ±5%, 1/2 w.
R8 and R9	3R77-P153J	Composition: 15,000 ohms ±5%, 1/2 w.
R10	3R77-P752J	Composition: 7500 ohms ±5%, 1/2 w.
R11	3R77-P103J	Composition: 10,000 ohms ±5%, 1/2 w.
R12	3R77-P622J	Composition: 6200 ohms ±5%, 1/2 w.
R13	3R77-P271J	Composition: 270 ohms ±5%, 1/2 w.
R14	3R77-P103J	Composition: 10,000 ohms ±5%, 1/2 w.
R15 and R16	3R77-P153J	Composition: 15,000 ohms ±5%, 1/2 w.
R17	3R77-P822J	Composition: 8200 ohms ±5%, 1/2 w.
R18	3R77-P823J	Composition: 82,000 ohms ±5%, 1/2 w.
R19	3R77-P123J	Composition: 12,000 ohms ±5%, 1/2 w.
R20	3R77-P102J	Composition: 1000 ohms ±5%, 1/2 w.
R21	3R77-P153J	Composition: 15,000 ohms ±5%, 1/2 w.
R22 and R23	3R77-P102J	Composition: 1000 ohms ±5%, 1/2 w.
R24*	3R77-P331J	Composition: 330 ohms ±5%, 1/2 w.
	3R77-P511J	In Models of Rev F and earlier: Composition: 510 ohms ±5%, 1/2 w.
R25	3R77-P201J	Composition: 200 ohms ±5%, 1/2 w.
R26*	3R77-P203J	Composition: 20,000 ohms ±5%, 1/2 w. Deleted by Rev G.
	3R77-P512J	In Models of Rev C and earlier: Composition: 5100 ohms ±5%, 1/2 w.
R27	3R77-P202J	Composition: 2000 ohms ±5%, 1/2 w.

SYMBOL	G-E PART NO	DESCRIPTION
R28	3R77-P512J	Composition: 5100 ohms ±5%, 1/2 w.
R29	3R77-P200J	Composition: 20 ohms ±5%, 1/2 w.
R30 and R31	3R77-P153J	Composition: 15,000 ohms ±5%, 1/2 w.
R32 and R33	3R77-P682J	Composition: 6800 ohms ±5%, 1/2 w.
R35	3R77-P302J	Composition: 3000 ohms ±5%, 1/2 w.
R36	3R77-P103J	Composition: 10,000 ohms ±5%, 1/2 w.
R37	3R77-P184J	Composition: 180,000 ohms ±5%, 1/2 w.
R38	3R77-P102J	Composition: 1000 ohms ±5%, 1/2 w.
R39*	3R77-P512J	Composition: 5100 ohms ±5%, 1/2 w. Added to Models 4ER41A28-33 by Rev G.
		----- TRANSFORMERS -----
T1	5490525-P2	Audio freq: freq range 100-10,000 Hz, Pri: 35,000 ohms ±10% imp, 1200 ohms ±15% DC res, Sec 1: 2000 ohms imp, 250 ohms ±10% DC res, Sec 2: 2000 ohms imp, 250 ohms ±10% DC res.
		----- SOCKETS -----
XFL1	PL-19A121920-G2	Lead, mica-filled phen: 7 pins rated 1 amp at 500 VRMS with 3-11/32 inches of cable.
		NOISE BLANKER
A320 and A321	A320 19C303408-G1 (4ER41A28, 30, 32, 40, 42, 44) A321 19C303408-G2 (4ER41A29, 31, 33, 41, 43, 45)	
		----- CAPACITORS -----
C3 and C4	5494481-P112	Ceramic disc: .001 µf ±10%, 500 VDCW; sim to RMC Type JF Discap.
C5	5492056-P3	Uncased silver mica: 250 pf ±10%, 500 VDCW; sim to Underwood Type J-1-HF.
C8	5491601-P23	Tubular: 1.5 pf ±10%, 500 VDCW; sim to Quality Components Type MC.
C11 and C12	5494481-P112	Ceramic disc: .001 µf ±10%, 500 VDCW; sim to RMC Type JF Discap.
C13	5492056-P3	Uncased silver mica: 250 pf ±10%, 500 VDCW; sim to Underwood Type J-1-HF.
C14	5496219-P21	Ceramic disc: 100 pf ±10%, 500 VDCW, temp coef 0 PPM.
C16 and C17	5494481-P112	Ceramic disc: .001 µf ±10%, 500 VDCW; sim to RMC Type JF Discap.
C18	5492056-P3	Uncased silver mica: 250 pf ±10%, 500 VDCW; sim to Underwood Type J-1-HF.
C20 thru C22	5494481-P112	Ceramic disc: .001 µf ±10%, 500 VDCW; sim to RMC Type JF Discap.
C23	5496219-P17	Ceramic disc: 47 pf ±10%, 500 VDCW, temp coef 0 PPM.
C24	5490008-P39	Silver mica: 330 pf ±5%, 500 VDCW; sim to Electro Motive Type DM-15.
C25	5491189-P104	Polyester: .047 µf ±20%, 50 VDCW; sim to Good-All Type 601PE.
C28	5494481-P112	Ceramic disc: .001 µf ±10%, 500 VDCW; sim to RMC Type JF Discap.
C29	5491189-P108	Polyester: 0.22 µf ±20%, 50 VDCW; sim to Good-All Type 601PE.
C30	5494481-P112	Ceramic disc: .001 µf ±10%, 500 VDCW; sim to RMC Type JF Discap.
C31 and C32	19A115028-P114	Polyester: 0.1 µf ±20%, 200 VDCW.
C33	5491189-P101	Polyester: .01 µf ±20%, 50 VDCW; sim to Good-All Type 601PE.
C34	4029003-P4	Silver mica: 680 pf ±5%, 500 VDCW; sim to Electro Motive Type DM-20.
C41	5490008-P39	Silver mica: 330 pf ±5%, 500 VDCW; sim to Electro Motive Type DM-15.
C42	5496219-P237	Ceramic disc: 6 pf ±5%, 500 VDCW, temp coef -80 PPM.

SYMBOL	G-E PART NO	DESCRIPTION
		----- DIODES AND RECTIFIERS -----
CR1*	19A115250-P1  5491705-P2	Silicon. In Models 4ER41A28-33 of Rev K and earlier: In Models 4ER41A40-45 of Rev J and earlier: Silicon.
CR2* thru CR4*	4038056-P1  7777146-P3	Germanium. In Models 4ER41A28-33 of Rev K and earlier: In Models 4ER41A40-45 of Rev J and earlier: Germanium; sim to Type 1N90.
CR5*	19A115250-P1  5491705-P2	Silicon. In Models 4ER41A28-33 of Rev K and earlier: In Models 4ER41A40-45 of Rev J and earlier: Silicon.
CR6*	4038056-P1  7777146-P3	Germanium. In Models 4ER41A28-33 of Rev K and earlier: In Models 4ER41A40-45 of Rev J and earlier: Germanium; sim to Type 1N90.
		----- INDUCTORS -----
L1 thru L7	7488079-P8	Choke, RF: 2.2 µh ±10%, 1 ohm DC res; sim to Jeffers 4411-12.
L14	7488079-P8	Choke, RF: 2.2 µh ±10%, 1 ohm DC res; sim to Jeffers 4411-12.
		----- TRANSISTORS -----
Q1 thru Q4	19A115342-P1	Silicon, NPN.
Q5 thru Q7	19A115393-P1	Silicon, NPN.
Q8*	19A115706-P1	Silicon, PNP; sim to Type 2N3638. Added in Models 4ER41A28-33 by Rev W. Added in Models 4ER41A40-45 by Rev V.
		----- RESISTORS -----
R1	3R152-P202K	Composition: 2000 ohms ±10%, 1/4 w.
R2	3R152-P682K	Composition: 6800 ohms ±10%, 1/4 w.
R3	3R152-P511K	Composition: 510 ohms ±10%, 1/4 w.
R4	3R152-P391K	Composition: 390 ohms ±10%, 1/4 w.
R5	3R152-P682K	Composition: 6800 ohms ±10%, 1/4 w.
R6	3R152-P202K	Composition: 2000 ohms ±10%, 1/4 w.
R7	3R152-P391K	Composition: 390 ohms ±10%, 1/4 w.
R8	3R152-P682K	Composition: 6800 ohms ±10%, 1/4 w.
R9	3R152-P202K	Composition: 2000 ohms ±10%, 1/4 w.
R10	3R152-P391K	Composition: 390 ohms ±10%, 1/4 w.
R11	3R152-P511K	Composition: 510 ohms ±10%, 1/4 w.
R12	3R152-P123K	Composition: 12,000 ohms ±10%, 1/4 w.
R13	3R152-P102K	Composition: 1000 ohms ±10%, 1/4 w.
R14	3R152-P101K	Composition: 100 ohms ±10%, 1/4 w.
R15	3R152-P562K	Composition: 5600 ohms ±10%, 1/4 w.
R16	3R152-P822K	Composition: 8200 ohms ±10%, 1/4 w.
R17	3R152-P203K	Composition: 20,000 ohms ±10%, 1/4 w.
R18	3R152-P104K	Composition: 0.1 megohm ±10%, 1/4 w.
R19	3R152-P102K	Composition: 1000 ohms ±10%, 1/4 w.
R20	3R152-P332K	Composition: 3300 ohms ±10%, 1/4 w.
R21	3R152-P102K	Composition: 1000 ohms ±10%, 1/4 w.
R22	3R152-P681K	Composition: 680 ohms ±10%, 1/4 w.
R24	3R152-P183K	Composition: 18,000 ohms ±10%, 1/4 w.
R25*	3R152-P102K	Composition: 1000 ohms ±10%, 1/4 w.
		In Models 4ER41A28-33 of Rev K or earlier: In Models 4ER41A40-45 of Rev J or earlier: Composition: 470 ohms ±10%, 1/4 w.
R26*	3R152-P471K	Composition: 470 ohms ±10%, 1/4 w.
		Added by Rev L in Models 4ER41A28-33. Added by Rev K in Models 4ER41A40-45.

SYMBOL	G-E PART NO	DESCRIPTION
		----- SWITCHES -----
S1*	7481654-P7	Pushbutton: single pole, normally closed, 1/10 amp at 115 VAC; sim to Grayhill 30-2. Deleted by Rev K in Models 4ER41A40-45. Deleted by Rev L in Models 4ER41A28-33.
		----- TRANSFORMERS -----
T1 and T2		COIL ASSEMBLY  T1 19B204424-G1 (4ER41A28, 30, 32, 40, 42, 44) T2 19B204424-G2 (4ER41A29, 31, 33, 41, 43, 45)
		----- CAPACITORS -----
C1	5496218-P50	Ceramic disc: 30 pf ±5%, 500 VDCW, temp coef 0 PPM.
C2	7489162-P39	Silver mica: 330 pf ±5%, 500 VDCW; sim to Electro Motive Type DM-15.
C36	5496218-P46	Ceramic disc: 20 pf ±5%, 500 VDCW, temp coef 0 PPM.
		----- INDUCTORS -----
L8	19A121099-P1	Coil. Includes tuning slug 5491798-P5.
		COIL ASSEMBLY
T3 and T4		T3 19B204425-G1 (4ER41A28, 30, 32, 40, 42, 44) T4 19B204425-G2 (4ER41A29, 31, 33, 41, 43, 45)
		----- CAPACITORS -----
C6	5496218-P48	Ceramic disc: 24 pf ±5%, 500 VDCW, temp coef 0 PPM.
C7	7489162-P39	Silver mica: 330 pf ±5%, 500 VDCW; sim to Electro Motive Type DM-15.
C37	5496218-P44	Ceramic disc: 15 pf ±5%, 500 VDCW, temp coef 0 PPM.
		----- INDUCTORS -----
L9	19A121100-P1	Coil. Includes tuning slug 5491798-P5.
		COIL ASSEMBLY
T5 and T6		T5 19B204426-G1 (4ER41A28, 30, 32, 40, 42, 44) T6 19B204426-G2 (4ER41A29, 31, 33, 41, 43, 45)
		----- CAPACITORS -----
C9	7489162-P39	Silver mica: 330 pf ±5%, 500 VDCW; sim to Electro Motive Type DM-15.
C10	5496218-P48	Ceramic disc: 24 pf ±5%, 500 VDCW, temp coef 0 PPM.
C38	5496218-P45	Ceramic disc: 18 pf ±5%, 500 VDCW, temp coef 0 PPM.
		----- INDUCTORS -----
L10	19A121100-P1	Coil. Includes tuning slug 5491798-P5.
		COIL ASSEMBLY
T7 and T8		T7 19B204427-G1 (4ER41A28, 30, 32, 40, 42, 44) T8 19B204427-G2 (4ER41A29, 31, 33, 41, 43, 45)
		----- CAPACITORS -----
C15	7489162-P39	Silver mica: 330 pf ±5%, 500 VDCW; sim to Electro Motive Type DM-15.
C26	5496218-P46	Ceramic disc: 20 pf ±5%, 500 VDCW, temp coef 0 PPM.
C39	5496218-P44	Ceramic disc: 15 pf ±5%, 500 VDCW, temp coef 0 PPM.
		----- INDUCTORS -----
L11	19A121102-P1	Coil. Includes tuning slug 5491798-P5.

SYMBOL	G-E PART NO	DESCRIPTION
T9 and T10		COIL ASSEMBLY  T9 19B204428-G1 (4ER41A28, 30, 32, 40, 42, 44) T10 19B204428-G2 (4ER41A29, 31, 33, 41, 43, 45)
		----- CAPACITORS -----
C19	7489162-P39	Silver mica: 330 pf ±5%, 500 VDCW; sim to Electro Motive Type DM-15.
C27	5496218-P47	Ceramic disc: 22 pf ±5%, 500 VDCW, temp coef 0 PPM.
C40	5496218-P44	Ceramic disc: 15 pf ±5%, 500 VDCW, temp coef 0 PPM.
		----- INDUCTORS -----
L12	19A121103-P1	Coil. Includes tuning slug 5491798-P5.
L13	19A121104-P1	Coil. Includes tuning slug 5491798-P5.
A322		CHANNEL GUARD 19C303550-G2 (Used in Models 4ER41A40-45)
		----- CAPACITORS -----
C1 and C2	5491459-P104	Polyester: .068 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C3	5491459-P102	Polyester: 0.15 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C4	5491459-P105	Polyester: 0.1 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C7	5491459-P105	Polyester: 0.1 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C8*	5491459-P103	Polyester: 0.22 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
	5491459-P109	In Models of Rev T and earlier: Polyester: 0.33 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C12	5495670-P14	Tubular: 5 µf +75% -10%, 25 VDCW; sim to Sprague 30B.
C14 and C15	5491459-P106	Polyester: .01 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C16 and C17	5491459-P110	Polyester: .0015 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C18	5491459-P111	Polyester: .0033 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C19*	5491459-P103	Polyester: 0.22 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
	5491459-P109	In Models of Rev T and earlier: Polyester: 0.33 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C20	5491459-P103	Polyester: 0.22 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C21*	5491459-P108	Polyester: .047 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
	5491459-P104	In Models of Rev T and earlier: Polyester: .068 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C22	5491459-P109	Polyester: 0.33 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C23*	5491459-P103	Polyester: 0.22 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
	5491459-P112	In Models of Rev T and earlier: Polyester: 0.47 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C24 and C25	5491459-P108	Polyester: .047 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C26 and C27	5491459-P105	Polyester: 0.1 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C28	5491459-P103	Polyester: 0.22 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.
C29	5491459-P101	Polyester: .033 µf ±10%, 50 VDCW; sim to Good-All Type 601PE.

SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION
C30*	5491459-P103	Polyester: 0.22 $\mu$ f $\pm$ 10%, 50 VDCW; sim to Good-All Type 601PE. Added by Rev U.	R32 and R33	3R77-P682J	Composition: 6800 ohms $\pm$ 5%, 1/2 w.
C31*	5491459-P105	Polyester: 0.1 $\mu$ f $\pm$ 10%, 50 VDCW; sim to Good-All Type 601PE. Added by Rev U.	R35	3R77-P302J	Composition: 3000 ohms $\pm$ 5%, 1/2 w.
		----- DIODES AND RECTIFIERS -----	R36	3R77-P103J	Composition: 10,000 ohms $\pm$ 5%, 1/2 w.
CR1 and CR2	4038056-P1	Germanium.	R37	3R77-P184J	Composition: 0.18 megohm $\pm$ 5%, 1/2 w.
CR3	19A115250-P1	Silicon.	R38	3R77-P102J	Composition: 1000 ohms $\pm$ 5%, 1/2 w.
		----- JACKS AND RECEPTACLES -----	R39*	3R77-P512J	Composition: 5100 ohms $\pm$ 5%, 1/2 w. Added by Rev XA.
J3 thru J6	4033513-P4	Contact, electrical: sim to Bead Chain L93-3.			----- TRANSFORMERS -----
J8 thru J10	4033513-P4	Contact, electrical: sim to Bead Chain L93-3.	T1	5490525-P2	Audio freq: freq range 100-10,000 Hz, Pri: 35,000 ohms $\pm$ 10% imp, 1200 ohms $\pm$ 15% DC res, Sec 1: 2000 ohms imp, 250 ohms $\pm$ 10% DC res, Sec 2: 2000 ohms imp, 250 ohms $\pm$ 10% DC res.
		----- INDUCTORS -----	XFL1	PL-19A121920-G2	Reed, mica-filled phen: 7 pins rated 1 amp at 500 VRMS with 3-11/32 inches of cable.
L1*	19A115690-P2	Coil.			RF AMPLIFIER ASSEMBLY 19C303414-G6
	19B204554-G1	In Models of Rev T and earlier: Coil.	A323* and A324*		----- CAPACITORS -----
		----- TRANSISTORS -----	C1	7489162-P127	Silver mica: 100 pf $\pm$ 10%, 500 VDCW; sim to Electro Motive Type DM-15.
Q1 thru Q6	19A115123-P1	Silicon, NPN; sim to Type 2N2712.	C7	5493392-P7	Ceramic, feed-thru: .001 $\mu$ f +100% -0%, 500 VDCW; sim to Allen Bradley Type FA5C.
		----- RESISTORS -----	C8	7489162-P127	Silver mica: 100 pf $\pm$ 10%, 500 VDCW; sim to Electro Motive Type DM-15.
R1 and R2	3R77-P752J	Composition: 7500 ohms $\pm$ 5%, 1/2 w.	C9	5493392-P7	Ceramic, feed-thru: .001 $\mu$ f +100% -0%, 500 VDCW; sim to Allen Bradley Type FA5C.
R3	3R77-P472J	Composition: 4700 ohms $\pm$ 5%, 1/2 w.			----- DIODES AND RECTIFIERS -----
R4 and R5	3R77-P103J	Composition: 10,000 ohms $\pm$ 5%, 1/2 w.	CR1	4038642-P1	Germanium.
R6	3R77-P560J	Composition: 56 ohms $\pm$ 5%, 1/2 w.	CR2	4038056-P1	Germanium.
R7	3R77-P103J	Composition: 10,000 ohms $\pm$ 5%, 1/2 w.			----- INDUCTORS -----
R8 and R9	3R77-P153J	Composition: 15,000 ohms $\pm$ 5%, 1/2 w.	L2	7488079-P7	Choke, RF: 1.5 $\mu$ h +10%, 0.5 ohms DC res max, sim to Jeffers 4411-10.
R10	3R77-P752J	Composition: 7500 ohms $\pm$ 5%, 1/2 w.			----- TRANSISTORS -----
R11	3R77-P103J	Composition: 10,000 ohms $\pm$ 5%, 1/2 w.	Q1	19A115342-P1	Silicon, NPN.
R12	3R77-P622J	Composition: 6200 ohms $\pm$ 5%, 1/2 w.			----- RESISTORS -----
R13	3R77-P271J	Composition: 270 ohms $\pm$ 5%, 1/2 w.	R5	3R152-P153K	Composition: 15,000 ohms $\pm$ 10%, 1/4 w.
R14	3R77-P103J	Composition: 10,000 ohms $\pm$ 5%, 1/2 w.	R6	3R152-P512J	Composition: 5100 ohms $\pm$ 5%, 1/4 w.
R15 and R16	3R77-P153J	Composition: 15,000 ohms $\pm$ 5%, 1/2 w.	R7	3R152-P751J	Composition: 750 ohms $\pm$ 5%, 1/4 w.
R17	3R77-P822J	Composition: 8200 ohms $\pm$ 5%, 1/2 w.	R8	3R152-P102K	Composition: 1000 ohms $\pm$ 10%, 1/4 w.
R18	3R77-P823J	Composition: 82,000 ohms $\pm$ 5%, 1/2 w.	R9	3R152-P101K	Composition: 100 ohms $\pm$ 10%, 1/4 w.
R19	3R77-P123J	Composition: 12,000 ohms $\pm$ 5%, 1/2 w.			----- TERMINAL BOARDS -----
R20	3R77-P102J	Composition: 1000 ohms $\pm$ 5%, 1/2 w.	TB1 and TB2	7487424-P15	Miniature, phen: 2 terminals.
R21	3R77-P153J	Composition: 15,000 ohms $\pm$ 5%, 1/2 w.			In Models 4ER41A28-33 of Rev L thru Rev R: In Models 4ER41A40-45 of Rev K thru Rev P:
R22 and R23	3R77-P102J	Composition: 1000 ohms $\pm$ 5%, 1/2 w.			RF AMPLIFIER ASSEMBLY (Added by Rev K in Models 4ER41A40-45) (Added by Rev L in Models 4ER41A28-33)
R24*	3R77-P331J	Composition: 330 ohms $\pm$ 5%, 1/2 w. Added by Rev XA.	A323 and A324*		A323 19C303414-G3 (4ER41A28, 30, 32, 40, 42, 44) A324 19C303414-G4 (4ER41A29, 31, 33, 41, 43, 45)
R25	3R77-P201J	Composition: 200 ohms $\pm$ 5%, 1/2 w.			----- CAPACITORS -----
R26*	3R77-P203J	Composition: 20,000 ohms $\pm$ 5%, 1/2 w. Deleted by Rev XA.	C1	7489162-P127	Silver mica: 100 pf $\pm$ 10%, 500 VDCW; sim to Electro Motive Type DM-15.
R27	3R77-P202J	Composition: 2000 ohms $\pm$ 5%, 1/2 w.	C2 and C3	5493392-P107	Ceramic, stand-off: .001 $\mu$ f +100% -0%, 500 VDCW; sim to Allen-Bradley Type SS5A.
R28	3R77-P512J	Composition: 5100 ohms $\pm$ 5%, 1/2 w.			
R29	3R77-P200J	Composition: 20 ohms $\pm$ 5%, 1/2 w.			
R30 and R31	3R77-P153J	Composition: 15,000 ohms $\pm$ 5%, 1/2 w.			



SYMBOL	G-E PART NO	DESCRIPTION
CR1 CR2	4038642-P1 4038056-P1	----- DIODES AND RECTIFIERS ----- Germanium. Germanium.
		----- TRANSISTORS -----
Q1	19A115342-P1	Silicon, NPN.
R1 R2 R3 R4	3R152-P333J 3R152-P153J 3R152-P471J 3R152-P101K	----- RESISTORS ----- Composition: 33,000 ohms $\pm 5\%$ , 1/4 w. Composition: 15,000 ohms $\pm 5\%$ , 1/4 w. Composition: 470 ohms $\pm 5\%$ , 1/4 w. Composition: 100 ohms $\pm 10\%$ , 1/4 w.
		----- TRANSFORMERS -----
		COIL ASSEMBLY T1 19A121076-G1 (4ER41A28, 30, 32, 40, 42, 44) T2 19A121076-G2 (4ER41A29, 31, 33, 41, 43, 45)
		----- CAPACITORS -----
C4	5496218-P244	Ceramic disc: 15 pf $\pm 5\%$ , 500 VDCW, temp coef -80 PPM.
C5	5496218-P241	Ceramic disc: 10 pf $\pm 0.25$ pf, 500 VDCW, temp coef -80 PPM.
C6	5496218-P239	Ceramic disc: 8 pf $\pm 0.25$ pf, 500 VDCW, temp coef -80 PPM.
L1 and T2	19A121078-G1	----- INDUCTORS ----- Coil. Includes tuning slug 5491798-P5.
		----- TERMINAL BOARDS -----
TB1	7487424-P15	Miniature, phen: 2 terminals.
XQ1  A326	5490277-P5	----- SOCKETS ----- Transistor, phen: 3 contacts rated 1 amp at 400 VRMS; sim to Alcon 1213LL2.
		IF/AUDIO ASSEMBLY 19D402327-G8
C1 C2 C3 C4 C5 C6 C7 C8 C9 C10 C11 C12 C13 C14 C15 C16 C17	19A115028-P116 5491189-P108 19A115028-P111 5494481-P112 19A115028-P109 19A115028-P111 5494481-P112 5496219-P717 19A115028-P109 19A115028-P114 19A115028-P111 5494481-P112 5496218-P717 19A115028-P109 19A115028-P114 5496219-P421 5494481-P112	----- CAPACITORS ----- Polyester: 0.22 $\mu$ f $\pm 20\%$ , 200 VDCW. Polyester: 0.22 $\mu$ f $\pm 20\%$ , 50 VDCW. Polyester: .047 $\mu$ f $\pm 20\%$ , 200 VDCW. Ceramic disc: .001 $\mu$ f $\pm 10\%$ , 500 VDCW; sim to RMC Type JF Discap. Polyester: .022 $\mu$ f $\pm 20\%$ , 200 VDCW. Polyester: .047 $\mu$ f $\pm 20\%$ , 200 VDCW. Ceramic disc: .001 $\mu$ f $\pm 10\%$ , 500 VDCW; sim to RMC Type JF Discap. Ceramic disc: 47 pf $\pm 10\%$ , 500 VDCW, temp coef -750 PPM. Polyester: .022 $\mu$ f $\pm 20\%$ , 200 VDCW. Polyester: 0.1 $\mu$ f $\pm 20\%$ , 200 VDCW. Polyester: .047 $\mu$ f $\pm 20\%$ , 200 VDCW. Ceramic disc: .001 $\mu$ f $\pm 10\%$ , 500 VDCW; sim to RMC Type JF Discap. Ceramic disc: 47 pf $\pm 10\%$ , 500 VDCW, temp coef -750 PPM. Polyester: .022 $\mu$ f $\pm 20\%$ , 200 VDCW. Polyester: 0.1 $\mu$ f $\pm 20\%$ , 200 VDCW. Ceramic disc: 100 pf $\pm 10\%$ , 500 VDCW, temp coef -220 PPM. Ceramic disc: .001 $\mu$ f $\pm 10\%$ , 500 VDCW; sim to RMC Type JF Discap.

SYMBOL	G-E PART NO	DESCRIPTION
C18 and C19	19A115028-P109	Polyester: .022 $\mu$ f $\pm 20\%$ , 200 VDCW.
C20	5496267-P14	Tantalum: 15 $\mu$ f $\pm 20\%$ , 20 VDCW; sim to Sprague Type 150D.
C21	19B209243-P17	Polyester: 0.22 $\mu$ f $\pm 20\%$ , 250 VDCW.
C22	19A115028-P107	Polyester: .01 $\mu$ f $\pm 20\%$ , 200 VDCW.
C23	5491000-P1	Tubular: 30 $\mu$ f +75% -10%, 25 VDCW; sim to Sprague S45553.
C24	19A115028-P107	Polyester: .01 $\mu$ f $\pm 20\%$ , 200 VDCW.
C25	5494481-P112	Ceramic disc: .001 $\mu$ f $\pm 10\%$ , 500 VDCW; sim to RMC Type JF Discap.
C27	19B209243-P7	Polyester: 0.1 $\mu$ f $\pm 20\%$ , 40 VDCW.
C29	19B209243-P17	Polyester: 0.22 $\mu$ f $\pm 20\%$ , 250 VDCW.
C31	19B209243-P5	Polyester: .047 $\mu$ f $\pm 20\%$ , 40 VDCW.
C32	19B209243-P17	Polyester: 0.22 $\mu$ f $\pm 20\%$ , 250 VDCW.
C33	5496267-P28	Tantalum: 0.47 $\mu$ f $\pm 20\%$ , 35 VDCW; sim to Sprague Type 150D.
C34	19B209243-P17	Polyester: 0.22 $\mu$ f $\pm 20\%$ , 250 VDCW.
C35	5496267-P6	Tantalum: 33 $\mu$ f $\pm 20\%$ , 10 VDCW; sim to Sprague Type 150D.
C37*	19A115028-P305	Polyester: .0068 $\mu$ f $\pm 10\%$ , 200 VDCW.
C38	19A115028-P303	In Models 4ER41A28-33 of Rev G or earlier: In Models 4ER41A40-45 of Rev F or earlier: Polyester: .0033 $\mu$ f $\pm 10\%$ , 200 VDCW.
	19A115680-P107	Electrolytic: 100 $\mu$ f +150% -10%, 15 VDCW; sim to Mallory Type TT.
C39	5490008-P143	Silver mica: 470 pf $\pm 10\%$ , 300 VDCW; sim to Electro Motive Type DM-15.
C48	5495670-P9	Tubular: 35 $\mu$ f +75% -10%, 15 VDCW; sim to Sprague 30D.
C50	5496267-P14	Tantalum: 15 $\mu$ f $\pm 20\%$ , 20 VDCW; sim to Sprague Type 150D.
C52*	4029003-P16	Silver mica: 2200 pf $\pm 5\%$ , 500 VDCW; sim to Electro Motive Type DM-20. Deleted by Rev H in Models 4ER41A28-33. Deleted by Rev G in Models 4ER41A40-45.
C53*	19A115028-P315	Polyester: 0.15 $\mu$ f $\pm 10\%$ , 200 VDCW.
C54*	19B209243-P7	In Models 4ER41A28-33 of Rev G or earlier: In Models 4ER41A40-45 of Rev F or earlier: Polyester: 0.1 $\mu$ f $\pm 20\%$ , 40 VDCW.
	7491930-P3	Tubular: .0047 $\mu$ f $\pm 20\%$ , 100 VDCW. Deleted by Rev H in Models 4ER41A28-33. Deleted by Rev G in Models 4ER41A40-45.
C66*	19A115028-P307	Polyester: .01 $\mu$ f $\pm 10\%$ , 200 VDCW. Added by Rev H in Models 4ER41A28-33. Added by Rev G in Models 4ER41A40-45.
C67*	4029003-P205	Silver mica: .002 $\mu$ f $\pm 2\%$ , 500 VDCW; sim to Electro Motive Type DM-20. Added by Rev H in Models 4ER41A28-33. Added by Rev G in Models 4ER41A40-45.
C71*	5496267-P28	Tantalum: 0.47 $\mu$ f $\pm 20\%$ , 35 VDCW. Added by Rev P in Models 4ER41A28-33. Added by Rev N in Models 4ER41A40-45.
C78*	5494481-P114	Ceramic disc: 2000 pf $\pm 10\%$ , 1000 VDCW; sim to RMC Type JF Discap. (Added by REV XD).
CR1 and CR2	4038056-P1	----- DIODES AND RECTIFIERS ----- Germanium.
CR3 and CR4	19A115250-P1	Silicon.
CR7	19A115250-P1	Silicon.
J1 thru J24	4033513-P4	----- JACKS AND RECEPTACLES ----- Contact, electrical: sim to Bead Chain 1.93-3.
		----- INDUCTORS -----
L1	4031476-G1	Choke.
L4	5491736-P6	Choke: 3.5 mh $\pm 10\%$ , 2.5 ohms DC res; sim to Aladdin 33-494.

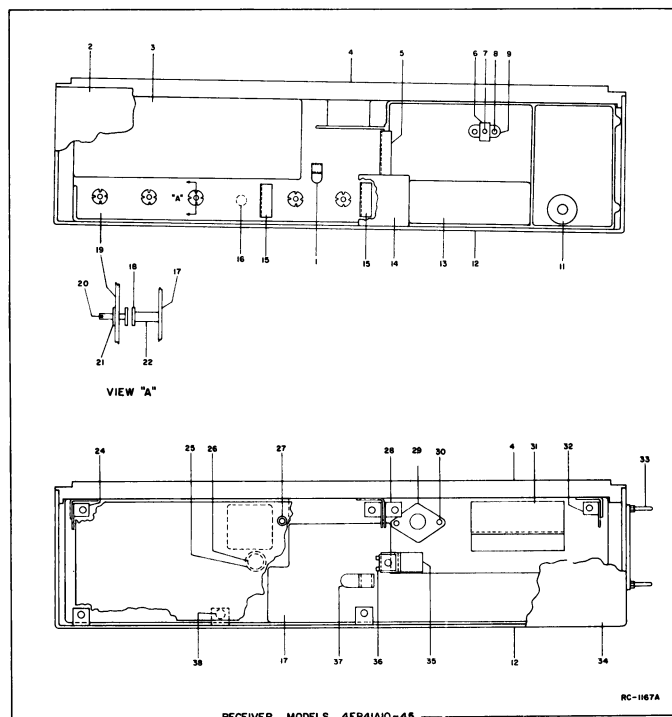
SYMBOL	G-E PART NO	DESCRIPTION	SYMBOL	G-E PART NO	DESCRIPTION
		----- TRANSISTORS -----			
Q1 thru Q3	19A115123-P1	Silicon, NPN; sim to Type 2N2712.	R48	3R77-P222J	Composition: 2200 ohms $\pm 5\%$ , 1/2 w.
Q4* and Q5*	19A115552-P1	Silicon, NPN; sim to 2N2712. In Models 4ER41A28-33 of Rev N and earlier: In Models 4ER41A40-45 of Rev M and earlier: Silicon, NPN.	R49	3R77-P821K	Composition: 820 ohms $\pm 10\%$ , 1/2 w.
Q6	19A115123-P1	Silicon, NPN; sim to Type 2N2712.	R50	3R77-P392K	Composition: 3900 ohms $\pm 10\%$ , 1/2 w.
Q7	19A115889-P1	Silicon, NPN.	R51	19B209022-P15	Wirewound: 1 ohm $\pm 5\%$ , 2 w; sim to IRC Type BWH.
Q8	19A115123-P1	Silicon, NPN; sim to Type 2N2712.	R52	3R77-P152K	Composition: 1500 ohms $\pm 10\%$ , 1/2 w.
Q9	19A115247-P1	Silicon, PNP; sim to Type 2N1024.	R53	5495948-P444	Deposited carbon: 0.28 megohm $\pm 1\%$ , 1/2 w; sim to Texas Instrument Type CD1/2MR.
Q10	19A115300-P1	Silicon, NPN; sim to Type 2N3053.	R59	3R77-P512K	Composition: 5100 ohms $\pm 10\%$ , 1/2 w.
		----- RESISTORS -----	R61	3R77-P221K	Composition: 220 ohms $\pm 10\%$ , 1/2 w.
R1	3R77-P330K	Composition: 33 ohms $\pm 10\%$ , 1/2 w.	R65*	3R77-P123K	Composition: 12,000 ohms $\pm 10\%$ , 1/2 w. Deleted by Rev H in Models 4ER41A28-33. Deleted by Rev G in Models 4ER41A40-45.
R2	3R77-P473K	Composition: 47,000 ohms $\pm 10\%$ , 1/2 w.	R66	3R77-P223K	Composition: 22,000 ohms $\pm 10\%$ , 1/2 w.
R3	3R77-P183J	Composition: 18,000 ohms $\pm 5\%$ , 1/2 w.	R67*	3R77-P332J	Composition: 3300 ohms $\pm 5\%$ , 1/2 w. Added by Rev H in Models 4ER41A28-33. Added by Rev G in Models 4ER41A40-45.
R4	3R77-P101K	Composition: 100 ohms $\pm 10\%$ , 1/2 w.	R68	3R77-P134J	Composition: 0.13 megohm $\pm 5\%$ , 1/2 w.
R5	3R77-P472K	Composition: 4700 ohms $\pm 10\%$ , 1/2 w.	R69*	3R77-P392J	Composition: 3900 ohms $\pm 5\%$ , 1/2 w. Deleted by Rev H in Models 4ER41A28-33. Deleted by Rev G in Models 4ER41A40-45.
R6	3R77-P202J	Composition: 2000 ohms $\pm 5\%$ , 1/2 w.	R70*	3R77-P471J	Composition: 470 ohms $\pm 5\%$ , 1/2 w. Deleted by Rev H in Models 4ER41A28-33. Deleted by Rev G in Models 4ER41A40-45.
R7	3R77-P473K	Composition: 47,000 ohms $\pm 10\%$ , 1/2 w.	R74*	3R77-P153K	Composition: 15,000 ohms $\pm 10\%$ , 1/2 w. Added by Rev P in Models 4ER41A28-33. Added by Rev N in Models 4ER41A40-45.
R8	3R77-P183J	Composition: 18,000 ohms $\pm 5\%$ , 1/2 w.	R75*	3R77-P183K	Composition: 18,000 ohms $\pm 10\%$ , 1/2 w. Added by Rev P in Models 4ER41A28-33. Added by Rev N in Models 4ER41A40-45.
R9	3R77-P101K	Composition: 100 ohms $\pm 10\%$ , 1/2 w.	R80*	3R152-P511J	Composition: 510 ohms $\pm 5\%$ , 1/4 w. Added by Rev T in Models 4ER41A28-33. Added by Rev S in Models 4ER41A40-45.
R10	3R77-P472K	Composition: 4700 ohms $\pm 10\%$ , 1/2 w.			----- THERMISTORS -----
R11	3R77-P202J	Composition: 2000 ohms $\pm 5\%$ , 1/2 w.	RT1	19B209143-P2	Mod: 4000 ohms $\pm 10\%$ , 1 w max; sim to Globar Type 789F-12.
R12	3R77-P103K	Composition: 10,000 ohms $\pm 10\%$ , 1/2 w.	RT2	19B209143-P3	Mod: 850 ohms $\pm 10\%$ , 1 w max; sim to Globar Type 789F.
R13	3R77-P473K	Composition: 47,000 ohms $\pm 10\%$ , 1/2 w.			----- TRANSFORMERS -----
R14	3R77-P183J	Composition: 18,000 ohms $\pm 5\%$ , 1/2 w.	T1		DISCRIMINATOR ASSEMBLY 19C303612-G1
R15	3R77-P101K	Composition: 100 ohms $\pm 10\%$ , 1/2 w.			----- CAPACITORS -----
R16	3R77-P472K	Composition: 4700 ohms $\pm 10\%$ , 1/2 w.	C41 and C42	19B209196-P1	Ceramic disc: 280 pf $\pm 5\%$ , 500 VDCW, temp coef -115 $\pm 30$ PPM.
R17	3R77-P202J	Composition: 2000 ohms $\pm 5\%$ , 1/2 w.	C45	7489162-P43	Silver mica: 470 pf $\pm 5\%$ , 300 VDCW; sim to Electro Motive Type DM-15.
R18	3R77-P103K	Composition: 10,000 ohms $\pm 10\%$ , 1/2 w.	C46	7489162-P35	Silver mica: 220 pf $\pm 5\%$ , 500 VDCW; sim to Electro Motive Type DM-15.
R19	3R77-P473K	Composition: 47,000 ohms $\pm 10\%$ , 1/2 w.	C47	5491189-P4	Polyester: .047 $\mu$ f $\pm 20\%$ , 50 VDCW; sim to Good-All Type 601PE.
R20	3R77-P183J	Composition: 18,000 ohms $\pm 5\%$ , 1/2 w.			----- DIODES AND RECTIFIERS -----
R21	3R77-P472K	Composition: 4700 ohms $\pm 10\%$ , 1/2 w.	CR5 and CR6	19A115250-P1	Silicon.
R23	3R77-P202J	Composition: 2000 ohms $\pm 5\%$ , 1/2 w.			----- RESISTORS -----
R24	3R77-P682K	Composition: 6800 ohms $\pm 10\%$ , 1/2 w.	R56	3R152-P331J	Composition: 330 ohms $\pm 5\%$ , 1/4 w.
R25	3R77-P183J	Composition: 18,000 ohms $\pm 5\%$ , 1/2 w.	R57 and R58	3R152-P473J	Composition: 47,000 ohms $\pm 5\%$ , 1/4 w.
R26	3R77-P102J	Composition: 1000 ohms $\pm 5\%$ , 1/2 w.			HI LEVEL SHUT OFF SWITCH 19C303985-G2 Added in Models 4ER41A28-33 by Rev W. Added in Models 4ER41A40-45 by Rev V.
R27	3R77-P683K	Composition: 68,000 ohms $\pm 10\%$ , 1/2 w.	A333*		----- CAPACITORS -----
R28	3R77-P222J	Composition: 2200 ohms $\pm 5\%$ , 1/2 w.	C1	5496219-P237	Ceramic disc: 6 pf $\pm 5\%$ , 500 VDCW.
R29 and R30	3R77-P753J	Composition: 75,000 ohms $\pm 5\%$ , 1/2 w.			
R31	3R77-P512J	Composition: 5100 ohms $\pm 5\%$ , 1/2 w.			
R34	3R77-P113K	Composition: 11,000 ohms $\pm 10\%$ , 1/2 w.			
R36	3R77-P153K	Composition: 15,000 ohms $\pm 10\%$ , 1/2 w.			
R37	3R77-P222J	Composition: 2200 ohms $\pm 5\%$ , 1/2 w.			
R38	3R77-P751J	Composition: 750 ohms $\pm 5\%$ , 1/2 w.			
R39	3R77-P562J	Composition: 5600 ohms $\pm 5\%$ , 1/2 w.			
R40	3R77-P113K	Composition: 11,000 ohms $\pm 10\%$ , 1/2 w.			
R44	3R77-P153K	Composition: 15,000 ohms $\pm 10\%$ , 1/2 w.			
R45	3R77-P181K	Composition: 180 ohms $\pm 10\%$ , 1/2 w.			
R46*	3R77-P333K	Composition: 33,000 ohms $\pm 10\%$ , 1/2 w. Deleted in Models 4ER41A28-33 by Rev P. Deleted in Models 4ER41A40-45 by Rev N.			
R47	19B209115-P1	Variable, carbon film: 5000 ohms $\pm 20\%$ , 0.15 w; sim to CTS Type UPE-70.			

SYMBOL	G-E PART NO	DESCRIPTION
C2	19B209243-P1	Polyester: .01 $\mu$ f $\pm$ 20%, 40 VDCW.
C3	5494481-P111	Ceramic disc: .001 $\mu$ f $\pm$ 20%, 1000 VDCW; sim to RMC Type JF Discap.
C4 thru C6	7491827-P2	Ceramic disc: .01 $\mu$ f $\pm$ 80% -30%, 50 VDCW; sim to Sprague 19C180.
C7	7774750-P11	Ceramic disc: .005 $\mu$ f $\pm$ 100% -0%, 500 VDCW.
C8	19B209243-P3	Polyester: .022 $\mu$ f $\pm$ 20%, 40 VDCW.
C9 and C10	5496267-P11	Tantalum: 68 $\mu$ f $\pm$ 20%, 15 VDCW; sim to Sprague Type 150D.
----- DIODES AND RECTIFIERS -----		
CR1	4038056-P1	Germanium.
----- INDUCTORS -----		
L1	19C307007-P3	Coil, RF: 39 $\mu$ h $\pm$ 10%, 1.8 ohms DC res max; sim to Delevan 1537-727.
L2	7488079-P48	Choke, RF: 27 $\mu$ h $\pm$ 10%, 1.4 ohms DC res max; sim to Jeffers 4422-9.
L3	19C307007-P3	Coil, RF: 39 $\mu$ h $\pm$ 10%, 1.8 ohms DC res max; sim to Delevan 1537-727.
----- TRANSISTORS -----		
Q1	19A115245-P1	Silicon, NPN.
Q2	19A115123-P1	Silicon, NPN; sim to Type 2N2712.
----- RESISTORS -----		
R1	3R152-P102K	Composition: 1000 ohms $\pm$ 10%, 1/4 w.
R2	3R152-P123K	Composition: 12,000 ohms $\pm$ 10%, 1/4 w.
R3	3R152-P392K	Composition: 3900 ohms $\pm$ 10%, 1/4 w.
R4	3R152-P562K	Composition: 5600 ohms $\pm$ 10%, 1/4 w.
R5	3R152-P202J	Composition: 2000 ohms $\pm$ 5%, 1/4 w.
R6	3R152-P562K	Composition: 5600 ohms $\pm$ 10%, 1/4 w.
R7 and R8	3R152-P681K	Composition: 680 ohms $\pm$ 10%, 1/4 w.
R9	3R152-P302J	Composition: 3000 ohms $\pm$ 5%, 1/4 w.
R10	3R152-P683J	Composition: 68,000 ohms $\pm$ 5%, 1/4 w.
A334*		FIRST MIXER 19B204430-G10 Added in Models 4ER41A28-33 by Rev W. Added in Models 4ER41A40-45 by Rev V.
----- CAPACITORS -----		
C1	5494481-P14	Ceramic disc: .002 $\mu$ f $\pm$ 10%, 1000 VDCW; sim to RMC Type JF Discap.
C2	5494481-P114	Ceramic disc: .002 $\mu$ f $\pm$ 10%, 1000 VDCW; sim to RMC Type JF Discap.
C3	5491271-P106	Variable: approx 1.98 to 12.4 pf, 750 v peak; sim to EF Johnson 189-6-5.
C4	5496218-P247	Ceramic disc: 22 pf $\pm$ 5%, 500 VDCW, temp coef -80 PPM.
C5	5494481-P114	Ceramic disc: .002 $\mu$ f $\pm$ 10%, 1000 VDCW; sim to RMC Type JF Discap.
C6	5494481-P12	Ceramic disc: .001 $\mu$ f $\pm$ 10%, 500 VDCW; sim to RMC Type JF Discap.
C7	5496218-P247	Ceramic disc: 22 pf $\pm$ 5%, 500 VDCW, temp coef -80 PPM.
C20	5496218-P44	Ceramic disc: 15 pf $\pm$ 5%, 500 VDCW, temp coef 0 PPM.
----- INDUCTORS -----		
L1	19A121082-G1	Toroidal coil.
----- TRANSISTORS -----		
Q1	19A115342-P1	Silicon, NPN.

SYMBOL	G-E PART NO	DESCRIPTION
----- RESISTORS -----		
R2	3R152-PK22J	Composition: 8200 ohms $\pm$ 5%, 1/4 w.
R4	3R152-P102J	Composition: 1000 ohms $\pm$ 5%, 1/4 w.
R10	3R152-P243J	Composition: 24,000 ohms $\pm$ 5%, 1/4 w.
R11	3R152-P622J	Composition: 6200 ohms $\pm$ 5%, 1/4 w.
----- CAPACITORS -----		
C309	19B209135-P1	Ceramic, feed-thru: 1000 pf $\pm$ 150% -0%, 500 VDCW.
C310		
C315* and C316*	5496267-P11	Tantalum: 68 $\mu$ f $\pm$ 20%, 15 VDCW; sim to Sprague Type 150D. Deleted in Models 4ER41A28-33 by Rev W. Deleted in Models 4ER41A40-45 by Rev V.
C317	5494481-P12	Ceramic disc: .001 $\mu$ f $\pm$ 10%, 500 VDCW; sim to RMC Type JF Discap.
C318*	7774750-P4	Ceramic disc: .001 $\mu$ f $\pm$ 100% -0%, 500 VDCW. Added by Rev K in Models 4ER41A28-33. Added by Rev J in Models 4ER41A40-45.
----- DIODES AND RECTIFIERS -----		
CR301*	4037822-P1	Silicon. (Added by REV XC).
----- FILTERS -----		
FL301		Reed, detector: coil - 600 ohms $\pm$ 10%, standard 7-pin tube socket mounting.
	19C307140-P670	67.0 Hz
	19C307140-P719	71.9 Hz
	19C307140-P770	77.0 Hz
	19C307140-P825	82.5 Hz
	19C307140-P885	88.5 Hz
	19C307140-P948	94.8 Hz
	19C307140-P1000	100.0 Hz
	19C307140-P1035	103.5 Hz
	19C307140-P1072	107.2 Hz
	19C307140-P1109	110.9 Hz
	19C307140-P1148	114.8 Hz
	19C307140-P1188	118.8 Hz
	19C307140-P1230	123.0 Hz
	19C307140-P1273	127.3 Hz
	19C307140-P1318	131.8 Hz
	19C307140-P1365	136.5 Hz
	19C307140-P1413	141.3 Hz
	19C307140-P1462	146.2 Hz
	19C307140-P1514	151.4 Hz
	19C307140-P1567	156.7 Hz
	19C307140-P1622	162.2 Hz
	19C307140-P1679	167.9 Hz
	19C307140-P1738	173.8 Hz
	19C307140-P1799	179.9 Hz
	19C307140-P1862	186.2 Hz
	19C307140-P1928	192.8 Hz
	19C307140-P2035	203.5 Hz
----- JACKS AND RECEPTACLES -----		
J442	19B205689-G2	Connector: 18 contacts.
J443	19C303426-G1	Connector: 20 pin contacts.
----- PLUGS -----		
P301 thru P309	4029840-P2	Contact, electrical: sim to Amp 42827-2.
P310	4029840-P1	Contact, electrical: sim to Amp 41854.
P311 thru P320	4029840-P2	Contact, electrical: sim to Amp 42827-2.
P321	4029840-P1	Contact, electrical: sim to Amp 41854.
P322 thru P337	4029840-P2	Contact, electrical: sim to Amp 42827-2.
----- TRANSISTORS -----		
Q301*	19A115527-P1	Silicon, NPN. In Models 4ER41A28-33 of Rev H or earlier: In Models 4ER41A40-45 of Rev G or earlier: Silicon, NPN; sim to Type 2N1701.
	19A115246-P1	
----- RESISTORS -----		
R301* and R302*	3R152-P681K	Composition: 680 ohms $\pm$ 10%, 1/4 w. Deleted in Models 4ER41A28-33 by Rev W. Deleted in Models 4ER41A40-45 by Rev V.
R303	3R152-P102K	Composition: 1000 ohms $\pm$ 10%, 1/4 w.

SYMBOL	G-E PART NO	DESCRIPTION
T301*	19B209083-P2	----- TRANSFORMERS ----- Audio freq: Pri 1: 19 ohms $\pm 10\%$ imp at 3 w, 0.866 ohm DC res max, Sec 1: 3.5 ohms $\pm 10\%$ imp at 3 w, 0.222 ohm DC res max.
	19B209083-P1	In Models 4ER41A28-33 of Rev H or earlier: In Models 4ER41A40-45 of Rev G or earlier: Audio freq: Pri 1: 19 ohms $\pm 10\%$ imp at 3 w, 0.866 ohm DC res max, Sec 1: 3.5 ohms $\pm 10\%$ imp at 3 w, 0.222 ohm DC res max.
	7487424-P7	----- TERMINAL BOARDS ----- Miniature, phen: 4 terminals.
TB1		RF CIRCUIT ASSEMBLY PL-19C303472-G3 (4ER41A28, 30, 32, 40, 42, 44) PL-19C303472-G4 (4ER41A29, 31, 33, 41, 43, 45)
C301 thru C306		----- CAPACITORS ----- Refer to Mechanical Parts (RC-1167).
C307 thru C314	19B209135-P1	Tubular, feed-thru: .001 $\mu$ f $\pm 150\%$ -0%, 500 VDCW.
C318*	7774750-P4	Ceramic disc: .001 $\mu$ f $\pm 100\%$ -0%, 500 VDCW. Added in Models 4ER41A28-33 by Rev K. Added in Models 4ER41A40-45 by Rev J.
J441		----- JACKS AND RECEPTACLES ----- (Part of W441).
L307*	19B204461-G13	----- INDUCTORS ----- Coil. In Models of 4ER41A28-33 of Rev S and earlier: In Models of 4ER41A40-45 of Rev R and earlier: Coil.
L309*	19B204461-G4	Coil. In Models of 4ER41A28-33 of Rev S and earlier: In Models of 4ER41A40-45 of Rev R and earlier: Coil.
	19B204461-G3	
W441	19B209122-P1	----- CABLES ----- Connector, coaxial: includes cable jack (J441), approx 5 inches long.
		MECHANICAL PARTS (SEE RC-1167)
1	7145451-P1	Cable clamp.
2	19C303495-G3	Top Cover, Station Receiver. (Except Repeaters and VM).
	19C303676-G2	Top Cover, Station Receiver. (Repeaters and VM).
	19C303385-G2	Top Cover, Mobile Receiver.
3	19B204890-P1	(Not used).
4	19C303394-G1	Heat sink.
5	19A121222-P1	Angle support. (Used with C311, 312 in RF Circuit Assembly, PL-19C303472-G3, 4).
6	4033089-P1	Clip. (Part of XY1-4 in A308-313).
7	19B200525-P9	Rivet. (Part of XY1-4 in A308-313).
8	19A115793-P1	Electrical contact. (Part of XY1-4 in A308-313).
9	19C311172-P1	Crystal socket. (Part of XY1-4 in A308-313).
10	4029739-P2	Can. (Part of L1-3 in A316).
11	4034252-P5	Can. (Part of T1 in A316).
12	PL-19C303389-G1	Chassis.
13	19B204396-P1	Support. (Used in A306, 307).
14	19A121071-P1	Plate.
15	19A121221-P1	Angle support. (Used with C307-314 in RF Circuit Assembly, PL-19C303472-G3, 4).

SYMBOL	G-E PART NO	DESCRIPTION
16	7162414-P1	Mounting ring, transistor socket: sim to Elco 757. (Used with Q1 in A301 and 302).
17	19B204397-P1	RF plate.
18	PL-4036765-G2	Screw: 6-32 threads. (Part of C301-306 in RF Circuit Assembly, PL-19C303472-G3 and 4).
19	19D402607-P1	RF chassis. (Used in RF Circuit Assembly, PL-19C303472-G3, 4).
20	PL-4036765-G4	Screw: 6-32 threads. (Part of C301-306 in RF Circuit Assembly, PL-19C303472-G3 and 4).
21	7117825-P1	Spring, washer: 6-32 threads; sim to Tinnerman C4578B-632-24. (Part of C301-305 in RF Circuit Assembly, PL-19C303472-G3 and 4).
22	4036899-P4	Ceramic insulator: sim to Centralab 3BX845C. (Part of C301-306 in RF Circuit Assembly, PL-19C303472-G3 and 4).
23	4033986-P6	(Not used).
24	PL-19B204583-G3	Hinge.
25	4035439-P1	Transistor heat sink. sim to Birtcher 3AL-635-2R. (Used with Q10 in A326).
26	4036555-P1	Washer insulator: nylon. (Used with Q9 and 10 in A326).
27	4035306-P11	Fiber washer. (Used with L1 in A326).
28	PL-19B204583-G1	Hinge.
29	19A115784-P1	Insulator. (Used with Q301).
30	19A121989-P1	Bushing. (Used with Q301).
31	PL-19A121229-G1	Angle support.
32	PL-19B204583-G2	Hinge.
33	19A121676-P1	Guide pin.
34	19C303495-G4	Bottom Cover, Station Receiver.
	19C303385-G1	Bottom Cover, Mobile Receiver.
35	19A121297-P1	Angle.
36	7160861-P4	Nut, spring clip. sim to Tinnerman C6452-8Z-157.
37	4029851-P6	Cable clamp: nylon; sim to Weckesser 5/16-4.
38	19A115461-P2	Spring washer. sim to Shakeproof 3597-04-00.





## ORDERING SERVICE PARTS

Each component appearing on the schematic diagram is identified by a symbol number, to simplify locating it in the parts list. Each component is listed by symbol number, followed by its description and G-E Part Number.

Service parts may be obtained from Authorized G-E Communication Equipment Service Stations or through any G-E Radio Communication Equipment Sales Office. When ordering a part, be sure to give:

1. G-E Part Number for component
2. Description of part
3. Model number of equipment
4. Revision letter stamped on unit

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These instructions do not purport to cover all details or variations in equipment nor to provide for every possible contingency to be met in connection with installation, operation or maintenance.

Should further information be desired, or should particular problems arise which are not covered sufficiently for the purchaser's purposes, contact the nearest Radio Communication Equipment Sales Office of the General Electric Company.

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**MAINTENANCE MANUAL**

**LBI-3596**

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