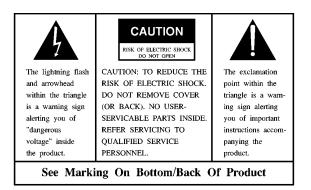
# **Maintenance Manual**

13 AMPERE POWER SUPPLY 19A704647P11-P12, P14 19A704647P1-P3



THESE SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID ELECTRIC SHOCK DO NOT PERFORM ANY SERVICING OTHER THAN THAT CONTAINED IN THE OPERATING INSTRUCTIONS UNLESS YOU ARE QUALIFIED TO DO SO. REFER ALL SERVICING TO QUALIFIED SERVICE PERSONNEL.



WARNING: TO PREVENT FIRE OR ELECTRIC SHOCK HAZARD. DO NOT EXPOSE THIS PRODUCT TO RAIN OR MOISTURE.

**CAUTION:** TO PREVENT ELECTRIC SHOCK DO NOT USE THIS (POLARIZED) PLUG WITH AN EXTENSION CORD, RECEPTACLE OR OTHER OUTLET UNLESS THE BLADES CAN BE FULLY INSERTED TO PREVENT BLADE EXPOSURE.



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NOTE

Repairs to this equipment should be made only by an authorized service technician or facility designated by the supplier. Any repairs, alterations or substitution of recommended parts made by the user to this equipment not approved by the manufacturer could void the user's authority to operate the equipment in addition to the manufacturer's warranty.

This manual is published by **Ericsson Inc.**, without any warranty. Improvements and changes to this manual necessitated by typographical errors, inaccuracies of current information, or improvements to programs and/or equipment, may be made by **Ericsson Inc.**, at any time and without notice. Such changes will be incorporated into new editions of this manual. No part of this manual may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying and recording, for any purpose, without the express written permission of **Ericsson Inc.** 

# **SPECIFICATIONS\***

	<u>Part No.</u>	Nominal
Input Voltage (Vac)	P11,P12 P14	121 240
Input Frequency (Hz)	ALL	50/60
Input Current (Amps)	P11,P12 P14	4 2
Output Voltage (Vdc) (From 0.5 to 13 Amperes)	All	13.8
Output Ripple (mV P-P)		
@ 3 Amps	All	50 (Maximum)
@ 13 Amps	All	100 (Maximum)
Transient Response (Vdc) (Except overcurrent condition)	All	11.5 - 16.0
Duty Cycle	All	20%: 1 minute ON, 4 minutes OFF
Size	All	4.6 X 4.75 X 12.5 inches
Weight	All	13.1 LBS

\* These specifications are intended primarily for the use of the service technician. Refer to the appropriate Specification Sheet for complete specifications.

19A704647P1-P3	UL Approval
19A704647P11-P12	CSA & UL Approval (Pending)
19A704647P14	European Approval (Pending)

#### \_\_\_\_\_ NOTE \_\_\_\_\_

A thermal protection unit will automatically reduce the output voltage if the output is at maximum value for an extended period of time at 13 amperes.

WARNING

This unit contains dangerous voltage levels. It is strongly recommended that defective units be returned to the manufacturer for repairs.

If field repair is necessary, remove the input power and then use a load resistor to manually discharge each capacitor before servicing the unit.

# **IMPORTANT SAFETY INSTRUCTIONS**

- 1. **SAVE THIS MANUAL** It contains important safety and operating instructions for Power Supply Models 19A704647 P1, P2, P3 and P11, P12, and P14.
- 2. Do not use auxiliary equipment not recommended or sold by the manufacturer. To do so may result in a risk of fire, electric shock, or injury to personnel.
- 3. Do not expose unit to rain, snow or other type of moisture.
- 4. To reduce risk of damage to electric plug and cord, pull by plug rather than cord when disconnecting unit.
- 5. Make sure the cord is located so that it will not be stepped on, tripped over, or otherwise subjected to damage or stress.
- 6. An extension cord should not be used unless absolutely necessary. Use of an improper extension cord could result in a risk of fire and electric shock. If an extension cord must be used, make sure:
  - a. That pins on plug of extension cord are the same number, size and shapes of those on plug on unit.
  - b. That extension cord is properly wired, in good condition, and
  - c. That wire size is large enough for AC ampere rating of unit as specified in Table 1.

#### Table 1 - Recommended Minimum Size For Extension Cords

Length of Extension Cord(ft.)	25	50	100	150
AWG Size of Extension Cord	18	18	16	14

- 7. Do not operate unit with damaged cord or plug replace them immediately.
- 8. Do not operate unit if it has received a sharp blow, been dropped, or otherwise damaged in any way. Return to a qualified service shop.
- 9. Do not disassemble unit. Return to a qualified service shop when service or repair is required. Incorrect reassembly may result in a risk of electric shock or fire.

- 10. To reduce risk of electric shock, unplug unit from outlet before attempting any maintenance or cleaning.
- 11. **GROUNDING AND AC POWER CORD CONNECTION** - To reduce risk of electrical shock use only a properly grounded output. The unit is equipped with an electric cord having an equipment grounding conductor and a grounding plug. Be sure that the outlet is properly installed and grounded in accordance with all local codes and ordinances.
- 12. **DANGER** Never alter AC cord or plug. If it does not fit the outlet, have a proper outlet installed by a qualified electrician. Improper connection can result in risk of electric shock.
- 13. This unit is for use on a 121 volt circuit, and has a grounding plug that looks like the plug shown in Figure 1. A temporary adapter, that looks like the adapter shown in sketches B and C, may be used to connect this plug to a two pole receptacle as shown in sketch B if a properly grounded outlet is not available. The temporary adapter should be used only until a properly grounded outlet can be installed by a qualified electrician.
- 14. DANGER Before using the adapter shown, be certain that the center screw of the outlet plate is grounded. The green colored rigid ear or lug extending from the adapter must be connected to a properly grounded outlet -- <u>make certain it is grounded</u>. If necessary, replace original outlet cover plate screw with a longer screw that securely fastens the ear or lug to outlet cover plate and makes a grounded connection to outlet box.

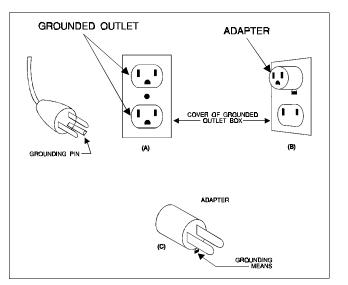


Figure 1 - Grounding Methods

- 15. The P3 and P14 Power Supplies are for use on circuits of nominal 240 volts AC. They are factory equipped with an electric cordless plug connector. A terminating connector that meets local electrical codes should be added.
- 16. Care should be taken when placing the unit in service to insure proper top and bottom ventilation. A minimum of 1/4 inch is required between the bottom of the unit and the surface on which it sits.

### **INTRODUCTION**

These power supplies were designed expressly to provide power for the Delta Desktop/Wall station. They supply thirteen (13) amperes of direct current at 13.8 Volts. The output is protected from both overcurrent and overvoltage. In addition, built in overtemperature protection prevents damage from usage outside of the specified temperature range.

The circuit diagrams of these power supplies (part numbers P11, P12 and P14) are the same, except for primary power connections. The applications are:

- Part 1, 11 For rack Mounting (Delta type) 120V 60Hz
- Part 2, 12 Table Mounting (Rubber Feet) 120V 60Hz
- Part 3 Table Mounting (Rubber Feet) 240V 50Hz
- Part 4 For rack Mounting (Delta type) 240V 50 Hz

### **CIRCUIT DESCRIPTION**

#### **INPUT SECTION**

Input power to the supply is provided from a 121 Volt, 50/60 Hertz (or 242 V, 50/60 Hz) line source connected through the main power cord. The line is passed through fuse F1, that limits the input current to 4 amperes. The input current also passes through varistor RV1, a transient limiting device that clamps the line at approximately 160 Vrms. This protects the device from potentially harmful line voltage excursions.

#### FILTER AND BRIDGE SECTION

After passing through the input protection devices the line voltage is applied to the primary winding to transformer T1. The stepped down line voltage of approximately 35 Vrms, is applied to the diode bridge D1 and filter capacitors C1, C2, and C3. These devices convert the alternating current line to approximately 25 Volts direct current.

# FILTER AND OUTPUT REGULATOR SECTION

The current then flows through the linear regulator section of the supply. The linear regulator is composed of two functional groups of components. The first group, the series pass regulator group consists of Q1, Q2, R1, and R2. In order to control the output voltage of the supply, the series pass transistors are operated as variable resistors. If the load on the supply is increased, causing a drop in the output voltage, the resistance of the series pass transistors is automatically decreased. This decrease balances the output voltage drop and returns the output voltage back to the desired level.

In order to regulate the output voltage, two pass transistors are used. R1 and R2 provide negative feedback to the emitters of the respective transistors, balancing them and causing equal current flow and equal power dissipation.

The second functional group is the series pass control, consisting of U1 and Q3 in conjunction with their associated bias resistors and decoupling capacitors. U1 continuously monitors the output voltage developed through the interaction of the load and the series pass transistors. When more output voltage is required to maintain regulation, U1 increases drive to transistor Q3. Q3 provides the amount of series pass transistor base drive necessary to decrease their resistance and boost the output voltage back up to the desired value. This continuous interaction between the control circuitry and series pass stage forms a closed loop control group providing the regulated output voltage to the power supply load. The closed feedback loop is compensated by R4, C6, and C7 to provide loop stability. Potentiometer R13 varies the amount of output voltage fed back in the control loop thus allowing precise adjustment of the output voltage at which regulation is maintained.

#### **OVERCURRENT PROTECTION**

Overcurrent protection is implemented via a current foldback scheme. Resistor R3 is used as a current sensing element. The amount of voltage developed across this resistor is directly proportional to the amount of current flowing to the load. This sense voltage is applied to the regulator control integrated circuit, U1, by means of R5, R6, and R7. As the current through the sense resistor increases past 13.8 amps, the sense voltage seen by U1 causes the value of both output voltage and output current to decrease. This foldback approach to overcurrent protection decreases the amount of power dissipated across the series pass transistors during a faulted condition. The maximum allowable short circuit current is less than five (5) amps.

#### **OVERTEMPERATURE PROTECTION**

In order to protect the supply from abnormal ambient temperature operating conditions or prolonged radio transmission, overtemperature protection was added to the supply. A thermostat, S2, is attached to the heatsink of the supply to monitor the operating temperature of the series pass transistors. This thermostat is a normally closed switch type. When too high an operating temperature is reached, the thermostat's contacts open, thus removing the AC line voltage to the supply. When the temperature of the heatsink returns to a safe value, the contacts of S2 close and operation is automatically resumed.

#### **OUTPUT OVERVOLTAGE PROTECTION**

To protect the power supply load from possible overvoltage conditions due to failure of the control circuitry, an overvoltage sensing and shutdown circuit has been included. This circuit is composed of VR1, VR2, C8, R10, R11, R12, Q4, and U1. When the output voltage exceeds 15 VDC, VR1 reaches its ZENER voltage and begins to conduct current. This current develops a voltage across R12, which then triggers thyristor Q4 into forward conduction. With Q4 turned ON, a portion of the bias voltage is applied directly to the shutdown pin of U1. With pin 8 of U1 held high, the drive to Q3 is disabled, thus turning off the output voltage. Thyristor Q4 remains ON until AC input power is removed. The removal of AC input power interrupts the holding current through Q4 and turns it off. Therefore, in the event of an overvoltage shutdown, the power supply remains OFF until the AC input power is removed and then restored either via the main power switch, or disconnection of the AC line cord.

#### **INTERNAL BIAS VOLTAGE SUPPLY**

Internal bias voltage to the power supply is provided by a separate winding on transformer T1. AC input power is transformed via this winding at J6 and J7 along with D2 and C9 into approximately 30 volts DC at nominal line voltage. This bias voltage then provides power to all to the internal circuitry of the supply.

### **OPERATION**

- 1. Connect 13 Vdc output to the load using the mating connector.
- 2. With the ON/OFF switch in the OFF position, connect the AC power cord to a 120V power source for parts 1, 2, 11, & 12.

For parts 3 and 14 a connector (customer supplied) must be installed on the power cord for connections to a 240V power source.

3. Place the ON/OFF switch to the ON position to turn on the supply.

### MAINTENANCE

#### WARNING

This unit contains dangerous voltage levels. It is strongly recommended that defective units be returned to the manufacturer for repairs.

If field repairs are necessary, remove input power and then use a load resistor to manually discharge each capacitor before working on the circuits.

For disassembly, remove 4 screws and lift off top cover. When replacing any component be certain to use an identical component. When replacing the thermostat mounted on the heatsink, apply thermal compound between the two. Observe wire routing when resoldering circuits. Failure to do so may lead to excessive ripple or poor regulation.

### TROUBLESHOOTING

When troubleshooting is required, use the guides given in the following table to analyze defects. When a component or assembly has been identified as defective, replace the defective component and also check the associated components before applying power to the unit in the event that a series of components are defective.

When replacing any component be certain to use an identical component. When replacing the thermostat mounted on the heatsink, apply thermal compound between the two. Observe wire routing when resoldering circuits. Failure to do so may lead to excessive ripple or poor regulation.

Recommended test equipment for maintenance or troubleshooting of this power supply includes:

- Digital multimeter
- 50 amp DC meter
- Resistive load
- Oscilloscope

## ADJUSTMENTS

This power supply has an output voltage level adjustment. Potentiometer R13 varies the amount of output voltage fed back into the control loop, thus allowing precise adjustment of the output voltage level. This level is to be maintained at 13.8 VDC for use with low power base stations.

## **INSTALLATION**

The power supply can be mounted using mounting holes found in the chassis.

**NOTE** Insure that ventilation holes in the unit are not obstructed when the unit is mounted or in operation.

The power supply is designed for operation from either a 121 VAC (P1, P2, P11, and P12), or 242 VAC (P3 and P14) source. Before connecting the power supply, measure the source voltage and then connect either the 120V or 240V unit to match the source voltage. Refer to the Modification Procedures for details.

### **FUSE REPLACEMENT**

To replace a defective fuse, use the following procedure:

- 1. Place ON/OFF switch in the OFF position.
- 2. Remove cap from fuse holder and replace fuse with a similar type and size [4 amp, 250V(121 VAC input), 2.5 amp, 250V (242 VAC input)].
- 3. Replace cap and change ON/OFF switch to ON position.

If trouble persists, check with a qualified service person.

## **TROUBLESHOOTING TABLE**

SYMPTOM	AREA TO CHECK
FUSE BLOWS	1) shorted output 2) shorted D1, C1, C2, C3, T1, VR1, RV1, F1
NO OUTPUT	<ol> <li>shorted output</li> <li>output properly connected</li> <li>overtemperature shutdown</li> <li>failed Q1, Q2, D1, U1, T1, S2</li> </ol>
OUTPUT VOLTAGE LOW	1) output overloaded 2) U1 failure
OUTPUT VOLTAGE HIGH	<ol> <li>failed VR1, U1, Q3</li> <li>failed overvoltage protection circuit</li> </ol>

# POWER SUPPLY VOLTAGE READING

LOCATION	READING
anode D1	35 Vrms
C1 plus	25 Vdc
cathode D2	30 Vdc
OUTPUT	+13.1 TO 14.1 Vdc

# APPLICATION

19A704647P12 unit includes mounting feet and omits the mounting bracket. A mating connector and mating male contacts are provided for the 13 Vdc output connector. 19A704647P14 operates from 242 Vac input. A power cord is supplied less a power plug (customer to provide).

# **MODIFICATION PROCEDURES**

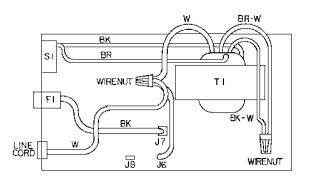
The modification procedure to change from 120 Volt to 240 Volt operation is described. To change back to 120 Volt, reverse the procedure. Refer also to the Schematic diagram and to Figure 2 for an internal view of the power supply.

#### **MODIFICATION PROCEDURE**

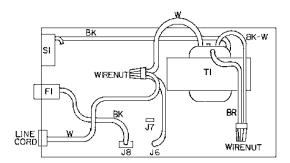
- 1. Unplug unit from power source.
- 2. Cut BRN lead near S1 and cover the short end of wire to prevent accidental contact.
- 3. Strip 1/2" of insulation from long portion of BRN lead (just cut).
- 4. Remove wirenut holding BLK/WHT to BRN/WHT leads.

- 5. Fasten BRN and BLK/WHT leads together using wirenut (see Diagram for 240 Volt operation).
- 6. Cover/insulate exposed BRN/WHT lead to prevent accidental contact.
- 7. Move BLACK wire from J7 to J8.

Power supply can now be used with a 240 Volt, 50/60 Hz, single phase source.



#### WIRED FOR 120 VOLT OPERATION



#### WIRED FOR 240 VOLT OPERATION

# ADAPTER CABLE

Where the 19A704647P11 unit is used in a desktop station application, an adapter cable 19B803437P1 must be used between the power supply DC output jack and the station power cable.

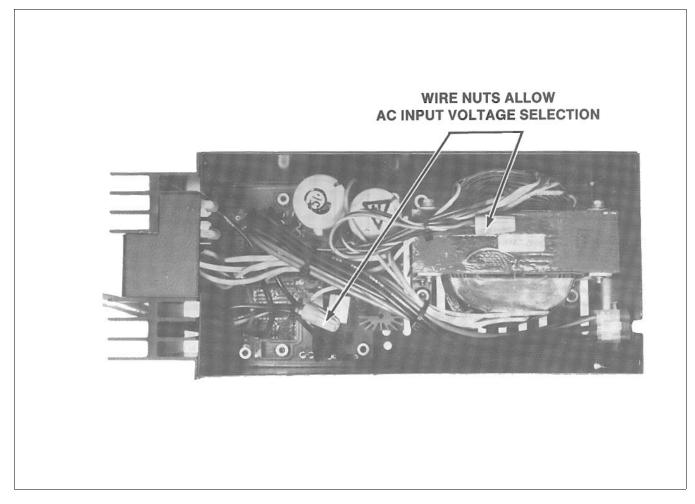


Figure 2 - Power Supply, Internal View

Ericsson Inc. Private Radio Systems Mountain View Road Lynchburg, Virginia 24502 1-800-528-7711 (Outside USA, 804-528-7711)

Printed in U.S.A.

# PARTS LIST

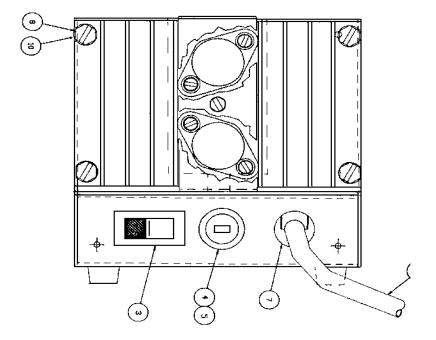
13-AMPERE POWER SUPPLY
M29/19A704647P1, P11 120 VAC 60 Hz
RACK MOUNT
M29/19A704647P2, P12 120 VAC 60 Hz
TABLE TOP
M29/19A704647P3 240 VAC 50 Hz
TABLE TOP
M29/19A704647P14 240 VAC 50 Hz
RACK MOUNT

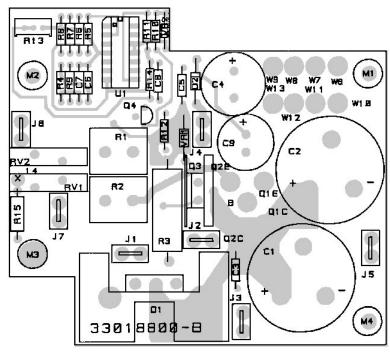
ISSUE 2

			1		1
SYMBOL	PART NO.	DESCRIPTION	24	M29/22027708	
OTMIDOL	TAIL NO.	DECONTINUE	25	M29/51050900	
	M29/9103360	PC Board Assembly (P1,P2,P3)	P1	M29/25013900	
				M29/250074290	
	M29/91046800	PC Board Assembly (P11,P12,P14).	VV I	10123/230074230	(
	M29/83314700	PC Board Insertion Kit (P1,P2,P3)	W2	Lead on T1	-
	M29/83325800	PC Board Insertion Kit (P11,P12,P14).	VVZ	Leau on Th	(
C1,C2	M29/17037900	Capacitor: 18000 µF, 50 VDCW.	W3	Lead on T1	
3,C5	M29/17018100	Capacitor: 0.1 µF, 50 VDCW.	VV3	Lead on TT	t
4	M29/17036404	Capacitor: 3900 μF, ±20%.	W4	Lead on T1	-
6	M29/17018121	Capacitor: 100 pF, 16 VDCW, ±5%.	VV4	Leau on Th	t
C7.C8	M29/17018214	Capacitor: 2200 pF. 100 VDCW, ±20%.	W5	Lead on T1	
29 29	M29/17034200	Capacitor: 470 $\mu$ F, 50 VDCW.	**5	Lead on Th	t
.9 )1			W6	On Cordset	
	M29/19013900	Diode Bridge Assembly.	**0	On Coluser	(
2	M29/18032206	Rectifier 1N4007G.			Ì
1-J11	M29/13048100	FASTON TAB .25", AMP 62650-1.	W7	On Cordset	Ì
3	M29/91038000	Heatsink			0
		Assembly/Transistor TIP-31C.	W8	On Cordset	
4	M29/18031400	SCR 2N5061.	**0		(
1,R2	M29/16016800	Resistor: 0.1 ohms, 10w, ±5%.	W9	Lead on T1	
3	M29/16013905	Resistor: 0.02 ohms, 5w, ±1%.	W10	Lead on T1	
4	M29/16001436	Resistor: 71.5K ohms, ±1%.	W10 W11	Lead on T1	
5	M29/16011419	Resistor: 162 ohms, ±1%.			
6,R12	M29/16001525	Resistor: 10K ohms, $\pm 1\%$ .	W12	Lead on T1	
		-	W13	Lead on T1	7
27	M29/16001526	Resistor: 100 ohms, ±1%.			(
8	M29/16001448	Resistor: 38.3 ohms, ±1%.	W14	M29/250074290	1
89	M29/16001479	Resistor: 7.15K ohms, ±1%.			(
R10,R11	M29/16001591	Resistor: 1.27K ohms, ±1%.	W15	Lead on T1	1
13	M29/16016900	Potentiometer: 1K ohms.			(
R14	M29/16001449	Resistor: 8.25K ohms, ±1%.	W16	Lead on PCB	
15	M29/16001698	Resistor: 10M ohms, 0.5w, 10%.	14/47	N00/050074000	(
V1,RV2	M29/18008013	Varistor: 150V, 80J, GEV150LA20A.	W17	M29/250074288	F
J1	M29/19012000	Regulator. IC SG3532	1440 1440	N00/050074004	
R1,VR2	M29/18035820	Zener Diode, 15V 1N5245B.	W18,W19	M29/250074204	L
1	M29/757P2	Transformer.	W20	M29/250074205	L
'	10123/13112	Tansionnei.	W21,W22	M29/250074206	L
			W23	M29/26160311	L
ar 64	M00/00000000	MISCELLANEOUS	W24	M29/26160399	L
or S1	M29/20003300	Switch.	A2	M29/91047000	H
or F1	M29/09019400	Fuse Holder.	1	M29/11024100	H
	M29/09019500	Fuse, IEC Fast Blow.		M29/11022400	H
5	M29/11021200	Cord Set (P1,P2,P11,P12).	2	M29/22047800	
	M29/11029200	Cord Set (P3,P14).	3	M29/09017000	1
,	M29/11022000	Strain Relief (P1,P2,P11,P12).	4	M29/13051800	
	M29/11023900	Strain Relief (P3,P14).	5	M29/31023200	
3	M29/22049001	Screw: #8-32 x 0.375".	6	M29/22001109	
	M29/22043200	Standoff.	7	M29/22001109 M29/18030800	-
0	M29/22010306	Washer: #8 x 0.333".	'	WIZ3/10030000	
1	M29/22041501	Nut: #6-32 KEPS.			1
3	M29/22041301 M29/22043201	Standoff.			1
					1
4	M29/22041503	Nut: #10-32 KEPS.			1
15	M29/11003300	TY-WRAP.			1
	or				1
	M29/11024500	TY-WRAP.			
	M29/22039701	Wire Nut.			1
16 17	M29/07063200				

SYMBOL PART NO. DESCRIPTION 18 M29/07070400 Cover. Rubber feet (P2,P3). 19 M29/35002600 20 M29/22010305 Washer: #6, Internal tooth, lock. 21 M29/51060102 Label, warning (P1,P2). M29/51060100 Label, warning (P3). M29/51067800 Label, warning (P11,P12,P14). 22 M29/51060200 Label, output (P1,P2,P3). M29/51067700 Label, output (P11,P12,P14). 23 M29/07070500 Cover/Heatsink Assembly. Screw. Date Code Label. Output Connector Assembly (P14). Side terminal of F1 to Thermostat (Black). Tied to W5 with FASTON term to (ON) term of S1 (Brown). Tied to W4 with wire nut (Item 16) brown/white. Tied to W3 with wire nut (Item 16) black/white. Tied to W2 with FASTON term to (ON) term of S1 (Black). To end term of F1 (piggyback terminal of W17)(Black). (Applies to P1, P2, P11, P12). To ground stud. Green (P1,P2,P11,P12). Green/Yellow (P3,P14). Tied to W15 & W16 with wire nut (White)(P1,P2,P11,P12). Blue (P3,P14). To Tab J4 on PC Board Assembly (Blue). To Tab J5 on PC Board Assembly (Blue). To Tab J1 on PC Board Assembly (Red). To Tab J2 on PC Board Assembly (Red). To Tab J3 on PC Board Assembly (Red/Yellow). Thermostat to (OFF) terminal of S1 (Black). Tied to W8 & W16 with wire nut (Item 16)(White). Tied to W8 & W15 with wire nut (Item 16)(Black). From Tab J7 on PCB to end tab of fuse F1 (Black). Lead Assembly (Blue). Lead Assembly (Brown). Lead Assembly (White). Lead 2-3/8" Ig. Strip " x (Brown). Lead 2-3/4" Ig. Strip " x (White). HEATSINK ASSEMBLY. Heatsink (P1,P2,P3,P11,P12). Heatsink (P14). Screw: #4-40 x 0.25". Thermostat, TI 1NT01L-1928. Socket: TO-3 Therm. 8113PF603. Insulator, Bergquist 1009AC-24. Screw: #6-32 x 0.625". Transistor: 2N5885 SGS

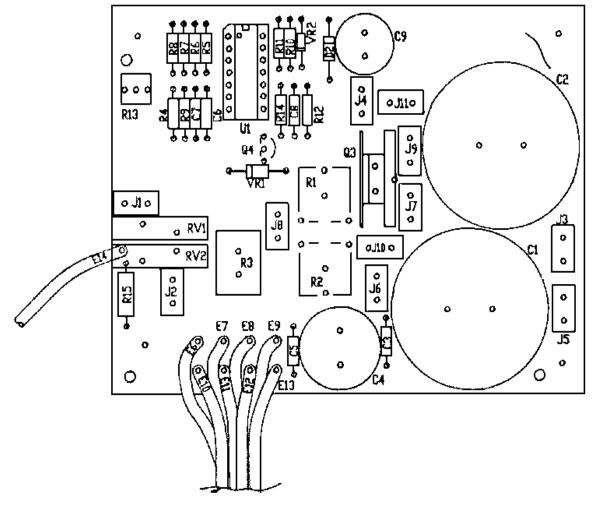
\*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES





EARLIER VERSION

### HEATSINK ASSEMBLY & P.C. BOARD 13 VOLT POWER SUPPLY

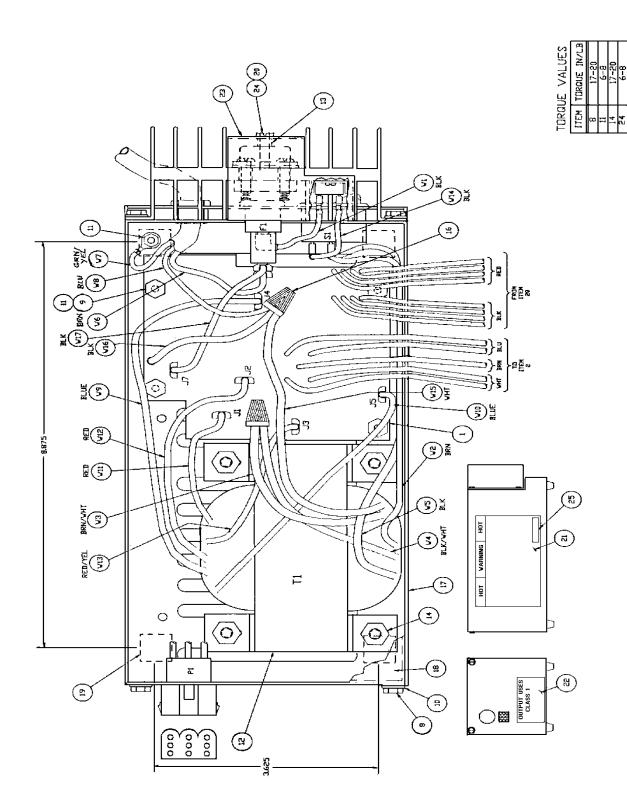


LATER VERSION

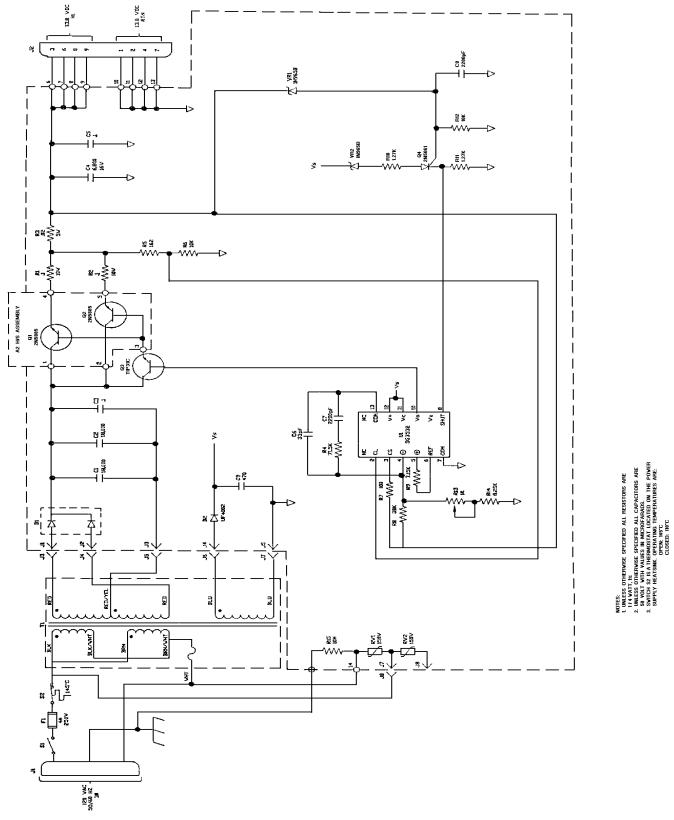
#### PC BOARD

## OUTLINE DIAGRAM

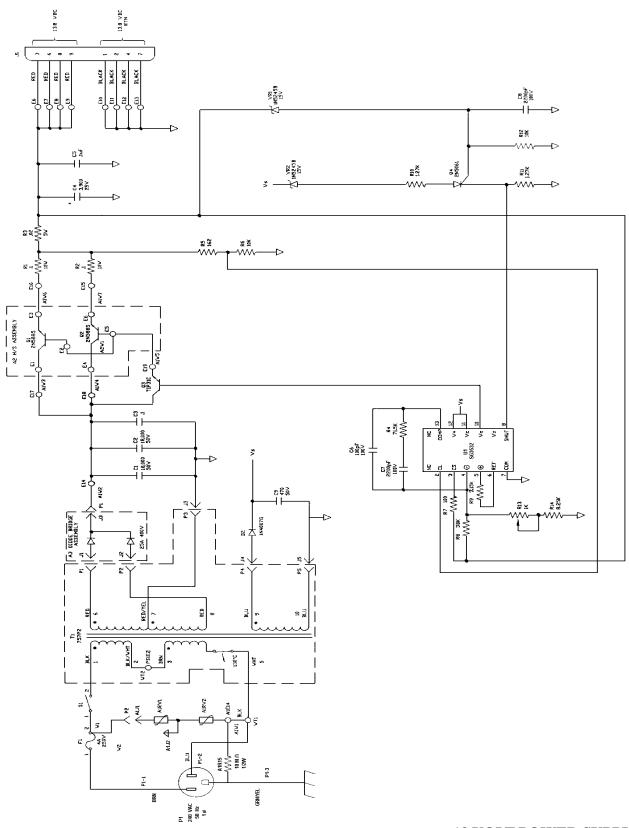
LBI-38751



13 VOLT POWER SUPPLY 19A70647P1-P3, P11, P12, P14



13 VOLT POWER SUPPLY 19A70467P1, P2, P11, P12

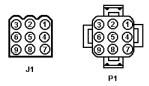


13 VOLT POWER SUPPLY 19A704647P3, P14



J1		P1
1 >	#14 BLACK	
2 <del>2</del> <del>2</del>	#14 BLACK	
	#14 RED	
3 X	#14 BLACK	<b>+</b> ?≀
÷,	#14 RED	$\square_{1}^{+}$
:5	#14 BLACK	
:5	#14 RED	II:
, E	#14 RED	<b>II</b> ;
3		<b>7</b> 3

PIN IDENTIFICATION FOR J1, P1, AS SHOWN FROM WIRE INSERTION SIDE.



#### REQUIREMENTS:

- CABLE TO BE #14 AWG UL 1015 WIRE PER 19A116890 AND CONNECTED PER WIRING CHART.
   ALL CABLES TO BE 100% INSPECTED FOR OPENS AND SHORTS.
   P1 TO BE AMP CAT #1-480706-0 WITH AMP CAT #350873-3 (OR 350918-3) CONTACTS.
   H TO DE AMP CAT #1-49027.0 CCC #40A431/20DA WATH
- (01335) 100 FL 480672-0 (EGE #19A134428P4) WITH AMP CAT #350200-2 (EGE #19A134282P2) CONTACTS. 5. CABLE TO BE MARKED WITH EGE DRAWING AND PART NUMBER.

# ADAPTER CABLE 19B803437P1



