ERICSSON

MAINTENANCE MANUAL FOR MTDTM AND DATA RADIO **900 MHz AUDIO BOARD 19D902304G2**

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DESCRIPTION

Audio Board 19D902340G2 used with the MTD[™] and DATA RADIO 900 MHz mobile radio provides all Audio, Data, and Tone processing for the radio except for Volume Control and Audio Power Amplifier. The Audio Board interfaces with the logic board, and receives logic signals from the microcontroller for RX, Data/Voice, and TX Data muting. The audio board also contains the receiver squelch circuit with the internal squelch control. A Block Diagram of the audio board is shown in Figure 1.

The audio board is mounted in the top front of the radio housing assembly and connects to the logic board through an 18 pin connector, J703.

The audio board contains the following primary circuits:

- transmit audio and data
- receive audio and data

Both the transmit and receive audio and data signals include tones. A general description of the primary circuit functions followss.

CIRCUIT ANALYSIS

TRANSMIT AUDIO CIRCUITS

Transmit audio includes voice (microphone path), signal tones, and 4800 Baud data (MTX). Audio for the transmit circuit is preemphasized, limited, and coupled through a post limiter (low pass) filter.

Transmit signal tones that are generated on the logic board are filtered to remove any voice band harmonics. When the pushto-talk (PTT) is activated, transmit audio and signal tones are summed, and then coupled through a modem filter to the modulator (TX MOD). MTX data is also summed and filtered in the same circuit for modulation. A Block Diagram of the transmit audio circuits is shown in Figure 2.



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TX Preemphasis, Filter and Limiting Amplifier

Audio from the microphone (MIC HI) is applied to the audio board at J703-8. The 560-ohm resistor provides bias for the mic element. Input to the active filter is AC-coupled through C301.

Operational amplifier U301B and associated circuitry operates as an active 6 dB/octave preemphasis fil-ter (preemphasis from 300 to 3000 Hz), and limiting amplifier. The output of U301B is applied to a post limiter filter circuit.

Clamping diodes D301A and D301B with the voltage divider R302G through R302J, bias the U301B inverting Op Amp at 4 volts, and limit the output to a nominal 3.6 volts peak-topeak. Controlled limiting is provided by use of regulated power supplies for this circuit.

Post Limiter Filter

The Post Limiter Filter (PLF) following U301B consists of two sets of High/Low Pass filters. Between the RC filters is a third order, multiple feedback low pass filter (U301A). A Chebyshev low pass filter was chosen to minimize passband ripple (0.5 dB) and provide sharp roll off at the high end of the voice band. Roll off for the Post Limiter and Summing amplifier is 28.3 dB/octave.

Summing Amplifier

The Post Limiter voice output is summed into U302A. along with subaudible tones and MTX data. Subaudible tones are audio signals generated on the Logic Board, applied to the Signal Tone input, and passed through the 200 Hz Low Pass Filter to remove the unwanted harmonic energy in the voice band. U302A sums all the TX signals.

Compensation Amplifier

When the DPTT line is low (in the transmit state), the filtered tones are summed into the compensation amp then coupled through the Modem Filter to the "TX MOD" output. A constant set level for these tones is assured with the use of a regulated power supply for the microcontroller and latches on the Logic Board.

MTX Data from the Logic Board's Modeni IC is normally in a high impedance state except when enabled to send data at standard logic levels. To maintain a symmetrical swing about the quiescent bias level, the unloaded input is biased at approximately 2.3 Vdc. Potentiometer R324 adjusts the Data Deviation level. After the MTX Data is biased, it is summed into the Summing Amplifier.

FET Gates

Field Effect Transistor (FET) gates operate as Pchannel switches. FET Q301 operates as a gate for switching the TX Audio signal on or off, and is controlled by the

Mic Mute signal from the microcontroller. When turned off, FET transistor Q302 (controlled by the DPTT line) allows Signal Tones to be summed. MTX Data is summed when O303 is activated by the TX DATA MUTE input.

Software prevents high speed data (MTX) from being transmitted simultaneously with voice or signal tones.

Modem Filter

Modem Filter U303A and associated circuitry con-sists of two second order, low pass (Butterworth) filters with unity gain. The circuit provides flat passband response, and provides additional transmit path high end roll off (12 dB/octave). From the post limiter filter to the Modem Filter output at J703-11, roll off at 3000 Hz is 36 dB/octave. The 20 kHz attenuation for the radio is 84.3 dB minimum, with a 1kz reference. Nominal passband gain is 0.222 V/V.

RECEIVE AUDIO CIRCUITS

Receive audio consists of audio, signal tones, 4800 Baud data (MRX), and squelch detector (CAS). The receive audio is coupled through a 300 Hz, high-pass tone reject filter, and then applied to an audio amplifier with the required deemphasis. Subaudible data is coupled through a 200 Hz low pass, voice reject filter and limiter.

MRX data is AC-coupled to a 3400 Hz low pass filter (data limiter), and then to an inverting comparator with hysteresis. The receiver squelch path consists of a 4.2 kHz high pass filter, a noise rectifier/amplifier and a comparator.

A Block Diagram of the receiver audio circuits is shown in Figure 3.

300 Hz High Pass Filter and Audio Amp

The Discriminator input signal at J703-7 contains both receive audio (voice) and data. The voice path consists of two, third order, 300 Hz high pass (Subaudible Reject) filters. The first is a Butterworth filter (U602A) to provide low ripple in the passband. The second, a Chebyshev (U602B) is for greater attenuation of the low frequencies. The two filters provide 18 dB/Octave of low frequency attenuation and unity gain.

S Data/Voice Mute controls FET transistor Q602 to provide audio mute. RX Mute allows both voice audio and controller-generated Signal tones to be summed at Speech Audio Amplifier U603A. Capacitor C617 provides 6 dB/Octave speech deemphasis for the circuit. The RX Audio output at J703-6 is biased at 5 volts.

200 Hz Low Pass Filter and Tone Limiter

The discriminator audio from the RF Board or the signalling tones from the Logic Board are switched to U605A input. During receive, the discriminator audio at J703-7 passes through the 200 Hz Low Pass Filter and Tone Limiter for Channel Guard or low speed data decoding. During transmit, the signalling tones atJ703-9 pass through the 200 Hz Low Pass Filter for addition of Channel Guard or low speed data onto the mic audio.

The signal from U605A is passed to the 200 Hz Low Pass (Voice Reject) Filter. U604A and U604B make up Frequency Dependent Negative Resistance 1 (FDNR), of the filter. The FDNR mimics an LC ladder circuit. FDNR 1 is used to provide for a sharp roll off at high (voice) frequencies. U604C and U604D of FDNR 2, allow for smoothing of the passband, and continued attenuation of frequencies above 200 Hz.

The FDNR filters are used for transmitter subaudible wave shaping (Channel Guard or low speed data) or receiver subaudible filtering. The receiver subaudible filtering is sent to the Data Limiter (U601D and associated circuitry) for Channel Guard or low speed data decoding.

The output of the filter is passed through buffer amplifier U605B to Data Limiter U60ID. The Liniiter provides wave shaping (5 volt p-p) for the RX Tone Data output at J703-12.

High Speed Data Limiter

4800 baud MRX data in the Discriminator Audio is AC coupled to an RC type, 3400 Hz low pass filter consisting of R636 and C625. Inverting Comparator U601C provides hysteresis at a nominal 20 dB level below the data signal magnitude.

4200 Hz High Pass Filter

The discriminator output is also applied to a 4200 Hz, fifth order, multiple feedback high pass filter consisting of U605C, U605D and associated circuitry. The filter rejects all RX Tone, Voice, and Data signals.

The gain of U603B is adjusted by R628 such that when a signal is applied to the receiver and 8 dB SINAD is measured the DC noise level will just fall below the reference voltage and the CAS line goes to +5 Vdc. When the CAS line is high, the microprocessor on the logic board knows that the channel is busy with a carrier.

Squelch Rectifier/Amplifier and Comparator

The noise output of the 4200 Hz highpass Chebyshev filter is applied to Rectifier/Amplifier U603B. The gain of the amplifier is controlled by Squelch Adjust potentiometer R628.

The rectified noise is filtered by R630 and C623 to provide an average DC level proportional to the noise level. This DC level is applied to the inverting (-) input of comparator U601A. The non-inverting (+) input of U601A is referenced to 5.7 Vdc.

As the noise level increases (weaker signal), it will take a level of noise larger than the reference to squelch the radio. The difference between the CAS turn-on and turn-off levels provides sufficient hysteresis to prevent the squelch circuit from chattering.

Thermistors R645 and R646 vary the reference level of U601A over temperature variations to compensate for temperature variations in the receive circuitry, allowing the squelch threshold to be stabilized over a wide temperature range.

OUICK CHECKS

- 1. Refer to the Block Diagrams (Figures 2 and 3) for proper signal levels and gains for the vanous audio paths.
- 2. Note the state of the FET switches for muting. These switches are controlled by the Logic Board. If a mute line is high (+ 5 Volts), ground that pin and monitor the results. However if a mute line is low, the line may not be pulled high unless first disconnected from the Logic Board.
- 3. All bias points (+ 5 Volts) shown on the Audio Board Schematic Diagram are generated by Op Amp U303B. The other Op-Amp circuits will not operate properly without this voltage.
- 4. When measuring signal levels, remember that inverting (-) inputs of operational amplifiers with feedback, are "virtual grounds". No AC voltages should be present at these ports.

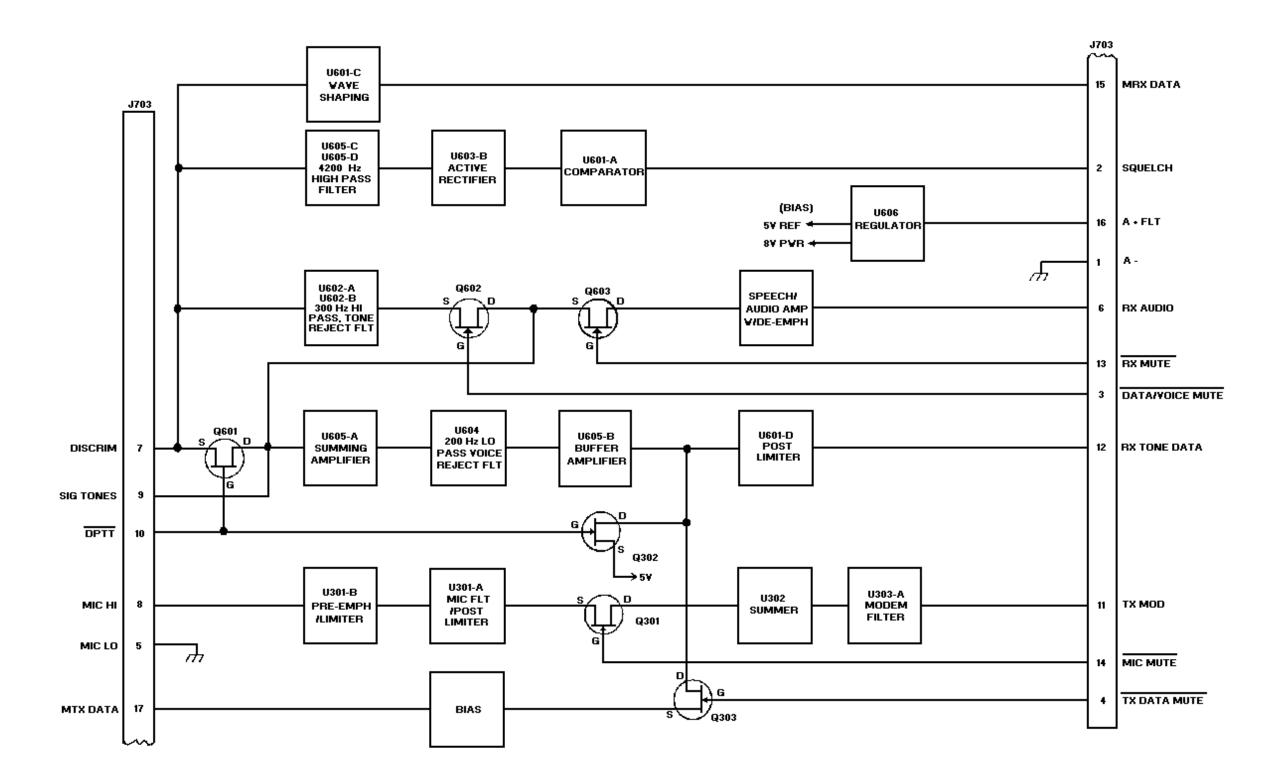


Figure 1 - Audio Board Block Diagram

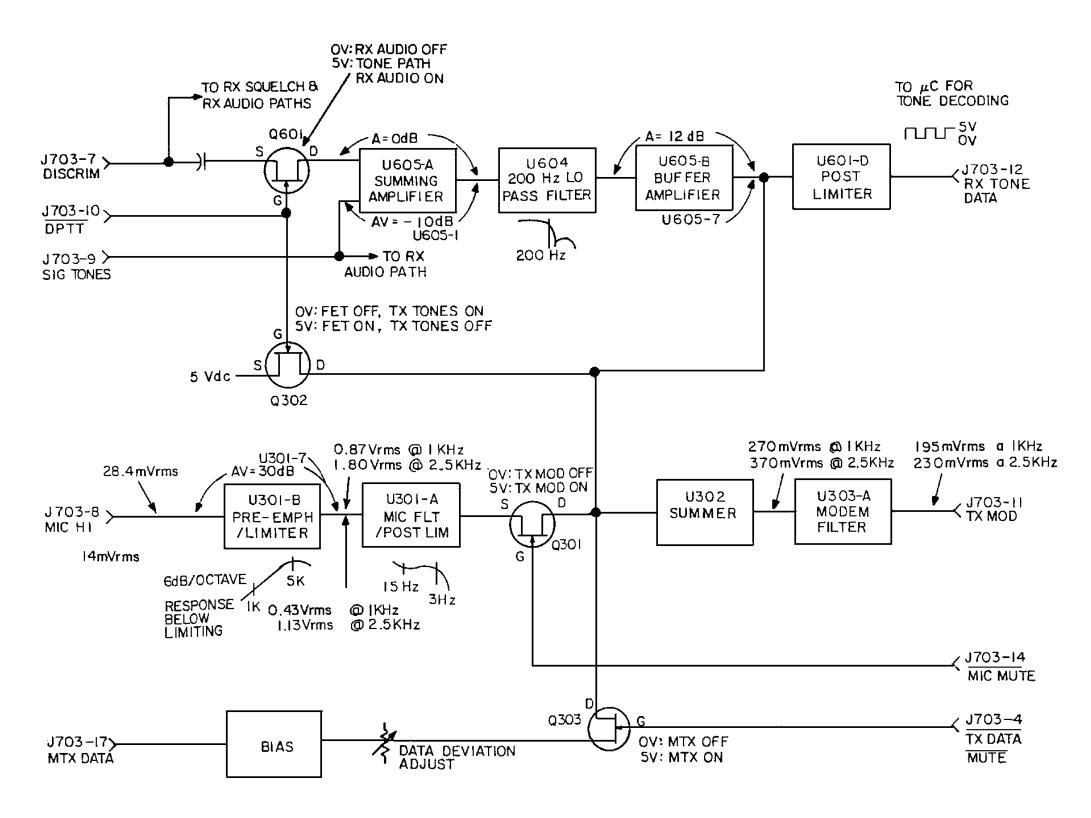


Figure 2 - Transmit Audio Circuits

2.5 Vrms 3 5.0 ± 0.5

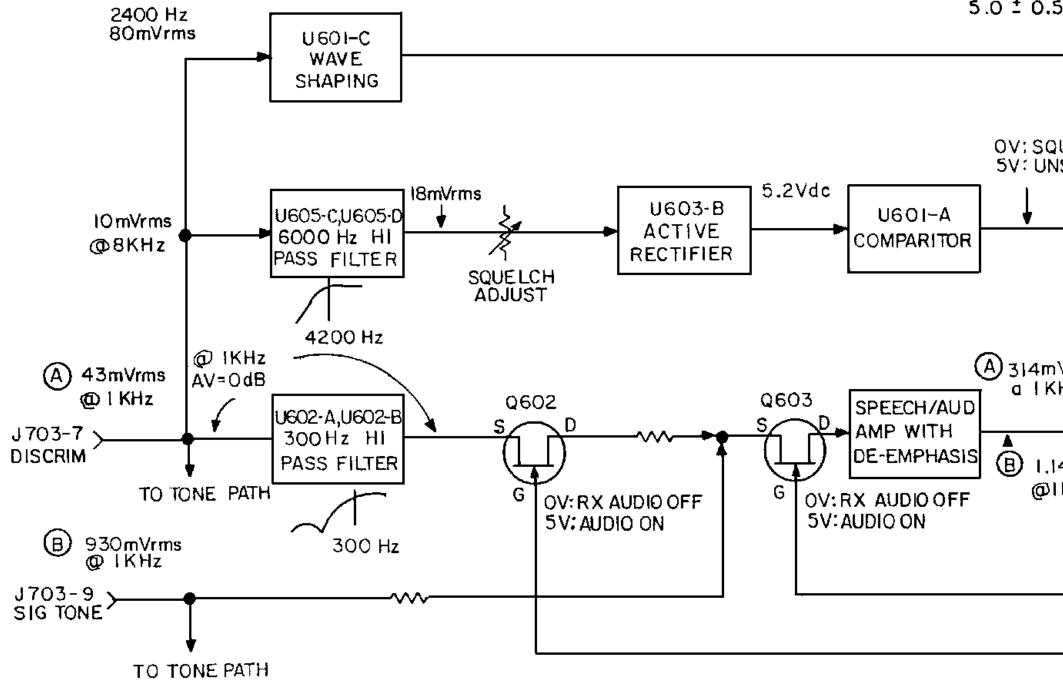


Figure 3 - Receive Audio Circuits

SQUARE WAVE
S V PP

$$\rightarrow$$
 J703-15
MRX DATA
AUELCHED
SQUELCHED
SQUELCHED
SQUELCHED
Vrms
Hz
 \rightarrow J703-2
SQUELCH
AUDIO
AVrms
Hz
 \rightarrow J703-6
RX AUDIO
AUDIO
AVrms
KHz
 \rightarrow J703-13
RX MUTE

PARTS LIST

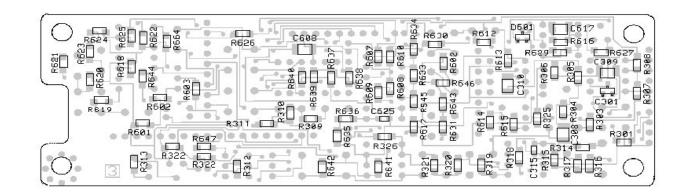
AUDIO BOARD 19D902304G2 ISSUE 2

C301		
C301	1	CAPACITORS
	T644ACP410J	Polyester: 0.1 #F <u>+</u> 5%, 50 VDCW.
C302	T644ACP347J	Polyester: .047 #F + 5%, 50 VDCW.
C303	19A 701534P9	Tantalum: 47 #F +20%, 6.3 VDCW.
C304 and C305	19A 704879P5	Electrolytic: 10 μ F \pm 20%, 16 VDCW.
C306	T644ACP410J	Polyester: 0.1 #F <u>+</u> 5%, 50 VDCW.
C307	T644ACP315J	Polyester: .015 #F <u>+</u> 5%, 50 VDCW.
C308 thru C310	19A 702061 P89	Ceramic: 1500 pF <u>+</u> 5%, 50 VDCW, temp coef 0 <u>+</u> 30 PPM.
C311	T644ACP415J	Polyester: .15 uF <u>+</u> 5%, 50 VDCW.
C312	T644ACP347J	Polyester: .047 #F <u>+</u> 5%, 50 VDCW.
C315	19A 702052 P3	Ceramic: 470 pF <u>+</u> 10%, 50 VDCW.
C316	T644ACP310T	Polyester: .010 #F <u>+</u> 5%, 50 VDCW.
C317	T644ACP322J	Polyester: .022 uF <u>+</u> 5%, 50 VDCW.
C318	T644ACP222J	Polyester: .0022 #F <u>+</u> 5%, 50 VDCW.
C319	T644ACP322J	Polyester: .022 #F <u>+</u> 5%, 50 VDCW.
C320	19A 704879P4	Electrolytic: 22 $*F \pm 20\%$, 50 VDCW.
C601 and C602	19A704879P8	Capacitor, Electrolytic: 2.2 π F \pm 20%, 50 VDCW.
C603 thru C607	T644ACP368J	Polyester: .068 #F + 5%, 50 VDCW.
C608	19A702052P20	Ceramic: 0.033 xF <u>+</u> 10%, 50 VDCW.
C609	19A 7048 79P6	Electrolytic: 4.7 \pm F \pm 20%, 16 VDCW.
C610	T644ACP368J	Polyester: .068 *F <u>+</u> 5%, 50 VDCW.
C611	T644ACP333J	Polyester: .033 #F <u>+</u> 5%, 50 VDCW.
C612	T644ACP368J	Polyester: .068 *F + 5%, 50 VDCW.
C613 thru C616	T644ACP333J	Polyester: .033 \times F \pm 5%, 50 VDCW.
C617	19A702061P93	Ceramic: 2200 pF \pm 5%, 50 VDCW; temp coef 0 \pm 30 PPM.
C618 thru C622	T644ACP210J	Polyester: .0010 #F <u>+</u> 5%, 50 VDCW.
C623	19A704879P9	ELectrolytic: 1 uF +20%, 50 VDCW.
C624	19A 704879P8	Capacitor, Electrolytic: 2.2 #F + 20%, 50 VDCW.
C625	19A702052P14	Ceramic: 0.01 #F +10%, 50 VDCW.
C626	19A701534P7	Tantalum: 10 #F <u>+</u> 20%, 16 VDCW.
C627	19A701534P4	Tantalum: 1 #F <u>+</u> 20%, 35 VDCW.
D301	19A700053P2	Silicon: 2 Diodes in Series; sim to BAV99.
D601	19A700053P2	Silicon: 2 Diodes in Series; sim to BAV99.
J 703	19A704874P1	Connector: sim to: Elco 00-9021-18-12-00-339.
Q301	19A134137P7	N-type, field effect.
thru Q303		
Q601	19A134137P7	N-type, field effect.
thru Q603		

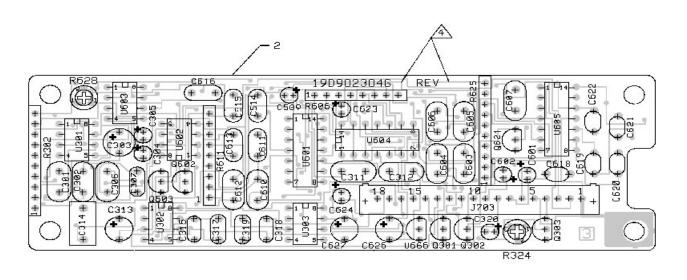
SYMBOL PART NO. DESCRIPTION R301 19B800607P561 Metal film: 560 ohms ±5%, 1/8 w. R302 19A704885P6 Resistor Network, Custom: 10 Pins, .125 W. R303 19B800607P332 Metal film: 3.3K ohms ±5%, 1/8 w. R304 19A702931P381 Metal film: 68.1K ohms ±1%, 200 VDCW, 1/8 R305 19A702931P401 Metal film: 100K ohms ±1%, 200 VDCW, 1/8 R306 19A702931P301 Metal film: 10K ohms ±1%, 200 VDCW, 1/8	/8 w. 8 w.
R301 19B800607P561 Metal film: 560 ohms ±5%, 1/8 w. R302 19A704885P6 Resistor Network, Custom: 10 Pins, .125 W. R303 19B800607P332 Metal film: 3.3K ohms ±5%, 1/8 w. R304 19A702951P381 Metal film: 68.1K ohms ±1%, 200 VDCW, 1 R305 19A702931P401 Metal film: 100K ohms ±1%, 200 VDCW, 1/8 R306 19A702931P301 Metal film: 10K ohms ±1%, 200 VDCW, 1/8	/8 w. 8 w.
R302 19A704885P6 Resistor Network, Custom: 10 Pins, .125 W. R303 19B800607P332 Metal film: 3.5K ohms ±5%, 1/8 w. R304 19A702951P381 Metal film: 68.1K ohms ±1%, 200 VDCW, 1 R305 19A702951P401 Metal film: 100K ohms ±1%, 200 VDCW, 1/8 R306 19A702931P301 Metal film: 10K ohms ±1%, 200 VDCW, 1/8	8 w.
R303 19B800607P332 Metal film: 3.5K ohms ±5%, 1/8 w. R304 19A702951P381 Metal film: 68.1K ohms ±1%, 200 VDCW, 1 R305 19A702951P401 Metal film: 100K ohms ±1%, 200 VDCW, 1/8 R306 19A702931P301 Metal film: 10K ohms ±1%, 200 VDCW, 1/8	8 w.
R304 19A702951P381 Metal film: 68.1K ohms ±1%, 200 VDCW, 1 R305 19A702931P401 Metal film: 10K ohms ±1%, 200 VDCW, 1 R306 19A702931P301 Metal film: 10K ohms ±1%, 200 VDCW, 1/8	8 w.
R305 19A702931P401 Metal film: 100K ohms ±1%, 200 VDCW, 1/2 R306 19A702931P301 Metal film: 10K ohms ±1%, 200 VDCW, 1/2 thru 19A702931P301 Metal film: 10K ohms ±1%, 200 VDCW, 1/2	8 w.
R306 19A702931P301 Metal film: 10K ohms +1%, 200 VDCW, 1/8 thru	
thru	
R308	
R309 19B800607P122 Metal film: 1.2K chms + 5%, 1/8 w.	
R310 19B800607P222 Metal film: 2.2K ohms + 5%, 1/8 w.	
R311 19B800607P473 Metal film: 47K ohms + 5%, 1/8 w.	
R312 19B800607P564 Metal film: 560K ohms + 5%, 1/8 w.	
R313 19B800607P104 Metal film: 100K ohms + 5%, 1/8 w.	
R315 19B800607P333 Metal film: 33K ohms +5%, 1/8 w.	
and R316	
R318 19A702931P269 Metal film: 5110 ohms +1%, 200 VDCW, 1/4	3 w.
R319 19A702931P201 Metal film: 1000 chms +1%, 200 VDCW, 1/	3 w.
R320 19A702931P322 Metal film: 16.5K chms +1%, 200 VDCW, 1	/8 w.
R321 19A702931P210 Metal film: 1240 chms + 1%, 200 VDCW, 1/4	3 w.
R322 19B800607P124 Metal film: 120K chms + 5%, 1/8 w.	
R323 19B800607P104 Metal film: 100K ohms + 5%, 1/8 w.	
R324 19B800779P10 Variable: 10K ohms ±25%, 100 VDCW, .3 v	vatt.
R325 19A702931P301 Metal film: 10K ohms + 1%, 200 VDCW, 1/8	w.
R326 19B800607P471 Metal film: 470 ohms + 5%, 1/8 w.	
R601 19B800607P104 Metal film: 100K ohms + 5%, 1/8 w.	
R602 19B800607P683 Metal film: 68K ohms <u>+</u> 5%, 1/8 w.	
R603 19B800607P224 Metal film: 220K ohms + 5%, 1/8 w.	
R604 19B800607P683 Metal film: 68K ohms + 5%, 1/8 w.	
R605 19A704885P9 Resistor Network, Custom: 10 pins, .125 W.	
R606 19A704885P10 Resistor Network, Custom: 8 pins, .125 W.	
R607 19B800607P103 Metal film: 10K ohms + 5%, 1/8 w.	
R608 19B800607P105 Metal film: 1M ohms + 5%, 1/8 w.	
R609 19B800507P125 Metal film: 1.2M ohms + 5%, 1/8 w.	
R610 19B800607P103 Metal film: 10K ohms <u>+</u> 5%, 1/8 w.	
R611 19A704885P8 Resistor Network, Custom: 9 pins, .125 W.	
R612 19A702931P289 Metal film: 8250 ohms +1%, 200 VDCW, 1/	3 w.
R613 19A702931P333 Metal film: 21.5K ohms +1%, 200 VDCW, 5	/8 w.
R614 19B800607P103 Metal film: 10K ohms <u>+</u> 5%, 1/8 w.	
R615 19B800607P822 Metal film: 8.2K ohms + 5%, 1/8 w.	
R616 19B800607P224 Metal film: 220K chms + 5%, 1/8 w.	
R617 19B800607P563 Metal film: 56K ohms + 5%, 1/8 w.	
R618 19A702931P409 Metal film: 121K ohms +1%, 200 VDCW, 1	/8 w.
R619 19A702931P289 Metal film: 8250 ohms +1%, 200 VDCW, 1/	8 w.
R620 19A702931P281 Metal film: 6810 ohms <u>+</u> 1%, 200 VDCW, 1/	8 w .
R621 19A702931P385 Metal film: 75K ohms +1%, 200 VDCW, 1/8	8 w.
R622 19A702931P374 Metal film: 57.6K ohms +1%, 200 VDCW, 3	/8 w.
R623 19A702931P341 Metal film: 26.1K ohms +1%, 200 VDCW, 3	/8 w.
R624 19A702931P301 Metal film: 10K ohms +1%, 200 VDCW, 1/4 and R625	3 w.
R625 R626 19B800607P562 Metal film: 5.6K ohms <u>+</u> 5%, 1/8 w.	
R627 19B800607P223 Metal film: 25K ohms ±5%, 1/8 w.	
R627 1958000077223 Meta htm: 22K chins <u>+</u> 5%, 1% w. R628 19B800779P16 Variable: 100K ohms <u>+</u> 25%, 100 VDCW, .3	watt
R629 198800079316 Variable: 101K ohms ±25%, 100 V1CW, .3 Metal film: 3.3K ohms ±5%, 1/8 w.	ea tt.

R631 19 R632 19 R633 19 R634 19 R635 19 R636 19 R637 19 R638 19 R637 19 R638 19 R639 19 R640 19 R641 19 R642 19 R643 19 R645 19 R646 19 R646 19 R646 19 R646 19 U301 19 U301 19 U601 19 U602 19 u603 19 U605 19	98800607P223 9A702931P312 9A702931P312 9A702931P255 98800607P104 98800607P103 98800607P103 98800607P103 98800607P105 98800607P105 98800607P105 98800607P103 98800607P103 98800607P252 98800607P272 98800607P223 98800607P223 98800607P223 98800607P223 984700086P4 9A701789P1	Metal film: 22K ohms $\pm 5\%$, 1/8 w. Metal film: 13.0K ohms Metal film: 3650 ohms 1%, 200 VDCW, 1/8 w. Metal film: 30K ohms $\pm 5\%$, 1/8 w. Metal film: 100K ohms $\pm 5\%$, 1/8 w. Metal film: 3.3K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 12M ohms $\pm 5\%$, 1/8 w. Metal film: 12M ohms $\pm 5\%$, 1/8 w. Metal film: 12K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 22K ohms $\pm 5\%$, 1/8 w. Metal film: 22K ohms $\pm 5\%$, 1/8 w. Metal film: 22K ohms $\pm 5\%$, 1/8 w. Metal film: 22K ohms $\pm 5\%$, 1/8 w. Thermistor: sim to AL03006-624.73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms $\pm 5\%$, 1/8 w. INTEGRATED CIRCUTTS Linear: Dual Op Amp; sim to 4558. Linear: Quad Voltage Comparator; sim to LM339N Linear: Quad Op Amp; sim to 4558.
R632 19 R633 19 R634 19 R635 19 R636 19 R637 19 R638 19 R639 19 R640 19 R641 19 R642 19 R643 19 R644 19 R645 19 R646 19 R647 19 U301 19 thru 19 U301 19 U4601 19 U502 19 U604 19 U605 19	9A 702931 P255 9B800607 P104 99B800607 P103 9B800607 P103 9B800607 P103 9B800607 P105 9B800607 P105 9B800607 P105 9B800607 P103 9B800607 P103 9B800607 P103 9B800607 P104 99A 70581 3P1 99A 70581 3P1 99B800607 P223 9A 700086 P4 9A 134764 P1 9A 700086 P4	Metal film: 3650 ohms 1%, 200 VDCW, 1/8 w. Metal film: 100K ohms 5%, 1/8 w. Metal film: 3.3K ohms \pm 5%, 1/8 w. Metal film: 10K ohms \pm 5%, 1/8 w. Metal film: 4.7K ohms \pm 5%, 1/8 w. Metal film: 15K ohms \pm 5%, 1/8 w. Metal film: 12M ohms \pm 5%, 1/8 w. Metal film: 1.2M ohms \pm 5%, 1/8 w. Metal film: 1.2M ohms \pm 5%, 1/8 w. Metal film: 10K ohms \pm 5%, 1/8 w. Metal film: 2.7K ohms \pm 5%, 1/8 w. Metal film: 2.7K ohms \pm 5%, 1/8 w. Metal film: 10K ohms \pm 5%, 1/8 w. Metal film: 2.7K ohms \pm 5%, 1/8 w. Metal film: 2.7K ohms \pm 5%, 1/8 w. Thermistor: sim to AL03006-528.2K-97-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms \pm 5%, 1/8 w. INTEGRATED CIRCUITS Linear: Dual Op Amp; sim to 4558.
R633 19 R634 19 R635 19 R636 19 R637 19 R638 19 R639 19 R640 19 R641 19 R642 19 R643 19 R643 19 R645 19 R646 19 R647 19 U301 19 thru 19 U301 19 U4601 19 U601 19 U603 19 U604 19	98800607P104 99800607P132 98800607P133 98800607P153 98800607P153 98800607P155 98800607P155 98800607P155 99800607P103 99800607P562 99800607P272 99800607P272 99800607P272 99800607P223 99800607P223 99800607P223 99800667P104 994705813P2 99800667P223	Metal film: 100K ohma 5%, 1/8 w. Metal film: 3.3K ohma \pm 5%, 1/8 w. Metal film: 3.3K ohma \pm 5%, 1/8 w. Metal film: 10K ohma \pm 5%, 1/8 w. Metal film: 15K ohma \pm 5%, 1/8 w. Metal film: 15K ohma \pm 5%, 1/8 w. Metal film: 12M ohma \pm 5%, 1/8 w. Metal film: 1.2M ohma \pm 5%, 1/8 w. Metal film: 1.2M ohma \pm 5%, 1/8 w. Metal film: 10K ohma \pm 5%, 1/8 w. Metal film: 2.7K ohma \pm 5%, 1/8 w. Metal film: 2.7K ohma \pm 5%, 1/8 w. Metal film: 10K ohma \pm 5%, 1/8 w. Metal film: 2.7K ohma \pm 5%, 1/8 w. Thermistor: sim to AL03006-624.73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohma \pm 5%, 1/8 w. INTEGRATED CIRCUITS Linear: Dual Op Amp; sim to 4558.
R634 19 R635 19 R636 19 R637 19 R638 19 R639 19 R640 19 R641 19 R642 19 R643 19 R644 19 R645 19 R646 19 R647 19 U301 19 U301 19 U4601 19 U601 19 U604 19 U605 19	98800607P332 98800607P103 98800607P172 98800607P153 98800607P155 98800607P155 98800607P155 98800607P103 99800607P103 99800607P104 99800607P104 99A705813P1 99A705813P2 99800667P223 93A70086P4	Metal film: 3.3K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 15K ohms $\pm 5\%$, 1/8 w. Metal film: 15K ohms $\pm 5\%$, 1/8 w. Metal film: 15K ohms $\pm 5\%$, 1/8 w. Metal film: 12M ohms $\pm 5\%$, 1/8 w. Metal film: 1.2M ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Thermistor: sim to AL03006-624.73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms $\pm 5\%$, 1/8 w. INTEGRATED CIRCUITS Linear: Dual Op Amp; sim to 4558.
R635 19 R636 19 R637 19 R638 19 R639 19 R640 19 R641 19 R642 19 R643 19 R643 19 R645 19 R646 19 R646 19 R647 19 U301 19 U301 19 U4001 19 U602 19 U604 19 U605 19	98800607P103 98800607P472 98800607P153 98800607P155 98800607P155 98800607P155 98800607P155 98800607P103 99800607P562 99800607P104 998705813P1 998705813P1 998705813P2 98800607P223 98800607P223 98800667P223 984700086P4	Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 4.7K ohms $\pm 5\%$, 1/8 w. Metal film: 15K ohms $\pm 5\%$, 1/8 w. Metal film: 12M ohms $\pm 5\%$, 1/8 w. Metal film: 1.2M ohms $\pm 5\%$, 1/8 w. Metal film: 1.2M ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Thermistor: sim to AL03006-624.73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms $\pm 5\%$, 1/8 w. INTEGRATED CIRCUTTS Linear: Dual Op Amp; sim to 4558. Linear: Quad Voltage Comparator; sim to LM339N Linear: Dual Op Amp; sim to 4558.
R636 19 R637 19 R638 19 R639 19 R640 19 R641 19 R642 19 R643 19 R643 19 R643 19 R645 19 R646 19 R647 19 U301 19 thra 19 U301 19 U4601 19 U604 19 U605 19	98800607P472 99800607P153 98800607P153 98800607P155 98800607P155 98800607P103 99800607P562 99800607P103 99800607P272 99800607P104 99A705813P1 99A705813P2 99800607P223 99800607P223 99800667P223 99870086P4	Metal film: 4.7K ohms $\pm 5\%$, 1/8 w. Metal film: 15K ohms $\pm 5\%$, 1/8 w. Metal film: 11M ohms $\pm 5\%$, 1/8 w. Metal film: 1.2M ohms $\pm 5\%$, 1/8 w. Metal film: 1.2M ohms $\pm 5\%$, 1/8 w. Metal film: 5.6K ohms $\pm 5\%$, 1/8 w. Metal film: 2.6K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Thermistor: sim to AL03006-624.73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms $\pm 5\%$, 1/8 w. = INTEGRATED CIRCUTTS = Linear: Dual Op Amp; sim to 4558.
R637 19 R638 19 R639 19 R640 19 R641 19 R642 19 R643 19 R643 19 R643 19 R644 19 R645 19 R646 19 R647 19 U301 19 U4601 19 U601 19 U602 19 U604 19 U605 19	98800607P153 98800607P105 98800607P103 98800607P103 98800607P562 98800607P103 99800607P272 99800607P272 99800607P104 99A705813P1 99A705813P2 99800607P223 99800607P223 99800667P223	Metal film: 15K ohms $\pm 5\%$, 1/8 w. Metal film: 12M ohms $\pm 5\%$, 1/8 w. Metal film: 1.2M ohms $\pm 5\%$, 1/8 w. Metal film: 1.2M ohms $\pm 5\%$, 1/8 w. Metal film: 5.6K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Metal film: 100K ohms $\pm 5\%$, 1/8 w. Metal film: 100K ohms $\pm 5\%$, 1/8 w. Thermistor: sim to AL03006-624.73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms $\pm 5\%$, 1/8 w. INTEGRATED CIRCUTTS Linear: Dual Op Amp; sim to 4558. Linear: Dual Op Amp; sim to 4558.
R638 19 R639 19 R640 19 R641 19 R642 19 R643 19 R644 19 R645 19 R646 19 R646 19 R647 19 U301 19 thrag 19 U301 19 U4601 19 U603 19 U604 19 U605 19	9B800607P105 9B800607P125 9B800607P103 9B800607P103 9B800607P103 9B800607P272 9B800607P272 9B800607P272 9B800607P204 9B800607P223 9B800607P223 9B800607P223 9B800607P223 9B800607P223	Metal film: 1M ohms $\pm 5\%$, 1/8 w. Metal film: 1.2M ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 5.6K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Metal film: 100K ohms $\pm 5\%$, 1/8 w. Thermistor: sim to AL03006-624.73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms $\pm 5\%$, 1/8 w. INTEGRATED CIRCUITS $Linear: Dual Op Amp; sim to 4558.Linear: Dual Op Amp; sim to 4558.$
R639 19 R640 19 R641 19 R642 19 R643 19 R644 19 R645 19 R646 19 R647 19 U301 19 U301 19 U4601 19 U601 19 U603 19 U605 19	9B800607 P125 9B800607 P103 9B800607 P103 9B800607 P103 9B800607 P272 9B800607 P272 9B800607 P272 9B800607 P223 9A 7058 13 P2 9B800607 P223 9A 700086 P4 9A 134764 P1 9A 700086 P4	Metal film: 1.2M ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 5.6K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Metal film: 100K ohms $\pm 5\%$, 1/8 w. Thermistor: sim to AL03006-624.73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms $\pm 5\%$, 1/8 w. INTEGRATED CIRCUITS Linear: Dual Op Amp; sim to 4558. Linear: Dual Op Amp; sim to 4558.
R640 19 R641 19 R642 19 R643 19 R644 19 R645 19 R646 19 R646 19 R647 19 U301 19 U301 19 U601 19 U602 19 U604 19 U605 19	938800607 P103 998800607 P562 998800607 P272 998800607 P272 998800607 P104 99A 705813 P1 99A 705813 P2 938800607 P223 93A 700086 P4 9A 134764 P1 9A 700086 P4	Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 5.6K ohms $\pm 5\%$, 1/8 w. Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Metal film: 100K ohms $\pm 5\%$, 1/8 w. Thermistor: sim to AL03006-624-73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms $\pm 5\%$, 1/8 w. INTEGRATED CIRCUTTS Linear: Dual Op Amp; sim to 4558. Linear: Dual Op Amp; sim to 4558.
R641 19 R642 19 R643 19 R644 19 R645 19 R646 19 R646 19 Washington 19 U301 19 U301 19 U303 19 U601 19 U603 19 U605 19	9B800607P562 99B800607P103 99B800607P172 99B800607P104 99A705813P1 99A705813P2 93B800607P223 93B800607P223 93A700086P4 9A134764P1 9A700086P4	Metal film: 5.6K ohms \pm 5%, 1/8 w. Metal film: 10K ohms \pm 5%, 1/8 w. Metal film: 2.7K ohms \pm 5%, 1/8 w. Metal film: 100K ohms \pm 5%, 1/8 w. Thermistor: sim to AL03006-624-73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms \pm 5%, 1/8 w. INTEGRATED CIRCUTTS Linear: Dual Op Amp; sim to 4558. Linear: Quad Voltage Comparator; sim to LM339N Linear: Dual Op Amp; sim to 4558.
R642 19 R643 19 R644 19 R645 19 R646 19 R647 19 U301 19 U303 19 U601 19 U602 19 U605 19	9B800607P103 9B800607P272 9B800607P104 9BA705813P1 9A705813P2 9B800607P223 9A700086P4 9A134764P1 9A700086P4	Metal film: 10K ohms $\pm 5\%$, 1/8 w. Metal film: 2.7K ohms $\pm 5\%$, 1/8 w. Metal film: 100K ohms $\pm 5\%$, 1/8 w. Thermistor: sim to AL03006-624-73-G100. Thermistor: sim to AL03006-82K-97-G100. Metal film: 22K ohms $\pm 5\%$, 1/8 w. INTEGRATED CIRCUTTS Linear: Dual Op Amp; sim to 4558. Linear: Dual Op Amp; sim to 4558.
R643 19 R644 19 R645 19 R646 19 R647 19 U301 19 U302 19 U601 19 U602 19 U604 19 U605 19	98800607 P272 99800607 P104 99A 705813 P1 99A 705813 P1 99B 70068 P2 93B 700086 P4 9A 134764 P1 9A 700086 P4	Metal film: 2.7K ohms \pm 5%, 1/8 w. Metal film: 100K ohms \pm 5%, 1/8 w. Thermistor: sim to AL03006-624-73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms \pm 5%, 1/8 w. INTEGRATED CIRCUTTS Linear: Dual Op Amp; sim to 4558. Linear: Quad Voltage Comparator; sim to LM339N Linear: Dual Op Amp; sim to 4558.
R644 19 R645 19 R646 19 R647 19 U301 19 U303 19 U601 19 U602 19 U603 19 U605 19	98800607 P104 9A 705813 P1 9A 705813 P2 9B800607 P223 9A 700086 P4 9A 134764 P1 9A 700086 P4	Metal film: 100K ohms ±5%, 1/8 w. Thermistor: sim to AL03006-624-73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms ±5%, 1/8 w. INTEGRATED CIRCUTTS Linear: Dual Op Amp; sim to 4558. Linear: Quad Voltage Comparator; sim to LM339N Linear: Dual Op Amp; sim to 4558.
R645 19 R646 19 R647 19 U301 19 U303 19 U601 19 U602 19 U603 19 U605 19	9A 705813P1 9A 705813P2 9B800607P223 9A 700086P4 9A 134764P1 9A 700086P4	Thermistor: sim to AL03006-624-73-G100. Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms <u>+</u> 5%, 1/8 w. INTEGRATED CIRCUTTS Linear: Dual Op Amp; sim to 4558. Linear: Quad Voltage Comparator; sim to LM339N Linear: Dual Op Amp; sim to 4558.
R646 19 R647 19 U301 19 U303 19 U601 19 U602 19 U604 19 U605 19	9A 705813P2 9B800607P223 9A 700086P4 9A 134764P1 9A 700086P4	Thermistor: sim to AL03006-58.2K-97-G100. Metal film: 22K ohms <u>+</u> 5%, 1/8 w. INTEGRATED CIRCUTTS Linear: Dual Op Amp; sim to 4558. Linear: Quad Voltage Comparator; sim to LM339N Linear: Dual Op Amp; sim to 4558.
R647 19 U301 19 U303 19 U601 19 u602 19 and 0 U604 19 u605 19	9B800607P223 9A 700086P4 9A 134764P1 9A 700086P4	Metal film: 22K ohms <u>+</u> 5%, 1/8 w. INTEGRATED CIRCUITS Linear: Dual Op Amp; sim to 4558. Linear: Quad Voltage Comparator; sim to LM339N Linear: Dual Op Amp; sim to 4558.
U301 19 thru U303 19 U601 19 U602 19 u603 19 U603 19 u603 19 u604 19 and U605	9A 700086P4 9A 134764P1 9A 700086P4	INTEGRATED CIRCUITS Linear: Dual Op Amp; sim to 4558. Linear: Quad Voltage Comparator; sim to LM339N Linear: Dual Op Amp; sim to 4558.
thru U303 19 U601 19 U602 19 and U603 19 U603 19 and U604 19 and U605	9A 134764P1 9A 700086P4	Linear: Dual Op Amp; sim to 4558. Linear: Quad Voltage Comparator; sim to LM339N Linear: Dual Op Amp; sim to 4558.
thru U303 19 U601 19 U602 19 and U603 19 U603 19 and U604 19 and U605	9A 134764P1 9A 700086P4	Linear: Quad Voltage Comparator; sim to LM339N Linear: Dual Op Amp; sim to 4558.
U601 19 U602 19 and U603 19 U604 19 and U605 19	9A 700086P4	Linear: Dual Op Amp; sim to 4558.
U602 19 and U603 U604 19 and U605	9A 700086P4	Linear: Dual Op Amp; sim to 4558.
and U603 U604 19 and U605		
and U605	9A701789P1	Timesen Owed On Americalm to I M224
U606 19		Linear: Quad op Amp; sin to Linear.
	9A 704073P2	Linear: 8 Volt Regulator; sim to MC78L08CP.

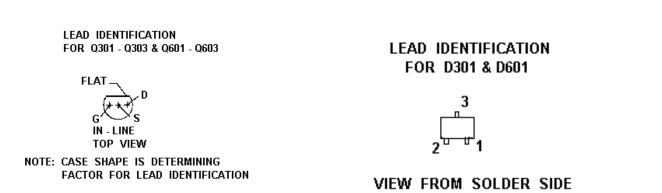
SOLDER SIDE







(19D902304, Sh. 1, Rev. 3) (19D902305, Component Side, Rev. 3)



1) **NOTES**:

- 1. SOLDER ALL ELECTRICAL CONNECTIONS.
- 2 COMPONENT LEDS TO PROTRUDE 2 MAX. BELOW SOLDER SIDE OF BOARD.
- MARK APPLICABLE GROUP AND REVISION PER 19A115740P1, 2.3 HIGH, COLOR BLACK FOR LATEST REVISION, SEE REVISION LETTER INDEX 19C851659.
- 5. P703 SHALL BE FLUSH TO PWB WITHIN 0.25.
- THE MAX HEIGHT ABOVE THE PWB OF ALL PARTS IN THE AI GROUP MUST BE MAINTAINED WHEN THOSE PARTS ARE NOT AI'D.
- 7 PIN 1 OF R605, R606, R611, & R302 IDENTIFIED BY DOT, COLOR STRIPE, VENDORS LOGO, OR NOTCH.

(19D902304, Sh. 1, Rev. 3) (19D902305, Solder Side, Rev. 3)

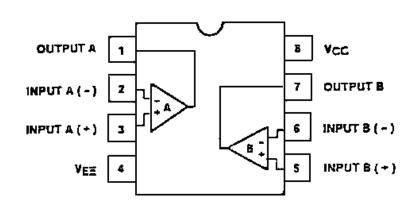


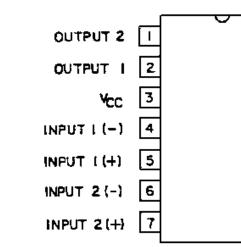
CAUTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC SENSITIVE DEVICES

INTEGRATED CIRCUITS

OPERATIONAL AMPLIFIER U301-U303, U602 & U603 19A700086P4

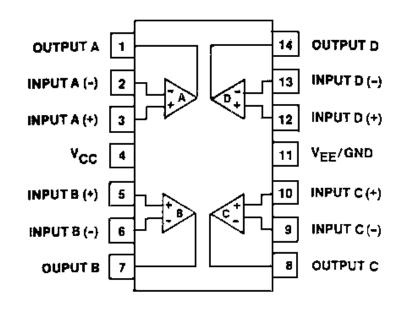
OPERATIONAL AMPLIFIER U601 19A134764P1



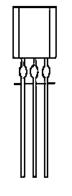


TOP VIEW

OPERATIONAL AMPLIFIER U604, U605 19A701789P1

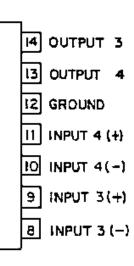


VOLTAGE REGULATOR U606 19A704073P2

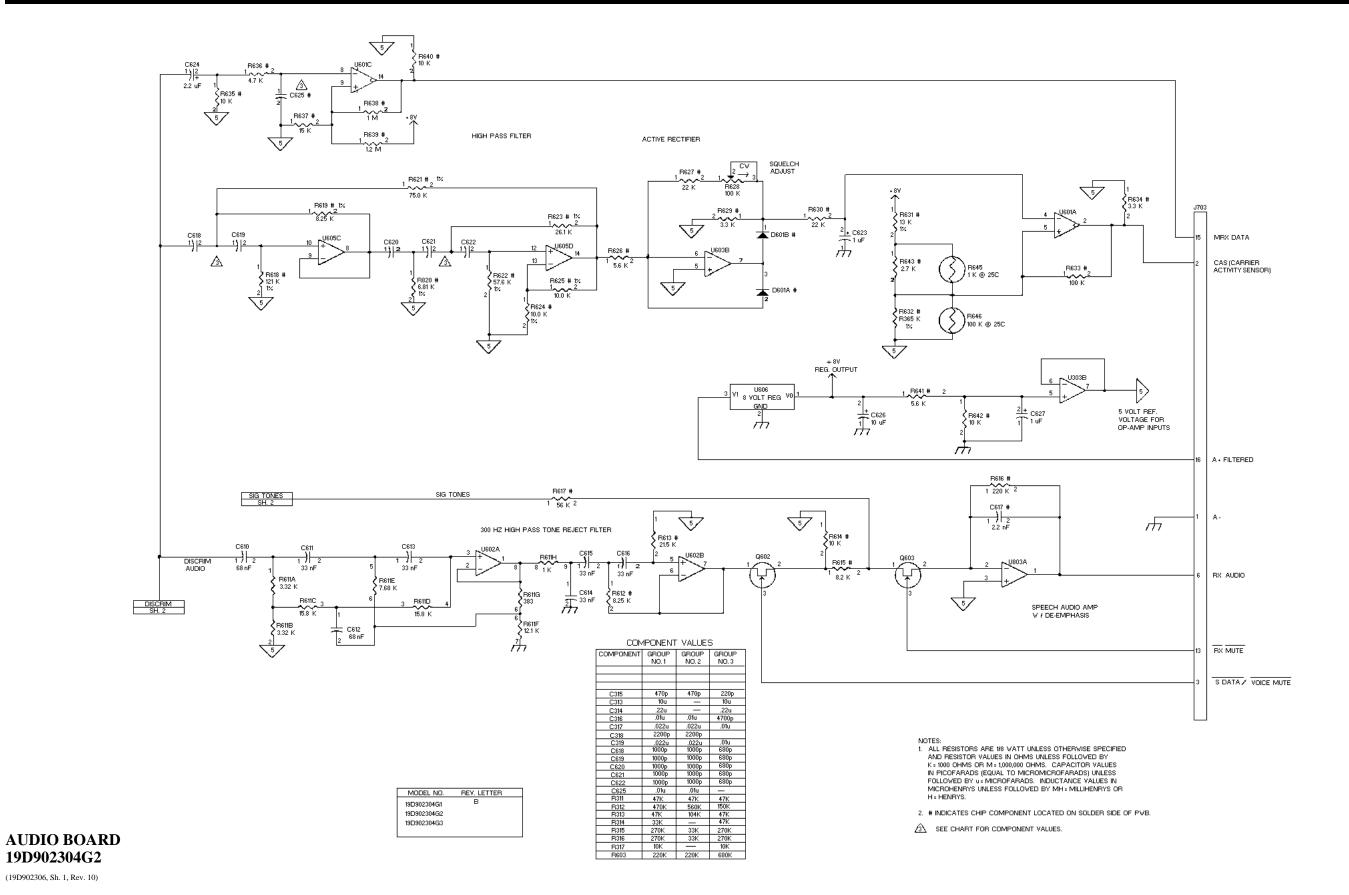




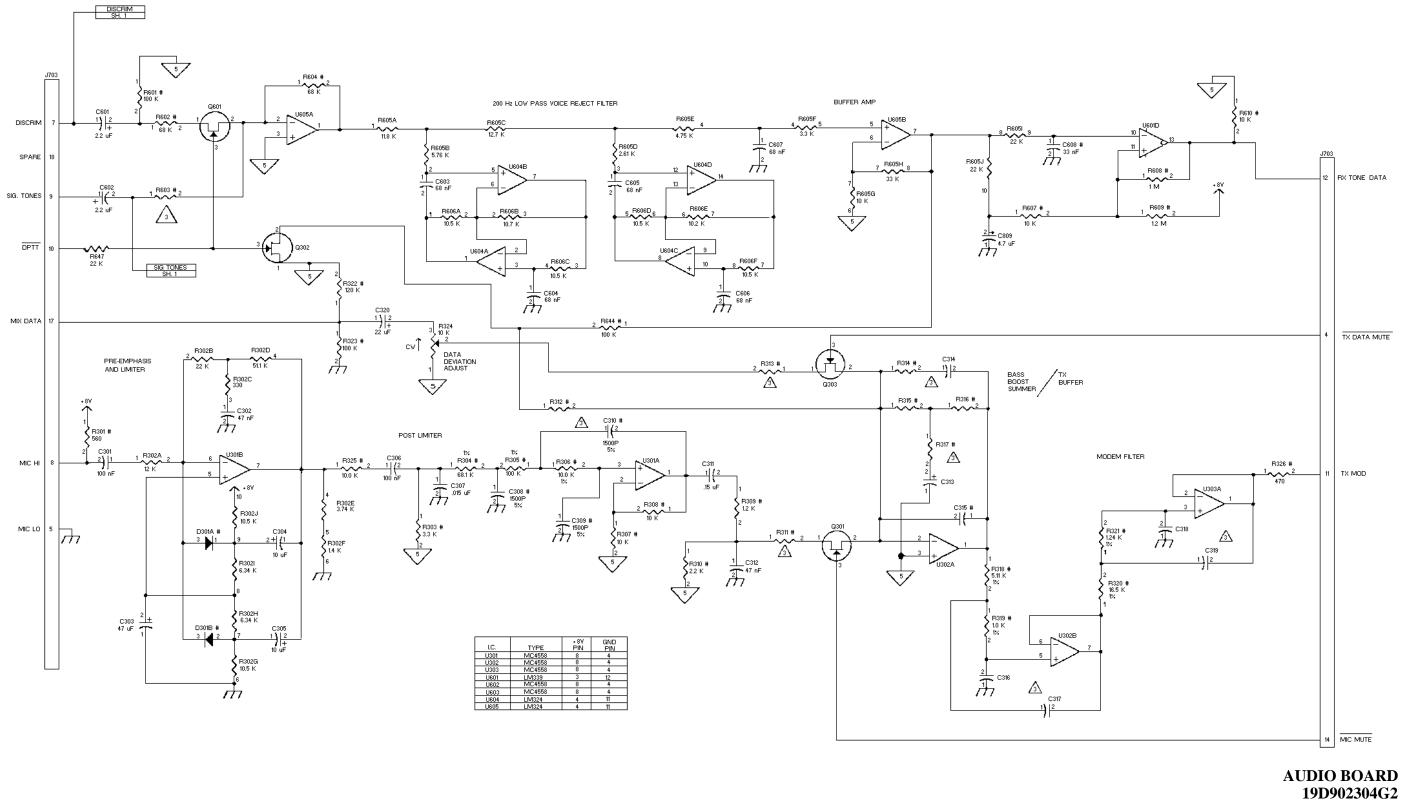
PIN 1- OUTPUT PIN 2- GROUND PIN 3- INPUT



SCHEMATIC DIAGRAM



SCHEMATIC DIAGRAM



LBI-38546

(19D902306, Sh. 2, Rev. 7)