

MAINTENANCE MANUAL ORION™ UHF AND VHF MECHANICAL DRAWINGS

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Ericsson GE Mobile Communications Inc.
Mountain View Road • Lynchburg, Virginia 24502

MECHANICAL PARTS**CONTROL UNIT(SCAN MODEL LOCAL TYPE)
CONTROL UNIT(SCAN MODEL REMOTE TYPE)****344A4581P1/CMD-556 BL
344A4581P2/CMD-556 BR**

SYMBOL	EGE PART NO.	DESCRIPTION
1	B19/MPBC30349	FRONT PANEL (ASSY)
2	B19/MPBC30093B	REAR COVER (ASSY)[local]
2	B19/MDNQZ5110A	REAR COVER (ASSY)[remote]
3	B19/MTV300540	KEYCAP (SCAN)
4	B19/MTV300002A	RAMPLEVER }
5	B19/MTV300003A	RAMPLEVER
6	B19/MPHD30001A	KNOB (VOLUME)
7	B19/MPHD30002A	KNOB (SELECT)
8	B19/MTV300461	COVER KNOB (SELECT)
9	B19/MPPK30004A	RUBBER CONTACT
10	B19/MTL046412A	STAY
11	B19/MTV004931A	COVER KNOB (VOLUME)
12	B19/BRPK00561	GASKET
13	B19/BRTG05174	PT SCREW
14	B19/MTV300606	KEYCAP () EMG
15	B19/MTV300603	KEYCAP (MENU)
16	B19/MTV300604	KEYCAP (CLEAR)
17	B19/MTV300607	KEYCAP (OPT)

MECHANICAL PARTS

CONTROL UNIT(SYSTEM MODEL LOCAL TYPE)
CONTROL UNIT(SYSTEM MODEL REMOTE TYPE)

344A4581P3/CMD-556ML

344A4581P4/CMD-556 MR

SYMBOL	EGE PART NO.	DESCRIPTION
1	B19/MPBC30348	FRONT PANEL (ASSY)
2	B19/MPBC30093B	REAR COVER (ASSY)[local]
2	B19/MDNQZ5110A	REAR COVER (ASSY)[remote]
3	B19/MTV300540	KEYCAP (SCAN)
4	B19/MTV300002A	RAMPLEVER }
5	B19/MTV300003A	RAMPLEVER
6	B19/MPHD30001A	KNOB (VOLUME)
7	B19/MPHD30002A	KNOB (SELECT)
8	B19/MTV300461	COVER KNOB (SELECT)
9	B19/MPPK01867A	RUBBER CONTACT
10	B19/MTL046412A	STAY
11	B19/MTV004931A	COVER KNOB (VOLUME)
12	B19/BRPK00561	GASKET
13	B19/BRTG05174	PT SCREW
14	B19/MTV300552	KEYCAP () EMG
15	B19/MTV300542	KEYCAP (SYS)
16	B19/MTV300543	KEYCAP (GRP)
17	B19/MTV300544	KEYCAP (OPT)
18	B19/MTV300545	KEYCAP (MENU)
19	B19/MTV300546	KEYCAP (STS)
20	B19/MTV300547	KEYCAP (MSG)
21	B19/MTV300548	KEYCAP (CLR)
22	B19/MTV300549	KEYCAP (PHN)
23	B19/MTV300550	KEYCAP (DIS)
24	B19/MTV300551	KEYCAP (IND)

MECHANICAL PARTS

TRX UNIT

PA UNIT (USA MODEL HIGH POWER)

344A4577P1/JHM-271RSA

344A4577P2/JHM-271RSB

344A4572P5/JHM-271PAH

344A4572P6/JHM-271PBH

SYMBOL	EGE PART NO.	DESCRIPTION
1	B19/MPBC30111C	FRAME (ASSY)[TRX]
1	B19/MPBC30095C	FRAME (ASSY)[PA]
2	B19/MPBC30112	TOP COVER (ASSY)[TRX]
2	B19/MPBC30096B	COVER (ASSY)[PA]
3	B19/MPBC30113	BOTTOM COVER (ASSY)[TRX]
3	B19/MPBC30693	CASE SHIELD (ASSY)[PA]
4	B19/MPBC30691A	COVER SHIELD (ASSY)[TRX]
4	B19/MPBC30695A	COVER SHIELD (ASSY)[PA]
5	B19/MPBC30692	COVER SHIELD (ASSY)[TRX]
5	B19/MTB300290B	COVER SHIELD[PA]
6	B19/MTB307254	CASE SHIELD [TRX]
6	B19/MTB307254	PLATE [PA]
7	B19/MTB308813	CASE SHIELD [TRX]
7	B19/MTL035255	SPACER [PA]
8	B19/MTB205125B	CONTACT [TRX]
8	B19/MPNN31124	MARKER [PA]
9	B19/BRTG03943	SCREW (M3-13) [TRX]
9	B19/MPBP30119	CLAMP [PA]
10	B19/BRTG05022	SCREW (M3-10)[TRX]
10	B19/BRTG03943	SCREW (M3-13)[PA]
11	B19/BRTG03830	SCREW (M3-8)[TRX]
11	B19/BRTG05022	SCREW (M3-10)[PA]
12	B19/BRTG03889	SCREW (M3-10)[TRX]
12	B19/BRTG03830	SCREW (M3-8)[PA]
13	B19/BSLW03000B	WASHER (LW3)[TRX]
13	B19/BRTG03942	SCREW (M3-8)[PA]
14	B19/BRBP00131	CLAMP CABLE

MECHANICAL PARTS

PA UNIT (USA MODEL LOW POWER)
PA UNIT (EUROPEAN MODEL)

344A4572P3/JHM-271PAL

344A4572P4/JHM-271PBL

344A4572P1/JHM-271PAE

344A4572P2/JHM-271PBE

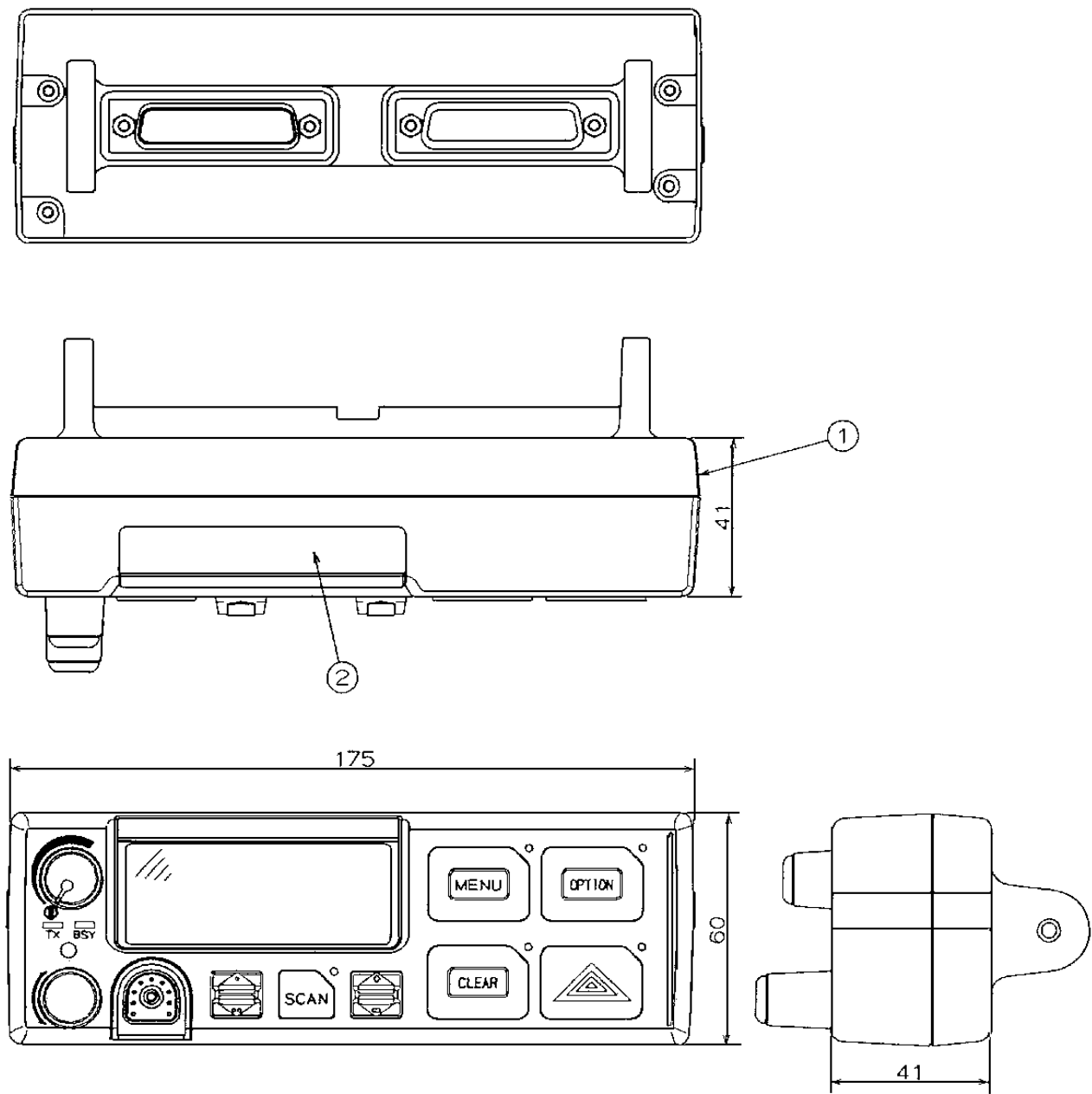
SYMBOL	EGE PART NO.	DESCRIPTION
1	B19/MPBC30108C	FRAME (ASSY) [USA]
1	B19/MPBC30953	FRAME [EURO]
2	B19/MPBC30109B	COVER (ASSY) [USA]
2	B19/MPBC30752	COVER (ASSY) [EURO]
3	B19/MPBC30693	CASE SHIELD (ASSY)[USA]
3	B19/MPBC30820	COVER SHIELD (ASSY) [EURO]
4	B19/MPBC30696	MPBC SHIELD (ASSY) [USA]
4	B19/MT300047	COVER SHIELD [EURO]
5	B19/MTB300290B	COVER SHIELD [USA]
5	B19/MTL035255	SPACER [EURO]
6	B19/MTB306383	SPACER [USA]
6	B19/MPNN31124	MARKER [EURO]
7	B19/MTL035255	SPACER [USA]
7	B19/BRBP00131	CLAMP CABLE [EURO]
8	B19/MPNN31124	MARKER [USA]
8	B19/BRTG03830	SCREW (M3-8) [EURO]
9	B19/BPBP30119	CLAMP [USA]
9	B19/BRTG03942	SCREW (M3-8) [EURO]
10	B19/BRTG03943	SCREW (M3-13) [USA]
10	B19/BRTG03943	SCREW (M3-13) [EURO]
11	B19/BRTG05022	SCREW (M3-10) [USA]
11	B19/BSLW03000S	WASHER (LW3) [EURO]
12	B19/BRTG03830	SCREW (M3-8) [USA]
12	B19/BRTG00198	WASHER [EURO]
13	B19/BRTG03942	SCREW (M3-8) [USA]
13	B19/BRTG05022	SCREW (M3-10) [EURO]

MECHANICAL PARTS

OPTION

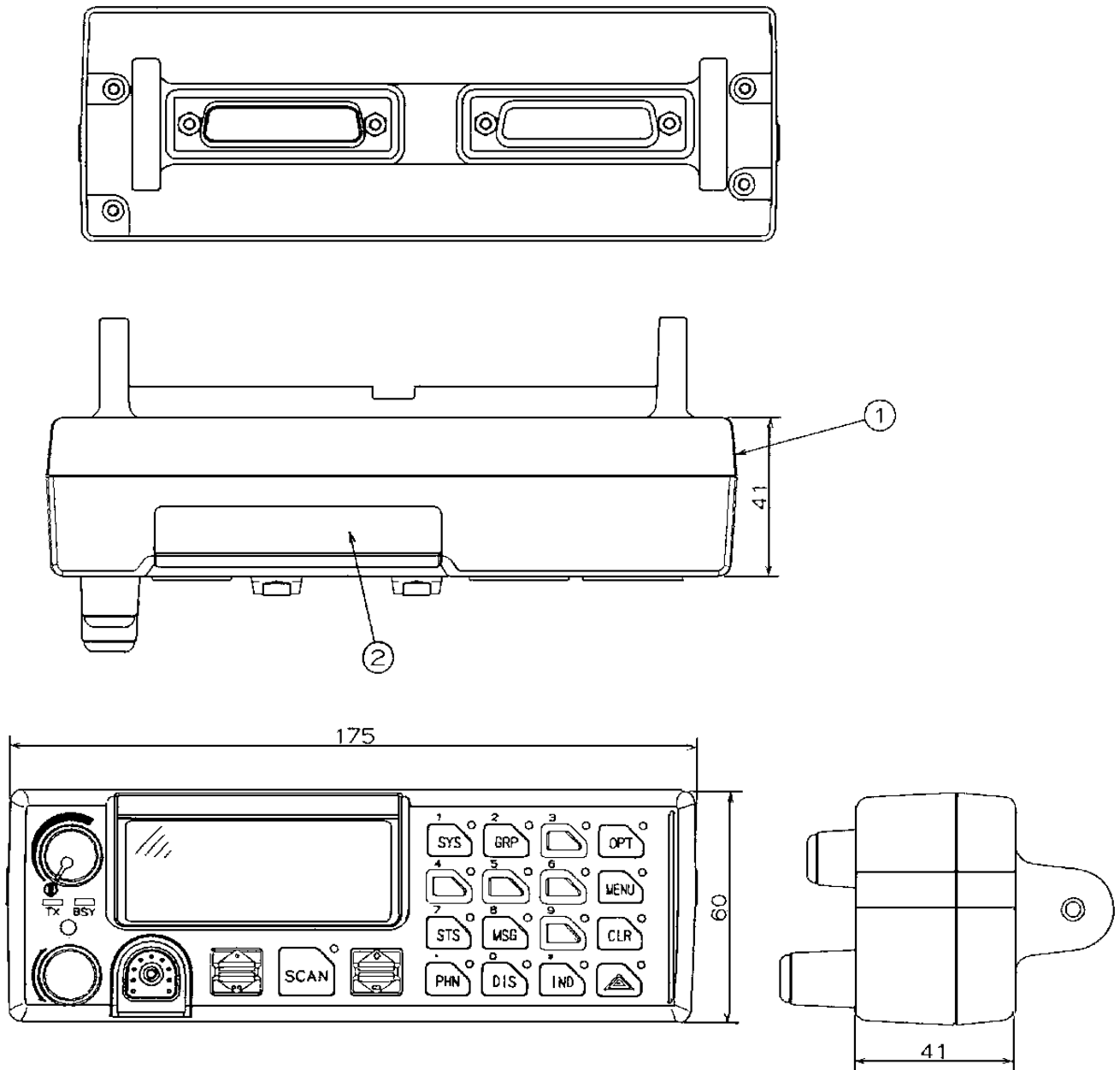
NQZ-4881

SYMBOL	EGE PART NO.	DESCRIPTION
1	B19/NQZ-4881OPT	CASSETTE MOUNT
2	B19/MPBX30085	RIA MOUNT BRACKET
3	B19/MPBX21706	TRAY MOUNT BRACKET
4	B19/MPBX31233	FRONT MOUNT BRACKET
5	B19/MPPK01853B	GASKET (TRX-PA)
6	B19/MPPK30050	GASKET (CU-TRX)
7	B19/MPBC30728	FRONT COVER (TRX)
8	B19/MPNM30271	LABEL C/U (EGE)
9	B19/MPNM30280A	LABEL C/U (ERIC)
10	B19/MPNL30408	LABEL FRONT COVER (EGE)
11	B19/MPNL30409	LABEL FRONT COVER (ERIC)
12	B19/MPTG30015	SCREW (M3-14)
13	B19/BRTG00339	WASHER (M3)
14	B19/MPHD30066	STANDARD SYSTEM KEYCAP KIT
15	B19/MPHD30067	OPTIONAL SYSTEM KEYCAP KIT
16	B19/MPHD30068	OPTIONAL SCAN KEYCAP KIT
17	B19/MPDM30036	KEYLOCK FOR TRANSCEIVER
18	B19/MPTC30026	SCAN KEYCAP EXTRACTOR
19	B19/MPTC30027	SYSTEM KEYCAP EXTRACTOR
20	B19/MPTG30006	SCREW (M4-20)
21	B19/BRTG00198	WASHER (M4)



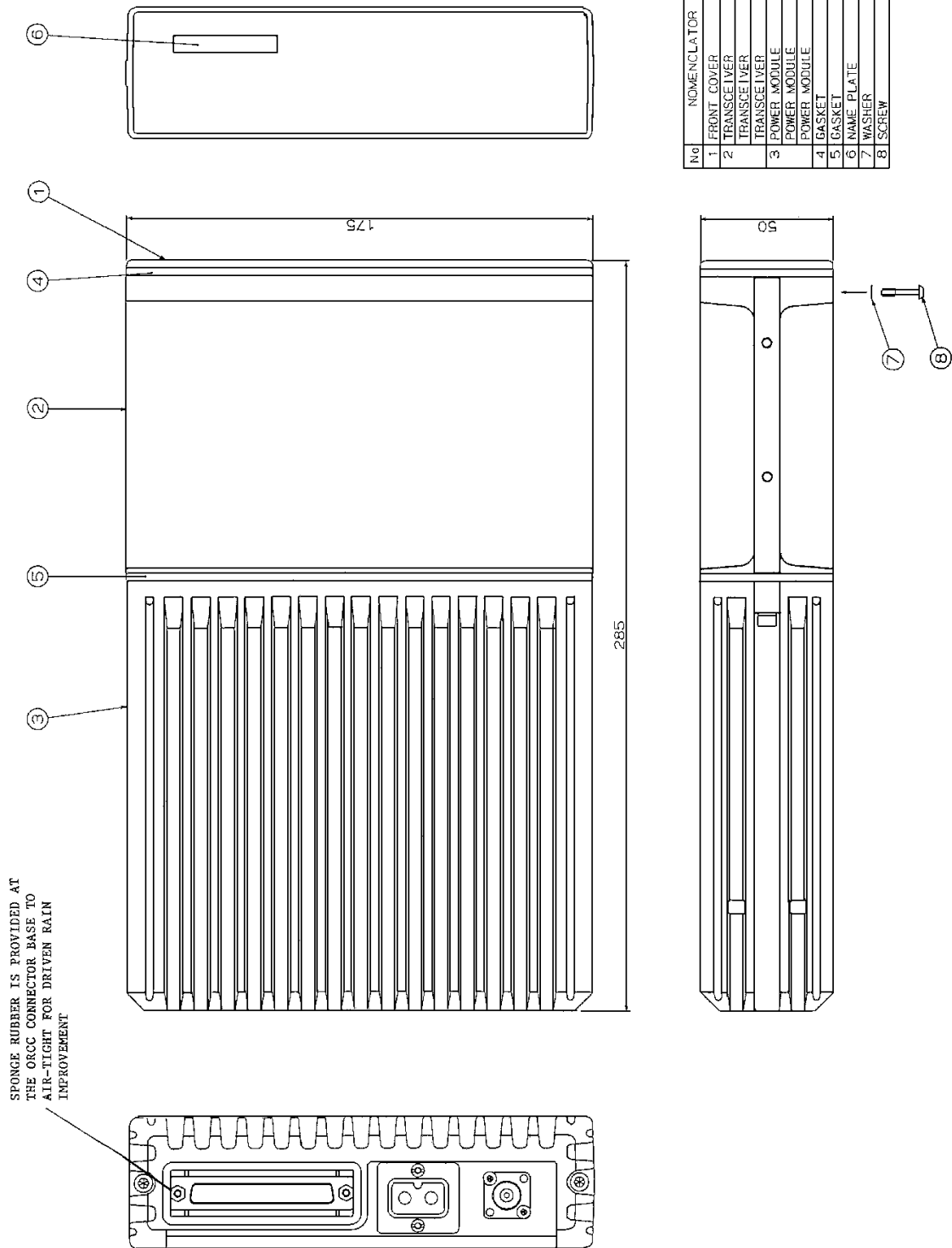
No	NOMENCLATOR	CODE
1	CONTROL UNIT	344A581P2
2	NAME PLATE	198802621P1

REMOTE TYPE (SCAN)



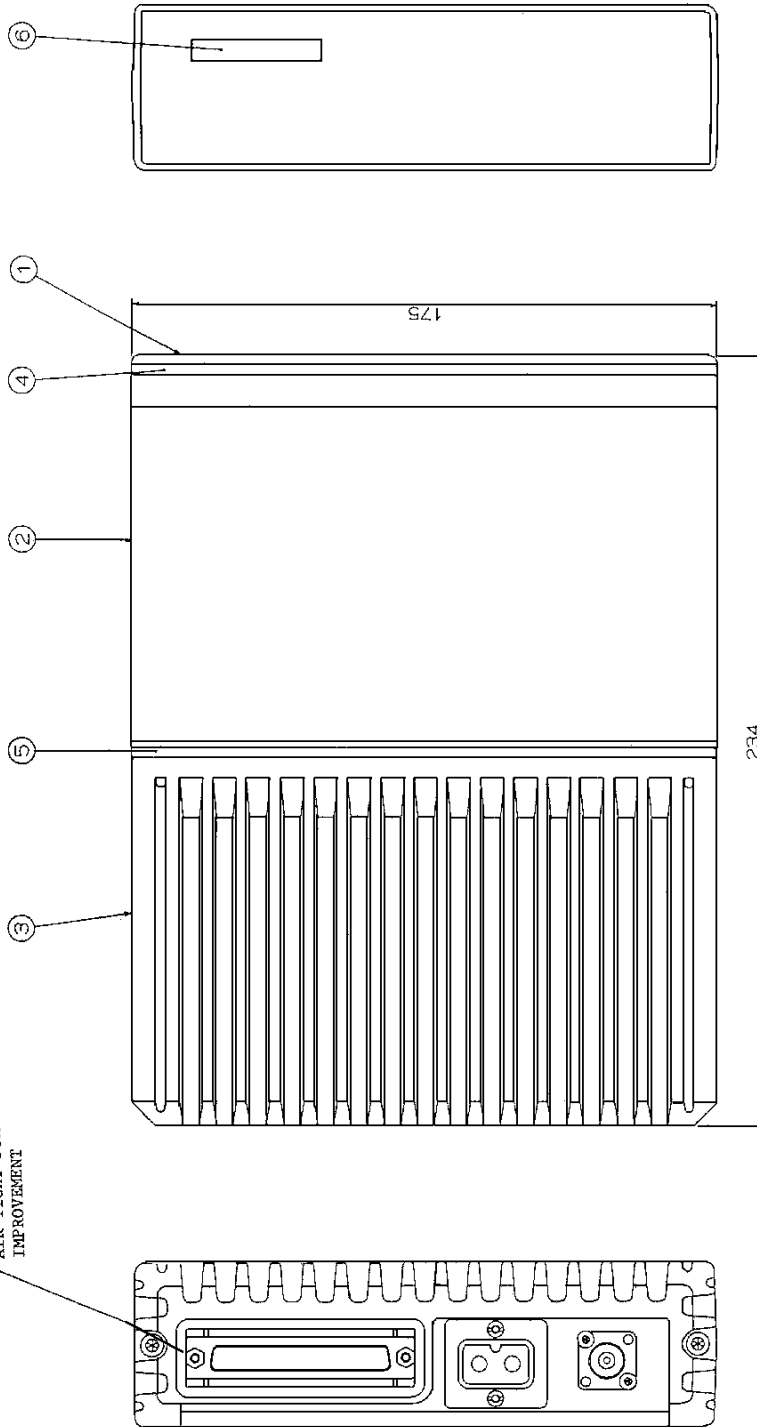
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REMOTE TYPE (SYSTEM)

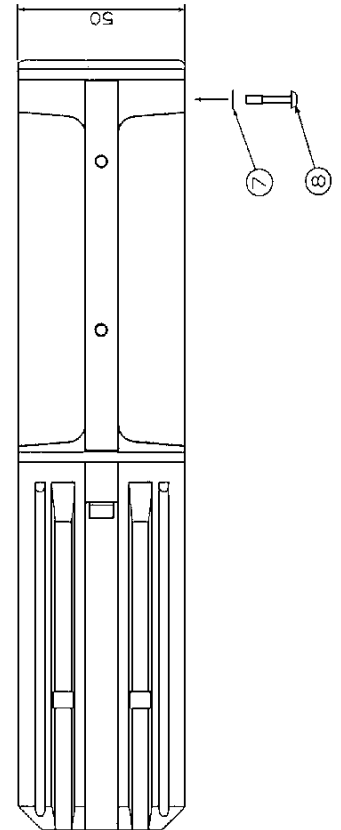


REMOTE TYPE (HIGH POWER)

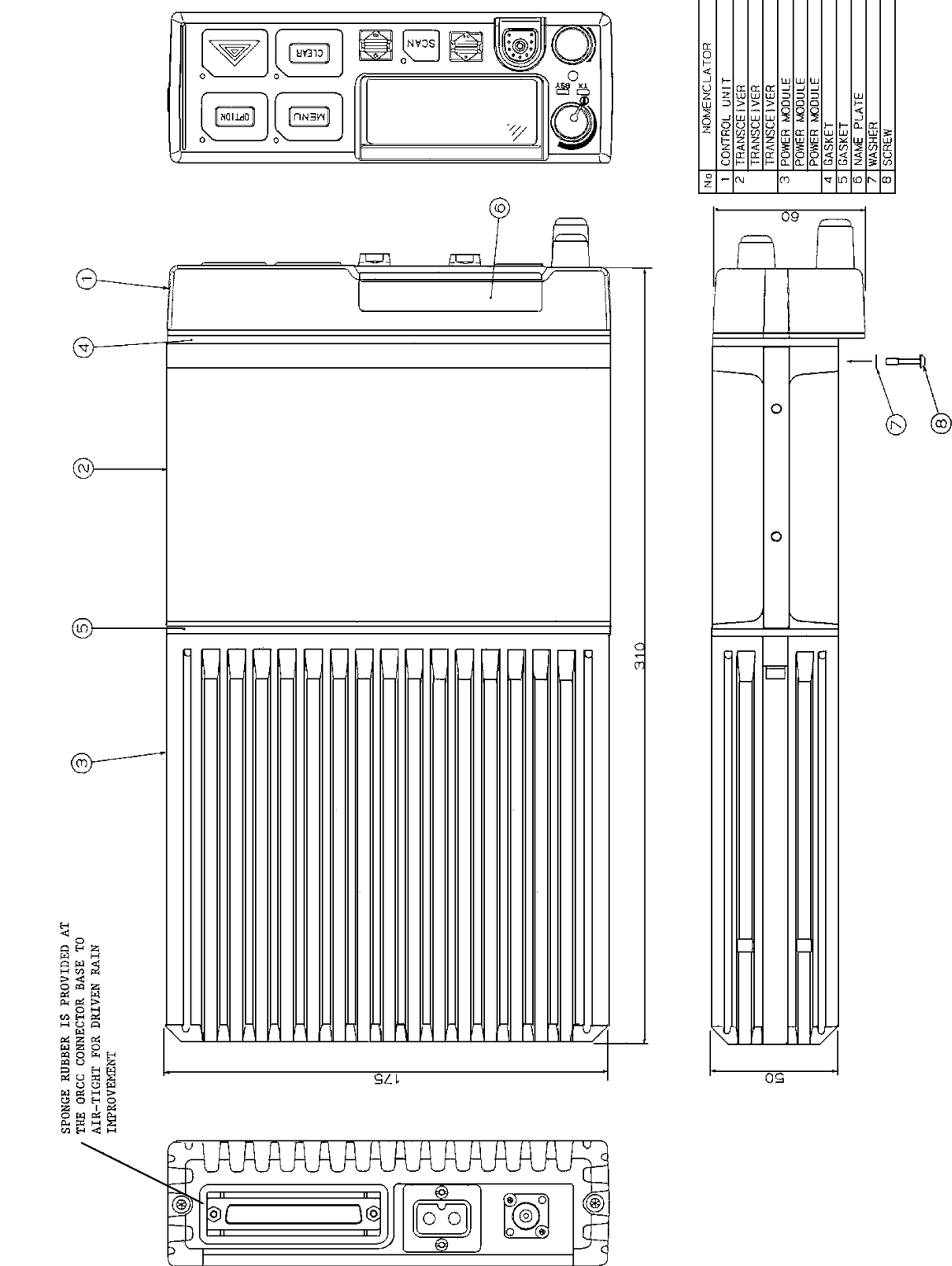
SPONGE RUBBER IS PROVIDED AT THE ORCC CONNECTOR BASE TO AIR-TIGHT FOR DRIVEN RAIN IMPROVEMENT



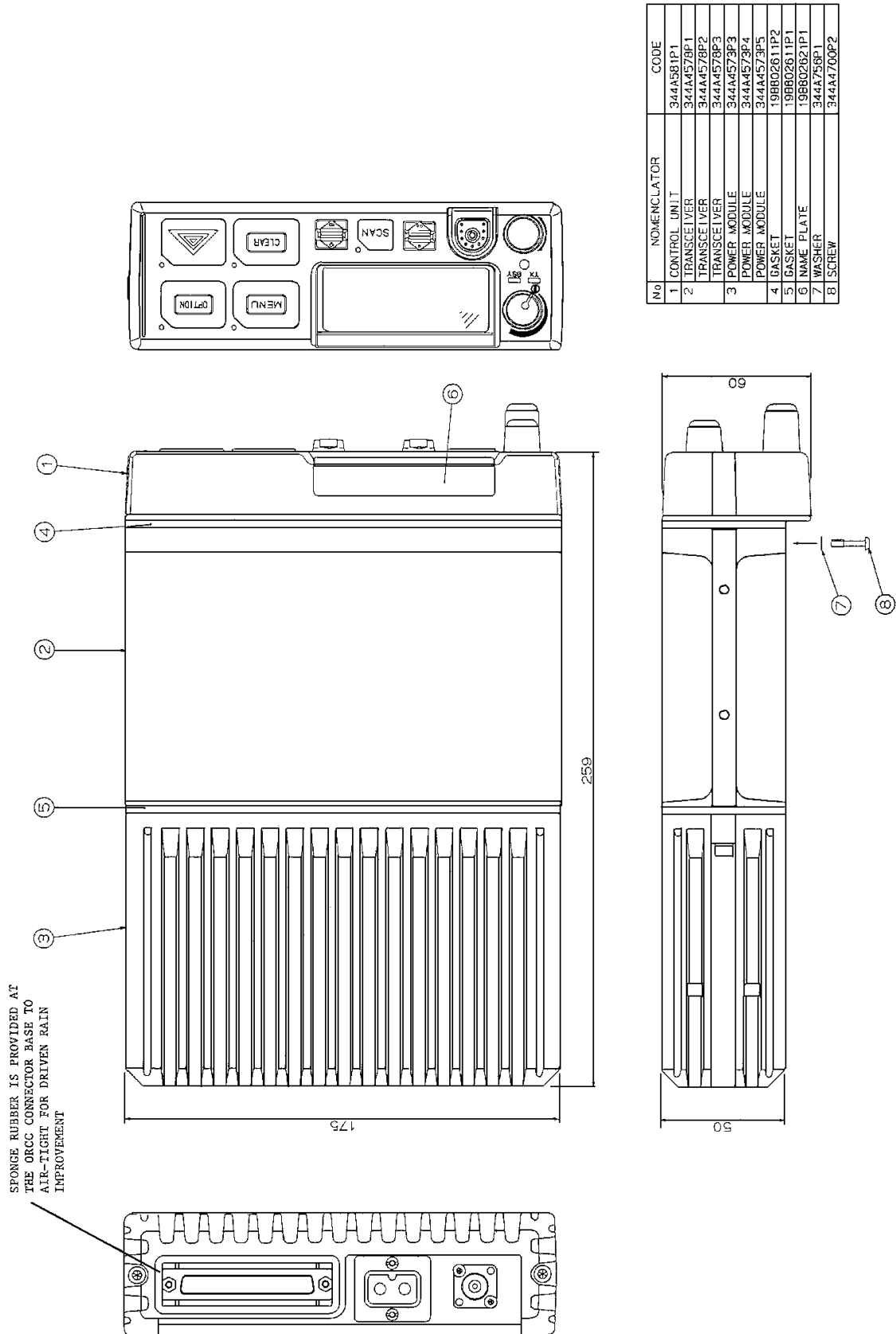
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1	FRONT COVER	198802671P1
2	TRANSCIEIVER	344A4578P1
	TRANSCIEIVER	344A4578P2
	TRANSCIEIVER	344A4578P3
3	POWER MODULE	344A4573P3
	POWER MODULE	344A4573P4
	POWER MODULE	344A4573P5
4	GASKET	198802611P2
5	GASKET	198802611P1
6	NAME PLATE	344A4757P1
7	WASHER	344A756P1
8	SCREW	344A4700P2



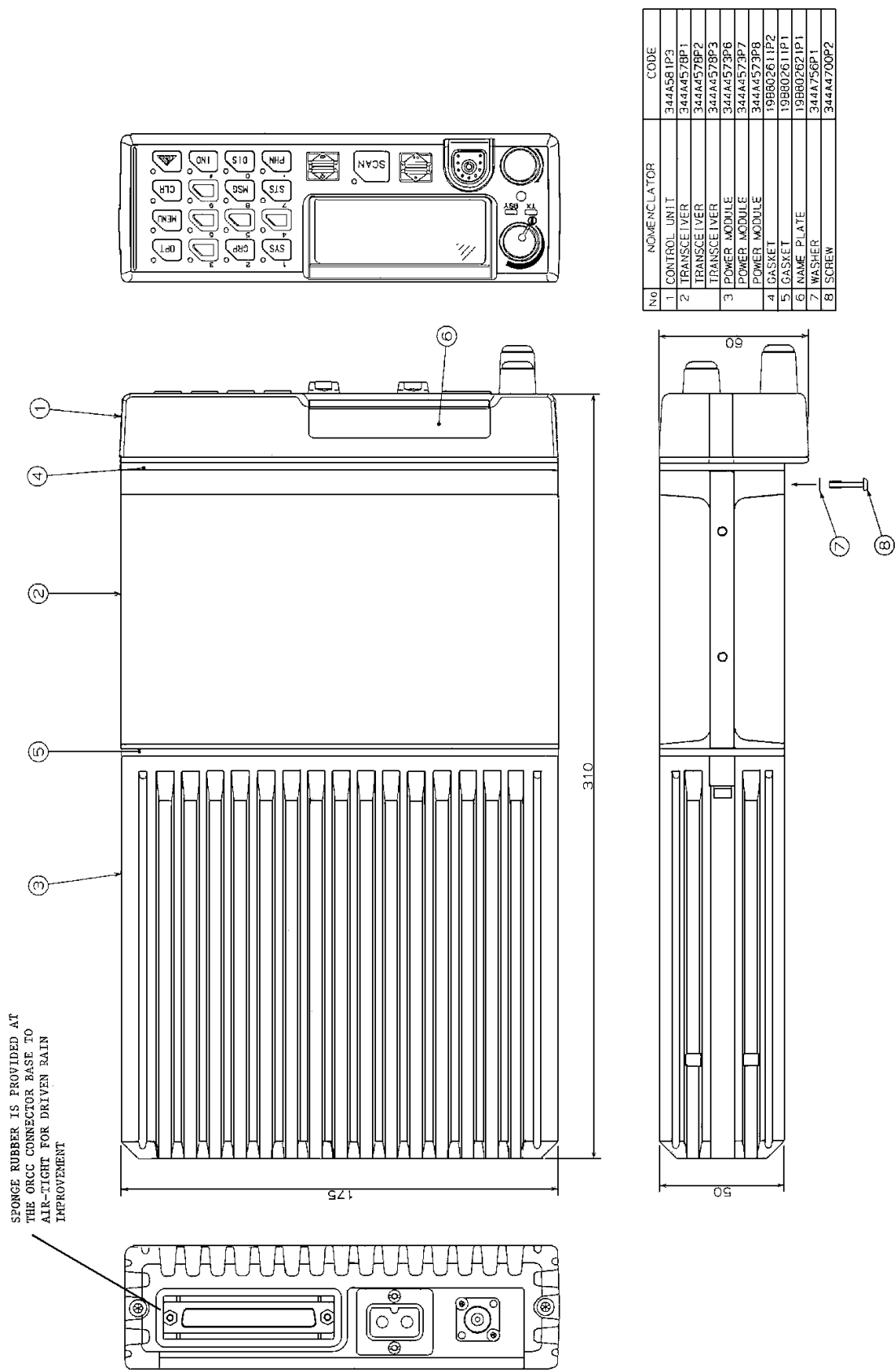
REMOTE TYPE (LOW POWER)



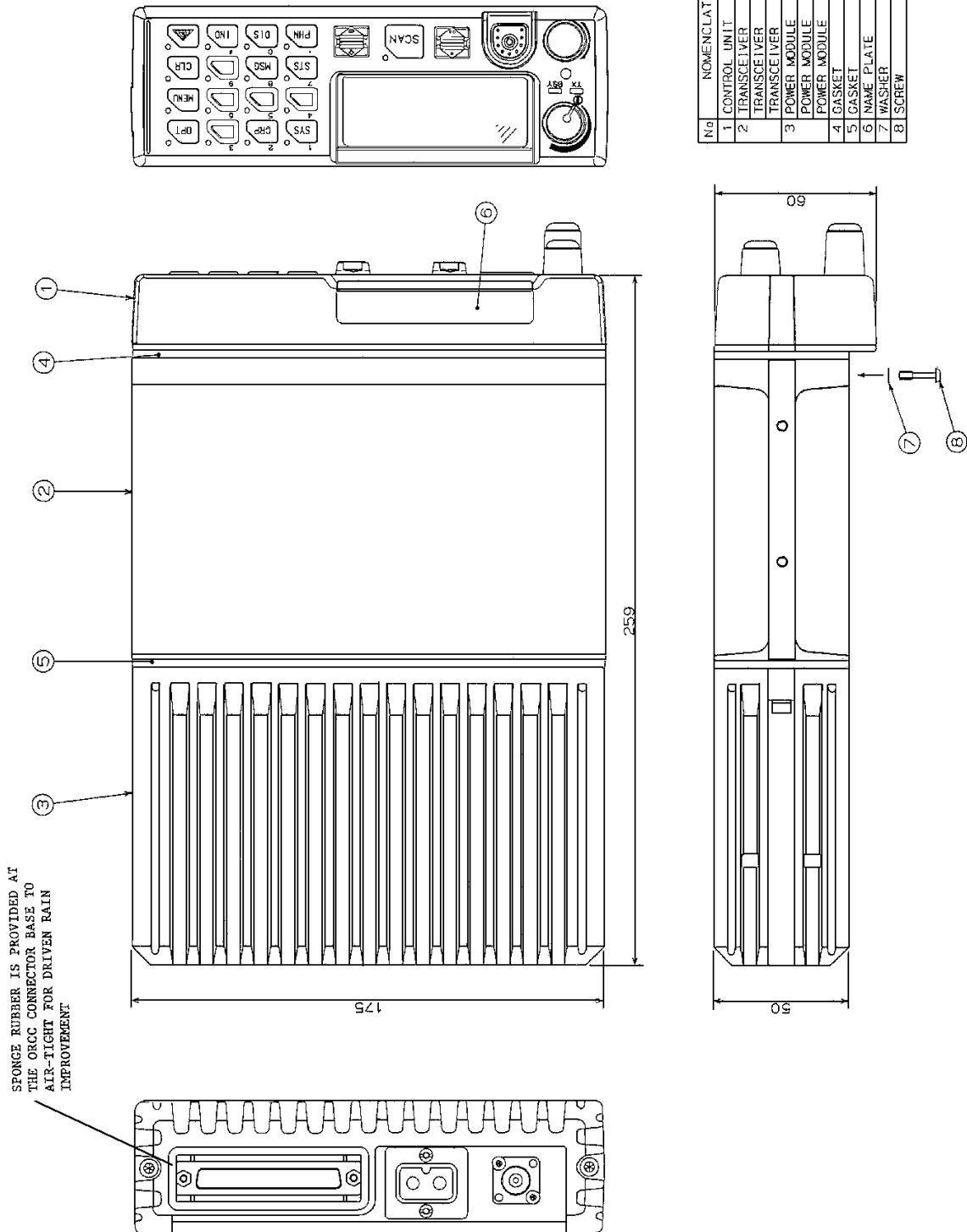
LOCAL TYPE (SCAN HIGH POWER)



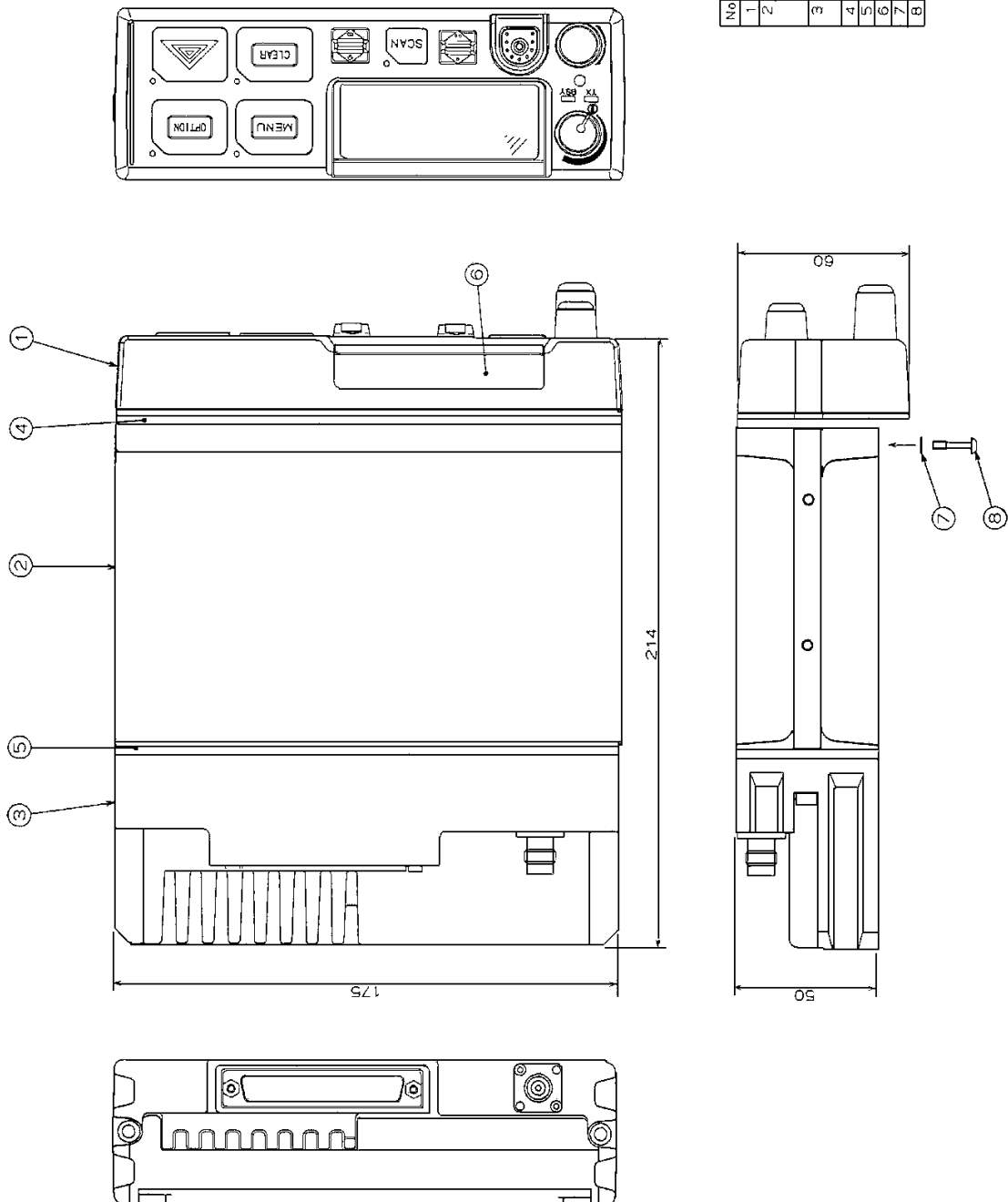
LOCAL TYPE (SCAN LOW POWER)



LOCAL TYPE (SYSTEM HIGH POWER)

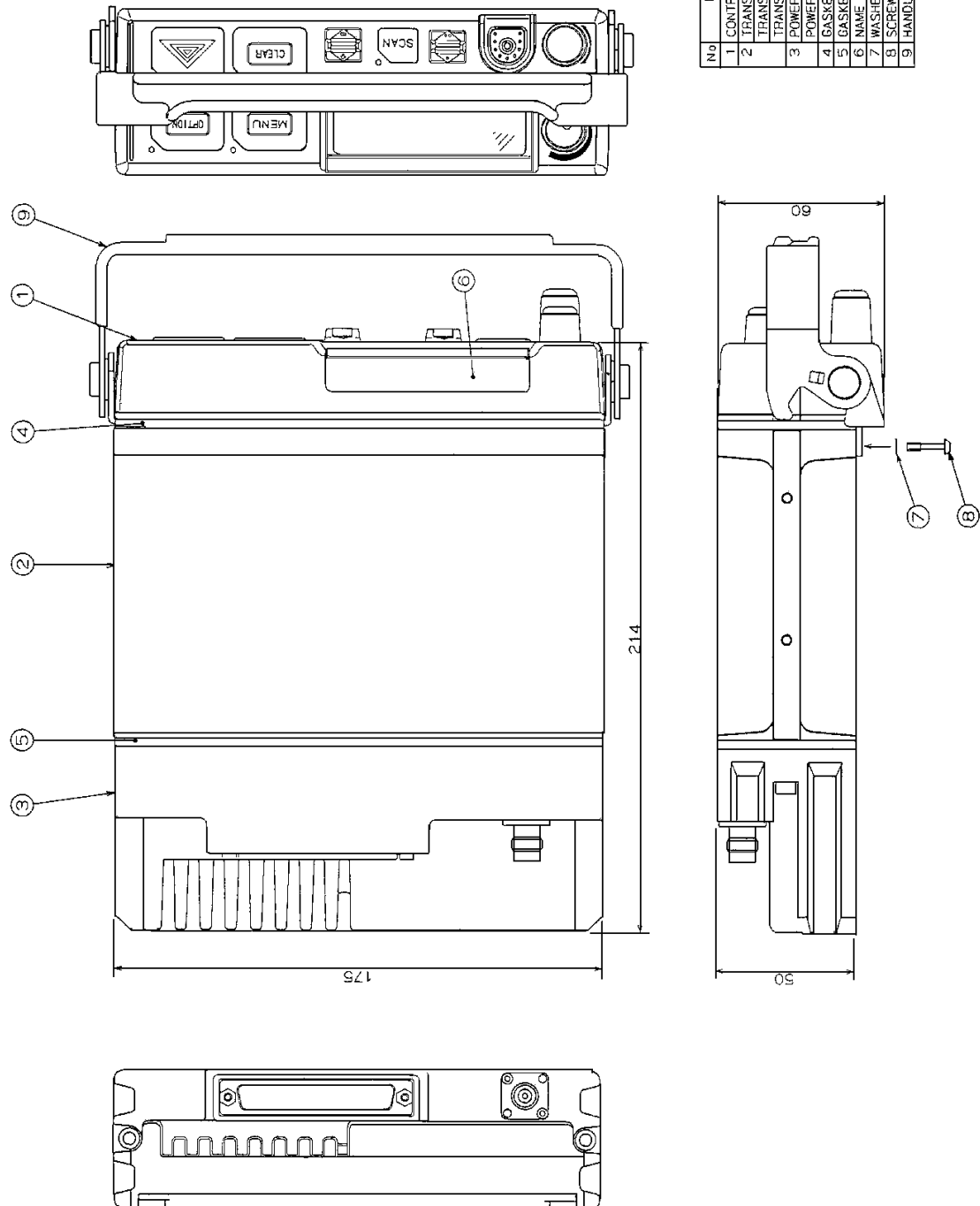


LOCAL TYPE (SYSTEM LOW POWER)



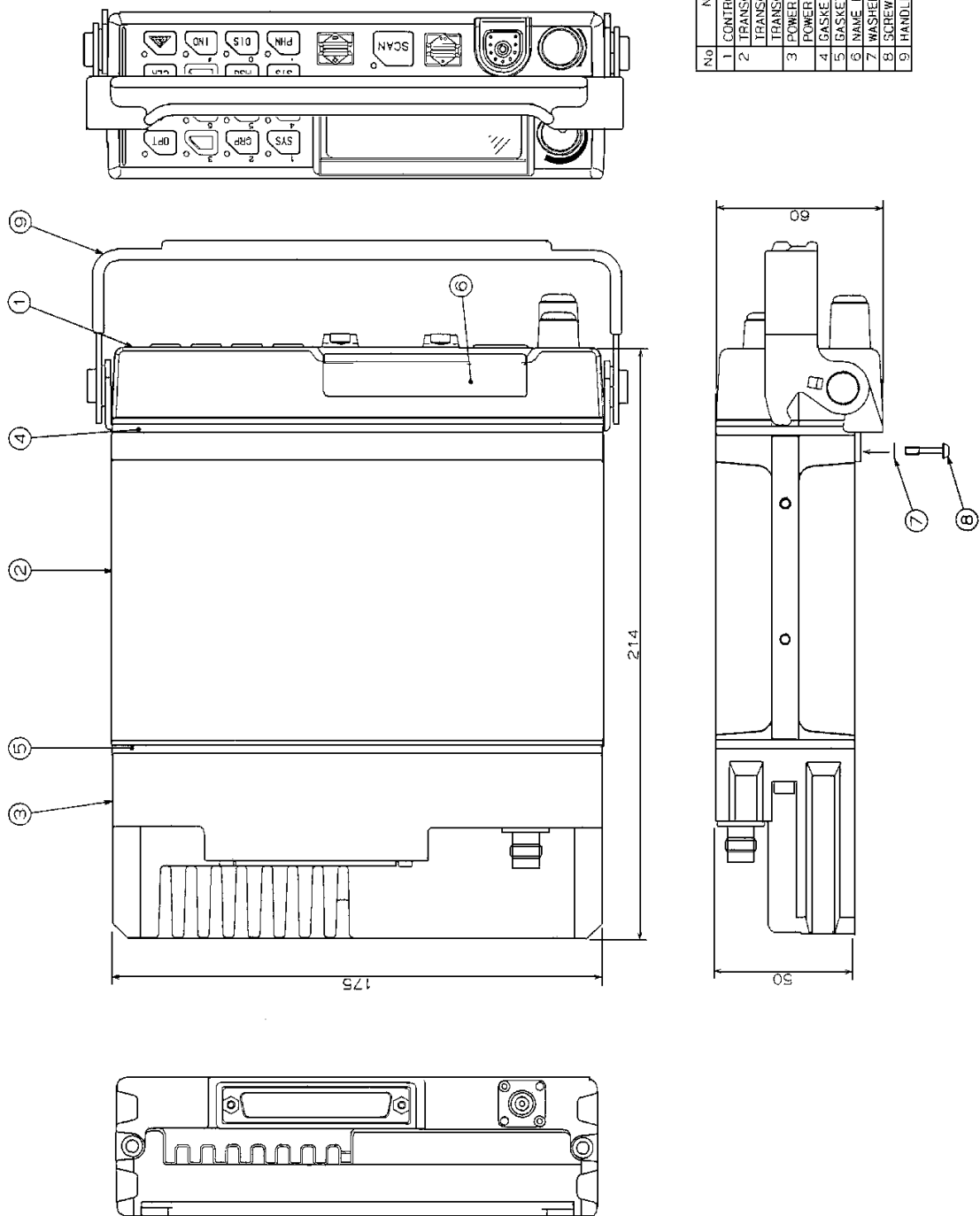
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1	CONTROL UNIT	344A581P1
2	TRANSCIEVER	344A457BP1
3	TRANSCIEVER	344A457BP2
4	TRANSCIEVER	344A457BP3
5	POWER MODULE	344A457BP1
6	GASKET	19B802611P2
7	NAME PLATE	19B802621P2
8	WASHER	344A756P1
9	SCREW	344A4700P2

SCAN TYPE (EUROPEAN FRONT MOUNT)

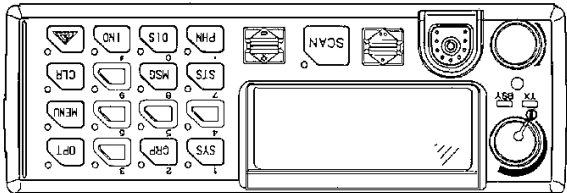


No	NOMENCLATOR	CODE
1	CONTROL UNIT	344A581P1
2	TRANSCIE IVER	344A4578P1
	TRANSCIE IVER	344A4578P2
	TRANSCIE IVER	344A4578P3
3	POWER MODULE	344A4573P1
4	POWER MODULE	344A4573P2
5	GASKET	198802611P2
6	NAME PLATE	198802621P2
7	WASHER	344A756P1
8	SCREW	344A4700P2
9	HANDLE KIT	

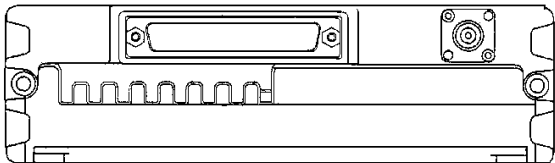
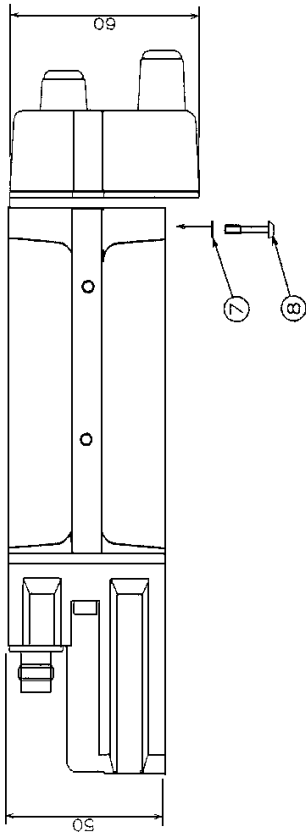
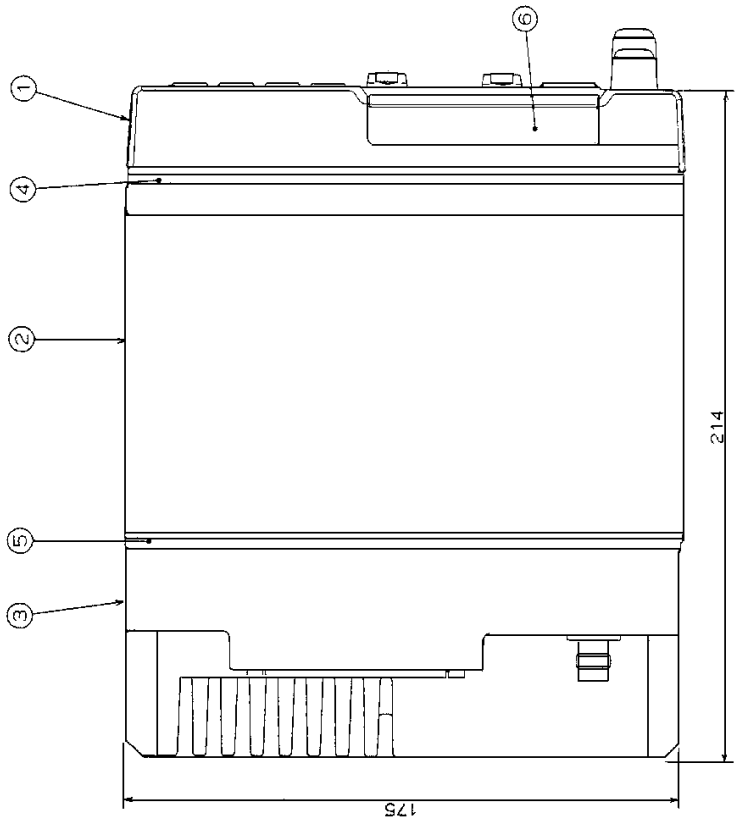
SCAN TYPE (EUROPEAN CASSETTE MOUNT)



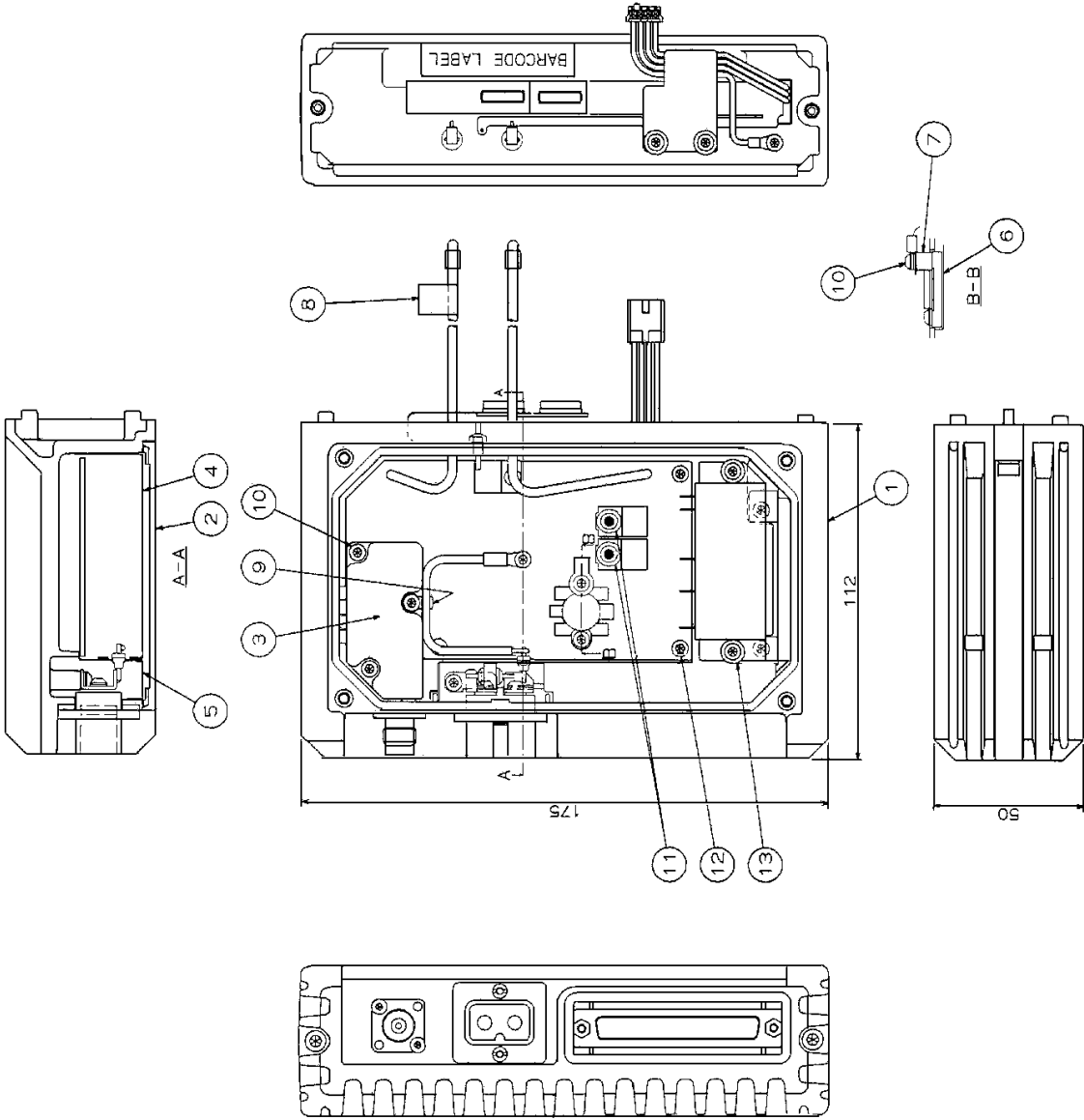
SYSTEM TYPE (EUROPEAN CASSETTE MOUNT)



No	NOMENCLATOR	CODE
1	CONTROL UNIT	344A581P3
2	TRANSCIVER	344A4578P1
	TRANSCIVER	344A4578P2
	TRANSCIVER	344A4578P3
3	POWER MODULE	344A4573P1
	POWER MODULE	344A4573P2
4	GASKET	198802611P2
5	GASKET	198802611P1
6	NAME PLATE	198802621P2
7	WASHER	344A756P1
8	SCREW	344A4700P2

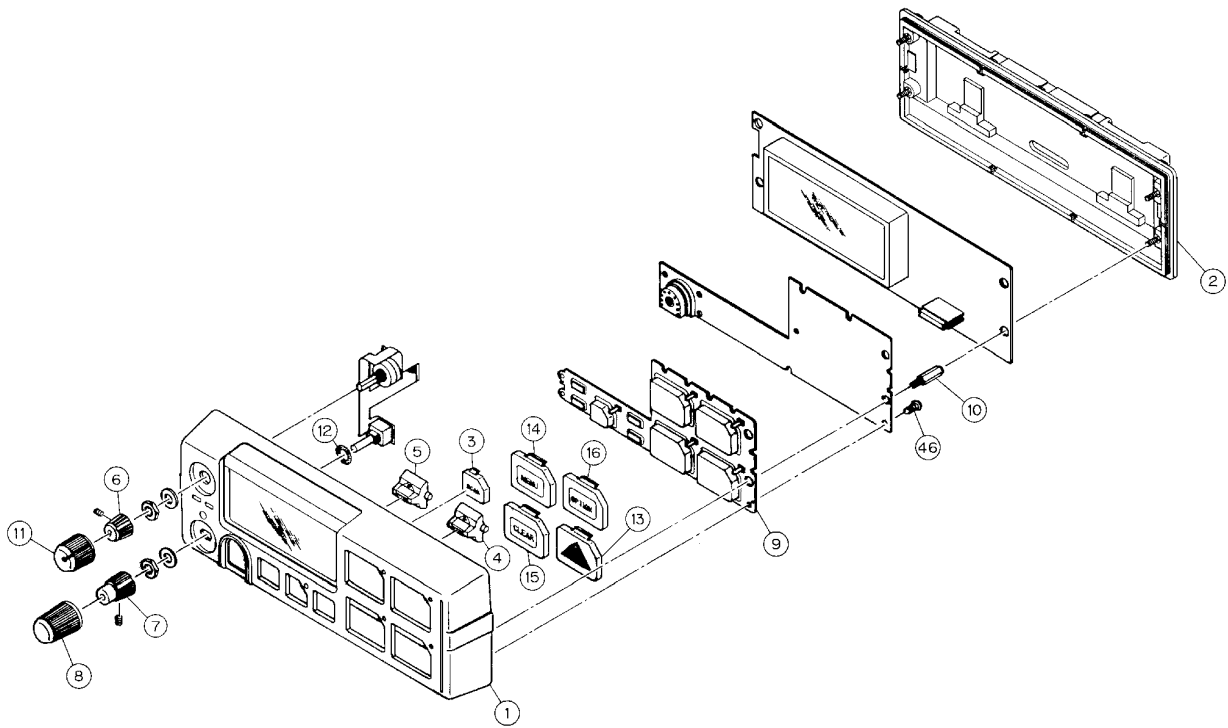


SYSTEM TYPE (EUROPEAN FRONT MOUNT)

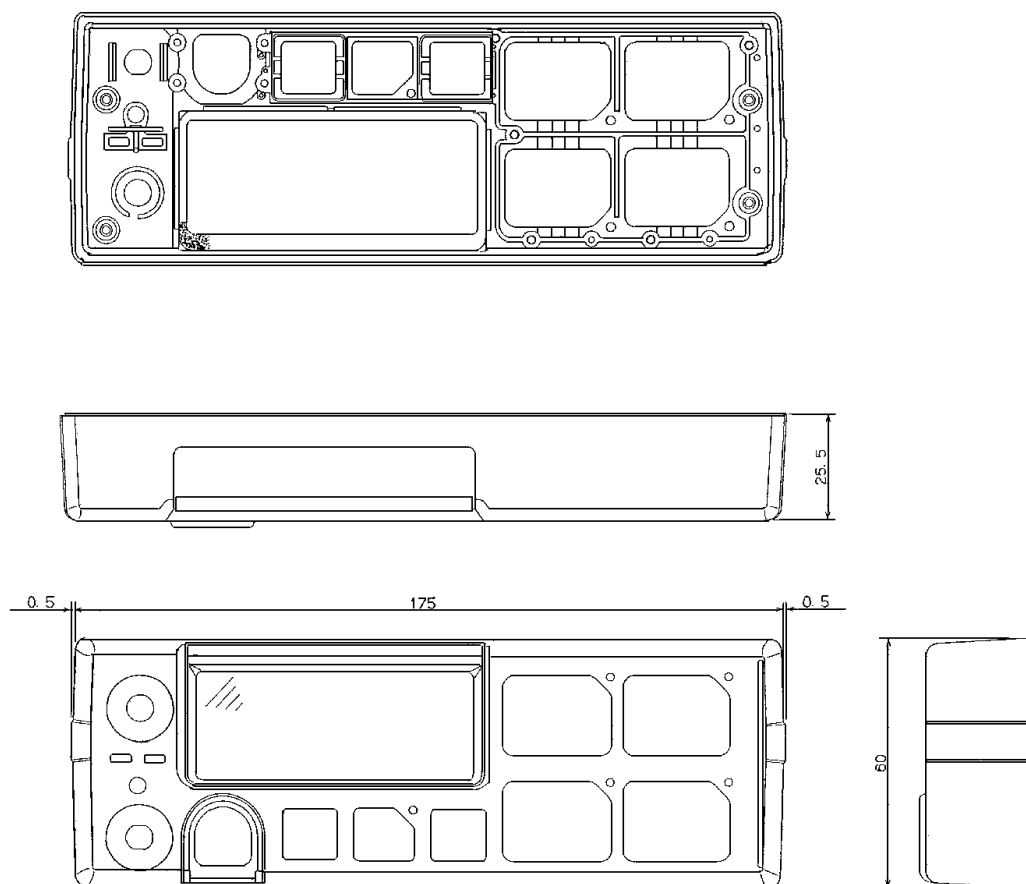


Nº	NOMENCLATOR	CODE
1	FRAME ASSEMBLY	B19/MPBC30108C
2	COVER ASSEMBLY	B19/MPBC30109B
3	CASE SHIELD ASSEMBLY	B19/MPBC30693
4	COVER SHIELD ASSEMBLY	B19/MPBC30696
5	COVER SHIELD	B19/MTB3002909
6	SPACER	B19/MTB306383
7	SPACER	B19/MTL035255
8	MARKER	B19/MPNN31124
9	CLAMP	B19/MPBF30119
10	SCREW (3x13)	B19/ERTG03943
11	SCREW (3x10)	B19/ERTG05022
12	SCREW (3x8)	B19/ERTG03830
13	SCREW (3x8)	B19/ERTG03942

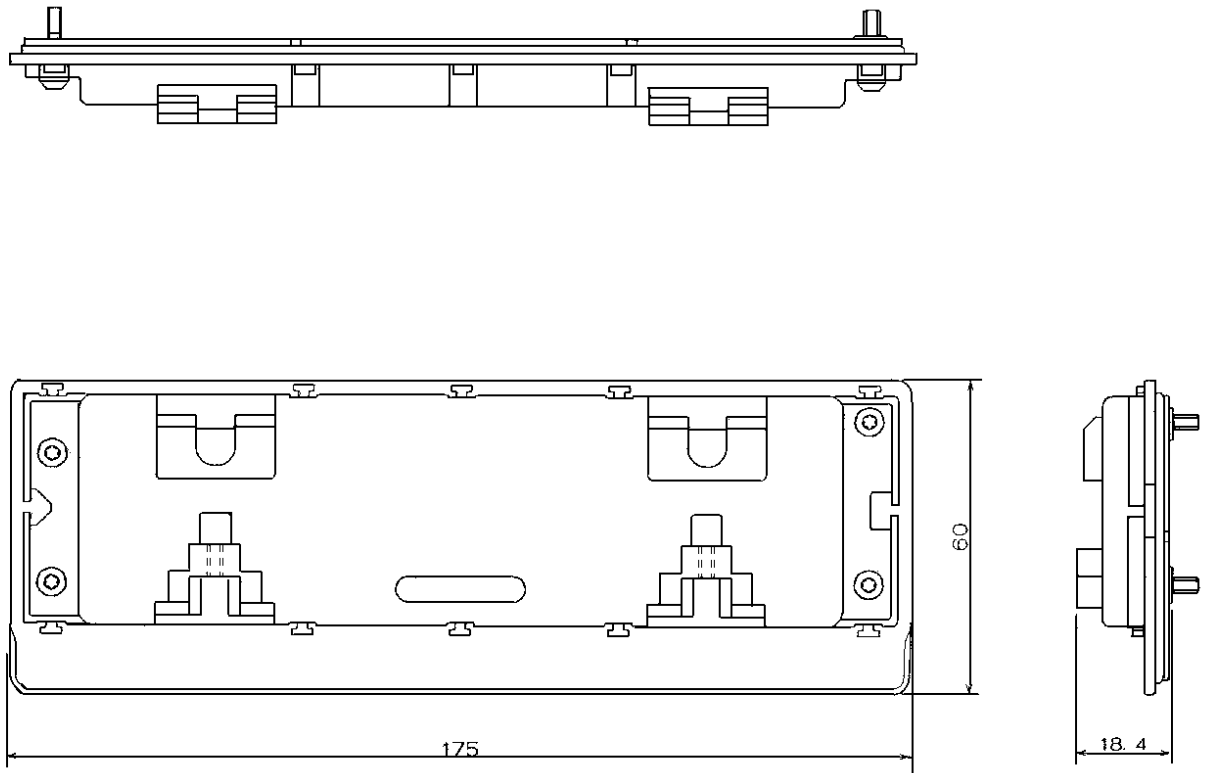
LOCAL SCAN TYPE CONTROL UNIT
344A4581P1(B19/CMD-556BL)



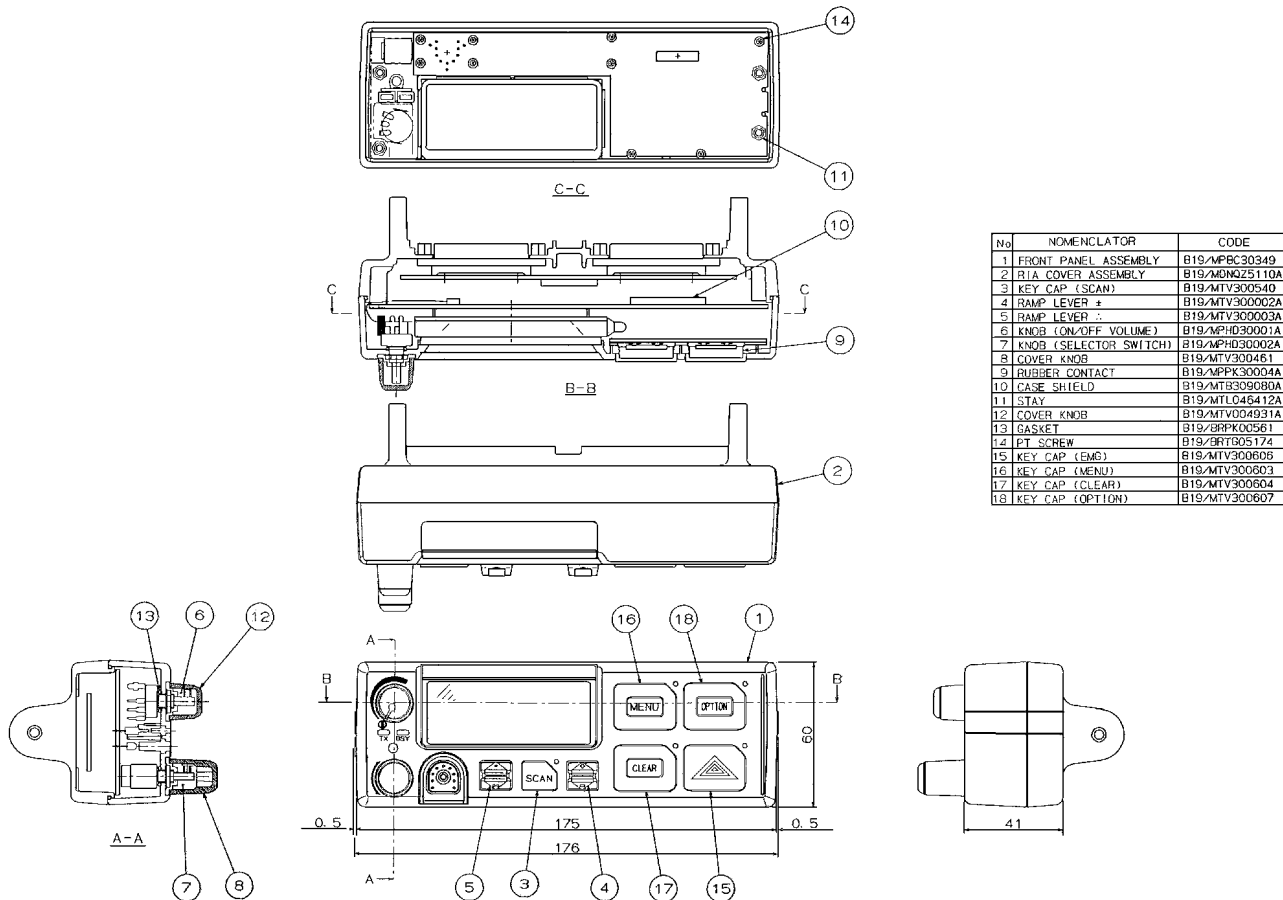
LOCAL SCAN CONTROL UNIT EXPLODED VIEW

**FRONT PANEL ASSEMBLY**

B19/MPBC30349

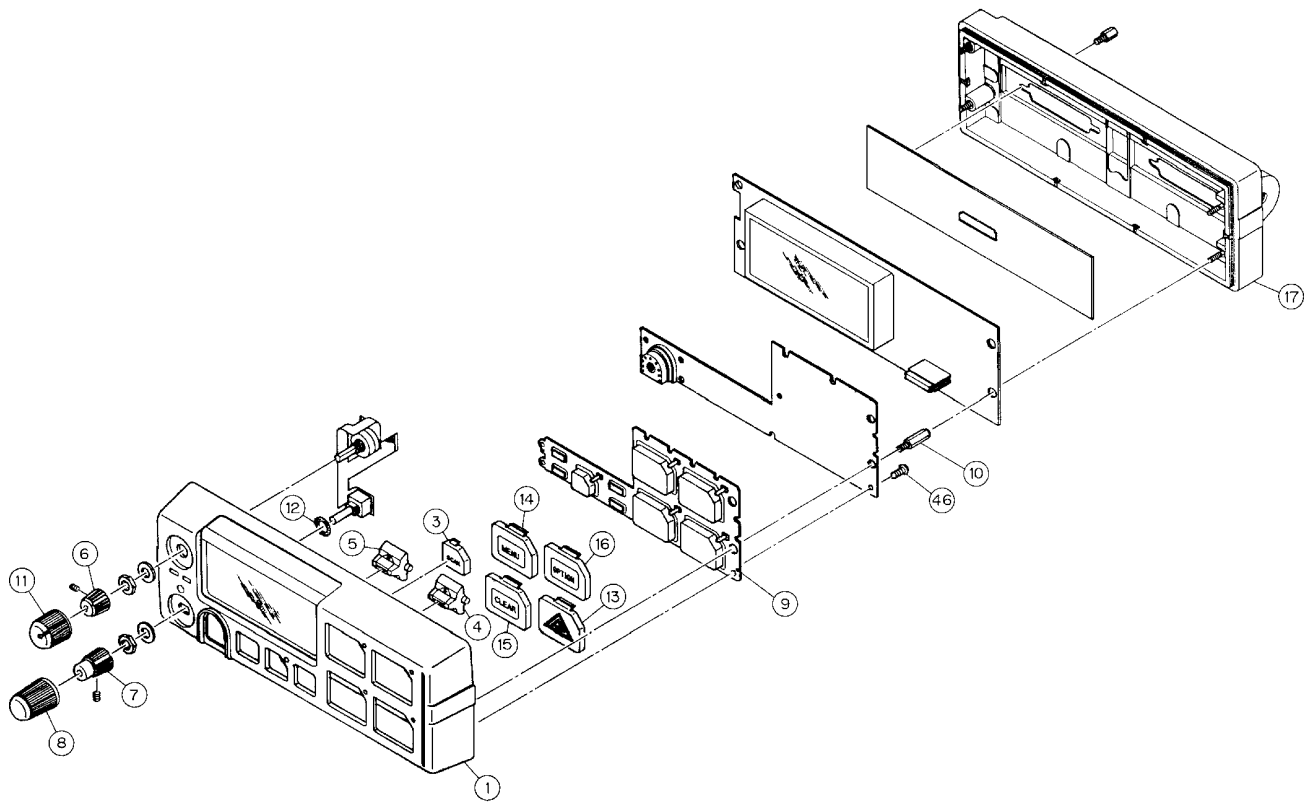


REAR COVER ASSEMBLY
B19/MPBC30093B

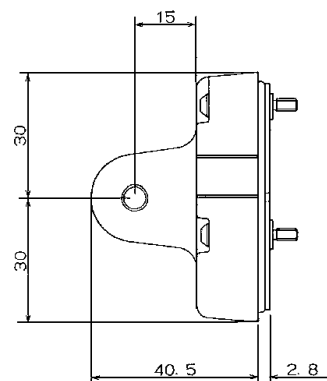
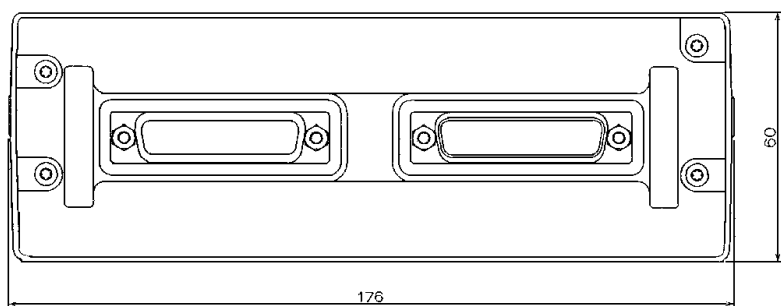
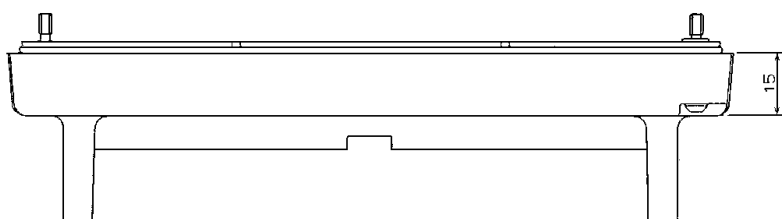


REMOTE SCAN TYPE CONTROL UNIT

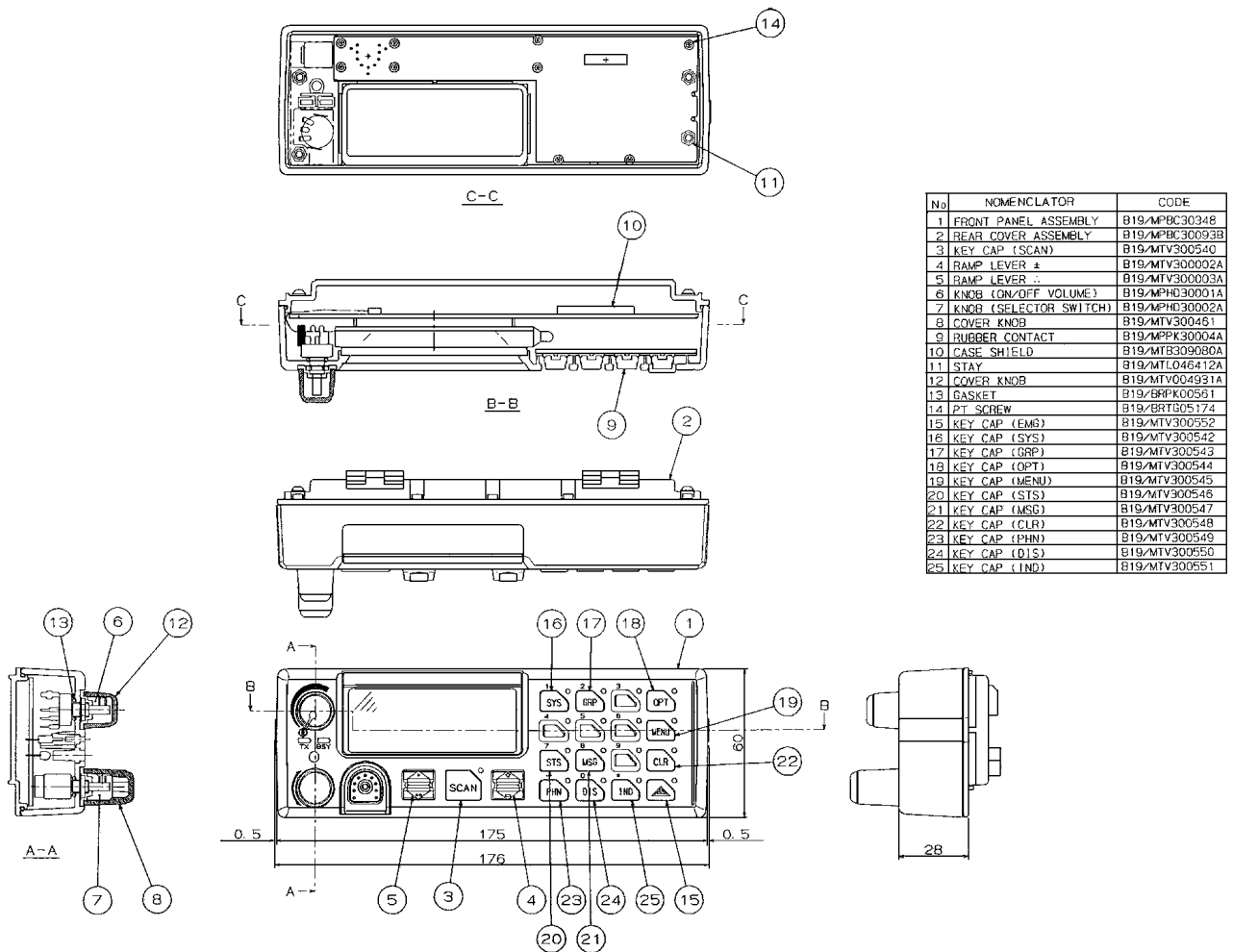
344A4581P2(B19/CMD-556BR)



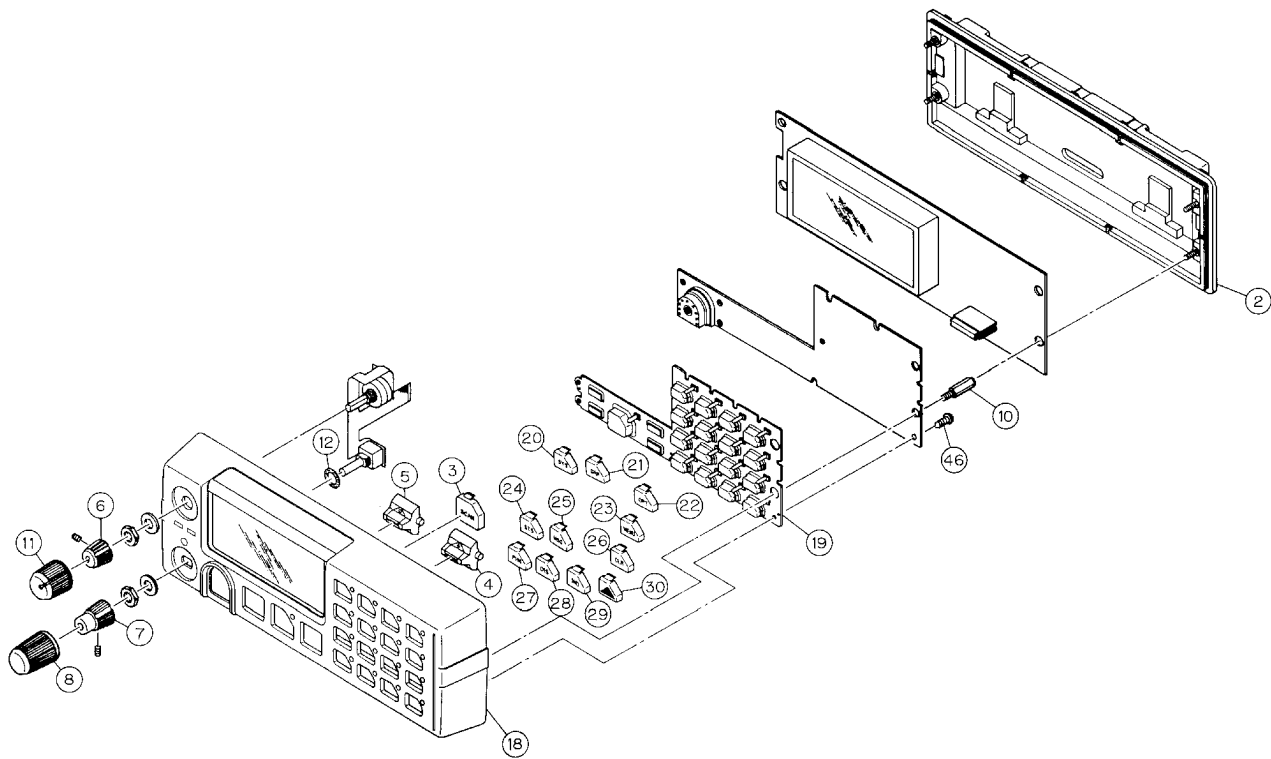
REMOTE SCAN CONTROL UNIT EXPLODED VIEW

**RIA COVER ASSEMBLY**

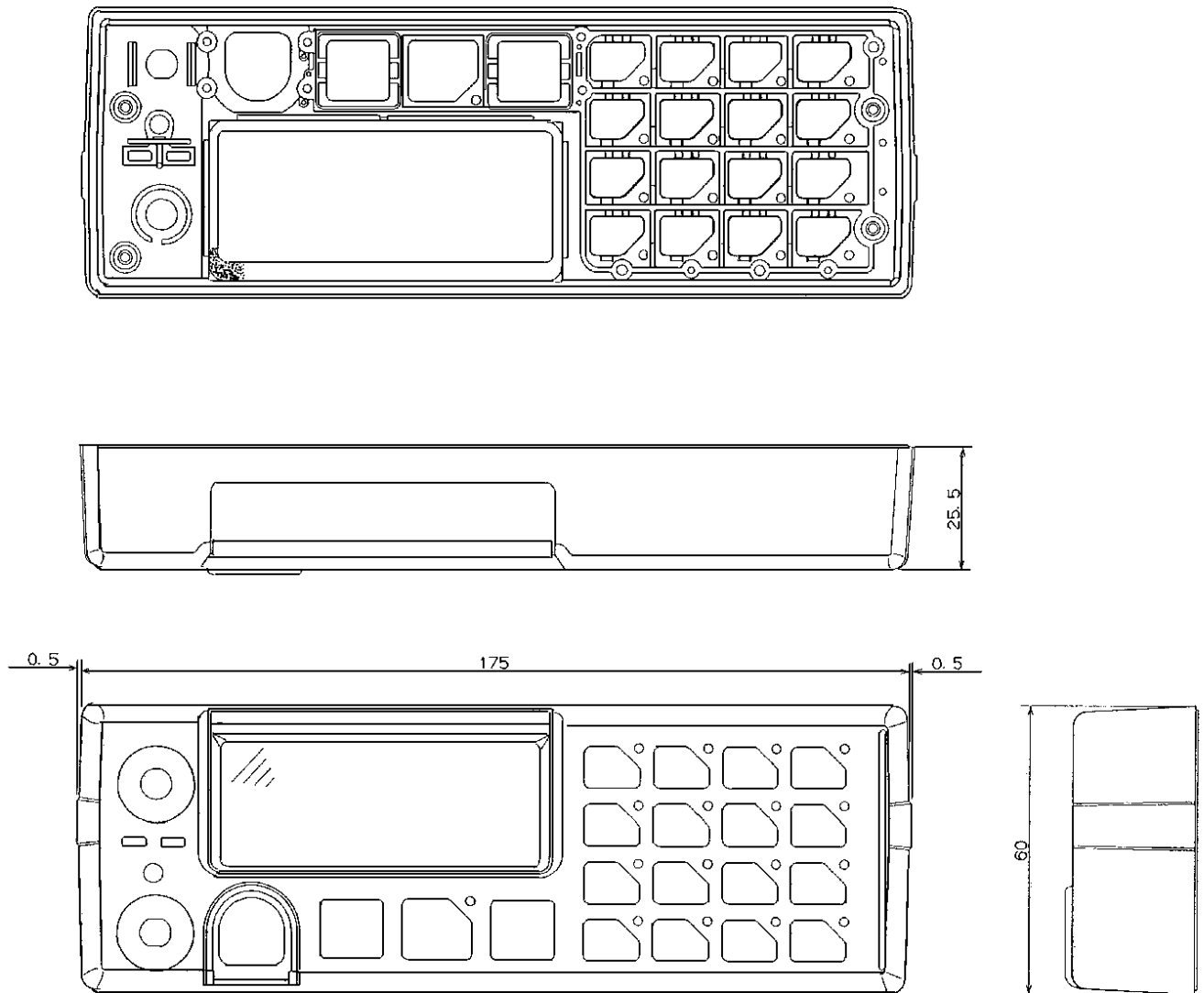
B19/MDNQZ5110A



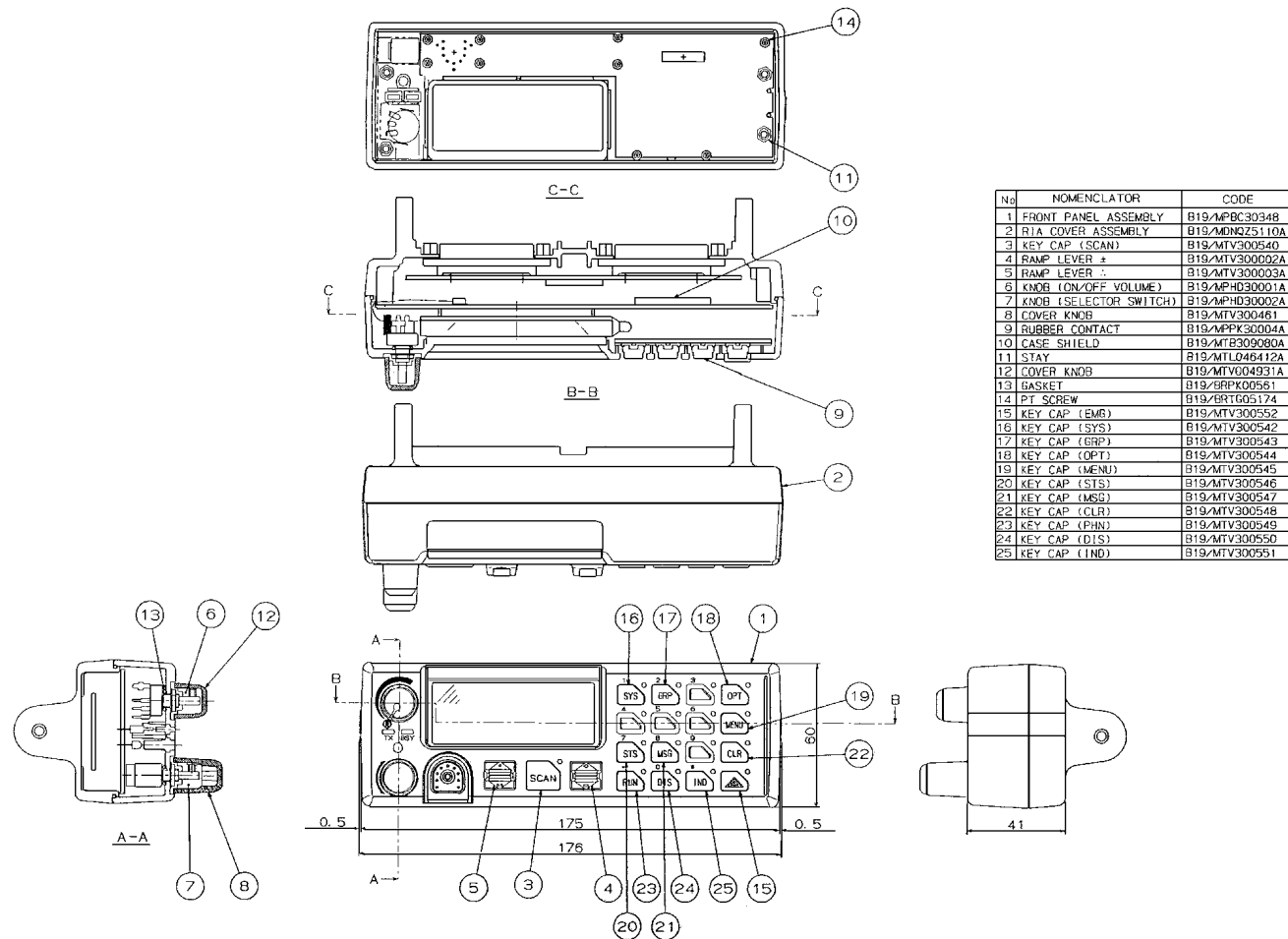
LOCAL SYSTEM TYPE CONTROL UNIT
344A4581P3(B19/CMD-556ML)



LOCAL SYSTEM CONTROL UNIT EXPLODED VIEW

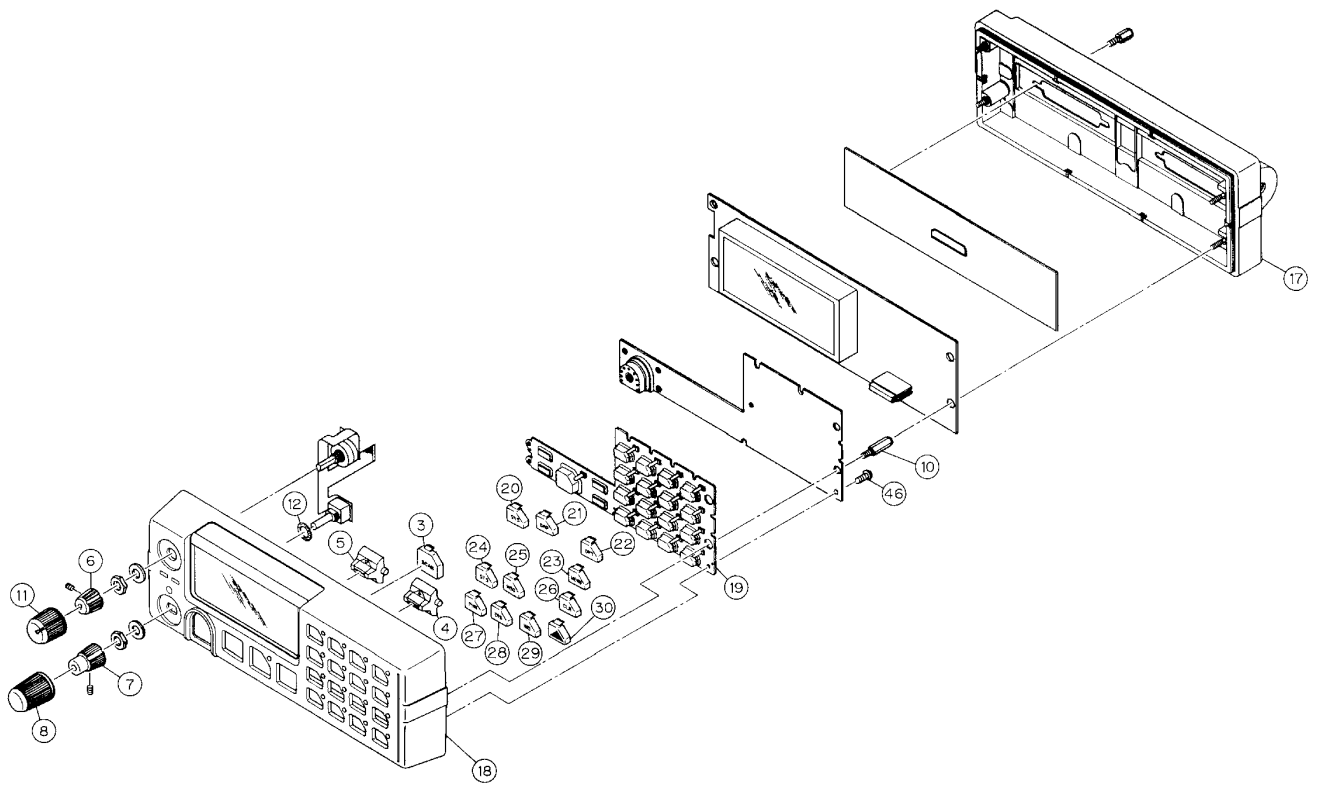


FRONT PANEL ASSEMBLY
B19/MPBC30348

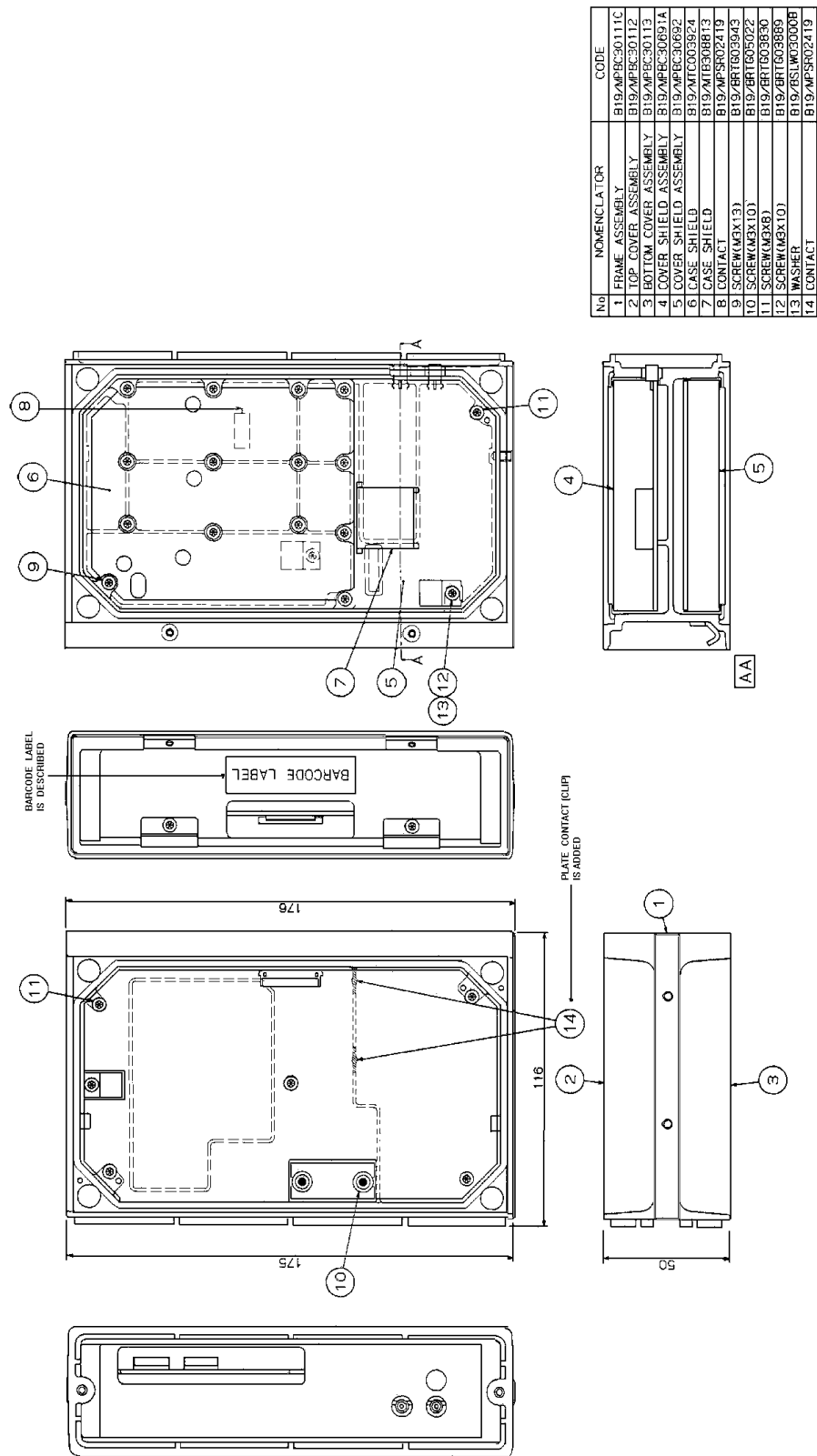


REMOTE SYSTEM TYPE CONTROL UNIT

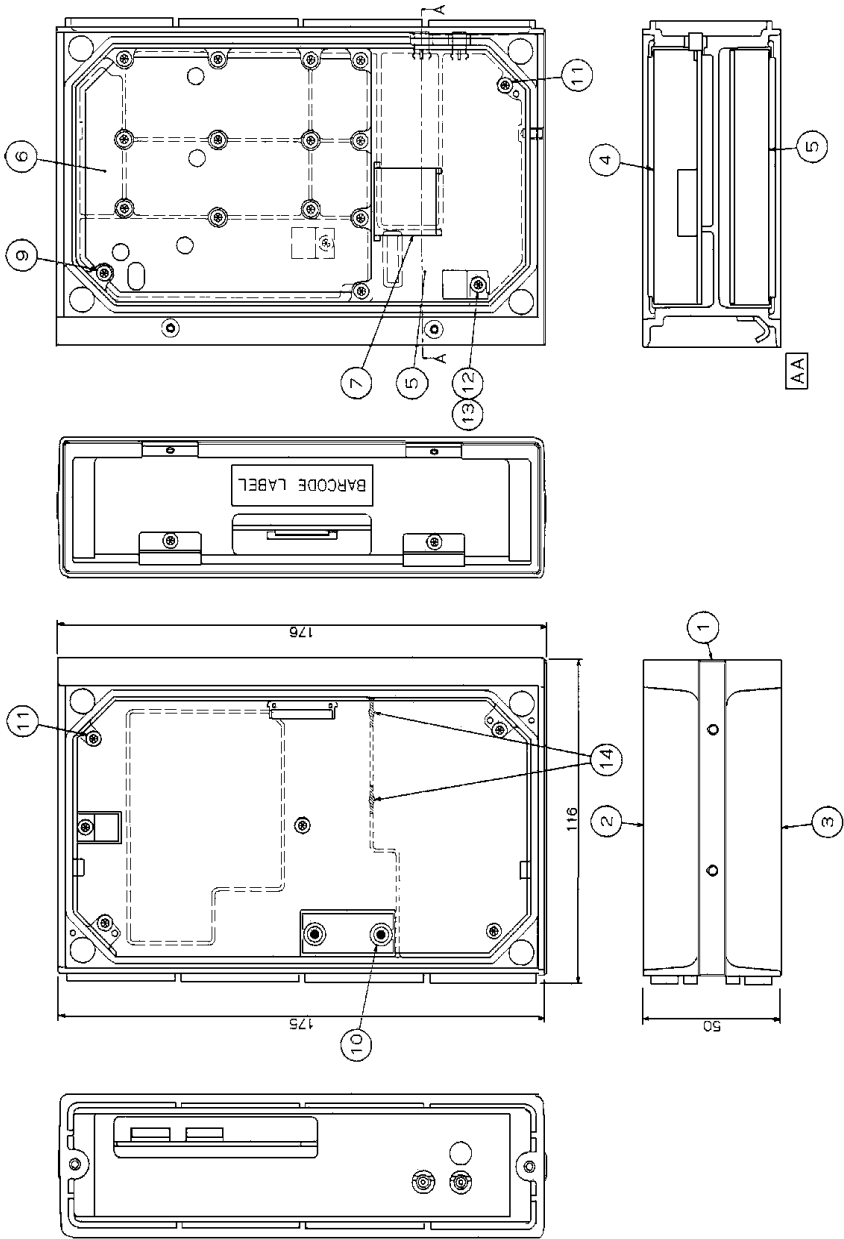
344A4581P4(B19/CMD556MR)



REMOTE SYSTEM CONTROL UNIT EXPLODED VIEW



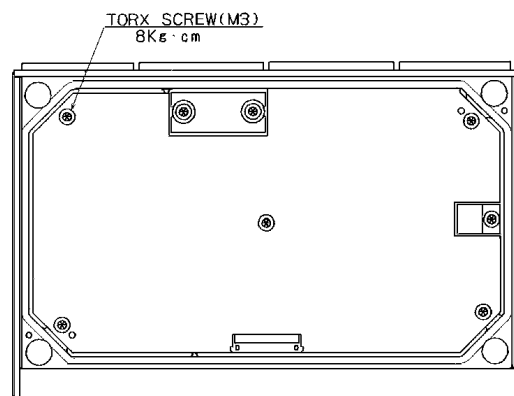
TRANSCEIVER - UHF
344A4578P1/P2/P3(B19/JHM-471RSA/B/C)



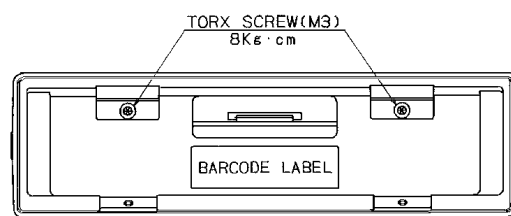
ITEM	PART NUMBER	DESCRIPTION
1	B19/MPBC30111C	FRAME ASSEMBLY
2	B19/MPBC30112	TOP COVER ASSEMBLY
3	B19/MPBC30113	BOTTOM COVER ASSEMBLY
4	B19/MPBC30691A	COVER SHIELD ASSEMBLY
5	B19/MPBC30692	COVER SHIELD ASSEMBLY
6	B19/MTB3003924	CASE SHIELD
7	B19/MTB3008T3	CASE SHIELD
8	B19/MBT603943	SCREW(M3X1.3)
9	B19/MBT605022	SCREW(M3X1.0)
10	B19/MBT603830	SCREW(M3X6)
11	B19/MBT603869	SCREW(M3X10)
12	B19/BSLW30008	WASHER
13	B19/MPSR024T9	CONTACT
14	B19/MPSR024T9	CONTACT

TRANSCEIVER - VHF
344A4577P1/P2(B19/JHM-271RSA/B)

⑤

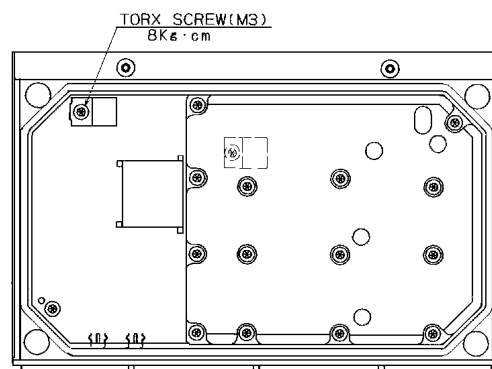


TOP VIEW(REMOVE TOP COVER AND SHIELD COVER)

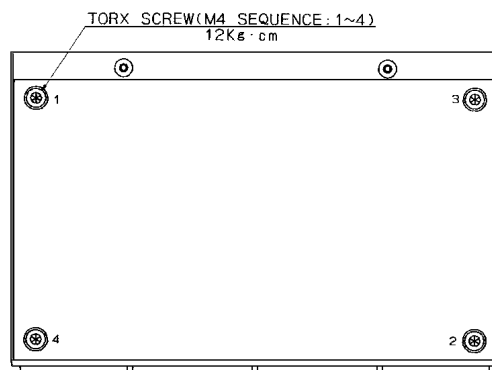


FRONT VIEW

⑥

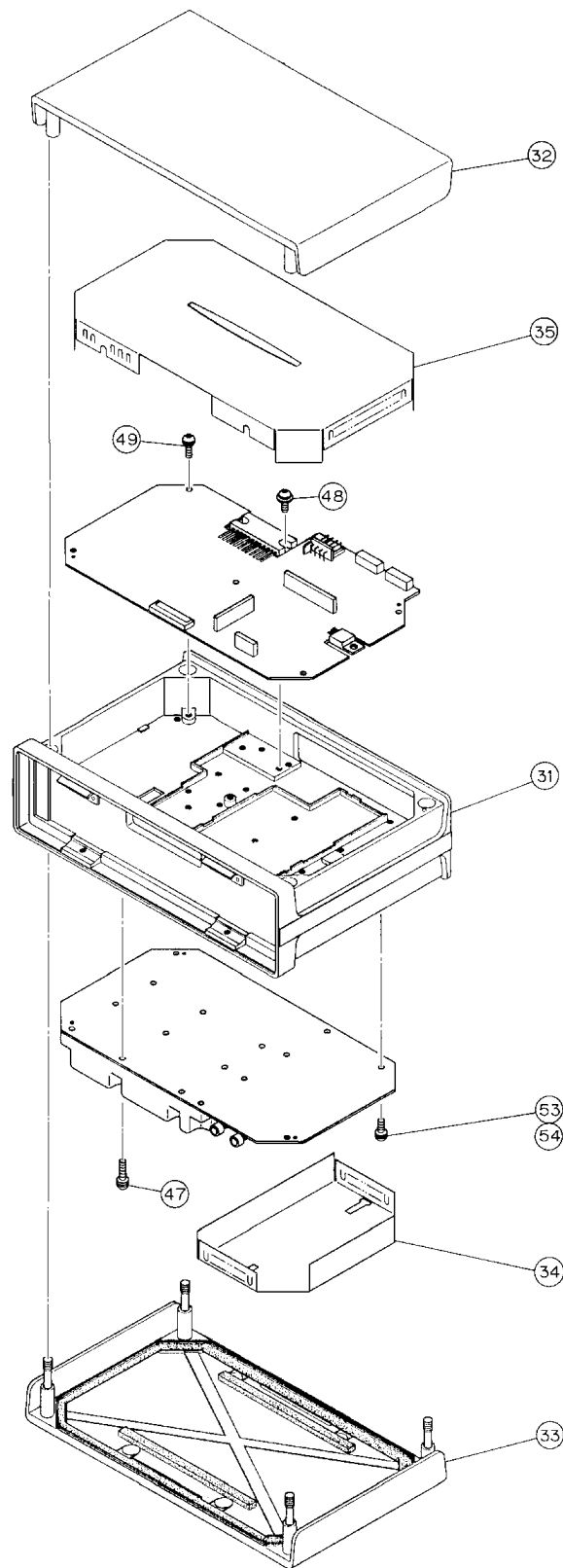


BOTTOM VIEW(REMOVE BOTTOM COVER AND SHIELD COVER)

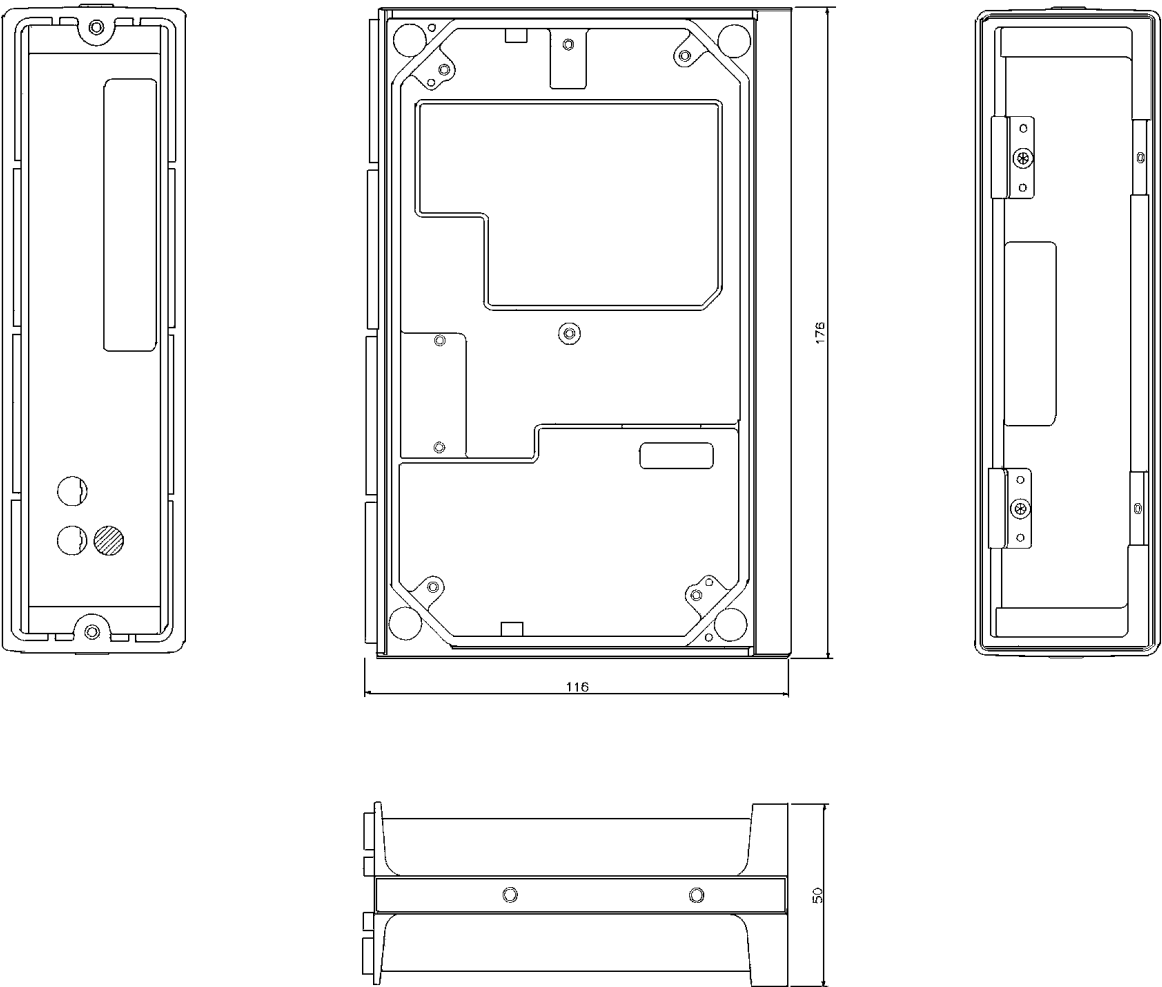


BOTTOM VIEW

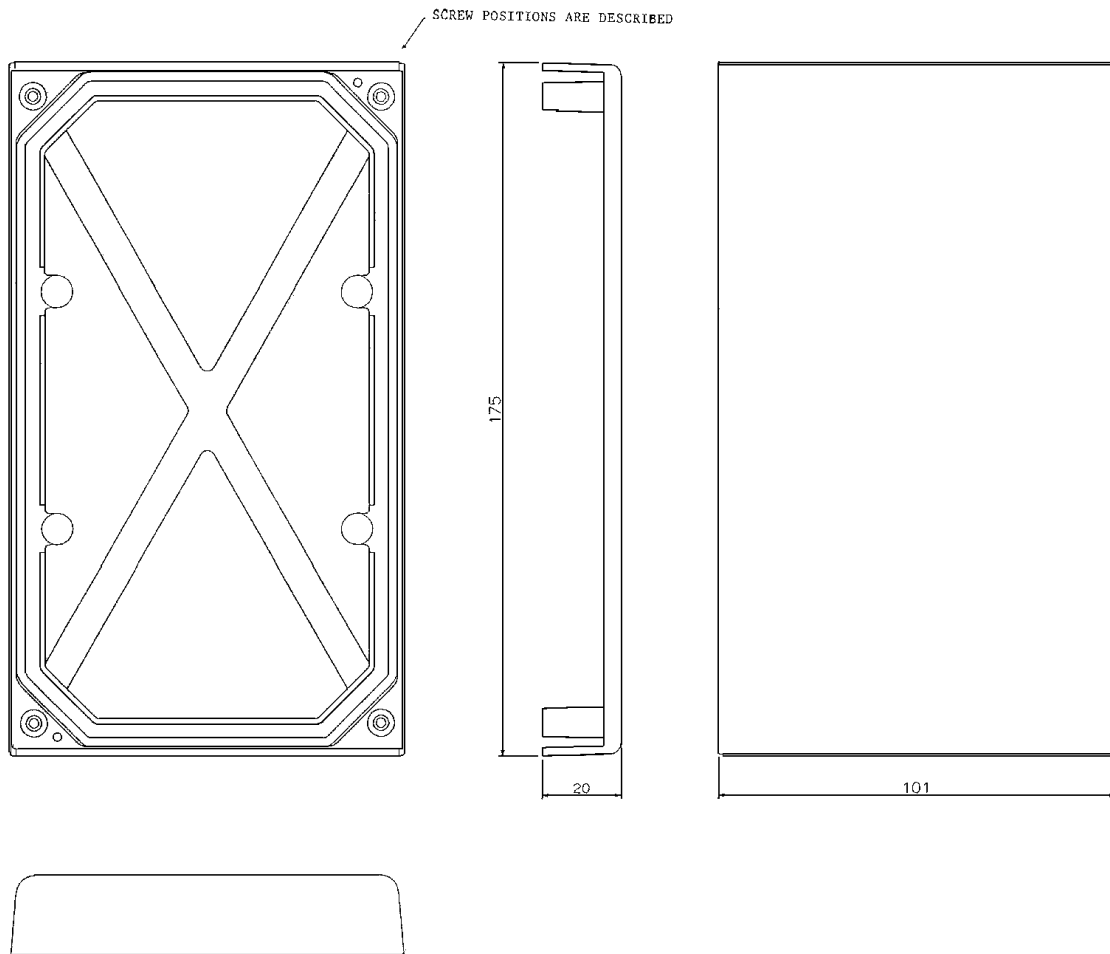
TRANSCEIVER - TORQUE SETTING AND SEQUENCE



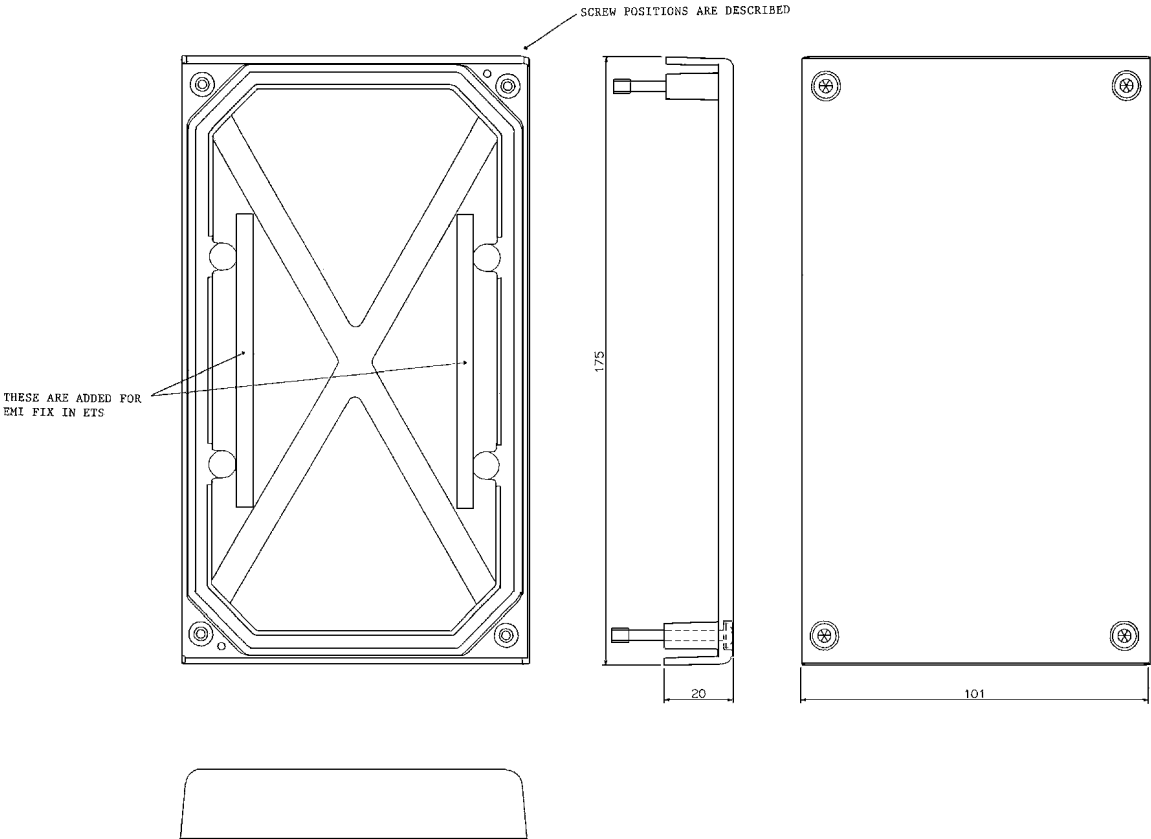
TRANSCEIVER EXPLODED VIEW



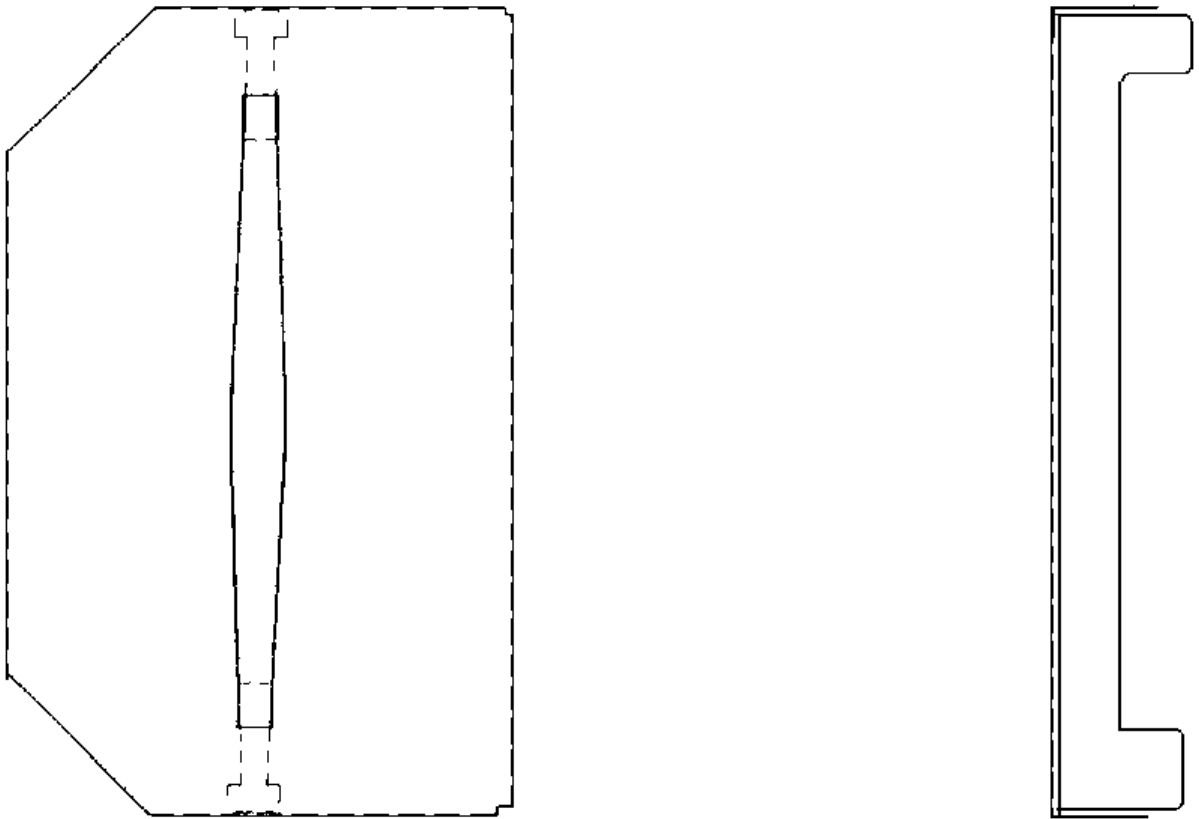
FRAME ASSEMBLY
B19/MPBC30111C



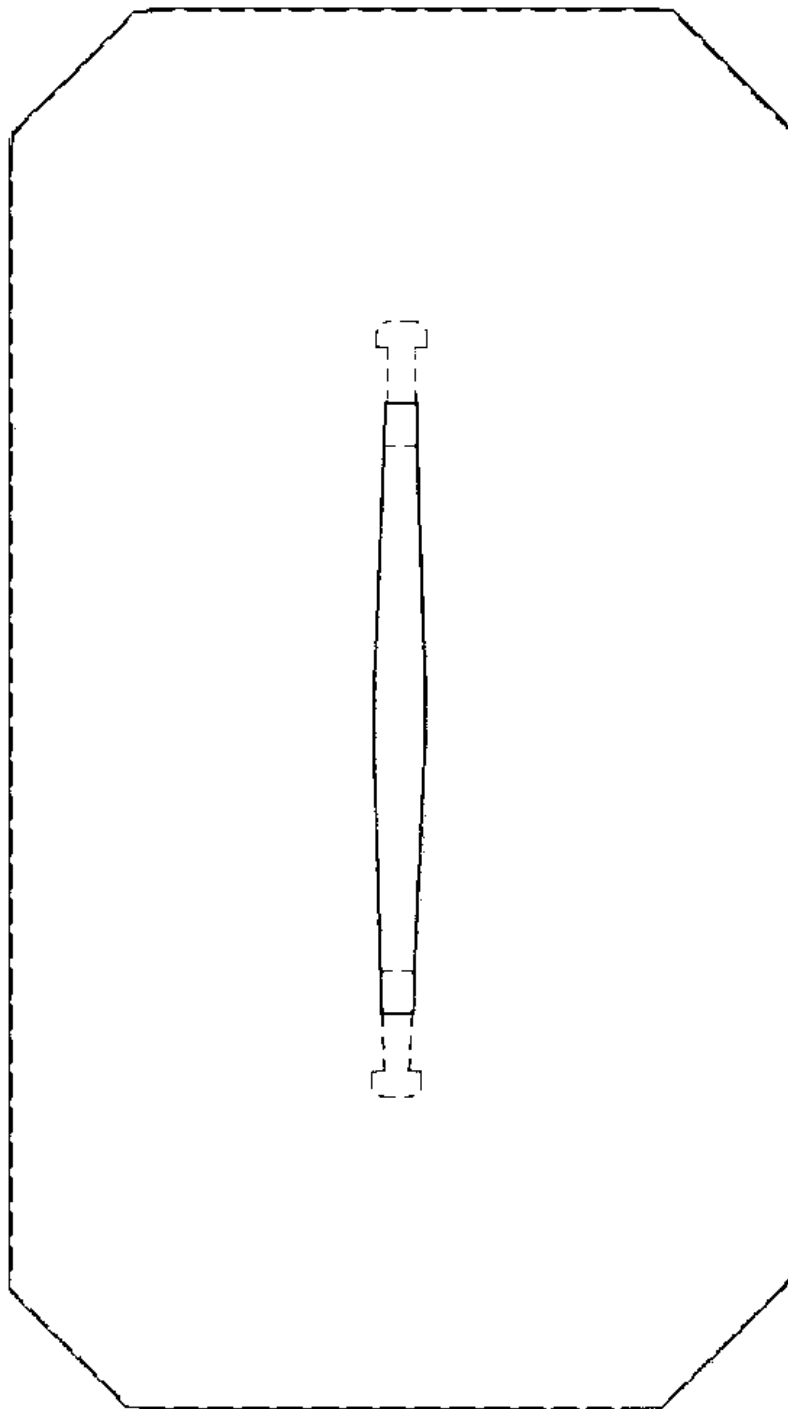
TOP COVER ASSEMBLY
B19/MPBC30112



BOTTOM COVER ASSEMBLY
B19/MPBC30113

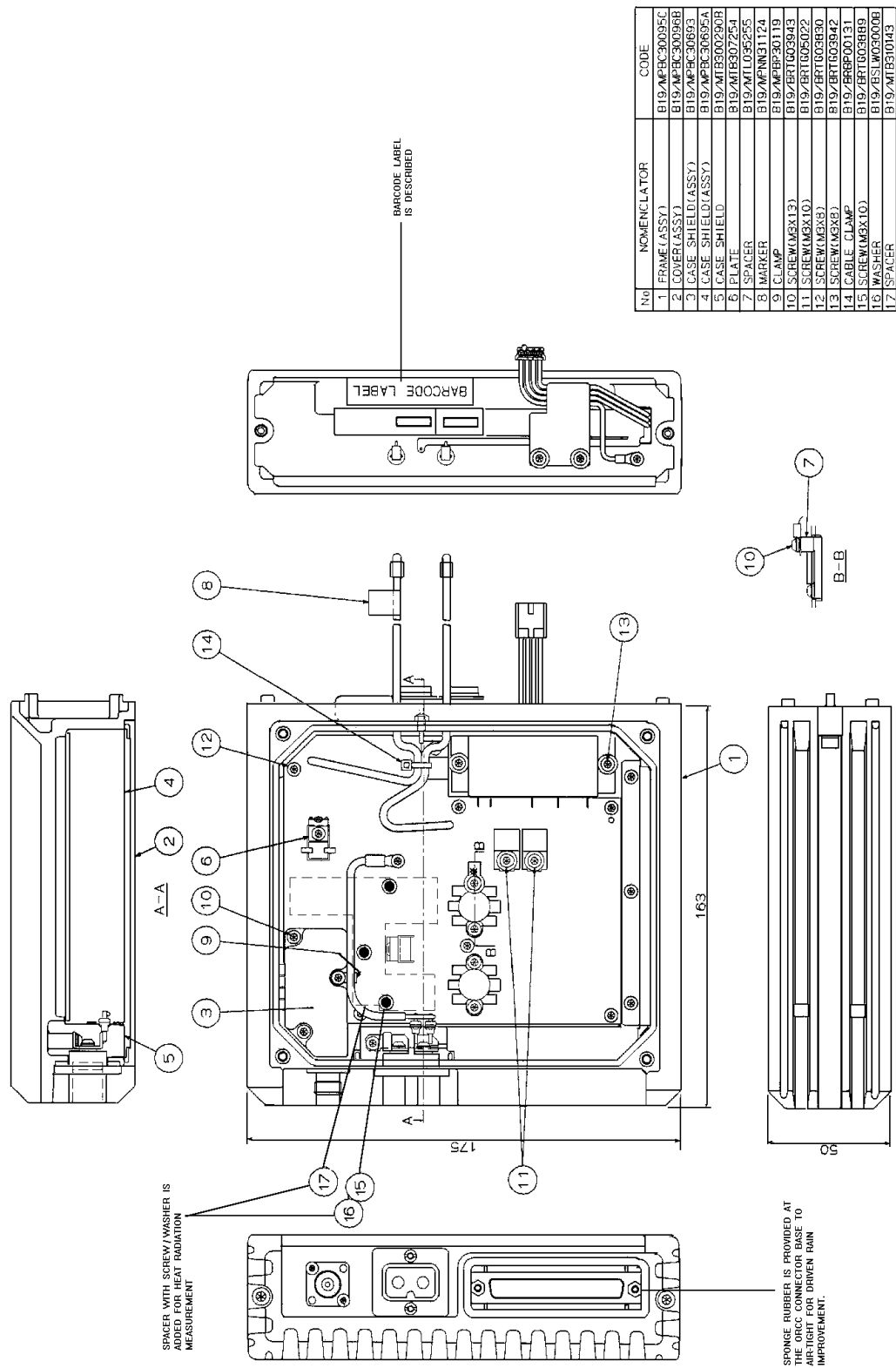


COVER SHIELD ASSEMBLY
B19/MPBC30691A

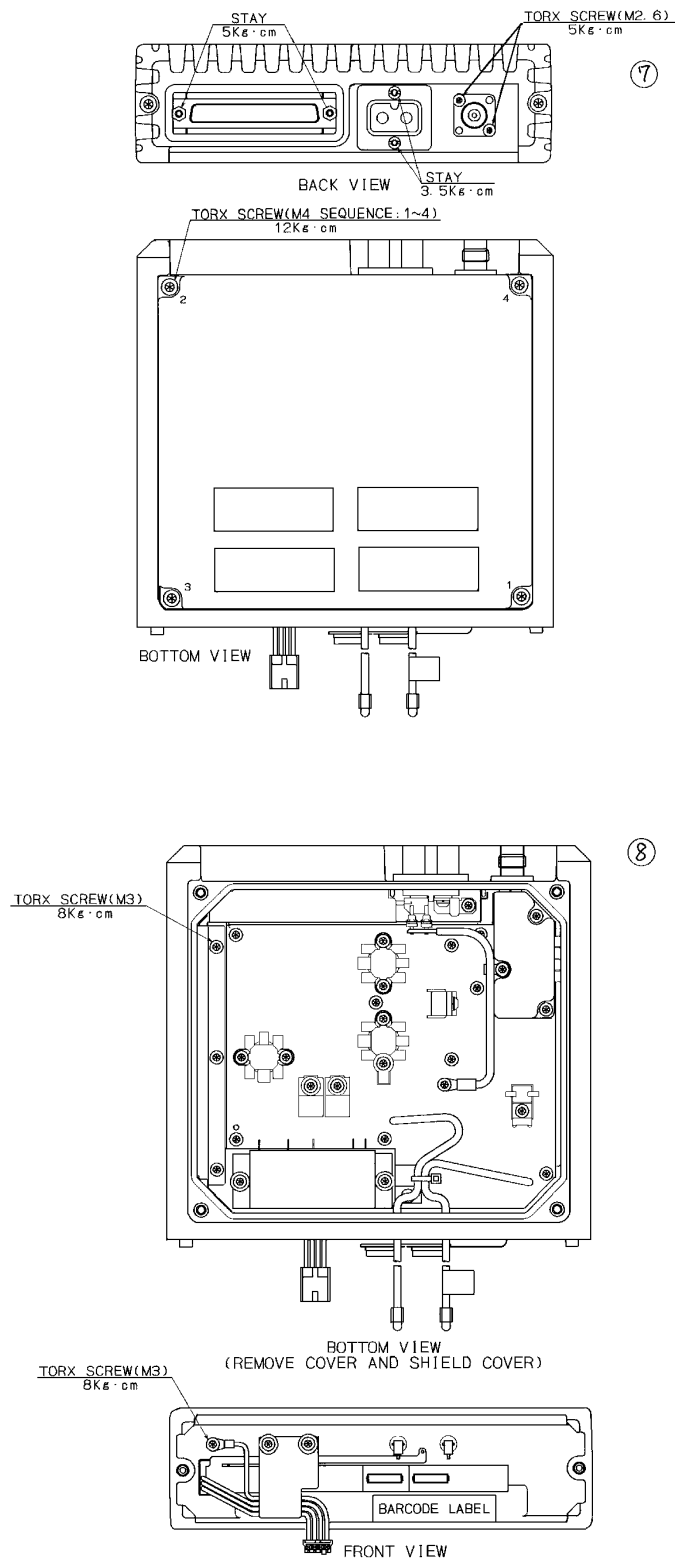


COVER SHIELD ASSEMBLY

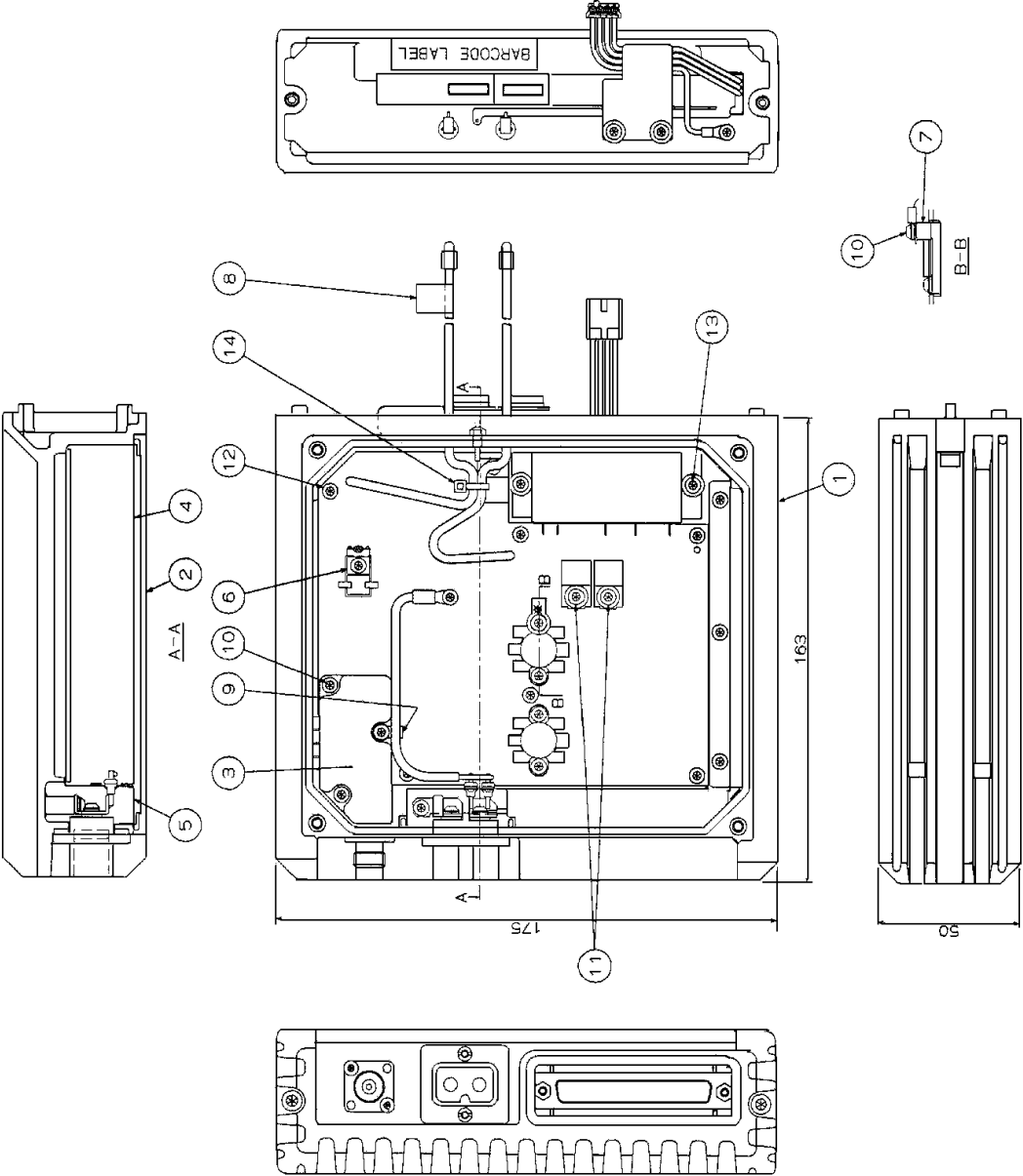
B19/MPBC30692



POWER MODULE - UHF
344A4573P6/P7/P8(B19/JHM-471PAH/BH/CH)

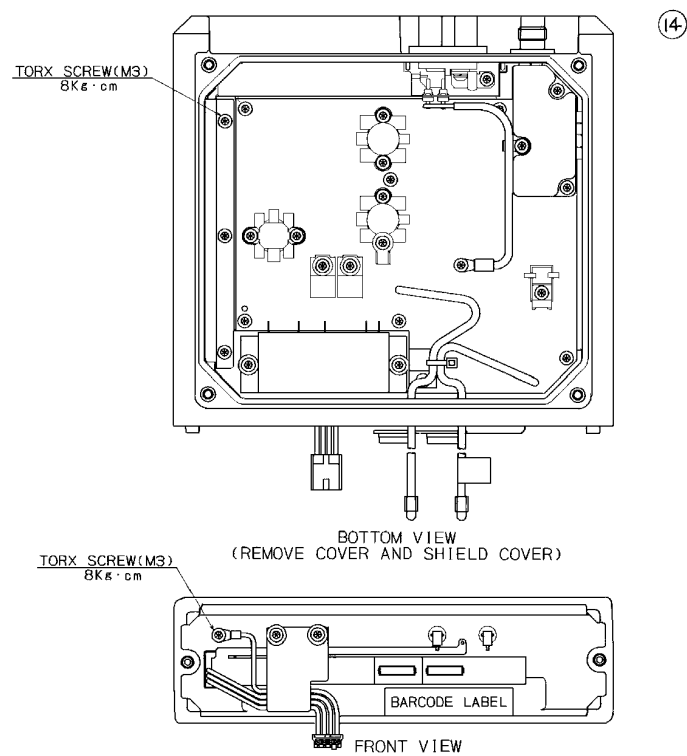
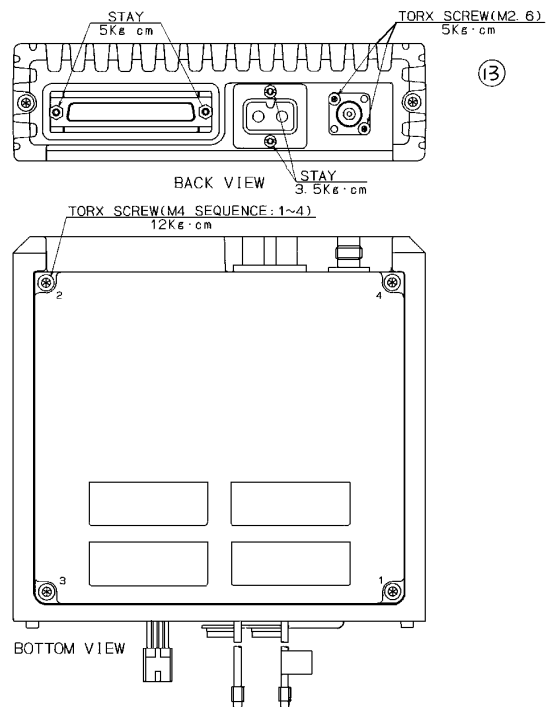


POWER MODULE - TORQUE SETTINGS AND SEQUENCE (UHF)



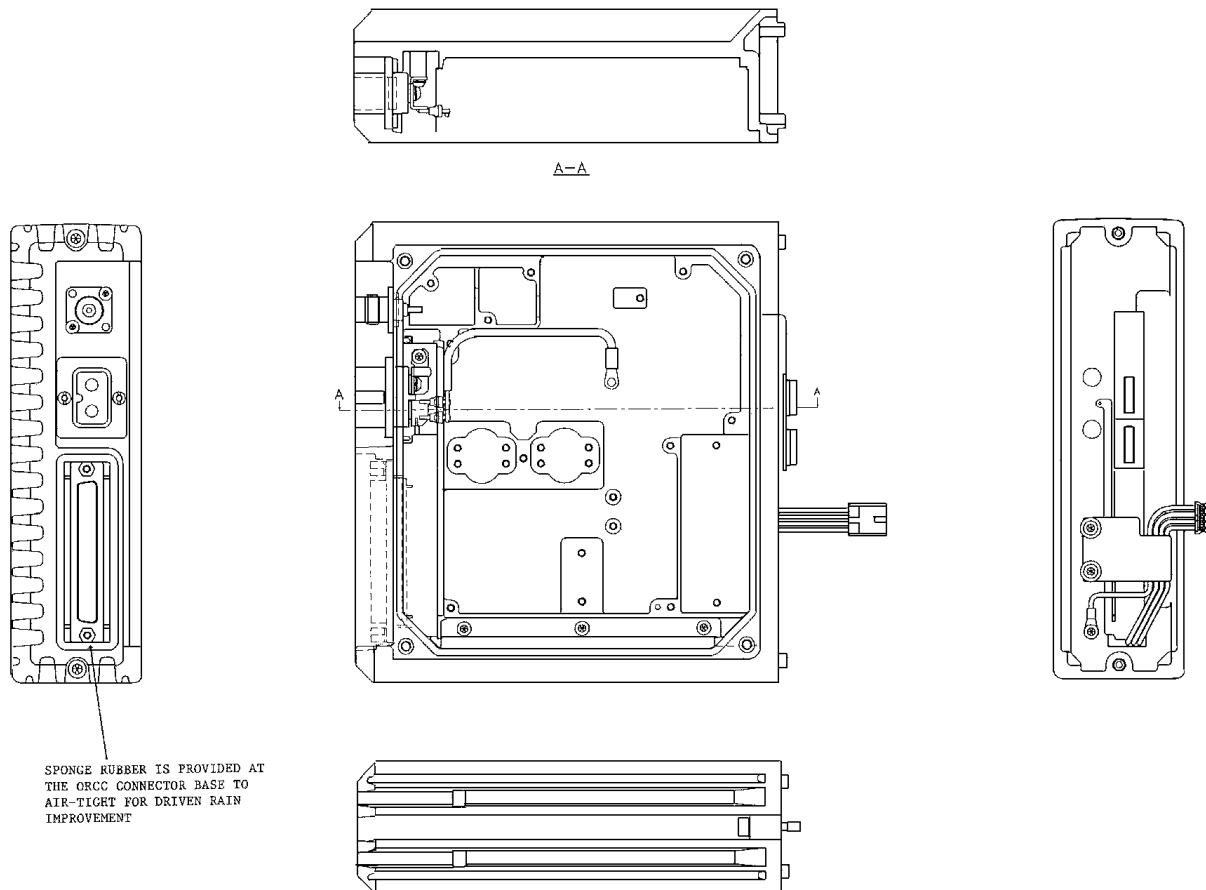
No	NOMENCLATOR	CODE
1	FRAME (ASSY)	B19/MPBC30095C
2	COVER (ASSY)	B19/MPBC30095B
3	CASE SHIELD (ASSY)	B19/MPBC30093
4	CASE SHIELD (ASSY)	B19/MPBC30095A
5	CASE SHIELD	B19/MTB500290B
6	PLATE	B19/MTB507254
7	SPACER	B19/MTL095255
8	MARKER	B19/MPNN31124
9	CLAMP	B19/MPBP30119
10	SCREW (M3X13)	B19/ERT003943
11	SCREW (M3X10)	B19/ERT005022
12	SCREW (M3X8)	B19/ERT003930
13	SCREW (M3X8)	B19/ERT003942
14	CABLE CLAMP	B19/RRBP00131

POWER MODULE - VHF
344A4572P5/P6(B19/JHM-271PAH/BH)

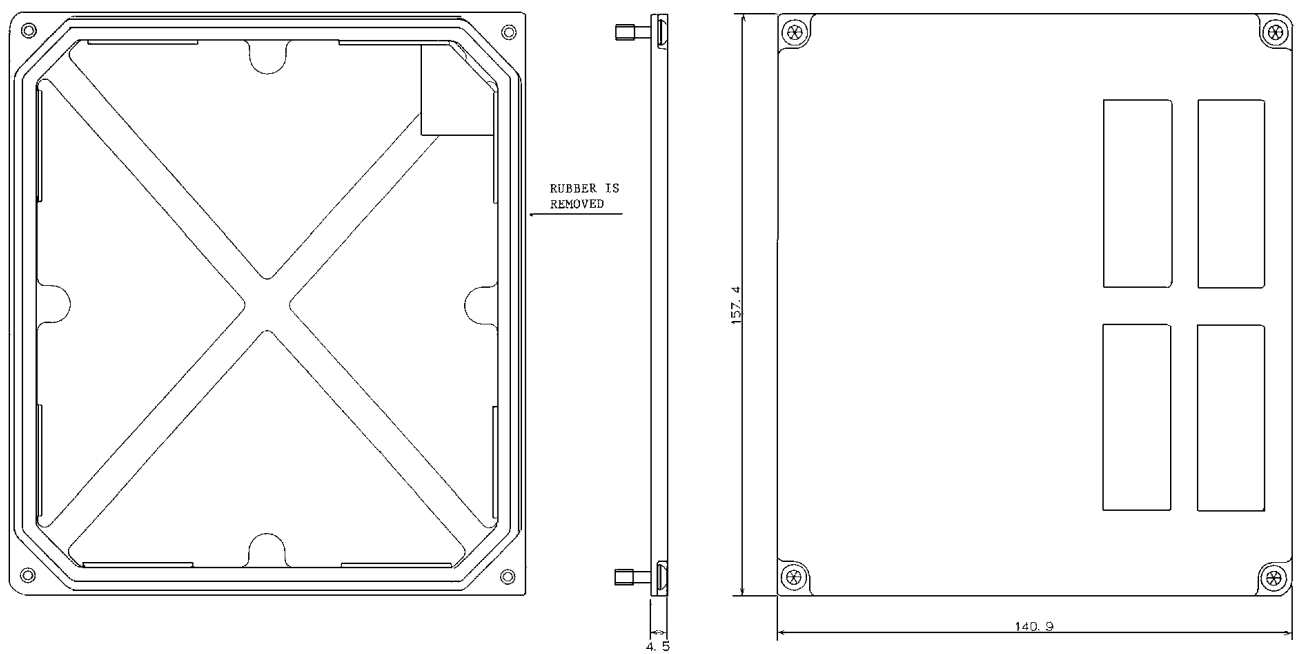


POWER MODULE - TORQUE SETTINGS AND SEQUENCE (VHF)

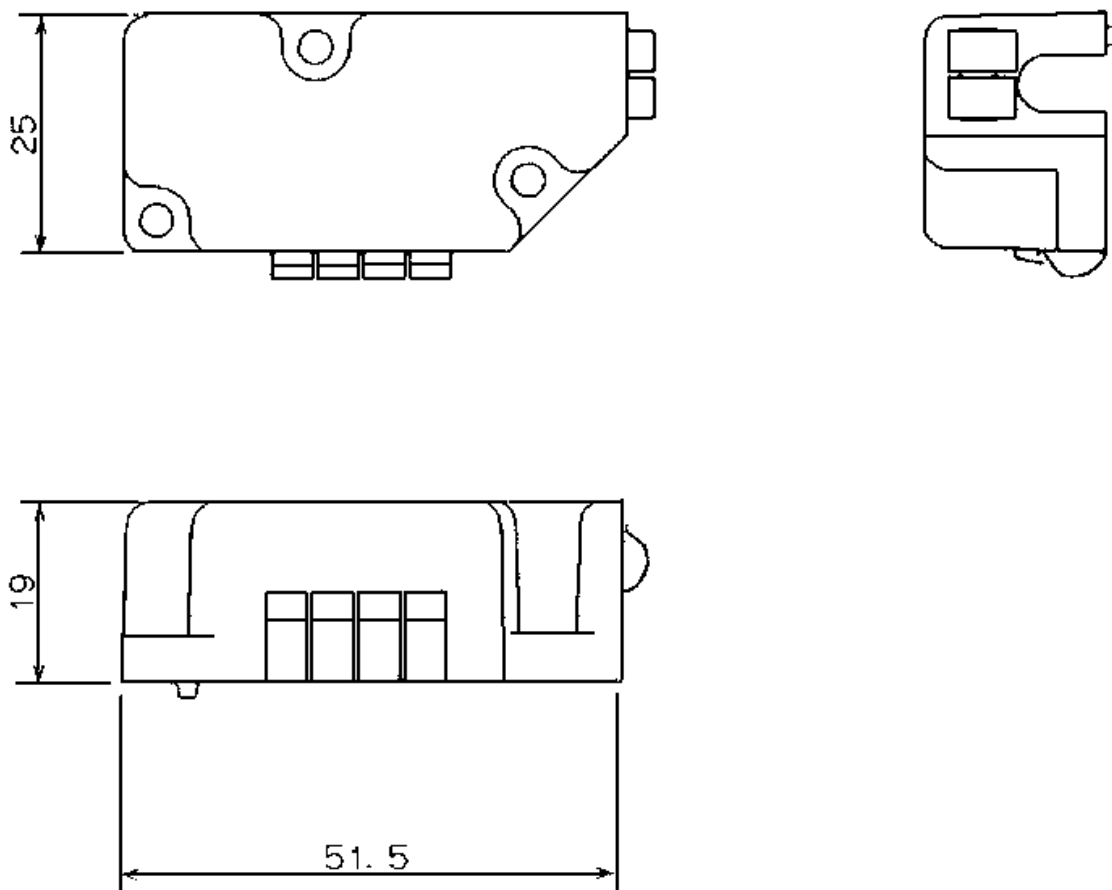


**FRAME ASSEMBLY**

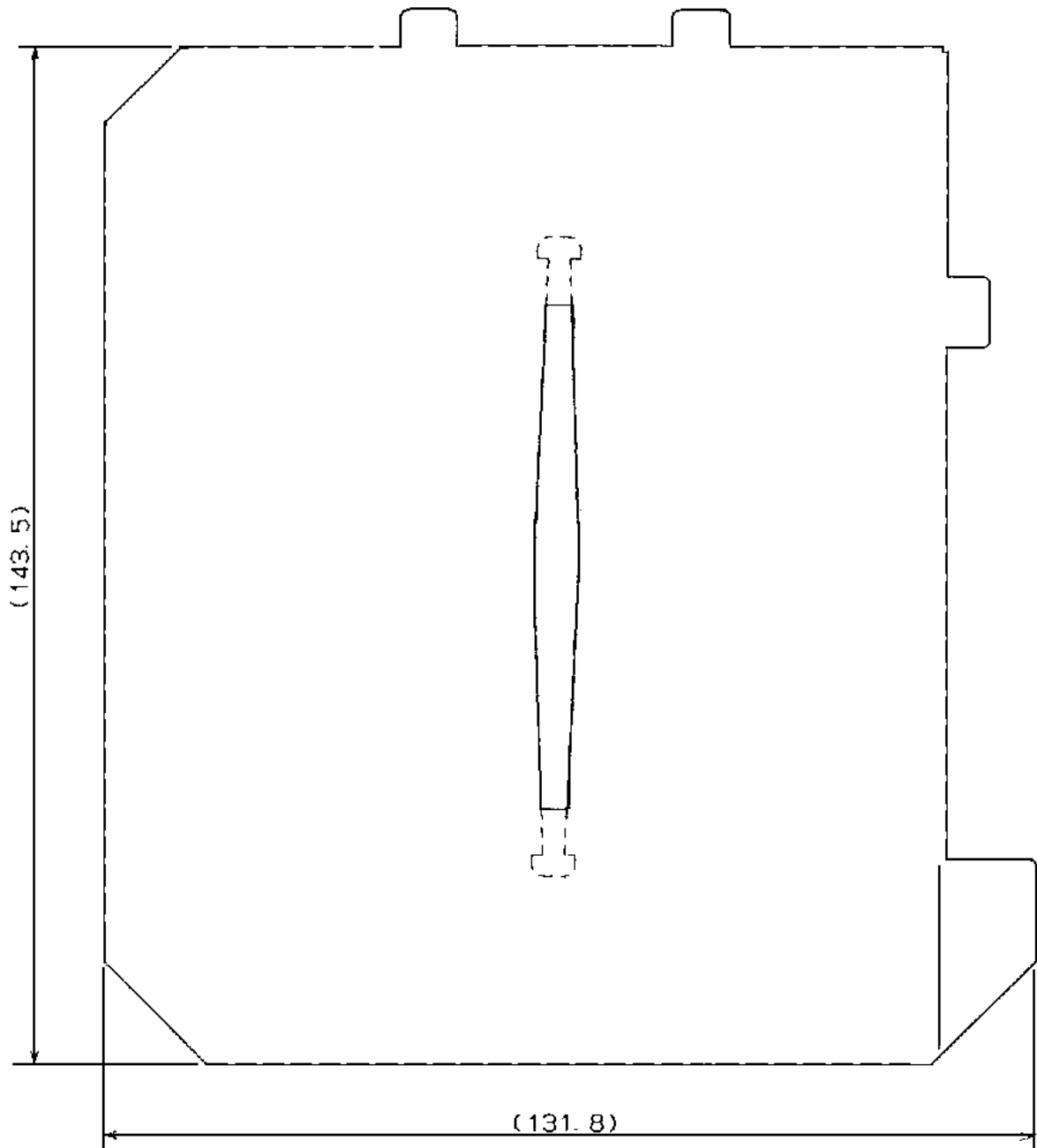
B19/MPBC30095C



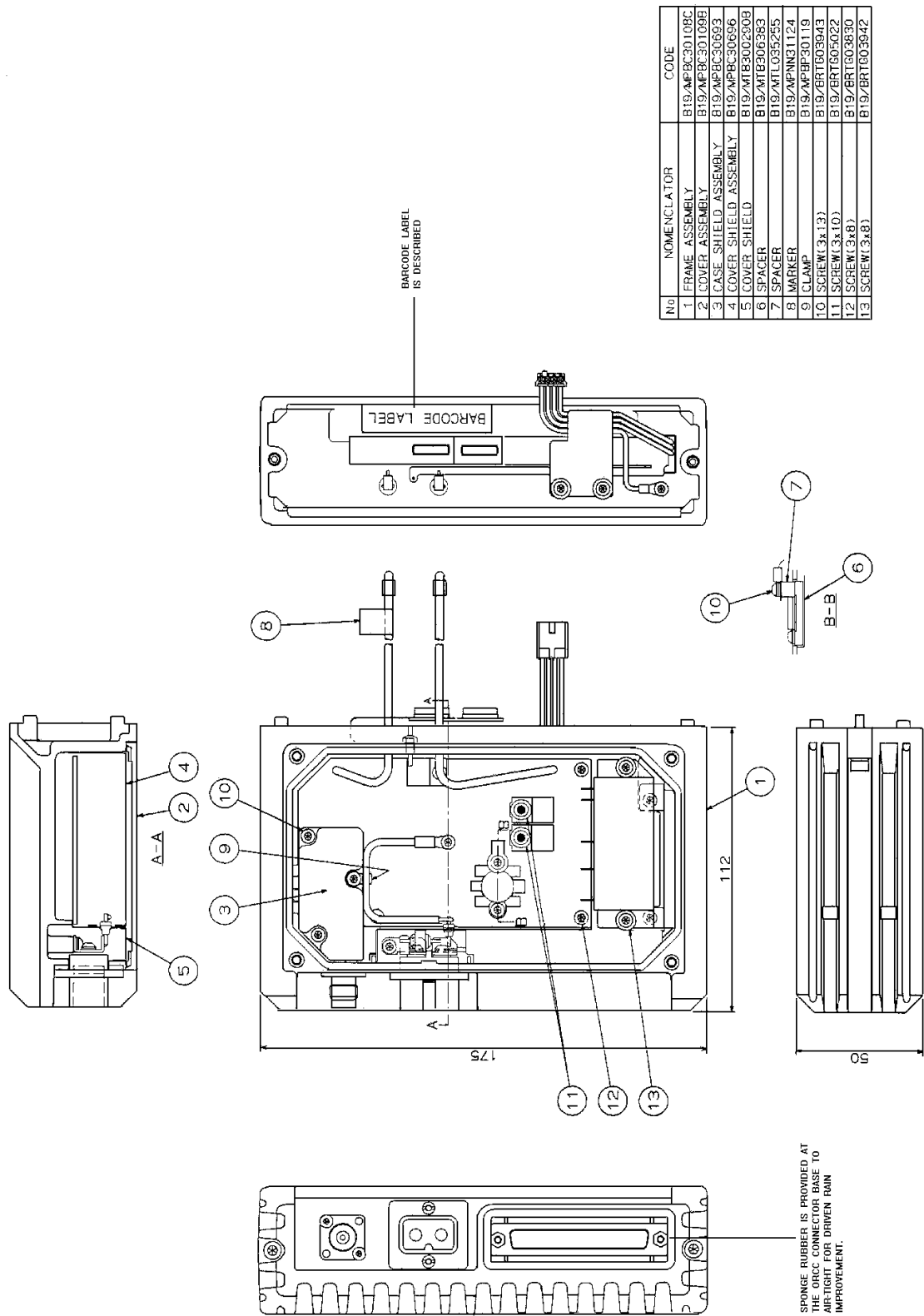
COVER ASSEMBLY
B19/MPBC30096B

**CASE SHIELD ASSEMBLY**

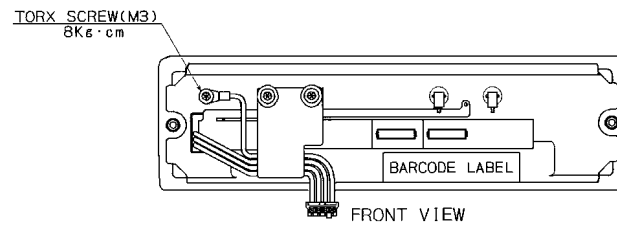
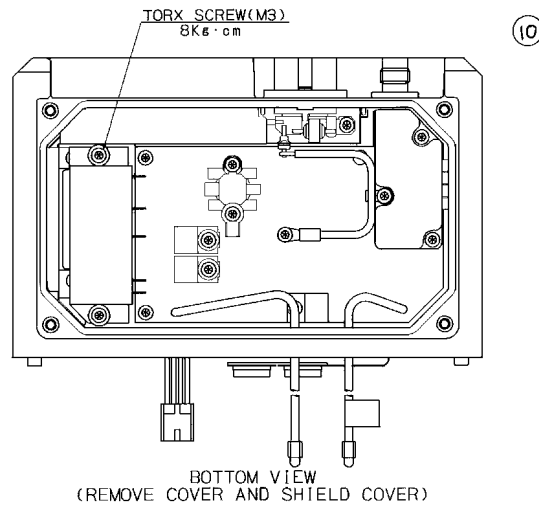
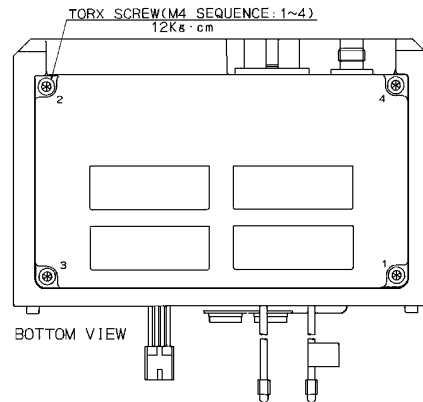
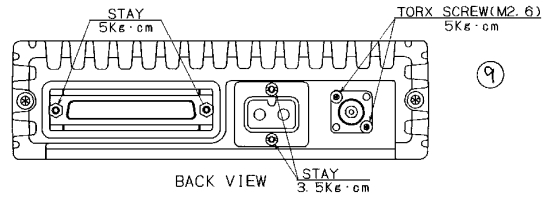
B19/MPBC30693



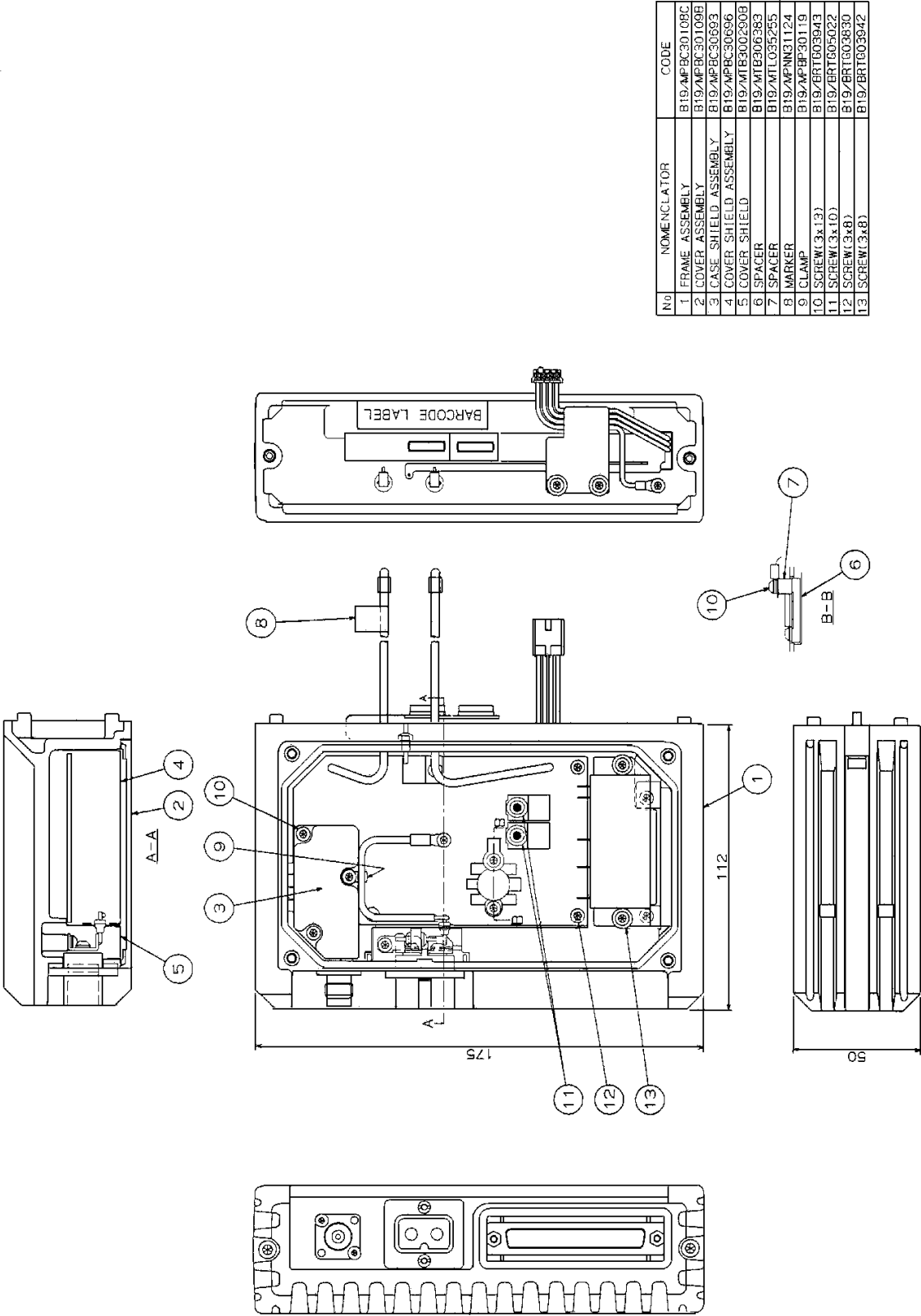
CASE SHIELD ASSEMBLY
B19/MPBC30695A



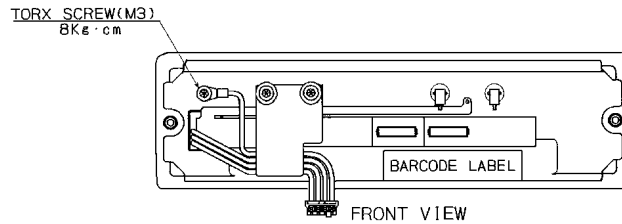
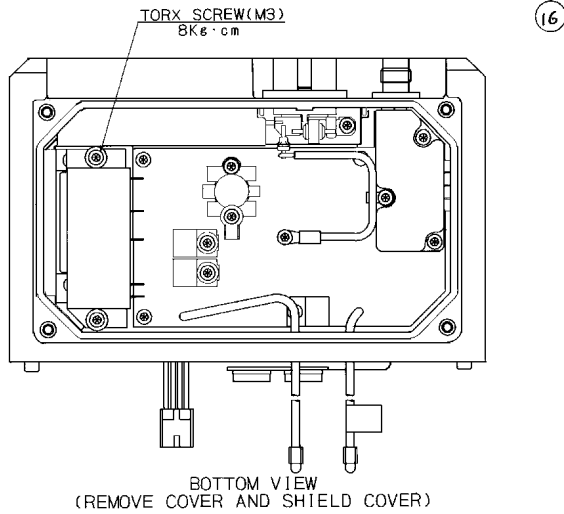
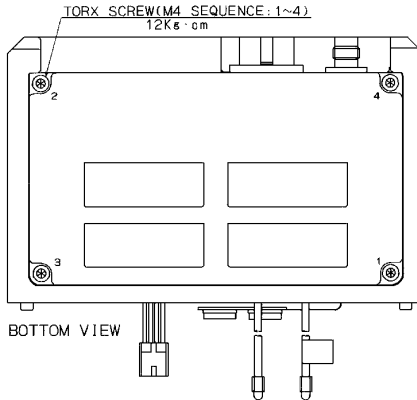
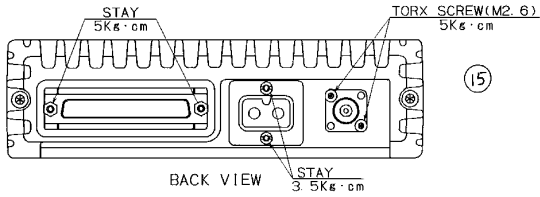
POWER MODULE - UHF
344A4573P3/P4/P5(B19/JHM-471PAL/BL/CL)



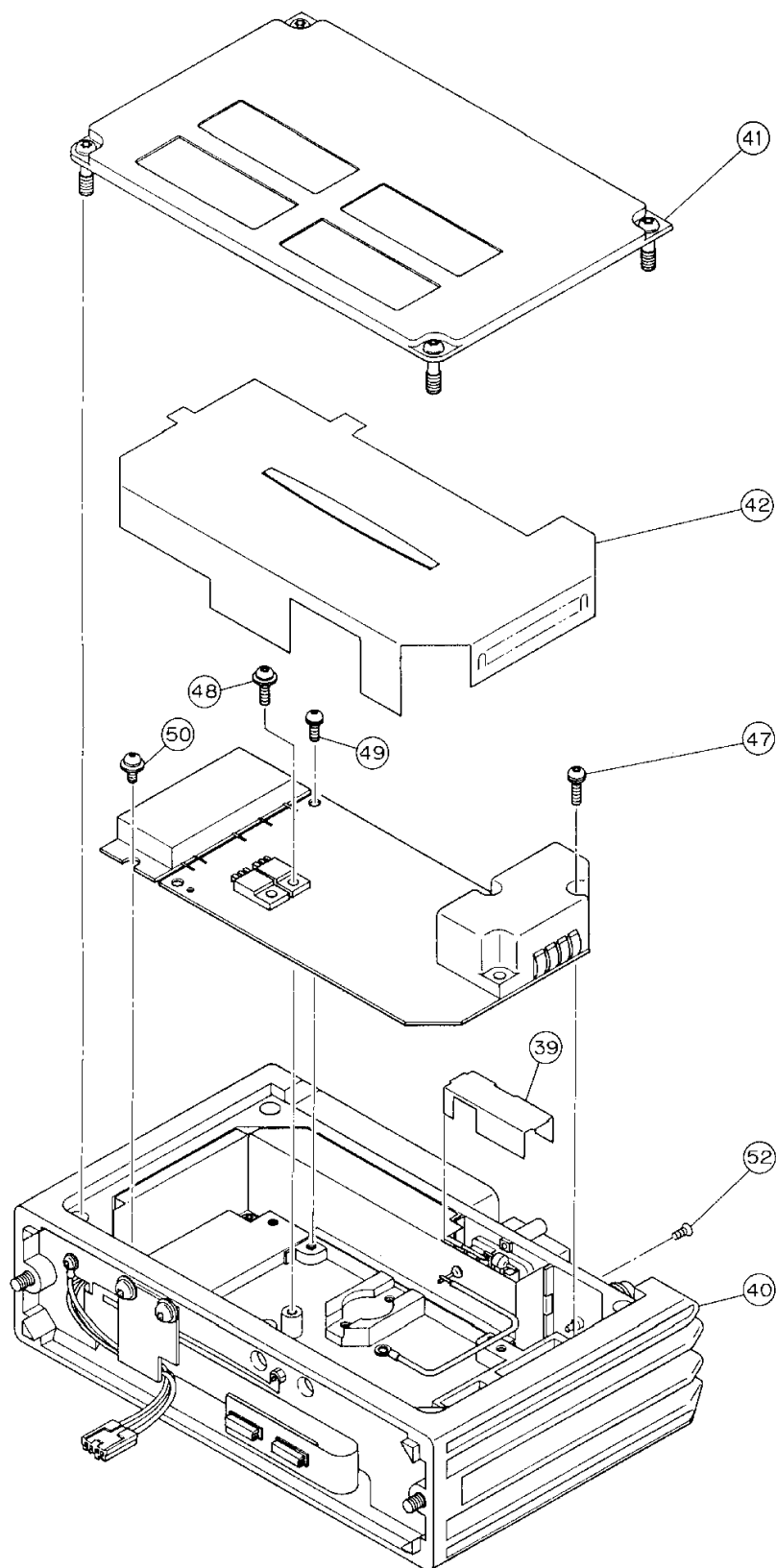
POWER MODULE - TORQUE SETTINGS AND SEQUENCE (UHF)

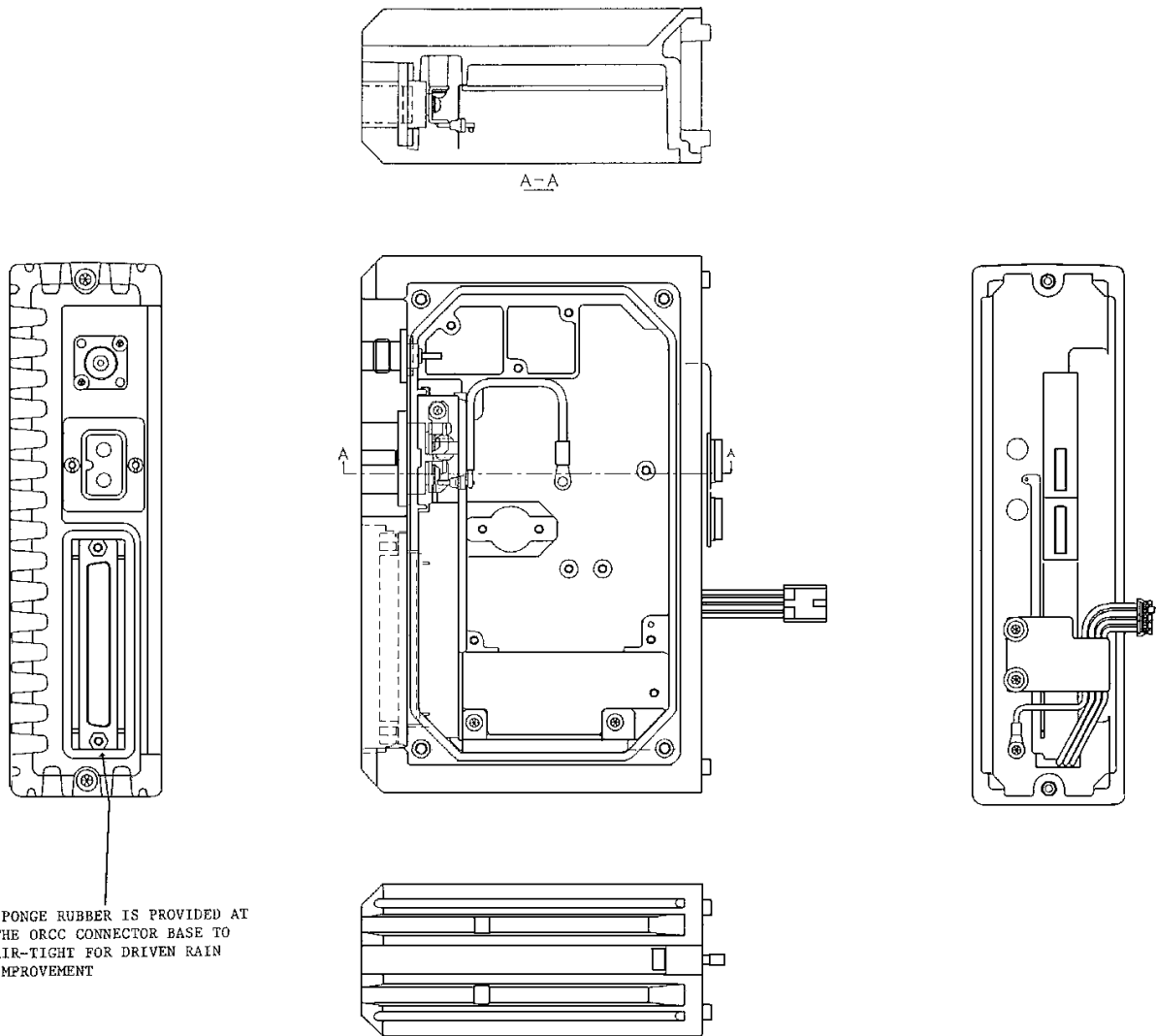


POWER MODULE - VHF
344A4572P3/P4(B19/JHM-271PAL/BL)

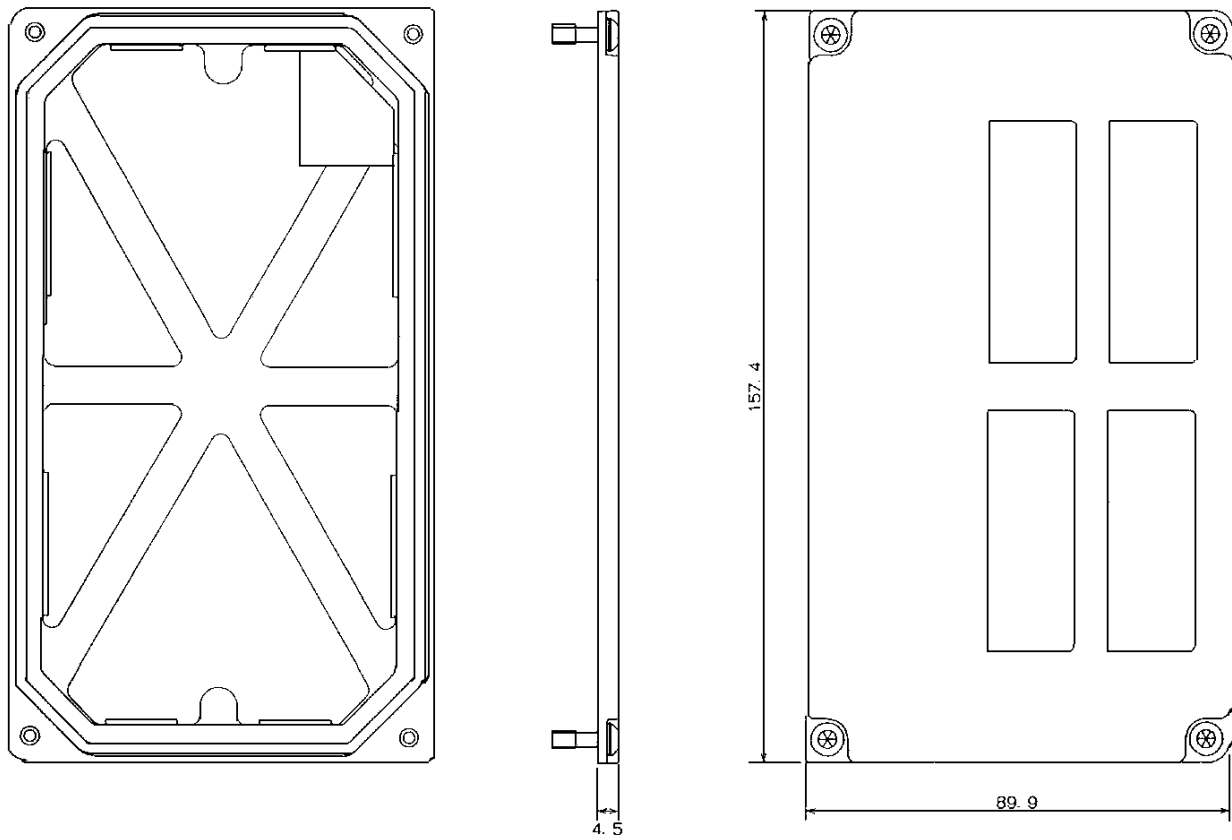


POWER MODULE - TORQUE SETTINGS AND SEQUENCE (VHF)

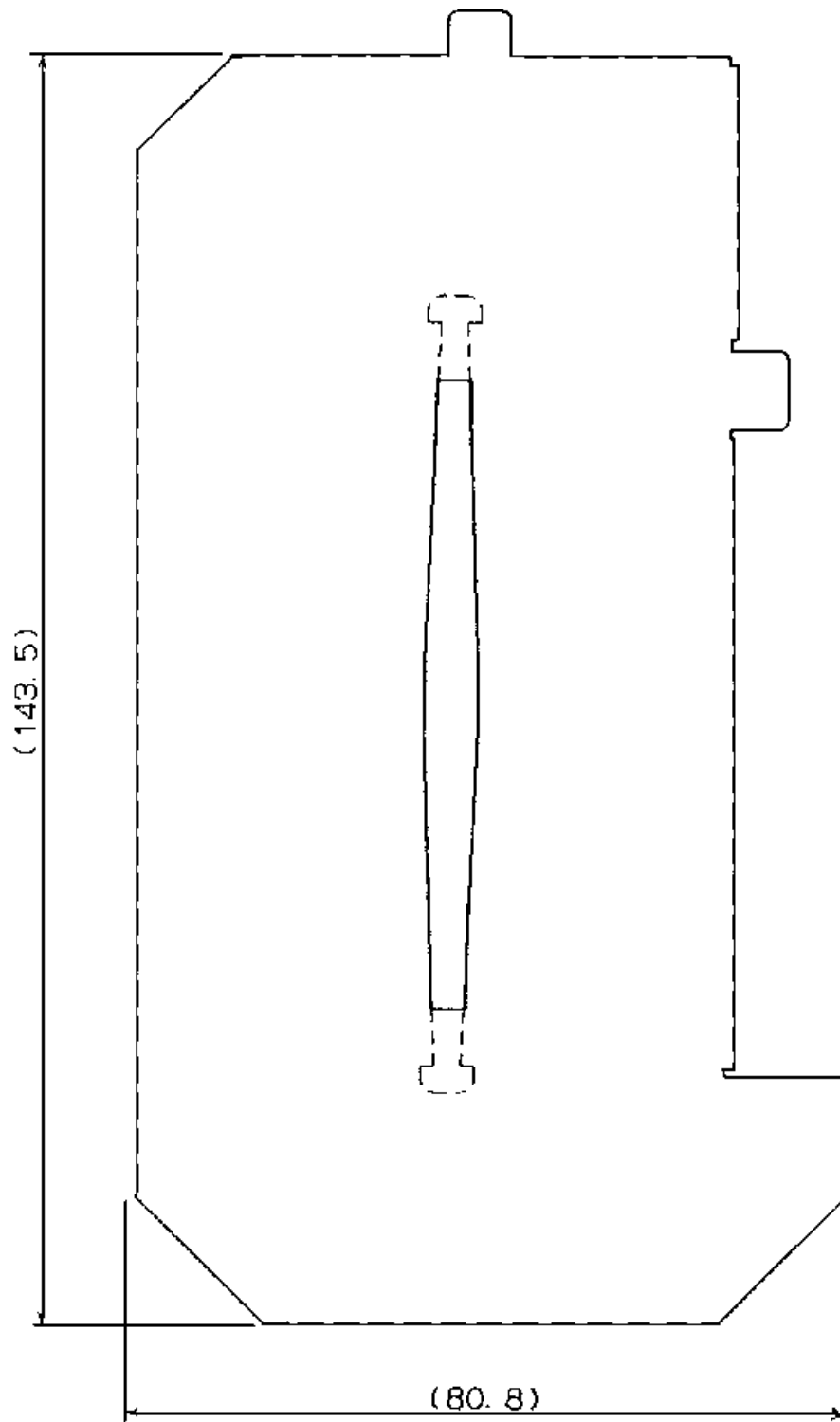
**POWER MODULE (LOW POWER) EXPLODED VIEW**



FRAME ASSEMBLY
B19/MPBC30108C

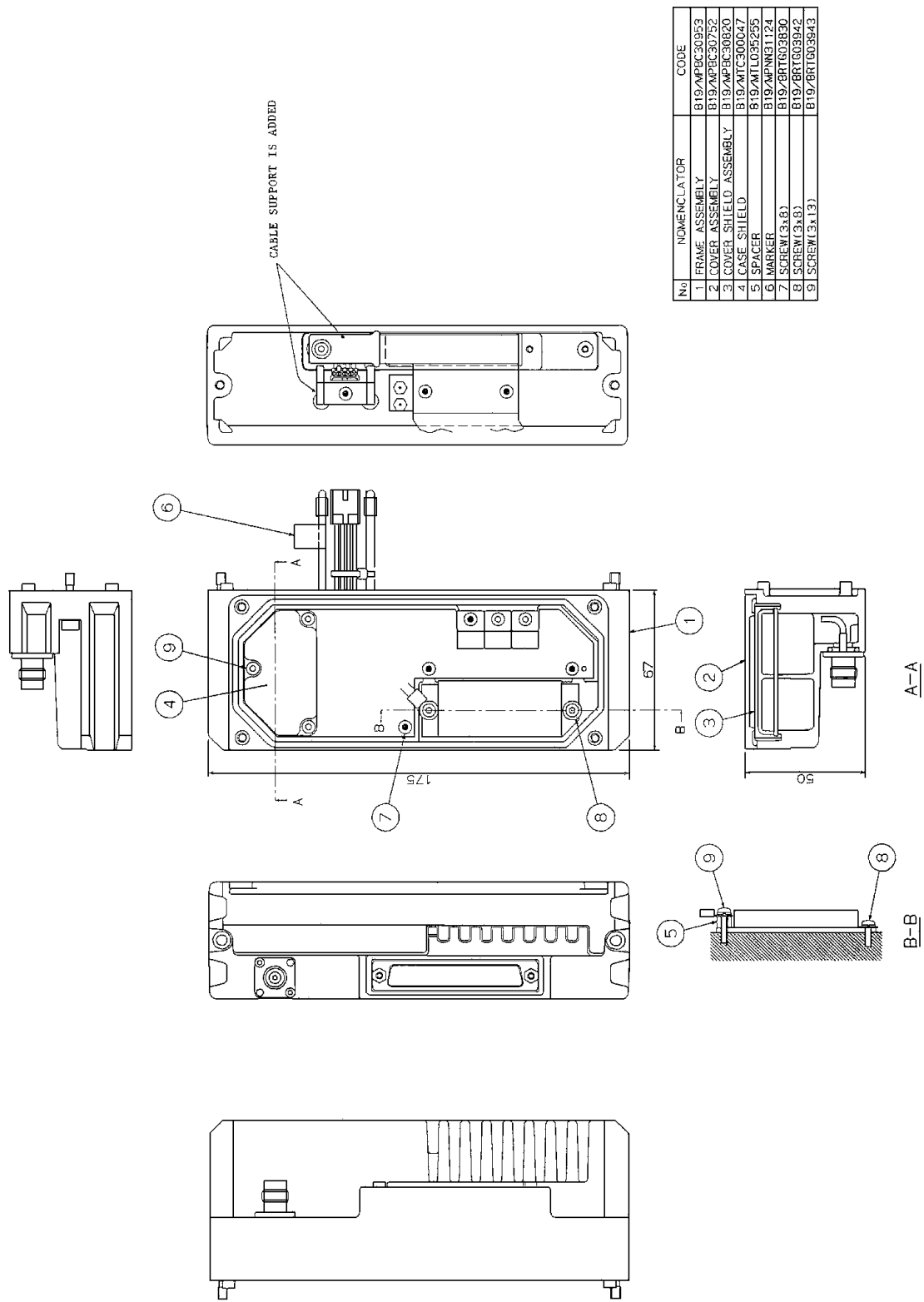
**COVER ASSEMBLY**

B19/MPBC30109B



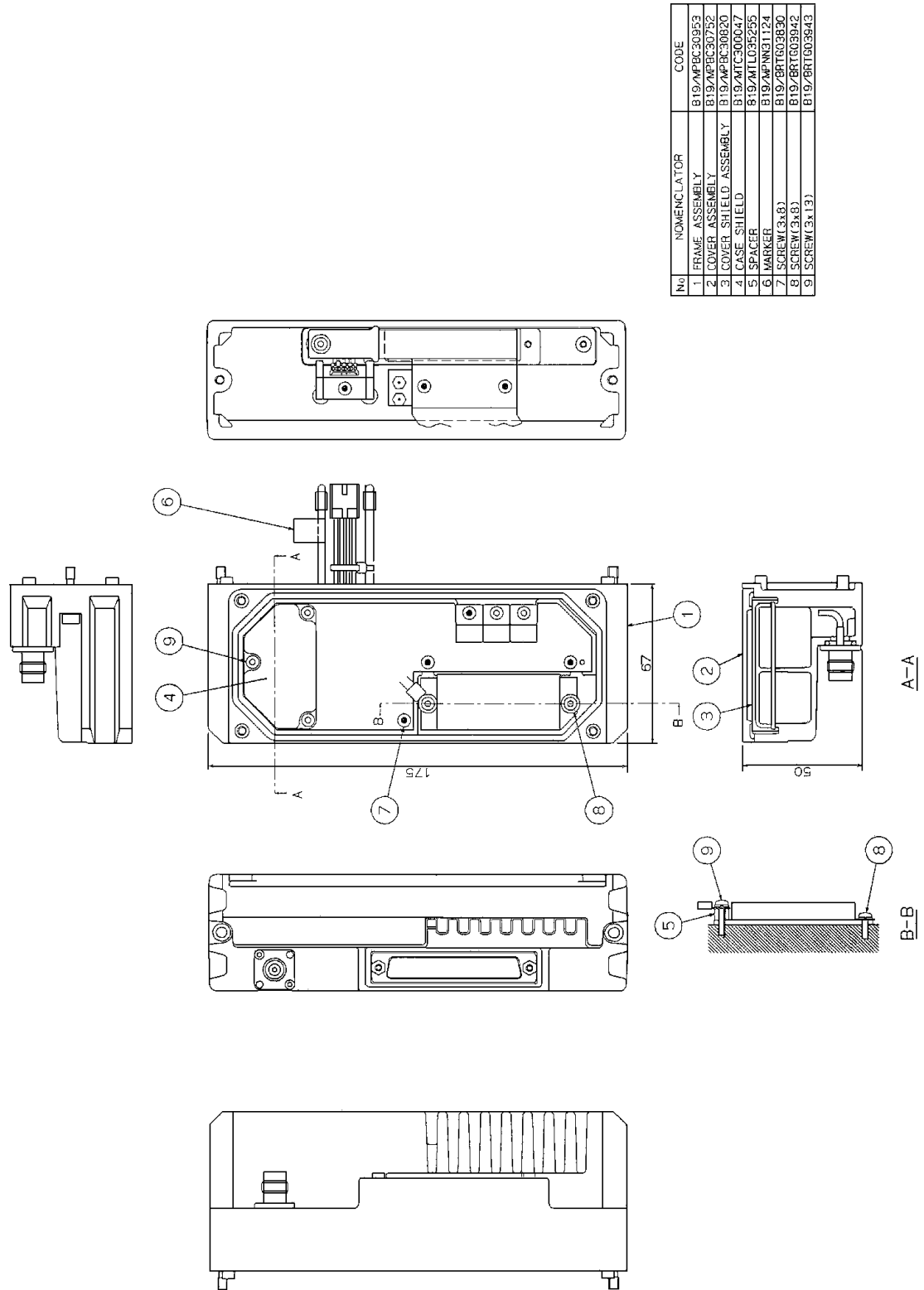
COVER SHIELD ASSEMBLY

B19/MPBC30696



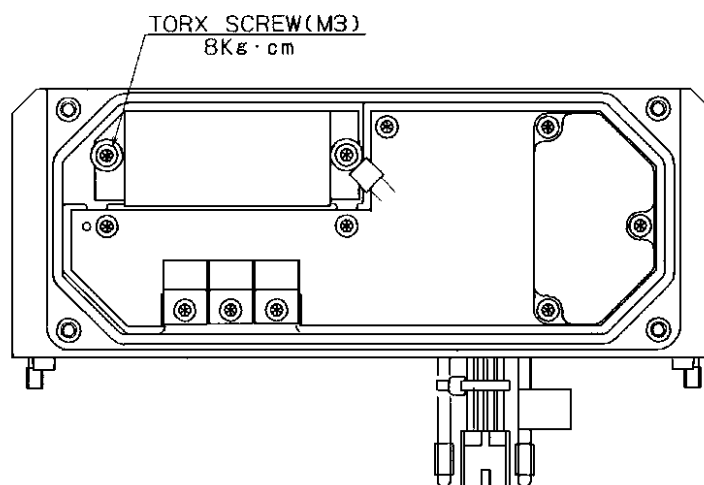
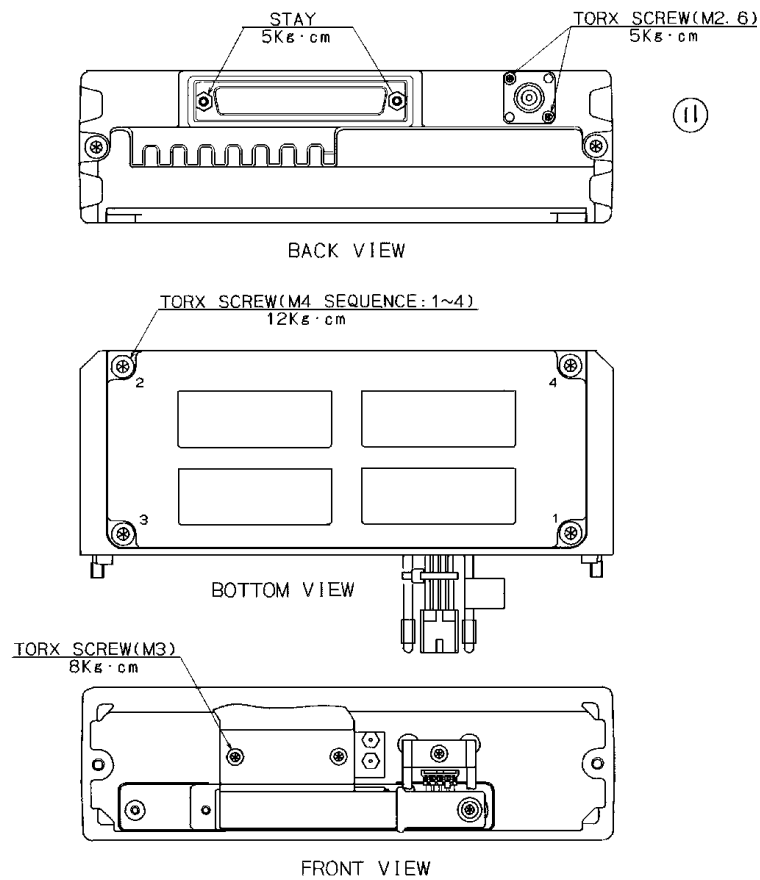
No	NOMENCLATOR	CODE
1	FRAME ASSEMBLY	B19/MPBC30953
2	COVER ASSEMBLY	B19/MPBC30752
3	COVER SHIELD ASSEMBLY	B19/MPBC30620
4	CASE SHIELD	B19/ATC300047
5	SPACER	B19/ATL035255
6	MARKER	B19/MPNN31124
7	SCREW (3x8)	B19/BRTG03830
8	SCREW (3x8)	B19/BRTG03842
9	SCREW (3x13)	B19/BRTG03843

POWER MODULE - UHF
344A4573P1/P2(B19/JHM-471PAE/BE)



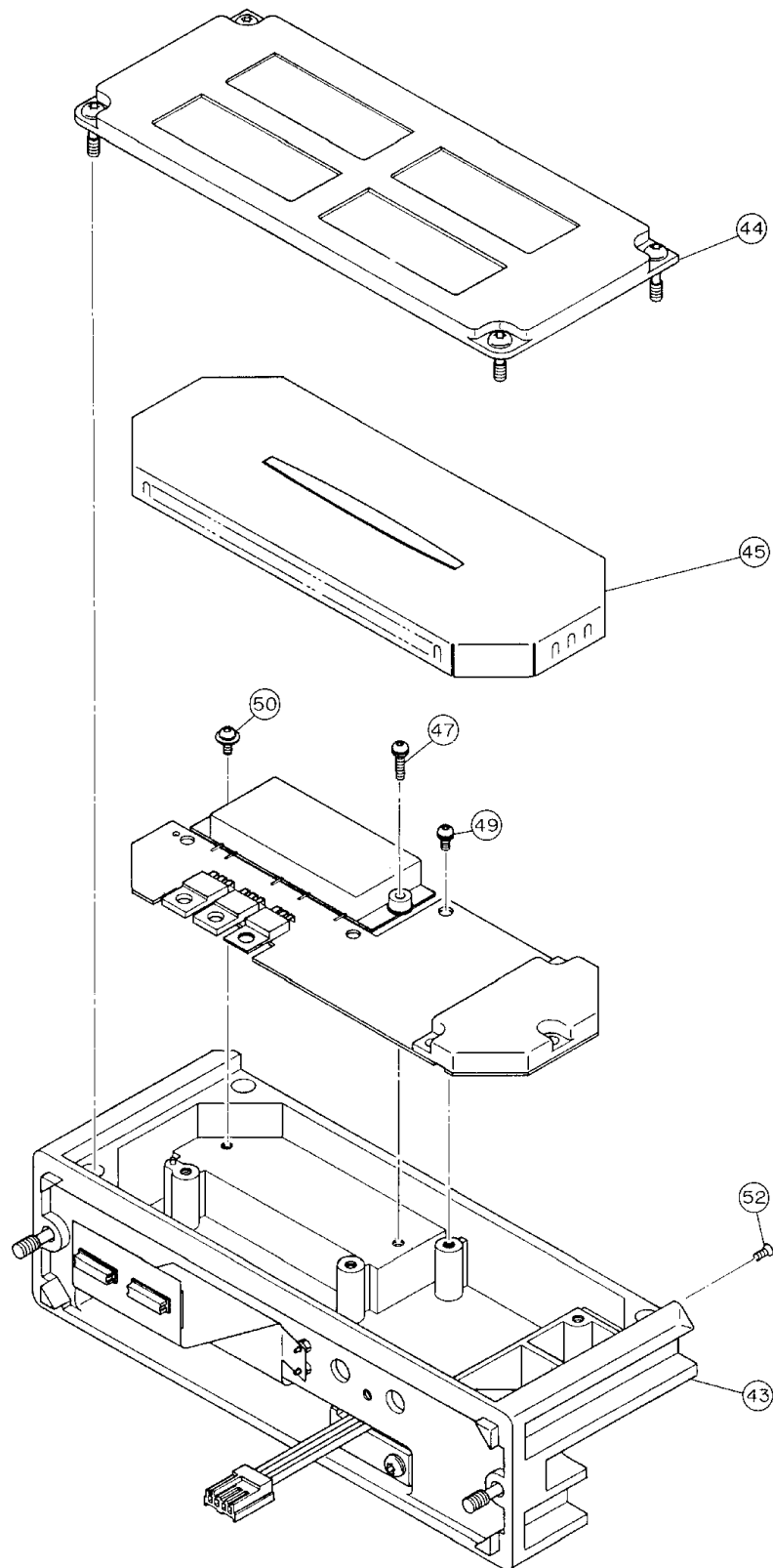
No	NOMENCLATOR	CODE
1	FRAME ASSEMBLY	B19/MPBC30953
2	COVER ASSEMBLY	B19/MPBC30752
3	COVER SHIELD ASSEMBLY	B19/MPBC30820
4	CASE SHIELD	B19/AMTC300047
5	SPACER	B19/MTL035255
6	MARKER	B19/MPWK31124
7	SCREW (3x8)	B19/BRTG03830
8	SCREW (3x8)	B19/BRTG03842
9	SCREW (3x13)	B19/BRTG03843

POWER MODULE - VHF
344A4572P3/P4(B19/JHM-271PAL/BL)

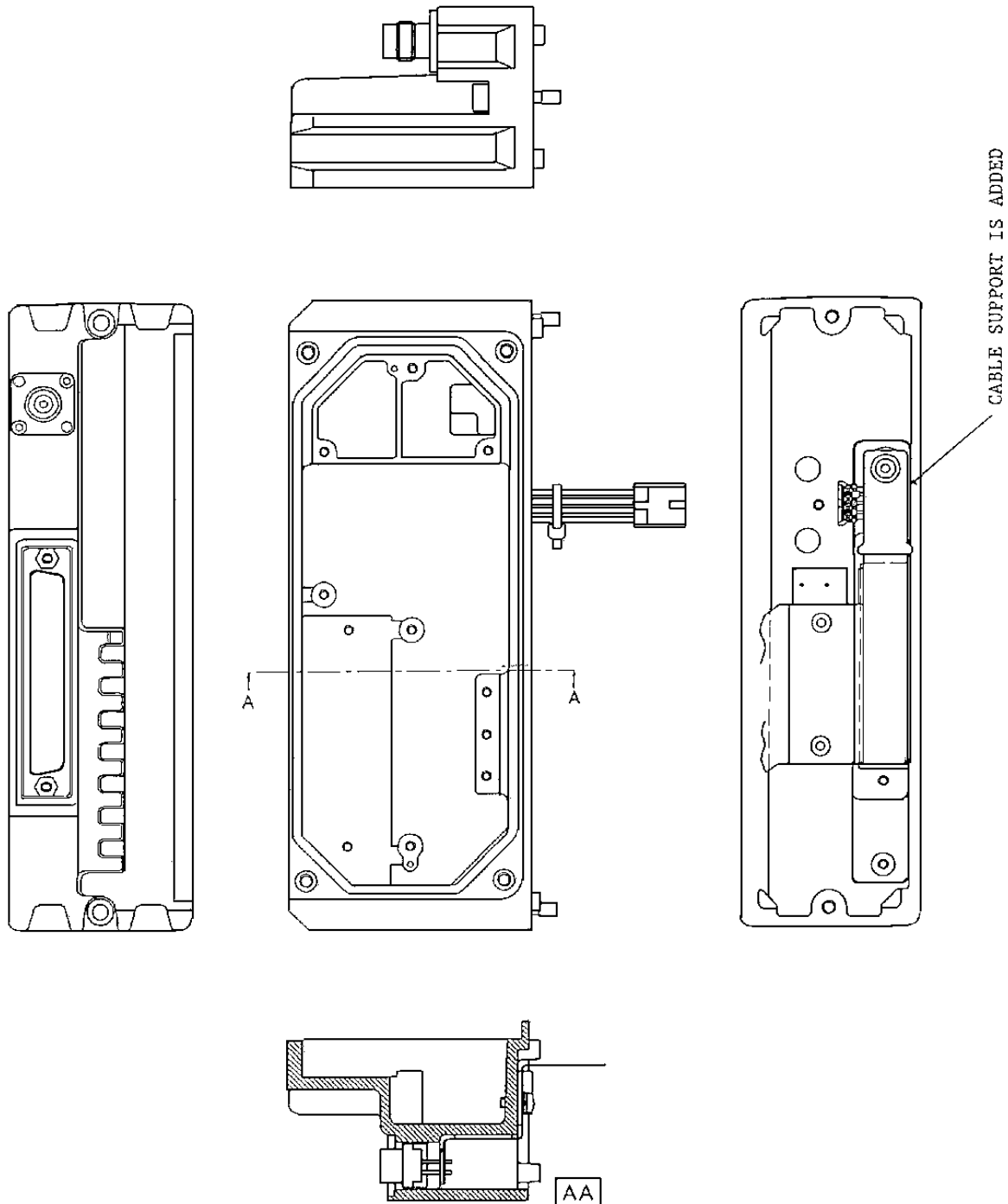


BOTTOM VIEW
(REMOVE COVER AND SHIELD COVER)

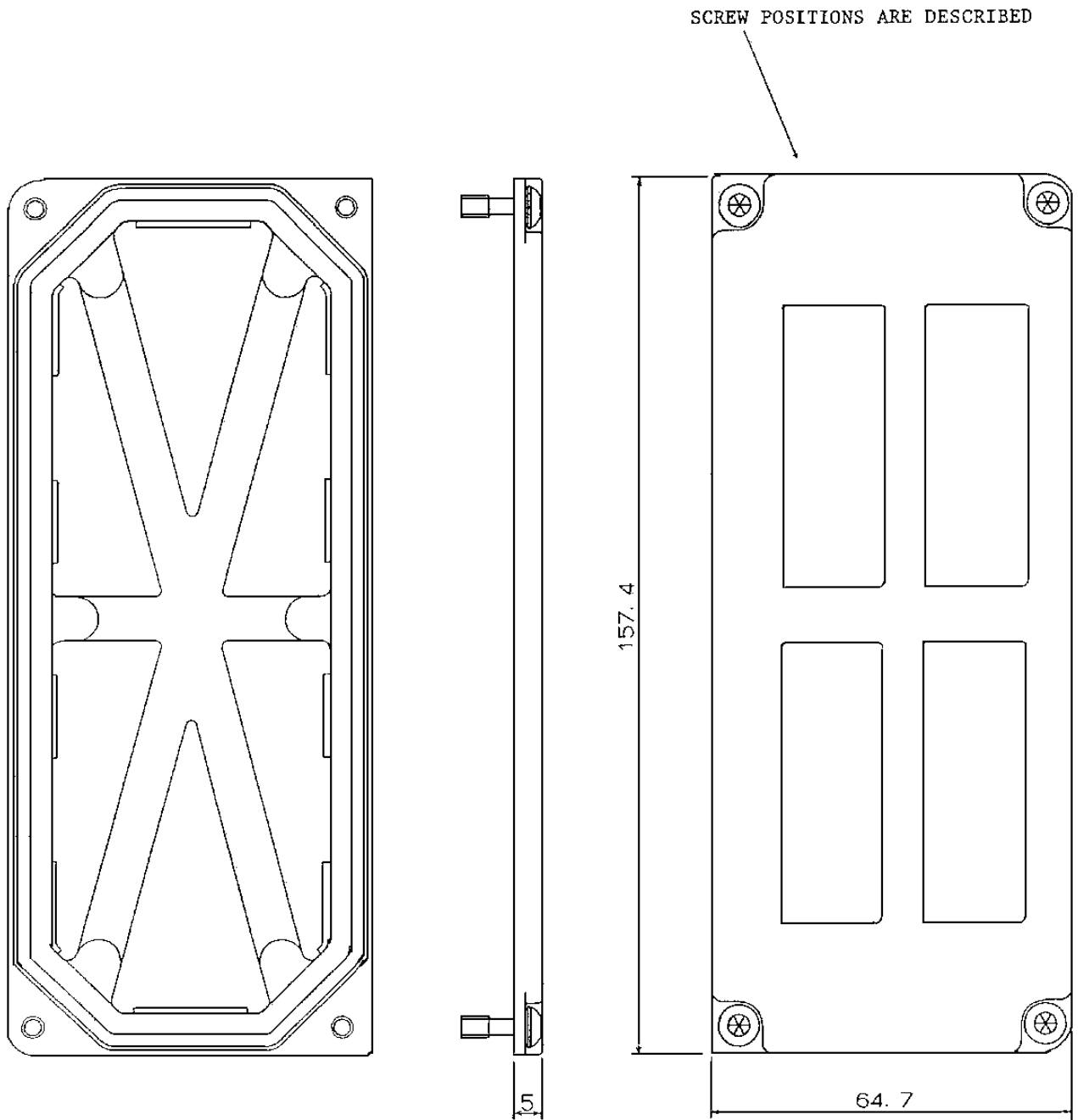
POWER MODULE - TORQUE SETTINGS AND SEQUENCE



POWER MODULE (EUROPEAN) EXPLODED VIEW

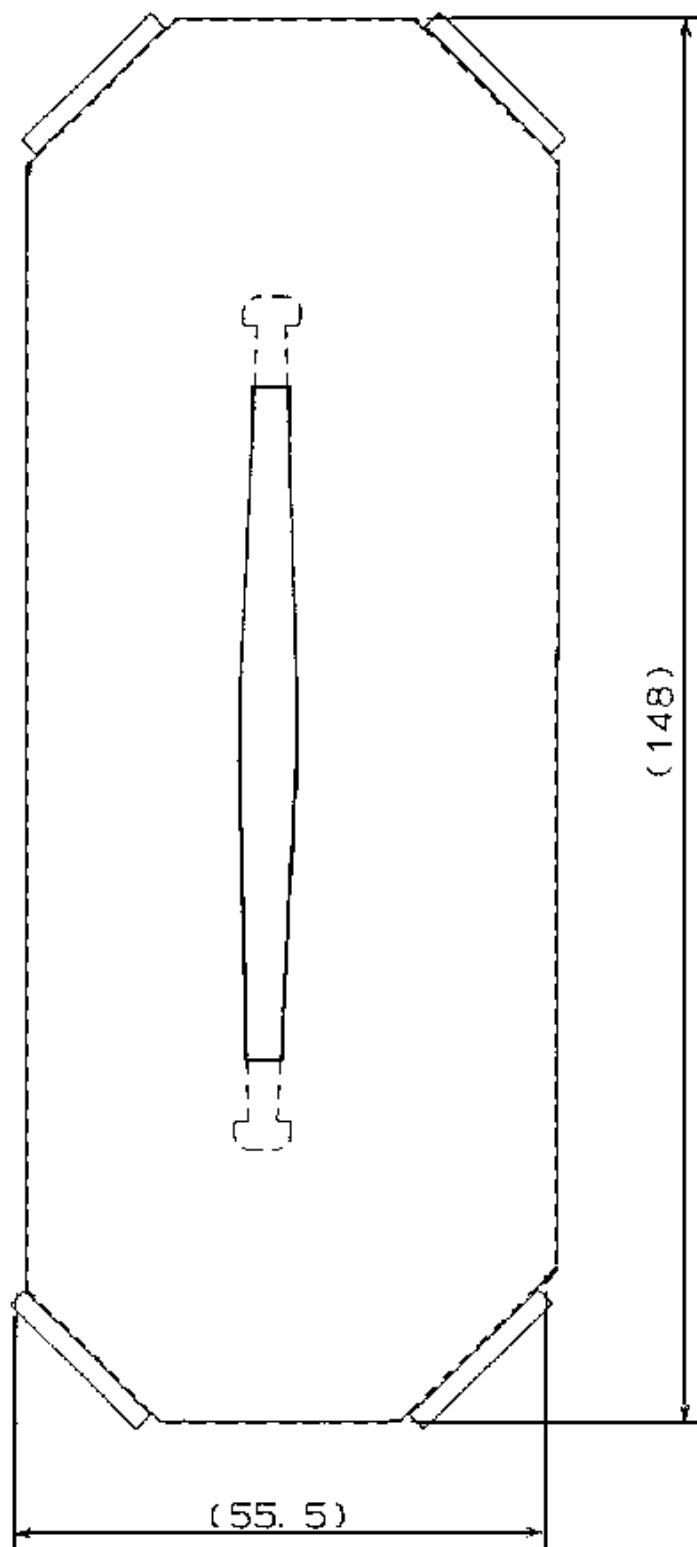
**FRAME ASSEMBLY**

B19/MPBC30953

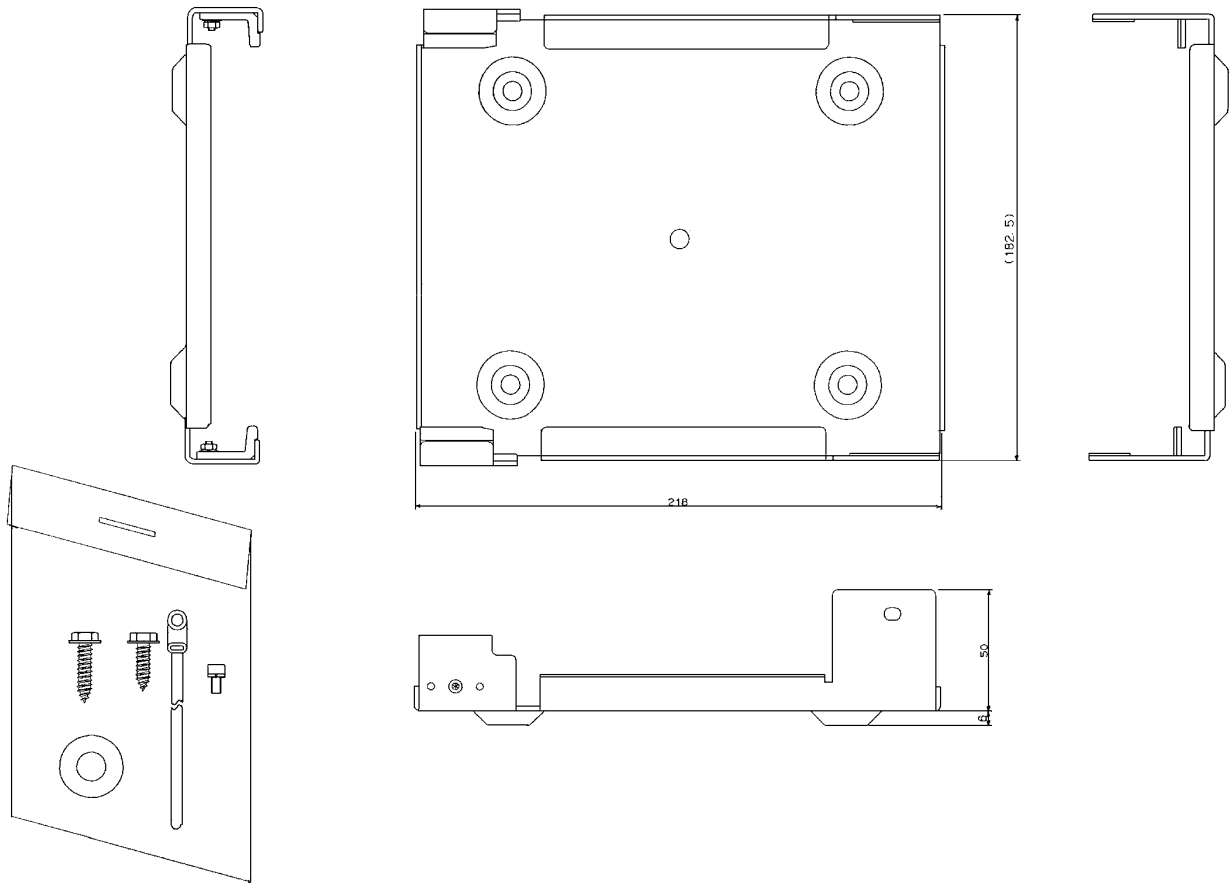


COVER ASSEMBLY

B19/MPBC30752

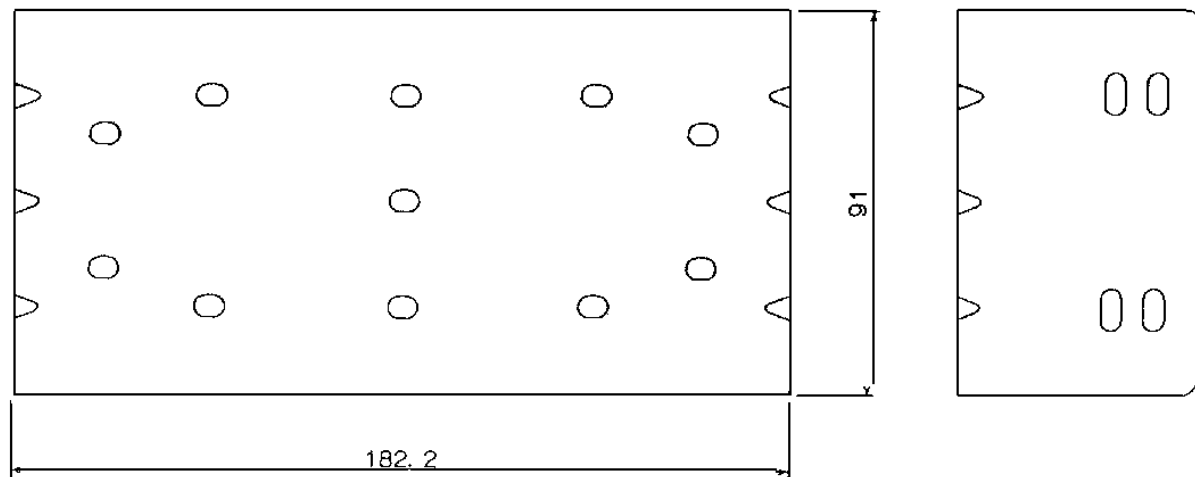
**COVER SHIELD ASSEMBLY**

B19/MPBC30820

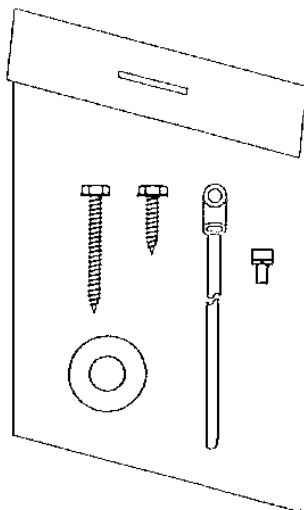


TRAY MOUNT BRACKET WITH HARDWARE KIT

19B802673P1(B19/MPBx21706)

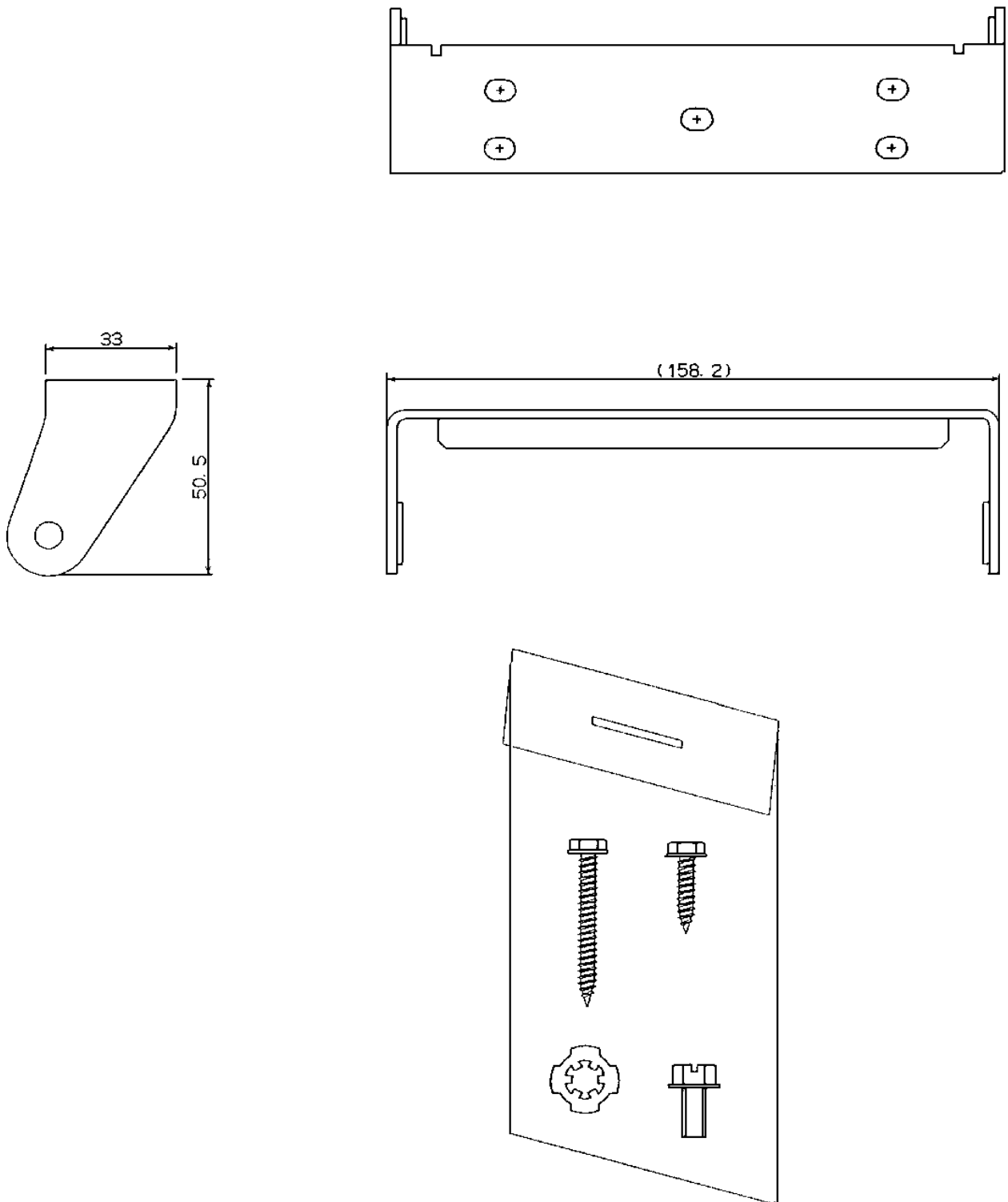


THIS DRAWING IS REDRAWN



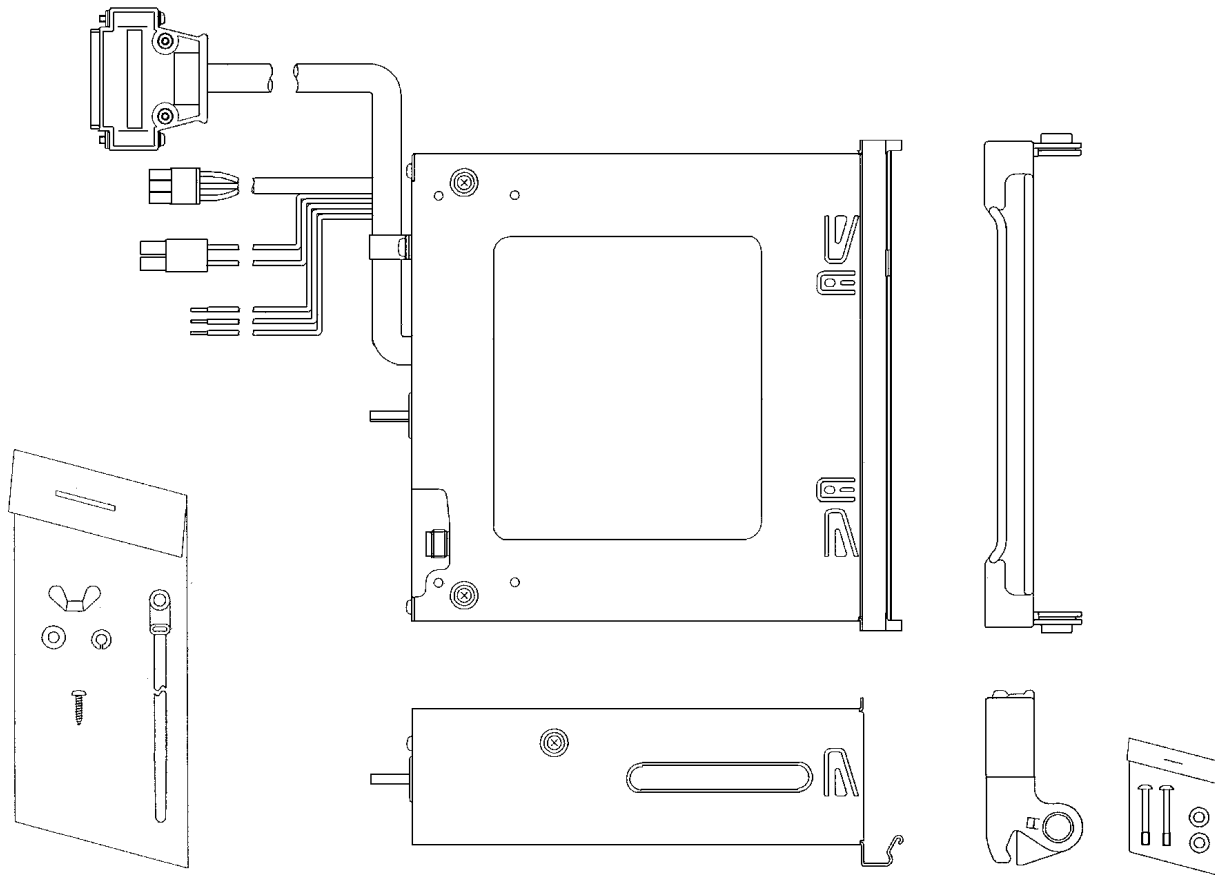
FRONT MOUNT BRACKET WITH HARDWARE KIT

19B802672P1(B19/MPBx31233)



RIA MOUNTING BRACKET WITH HARDWARE KIT

19B802472P1(B19/MPBx30085)

**CASSETTE MOUNT WITH HARDWARE KIT**

19C852366P1(B19/NQZ-4881OPT)