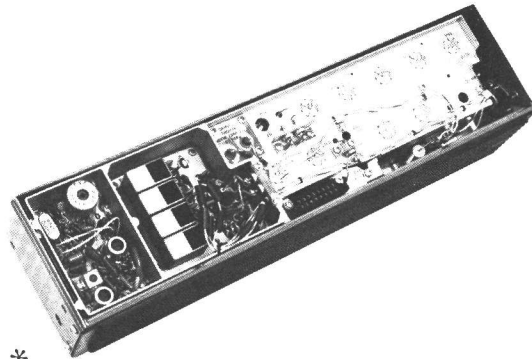


# MASTR Progress Line

406-470 MHZ RECEIVER MODELS 4ER42B10-45 & 4ER42D10-45



\*\*\*\*\*  
DF-1086

## SPECIFICATIONS \*

FCC Filing Designation

Frequency Range

Audio Output

Sensitivity

12-db SINAD (EIA Method)  
20-db Quieting Method

Selectivity

EIA Two-Signal Method  
20-db Quieting Method

Spurious Response

First Oscillator Stability

Type ER-42-B Receivers  
Type ER-42-D Receivers

Modulation Acceptance

Squelch Sensitivity

Critical Squelch  
Standard Receiver  
UHS Receiver  
Maximum Squelch

Intermodulation (EIA)

Maximum Frequency Separation

Frequency Response

## ER-42-B & D

406-420 & 450-470 MHZ

2 watts at less than 10% distortion  
(using Speaker Model 4EZ16A10)

Standard Receiver

Ultra-High Sensitivity Receiver

0.45  $\mu$ v  
0.65  $\mu$ v

0.30  $\mu$ v  
0.40  $\mu$ v

-85 db (adjacent channel, 50 KHz channels)  
-100 db at  $\pm$ 35 KHz

-100 db

$\pm$ .0005% (-30°C to +60°C)  
 $\pm$ .0002% (-30°C to +60°C)

$\pm$ 17 KHz

0.3  $\mu$ v  
0.2  $\mu$ v  
Greater than 20 db quieting (less than 3  $\mu$ v)

-60 db

0.4%

+1 and -8 db of a standard 6-db per octave  
de-emphasis curve from 300 to 3000 Hz  
(1000-Hz reference)

\*These specifications are intended primarily for the use of the serviceman. Refer to the appropriate Specification Sheet for the complete specifications.

## TABLE OF CONTENTS

	Page
SPECIFICATIONS . . . . .	i
DESCRIPTION. . . . .	1
CIRCUIT ANALYSIS . . . . .	1
RF Amplifiers . . . . .	2
1st Oscillator and Multiplier . . . . .	2
Standard Oscillator/Multiplier Board . . . . .	2
Oscillator/Multiplier Board With ICOM. . . . .	3
2nd Multiplier. . . . .	4
1st Mixer and Crystal Filter. . . . .	4
2nd Oscillator, 2nd Mixer and 1st IF Amplifier. . . . .	4
2nd IF Amplifiers and Limiters. . . . .	4
Discriminator . . . . .	5
1st Audio Amplifier . . . . .	5
Audio Amplifiers. . . . .	5
Squelch . . . . .	5
Channel Guard . . . . .	6
MAINTENANCE. . . . .	7
Disassembly . . . . .	7
Alignment Procedure . . . . .	9
Test Procedures . . . . .	10
Audio Power Output and Distortion. . . . .	10
Usable Sensitivity (12-db SINAD) . . . . .	10
Modulation Acceptance Bandwidth. . . . .	10
Receiver Troubleshooting. . . . .	11
OUTLINE DIAGRAM. . . . .	12
SCHEMATIC DIAGRAM. . . . .	13
PARTS LIST . . . . .	14
PRODUCTION CHANGES . . . . .	16

### ILLUSTRATIONS

Figure 1 - Block Diagram . . . . .	1
Figure 2 - Removing Top Cover. . . . .	8
Figure 3 - Removing Bottom Cover . . . . .	8
Figure 4 - Coaxial Cable and Test Loop . . . . .	9
Figure 5 - ICOM Correction Curves. . . . .	9

#### WARNING

No one should be premitted to handle any portion of the equipment that is supplied with high voltage; or to connect any external apparatus to the units while the units are supplied with power. KEEP AWAY FROM LIVE CIRCUITS.

## DESCRIPTION

General Electric MASTR Progress Line Receivers Types ER-42-B & D are double-conversion, superheterodyne FM receivers designed for operation on the 406-420 and 450-470 megahertz bands. The Type ER-42-B Receivers contain a standard oscillator with a frequency stability of  $\pm 0.0005\%$  while the Type ER-42-D Receivers contain an Integrated Circuit Oscillator Module (ICOM) with a frequency stability of  $\pm 0.0002\%$ . Standard and ultra-high sensitivity versions are available for both types.

The receivers are of single-unit construction and are completely housed in an aluminum casting for maximum shielding and rigidity. The top part of the casting contains the front end through the 1st low IF amplifier stages. The bottom portion of the casting contains the audio squelch board and the optional Channel Guard board.

## CIRCUIT ANALYSIS

The unit is completely transistorized. Input leads to the receiver are individually filtered by the 20-pin feed-through by-pass connector J443. A regulated +10 volts is used for all receiver stages except the audio PA stage which operates from the 12-volt system supply.

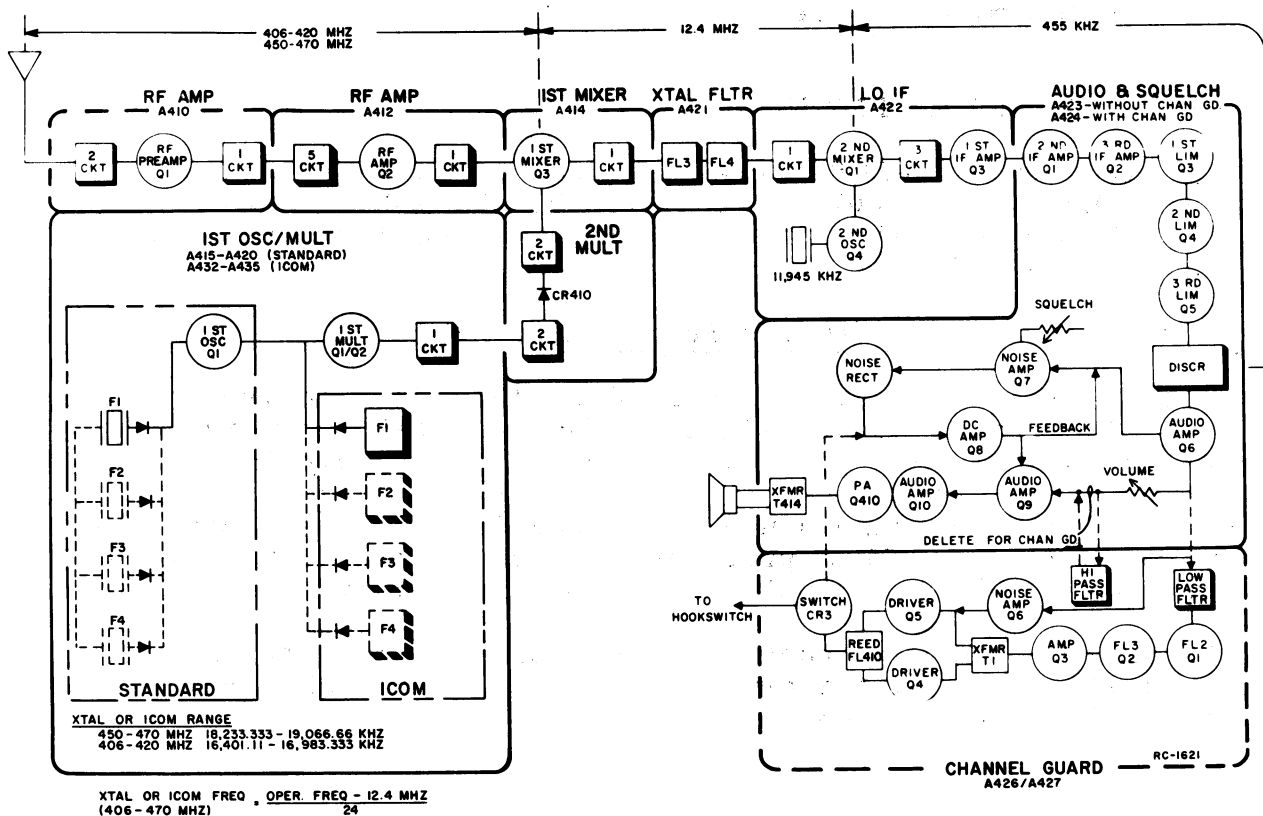


Figure 1 - Receiver Block Diagram

Centralized metering jack J442 is provided for use with General Electric Test Set, Model 4EX3A10, for ease of alignment and servicing. The Test Set meters the oscillator, multiplier, and limiter stages as well as the discriminator, audio PA, voice coil and regulated 10 volts.

#### RF AMPLIFIER (A410)

RF Amplifier A410 is used only in the ultra-high sensitivity receivers, and consists of two tuned helical resonators and an RF amplifier stage.

The RF signal from the antenna is coupled through RF cable W444 to a tap on L410/L412. The tap is positioned to provide the proper impedance match to the antenna. RF energy is coupled through the second coil through an opening in the shield wall, and then to the base of RF preamp Q1. Diode CR1 protects Q1 from damage by high signal levels. The output of Q1 is developed across tuned circuit L1 and C3, and is coupled through five helical resonators to RF Amplifier A412-Q2.

#### RF AMPLIFIER (A412)

RF Amplifier A412 is used in both the standard and ultra-high sensitivity receivers, and consists of five tuned helical resonators and an RF amplifier stage. In standard receivers, the RF signal from the antenna is fed by RF cable W441 to a tap on L414/L419. RF energy is then coupled through the five coils by openings in the shield walls to the base of RF Amplifier Q2. The output of Q2 is loop-coupled to the base of 1st mixer (A414).

#### 1ST OSCILLATOR AND MULTIPLIER

Receiver Models 4ER42B10-45 are equipped with standard Oscillator/Multiplier Boards A415-A420. Receiver Models 4ER42D10-45 are equipped with Oscillator/Multiplier Boards which use the Integrated Circuit Oscillator Module (ICOM).

#### Standard Oscillator/Multiplier Board (A415-A420)

The oscillator in the standard Oscillator/Multiplier Board is a transistorized Colpitts oscillator. The oscillator crystal operates in a fundamental mode at a frequency of approximately 16 to 19 megahertz. The crystal is cut to provide temperature compensation at the high end of the temperature range and is thermistor compensated at low temperatures. This provides instant warm-up with a frequency stability of  $\pm 0.0005\%$  without crystal ovens or warmers.

In single-frequency receivers, a jumper from H1 to H2 connects regulated +10 volts to the crystal circuit. Feedback for the oscillator is developed across C47.

In multi-frequency receivers, a diode is connected in series with the crystal and up to three additional crystal circuits can be added. The 10-volt jumper is removed, and the proper frequency is selected by switching the desired crystal circuit to +10 volts by means of a frequency selector switch on the control unit. Switching the +10 volts to the crystal circuit forward biases the diode in series with the desired crystal and the crystal frequency is applied to the base of oscillator transistor Q1. The oscillator output is fed through C45 to the base of 1st Multiplier Q2.

The 1st multiplier circuits are tuned to four times the crystal frequency and provide an output through three tuned circuits (T7/T8, T410/T412, and T411/T413) to the 2nd multiplier. The 1st multiplier stage is metered at centralized metering jack J442-4 through metering network C38, CR6, R17 and R18.

#### Oscillator/Multiplier Board With ICOM (A432-A435)

Oscillator/Multiplier Boards A432-A435 contain a Model 4EG26A10 ICOM module. The ICOM module consists of a crystal-controlled Colpitts oscillator, a voltage regulator, and a buffer output stage. The entire module (including crystal) is enclosed in a dust-proof aluminum can, with the ICOM frequency and the receiver operating frequency printed on the top. Access to the oscillator trimmer is obtained by prying off the plastic GE decal on the top of the can.

The oscillator frequency is temperature-compensated at both ends of the temperature range to provide instant frequency compensation, with a frequency stability of  $\pm 0.0002\%$  without crystal ovens or warmers.

In single-frequency receivers, +10 volts for operating the ICOM is obtained by a jumper from H1 to H2. With the ICOM operating, diode CR1 is forward biased and the oscillator output is applied to the 1st multiplier Q1.

The 1st multiplier circuits are tuned to four times the crystal frequency and provide an output through three tuned circuits (T7/T8, T410/T412, T411/T413) to the 2nd multiplier. The 1st multiplier stage is metered at centralized metering jack J442-4 through metering network C4, CR5, R5, and R6.

In multi-frequency receivers, up to three additional ICOM modules can be plugged into the board. The 10-volt jumper is removed and the proper frequency is selected by switching the desired ICOM to +10 volts by means of a frequency selector switch on the control unit.

#### CAUTION

All ICOM modules are individually compensated at the factory, and cannot be repaired in the field. Any attempt to remove the ICOM cover will void the warranty.

## 2ND MULTIPLIER

The 1st multiplier output is applied to the anode of multiplier diode CR410. Two helical resonator circuits follow CR410 and are tuned to six times the 1st Multiplier frequency for a total multiplication of 24 times the crystal frequency. The 2nd multiplier output is fed through C434 to the emitter of the 1st mixer.

## 1ST MIXER (A414) AND CRYSTAL FILTER (A421)

The RF signal from the RF amplifier is applied to the base of the 1st mixer and the injection voltage from the 2nd multiplier is applied to the emitter. The mixer collector tank (L3 and C9) is tuned to 12.4 megacycles and provides impedance matching to the high IF crystal filter.

The highly selective, two-stage crystal filter (A421) following the 1st mixer provides the major selectivity for the receiver. The output of the filter is fed through impedance matching transformer A422-T2 to the base of the 2nd mixer.

## 2ND OSCILLATOR, 2ND MIXER AND 1ST IF AMP (A422)

The 2nd oscillator Q4 operates in a Colpitts oscillator circuit, with feedback supplied through C20. The oscillator frequency is 11,945 KHz, with the low side injection voltage fed to the base of the 2nd mixer.

The Hi IF signal from the filter is fed to the base of 2nd mixer with the 2nd oscillator output. The 455 KHz 2nd mixer output is fed to three tuned low IF circuits (L5, L2, L6). The three tuned circuits are required for shaping the nose of the IF waveform, and provide some additional selectivity.

The low IF signal is coupled through C14 to the base of the 1st low IF amplifier Q3. The output of Q3 is RC coupled to the base of the 2nd IF amplifier.

## 2ND IF AMPS AND LIMITERS (A423)

Following the 1st IF amplifier (A422-Q3) are two additional RC coupled low IF amplifiers A423-Q1 and -Q2. The 2nd IF amplifier stage is metered at J442-2 through metering network C8, CR1 and R12. The 3rd IF amplifier is metered at J442-3 through C13, CR2 and R18.

After the IF amplifiers are three RC coupled limiter stages, A423-Q3, -Q4 and -Q5.

**DISCRIMINATOR (A423)**

The receiver utilizes a Foster-Seely type discriminator. The output of the 3rd limiter is connected to a tap on the primary tuned circuit of discriminator T1. This allows the discriminator to operate at a higher level. Diodes CR5 and CR6 are for rectifying the 455 KHz IF signals to recover the audio. The stage is metered at J442-10 through metering network R27 and C22.

**1ST AUDIO AMPLIFIER (A423)**

The output of the discriminator is fed to the 1st audio amplifier (Q6). This stage operates as an emitter-follower to match the impedance of the discriminator to the noise amplifier stage and VOLUME control. Q6 also provides some power gain.

**AUDIO AMPLIFIERS (A423)**

When audio is present in the incoming signal, it is taken off the emitter of Q6 and connected to the VOLUME control through J9. The VOLUME control arm connects to J8 which feeds the audio signal to the base of the 2nd audio amplifier, Q9. De-emphasis is provided by C34, C37, C53 and L4. Potentiometer R47 is used to adjust the collector current to 650 milliamps indicated by a reading of 0.65 volts at metering jack J442-1. This adjustment should be made with the VOLUME control fully counterclockwise. Thermistor RT1 keeps the output current constant, over wide variations in temperature after R47 has been set.

Following Q9 is a Darlington circuit, which consists of compound-connected transistors Q10 and Q410. The Darlington circuit provides a higher input impedance than is normally encountered in transistor amplifiers. Also, this circuit has a more linear operation, with less distortion at maximum power output.

The output of the amplifier stage is coupled by audio transformer T414 to the loudspeaker. Audio high and low are present at the centralized metering jack (J442). When the General Electric Test Set is connected to J442, these leads are connected to the black and green jacks for sensitivity, frequency response, distortion, power output and other measurements.

**SQUELCH**

Noise from audio amp Q6 is used to operate the squelch circuit. When no carrier is present in the receiver, noise is coupled to the base of noise amplifier Q7. The gain of the noise amplifier is determined by the SQUELCH control, which varies the bias on the base of Q7.

The noise amplifier output is fed through a high-pass filter (C64 and L1) which attenuates frequencies below 3 KC. Thermistor RT2 keeps the critical squelch constant over wide variations in temperature.

Noise from the high-pass filter is rectified by CR3 and CR4, and the negative DC output of the noise rectifiers is fed to the base of DC amplifier Q8.

DC amplifier Q8 acts as a squelch switch. A negative output from the noise rectifiers cuts off the DC amplifier. When turned off, the collector potential is at the +10 volt supply. This positive voltage is fed to the base of Q9, a PNP transistor, cutting it off. As audio stages Q9, Q10 and Q401 are DC coupled, all of them are cut off. The positive voltage from the collector circuit of the DC amplifier is used as feedback through R64 to the base of noise amplifier Q7, causing it to conduct more heavily. The feedback helps to cut Q8 off sharply, resulting in sharp, quick-acting switching.

When the receiver is quieted by a signal, noise voltage from the noise rectifiers is reduced; and the DC amplifier conducts. When conducting, the collector potential of Q8 is negative; and negative feedback to the base of noise amplifier Q7 causes it to conduct less.

The negative voltage is applied to the base of PNP transistor Q9 and causes it to conduct. Now, all the audio stages are turned on and sound is heard at the loudspeaker.

With the receiver squelched, the final audio amplifiers are cut off; and the receiver drain is less than 50 milliamps in 12-volt systems.

It should be noted that the feedback through R64 in the noise amplifier circuit results in a hysteresis effect in the squelch circuit and, as a result, the squelch does not operate in the same manner as other conventional squelch circuits. The circuit is designed so that a weak signal will open the squelch. The signal may be reduced by 3 to 5 db without the squelch closing. This limits squelch "flutter" or "picket fence" operation.

#### CHANNEL GUARD (A426/A427)

General Electric Channel Guard Decoder is designed to eliminate all calls that are not tone coded for the Channel Guard frequency. As long as the CHANNEL GUARD-OFF switch on the control unit is left in the CHANNEL GUARD position, all signals are locked out except those from transmitters that are continuously tone coded for positive identification by the receiver.

Placing the CHANNEL GUARD -OFF switch in the OFF position instantly disables the Channel Guard operation so that all calls on the channel can be heard. When the hookswitch option is used, lifting the microphone from its hanger disables the Channel Guard circuit.

#### Operation

Audio, tone and noise is picked up in the emitter circuit of audio amplifier A431-Q6 and is fed through A431-J9 to the VOLUME control and then to a high-pass filter (C20, C21, C22, C23, C30 and L1) on the Channel Guard board through A431-J8, decoupling resistor R61 and A431-J12. The high-pass filter removes the tone from the audio amplifier A431-Q9.



To operate the Channel Guard Decoder, audio, tone and noise is picked up in the emitter circuit of A431-Q6 and is fed through A424-J18 to the base of the first low-pass filter stage (A426/A427-Q1) through a 250-Hz band-pass filter consisting of R1, R2, R3, C1, C2 and C3. Following Q1 is a second low-pass filter stage, Q2. The filter output is amplified by Q3 and coupled to the push-pull driver stage (Q4 and Q5) through T1. Q4 and Q5 drive the reed decoder, FL410. Noise amplifier Q6 picks up and amplifies any high frequency (in the 5 kHz range) and feeds it back to the driver stage to decrease the sensitivity of the reed and prevent noise pulsing.

FL410 is resonant at the correct tone frequency and the reed contacts open and close at the tone frequency. When the CHANNEL GUARD-OFF switch is in the CHANNEL GUARD position, the opening and closing of the reed contacts charges capacitor C19, which applies noise squelch circuit continues to operate normally until a carrier quiets the receiver.

Placing the CHANNEL GUARD-OFF switch in the OFF position (or removing the microphone from its hanger in hoodswitch options) opens the circuit to A426/A427-J5, which forward biases diode CR3. This causes current to flow in the circuit, bypassing the decoder reed. However, the receiver noise squelch circuit will operate until a carrier is received.

NOTE

If, the Two-Way Radio is mounted on its side, rotate the decoder reed 90° in its mounting bracket so that the label showing the GE Drawing and Part Number is facing the receiver heat sink. No change is required if the unit is mounted vertically. See Figure 3 for the location of the decoder reed.

## MAINTENANCE

### DISASSEMBLY

To service the receiver from the top:

1. Pull locking handle down and pull radio about one inch out of mounting frame.
2. Pry up cover at rear of receiver.
3. Slide cover back and lift off.

To service the receiver from the bottom:

1. Pull locking handle down and pull radio out of mounting frame.
2. Remove the screws in bottom cover and pry up cover at back of receiver.
3. Slide cover back and lift off.

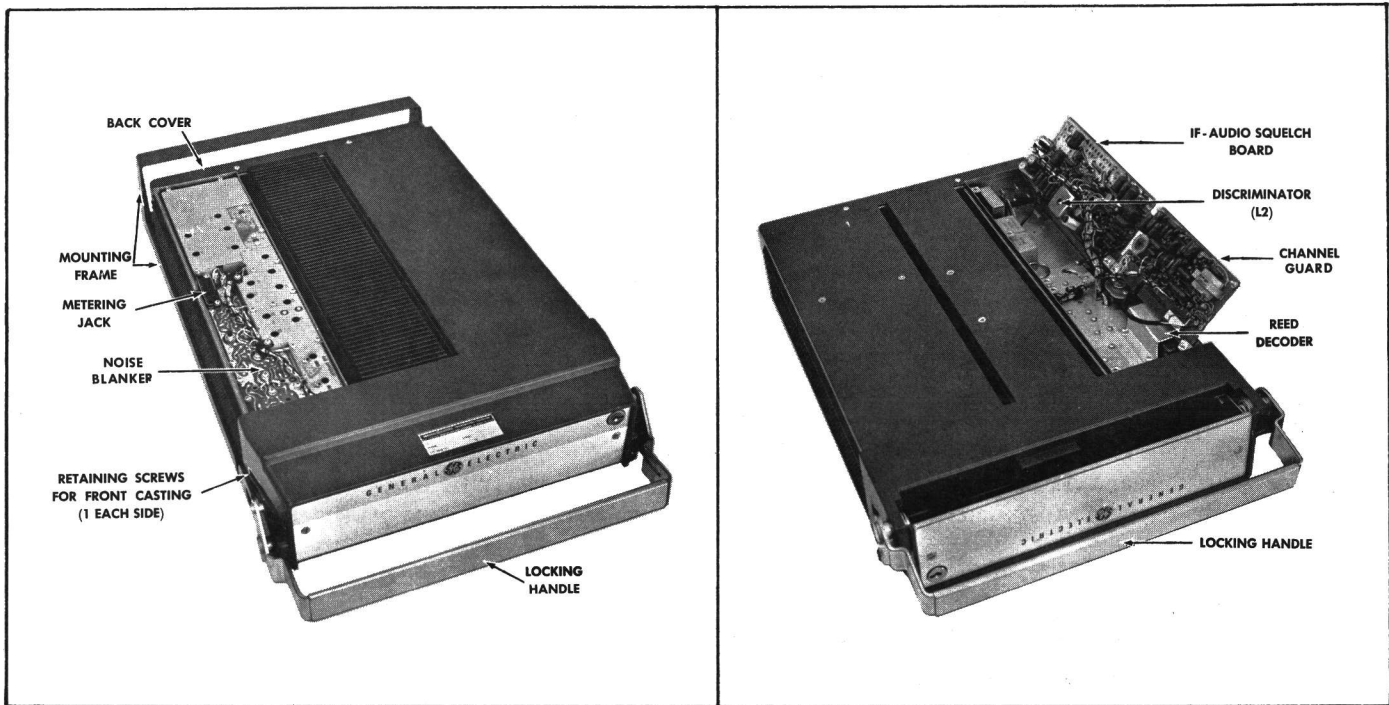


Figure 2 - Top Cover Removed

Figure 3 - Bottom Cover Removed

To remove the receiver from the system frame --

1. Loosen the two Phillips-head retaining screws in front casting (see Figure 2), and pull casting away from system frame.
2. Remove the four screws in the back cover.
3. Remove the two screws holding the receiver at each end of the system frame.
4. Disconnect the antenna jack and the 20-pin connector from the front of the receiver, and slide the unit out of the system frame.

SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION
CB5 and CB6	19A115250P1	----- DIODES AND RECTIFIERS ----- Silicon.	C29	19A116080P104	Polyester: 0.033 µf ±10%, 50 VDCW.	R32 and R33	3R77P682J	Composition: 6800 ohms ±5%, 1/2 w.	C14*	5494481P112	Ceramic disc: 1000 pf ±10%, 1000 VDCW; sim to RMC Type JF Discap.
	L2 and L3	19A121532G1	----- INDUCTORS ----- Coil.	C30*	19A116080P109	Polyester: 0.22 µf ±10%, 50 VDCW. Added to A426 by REV D.	R35	3R77P302J	Composition: 3000 ohms ±5%, 1/2 w.	5496219P250	Earlier than REV A: Ceramic disc: 30 pf ±5%, 500 VDCW, temp coef -80 PPM.
		R56	3R152P331J	Composition: 330 ohms ±5%, 1/4 w.	C31*	19A116080P107	Polyester: 0.1 µf ±10%, 50 VDCW. Added to A426 by REV D.	R36	3R77P103J	Composition: 10,000 ohms ±5%, 1/2 w.	CR1 thru CR5
R57 and R58	3R152P473J	Composition: 47,000 ohms ±5%, 1/4 w.	CR1 and CR2	4038055P1	Germanium.	R37	3R77P184J	Composition: 0.18 megohm ±5%, 1/2 w.	19A115250P1	----- JACKS AND RECEPTACLES ----- Contact, electrical: sim to Bead Chain L93-3.	
A425* thru A427*		CHANNEL GUARD A425 19C303550G1 (Used in early models) A426 19C303550G2 REV E A427 19C303550G3 (Replaces A425 in later models)	CR3	19A115250P1	Silicon.	R38	3R77P102J	Composition: 1000 ohms ±5%, 1/2 w.	J1 thru J6	4033513P4	Contact, electrical: sim to Bead Chain L93-3.
C1 and C2	19A116080P106	----- CAPACITORS ----- Polyester: 0.068 µf ±10%, 50 VDCW.	J3 thru J6	4033513P4	Contact, electrical: sim to Bead Chain L93-3.	R39*	3R77P512J	Composition: 5100 ohms ±5%, 1/2 w. Added to A426 by REV E.	J15 and J16	4033513P4	Contact, electrical: sim to Bead Chain L93-3.
	C3	19A116080P108	Polyester: 0.15 µf ±10%, 50 VDCW.	J8 thru J10	4033513P4	Contact, electrical: sim to Bead Chain L93-3.	R40	3R77P123J	Composition: 12,000 ohms ±5%, 1/2 w.	L1 and L2	7488079P16
C4	19A116080P107	Polyester: 0.1 µf ±10%, 50 VDCW.	L1*	19A115690P2	Coil.	T1	5490525P2	Audio freq: 100 to 10,000 Hz, Pri: 35,000 ohms ±10% imp, 1200 ohms ±15% DC res, Sec 1: 2000 ohms imp, 250 ohms ±10% DC res, Sec 2: 2000 ohms imp, 250 ohms ±10% DC res.	L5	7488079P35	(Part of T1 or T2). Choke, RF: 2.20 µh ±10%, 0.50 ohms DC res max; sim to Jeffers 4412-9K. Added by REV A.
C5 and C6	19A116080P106	Polyester: 0.068 µf ±10%, 50 VDCW.	19B204554G1	In A423 of REV C and earlier: Coil.	TRANSISTORS ----- Silicon, NPN; sim to Type 2N2712.	XPL1	19A121920G2	Reed, mica-filled phen: 7 pins rated at 1 amp at 500 VRMS.	L6*	7488079P35	Choke, RF: 2.20 µh ±10%, 0.50 ohms DC res max; sim to Jeffers 4412-9K. Added by REV A.
C7	19A116080P107	Polyester: 0.1 µf ±10%, 50 VDCW.	Q1 thru Q6	19A115123P1			----- TRANSISTORS -----	FL410	19C307140P719 71.9 Hz 19C307140P770 77.0 Hz 19C307140P825 82.5 Hz 19C307140P885 88.5 Hz 19C307140P948 94.8 Hz 19C307140P1000 100.0 Hz 19C307140P1035 103.5 Hz 19C307140P1072 107.2 Hz 19C307140P1109 110.9 Hz 19C307140P1148 114.8 Hz 19C307140P1188 118.8 Hz 19C307140P1230 123.0 Hz 19C307140P1273 127.3 Hz 19C307140P1318 131.8 Hz 19C307140P1365 136.5 Hz 19C307140P1413 141.3 Hz 19C307140P1462 146.2 Hz 19C307140P1514 151.4 Hz 19C307140P1567 156.7 Hz 19C307140P1622 162.2 Hz 19C307140P1679 167.9 Hz 19C307140P1738 173.8 Hz 19C307140P1799 179.9 Hz 19C307140P1862 186.2 Hz 19C307140P1928 192.8 Hz 19C307140P2035 203.5 Hz	Q1*	19A115440P1
C8*	19A116080P109	Polyester: 0.22 µf ±10%, 50 VDCW. In A426 of REV C and earlier:	R1 and R2	3R77P752J	Composition: 7500 ohms ±5%, 1/2 w.	A432 thru A435	COMPONENT BOARD (ICOM) A432 19C311726G1 (4R42D10, 16, 22, 28, 34, 40) A433 19C311726G2 (4R42D14, 20, 26, 32, 38, 44) A434 19C311726G3 (4R42D11, 17, 23, 29, 35, 41) A435 19C311726G4 (4R42D15, 21, 27, 33, 39, 45)	----- RESISTORS ----- Composition: 15,000 ohms ±5%, 1/2 w.	19A115330P1	Silicon, NPN.	
C9 and C10	5491459P109	Polyester: 0.33 µf ±10%, 50 VDCW.	R3	3R77P472J	Composition: 4700 ohms ±5%, 1/2 w.				C1 thru C3	5494481P112	Ceramic disc: 1000 pf ±10%, 1000 VDCW; sim to RMC Type JF Discap.
C11*	19A116080P107	Polyester: 0.1 µf ±10%, 50 VDCW. In A426 of REV C and earlier:	R4 and R5	3R77P103J	Composition: 10,000 ohms ±5%, 1/2 w.	C4	5491601P123	Phenolic: 1.5 pf ±5%, 500 VDCW; sim to Quality Components Type MC.	R2	3R152P151J	Composition: 150 ohms ±5%, 1/4 w.
C12	5495670P14	Electrolytic: 5 µf +75% -10%, 25 VDCW; sim to Sprague Type 30D.	R6	3R77P560J	Composition: 56 ohms ±5%, 1/2 w.	C5	5494481P112	Ceramic disc: 1000 pf ±10%, 1000 VDCW; sim to RMC Type JF Discap.	R3	3R152P103J	Composition: 10,000 ohms ±5%, 1/4 w.
C13	19A116080P106	Polyester: 0.068 µf ±10%, 50 VDCW.	R7	3R77P103J	Composition: 10,000 ohms ±5%, 1/2 w.	C6	5496219P238	Ceramic disc: 7 pf ±0.25 pf, 500 VDCW, temp coef -80 PPM.	R4	3R152P101K	Composition: 100 ohms ±10%, 1/4 w.
C14 and C15	19A116080P101	Polyester: 0.01 µf ±10%, 50 VDCW.	R8 and R9	3R77P153J	Composition: 15,000 ohms ±5%, 1/2 w.	C7		(Part of T1).	R5 and R6	3R152P103K	Composition: 10,000 ohms ±10%, 1/4 w.
C16 and C17	5491459P110	Polyester: 0.0015 µf ±10%, 50 VDCW.	R10	3R77P752J	Composition: 7500 ohms ±5%, 1/2 w.	C8*	5496219P238	Ceramic disc: 7 pf ±0.25 pf, 500 VDCW, temp coef -80 PPM.	R7	3R77P272K	Composition: 2700 ohms ±10%, 1/2 w.
C18	5491459P111	Polyester: 0.0033 µf ±10%, 50 VDCW.	R11	3R77P103J	Composition: 10,000 ohms ±5%, 1/2 w.	C9	5490008P135	Silver mica: 220 pf ±10%, 500 VDCW; sim to Electro Motive Type DM-15.	T1 and T2		----- TRANSFORMERS ----- COIL ASSEMBLY T1 19B204950G1 T2 19B204950G2
C19*	19A116080P109	Polyester: 0.22 µf ±10%, 50 VDCW. In A426 of REV C and earlier:	R12	3R77P622J	Composition: 6200 ohms ±5%, 1/2 w.				C10 thru C13	5494481P112	Ceramic disc: 1000 pf ±10%, 1000 VDCW; sim to RMC Type JF Discap.
C20	19A116080P109	Polyester: 0.22 µf ±10%, 50 VDCW.	R13	3R77P271J	Composition: 270 ohms ±5%, 1/2 w.	C1 thru C3	5494481P112	Ceramic disc: 1000 pf ±10%, 1000 VDCW; sim to RMC Type JF Discap.	C7	5496218P251	Ceramic disc: 33 pf ±5%, 500 VDCW, temp coef -80 PPM.
C21*	19A116080P105	Polyester: 0.047 µf ±10%, 50 VDCW. In A426 of REV B and earlier:	R14	3R77P103J	Composition: 10,000 ohms ±5%, 1/2 w.	C4	5491601P123	Phenolic: 1.5 pf ±5%, 500 VDCW; sim to Quality Components Type MC.	L5	19A121728P1	Coil. Includes tuning slug 5491798P7.
C22	19A116080P110	Polyester: 0.33 µf ±10%, 50 VDCW.	R15 and R16	3R77P153J	Composition: 15,000 ohms ±5%, 1/2 w.	C5	5494481P112	Ceramic disc: 1000 pf ±10%, 1000 VDCW; sim to RMC Type JF Discap.	OSCILLATORS		
C23*	19A116080P109	Polyester: 0.22 µf ±10%, 50 VDCW. In A426 of REV C and earlier:	R17	3R77P822J	Composition: 8200 ohms ±5%, 1/2 w.	C6		(Part of T2).	4EG26A10	Integrated Circuit Oscillator Module (ICOM).	
C24 and C25	5491459P109	Polyester: 0.33 µf ±10%, 50 VDCW.	R18	3R77P823J	Composition: 82,000 ohms ±5%, 1/2 w.	C7		(Part of T2).	19D413070P1	Cap, decorative.	
	19A116080P105	Polyester: 0.047 µf ±10%, 50 VDCW.	R19	3R77P123J	Composition: 12,000 ohms ±5%, 1/2 w.	C8*	5496219P238	Ceramic disc: 7 pf ±0.25 pf, 500 VDCW, temp coef -80 PPM.	XY1 thru XY4	19B216043G1	Socket.
C26 and C27	19A116080P107	Polyester: 0.1 µf ±10%, 50 VDCW.	R20	3R77P102J	Composition: 1000 ohms ±5%, 1/2 w.	C10 thru C13	5494481P112	Ceramic disc: 1000 pf ±10%, 1000 VDCW; sim to RMC Type JF Discap.	----- SOCKETS -----		
C28	19A116080P109	Polyester: 0.22 µf ±10%, 50 VDCW.	R21	3R77P153J	Composition: 15,000 ohms ±5%, 1/2 w.				CHASSIS AND RF CIRCUIT 19E500866G5 thru G8		
			R22 and R23	3R77P102J	Composition: 1000 ohms ±5%, 1/2 w.	----- CAPACITORS ----- Refer to Mechanical Parts (RC-1598).					
			R24*	3R77P331J	Composition: 330 ohms ±5%, 1/2 w. Added to A426 by REV E.						
			R25	3R77P201J	Composition: 200 ohms ±5%, 1/2 w.						
			R26*	3R77P203J	Composition: 20,000 ohms ±5%, 1/2 w. Deleted from A426 by REV E.						
			R27	3R77P202J	Composition: 2000 ohms ±5%, 1/2 w.						
			R28	3R77P512J	Composition: 5100 ohms ±5%, 1/2 w.						
			R29	3R77P200J	Composition: 20 ohms ±5%, 1/2 w.						
			R30 and R31	3R77P153J	Composition: 15,000 ohms ±5%, 1/2 w.						

SYMBOL	GE PART NO.	DESCRIPTION
C412 and C413	5493392P7	Ceramic, feed-thru: 1000 pf +100% -0%, 500 VDCW; sim to Allen-Bradley Type FASC.
C414 thru C418		Refer to Mechanical Parts (RC-1598).
C419 thru C422	5493392P7	Ceramic, feed-thru: 1000 pf +100% -0%, 500 VDCW; sim to Allen-Bradley Type FASC.
C423 and C424		Refer to Mechanical Parts (RC-1598).
C425 thru C427	5493392P7	Ceramic, feed-thru: 1000 pf +100% -0%, 500 VDCW; sim to Allen-Bradley Type FASC.
C428	5496267P11	Tantalum: 68 pf ±20%, 15 VDCW; sim to Sprague Type 150D.
C429	19A115680P4	Electrolytic: 50 pf +150% -10%, 25 VDCW; sim to Mallory Type TT.
C430	5496218P755	Ceramic disc: 47 pf ±5%, 500 VDCW, temp coef -750 PPM.
C432	5491601P25	Phenolic: 2 pf ±10%, 500 VDCW.
C433	5493392P3	Ceramic, feed-thru: 47 pf +100% -0%, 500 VDCW; sim to Allen-Bradley Type FASC.
C434	594481P12	Ceramic disc: 1000 pf ±10%, 1000 VDCW; sim to RMC Type JF Discap.
C435	7774750P4	Ceramic disc: .001 pf +100% -0%, 500 VDCW.
C436	7774750P6	Ceramic disc: .002 pf +100% -0%, 500 VDCW.
CR401*	4037822P1	DIODES AND RECTIFIERS - Silicon. Added by REV A.
J441	19B205634G3	JACKS AND RECEPTACLES - Connector, coaxial: includes cable (W441), approx 5 inches long.
J442	19B205689G2	Connector: 18 contacts rated at 5 amps min at 1000 VDC max.
J443	19C303426G1	Connector: 20 pin contacts.
J444	19B205634G7	Connector, coaxial: includes cable (W444), approx 7 inches long.
L410	19B204938G7	INDUCTORS - Coil.
L411	19B204938G9	Coil.
L412	19B204938G8	Coil.
L413	19B204938G10	Coil.
L414	19B204938G11	Coil.
L415 thru L417	19B204936P1	Coil.
L418	19B204938G5	Coil.
L419	19B204938G12	Coil.
L420 thru L422	19B204936P2	Coil.
L423	19B204938G6	Coil.
L424	19B204938G3	Coil.
L425	19B204938G1	Coil.
L426	19B204938G4	Coil.
L427	19B204938G2	Coil.
L428 and L429	7488079P18	Choke, RF: 15 uh ±10%, 1.2 ohms DC res; sim to Jeffers 4421-9K.
P305 thru P309	4029840P2	PLUGS - Contact, electrical: sim to Amp 42827-2.
P310	4029840P1	Contact, electrical: sim to Amp 41854.

SYMBOL	GE PART NO.	DESCRIPTION
P311 thru P320	4029840P2	Contact, electrical: sim to Amp 42827-2.
P321	4029840P1	Contact, electrical: sim to Amp 41854.
P322 thru P337	4029840P2	Contact, electrical: sim to Amp 42827-2.
P410 and P411	4029840P2	Contact, electrical: sim to Amp 42827-2.
Q410	19A115527P1	TRANSISTORS - Silicon, NPN.
R410 thru R413	3R152P101K	RESISTORS - Composition: 100 ohms ±10%, 1/4 w.
T410		TRANSFORMERS - COIL ASSEMBLY 19B204946G1
C1	5496218P251	CAPACITORS - Ceramic disc: 33 pf ±5%, 500 VDCW, temp coef -80 PPM.
T411	5491798P7	COIL ASSEMBLY 19B204944G1
C1	5496218P251	CAPACITORS - Ceramic disc: 33 pf ±5%, 500 VDCW, temp coef -80 PPM.
C3	5494481P3	Ceramic disc: 220 pf ±10%, 1000 VDCW.
C4	5491601P120	Phenolic: 1.0 pf ±5%, 500 VDCW; sim to Quality Components Type MC.
CR1	19A121975P1	DIODES AND RECTIFIERS - Silicon, capacitive.
R1	3R152P152J	RESISTORS - Composition: 1500 ohms ±5%, 1/4 w.
R2	3R152P103K	Composition: 10,000 ohms ±10%, 1/4 w.
T412	5491798P7	COIL ASSEMBLY 19B204946G2
C2	5496218P249	CAPACITORS - Ceramic disc: 27 pf ±5%, 500 VDCW, temp coef -80 PPM.
T413	5491798P7	COIL ASSEMBLY 19B204944G2
C2	5496218P249	CAPACITORS - Ceramic disc: 27 pf ±5%, 500 VDCW, temp coef -80 PPM.
C3	5494481P3	Ceramic disc: 220 pf ±10%, 500 VDCW.
C4	5491601P120	Phenolic: 1.0 pf ±5%, 500 VDCW; sim to Quality Components Type MC.
CR1	19A121975P1	DIODES AND RECTIFIERS - Silicon, capacitive, low frequency.
R1	3R152P152J	RESISTORS - Composition: 1500 ohms ±5%, 1/4 w.
R2	3R152P103K	Composition: 10,000 ohms ±10%, 1/4 w.
	5491798P7	Tuning slug.

SYMBOL	GE PART NO.	DESCRIPTION
T414	19B209083P2	Audio freq: 300 to 3000 Hz, Pri 1: 19 ohms ±10% imp at 3 w, 0.866 ohm DC res max. Sec 1: 3.5 ohms ±10% imp at 3 w, 0.222 ohm DC res max.
TB1	7487424P2	TERMINAL BOARDS - Miniature, phen: 1 terminal.
TB2 and TB3	7487424P24	Miniature, phen: 3 terminals.
W441	19B205634G3	CABLES - (Part of J441).
W444	19B205634G7	(Part of J444).
W445	19A122550G1	RF: 50 ohm imp, approx 4 inches.
		MULTI - FREQUENCY HARNESS 19A127136G1
		PLUGS - Contact, electrical: sim to AMP 42827-2.
P301 thru P304	4029840P1	Contact, electrical: sim to AMP 42827-2.
	19A115700P2	Toroidal: ferrite, sim to Fair-Rite SL207.
		MECHANICAL PARTS (SEE RC-1598)
1	19C303396G4	Bottom Cover. (Station)
	19C303385G1	Bottom Cover. (Mobile)
2	19A121674P1	Angle support. (Used with C427).
3	19C303394G1	Heat sink.
4	19A121723P1	Angle support.
5	4033089P1	Clip. (Part of XY1-4).
6	19B200525P9	Rivet. (Part of XY1-4).
7	19A115793P1	Electrical contact. (Part of XY1-4).
8	4039307P1	Crystal socket. (Part of XY1-4).
9	4034252P5	Can. (Part of T2).
10	19C303389G1	Chassis.
11	19A121722P1	Plate.
12	19A121724P1	Angle support.
13	7145451P1	Cable clamp.
14	19E500814P1	RF chassis.
15	4036765G5	Screw. (Part of C410, 411, 414-418, 423, 424).
16	7137968P8	Stop nut: thd size No. 6-32; sim to Palnut T0632005. (Part of C410, 411, 414-418, 423, 424).
17	19B204583G3	Hinge.
18	4035439P1	Heat sink, transistor; sim to Birtcher 3AL-635-28. (Used with Q10).
19	4036555P1	Washer, insulator: nylon. (Used with Q9, 10).
20	4032187P1	Can. (Part of T1 on A430, 431).
21	4035306P11	Fiber washer. (Used with L1 on A410, A412).
22	19B204583G1	Hinge.
23	19A115784P1	Insulator, mica. (Used with Q410).
24	19A121989P1	Bushing.
25	19A121229G1	Reed support. (Used with FL410).
26	19B204583G2	(Not Used).
27	19A121676P1	Guide pin: 4-40 mounting thread.
28	19C303495G3	Top Cover. (Station- except Repeaters and VM).
	19C303676G2	Top Cover. (Station- Repeater and VM only).
	19C303385P2	Top Cover. (Mobile).
29	19A121297P2	Angle support. (Mounts cover).
30	7160861P4	Nut, spring clip: sim to Tinnerman C6452-8Z-157.
31	19B204940P1	RF plate.
32	19A115461P2	Spring washer: sim to Shakeproof 3597-04-00. (Located on board mounting screws).

PRODUCTION CHANGES

Changes in the equipment to improve performance or to simplify circuits are identified by a "Revision Letter", which is stamped after the number of the assembly. The revision stamped on the assembly includes all previous revisions. Refer to the Parts List for descriptions of parts affected by these revisions.

CHASSIS 19E500816-G1 -G36

REV. A - To utilize improved transistor and to eliminate shorting of audio transformer terminals. Changed Q410 and T414.

REV. B - To eliminate feedback within receiver cabling. Added C435 and C136.

REV. C - To eliminate oscillations in multiplier circuit. Changed C3 in the T411/T413 assembly.

First Oscillator Assembly A415 & A418

REV. A - To incorporate value improvements in single frequency receivers. Deleted CR1 and R5 and added R20.

Second Mixer Assembly A422

REV. A - To decrease 2nd Oscillator injection voltage and to widen 455 KHZ bandwidth. Changed C19, C23 and C24.

REV. B - To provide better temperature compensation for low IF circuits. Changed C10, C11 and C22.

REV. C - To improve temperature characteristics. Changed C4, C5, C10, C15, C20, C24, L2, L7 to L5, L6, L8 to L7, deleted C6, & C16, and added C7.

IF/Audio Assembly A423 & A424

REV. A - To reduce variation in discriminator output and reduce audio rumble produced when volume control is at minimum and squelch near critical. Changed Q4 & Q5, deleted R46 and added R74, R75 and C71.

REV. B - (A423) To improve 3000 Hz audio response. Added C76, C77 & R79 and deleted C53 & R32.

REV. C - (A424)  
REV. D - (A423) To improve circuit DC bias stability of AUDIO AMP Q10. Added R80.

REV. C - (A424)  
REV. D - (A423) To improve receiver squelch hysteresis and audio squelch tail. Changed R64.

REV. D - (A424)  
REV. E - (A423) To improve audio sensitivity. Changed R43.

REV. F - (A423) To standardize manufacturing procedure. Deleted C77, changed C76 and added C53.

REV. G - (A423 & A424) To eliminate capacitor failures in positive ground installations. Added C20 and changed C62.

Channel Guard Board (A425, A426)

REV. A, B - (A426)  
REV. A, B & C - (A425) Incorporated in initial shipments.

REV. C - (A426)  
REV. D - (A425) To allow for variations in audio response. Changed C21.

REV. D - (A426)  
REV. E - (A425) To facilitate procurement of parts. Changed C8, C11, C19 & C23, and added C30, C31 and L1. Added C28 to A425 only.

REV. E - (A426) To reduce noise falsing. Added R24 & R39 and deleted R26.

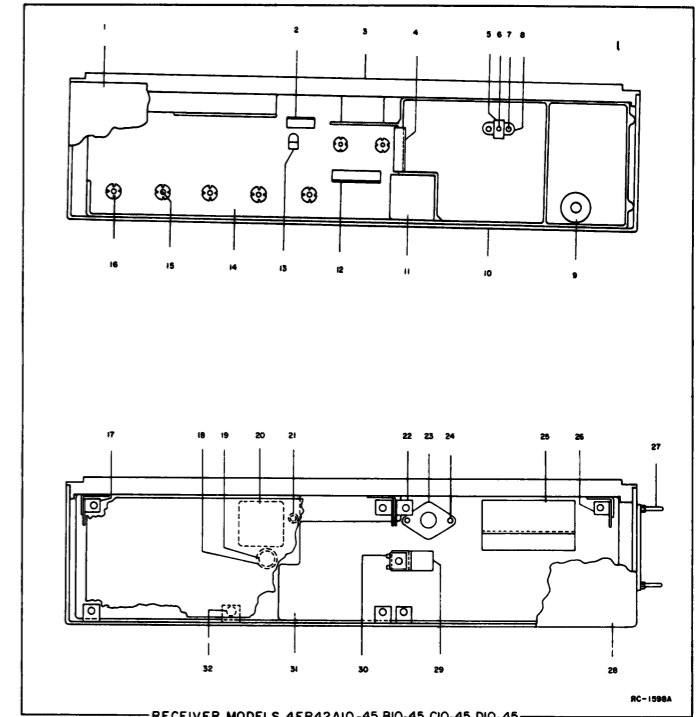
IF/Audio Assembly A423 & A424

REV. H - To eliminate high frequency oscillation in receiver P.A. caused by the use of a higher gain P.A. transistor. Added C78.

Chassis 19E500866-G1 - G8 (Replaces chassis 19E500816G1 - G36)

REV. A - To protect the audio PA transistor (Q410) from negative voltage spikes. Added CR401.

REV. B - To incorporate a new transistor, changed Q2 in A410/A412 assembly and Q3 in A414 assembly.



# COMPLETE RECEIVER ALIGNMENT

### EQUIPMENT REQUIRED

- GE Test Set Model 4EX3A10, Station Meter Switching Panel, or 20,000 ohms-per-volt multimeter.
- A 455-kHz (GE Test Set 4EX7A10 or equivalent) and a 406-470 MHz signal source. Connect a one-inch piece of insulated wire no larger than .065 inch to generator output probe.
- Two 39,000-ohm resistors for tuning low IF coils.

### PRELIMINARY CHECKS AND ADJUSTMENTS

- Connect Test Set Model 4EX3A10 to receiver centralized metering jack J442 and set meter sensitivity switch to the TEST 1 position.
- Set crystal trimmer C9 (A415/A420 only) on 1st OSC/MULT board to mid-capacity. In multi-frequency receivers, set C10, C11 or C12 to mid-capacity as required.
- In multi-frequency receivers where the maximum frequency spacing is less than 500 kHz, align the unit on channel F1. If the frequency spacing is greater than 500 kHz, align the receiver on the center frequency.
- With VOLUME control fully counterclockwise and Test Set in Position G, adjust R47 on the IF-AUDIO & SQUELCH board for a reading of 0.55 volts. If using Multimeter, connect leads to J442-1 (AUDIO-PA) and J442-8 (System Negative).

#### NOTE

The adjustment of R47 should be made within 20 seconds after power is applied to the receiver. This results in a reading of approximately 0.65 volts after the unit is fully warmed up.

- With Test Set in position J, check for regulated +10 volts. If using Multimeter, measure from C425 to C426.
- If using Multimeter for the alignment, connect the positive lead to J442-16 (ground).
- Disable the Channel Guard.

### ALIGNMENT PROCEDURE

STEP	METERING POSITION	MULTIMETER - at J442	TUNING CONTROL	METER READING	PROCEDURE
DISCRIMINATOR					
1.	A (DISC)	Pin 10	L3 (Bottom slug on IF-AUDIO & SQUELCH board)	Zero	Apply a 455-kHz signal to J2 on IF-AUDIO & SQUELCH board and adjust L3 (disc secondary) for zero meter reading.
2.	A (DISC)	Pin 10	L2 (Top Slug) and L3 (Bottom slug on IF-AUDIO & SQUELCH board)	±1.8 v Typical	Loosen screws and swing IF-AUDIO & SQUELCH board open and switch GE Test Set to TEST 3 position. Alternately apply a 445-kHz and 465-kHz signal while adjusting L2 and L3 for readings of at least 1.5 volts, but not more than 2.1 volts. Both readings must be within 0.1 volt.
OSCILLATOR AND MULTIPLIERS					
3.	D (MULTI-1)	Pin 4	L5 (on 1st OSC/MULT) and T410/T412	See Procedure	Tune L5 for maximum meter reading. Then tune T410/T412 for minimum meter reading.
4.	E (MULTI-2)	Pin 5	L5 (on 1st OSC/MULT) T410/T412 and T411/T413	Maximum	Tune L5, T410/T412 and T411/T413 for maximum meter reading.
5.	E (MULTI-2)	Pin 5	C423	See Procedure	Adjust C423 for a small change in meter reading.
6.	A (DISC)	Pin 10		Zero	Apply an on-frequency signal into Hole 411. Adjust the signal generator for discriminator zero.
7.	B (2nd IF AMP)	Pin 2	C423 and C424	Maximum	Apply an on-frequency signal as above. Tune C423 and C424 for maximum meter reading, keeping signal below saturation.
RF AMPLIFIERS AND SELECTIVITY					
8.	B (2nd IF AMP)	Pin 2	C3 (on RF AMP A412), C418 C417, C416 and C415	Maximum	Apply an on-frequency signal into holes as shown below, keeping below saturation. Tune for maximum meter reading as shown below. Insert Signal Generator Probe In: 1. Hole 411 2. Hole 410 Tune: C3, C418 & C417 C415, C416 & C417
9.	B (2nd IF AMP)	Pin 2	C414, C415, C416, C417, C418 C423 & C424, C3 (on RF AMP A412)	Maximum	Apply an on-frequency signal to the antenna jack. Tune C414 through C418, C3, C423 and C424 for maximum meter reading, keeping signal below saturation.
10.	B (2nd IF AMP)	Pin 2	C410, C411 and C3 (on RF AMP A410)	Maximum	On Ultra-High Sensitivity Receivers, apply an on-frequency signal as above, and tune C410, C411 and C3 on RF AMP A410 for maximum meter reading.
11.	B (2nd IF AMP)	Pin 2	C410, C411, C3 (on RF AMP A410 through C418 and C3 (on RF AMP A412)	See Procedure	Apply an on-frequency signal as above, and tune C410, C411, C3 (on RF AMP A410), C414 through C418 and C3 (on RF AMP A412) for maximum quieting.
MIXERS AND LO IF*					
12.	B (2nd IF AMP)	Pin 2	C9 (on 1st MIXER)	Maximum	Apply an on-frequency signal to the antenna jack and tune C9 for maximum meter reading, keeping signal below saturation.
13.	B (2nd IF AMP)	Pin 2	T2 (on 2nd MIXER)	Maximum	Apply an on-frequency signal as above, and tune T2 for maximum meter reading, keeping signal below saturation.
14.	B (2nd IF AMP)	Pin 2	L1, L2 and L3 (on 2nd MIXER)	Maximum	With one of the 39,000-ohm resistors to ground, load and peak as follows: Load L2 at Point B-Peak L6 & L5. Load L5 & L6 at Points A & C-Peak L2.

\* NOTE - The mixer and low IF coils have been aligned at the factory and will normally require no further adjustment. If alignment is necessary, the best procedure is the Double Trace Sweep Method described in Detail Bulletin 1000-6. An alternate method is provided by Steps 12, 13, and 14 of the COMPLETE RECEIVER ALIGNMENT.

## FREQUENCY ADJUSTMENT

METERING POSITION	TUNING CONTROL	METER READING	PROCEDURE
4EX3A10	Multi-meter -at J442		
A (Disc)	Pin 10	Zero	Apply an on-frequency signal to the antenna jack. Tune C9 for zero discriminator reading. In multi-frequency units, tune C10, C11 or C12 as required.
			NOTE For proper frequency control of the receiver, it is recommended that all frequency adjustments be made when the equipment is at a temperature of approximately 75°F. In no case should frequency adjustments be made when the equipment is outside the temperature range of 50°F - 90°F.

### ICOM MODULE

Due to the high stability of the ICOM module, it is not recommended that zero discriminator be used as the indication for setting the oscillator frequency. Instead, measure the ICOM frequency as described in the following procedure.

### EQUIPMENT REQUIRED:

- Frequency Counter capable of measuring the 70-80 MHz frequency range. (The counter should have an accuracy of 0.4 part-per million.)
- Coaxial cable with test loop as described in Figure 4.
- Mercury thermometer.

### PROCEDURE:

- Check the ICOM temperature by taping the mercury thermometer to the side of the ICOM.
- Connect the frequency counter to L5 (on the OSC/MULT) using the 4-turn test loop and cable shown in Figure 4.
- If the ICOM temperature is 80°F (±4°F) or 26.5°C (±2°C), the frequency indication on the counter should be 4 times the frequency stenciled on the ICOM case. Adjust the ICOM trimmer (if necessary) to obtain this frequency.
- If the temperature is not within the 80°F (±4°F) or 26.5°C (±2°C) range, use the correction curves of Figure 5 for setting the ICOM frequency as follows:
  - Check the color dot beneath the GE emblem and select the matching curve to determine the correction factor in parts-per-million (PPM).
  - Multiply the frequency stenciled on the ICOM by 4 and then multiply this figure by the correction factor (from Figure 5) observing the sign (±) given to the correction factor.
  - The frequency measured at L5 should be 4 times the ICOM frequency ± the correction factor. Adjust the ICOM trimmer (if required) to obtain this frequency.

#### FOR EXAMPLE

ICOM Frequency - 18.233333 MHz  
 ICOM Color Dot - Green  
 Ambient Temperature - 35°C (95°F)  
 Correction Factor - -1.15 PPM (From Figure 5)  
 Multiply ICOM Frequency by 4: (18.233333 MHz x 4 = 72.933332 MHz)  
 Multiply preceding figure by correction factor; (72.933 MHz x -1.15 PPM = 83.87 hertz (or -84 hertz)  
 Set the frequency measured at L5 for 72.933248 MHz;  
 72.933332 MHz  
 - .000084 MHz  
 72.933248 MHz

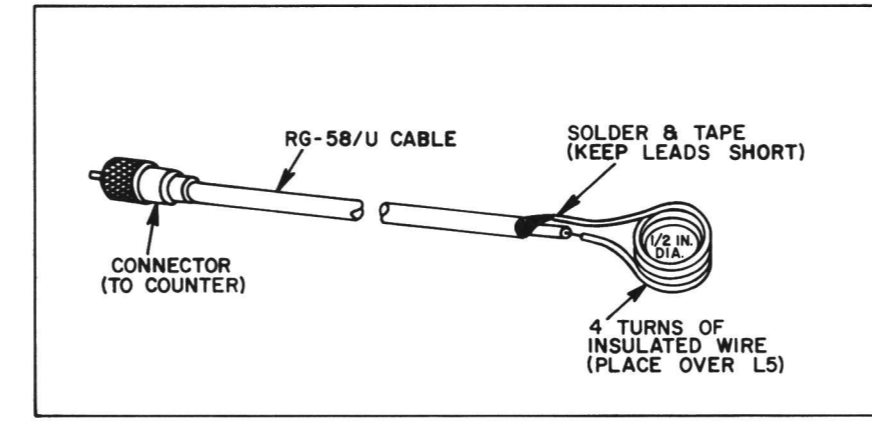


Figure 4 - Coaxial Cable and Test Loop

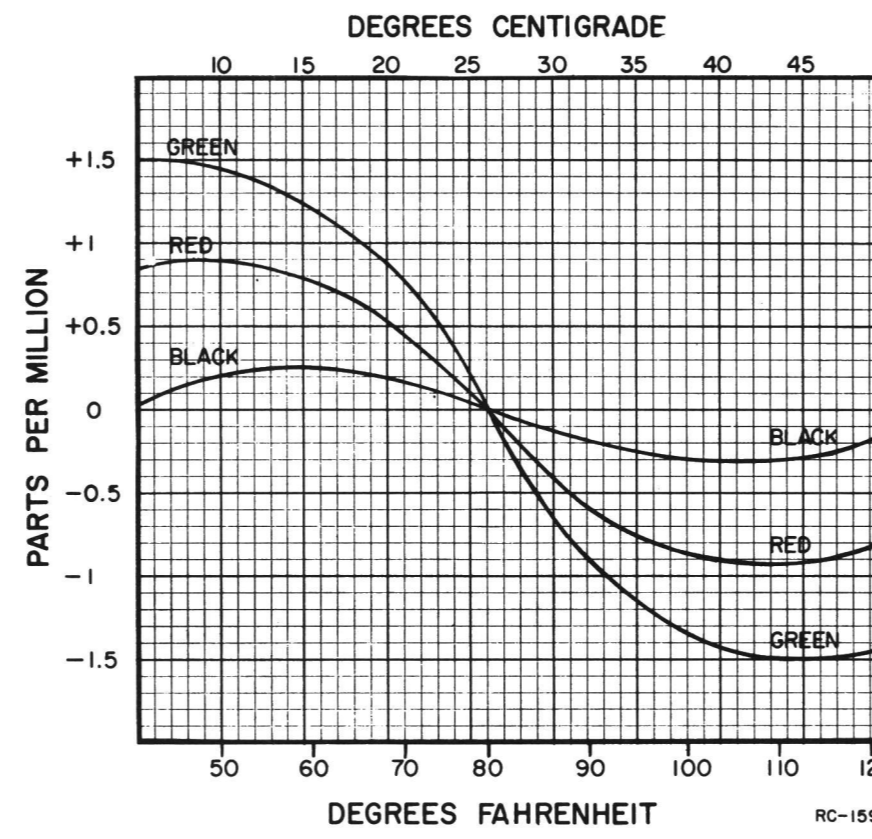
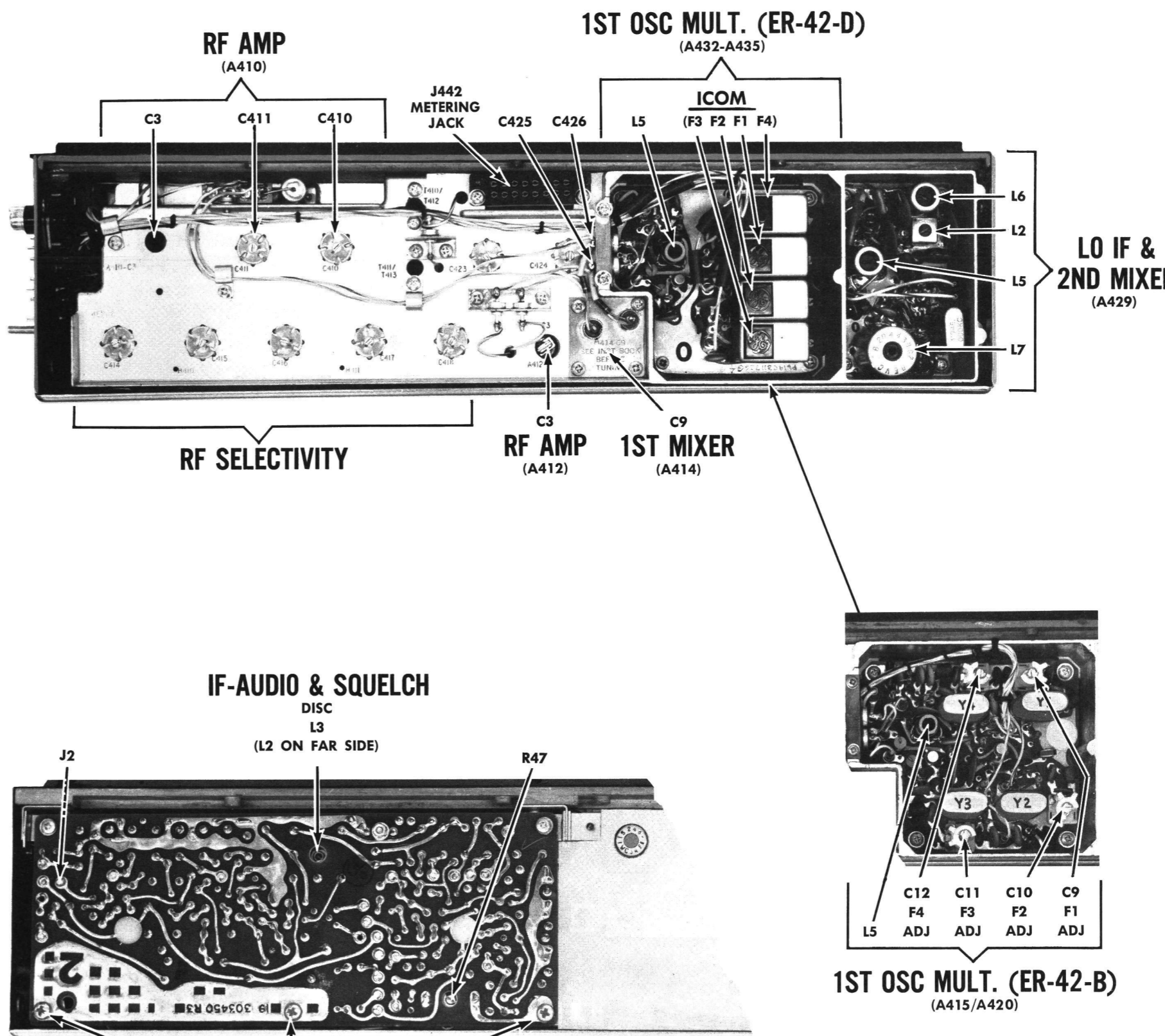


Figure 5 - ICOM Correction Curves



## FRONT END ALIGNMENT

### EQUIPMENT REQUIRED

- GE Test Set Model 4EX3A10, Station Meter Switching Panel, or 20,000 ohms-per-volt multimeter.
- A 406-470 MHz signal source.

### PRELIMINARY CHECKS AND ADJUSTMENTS

- Connect Test Set Model 4EX3A10 to receiver centralized metering jack J442.
- In multi-frequency receivers where the maximum frequency spacing is less than 500 kHz, align the unit on channel F1. If the frequency spacing is greater than 500 kHz, align the receiver on the center frequency.
- With VOLUME control fully counterclockwise and Test Set in position G, adjust R47 on the IF-AUDIO & SQUELCH board for a reading of 0.55 volts. If using Multimeter, connect leads to J442-1 (AUDIO-PA) and J442-8 (System Negative).

#### NOTE

The adjustment of R47 should be made within 20 seconds after power is applied to the receiver. This results in a reading of approximately 0.65 volts after the unit is fully warmed up.

- With Test Set in position J, check for regulated +10 volts. If using Multimeter, measure from C425 to C426.
- If using Multimeter for the alignment, connect the positive lead to J442-16 (ground).
- Disable the Channel Guard.

### ALIGNMENT PROCEDURE

STEP	METERING POSITION	MULTIMETER - at J442	TUNING CONTROL	METER READING	PROCEDURE
OSCILLATOR AND MULTIPLIERS					
1.	E (MULTI-2)	Pin 5	L5 (on 1st OSC/MULT) T410/T412 and T411/T413	Maximum	Tune L5, T410/T412 and T411/T413 for maximum meter reading.
2.	A (DISC)	Pin 10		Zero	Apply an on-frequency signal into antenna jack. Adjust the signal generator for discriminator zero.
3.	B (2nd IF AMP)	Pin 2	C423 and C424	Maximum	Apply an on-frequency signal as above. Tune C423 and C424 for maximum meter reading keeping signal below saturation.
RF AMPLIFIERS AND SELECTIVITY					
4.	B (2nd IF AMP)	Pin 2	C410, C411, C3 (on RF AMP A410), C414 thru C418, C3 (on RF AMP A412)	See Procedure	Apply an on-frequency signal as above, and tune C410, C411, C3 (on RF AMP A410), C414 through C418, C3 (on RF AMP A412) for maximum quieting.
FREQUENCY ADJUSTMENT					
5.	Refer to appropriate procedure for ICOM or Standard Oscillator.				

## ALIGNMENT PROCEDURE

406 - 470 MHZ MASTR RECEIVERS  
 MODELS 4ER42B10-45 & 4ER42D10-45

**TEST PROCEDURES**

These Test Procedures are designed to help you to service a receiver that is operating---but not properly. The problems encountered could be low power, poor sensitivity, distortion, limiter not operating properly, and low gain. By following the sequence of test steps starting with Step 1, the defect can be quickly localized. Once the defective stage is pin-

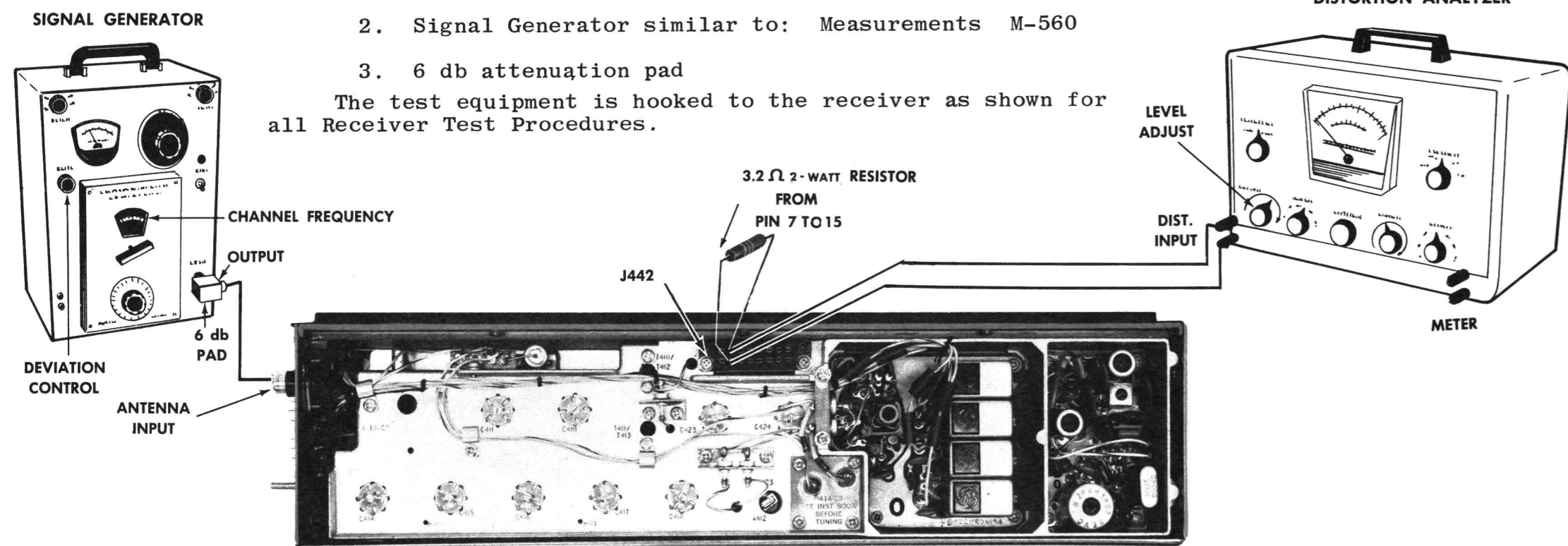
pointed, refer to the "Service Check" listed to correct the problem. Additional corrective measures are included in the Troubleshooting Procedure. Before starting with the Receiver Test Procedures, be sure the receiver is tuned and aligned to the proper operating frequency.

**TEST EQUIPMENT REQUIRED**

for test hookup shown:

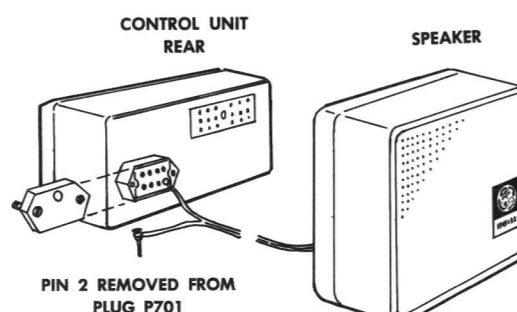
1. Distortion Analyzer similar to: Heath IM-12.
2. Signal Generator similar to: Measurements M-560
3. 6 db attenuation pad

The test equipment is hooked to the receiver as shown for all Receiver Test Procedures.



COMPONENT TOP VIEW

COMPONENT BOARD WIRING VIEW



CONTROL UNIT REAR

SPEAKER

**STEP 1****AUDIO POWER OUTPUT AND DISTORTION****TEST PROCEDURE**

Measure Audio Power Output as follows:

1. Connect a 1,000-microvolt test signal modulated by 1,000 Hertz  $\pm 10$  kHz deviation to the antenna jack J441.
2. Two-Watt Speaker:  
When speaker is used, disconnect speaker lead pin from J701-2 (on rear of Control Unit). Hook up a 3.2-ohm load resistor from J442-15 to J442-7.

OR

Handset:

When handset is used, lift handset off of hookswitch.

3. Two-Watt Speaker:

Connect Distortion Analyzer input across the 3.2-ohm resistor as shown.

OR

Handset:

Connect Distortion Analyzer input from J442-15 to J442-7.

4. Two-watt speaker--set volume control for two-watt output (2.53 VRMS):

VOLTMETER SCALE ON  
DISTORTION ANALYZER



5. Make distortion measurements according to manufacturer's instructions. Reading should be less than 10% (5% is typical).

**SERVICE CHECK**

If the distortion is more than 10%, or maximum audio output is less than two watts (for two-watt speaker) make the following checks:

1. Battery and regulator voltage---low voltage will cause distortion. (Refer to Receiver Schematic Diagram for voltages).
2. Audio Bias Adjust (R47)---should be adjusted for 0.65 volts. (Refer to Receiver Alignment on reverse side of page).
3. Audio Gain (Refer to Receiver Troubleshooting Procedure).
4. Discriminator Alignment (Refer to Receiver Alignment on reverse side of page).

**STEP 2****USABLE SENSITIVITY (12 db SINAD)****TEST PROCEDURE**

Measure sensitivity of the receiver modulated at the standard test modulation as follows:

1. Be sure Test Step 1 checks out properly.
2. Reduce the Signal Generator output from setting in Test Step 1.
3. Adjust Distortion Analyzer LEVEL control for a +2 db reading.
4. Set CONTROL from LEVEL to DISTORTION reading. Repeat Steps 1, 2 and 3 until difference in reading is 12 db (+2 db to -10 db).
5. The 12-db difference (Signal plus Noise and Distortion to noise plus distortion ratio) is the "usable" sensitivity level. Reading should be less than 0.45 microvolts on standard receivers, and 0.3 microvolts on Ultra-High Sensitivity receivers, with audio output at least one watt (1.83 volts RMS across the 3.2 ohm receiver load).

**SERVICE CHECK**

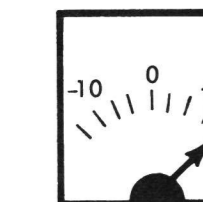
If the sensitivity level is more than 0.45 microvolts on standard receivers, and 0.3 microvolts on Ultra-High Sensitivity receivers, make the following checks:

1. Alignment of RF stages (Refer to RF Alignment in Receiver Alignment on reverse side of page).
2. Gain measurements as shown on the Receiver Troubleshooting Procedure.

**STEP 3****MODULATION ACCEPTANCE BANDWIDTH (IF BANDWIDTH)****TEST PROCEDURE**

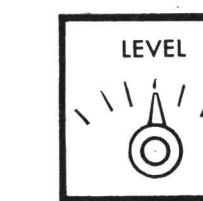
1. Be sure Test Steps 1 and 2 check out properly.
2. Set Signal Generator output for twice the microvolt reading obtained in Test Step 2 - 4.
3. Increase Signal Generator frequency deviation.
4. Adjust LEVEL Control for +2 db.

DB SCALE ON  
DISTORTION ANALYZER



5. Set CONTROL from LEVEL to DISTORTION reading. Repeat Steps 3, 4 and 5 until difference between readings becomes 12 db (from +2 db to -10 db).

LEVEL DISTORTION  
ON DISTORTION ANALYZER



6. Deviation control reading for the 12-db difference is the Modulation Acceptance Bandwidth of the receiver. It should be more than  $\pm 17$  kHz (but less than  $\pm 20$  kHz).

**STEP 1 - QUICK CHECKS**

SYMPTOM	PROCEDURE
NO SUPPLY VOLTAGE	Check power connections and continuity of supply leads, and check fuse in power supply. If fuse is blown, check receiver for short circuits.
NO REGULATED 10 VOLTS	Check the 12-volt supply. Then check regulator circuit (See Troubleshooting Procedure for Power Supply).
LOW 2ND LIM READING	Check supply voltages and then check oscillator reading at J442-4 & -5 as shown in STEP 2. Make SIMPLIFIED VTVM GAIN CHECKS from 2nd Mixer through 2nd Limiter stages as shown in STEP 2.
LOW OSCILLATOR READING	Check alignment of Oscillator (Refer to Front End Alignment Procedure). Check voltage and resistance reading of 1st Oscillator/Multiplier Q1/Q2. Check crystal Y1.
LOW RECEIVER SENSITIVITY	Check Front End Alignment (Refer to Receiver Alignment Procedure). Check antenna connections, cable and relay. Check voltage and resistance readings of RF Amp and 1st and 2nd Mixers. Make SIMPLIFIED GAIN CHECKS (STEP 2).
LOW AUDIO	Check Audio PA (Q410) output current at J442-1. If reading is low-- a. Check BIAS ADJ for 0.65 VDC at J442-1 and -8 (STEP 2). b. Check Q410. Check unquieted voltage readings in Audio section (Refer to Receiver Schematic Diagram). Check voltage and resistance readings on Channel Guard receiver.
IMPROPER SQUELCH OPERATION	Check voltage and resistance readings of Squelch circuit (Refer to Receiver Schematic Diagram).
DISCRIMINATOR IDLING TOO FAR OFF ZERO	See if discriminator zero is on 455 kHz

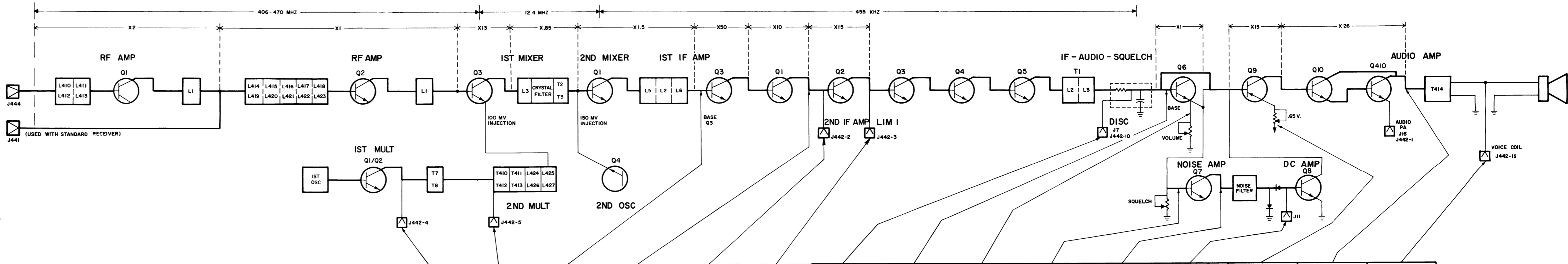
**STEP 3 - VOLTAGE RATIO READINGS**

- EQUIPMENT REQUIRED:**
- RF VOLTMETER (SIMILAR TO BOONTON MODEL 91-CA OR MILLIVAC TYPE MV-18-C).
  - SIGNAL ON RECEIVER FREQUENCY (BELOW SATURATION). CORRECT FREQUENCY CAN BE DETERMINED BY ZEROING THE DISCRIMINATOR.
  - AC-VTVM FOR AUDIO STAGES, WITH SIGNAL GENERATOR SET FOR ONE MILLIVOLT MODULATED BY 1 kHz WITH 10 kHz DEVIATION.

- PROCEDURE**
- APPLY PROBE TO INPUT OF STAGE (FOR EXAMPLE, BASE OF RF AMP). PEAK RESONANT CIRCUIT OF STAGE BEING MEASURED AND TAKE VOLTAGE READING (E<sub>1</sub>).
  - MOVE PROBE TO INPUT OF FOLLOWING STAGE (1ST MIXER\*). REPEAT FIRST RESONANT CIRCUIT THEN PEAK CIRCUIT BEING MEASURED AND TAKE READING (E<sub>2</sub>).
  - CONVERT READINGS BY MEANS OF THE FOLLOWING FORMULA.

$$\text{VOLTAGE RATIO} = \frac{E_2}{E_1}$$

4. CHECK RESULTS WITH TYPICAL VOLTAGE RATIOS SHOWN ON DIAGRAM.
- \* NOTE: ON 1ST MIXER, REMOVE CRYSTAL BEFORE MEASURING BASE VOLTAGE. REPLACE CRYSTAL TO MEASURE COLLECTOR VOLTAGE.  
ON 2ND MIXER, INCREASE SIGNAL INPUT TO APPROX. 0.3 V TO OVERRIDE INJECTION VOLTAGE.



**STEP 2 - SIMPLIFIED VTVM GAIN CHECKS**

- EQUIPMENT REQUIRED:**
- VTVM-AC & DC
  - SIGNAL GENERATOR (MEASUREMENTS M560 EQUIV.)

- PRELIMINARY STEPS:**
- SET VOLUME CONTROL FULLY CLOCKWISE.
  - SET SQUELCH CONTROL FULLY COUNTERCLOCKWISE.
  - RECEIVER SHOULD BE PROPERLY ALIGNED.
  - CONNECT SIGNAL GENERATOR TO ANTENNA JACK.
  - VTVM CONNECTS BETWEEN GROUND AND POINTS INDICATED BY ARROWS.

SIGNAL GENERATOR INPUT. MAINTAIN SETTING AT DISCRIMINATOR ZERO	UNMODULATED	UNMODULATED	10 MICROVOLT UNMODULATED	0.5 MICROVOLT UNMODULATED	STANDARD SIGNAL - (1000 MICROVOLTS @ 3000 Hz MOD BY 1 KHz AT 3.3 KHz (NB) OR 10 KHz (WB) DEV.	STANDARD SIGNAL	STANDARD SIGNAL	STANDARD SIGNAL	STANDARD SIGNAL	NO SIGNAL	NO SIGNAL	STANDARD SIGNAL	STANDARD SIGNAL
PROCEDURE		INCREASE SIGNAL GENERATOR OUTPUT FROM ZERO UNTIL VTVM READING DECREASES BY 5% DC *										VOLUME CONTROL IN FULL COUNTERCLOCKWISE POSITION	ADJUST VOLUME CONTROL FOR RATED 2 WATT OUTPUT ACROSS 3.2 OHM LOAD
READING	1.0 VDC	1.0 VDC	1.5 VDC	1.5 VDC	0.1 VAC	1.5 VAC	1.5 VAC	0.07 VAC	2.5 VAC	2.0 VDC	ADJUST FOR 0.65VDC (SEE ALIGNMENT PROCEDURE)	8.5 VAC	2.53 VAC

\* NEG LEAD OF VTVM TO -10V.

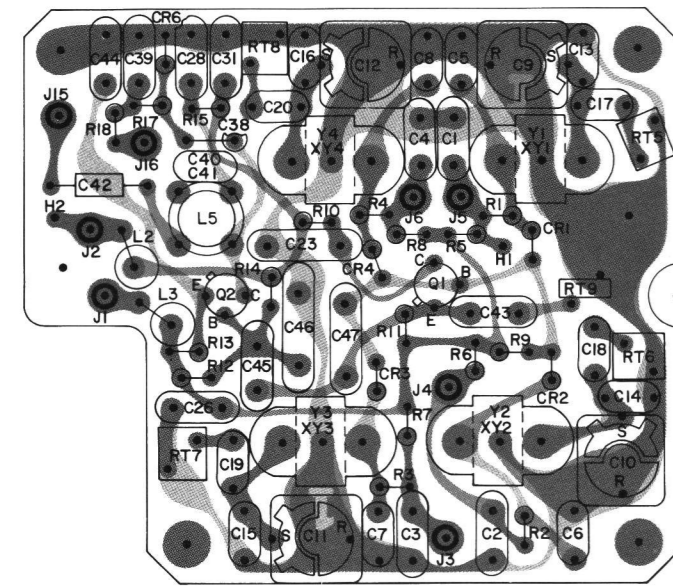
RC-1243B

**TROUBLESHOOTING PROCEDURE**

406 - 470 MHz MASTR RECEIVERS  
MODELS 4ER42B10-45 & 4ER42D10-45

**1ST OSCILLATOR/MULTIPLIER**

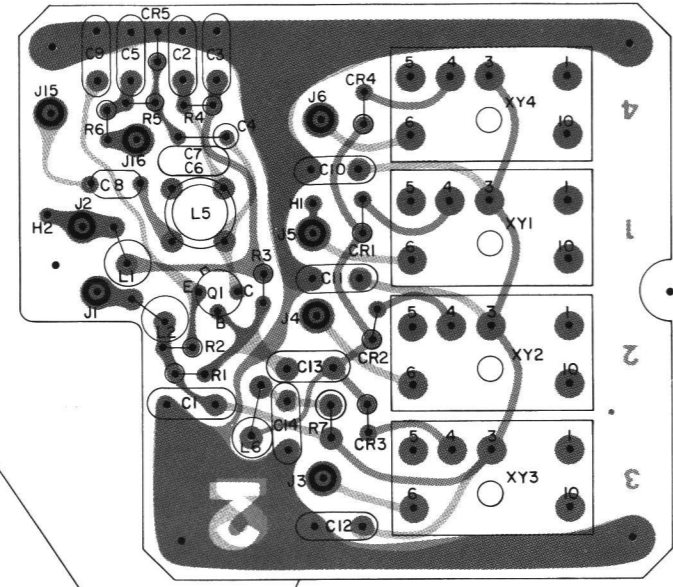
406-420 MHZ 450-470 MHZ  
 A415 - 1 FREQ - A418  
 A416 - 2 FREQ - A419  
 A417 - 4 FREQ - A420



(19B204934, Sh. 1, Rev. 1)  
 (19B204934, Sh. 2, Rev. 1)

**1ST OSCILLATOR/MULTIPLIER (WITH ICOM)**

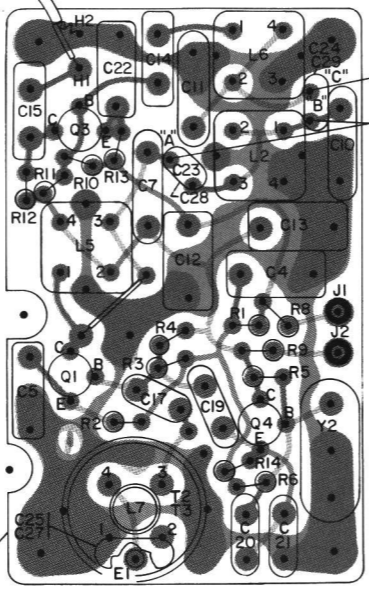
406-420 MHZ 450-470 MHZ  
 A432 - 1 FREQ - A434  
 A433 - 4 FREQ - A435



(19B216041, Sh. 1, Rev. 2)  
 (19B216041, Sh. 2, Rev. 2)

**2ND MIXER**

WIDE BAND - A422  
 NARROW BAND - A429

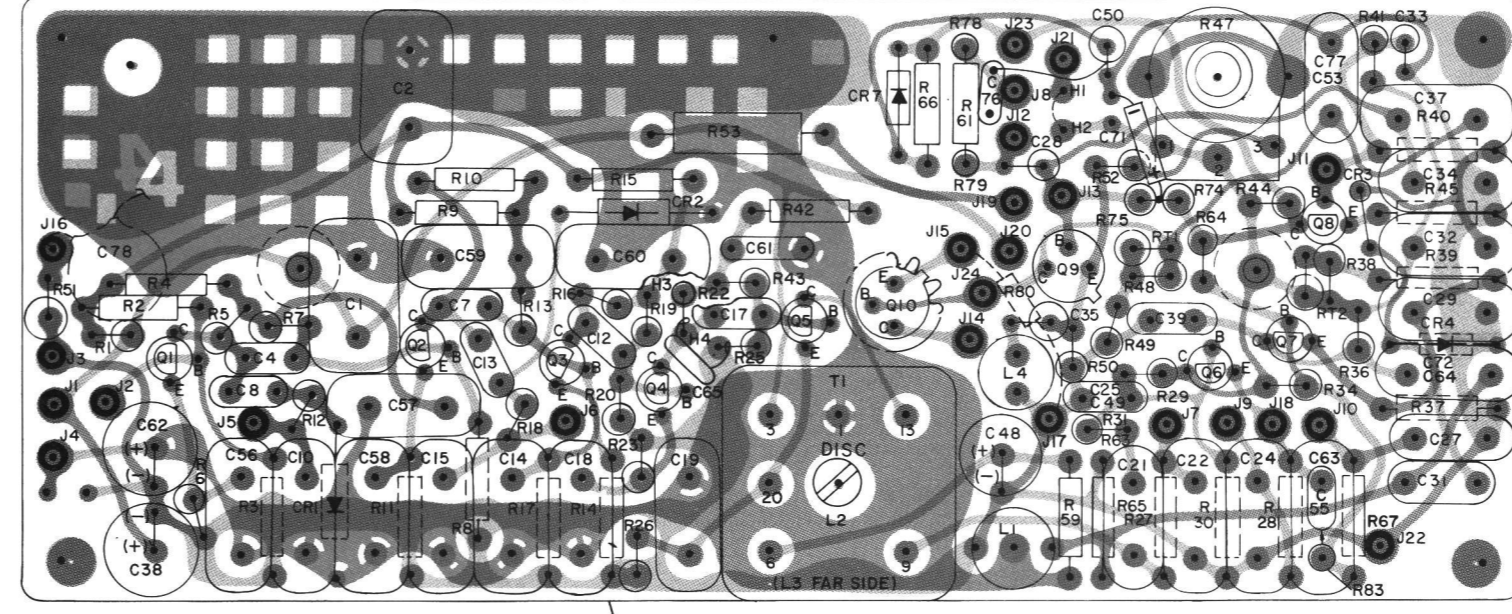


(19B205441, Sh. 1, Rev. 0)  
 (19B205441, Sh. 2, Rev. 0)

RESISTOR  
 LOADING  
 POINTS

**IF - AUDIO & SQUELCH BOARD**

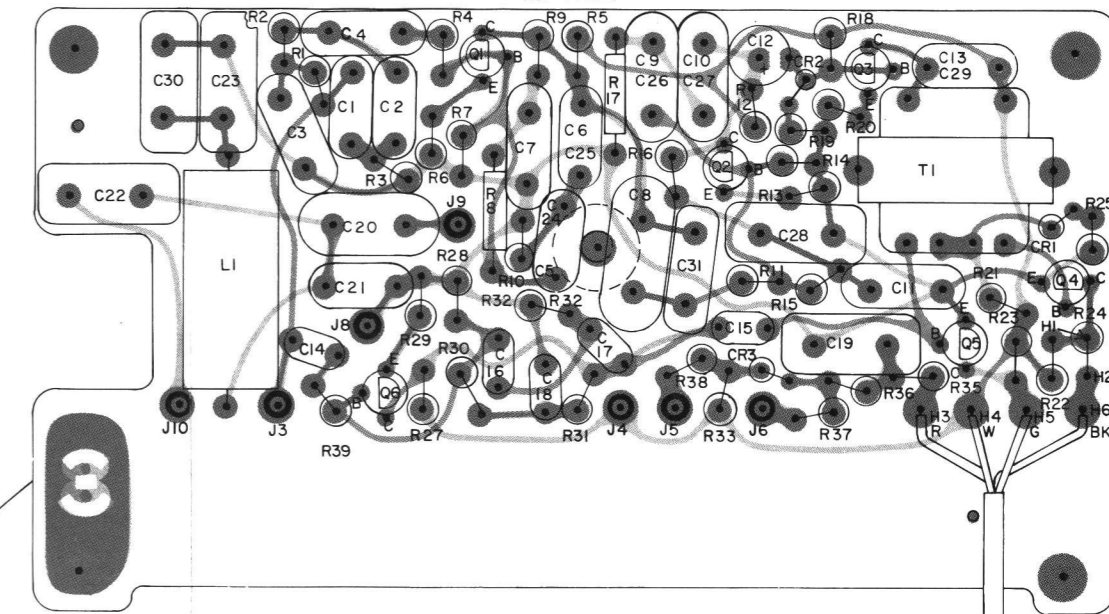
WIDE BAND - A423 (WITHOUT CHANNEL GUARD)  
 WIDE BAND - A424 (WITH CHANNEL GUARD)  
 NARROW BAND - A430 (WITHOUT CHANNEL GUARD)  
 NARROW BAND - A431 (WITH CHANNEL GUARD)



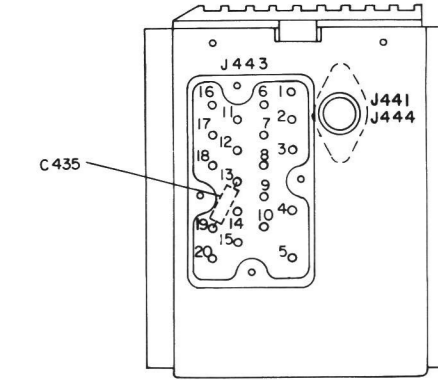
(19C303451, Sh. 1, Rev. 4)  
 (19C303451, Sh. 2, Rev. 4)

**CHANNEL GUARD**

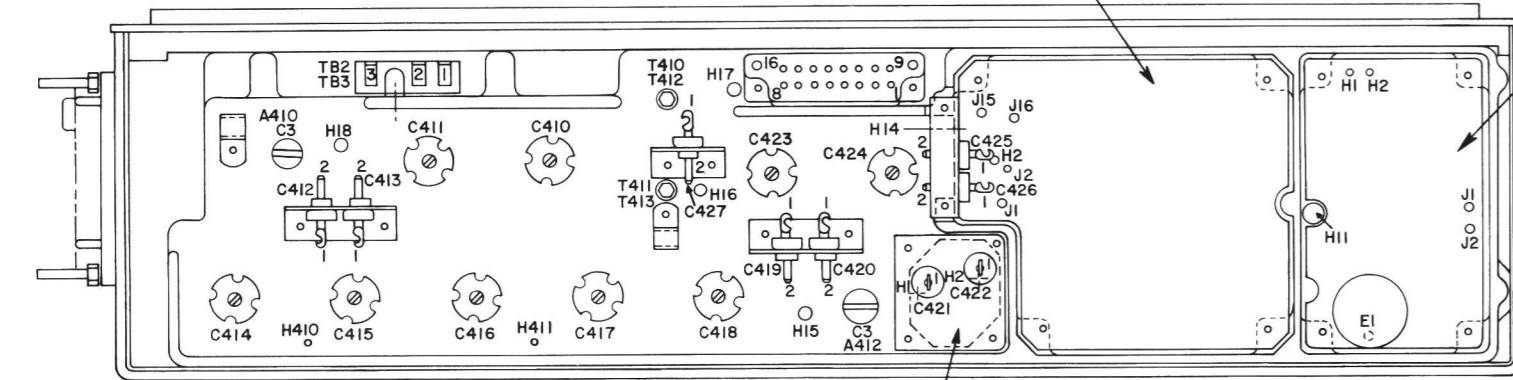
A427 (LOW TONE)  
 A426 (HI TONE)



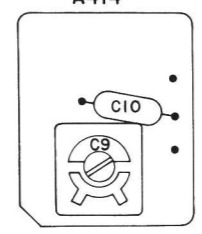
(19B204553, Sh. 1, Rev. 3)  
 (19B204553, Sh. 2, Rev. 3)



**TOP VIEW**  
 CENTRALIZED METERING JACK

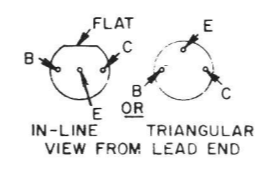


**1ST MIXER**  
 A414



← RUNS ON SOLDER SIDE  
 ← RUNS ON BOTH SIDES  
 ← RUNS ON COMPONENT SIDE

**LEAD IDENTIFICATION**  
 FOR A410, A412 & A414



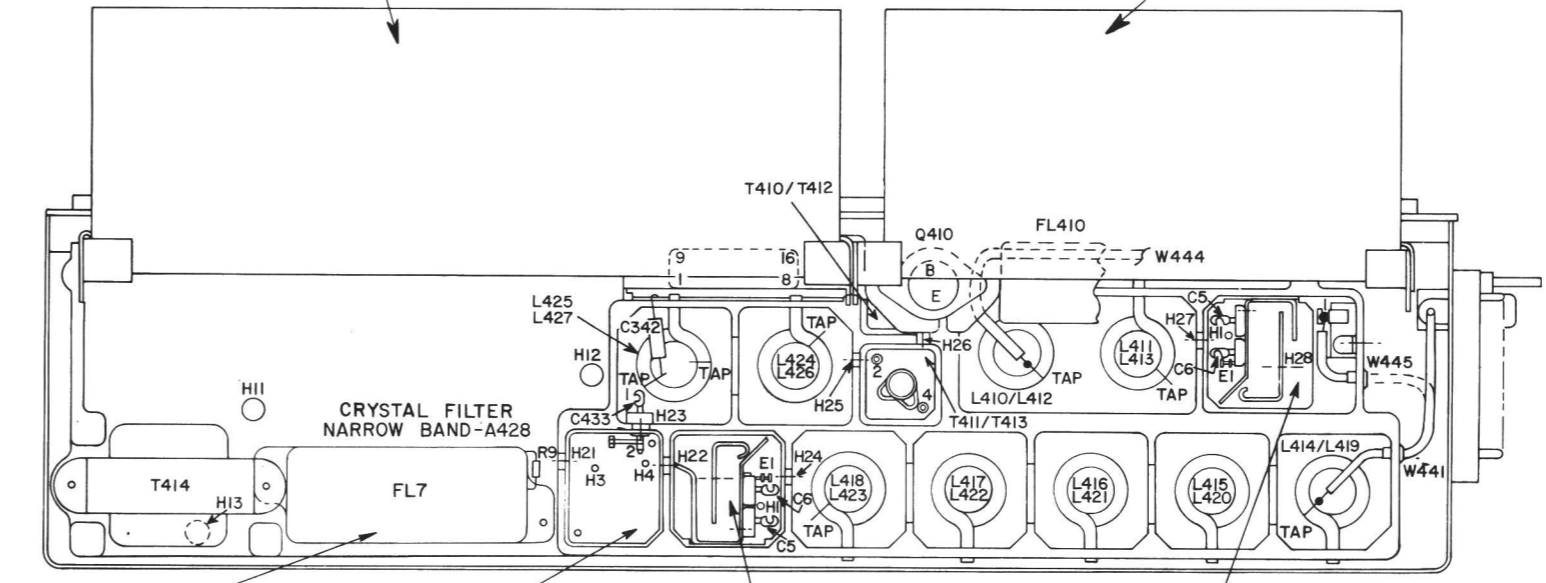
NOTE: LEAD ARRANGEMENT, AND NOT CASE SHAPE, IS DETERMINING FACTOR FOR LEAD IDENTIFICATION.

TRANSISTOR	EMITTER		BASE		COLLECTOR	
	-	+	-	+	-	+
AH23, AH24, AH30, AH31-01	2K	2K	13.5K	4.1K	4.1K	4.9K
-02	2K	2K	13.5K	4.1K	4.1K	5.2K
-03	2K	2K	13.5K	4.1K	4.1K	5.2K
-04	2K	2K	13.5K	4.1K	4.1K	5.2K
-05	350Ω	300Ω	13.5K	3.0K	1.0K	1.0K
-06	3.5K	3.5K	40.0K	7.5K	6K	2 MEG
-07	2K	2K	13.0K	5.0K	11K	19.0K
-08	180Ω	180Ω	1.5MEG	3.2K	13K	17.0K
-09	2.2K	2.2K	5K	50.0K	2.3K	2.3K
-10	100Ω	10Ω	2Ω	2.2K	1Ω	1Ω *
A423, A424, A430, A431-01	100Ω	10Ω	2Ω	100Ω	1Ω	1Ω *
AH15/AH20-01	470Ω	1K	10.5K	250Ω	110Ω	110Ω
AH15/AH20-02	2800Ω	140Ω	100Ω	100Ω	70Ω	150Ω
A410-Q1/A412-02	200Ω	400Ω	600Ω	350Ω	190Ω	225Ω
AH14-03	3.9K	10K	1.6K	1.6K	500Ω	600Ω
AH22/AH23-01	430Ω	5.5K	8.5K	430Ω	200Ω	200Ω
AH22/AH23-03	2.2K	2.3K	2.2K	2.1K	2.8K	3.3K
AH22/AH23-04	400Ω	10K	5.3K	430Ω	200Ω	200Ω
AH32/AH35-01	26.0Ω	140Ω	100Ω	160Ω	70Ω	150Ω

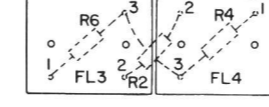
\* JUMPER FROM T414 PIN #1 TO C425-C426

(19R621218, Rev. 4)

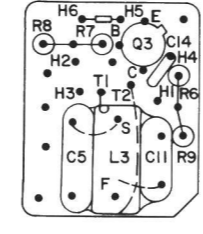
**BOTTOM VIEW**



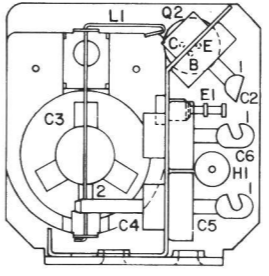
**CRYSTAL FILTER**  
 WIDE BAND - A421



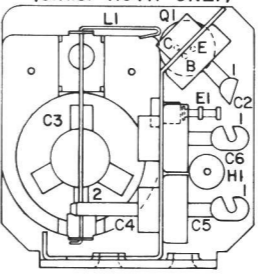
**1ST MIXER**  
 A414



**RF AMPLIFIER**  
 A412



**RF AMPLIFIER**  
 A410 (U.S. RCVR ONLY)



TRANSISTOR	EMITTER		BASE		COLLECTOR	
	-	+	-	+	-	+
A427/A426	56Ω	56Ω	8.3K	145Ω	6.8K	9.0K
Q2	270Ω	270Ω	8K	500Ω	6.5K	5.0K
Q3	1K	1K	75K	3.5K	2.5K	2.5K
Q4	1Ω	1Ω	14K	10Ω	2.3K	2.3K
Q5	1Ω	1Ω	14K	10Ω	2.3K	2.3K
Q6	22Ω	22Ω	4.5K	90Ω	3.4K	3.4K

**RESISTANCE READINGS**

ALL READINGS ARE TYPICAL READINGS MEASURED WITH A 20,000 OHM-PER-VOLT METER, AND WITH CONTROL CABLE DISCONNECTED (OR IN STATIONS, PLUG TO J443 DISCONNECTED). READINGS ARE MADE WITH A SHORTING JUMPER CONNECTED FROM C425-1 (+10V) TO C426-1 (-10), AND ARE MEASURED FROM TRANSISTOR PINS TO C425-1. +OR - SIGNS SHOW METER LEAD TO C425-1.

**CAUTION**

ALWAYS REMOVE THE SHORTING JUMPER AFTER MAKING RESISTANCE READINGS. APPLYING POWER WITH THE SHORTING JUMPER CONNECTED MAY DAMAGE THE UNIT.

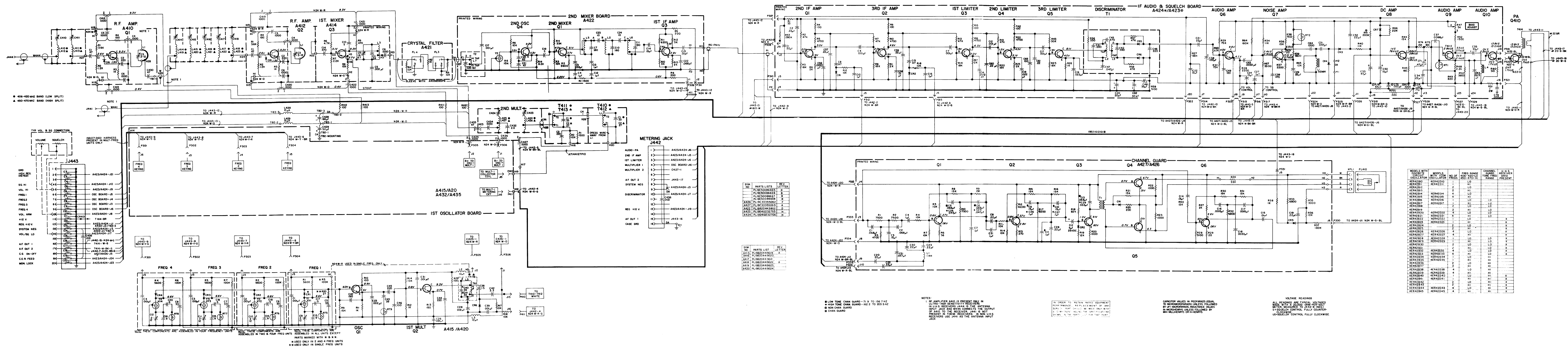
**FOR READINGS OF: USE SCALE:**

L-100 Ω	X 1
100-1K Ω	X 10
1K-50K Ω	X 1,000
50K Ω	X 100,000

**OUTLINE DIAGRAM**

406 - 470 MHZ MASTR RECEIVERS  
 MODELS 4ER42B10-45 & 4ER42D10-45





(19D413090, Rev. 1)

(19R621210, Rev. 7)

**SCHEMATIC DIAGRAM**  
 406 — 470 MHz MASTR RECEIVERS  
 MODELS 4ER42B10-45 & 4ER42D10-45

PARTS LIST

LBI-3541E 406 - 470 MHz RECEIVER MODEL 4R42B10-45 (STANDARD) MODEL 4R42D10-45 (TCOM)

Table with columns: SYMBOL, GE PART NO., DESCRIPTION. Contains parts like C1 5496218P755, C2 549392P105, C3 748438P92, etc.

Table with columns: SYMBOL, GE PART NO., DESCRIPTION. Contains parts like R6 3R152P472J, R7 3R152P222J, R8 3R152P103J, etc.

Table with columns: SYMBOL, GE PART NO., DESCRIPTION. Contains parts like Q1 and Q2 19A115330P1, R1 thru R4 3R152P562J, R5 thru R8 3R152P104K, etc.

Table with columns: SYMBOL, GE PART NO., DESCRIPTION. Contains parts like A422 SECOND MIXER ASSEMBLY, C4\* 19A116080P7, C5\* 5491189P106, etc.

Table with columns: SYMBOL, GE PART NO., DESCRIPTION. Contains parts like L5 19C311181G8, L6\* 19C311181G8, C4\* 19A116080P7, etc.

Table with columns: SYMBOL, GE PART NO., DESCRIPTION. Contains parts like C17 5494481P112, C18 and C19 19A115028P109, C20\* 19A115680P103, etc.

Table with columns: SYMBOL, GE PART NO., DESCRIPTION. Contains parts like J1 thru J24 4033513P4, L1 4031476G1, L4 5491736P6, etc.

Table with columns: SYMBOL, GE PART NO., DESCRIPTION. Contains parts like R39 3R77P562J, R40 3R77P113J, R41 3R77P204J, etc.

**STEP 1 - QUICK CHECKS**

SYMPTOM	PROCEDURE
NO SUPPLY VOLTAGE	Check power connections and continuity of supply leads, and check fuse in power supply. If fuse is blown, check receiver for short circuits.
NO REGULATED 10 VOLTS	Check the 12-volt supply. Then check regulator circuit (See Troubleshooting Procedure for Power Supply).
LOW 2ND LIM READING	Check supply voltages and then check oscillator reading at J442-4 & -5 as shown in STEP 2. Make SIMPLIFIED VTVM GAIN CHECKS from 2nd Mixer through 2nd Limiter stages as shown in STEP 2.
LOW OSCILLATOR READING	Check alignment of Oscillator (Refer to Front End Alignment Procedure). Check voltage and resistance reading of 1st Oscillator/Multiplier Q1/Q2. Check crystal Y1.
LOW RECEIVER SENSITIVITY	Check Front End Alignment (Refer to Receiver Alignment Procedure). Check antenna connections, cable and relay. Check voltage and resistance readings of RF Amp and 1st and 2nd Mixers. Make SIMPLIFIED GAIN CHECKS (STEP 2).
LOW AUDIO	Check Audio PA (Q410) output current at J442-1. If reading is low-- a. Check BIAS ADJ for 0.65 VDC at J442-1 and -8 (STEP 2). b. Check Q410. Check unquieted voltage readings in Audio section (Refer to Receiver Schematic Diagram). Check voltage and resistance readings on Channel Guard receiver.
IMPROPER SQUELCH OPERATION	Check voltage and resistance readings of Squelch circuit (Refer to Receiver Schematic Diagram).
DISCRIMINATOR IDLING TOO FAR OFF ZERO	See if discriminator zero is on 455 KC.

**STEP 3 - VOLTAGE RATIO READINGS**

**EQUIPMENT REQUIRED:**

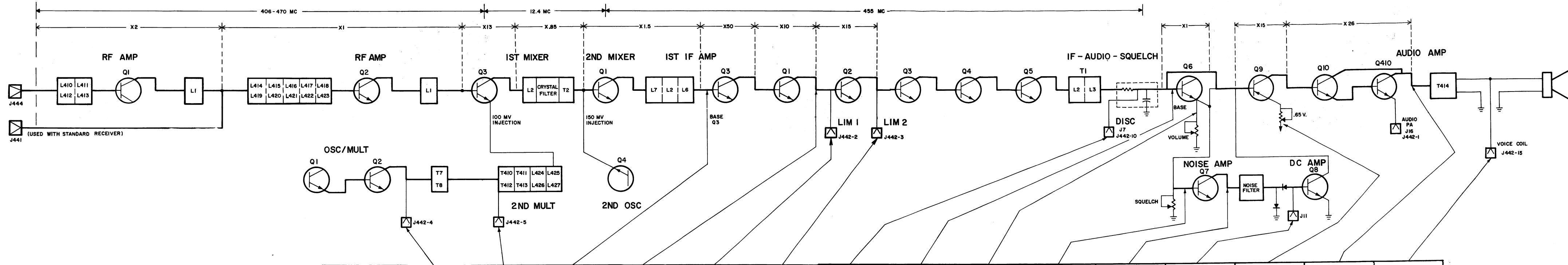
- RF VOLTMETER (SIMILAR TO BOONTON MODEL 91-CA OR MILLIVAC TYPE MV-18-C).
- SIGNAL ON RECEIVER FREQUENCY (BELOW SATURATION). CORRECT FREQUENCY CAN BE DETERMINED BY ZEROING THE DISCRIMINATOR.
- AC-VTVM FOR AUDIO STAGES, WITH SIGNAL GENERATOR SET FOR ONE MILLIVOLT MODULATED BY 1 KC WITH 10 KC DEVIATION.

**PROCEDURE**

- APPLY PROBE TO INPUT OF STAGE (FOR EXAMPLE, BASE OF RF AMP). PEAK RESONANT CIRCUIT OF STAGE BEING MEASURED AND TAKE VOLTAGE READING (E<sub>1</sub>).
- MOVE PROBE TO INPUT OF FOLLOWING STAGE (1ST MIXER\*). REPEAT FIRST RESONANT CIRCUIT THEN PEAK CIRCUIT BEING MEASURED AND TAKE READING (E<sub>2</sub>).
- CONVERT READINGS BY MEANS OF THE FOLLOWING FORMULA.

$$\text{VOLTAGE RATIO} = \frac{E_2}{E_1}$$

- CHECK RESULTS WITH TYPICAL VOLTAGE RATIOS SHOWN ON DIAGRAM.
- \* NOTE: ON 1ST MIXER, REMOVE CRYSTAL BEFORE MEASURING BASE VOLTAGE. REPLACE CRYSTAL TO MEASURE COLLECTOR VOLTAGE.  
ON 2ND MIXER, INCREASE SIGNAL INPUT TO APPROX. 0.3 V TO OVERRIDE INJECTION VOLTAGE.



**STEP 2 - SIMPLIFIED VTVM GAIN CHECKS**

**EQUIPMENT REQUIRED:**

- VTVM-AC & DC
- SIGNAL GENERATOR (MEASUREMENTS M560 EQUIV.)

**PRELIMINARY STEPS:**

- SET VOLUME CONTROL FULLY CLOCKWISE.
- SET SQUELCH CONTROL FULLY COUNTERCLOCKWISE.
- RECEIVER SHOULD BE PROPERLY ALIGNED.
- CONNECT SIGNAL GENERATOR TO ANTENNA JACK.
- VTVM CONNECTS BETWEEN GROUND AND POINTS INDICATED BY ARROWS.

	SIGNAL GENERATOR INPUT MAINTAIN SETTINGS AT DISCRIMINATOR ZERO	UNMODULATED	UNMODULATED	10 MICROVOLT UNMODULATED	.5 MICROVOLT UNMODULATED	STANDARD SIGNAL - (1 MILLIVOLT AT 455 KC FREQ. MODULATED BY 1 KC WITH 10 KC DEVIATION)	STANDARD SIGNAL	STANDARD SIGNAL	STANDARD SIGNAL	STANDARD SIGNAL	NO SIGNAL	NO SIGNAL	STANDARD SIGNAL	STANDARD SIGNAL	
PROCEDURE			INCREASE SIGNAL GENERATOR OUTPUT FROM ZERO UNTIL VTVM READING DECREASES BY 5% DC *	INCREASE SIGNAL GENERATOR OUTPUT FROM ZERO UNTIL VTVM READING DECREASES TO MINIMUM DC *									VOLUME CONTROL IN FULL COUNTERCLOCKWISE POSITION	ADJUST VOLUME CONTROL FOR RATED 2 WATT OUTPUT ACROSS 3.2 OHM LOAD	
READING	1.0 VDC	1.0 VDC	GENERATOR OUTPUT SHOULD BE APPROX. 2000 MICROVOLTS	GENERATOR OUTPUT SHOULD BE APPROX. 300 MICROVOLTS	1.5 VDC	1.5 VDC	0.1 VAC	1.5 VAC	1.5 VAC	0.07 VAC	2.5 VAC	2.0 VDC	ADJUST FOR 0.65VDC WITH VTVM ON J442-1 AND J442-8	8.5 VAC	2.53 VAC

\* NEG LEAD OF VTVM TO -10V.

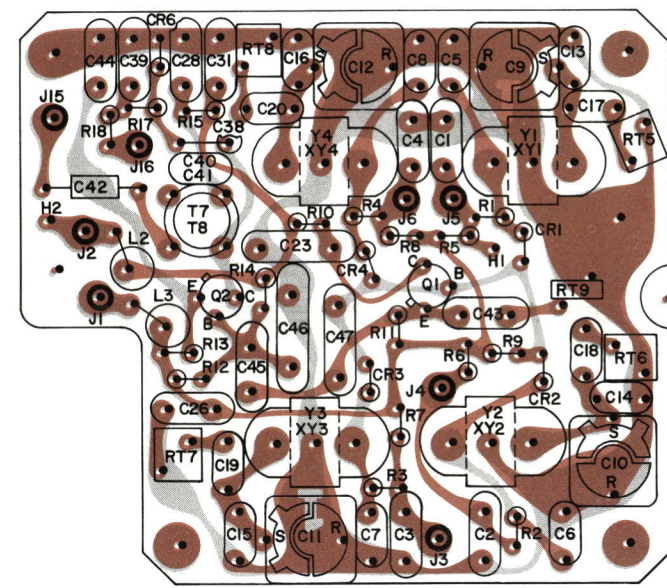
(RC-1243)

**TROUBLESHOOTING PROCEDURE**

406 - 470 MC, MASTR RECEIVER  
MODELS 4ER42B10-15 &  
MODELS 4ER42B22-27

**1ST OSCILLATOR/MULTIPLIER**

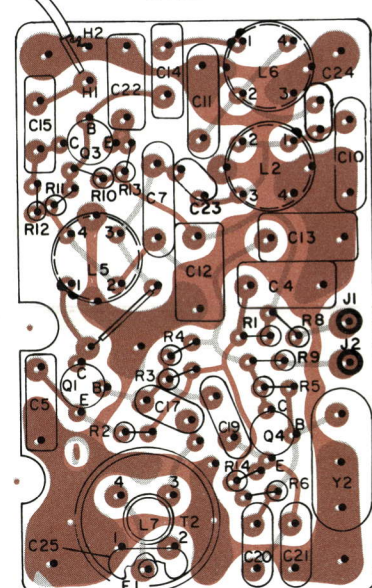
406-420 MC 450-470 MC  
 A415-1 FREQ - A418  
 A416-2 FREQ - A419  
 A417-4 FREQ - A420



(19B204934, Sh. 1, Rev. 1)  
 (19B204934, Sh. 2, Rev. 1)

P2 TO J4 ON IF-AUDIO & SQUELCH BOARD  
 P1 TO J2 ON IF-AUDIO & SQUELCH BOARD

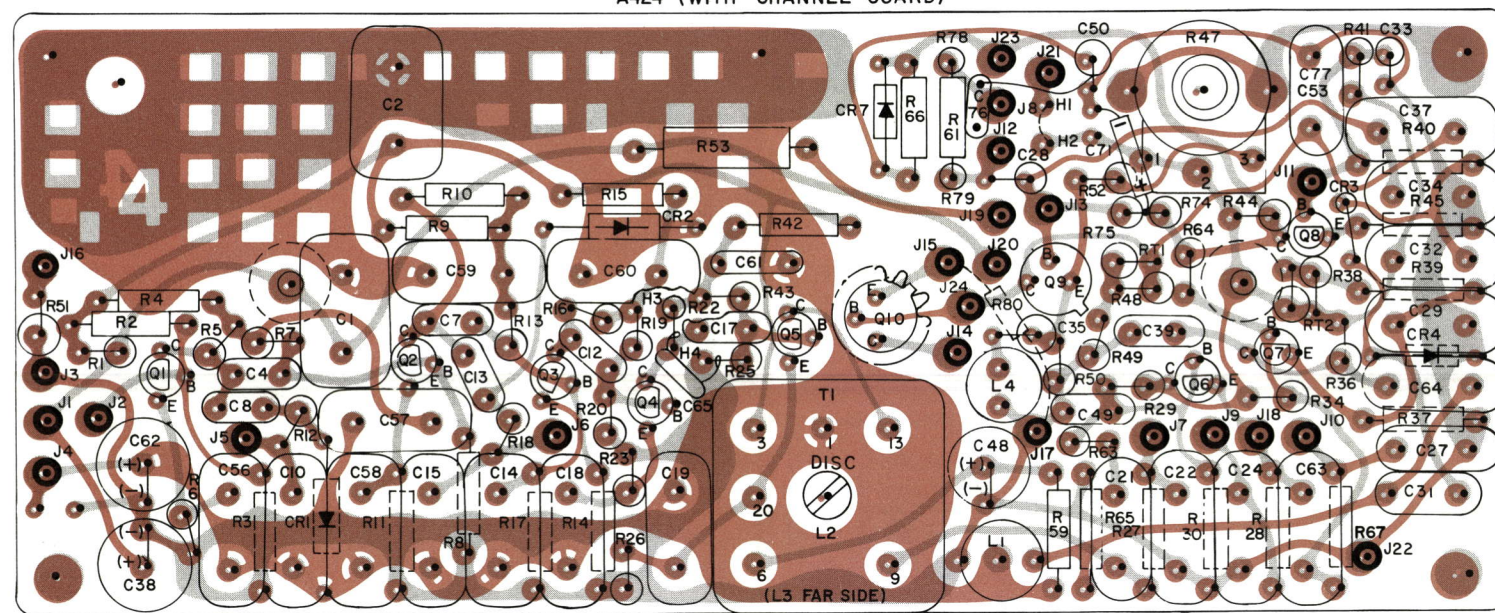
**2ND MIXER**  
A422



(19B205441, Sh. 1, Rev. 0)  
 (19B205441, Sh. 2, Rev. 0)

**IF-AUDIO & SQUELCH BOARD**

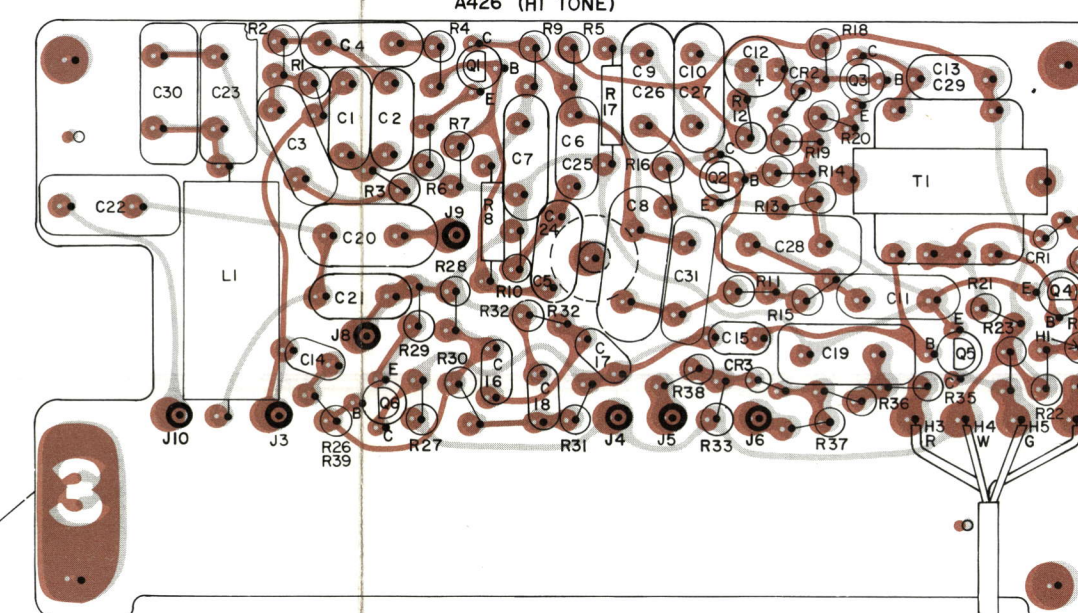
A423 (WITHOUT CHANNEL GUARD)  
 A424 (WITH CHANNEL GUARD)



(19C303451, Sh. 1, Rev. 4)  
 (19C303451, Sh. 2, Rev. 4)

**CHANNEL GUARD**

A425 (LOW TONE)  
 A426 (HI TONE)

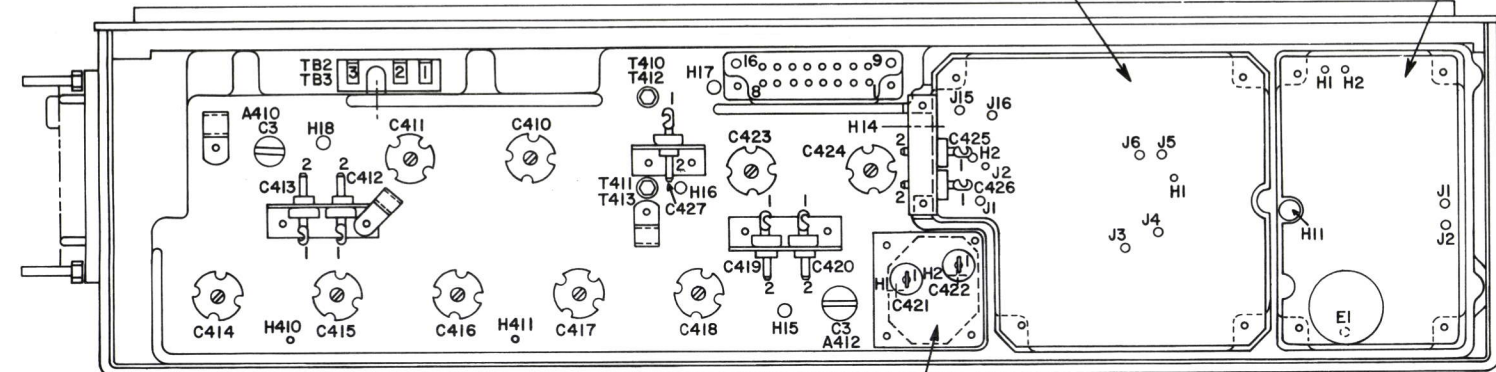


(19B204553, Sh. 1, Rev. 3)  
 (19B204553, Sh. 2, Rev. 3)

TO DECODER REED FL410

**TOP VIEW**

CENTRALIZED METERING JACK

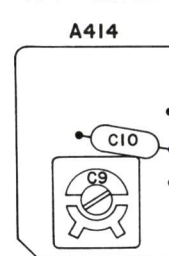


← RUNS ON SOLDER SIDE

← RUNS ON BOTH SIDES

← RUNS ON COMPONENT SIDE

**1ST MIXER**  
A414

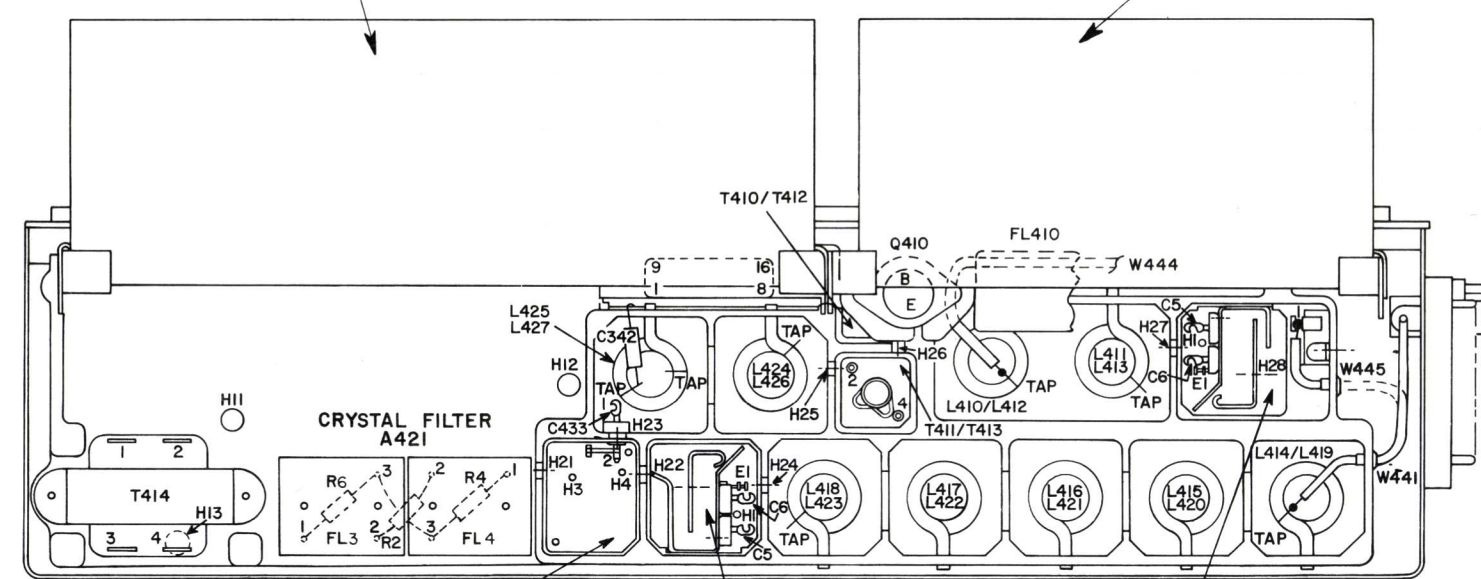


TRANSISTOR	EMITTER		BASE		COLLECTOR	
	-	+	-	+	-	+
A424-01	2K	2K	13.5K	4.1K	4.1K	4.0K
A424-02	2K	2K	13.5K	4.1K	4.1K	5.2K
A424-03	2K	2K	13.5K	4.1K	4.1K	5.2K
A424-04	2K	2K	13.5K	4.1K	4.1K	5.2K
A424-05	350Ω	300Ω	13.5K	3.0K	1.0K	1.0K
A424-06	3.5K	3.5K	40.0K	7.5K	5K	2 MEG
A424-07	2K	2K	13.0K	5.0K	11K	19.0K
A424-08	180Ω	180Ω	1.5MEG	3.2K	13K	17.0K
A424-09	2.2K	2.2K	5K	50.0K	2.3K	2.3K
A424-10	100Ω	100Ω	2.2K	2.2K	1Ω	1Ω *
A424-11	2Ω	2Ω	100Ω	100Ω	1Ω	1Ω *
A415/A420-01	470Ω	1K	10.5K	250Ω	110Ω	110Ω
A415/A420-02	280Ω	100Ω	100Ω	100Ω	70Ω	150Ω
A410-Q1/A412-02	200Ω	400Ω	600Ω	190Ω	225Ω	225Ω
A414-03	3.9K	10K	1.6K	1.6K	500Ω	600Ω
A422-01	430Ω	5.8K	8.5K	430Ω	200Ω	200Ω
A422-03	2.2K	2.3K	2.2K	2.1K	2.8K	3.3K
A422-04	400Ω	10K	5.3K	430Ω	200Ω	200Ω

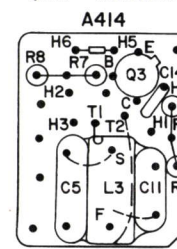
\* JUMPER FROM T414 PIN #1 TO C425-C426

(19R620748, Rev. 8)

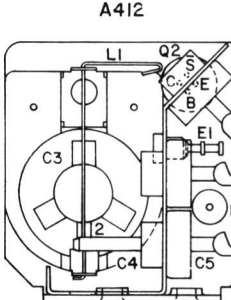
**BOTTOM VIEW**



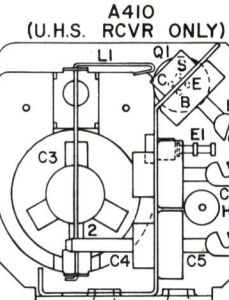
**1ST MIXER**  
A414



**RF AMPLIFIER**  
A412



**RF AMPLIFIER**  
A410 (U.S. RCVR ONLY)



TRANSISTOR	EMITTER		BASE		COLLECTOR	
	-	+	-	+	-	+
Q1	56Ω	56Ω	8.3K	145Ω	6.8K	9.0K
Q2	270Ω	270Ω	8K	500Ω	6.5K	5.0K
Q3	1K	1K	75K	3.5K	2.5K	2.5K
Q4	1Ω	1Ω	14K	10Ω	2.3K	2.3K
Q5	1Ω	1Ω	14K	10Ω	2.3K	2.3K
Q6	22Ω	22Ω	4.5K	90Ω	3.4K	3.4K

**RESISTANCE READINGS**

ALL READINGS ARE TYPICAL READINGS MEASURED WITH A 20,000 OHM-PER-VOLT METER, AND WITH CONTROL CABLE DISCONNECTED (OR IN STATIONS, PLUG TO J443 DISCONNECTED). READINGS ARE MADE WITH A SHORTING JUMPER CONNECTED FROM C425-1 (+10V) TO C426-1 (-10V), AND ARE MEASURED FROM TRANSISTOR PINS TO C425-1, +0K - SIGNS SHOW METER LEAD TO C425-1.

**CAUTION**

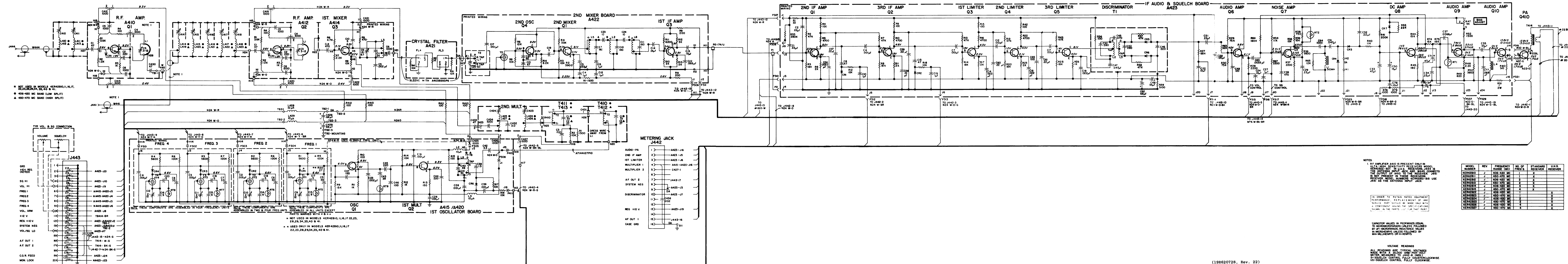
ALWAYS REMOVE THE SHORTING JUMPER AFTER MAKING RESISTANCE READINGS. APPLYING POWER WITH THE SHORTING JUMPER CONNECTED MAY DAMAGE THE UNIT

FOR READINGS OF: USE SCALE:

1-100Ω	X 1
100-1K Ω	X 10
1K-50K Ω	X 1,000
50K Ω	X 100,000

**OUTLINE DIAGRAM**

406 - 470 MC, MASTR RECEIVER  
 MODELS 4ER42B10-15 &  
 MODELS 4ER42B22-27



(19R620728, Rev. 22)

**SCHEMATIC DIAGRAM**  
 406-420 MC & 450-470 MC MASTER  
 RECEIVER MODELS 4ER22B10-15 &  
 MODELS 4ER42B22-27

PARTS LIST

LBI-3541B  
406-470 MC RECEIVER  
MODELS 4ER42B10-15, 22-27  
4ER42B10-15 (19ES00816 G1-6)  
4ER42B22-27 (19ES00816 G13-18)

Table with columns: SYMBOL, G-E PART NO., DESCRIPTION. Includes sub-assemblies like RF AMPLIFIER ASSEMBLY and FIRST MIXER ASSEMBLY.

Table with columns: SYMBOL, G-E PART NO., DESCRIPTION. Lists various electronic components like capacitors, resistors, and diodes.

Table with columns: SYMBOL, G-E PART NO., DESCRIPTION. Lists various electronic components like capacitors, resistors, and diodes.

Table with columns: SYMBOL, G-E PART NO., DESCRIPTION. Lists various electronic components like capacitors, resistors, and diodes.

Table with columns: SYMBOL, G-E PART NO., DESCRIPTION. Lists various electronic components like capacitors, resistors, and diodes.

Table with columns: SYMBOL, G-E PART NO., DESCRIPTION. Lists various electronic components like capacitors, resistors, and diodes.

Table with columns: SYMBOL, G-E PART NO., DESCRIPTION. Lists various electronic components like capacitors, resistors, and diodes.

Table with columns: SYMBOL, G-E PART NO., DESCRIPTION. Lists various electronic components like capacitors, resistors, and diodes.

\*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES

(CONT'D FROM PAGE 12) (LBI-3541)

SYMBOL	G-E PART NO	DESCRIPTION
----- SUBASSEMBLIES(Cont'd) -----		
----- CAPACITORS(Cont'd) -----		
C48	5495670-P9	Tubular, hermetically sealed, electrolytic: axial leads, 35 $\mu$ f +75% -10%, 15 VDCW; sim to Sprague 30D169A1.
C49	5496219-P822	Ceramic disc: temp-comp, radial leads, 120 pf $\pm$ 10%, 500 VDCW, temp coef -1500 PPM.
C50	5496267-P14	Tubular, hermetically sealed, tantalum, dry solid: axial leads, 15 $\mu$ f $\pm$ 20%, 20 VDCW; sim to Sprague 150D156X0020B2.
C53*	19A115028-P315	Mylar <sup>®</sup> dielectric, dipped phen: radial leads, 0.15 $\mu$ f $\pm$ 10%, 200 VDCW. Deleted by REV. G.
C56	19A115028-P102	Mylar <sup>®</sup> dielectric, dipped phen: radial leads, .0022 $\mu$ f $\pm$ 20%, 200 VDCW.
C57	19B209243-P9	Polyester dielectric: radial leads, 0.22 $\mu$ f $\pm$ 20%, 40 VDCW; sim to Amperex C280AA/P220K.
C58	19A115028-P107	Mylar <sup>®</sup> dielectric, dipped phen: radial leads, .01 $\mu$ f $\pm$ 20%, 200 VDCW.
C59 thru C61	19B209243-P9	Polyester dielectric: radial leads, .022 $\mu$ f $\pm$ 20%, 40 VDCW; sim to Amperex C280AA/P220K.
C62	5496267-P11	Tubular, hermetically sealed, tantalum, dry solid: axial leads, 68 $\mu$ f $\pm$ 20%, 15 VDCW; sim to Sprague Type 150D.
C63	19A115028-P103	Mylar <sup>®</sup> dielectric, dipped phen: radial leads, .0033 $\mu$ f $\pm$ 20%, 200 VDCW.
C64	4029003-P8	Silver mica, dipped phen: radial leads, .001 $\mu$ f $\pm$ 5%, 500 VDCW; sim to Electro Motive Type DM-20.
C65	5496218-P821	Ceramic disc: temp-comp, radial leads, 100 pf $\pm$ 10%, 500 VDCW, temp coef -1500 PPM.
C71*	5496267-P28	Tubular, hermetically sealed, 0.47 $\mu$ f $\pm$ 20%, 35 VDCW. Added by REV. D.
C76*	19B209243-P7	Polyester: 0.1 $\mu$ f $\pm$ 20%, 40 VDCW. Added by REV. G.
C77*	19B209243-P6	Polyester: 0.068 $\mu$ f $\pm$ 20%, 40 VDCW. Added by REV. G.
----- DIODES AND RECTIFIERS -----		
CR1 and CR2	7777146-P3	Germanium; sim to Type 1N90.
CR3 and CR4	19A115250-P1	Silicon.
CR7	19A115250-P1	Silicon.
----- JACKS AND RECEPTACLES -----		
J1 thru J24	4033513-P4	Contact, electrical: sim to Bead Chain L93-3.
----- INDUCTORS -----		
L1	PL-4031476-G1 7773023-P25	Choke. Includes: Tuning slug.
L4	5491736-P6	Choke: 3.5 mh $\pm$ 10% ind at 1 KC, 2.5 ohms DC res max; sim to Aladdin 33-494.
----- TRANSISTORS -----		
Q1 thru Q3	19A115123-P1	Silicon, NPN; sim to Type 2N2712.
Q4* and Q5*	19A115552-P1	Silicon, NPN; sim to Type 2N2712. Changed by REV. D.
Q6 thru Q8	19A115123-P1	Silicon, PNP; sim to Type 2N2712.
Q9	19A115247-P1	Silicon, PNP; sim to Type 2N1024.
Q10	19A115300-P1	Silicon, NPN; sim to Type 2N3053.

SYMBOL	G-E PART NO	DESCRIPTION
----- SUBASSEMBLIES(Cont'd) -----		
----- RESISTORS -----		
R1	3R77-P330K	Fixed composition: 33 ohms $\pm$ 10%, 1/2 w.
R2	3R77-P473K	Fixed composition: 47,000 ohms $\pm$ 10%, 1/2 w.
R3	3R77-P183J	Fixed composition: 18,000 ohms $\pm$ 5%, 1/2 w.
R4	3R77-P101K	Fixed composition: 100 ohms $\pm$ 10%, 1/2 w.
R5	3R77-P472K	Fixed composition: 4700 ohms $\pm$ 10%, 1/2 w.
R6	3R77-P202J	Fixed composition: 2000 ohms $\pm$ 5%, 1/2 w.
R7	3R77-P473K	Fixed composition: 47,000 ohms $\pm$ 10%, 1/2 w.
R8	3R77-P183J	Fixed composition: 18,000 ohms $\pm$ 5%, 1/2 w.
R9	3R77-P101K	Fixed composition: 100 ohms $\pm$ 10%, 1/2 w.
R10	3R77-P472K	Fixed composition: 4700 ohms $\pm$ 10%, 1/2 w.
R11	3R77-P202J	Fixed composition: 2000 ohms $\pm$ 5%, 1/2 w.
R12	3R77-P103K	Fixed composition: 10,000 ohms $\pm$ 10%, 1/2 w.
R13	3R77-P473K	Fixed composition: 47,000 ohms $\pm$ 10%, 1/2 w.
R14	3R77-P183J	Fixed composition: 18,000 ohms $\pm$ 5%, 1/2 w.
R15	3R77-P101K	Fixed composition: 100 ohms $\pm$ 10%, 1/2 w.
R16	3R77-P472K	Fixed composition: 4700 ohms $\pm$ 10%, 1/2 w.
R17	3R77-P202J	Fixed composition: 2000 ohms $\pm$ 5%, 1/2 w.
R18	3R77-P103K	Fixed composition: 10,000 ohms $\pm$ 10%, 1/2 w.
R19	3R77-P473K	Fixed composition: 47,000 ohms $\pm$ 10%, 1/2 w.
R20	3R77-P183J	Fixed composition: 18,000 ohms $\pm$ 5%, 1/2 w.
R22	3R77-P472K	Fixed composition: 4700 ohms $\pm$ 10%, 1/2 w.
R23	3R77-P202J	Fixed composition: 2000 ohms $\pm$ 5%, 1/2 w.
R25	3R77-P183J	Fixed composition: 18,000 ohms $\pm$ 5%, 1/2 w.
R26	3R77-P102J	Fixed composition: 1000 ohms $\pm$ 5%, 1/2 w.
R27	3R77-P683K	Fixed composition: 68,000 ohms $\pm$ 10%, 1/2 w.
R28	3R77-P222J	Fixed composition: 2200 ohms $\pm$ 5%, 1/2 w.
R29 and R30	3R77-P753J	Fixed composition: 75,000 ohms $\pm$ 5%, 1/2 w.
R32*	3R77-P102J	Fixed composition: 1000 ohms $\pm$ 5%, 1/2 w. Deleted by REV. G.
R34	3R77-P113K	Fixed composition: 11,000 ohms $\pm$ 10%, 1/2 w.
R36	3R77-P153K	Fixed composition: 15,000 ohms $\pm$ 10%, 1/2 w.
R37	3R77-P222J	Fixed composition: 2200 ohms $\pm$ 5%, 1/2 w.
R38	3R77-P751J	Fixed composition: 750 ohms $\pm$ 5%, 1/2 w.
R39	3R77-P562J	Fixed composition: 5600 ohms $\pm$ 5%, 1/2 w.
R40	3R77-P113K	Fixed composition: 11,000 ohms $\pm$ 10%, 1/2 w.
R41	3R77-P204K	Fixed composition: 0.2 megohm $\pm$ 10%, 1/2 w.
R42	3R77-P101K	Fixed composition: 100 ohms $\pm$ 10%, 1/2 w.
R43	3R77-P473K	Fixed composition: 47,000 ohms $\pm$ 10%, 1/2 w.
R44	3R77-P153K	Fixed composition: 15,000 ohms $\pm$ 10%, 1/2 w.
R45	3R77-P181K	Fixed composition: 180 ohms $\pm$ 10%, 1/2 w.
R46*	3R77-P33K	Fixed composition: 33,000 ohms $\pm$ 10%, 1/2 w. Deleted by REV. D.
R47	19B209115-P1	Variable, carbon film: 5000 ohms $\pm$ 20%, 0.15 w, linear taper; sim to CTS Type UPE-70.
R48	3R77-P222J	Fixed composition: 2200 ohms $\pm$ 5%, 1/2 w.
R49	3R77-P821K	Fixed composition: 820 ohms $\pm$ 10%, 1/2 w.
R50	3R77-P392K	Fixed composition: 3900 ohms $\pm$ 10%, 1/2 w.
R51	19B209022-P15	Wirewound, phen: 1 ohm $\pm$ 5%, 2 w; sim to IRC Type BWH.
R52	3R77-P152K	Fixed composition: 1500 ohms $\pm$ 10%, 1/2 w.

(CONT'D ON PAGE 14)

*File 1086*

(CONT'D FROM PAGE 13) (LBI-3541)

SYMBOL	G-E PART NO	DESCRIPTION
----- SUBASSEMBLIES(Cont'd) -----		
----- RESISTORS(Cont'd) -----		
R53	5495948-P444	Deposited carbon, epoxy coated: 0.28 megohm $\pm 1\%$ , 1/2 w; sim to Texas Instruments Type CDI/2MR.
R59	3R77-P512K	Fixed composition: 5100 ohms $\pm 10\%$ , 1/2 w.
R63	3R77-P623J	Fixed composition: 62,000 ohms $\pm 5\%$ , 1/2 w.
R64*	3R77-P184K 3R77-P224K	Fixed composition: 0.18 megohm, $\pm 10\%$ , 1/2 w. In REV. H and earlier: Fixed composition: 0.22 megohm $\pm 10\%$ , 1/2 w.
R65	3R77-P123K	Fixed composition: 12,000 ohms $\pm 10\%$ , 1/2 w.
R66	3R77-P223K	Fixed composition: 22,000 ohms $\pm 10\%$ , 1/2 w.
R67	3R77-P332J	Fixed composition: 3300 ohms $\pm 5\%$ , 1/2 w.
R74*	C377-P153K	Fixed composition: 15,000 ohms, $\pm 10\%$ , 1/2 w. Added by REV. D.
R75*	C377-P183K	Fixed composition: 18,000 ohms, $\pm 10\%$ , 1/2 w. Added by REV. D.
R78* and R79*	3R152-P102K	Fixed composition: 1000 ohms $\pm 10\%$ , 1/4 w. Added by REV. G.
R80*	3R152-P511J	Fixed composition: 510 ohms $\pm 5\%$ , 1/4 w. Added by REV. H.
----- THERMISTORS -----		
RT1	19B209143-P2	Rod: axial leads, 4000 ohms $\pm 10\%$ res, 1 w max; sim to Globar Type 789F-12.
RT2	19B209143-P3	Rod: axial leads, 850 ohms $\pm 10\%$ res, 1 w max; sim to Globar Type 789F.
----- TRANSFORMERS -----		
T1		DISCRIMINATOR ASSEMBLY PL-19C303612-G1
----- CAPACITORS -----		
C41 and C42	19B209186-P1	Ceramic disc: temp-comp, radial leads, 280 pf $\pm 5\%$ , 500 VDCW, temp coef -115 $\pm 30$ PPM.
C45	7489162-P43	Silver mica, dipped phen: radial leads, 470 pf $\pm 5\%$ , 300 VDCW; sim to Electro Motive Type DM-15.
C46	7489162-P35	Silver mica, dipped phen: radial leads, 220 pf $\pm 5\%$ , 500 VDCW; sim to Electro Motive Type DM-15.
C47	5491189-P4	Mylars dielectric, dipped epoxy: radial leads, .047 $\mu$ f $\pm 20\%$ , 50 VDCW; sim to Good-All Type 601PE.
----- DIODES AND RECTIFIERS -----		
CR5 and CR6	19A11250-P1	Silicon.
----- INDUCTORS -----		
L2 and L3	PL-19A121532-G1	Coil.
----- RESISTORS -----		
R56	3R152-P331J	Fixed composition: 330 ohms $\pm 5\%$ , 1/4 w.
R57 and R58	3R152-P473J	Fixed composition: 47,000 ohms $\pm 5\%$ , 1/4 w.

SYMBOL	G-E PART NO	DESCRIPTION
----- CAPACITORS -----		
C412 and C413	5493392-P7	Ceramic dielectric, feed-thru: .001 $\mu$ f +100% -0%, 500 VDCW; sim to Allen-Bradley Type FA5C. (Used in Models 4ER42B22-27).
C419 thru C422	5493392-P7	Ceramic dielectric, feed-thru: .001 $\mu$ f +100% -0%, 500 VDCW; sim to Allen-Bradley Type FA5C.
C425 thru C427	5493392-P7	Ceramic dielectric, feed-thru: .001 $\mu$ f +100% -0%, 500 VDCW; sim to Allen-Bradley Type FA5C.
C428 and C429	5496267-P11	Tubular, hermetically sealed, tantalum, dry solid: axial leads, 68 pf $\pm 20\%$ , 15 VDCW; sim to Sprague 150D68K0015R2.
C430	5496218-P755	Ceramic disc: temp-comp, radial leads, 47 pf $\pm 5\%$ , 500 VDCW, temp coef -750 PPM. (Used in Models 4ER42B22-27).
C431	5491601-P120	Tubular, molded: axial leads, 1 pf $\pm 5\%$ , 500 VDCW; sim to Quality Components Type MC.
C434	5494481-P12	Ceramic disc: radial leads, .001 $\mu$ f $\pm 10\%$ , 500 VDCW; sim to RMC Type JF Discap.
C435*	7774750-P4	Ceramic disc: .001 $\mu$ f, +100% -0%, 500 VDCW. Added by REV. B.
C436*	7774750-P6	Ceramic disc, .002 $\mu$ f, +100% -0%, 500 VDCW. Added by REV. B.
----- DIODES AND RECTIFIERS -----		
CR410	19A121975-P1	Silicon, capacitive.
----- JACKS AND RECEPTACLES -----		
J441	19B209122-P1	Connector, coaxial: includes cable (W441), approx 5 inches long. (Used in Models 4ER42B10-15).
J442	19B209125-P2	Connector: 18 contacts rated at 5 amps min at 1000 VDC max.
J443	PL-19C303426-G1	Connector: 20 pin contacts.
J444	19B209122-P2	Connector, coaxial: includes cable (W444), approx 7 inches long. (Used in Models 4ER42B22-27).
----- INDUCTORS -----		
L428 and L429	7488079-P18	Choke, RF: 15 $\mu$ h $\pm 10\%$ , 1.2 ohms DC res; sim to Jeffers 4421-9.
----- PLUGS -----		
P301 thru P303	4029840-P2	Contact, electrical: solder coated brass; sim to Amp 42827-2. (Used in Models 4ER42B12-15, 24-27).
P304 thru P309	4029840-P2	Contact, electrical: solder coated brass; sim to Amp 42827-2.
P310	4029840-P1	Contact, electrical: solder coated brass; sim to Amp 41854.
P311 thru P320	4029840-P2	Contact, electrical: solder coated brass; sim to Amp 42827-2.
P321	4029840-P1	Contact, electrical: solder coated brass; sim to Amp 41854.
P325	4029840-P2	Contact, electrical: solder coated brass; sim to Amp 42827-2.
P329	4029840-P2	Contact, electrical: solder coated brass; sim to Amp 42827-2.
P337	4029840-P2	Contact, electrical: solder coated brass; sim to Amp 42827-2. (Used in Models 4ER42B12-15, 24-27).
P410 and P411	4029840-P2	Contact, electrical: solder coated brass; sim to Amp 42827-2.

(CONT'D ON PAGE 15)



(CONT'D FROM PAGE 14) (LBI-3541)

SYMBOL	G-E PART NO	DESCRIPTION
		----- TRANSISTORS -----
Q410*	19A115527-P1 19A115527-P1	Silicon, NPN. In Models earlier than REV. A: Silicon, NPN.
		----- RESISTORS -----
R410 and R411	3R152-P101K	Fixed composition: 100 ohms ±10%, 1/4 w.
R412 and R413	3R152-P101K	Fixed composition: 100 ohms ±10%, 1/4 w. (Used in Models 4ER42B22-27).
		----- TRANSFORMERS -----
T410		COIL ASSEMBLY PL-19B204946-G1 (Used in Models 4ER42B10, 12, 14, 22, 24, 26)
		----- CAPACITORS -----
C1	5496218-P251	Ceramic disc: temp-comp, radial leads, 33 pf ±5%, 500 VDCW, temp coef -80 PPM.
		----- INDUCTORS -----
L1	19A121725-P1	Coil.
		----- MISCELLANEOUS -----
	5491798-P7	Tuning slug.
T411		COIL ASSEMBLY PL-19B204944-G1 (Used in Models 4ER42B10, 12, 14, 22, 24, 26)
		----- CAPACITORS -----
C1	5496218-P251	Ceramic disc: temp-comp, radial leads, 33 pf ±5%, 500 VDCW, temp coef -80 PPM.
C3*	5494481-P3 5494481-P11	Ceramic disc: 220 pf ±10%, 500 VDCW. In REV. E and earlier: Ceramic disc: radial leads, .001 pf ±20%, 500 VDCW; sim to RMC Type JF Discap.
		----- INDUCTORS -----
L1	19A121715-P1	Coil.
		----- RESISTORS -----
R1	3R152-P152J	Fixed composition: 1500 ohms ±5%, 1/4 w.
R2	3R152-P103K	Fixed composition: 10,000 ohms ±10%, 1/4 w.
		----- MISCELLANEOUS -----
	5491798-P7	Tuning slug.

SYMBOL	G-E PART NO	DESCRIPTION
		----- TRANSFORMERS (Cont'd) -----
T412		COIL ASSEMBLY PL-19B204946-G2 (Used in Models 4ER42B11, 13, 15, 23, 25, 27)
		----- CAPACITORS -----
C2	5496218-P249	Ceramic disc: temp-comp, radial leads, 27 pf ±5%, 500 VDCW, temp coef -80 PPM.
		----- INDUCTORS -----
L1	19A121725-P1	Coil.
		----- MISCELLANEOUS -----
	5491798-P7	Tuning slug.
T413		COIL ASSEMBLY PL-19B204944-G2 (Used in Models 4ER42B11, 13, 15, 23, 25, 27)
		----- CAPACITORS -----
C2	5496218-P249	Ceramic disc: temp-comp, radial leads, 27 pf ±5%, 500 VDCW, temp coef -80 PPM.
C3*	5494481-P3 5494481-P11	Ceramic disc: 220 pf ±10%, 500 VDCW. In REV. E and earlier: Ceramic disc: radial leads, .001 pf ±20%, 500 VDCW; sim to RMC Type JF Discap.
		----- INDUCTORS -----
L1	19A121715-P1	Coil.
		----- RESISTORS -----
R1	3R152-P152J	Fixed composition: 1500 ohms ±5%, 1/4 w.
R2	3R152-P103K	Fixed composition: 10,000 ohms ±10%, 1/4 w.
		----- MISCELLANEOUS -----
	5491798-P7	Tuning slug.
T414*	19B209082-P2  19B209083-P1	Audio freq: Pri 1: 19 ohms ±10% imp at 3 w, 0.866 ohm DC res max, Sec 1: 3.5 ohms ±10% imp at 3 w, 0.222 ohm DC res max. Used in Models earlier than REV. A: Audio freq: Pri 1: 19 ohms ±10% imp at 3 w, 0.866 ohm DC res max, Sec 1: 3.5 ohms ±10% imp at 3 w, 0.222 ohm DC res max.
		----- TERMINAL BOARDS -----
TB1	7487424-P2	Miniature, phen: 1 terminal. (Used in Models 4ER42B22-27).
TB2 and TB3	7487424-P24	Miniature, phen: 3 terminals.
		----- CABLES -----
W441		(Part of J441). (Used in Models 4ER42B10-15).
W444		(Part of J444). (Used in Models 4ER42B22-27).

(CONT'D ON PAGE 16)

(CONT'D FROM PAGE 13) (LBI-3541)

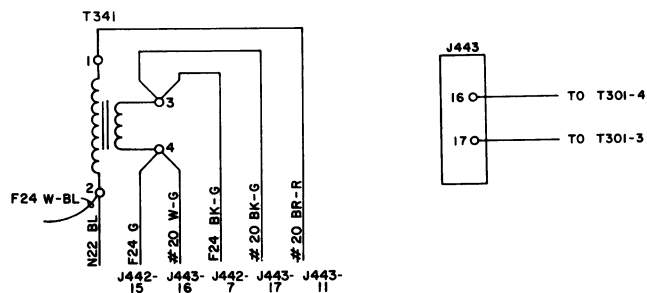
SYMBOL	G-E PART NO	DESCRIPTION
		----- CABLES(Cont'd) -----
W445	19B209044-P19	RF: 50 ohm imp, approx 4 inches. (Used in Models 4ER42B22-27).
		RF CIRCUIT ASSEMBLY
		PL-19C303673-G1 (4ER42B22, 24, 26) PL-19C303673-G2 (4ER42B23, 25, 27) PL-19C303673-G3 (4ER42B10, 12, 14) PL-19C303673-G4 (4ER42B11, 13, 15)
		----- CAPACITORS -----
C410 and C411		Refer to Mechanical Parts (RC-1221). (Used in Models 4ER42B22-27).
C414 thru C418		Refer to Mechanical Parts (RC-1221).
C423 and C424		Refer to Mechanical Parts (RC-1221).
C432	5491601-P25	Tubular, molded: axial leads, 2 pf ±10%, 500 VDCW sim to Quality Components Type MC.
C433	5493392-P3	Ceramic dielectric, feed-thru: 47 pf +100% -0%, 500 VDCW; sim to Allen-Bradley Type FA5C.
		----- INDUCTORS -----
L410	PL-19B204938-G7	Coil. (Used in Models 4ER42B10, 12, 14, 22, 24, 26).
L411	PL-19B204938-G9	Coil. (Used in Models 4ER42B10, 12, 14, 22, 24, 26).
L412	PL-19B204938-G8	Coil. (Used in Models 4ER42B11, 13, 15, 23, 25, 27).
L413	PL-19B204938-G10	Coil. (Used in Models 4ER42B11, 13, 15, 23, 25, 27).
L414	PL-19B204938-G11	Coil. (Used in Models 4ER42B10, 12, 14, 22, 24, 26).
L415 thru L417	19B204936-P1	Coil. (Used in Models 4ER42B10, 12, 14, 22, 24, 26).
L418	PL-19B204938-G5	Coil. (Used in Models 4ER42B10, 12, 14, 22, 24, 26).
L419	PL-19B204938-G12	Coil. (Used in Models 4ER42B11, 13, 15, 23, 25, 27).
L420 thru L422	19B204936-P2	Coil. (Used in Models 4ER42B11, 13, 15, 23, 25, 27).
L423	PL-19B204938-G6	Coil. (Used in Models 4ER42B11, 13, 15, 23, 25, 27).
L424	PL-19B204938-G3	Coil. (Used in Models 4ER42B10, 12, 14, 22, 24, 26).
L425	PL-19B204938-G1	Coil. (Used in Models 4ER42B10, 12, 14, 22, 24, 26).
L426	PL-19B204938-G4	Coil. (Used in Models 4ER42B11, 13, 15, 23, 25, 27).
L427	PL-19B204938-G2	Coil. (Used in Models 4ER42B11, 13, 15, 23, 25, 27).

SYMBOL	G-E PART NO	DESCRIPTION
		MECHANICAL PARTS (SEE RC-1221)
1	7145451-P1	Cable clamp.
2	19C303495-G4	Station Receiver bottom cover.
	19C303385-P1	Mobile Receiver bottom cover.
3	19A121674-P1	Angle support: approx 3/4 x 3/8 x 5/16 inches. (Used with C427).
4	PL-19C303394-G2	Heat sink: approx 14-9/16 x 3-7/32 x 13/32 inches thick.
5	19A121723-P1	Angle support: approx 1-1/4 x 5/16 x 1/4 inches.
6	4033089-P1	Clip. (Part of XY1-4).
7	19B200525-P8	Rivet. (Part of XY1-4).
8	4033751-P1	Electrical contact: sim to Methode 752V(PB). (Part of XY1-4).
9	4039307-P1	Crystal socket. (Part of XY1-4).
10	4029739-P2	Can: approx 7/8 x 1/2 inch dia. (Part of L2, 4, 7).
11	4034252-P5	Can: approx 1-3/16 x 3/4 inches dia. (Part of T2).
12	PL-19C303389-G1	Chassis: approx 14-1/2 x 3-1/2 x 3-7/32 inches.
13	19A121722-P1	Plate: approx 1-1/8 x 1-3/16 x 1/32 inches thick.
14	19A121724-P1	Angle support.
15	19E500814-P1	RF chassis: approx 13-3/4 x 3-1/4 x 2 inches.
16	PL-4036765-G5	Screw. (Part of C410, 411, 414-418, 423, 424).
17	7117825-P1	Spring washer: approx 15/32 inch dia; sim to Tinnerman C4578B-632-24. (Part of C410, 411, 414-418, 423, 424).
19	PL-19B204583-G3	Hinge.
20	4035439-P1	Heat sink, transistor: approx 1/4 x 1/2 inches dia; sim to Birtcher 3AL-635-2R. (Used with Q10).
21	4036555-P1	Washer, insulator: nylon. (Used with Q9, 10).
22	4032187-P1	Can: approx 1-1/8 x 1-1/8 x 1-1/8 inches. (Part of T1 on A423, 424).
23	4035306-P11	Fiber washer: approx 7/32 inch dia. (Used with L1).
24	PL-19B204583-G1	Hinge.
25	19A121284-P1	Insulator: approx 11/16 inch dia, mica. (Used with Q410).
26	19A121283-P1	Support. (Used with Q410).
27	PL-19A121229-G1	(Not used).
28	PL-19B204583-G2	(Not used).
29	19A121676-P1	Guide pin: approx 1 x 1/8 inches dia with 4-40 mounting thread.
30	19C303495-G3	Station Receiver top cover (except Repeaters and VM's).
	19C303676-G2	Station Receiver top cover (Repeater and VM's only).
31	19A121297-P1	Angle support. (Mounts cover).
32	7160861-P4	Nut, spring clip: sim to Tinnerman C6452-82-157.
33	19B204940-P1	RF plate.
34	19A115461-P2	Spring washer: approx 1/4 dia; sim to Shakeproof 3597-04-00. (Located on board mounting screws).

**PRODUCTION CHANGES**

Changes in the equipment to improve performance or to simplify circuits are identified by a "Revision Letter", which is stamped after the model number of the unit. The revision stamped on the unit includes all previous revisions. Refer to the Parts List for descriptions of parts affected by these revisions.

REV. A - To incorporate value improvements in single-frequency receivers. Deleted CR1 and R5. Added R20 on 1st Oscillator Board A415/A420. To utilize improved transistor and to eliminate shorting of audio transformer terminals. Changed Q410 and T414.



REV. B - To eliminate feedback within receiver cabling. Added C435 and C436.

REV. C - To decrease 2nd oscillator injection voltage and to widen 455 KC bandwidth. Changed C19, C23, and C24 on 2nd Mixer Assembly A422.

REV. D - To provide better temperature compensation for low IF circuitry. To reduce variation in discriminator output and reduce audio rumble produced when volume control is at minimum and squelch near critical. Changed C10, C11, and C22 on 2nd Mixer board A422. Changed Q4 and Q5, deleted R46, and added R74, R75, and C71 on IF/Audio board A423.

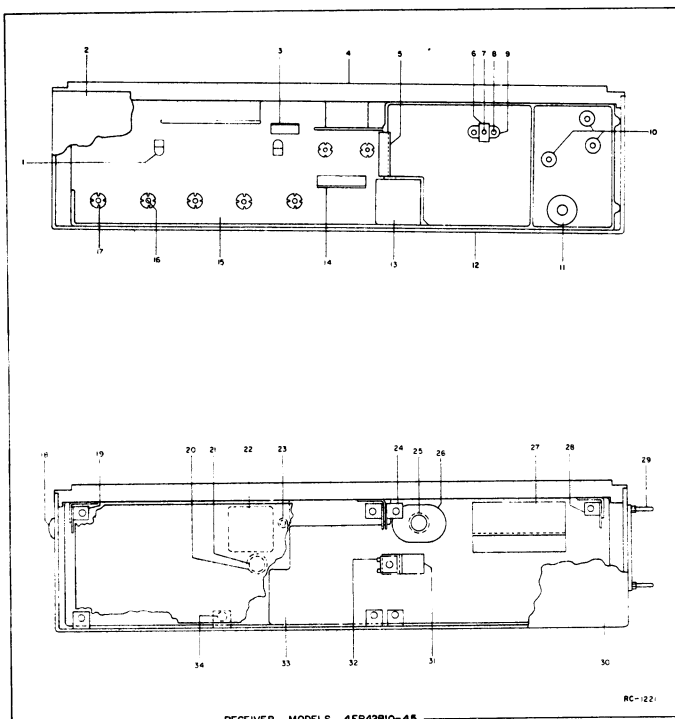
REV. E - To improve temperature characteristics. Changed C4, C5, C10 thru C15, C20 thru C24, L2, L7 to L5, L6, L8 to L7, deleted C6 and C16, added C7 on 2nd Mixer Board A422.

REV. F - To eliminate oscillations in multiplier circuit. Changed C3 in the T411/T413 assembly.

REV. G - To improve 3000 cps audio response of IF/AUDIO BOARD A423. Added C76, C77, R78, and R79. Deleted C53 and R32.

REV. H - To improve circuit DC bias stability of AUDIO AMP Q10. Added R80.

REV. J - To improve receiver squelch hysteresis and audio squelch tail. Changed R64 in A423.



RECEIVER MODELS 4ER42BIO-45



## ORDERING SERVICE PARTS

Each component appearing on the schematic diagram is identified by a symbol number, to simplify locating it in the parts list. Each component is listed by symbol number, followed by its description and G-E Part Number.

Service parts may be obtained from Authorized G-E Communication Equipment Service Stations or through any G-E Radio Communication Equipment Sales Office. When ordering a part, be sure to give:

1. G-E Part Number for component
2. Description of part
3. Model number of equipment
4. Revision letter stamped on unit

---

These instructions do not purport to cover all details or variations in equipment nor to provide for every possible contingency to be met in connection with installation, operation or maintenance.

Should further information be desired, or should particular problems arise which are not covered sufficiently for the purchaser's purposes, contact the nearest Radio Communication Equipment Sales Office of the General Electric Company.

---

**MAINTENANCE MANUAL**

LBI-3621

---

MOBILE RADIO DEPARTMENT  
GENERAL ELECTRIC COMPANY • LYNCHBURG, VIRGINIA 24502

**GENERAL**  **ELECTRIC**

PRINTED IN U.S.A.

DF-1086