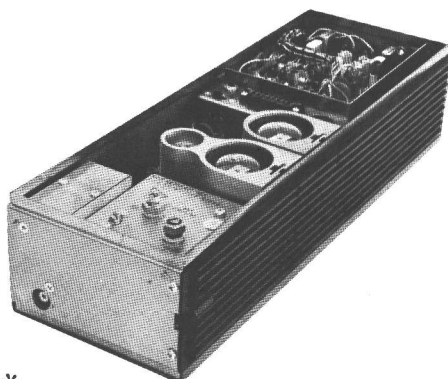


MASTR

Progress Line

25—50 MHz 100-WATT TRANSMITTER MODELS 4ET55A40-57 & 4ET55B10-18



SPECIFICATIONS *

FCC Filing Designation:

ET-55-A (Narrow Band)
ET-55-B (Wide Band)

Frequency Range:

25-50 MHz

Power Output:

100 watts minimum

Crystal Multiplication Factor:

12

Frequency Stability:

$\pm 0.0005\%$ (-30°C to $+60^{\circ}\text{C}$)

Spurious & Harmonic Radiation:

At least 85 dB below rated power output

Modulation:

Adjustable from 0 to ± 5 kHz (Narrow Band) and 0 to ± 13.5 kHz (Wide Band) swing with instantaneous modulation limiting

Audio Frequency Characteristics:

Within ± 1 dB to -3 dB of a 6 dB/octave pre-emphasis from 300 to 3000 Hz per EIA standards. Post limiter filter per FCC and EIA.

Distortion:

Less than 5%

Deviation Symmetry:

Narrow Band
Wide Band

0.5 kHz maximum
1.5 kHz maximum

Tubes & Transistors:

100-Watt Transmitter with no Options:

3 tubes
6 transistors
4 diodes

Maximum Frequency Spacing:

0.4%

Duty Cycle:

Mobile-
Station-

20% transmit (one minute transmit, four minutes off).
Continuous

*These specifications are intended primarily for the use of the serviceman. Refer to the appropriate Specification Sheet for the complete specifications.

TABLE OF CONTENTS

SPECIFICATIONS.....	Cover
DESCRIPTION.....	1
CIRCUIT ANALYSIS.....	1
Power Inputs.....	1
Oscillator.....	1
Audio Amplifiers and Limiter.....	2
Phase Modulator.....	2
Amplifiers, 1st and 2nd Multipliers.....	2
3rd Multiplier.....	2
Power Amplifier.....	2
Channel Guard.....	3
MAINTENANCE.....	3
Disassembly.....	3
Alignment Procedure.....	5
Test Procedures.....	6
Power Output.....	6
Tone Deviation.....	6
Voice Deviation.....	6
Troubleshooting.....	7
OUTLINE DIAGRAM.....	8
SCHEMATIC DIAGRAM.....	9
PARTS LIST.....	10
PRODUCTION CHANGES.....	11

ILLUSTRATIONS

Figure 1 Block Diagram.....	1
Figure 2 Top Cover Removed for Servicing.....	4
Figure 3 Bottom Cover Removed for Servicing.....	4

WARNING

No one should be permitted to handle any portion of the equipment that is supplied with high voltage; or to connect any external apparatus to the units while the units are supplied with power. KEEP AWAY FROM LIVE CIRCUITS.

DESCRIPTION

The MASTR Progress Line FM Transmitter Types ET-55-A and ET-55-B are crystal-controlled, phase-modulated transmitters designed for one-, two- or four-frequency operation within the 25-50 megahertz band. The transmitter consists of the following modules:

- Transistorized Exciter Board, with audio, oscillator modulator, amplifier and multiplier stages,
- Tubed multiplier and power amplifier stages,
- Optional Channel Guard Low-Pass Filter (ET-55-A only).

All input leads to the transmitter are individually filtered by the 20-pin feed-through by-pass connector J101. The output passes through a four-section, low-pass filter that features good shielding between sections and Teflon® capacitors for fail-free operation with an open or shorted antenna.

a minimum power output of 100 watts. The frequency of the crystals used ranges from 2 to 4.2 megahertz, and the crystal frequency is multiplied 12 times.

A centralized metering jack (J102) is provided for use with General Electric Test Set 4EX3A10 or 4EX8K10, 11. The Test Set meters the multiplier, amplifier and PA stages as well as filament and regulated supply voltages. The metering jack also provides access to receiver audio, microphone and push-to-talk leads.

POWER INPUTS

The following supply voltages are connected from the power supply to the transmitter through the 20-pin by-pass connector J101:

- Pin 3 — Filament Voltage
- Pin 4 — +300 volts MULT B+
- Pin 5 — +650 volts PA B+
- Pin 8 — 45 volts bias
- Pin 14 — +10 volts for Channel Guard option (ET-55-A only)
- Pin 15 — -20 volts for Exciter Board

CIRCUIT ANALYSIS

Six silicon transistors and only three tubes are used in the transmitter to provide

OSCILLATOR

A transistorized Colpitts oscillator (Q3) is used in the transmitter. The

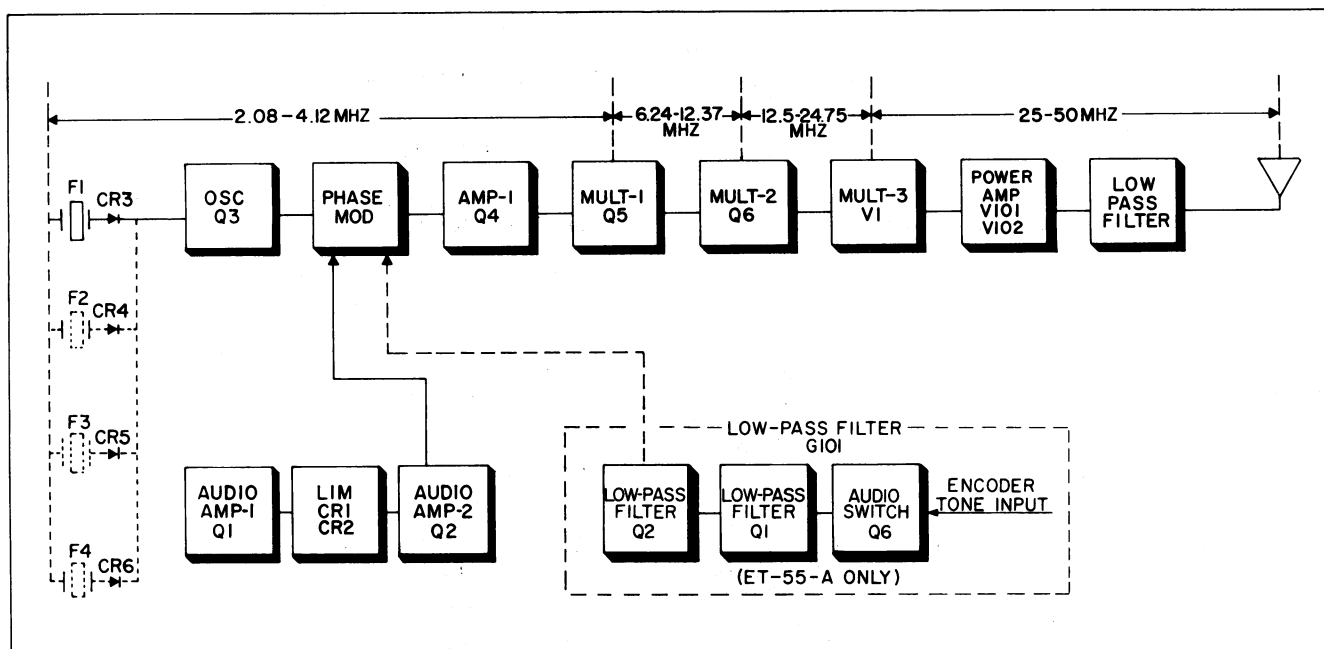


Figure 1 - Transmitter Block Diagram

RC-I689

oscillator crystal is thermistor compensated at both ends of the temperature range to provide instant frequency compensation with a frequency stability of $\pm 0.0005\%$ without crystal ovens or warmers.

In single-frequency transmitters, a jumper (from H1 to H2) connects the F1 crystal keying lead to ground to forward bias diode CR3. Forward biasing the diode reduces its impedance, and the crystal frequency is applied to the base of oscillator Q3. Feedback for the oscillator is developed across C41/C42. The oscillator output is coupled directly to the phase modulator.

In multi-frequency transmitters, the single oscillator transistor is used, and up to three additional crystal circuits, identical to the F1 crystal circuit, can be added. The keying jumper is removed and the proper frequency is selected by switching the crystal keying lead to ground by means of a frequency selector switch on the Control Unit.

AUDIO AMPLIFIERS AND LIMITER

An audio signal from the microphone is coupled through C1 to the base of Class A audio amplifier Q1. The design of the microphone, in conjunction with C2 and R3, produces a 6-dB audio pre-emphasis. R48 and C74 provide RF de-coupling.

The amplified audio signal is RC-coupled to the diode limiters, CR1 and CR2. These diodes operate in series and are normally in a forward conducting stage. An audio signal of sufficient amplitude to cause limiting takes the diodes out of conduction, so that one diode conducts only on positive cycles and the other conducts only on negative cycles.

Following the limiter stage is a second Class A amplifier, Q2. The output of Q2 is coupled through MOD ADJUST potentiometer R14 to a combined post-limiter filter and de-emphasis network. This network consists of R17, R18, R19, C5, C8, C9 and C49. The output of the filter and de-emphasis network is applied directly to the phase modulator.

PHASE MODULATOR

The phase modulator is a varactor (voltage-variable capacitor) CV1 in series with tuneable coil L1. This network appears as a series-resonant circuit to the RF output of the oscillator. An audio signal applied to the modulator varies the bias of CV1, resulting in a phase modulated output. The output of the modulator is coupled through blocking capacitor C51 to the base of the first amplifier. For Channel Guard and Wide Band transmitters, a second modulator stage (L2 and CV2) is cascaded with the first modulator. The output of the Channel Guard encoder is fed through CHANNEL

GUARD MOD ADJUST R20 to the modulator stages. The voice audio is also applied to both modulator stages.

AMPLIFIERS, 1ST AND 2ND MULTIPLIERS

The first amplifier (Q4) isolates the modulator from the loading effects of the first multiplier and provides amplification. The output is DC-coupled to the first multiplier. Metering resistor R41 permits the MULT-1 stage to be metered at centralized metering jack J102-10.

Following Q4 are two inductively coupled Class C, common-emitter multiplier stages (Q5 and Q6). Q5 is a tripler, with collector tank L3 tuned to three times the crystal frequency.

Q6 operates as a doubler stage, with collector tank T1 tuned to six times the crystal frequency. Resistor R43 is for metering the MULT-2 stage at J102-2.

THIRD MULTIPLIER

The output of the transistorized Exciter is coupled by a short length of RF cable to the grid tank (L9/L10/L11) of beam pentode V1. This stage operates as a doubler with the plate tank tuned to 12 times the crystal frequency.

The grid of V1 is metered through metering resistors R1 and R2 at J102-4. The combination of R1, R2 and R3 drops the bias voltage to approximately -11 volts to protect V1 against loss of drive. Plate voltage is supplied through R7 and L1/L2.

When measuring grid current to V1, there will be a residual reading of approximately 0.16 volts without any drive. This is caused by the presence of fixed voltage to the grid of the tube.

POWER AMPLIFIER

The output of the MULT-3 stage is coupled through L1/L2 and L6/L7 to the grids of the two compactron beam power amplifiers (V101 and V102) operating in parallel. PA grid drive is metered at J102-6 and J102-14 by measuring voltage drop across R11. Bias voltage (-45) volts is applied to the PA grids through R8, R11 and L6/L7. There is no residual reading on the PA.

Plate current is metered from J102-1 to J102-9 across metering resistor R102. Plate voltage is supplied through L101. The PA plate tank is shunt-tuned by capacitor C110/C112. R18, R19, R21 and R22 are the screen grid dropping resistors.

WARNING

The meter leads are at plate potential (high B+) when metering the PA plate at J102-1 and J102-9.

Placing the TUNE-OPERATE switch (S102) in the OPERATE position applies 300 volts to A145/A146/A147-J3 and J7. The 300 volts appearing on each side of R17 effectively shorts the resistor out of the circuit, and R18 and R19 (for V101) and R21 and R22 (for V102) are in series for normal operation of V101 and V102. When S102 is in the TUNE position, the screen voltage is applied to J3 only. Now, dropping resistors R17, R18 and R19 (for V101) and R11, R21 and R22 (for V102) are in series to reduce the screen voltage. This reduces the plate dissipation of V101 and V102 while tuning the power amplifier stage. Feedback through C122 neutralizes the stage.

Antenna coupling is achieved by varying the coupling between L115, L116, L117 and L110/L111/L112. The antenna circuit is tuned by C111.

The RF output from the antenna coil is fed to low-pass filter FL101/FL102/FL103. This filter has a low insertion loss and a harmonic attenuation of at least -50 db through all harmonics. The filter output is fed to the antenna changeover relay located on the front of the system frame.

CHANNEL GUARD

Low Pass Filter (G101)

In encode-decode combinations, low-pass filter G101 is assembled on a printed wiring board that mounts on the underside of the MASTR transmitters. The filter is supplied by a regulated +10 volts and a regulated -20 volts. The +10 volts is applied continuously (even in the STANDBY position), and the -20 volts is applied only when the transmitter is keyed.

Keying the transmitter applies the encoder tone (from the receiver) to low-pass filter G101. Transistors Q1 and Q2 form a two-section, active low-pass filter that reduces tone distortion and power supply ripple. Q6 operates as a tone switch, applying the tone input to the filter whenever +10 volts is applied to J1 (Q6 base). Thermistor RT1 keeps the output constant over wide variations in temperature. The filter output is coupled to the tone modulator on the transmitter exciter board through Channel Guard MOD ADJUST R20. Instructions for setting R20 are contained in the Modulation Adjustment section of the Transmitter Alignment Procedure.

The channel can be monitored before transmitting a message by moving the CG-OFF switch on the Control Unit to the OFF position, or by removing the microphone or handset from the operational hang-up bracket.

NOTE

When Channel Guard decode only is desired, remove the wire that connects to J6 on the low-pass filter (Encoder Tone Input).

Encoder Model 4EH17A10 (Optional)

In encode only combinations, encoder Model 4EH17A10 mounts on the underside of the MASTR transmitter. The encoder is supplied by a regulated +10 volts and a regulated -20 volts. The +10 volts is applied to Q3, Q4 and Q5 continuously (even in the STANDBY position). The -20 volts is applied to Q1 and Q2 only when the transmitter is keyed.

The encoder tone is provided by selective oscillators Q3 and Q4, which oscillate continuously at a frequency determined by the tone network (FL1). Negative feedback, applied through the tone network to the base of Q3, prevents any gain in the stage except at the desired encode frequency.

Thermistor-resistor combination R14 and RT2 provides temperature compensation for the oscillator output. Limiter diodes CR1 and CR2 keep the tone amplitude constant.

Keying the transmitter applies -20 volts to the two-stage, active low-pass filter (Q1 and Q2) turning them on. The oscillator output is then coupled through emitter-follower Q5 to the low-pass filter. Thermistor RT1 keeps the filter output constant over wide variations in temperatures.

The output of the filter is applied to the tone modulator on the transmitter exciter board through Channel Guard MOD ADJUST R20. Instructions for setting R20 are contained in the Modulation Adjustment section of the Transmitter Alignment Procedure.

The channel can be monitored before transmitting a message by moving the CG-OFF switch on the Control Unit to the OFF position, or by removing the microphone or handset from the operational hang-up bracket.

MAINTENANCE

DISASSEMBLY

To service the transmitter from the top—

1. Pull locking handle down and pull radio about one inch out of mounting frame.
2. Pry up cover at rear of transmitter.
3. Slide cover back and lift off.

To service the transmitter from the bottom—

1. Pull locking handle down. Pull radio out of mounting frame.
2. Remove two screws in bottom cover. Pry up at back of transmitter.
3. Slide cover back and lift off.

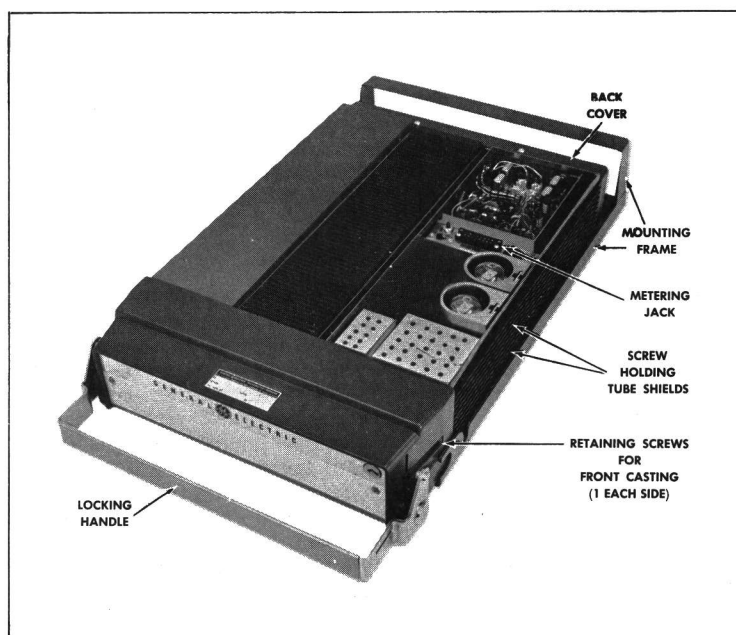


Figure 2 - Top Cover Removed

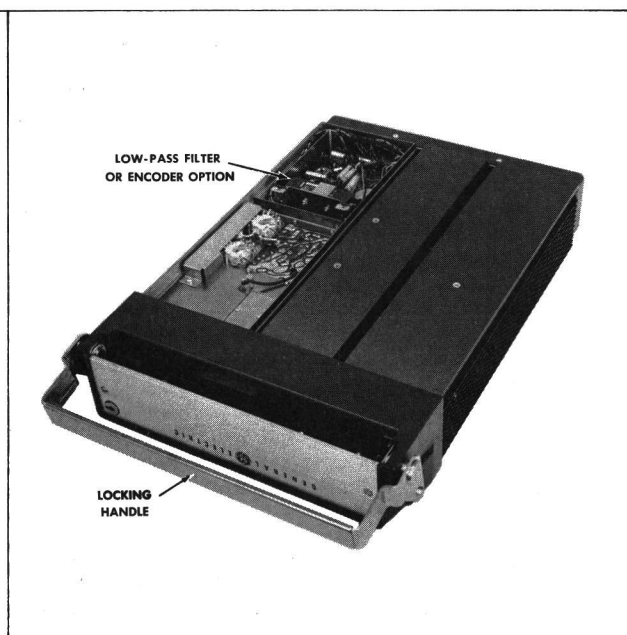


Figure 3 - Bottom Cover Removed

To remove transmitter from system frame --

1. Loosen the two retaining screws in the front casting (see Figure 2) and pull casting away from the system frame.
2. Remove the four screws in the back cover.
3. Remove the two screws holding the transmitter at each end of the system frame.
4. Disconnect the antenna jack in front of the transmitter and the 20-pin feed-through connector at the back of the transmitter, and slide the unit out of the system frame.

NOTE

To replace tubes, loosen screws holding tube shields and slide shields off.

MODULATION LEVEL ADJUSTMENT

The MOD ADJUST (R14) was adjusted to the proper setting before shipment and should not normally require readjustment. This setting permits approximately 75% modulation for the average voice level. The audio peaks which would cause overmodulation are clipped by the modulation limiter. The limiter, in conjunction with the de-emphasis network, instantaneously limits the slope of the audio wave to the modulator, thereby preventing overmodulation while preserving intelligibility.

TEST EQUIPMENT

- 1. Audio oscillator Model 4EX6A10
- 2. A frequency modulation monitor
- 3. An output meter of a VTVM
- 4. GE Test Set Model 4EX3A10

PROCEDURE

- 1. Connect the audio oscillator and the meter across audio input terminals J5 (Green-Hi) and J6 (Black-Lo) and GE Test Set or across J1 (Mike High) and J2 (Mike Low) on the Exciter Board.
- 2. Apply a 1.0-volt signal at 1000 Hz to Test Set or across J1 and J2 on Exciter Board.
- 3. For transmitters without Channel Guard, set the MOD ADJUST (R14) for a 4.5 kilohertz swing (13.5 kHz for Wide Band) with the deviation polarity which gives the highest reading as indicated on the frequency modulation monitor.
- 4. For transmitters with Channel Guard, set the Channel Guard MOD ADJUST (R20) for 0.75-kHz tone deviation. The repeak L1/L2 and L3/L4 as shown in Step 1 of Transmitter Alignment Procedure. Reset tone deviation to 0.75 kHz deviation. Remove the tone to the transmitter by unplugging leads to J7 and J8 on Exciter Board, or by switching to a non-Channel Guard frequency in multi-frequency units. Next, apply a 1.0 volt signal at 1000 Hz and set MOD ADJUST (R14) for 3.75-kHz deviation (4.5 kHz minus 0.75 kHz tone deviation).
- 5. For multifrequency transmitters, set the deviation as described in Steps 3 or 4 on the channel producing the largest amount of deviation.

PA POWER INPUT

For FCC purposes, the PA power input can be determined by measuring the PA Plate voltage and the plate current indication, and using the following formula:

P_i = $\frac{\text{Plate Voltage} \times \text{Plate Current Indication}}{2.5}$

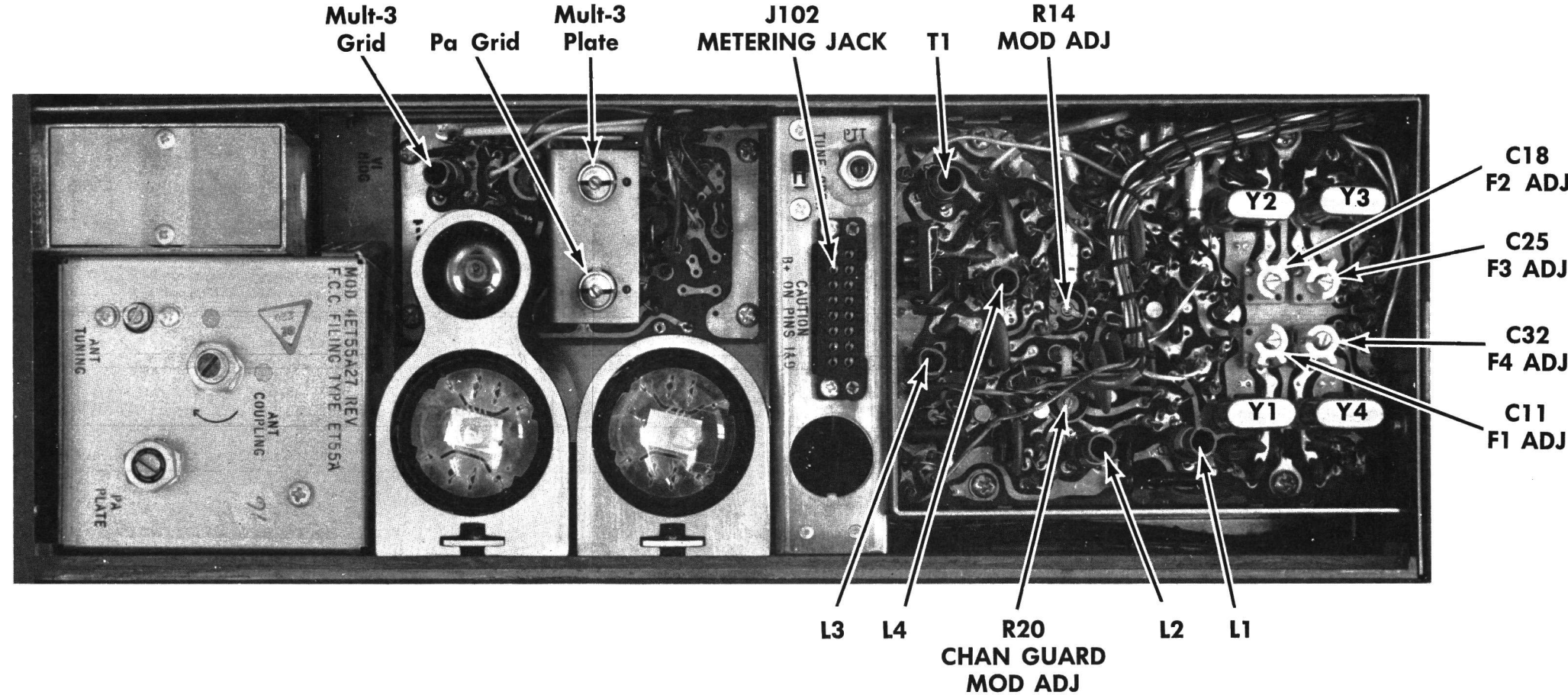
where:

P_i is the power input in watts

Plate voltage is measured with GE Test Set in position G, using the 1000-volt scale (or measured from J102-1 to -16 with multimeter).

Plate current indication is measured with GE Test Set in position G, using the TEST 1 scale (or measured from J102-1 to -9 with multimeter).

2.5 is the value of the plate current metering resistor in ohms.



TRANSMITTER ALIGNMENT

EQUIPMENT REQUIRED

- 1. General Electric Test Set Model 4EX3A10, 4EX8K10 or 11, Station Metering Switching Panel or a 20,000 ohms-per-volt Multimeter with a 1-volt scale.

PRELIMINARY CHECKS AND ADJUSTMENTS

- 1. Place crystal (operating frequency ÷ 12) in crystal socket XY1.
- 2. For a large change in frequency or a badly mis-aligned transmitter, set crystal trimmer C11 to mid-capacity. If multi-frequency transmitter, set all trimmers to mid-capacity and tune transmitter on channel with the highest frequency (except for Step 7).
- 3. Place the TUNE-OPERATE switch (S102) in the TUNE position.
- 4. Connect GE Test Set to the Transmitter Centralized Metering Jack J102. If using Multimeter, connect the positive lead to J102-16 (Ground) except for Steps 6 through 14.
- 5. For a large change in frequency or a badly misaligned transmitter, set the slugs in all slug-tuned coils in the center of the coil form. All slugs will then tune clockwise, except MULT-3 PLATE and PA GRID slugs which tune counterclockwise.
- 6. All adjustments are made with the transmitter keyed.

METERING POSITION				TYPICAL METER READING	
STEP	4EX3A10	Multimeter - at J102	TUNING CONTROL		PROCEDURE
EXCITER BOARD					
1.	A (MULT-1)	Pin 10	L1 (and L2 with Channel Guard)	0.6 v (0.4 v Minimum)	Tuning the modulator is a critical adjustment. Carefully tune L1 for maximum meter reading. For Channel Guard or Wide Band transmitters, alternately tune L1 and L2 for maximum meter reading.
2.	A (MULT-1)	Pin 10	L3	See procedure	Tune L3 for a small dip in meter reading (not required unless changing frequency).
3.	B (MULT-2)	Pin 2	L4 and L3	0.65 v (0.4 v Minimum)	Tune L4 and then L3 for maximum meter reading. Then tune T1 for minimum meter reading (not required unless changing frequency). ———— NOTE ———— Misalignment of this coil may result in the remainder of the transmitter being tuned off frequency. Always start with the slug in the center of the coil form (at maximum inductance) and tune for the first peak.
MULT-3 AND POWER AMPLIFIER					
4.	D (MULT-3)	Pin 4	MULT-3 GRID and T2 (on Exciter)	0.55 v (0.4 v Minimum)	Alternately tune MULT-3 GRID and T2 (on Exciter) for maximum meter reading. Then tune MULT-3 PLATE for slight change in meter reading (not required unless changing frequency).
5.	F (PA GRID)	Pin 14 (+) and Pin 6 (-)	PA GRID and MULT-3 PLATE	0.45 v (0.4 v Minimum)	Alternately tune PA GRID and MULT-3 PLATE for maximum meter reading.
6.					Rotate ANT COUPLING fully counterclockwise.
7.	G (PA PLATE)	WARNING High B-plus on Pins 1 and 9.		Minimum	For single-frequency transmitters, carefully tune PA PLATE for minimum meter reading.
		Pin 1 (+) and Pin 9 (-)	PA PLATE		For multi-frequency transmitters, switch to the lowest frequency and adjust PA PLATE for minimum meter reading.
8.					Place S102 in the OPERATE position.
9.	G (PA PLATE)	Pin 1 (+) and Pin 9 (-)	ANT COUPLING	See procedure	Rotate ANT COUPLING clockwise until meter reading rises slightly. In multi-frequency transmitters, switch back to the highest frequency before tuning ANT COUPLING.
10.	G (PA PLATE)	Pin 1 (+) and Pin 9 (-)	ANT TUNING	Maximum	Adjust ANT TUNING for maximum meter reading.
11.	G (PA PLATE)	Pin 1 (+) and Pin 9 (-)	ANT COUPLING	0.7 v	Adjust ANT COUPLING for metering reading of 0.7 volts.
12.	F (PA GRID)	Pin 14 (+) and Pin 6 (-)	PA GRID	Maximum	Readjust PA GRID for maximum meter reading.
FREQUENCY ADJUSTMENT					
13.			C11, (C18, C25 and C32 in multi-frequency units)		With no modulation, adjust crystal trimmer C11 (on Exciter) for proper oscillator frequency. In multi-frequency units, adjust C18, C25 and C32 as required. Next, refer to the MODULATION ADJUSTMENT. ———— NOTE ———— For proper frequency control of the transmitter, it is recommended that all frequency adjustments be made when the equipment is at a temperature of approx. 75°F. In no case should frequency adjustments be made when the equipment is outside the temperature range of 50° to 90°F.

ALIGNMENT PROCEDURE

25—50 MHZ, 100-WATT TRANSMITTER
MODELS 4ET55A40-57 & 4ET55B10-18

TEST PROCEDURES

These Test Procedures are designed to assist you in servicing a transmitter that is operating-- but not properly. Problems encountered could be low power output, low B plus, tone and voice deviation, defective audio sensitivity and modulator adjust control set too high. By following the sequence of test steps starting with Step 1, the defect can be quickly localized. Once a defect is pin-pointed, refer to the "Service Check" and the additional corrective measures included in the Transmitter Troubleshooting Procedure. Before starting with the Transmitter Test Procedures, be sure the transmitter is tuned and aligned to the proper operating frequency.

TEST EQUIPMENT REQUIRED

for test hookup as shown:

- | | | | |
|---|---|---|---|
| 1. Wattmeter similar to:

Bird #43
Jones #711N | 2. VTVM similar to:

Triplet #850
Heath #1M-21 | 3. Audio Generator similar to:

GE Model 4EX6A10
or Heath #1G-72 | 4. Deviation Meter (with a .75 kHz scale) similar to:

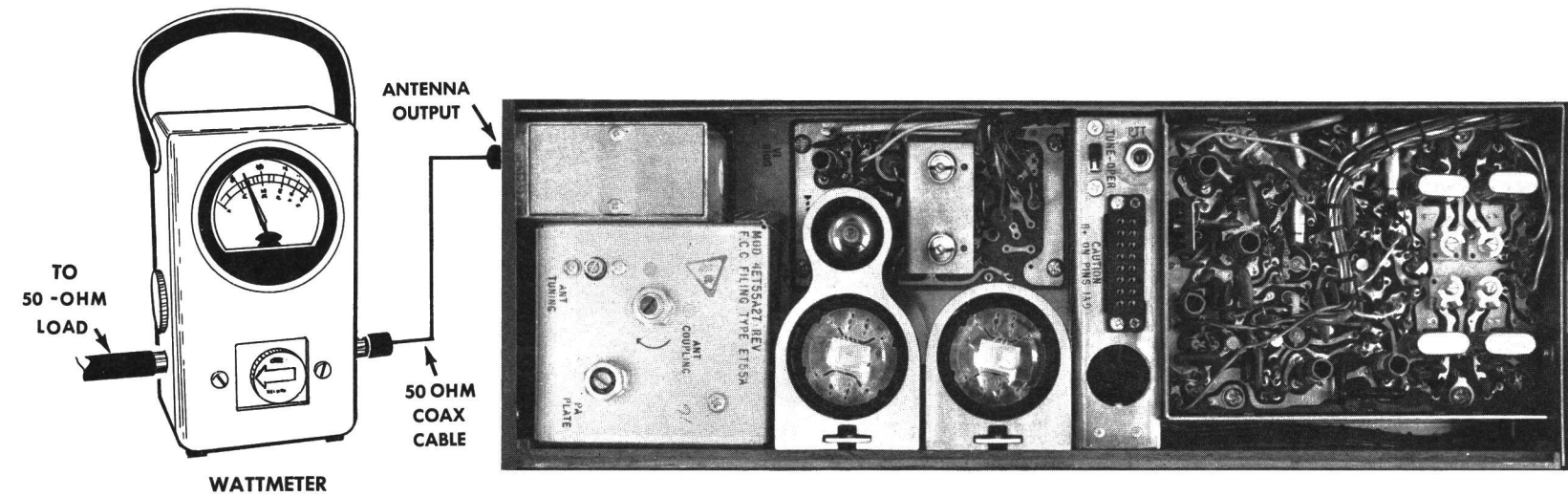
Measurements #140
Lampkin #205A |
| 5. Multimeter similar to:

GE METERING TEST SET MODEL 4EX3A10, 4EX8K10, or 20,000 ohms-per-volt voltmeter | | | |

STEP 1

POWER MEASUREMENT
TEST PROCEDURE

1. Connect transmitter output to wattmeter as shown below:



2. Key transmitter and check wattmeter for minimum reading of 100 watts.

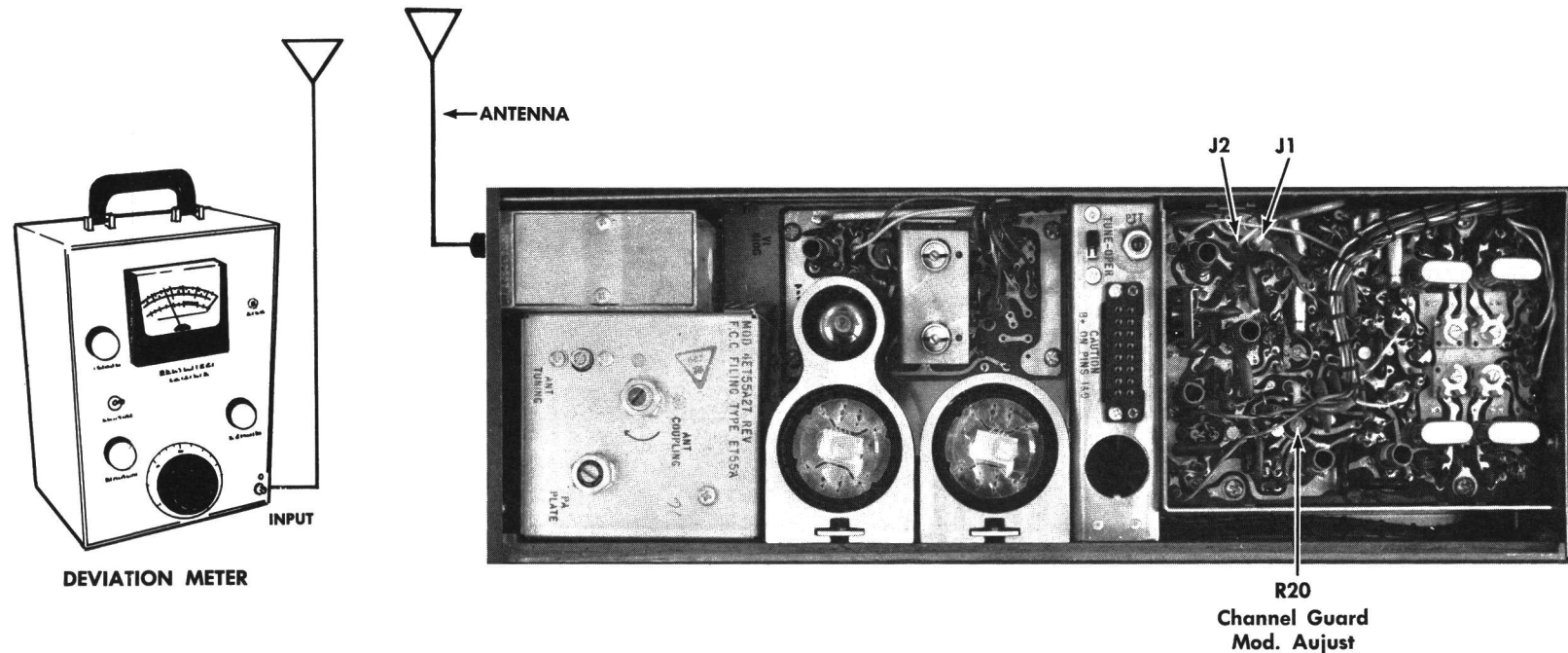
SERVICE CHECK

6 Refer to Service Hints on Transmitter Troubleshooting Procedure.

STEP 2

TONE DEVIATION WITH CHANNEL GUARD (ET-55-A)
TEST PROCEDURE

1. Setup Deviation Meter and monitor output of transmitter as shown below:



2. Unplug the MIC HI terminal from J1 on Transmitter Exciter Board.

3. Key transmitter and check for 0.75 kHz deviation. If reading is low or high, adjust Channel Guard MOD ADJUST (R20) for a reading of 0.75 kHz.

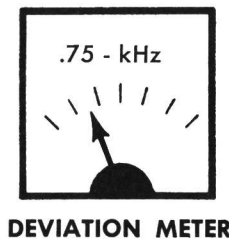
NOTES:

The Channel Guard MOD ADJUST (R20) may be adjusted for deviations up to 0.80 kHz for tone frequencies from 71.9 Hz to 82.5 Hz, and deviations up to 1.0 kHz for all tone frequencies above 82.5 Hz.

- On units supplied with Channel Guard, the Phase Modulator Tuning should be peaked carefully to insure proper performance. (Refer to Steps 1 and 2 in the Transmitter Alignment Chart).
- The Tone Deviation Test Procedures should be repeated every time the Tone Frequency is changed.

SERVICE CHECK

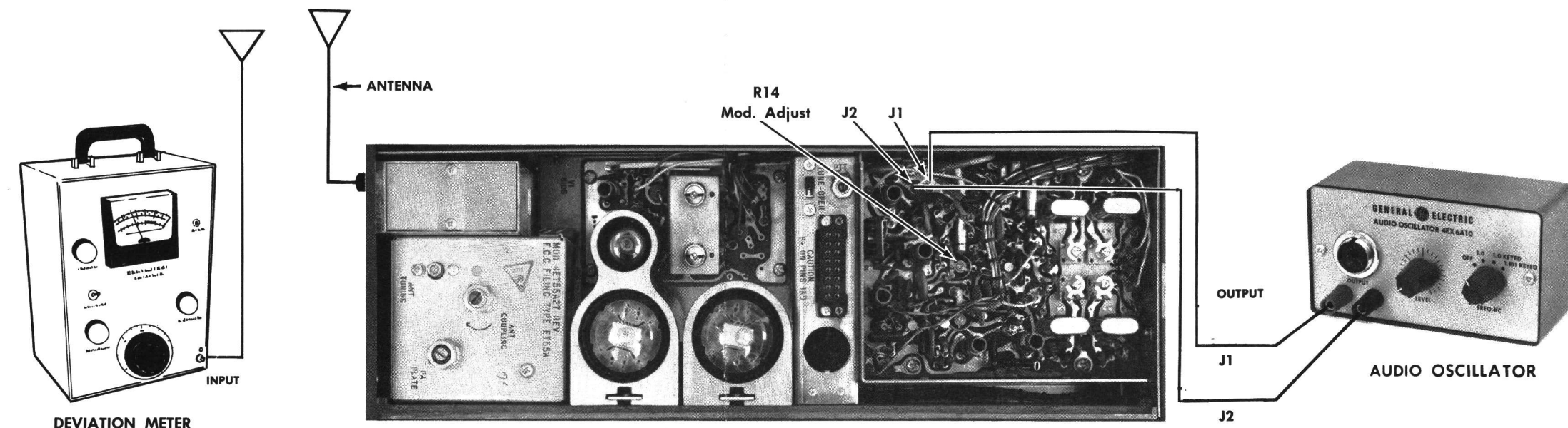
If the 0.75 kHz deviation is not obtainable when adjusting R20, replace the Tone Transmitter reed.



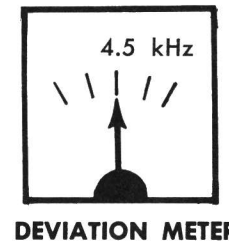
STEP 3

VOICE DEVIATION AND SYMMETRY
TEST PROCEDURE

- Unplug the High and Low Mike leads from the Exciter Board Jacks J1 and J2.
- Connect test equipment to transfer as shown below:



- Set the generator output to 1.0 VOLTS RMS and frequency to 1 kHz.
- Key the transmitter and adjust Deviation Meter to carrier frequency.
- Deviation reading should be ± 4.5 kHz (± 13.5 kHz wide band).
- Adjust "Modulation Adjust Control" R14 until deviation reads 4.5 kHz (13.5 kHz wide band) on plus (+) or minus (-) deviation, whichever is greater. This adjustment should be made with the correct level of tone applied on Channel Guard transmitters.

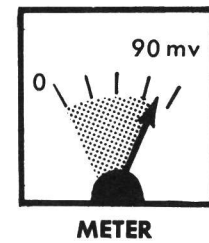


NOTES:

--MASTR transmitters are adjusted for 4.5 kHz (13.5 kHz wide band) deviation at the factory. The factory adjustment will prevent the transmitter from deviating more than 5.0 kHz (15 kHz wide band) under the worst conditions of frequency, voltage and temperature.

If the deviation reading plus (+) and minus (-) differs by more than 0.5 kHz (1.5 kHz wide band), check the following:

- Recheck Step 1 as shown in the Transmitter Alignment Chart
- Check Audio Sensitivity by reducing generator output until deviation falls to 3.3 kHz (10 kHz wide band). Voltage should be LESS than 90 millivolts.



STEP 1 - QUICK CHECKS

CHECK VOLTAGES AT CENTRALIZED METERING JACK J102 Multimeter = pin numbers GE Test Set = A thru G positions						
POWER OUTPUT	Pins 10 & 16 A	Pins 2 & 16 B	Pins 4 & 16 D	Pins 6 & 14 F	Pins 1 & 9 G	PROBABLE DEFECT
Low	0.7 v	0.65 v	0.6 v	0.4 v	0.7 v	Weak 7984
0	0.7 v	0.65 v	0.6 v	0	0	Open 7984
Low	0.7 v	0.65 v	0.6 v	Low or neg.	--	Weak 8106
0	0.7 v	0.65 v	0.15 v	0	0.4 v	8106 Fil. open
0	0.7 v	0.65 v	0.15 v	0	0	Open Fil. Fuse
0	0.7 v	0 or over 1.0 v	0.15 v	0	0.4 v	Defective Q6
0	Over 1.0 v	0	0.15 v	0	0.4 v	Shorted Q5 or Open Q4
0	0	0	0.15 v	0	0.4 v	Defective Q3- or Modulator (See note A)

NOTE A --- Localize trouble by checking:--

1. -20 volt DC supply at J102-12-16.
2. Measure 12.6 VDC across Q3 emitter resistor R31, then:
 - (a) Remove crystal - a slight variation in R31 voltage reading indicates Q3 stage operating properly.
 - (b) If no voltage is measured, check keying leads CR3-CR6, Q3.
 - (c) With crystal removed, short Q4 base to emitter. A voltage reading above 1.0 volt indicates Q4 and Q5 are operating properly. Defect may be in Modulator.
 - (d) If modulator is defective, check voltage variable diodes CV1 and CV2.

STEP 2
CHECK TYPICAL DC VOLTAGES

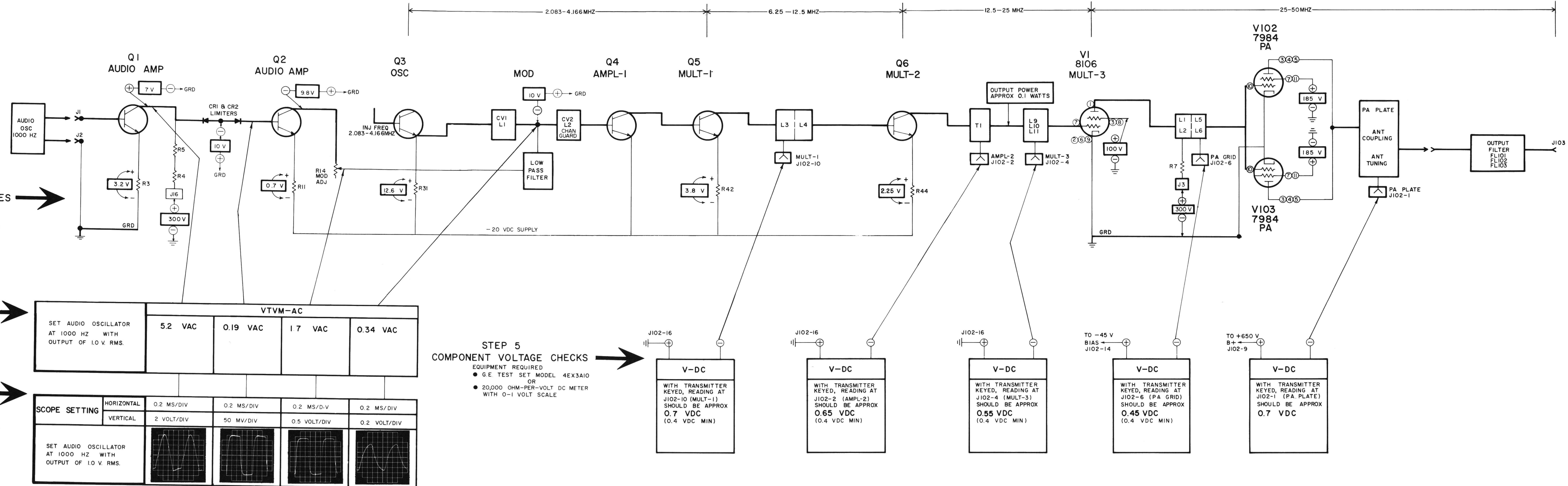
EQUIPMENT REQUIRED
 • G.E. TEST MODEL 4EX3A10 OR
 • 20,000 OHM-PER-VOLT METER

STEP 3
CHECK AUDIO AC VOLTAGES

EQUIPMENT REQUIRED
 • AUDIO OSCILLATOR
 • AC VTVM

STEP 4
AUDIO & OSC. WAVEFORMS

EQUIPMENT REQUIRED
 • AUDIO OSCILLATOR
 • OSCILLOSCOPE

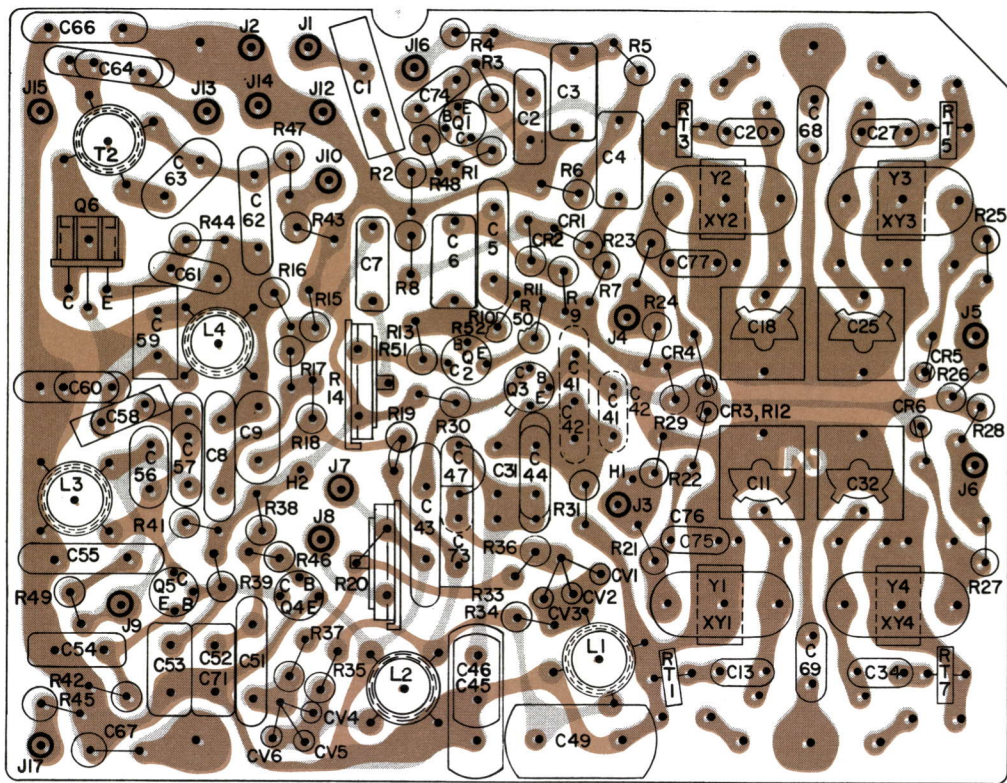


(RC-1206A)

TROUBLE SHOOTING PROCEDURE

25-50 MHZ, 100-WATT TRANSMITTER
 MODELS 4ET55A40-57 & 4ET55B10-18

EXCITER



(19C303548, Sh. 1, Rev. 2)
(19C303548, Sh. 2, Rev. 2)

EXCITER READINGS TAKEN TO CHASSIS GROUND			
TRANSISTOR	EMITTER	BASE	COLLECTOR
	-	+	-
Q1	6.4K	6.8K	200K
Q2	8.5K	5K	70K
Q3	10K	6.5K	20K
Q4	6.5K	3.1K	80K
Q5	7K	3.8K	4.2K
Q6	6.7K	3.3K	6.5K

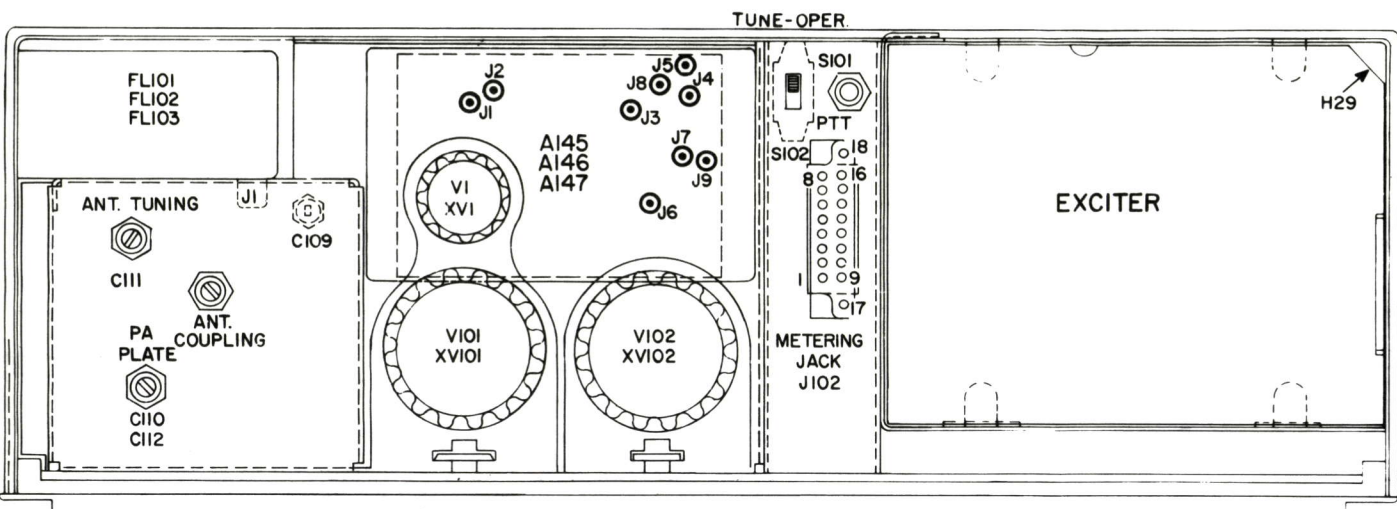
EXCITER READINGS TAKEN TO -20V LINE (J, BLUE)			
TRANSISTOR	EMITTER	BASE	COLLECTOR
	-	+	-
Q1	13K	12K	220K
Q2	1.2K	1.2K	65K
Q3	2.0K	2K	6.2K
Q4	0	0	3.3K
Q5	340	390	10K
Q6	60	120	0

RESISTANCE READINGS

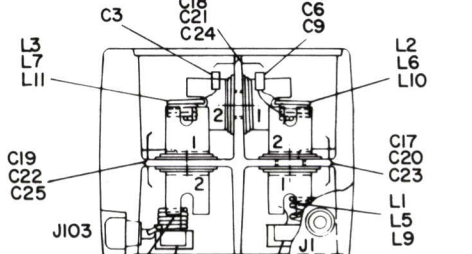
ALL READINGS ARE TYPICAL READINGS MEASURED WITH A 20,000 OHM PER VOLT METER AND J101 DISCONNECTED. + OR - SIGNS SHOW METER LEAD GROUNDING.

FOR READINGS OF:	USE SCALE:
1-100Ω	X 1
100-1KΩ	X 10
1K-50KΩ	X 1,000
50-∞Ω	X 100,000

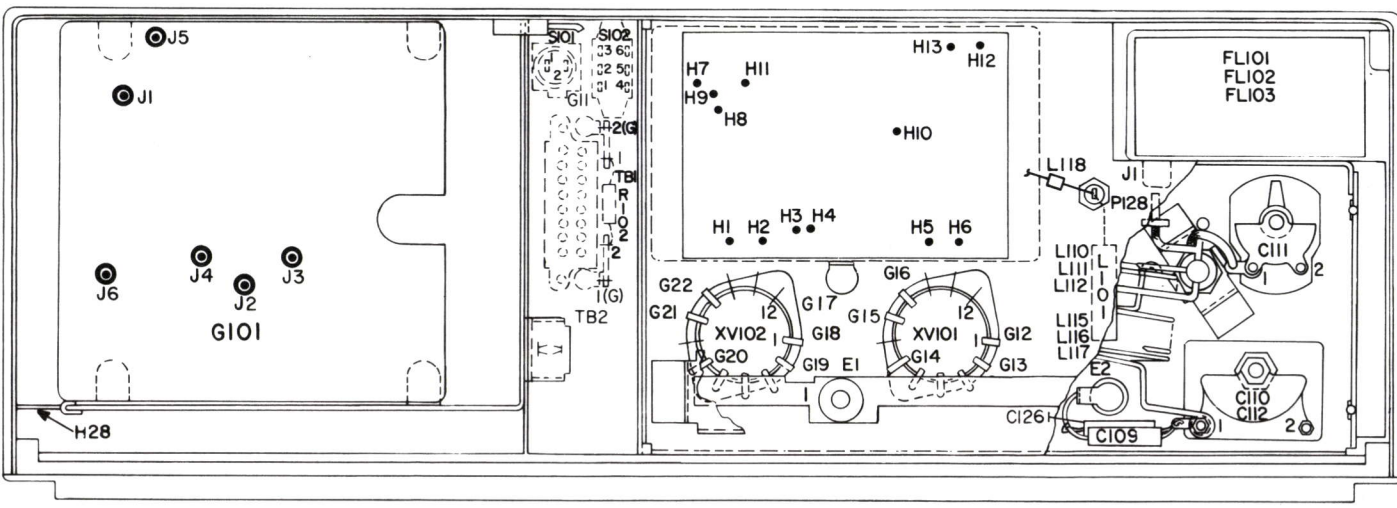
TOP VIEW



VIEW AT "A"



BOTTOM VIEW



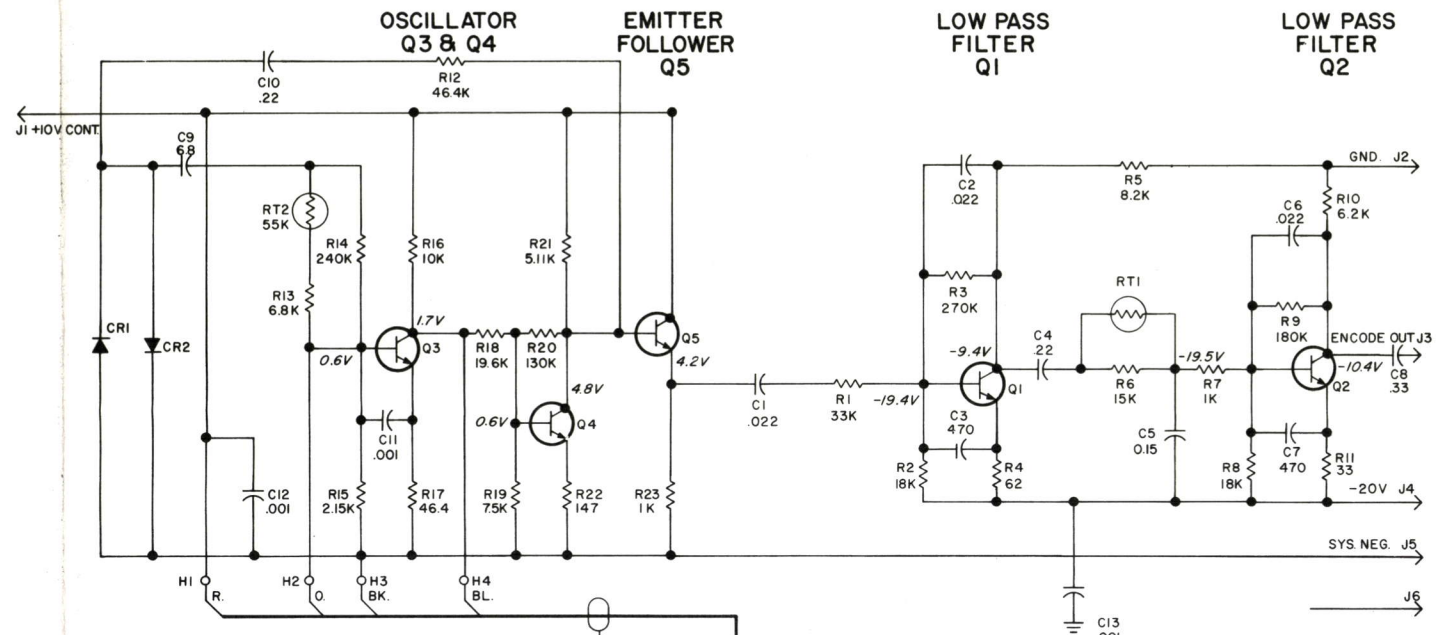
READINGS FROM TUBE SOCKET PINS TO CHASSIS GROUND												
PIN	1	2	3	4	5	6	7	8	9	10	11	12
XV1	27K	0	82K	13Ω	0	0	16K	82K	0	0	0	0
XV101	0	0	∞	∞	∞	0	27K	0	0	75K	27K	1.3Ω
XV102	0	0	∞	∞	∞	0	27K	0	0	75K	27K	1.3Ω

(19R621250, Rev. 4)

READINGS AT J101 TAKEN TO CHASSIS GROUND		
PIN	-	+
1	0	0
2	∞	∞
3	1.3Ω	1.3Ω
4	27K	27K
5	∞	∞
6	∞	∞
7	∞	∞
8	70K	70K
9	∞	∞
10	∞	∞
11	∞	∞
12	30K	16K
13	∞	∞
14	∞	∞
15	6.5K	3.1K
16	∞	30K
17	∞	30K
18	∞	30K
19	0	0
20	∞	∞

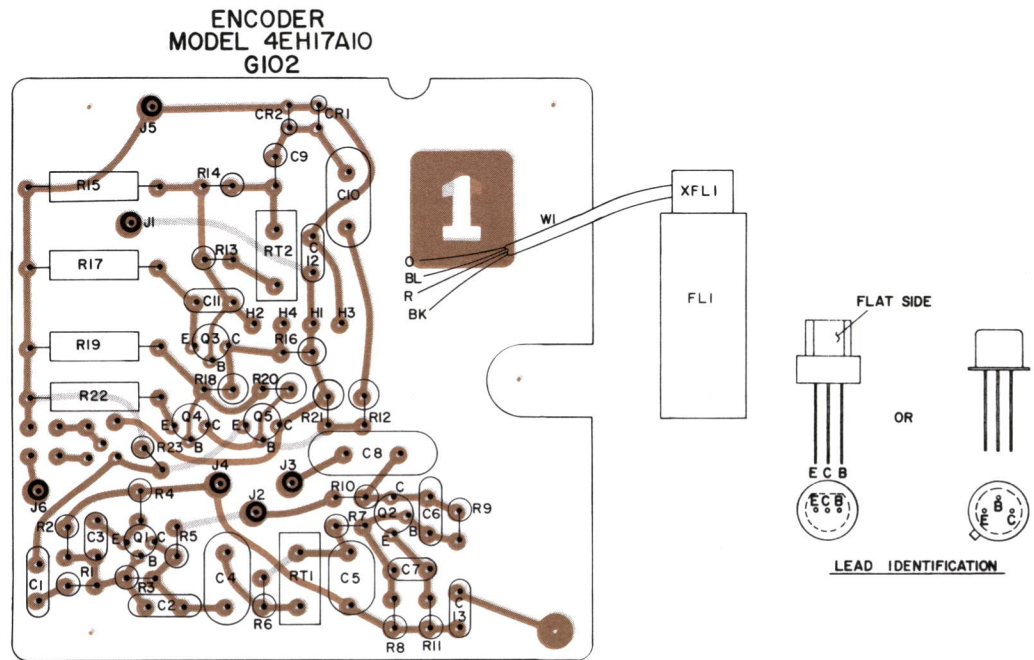
CHANNEL GUARD ENCODER MODEL 4EH17A10

SCHEMATIC DIAGRAM



REVISION LTR BLOCK		REV
G102	4EH17A10	Δ

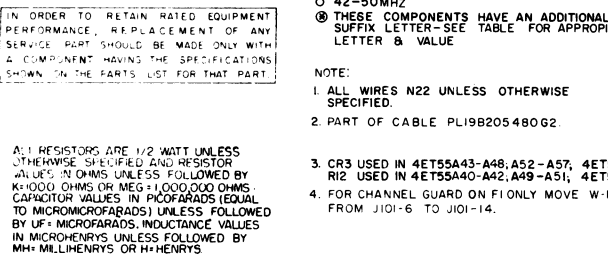
OUTLINE DIAGRAM



(19C311861, Rev. 3)
(19C311800, Sh. 1, Rev. 1)
(19C311800, Sh. 2, Rev. 1)

OUTLINE DIAGRAM

25-50 MHZ, 100-WATT TRANSMITTER
MODELS 4ET55A40-57 & 4ET55B10-18



MODEL NO.	FREQ. RANGE	NO OF FREQ.	CHÂN CỎ	WIDE BAND
4ET55A40	25-33 MHz	1		
4ET55A41	33-42 MHz	1		
4ET55A42	42-50 MHz	1		
4ET55A43	42-50 MHz	2		
4ET55A44	33-42 MHz	2		
4ET55A45	42-50 MHz	2		
4ET55A46	25-33 MHz	4		
4ET55A47	33-42 MHz	4		
4ET55A48	42-50 MHz	4		
4ET55A49	25-33 MHz	4	X	
4ET55A50	33-42 MHz	1	X	
4ET55A51	42-50 MHz	1	X	
4ET55A52	25-33 MHz	2	X	
4ET55A53	33-42 MHz	2	X	
4ET55A54	42-50 MHz	2	X	
4ET55A55	25-33 MHz	4	X	
4ET55A56	33-42 MHz	4	X	
4ET55A57	42-50 MHz	4	X	
4ET55B0	25-33 MHz	1		X
4ET55B1	33-42 MHz	1		X
4ET55B2	42-50 MHz	1		X
4ET55B3	25-33 MHz	2		X
4ET55B4	33-42 MHz	2		X
4ET55B5	42-50 MHz	2		X
4ET55B6	25-33 MHz	4		X
4ET55B7	33-42 MHz	4		X
4ET55B8	42-50 MHz	4		X

		REV
	PLINE 300872764	
	PL 300872765	
A101	PL 300872751	G
A102	PL 300872756	G
A103	PL 300872852	F
A104	PL 300872853	F
A105	PL 300872854	F
A106	PL 300872855	F
A107	PL 300872856	F
A108	PL 300872857	F
A109	PL 300872858	F
A110	PL 300872859	F
A111	PL 300872860	F
A112	PL 300872861	F
A113	PL 300872862	F
A114	PL 300872863	F
A115	PL 300872864	F
A116	PL 300872865	F
A117	PL 300872866	F
A118	PL 300872867	F
A119	PL 300872868	F
A120	PL 300872869	F
A121	PL 300872870	F
A122	PL 300872871	F
A123	PL 300872872	F
A124	PL 300872873	F
A125	PL 300872874	F
A126	PL 300872875	F
A127	PL 300872876	F
A128	PL 300872877	F
A129	PL 300872878	F
A130	PL 300872879	F
A131	PL 300872880	F
A132	PL 300872881	F
A133	PL 300872882	F
A134	PL 300872883	F
A135	PL 300872884	F
A136	PL 300872885	F
A137	PL 300872886	F
A138	PL 300872887	F
A139	PL 300872888	F
A140	PL 300872889	F
A141	PL 300872890	F
A142	PL 300872891	F
A143	PL 300872892	F
A144	PL 300872893	F
A145	PL 300872894	F
A146	PL 300872895	F
A147	PL 300872896	F
A148	PL 300872897	F
A149	PL 300872898	F
A150	PL 300872899	F
A151	PL 300872900	F
A152	PL 300872901	F
A153	PL 300872902	F
A154	PL 300872903	F
A155	PL 300872904	F
A156	PL 300872905	F
A157	PL 300872906	F
A158	PL 300872907	F
A159	PL 300872908	F
A160	PL 300872909	F
A161	PL 300872910	F
A162	PL 300872911	F
A163	PL 300872912	F
A164	PL 300872913	F
A165	PL 300872914	F
A166	PL 300872915	F
A167	PL 300872916	F
A168	PL 300872917	F
A169	PL 300872918	F
A170	PL 300872919	F
A171	PL 300872920	F
A172	PL 300872921	F
A173	PL 300872922	F
A174	PL 300872923	F
A175	PL 300872924	F
A176	PL 300872925	F
A177	PL 300872926	F
A178	PL 300872927	F
A179	PL 300872928	F
A180	PL 300872929	F
A181	PL 300872930	F
A182	PL 300872931	F
A183	PL 300872932	F
A184	PL 300872933	F
A185	PL 300872934	F
A186	PL 300872935	F
A187	PL 300872936	F
A188	PL 300872937	F
A189	PL 300872938	F
A190	PL 300872939	F
A191	PL 300872940	F
A192	PL 300872941	F
A193	PL 300872942	F
A194	PL 300872943	F
A195	PL 300872944	F
A196	PL 300872945	F
A197	PL 300872946	F
A198	PL 300872947	F
A199	PL 300872948	F
A200	PL 300872949	F
A201	PL 300872950	F
A202	PL 300872951	F
A203	PL 300872952	F
A204	PL 300872953	F
A205	PL 300872954	F
A206	PL 300872955	F
A207	PL 300872956	F
A208	PL 300872957	F
A209	PL 300872958	F
A210	PL 300872959	F
A211	PL 300872960	F
A212	PL 300872961	F
A213	PL 300872962	F
A214	PL 300872963	F
A215	PL 300872964	F
A216	PL 300872965	F
A217	PL 300872966	F
A218	PL 300872967	F
A219	PL 300872968	F
A220	PL 300872969	F
A221	PL 300872970	F
A222	PL 300872971	F
A223	PL 300872972	F
A224	PL 300872973	F
A225	PL 300872974	F
A226	PL 300872975	F
A227	PL 300872976	F
A228	PL 300872977	F
A229	PL 300872978	F
A230	PL 300872979	F
A231	PL 300872980	F
A232	PL 300872981	F
A233	PL 300872982	F
A234	PL 300872983	F
A235	PL 300872984	F
A236	PL 300872985	F
A237	PL 300872986	F
A238	PL 300872987	F
A239	PL 300872988	F
A240	PL 300872989	F
A241	PL 300872990	F
A242	PL 300872991	F
A243	PL 300872992	F
A244	PL 300872993	F
A245	PL 300872994	F
A246	PL 300872995	F
A247	PL 300872996	F
A248	PL 300872997	F
A249	PL 300872998	F
A250	PL 300872999	F
A251	PL 300873000	F
A252	PL 300873001	F
A253	PL 300873002	F
A254	PL 300873003	F
A255	PL 300873004	F
A256	PL 300873005	F
A257	PL 300873006	F
A258	PL 300873007	F
A259	PL 300873008	F
A260	PL 300873009	F
A261	PL 300873010	F
A262	PL 300873011	F
A263	PL 300873012	F
A264	PL 300873013	F
A265	PL 300873014	F
A266	PL 300873015	F
A267	PL 300873016	F
A268	PL 300873017	F
A269	PL 300873018	F
A270	PL 300873019	F
A271	PL 300873020	F
A272	PL 300873021	F
A273	PL 300873022	F
A274	PL 300873023	F
A275	PL 300873024	F
A276	PL 300873025	F
A277	PL 300873026	F
A278	PL 300873027	F
A279	PL 300873028	F
A280	PL 300873029	F
A281	PL 300873030	F
A282	PL 300873031	F
A283	PL 300873032	F
A284	PL 300873033	F
A285	PL 300873034	F
A286	PL 300873035	F
A287	PL 300873036	F
A288	PL 300873037	F
A289	PL 300873038	F
A290	PL 300873039	F
A291	PL 300873040	F
A292	PL 300873041	F
A293	PL 300873042	F
A294	PL 300873043	F
A295	PL 300873044	F
A296	PL 300873045	F
A297	PL 300873046	F
A298	PL 300873047	F
A299	PL 300873048	F
A300	PL 300873049	F
A301	PL 300873050	F
A302	PL 300873051	F
A303	PL 300873052	F
A304	PL 300873053	F
A305	PL 300873054	F
A306	PL 300873055	F
A307	PL 300873056	F
A308	PL 300873057	F
A309	PL 300873058	F
A310	PL 300873059	F
A311	PL 300873060	F
A312	PL 300873061	F
A313	PL 300873062	F
A314	PL 300873063	F
A315	PL 300873064	F
A316	PL 300873065	F
A317	PL 300873066	F
A318	PL 300873067	F
A319	PL 300873068	F
A320	PL 300873069	F
A321	PL 300873070	F
A322	PL 300873071	F
A323	PL 300873072	F
A324	PL 300873073	F
A325	PL 300873074	F
A326	PL 300873075	F
A327	PL 300873076	F
A328	PL 300873077	F
A329	PL 300873078	F
A330	PL 300873079	F
A331	PL 300873080	F
A332	PL 300873081	F
A333	PL 300873082	F
A334	PL 300873083	F
A335	PL 300873084	F
A336	PL 300873085	F
A337	PL 300873086	F
A338	PL 300873087	F
A339	PL 300873088	F
A340	PL 300873089	F
A341	PL 300873090	F
A342	PL 300873091	F
A343	PL 300873092	F
A344	PL 300873093	F
A345	PL 300873094	F
A346	PL 300873095	F
A347	PL 300873096	F
A348	PL 300873097	F
A349	PL 300873098	F
A350	PL 300873099	F
A351	PL 300873100	F
A352	PL 300873101	F
A353	PL 300873102	F
A354	PL 300873103	F
A355	PL 300873104	F
A356	PL 300873105	F
A357	PL 300873106	F
A358	PL 300873107	F
A359	PL 300873108	F
A360	PL 300873109	F
A361	PL 300873110	F
A362	PL 300873111	F
A363	PL 300873112	F
A364	PL 300873113	F
A365	PL 300873114	F
A366	PL 300873115	F
A367	PL 300873116	F
A368	PL 300873117	F
A369	PL 300873118	F
A370	PL 300873119	F
A371	PL 300873120	F
A372	PL 300873121	F
A373	PL 300873122	F
A374	PL 300873123	F
A375	PL 300873124	F
A376	PL 300873125	F
A377	PL 300873126	F
A378	PL 300873127	F
A379	PL 300873128	F
A380	PL 300873129	F
A381	PL 300873130	F
A382	PL 300873131	F
A383	PL 300873132	F
A384	PL 300873133	F
A385	PL 300873134	F
A386	PL 300873135	F
A387	PL 300873136	F
A388	PL 300873137	F
A389	PL 300873138	F
A390	PL 300873139	F
A391	PL 300873140	F
A392	PL 300873141	F
A393	PL 300873142	F
A394	PL 300873143	F
A395	PL 300873144	F
A396	PL 300873145	F
A397	PL 300873146	F
A398	PL 300873147	F
A399	PL 300873148	F
A400	PL 300873149	F
A401	PL 300873150	F
A402	PL 300873151	F
A403	PL 300873152	F
A404	PL 300873153	F
A405	PL 300873154	F
A406	PL 300873155	F
A407	PL 300873156	F
A408	PL 300873157	F
A409	PL 300873158	F
A410	PL 300873159	F
A411	PL 300873160	F
A412	PL 300873161	F
A413	PL 300873162	F
A414	PL 300873163	F
A415	PL 300873164	F
A416	PL 300873165	F
A417	PL 300873166	F
A418	PL 300873167	F
A419	PL 300873168	F
A420	PL 300873169	F
A421	PL 300873170	F
A422	PL 300873171	F
A423	PL 300873172	F
A424	PL 300873173	F
A425	PL 300873174	F
A426	PL 300873175	F
A427	PL 300873176	F
A428	PL 300873177	F
A429	PL 300873178	F
A430	PL 300873179	F
A431	PL 300873180	F
A432	PL 300873181	F
A433	PL 300873182	F
A434	PL 300873183	F
A435	PL 300873184	F
A436	PL 300873185	F
A437	PL 300873186	F
A438	PL 300873187	F
A439	PL 300873188	F
A440	PL 300873189	F
A441	PL 300873190	F
A442	PL 300873191	F
A443	PL 300873192	F
A444	PL 300873193	F
A445	PL 300873194	F
A446	PL 300873195	F
A447	PL 300873196	F
A448	PL 300873197	F
A449	PL 300873198	F
A450	PL 300873199	F
A451	PL 300873200	F
A452	PL 300873201	F
A453	PL 300873202	F
A454	PL 300873203	F
A455	PL 300873204	F
A456	PL 300873205	F
A457	PL 300873206	F
A458	PL 300873207	F
A459	PL 300873208	F
A460	PL 300873209	F
A461	PL 300873210	F
A462	PL 300873211	F
A463	PL 300873212	F
A464	PL 300873213	F
A465	PL 300873214	F
A466	PL 300873215	F
A467	PL 300873216	F
A468	PL 300873217	F
A469	PL 300873218	F
A470	PL 300873219	F
A471	PL 300873220	F
A472	PL 300873221	F
A473	PL 300873222	F

(19R621230, Rev. 1)

25—50 MHZ, 100-WATT TRANSMITTER
MODELS 4ET55A40-57 & 4ET55B10-18

PARTS LIST		
LBI-3917F		
25-50 MHz TRANSMITTER		
MODEL 48T53440-48 STANDARD		
MODEL 48T53440-57 CHANNEL GUARD		
MODEL 48T53810-15		

SYMBOL	GE PART NO.	DESCRIPTION
----- CAPACITORS -----		
C1	19A116080P3	Polyester: .022 μ f \pm 20%, 50 VDCV.
C2	19A116080P4	Polyester: 0.033 μ f \pm 20%, 50 VDCV.
C3	19B209243P13	Polyester: 0.1 μ f \pm 20%, 250 VDCV.
C4	19A116080P7	Polyester: 0.1 μ f \pm 20%, 50 VDCV.
C5	7491395P14	Ceramic disc: 2200 pf \pm 10%, 500 VDCV.
C6	19A116080P7	Polyester: 0.1 μ f \pm 20%, 50 VDCV.
C7	19A116080P5	Polyester: .047 μ f \pm 20%, 50 VDCV.
C8	7491395P14	Ceramic disc: 2200 pf \pm 10%, 500 VDCV.
C9	5493366P470K	Silver mica: 470 pf \pm 10%, 100 VDCV; sim to Electro Motive Type DM-15.
C11	5491271P106	Variable, subminiature: approx 2.1-12.7 pf, 750 v peak; sim to EF Johnson 189.
C13	19C300685P93	Ceramic disc: 5 pf \pm 0.1 pf, 500 VDCV, temp coef 0 PPM.
C14*	19C300685P93	Ceramic disc: 5 pf \pm 0.1 pf, 500 VDCV, temp coef 0 PPM.
C16*	5496219P343	Ceramic disc: 13 pf \pm 5%, 500 VDCV, temp coef -150 PPM.
C18	5491271P106	Variable, subminiature: approx 2.1-12.7 pf, 750 v peak; sim to EF Johnson 189.
C20	19C300685P93	Ceramic disc: 5 pf \pm 0.1 pf, 500 VDCV, temp coef 0 PPM.
C21*	19C300685P93	Ceramic disc: 5 pf \pm 0.1 pf, 500 VDCV, temp coef 0 PPM.
C23*	5496219P343	Ceramic disc: 13 pf \pm 5%, 500 VDCV, temp coef -150 PPM.
C25	5491271P106	Variable, subminiature: approx 2.1-12.7 pf, 750 v peak; sim to EF Johnson 189.
C27	19C300685P93	Ceramic disc: 5 pf \pm 0.1 pf, 500 VDCV, temp coef 0 PPM.
C28*	19C300685P93	Ceramic disc: 5 pf \pm 0.1 pf, 500 VDCV, temp coef 0 PPM.

SYMBOL	GE PART NO.	DESCRIPTION
C30*	5496219P343	Ceramic disc: 13 pf \pm 5%, 500 VDCV, temp coef -150 PPM.
C31	5496372P178	Ceramic disc: 820 pf \pm 5%, 500 VDCV, temp coef -3300 PPM.
C32	5491271P106	Variable, subminiature: approx 2.1-12.7 pf, 750 v peak; sim to EF Johnson 189.
C34	19C300685P93	Ceramic disc: 5 pf \pm 0.1 pf, 500 VDCV, temp coef 0 PPM.
C35*	19C300685P93	Ceramic disc: 5 pf \pm 0.1 pf, 500 VDCV, temp coef 0 PPM.
C37*	5496219P343	Ceramic disc: 13 pf \pm 5%, 500 VDCV, temp coef -150 PPM.
C41A*	5496372P178	Ceramic disc: 820 pf \pm 5%, 500 VDCV, temp coef -3300 PPM.
C41B*	5496372P62	Ceramic disc: 2200 pf \pm 10%, 500 VDCV, temp coef -2200 PPM.
C41C*	5493366P1000J	Mica: 1000 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-20.
C42A	5493366P580J	Mica: 680 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-20.
C43	5494481P131	Ceramic disc: 6800 pf \pm 20%, 1000 VDCV; sim to RMC Type JF Discap.
C44A	5493366P510J	Mica: 510 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-20.
C44B	5493366P7820J	Mica: 820 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-20.
C45A	5493366P2200K	Mica: 2200 pf \pm 10%, 100 VDCV; sim to Electro Motive Type DM20.
C45B	5493366P1500K	Mica: 1500 pf \pm 10%, 100 VDCV; sim to Electro Motive Type DM-20.
C46A	5493366P1500K	Mica: 1500 pf \pm 10%, 100 VDCV; sim to Electro Motive Type DM-20.
C46B	5493366P1000K	Mica: 1000 pf \pm 10%, 100 VDCV; sim to Electro Motive Type DM-20.
C47	5496372P174	Ceramic disc: 680 pf \pm 5%, 500 VDCV, temp coef -3300 PPM.
C49	5493366P1000J	Mica: 1000 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-20.
C51	5496372P66	Ceramic disc: 470 pf \pm 10%, 500 VDCV, temp coef -2200 PPM.
C52A	5493366P470K	Silver mica: 470 pf \pm 10%, 100 VDCV; sim to Electro Motive Type DM-15.
C52B	5493366P390K	Silver mica: 390 pf \pm 10%, 100 VDCV; sim to Electro Motive Type DM-15.
C53A	5493366P270K	Silver mica: 270 pf \pm 10%, 100 VDCV; sim to Electro Motive Type DM-15.
C53B	5493366P220K	Silver mica: 220 pf \pm 10%, 100 VDCV; sim to Electro Motive Type DM-15.
C53C	5493366P180K	Silver mica: 180 pf \pm 10%, 100 VDCV; sim to Electro Motive Type DM-15.
C54	19A116080P1	Polyester: 0.01 μ f \pm 20%, 50 VDCV.
C55	7491827P5	Ceramic disc: 0.1 pf \pm 40%-30%, 50 VDCV; sim to Sprague 36C12.

SYMBOL	GE PART NO.	DESCRIPTION
C56A	5493366P1000J	Silver mica: 1000 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-15.
C56B	5493366P680J	Silver mica: 680 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-15.
C57A	5496219P767	Ceramic disc: 150 pf \pm 5%, 500 VDCV, temp coef -750 PPM.
C57B	5496219P860	Ceramic disc: 75 pf \pm 5%, 500 VDCV, temp coef -1500 PPM.
C57C	5496219P855	Ceramic disc: 47 pf \pm 5%, 500 VDCV, temp coef -1500 PPM.
C58A	5496219P10	Ceramic disc: 10 pf \pm 10%, 500 VDCV, temp coef 0 PPM.
C58B	5496219P97	Ceramic disc: 7 pf \pm 10.5 pf, 500 VDCV, temp coef 0 PPM.
C58C	5496219P5	Ceramic disc: 5 pf \pm 10.5 pf, 500 VDCV, temp coef 0 PPM.
C59A	5493366P1000J	Silver mica: 1000 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-15.
C59B	5493366P680J	Silver mica: 680 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-15.
C60A	5496219P767	Ceramic disc: 150 pf \pm 5%, 500 VDCV, temp coef -750 PPM.
C60B	5496219P860	Ceramic disc: 75 pf \pm 5%, 500 VDCV, temp coef -1500 PPM.
C60C	5496219P855	Ceramic disc: 47 pf \pm 5%, 500 VDCV, temp coef -1500 PPM.
C61A	5494481P111	Ceramic disc: 1000 pf \pm 20%, 1000 VDCV; sim to RMC Type JF Discap.
C62	5494481P129	Ceramic disc: 3900 pf \pm 20%, 1000 VDCV; sim to RMC Type JF Discap.
C63A	5493366P270J	Silver mica: 270 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-15.
C63B	5493366P150J	Silver mica: 150 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-15.
C63C	5493366P820J	Silver mica: 82 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-15.
C64A	5496219P772	Ceramic disc: 240 pf \pm 5%, 500 VDCV, temp coef -750 PPM.
C64B	5496219P724	Ceramic disc: 180 pf \pm 10%, 500 VDCV, temp coef -750 PPM.
C64C	5496219P721	Ceramic disc: 100 pf \pm 10%, 500 VDCV, temp coef -750 PPM.
C66	5494481P129	Ceramic disc: 3900 pf \pm 20%, 1000 VDCV; sim to RMC Type JF Discap.
C67	5496267P18	Tantalum: 6.8 μ f \pm 20%, 35 VDCV; sim to Sprague 1500.
C71	7491827P2	Ceramic disc: .01 pf \pm 40%-30%, 50 VDCV; sim to Sprague 18C.
C71A	5493366P680K	Silver mica: 680 pf \pm 10%, 100 VDCV; sim to Electro Motive Type DM-15.
C71B	5493366P470K	Silver mica: 470 pf \pm 10%, 100 VDCV; sim to Electro Motive Type DM-15.
C73A	5493366P1000J	Silver mica: 100 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-15.
C73B	5493366P820J	Silver mica: 82 pf \pm 5%, 100 VDCV; sim to Electro Motive Type DM-15.
C74	5494481P111	Ceramic disc: 1000 pf \pm 20%, 1000 VDCV; sim to RMC Type JF Discap.
C75*	5496219P37	Ceramic disc: 6 pf \pm 10.25 pf, 500 VDCV, temp coef 0 PPM.
C76*	5496219P35	Ceramic disc: 4 pf \pm 10.25 pf, 500 VDCV, temp coef 0 PPM.
C77*	5496219P35	Ceramic disc: 4 pf \pm 10.25 pf, 500 VDCV, temp coef 0 PPM.
C78*	5496219P35	Ceramic disc: 4 pf \pm 10.25 pf, 500 VDCV, temp coef 0 PPM.
C79*	5496219P35	Ceramic disc: 4 pf \pm 10.25 pf, 500 VDCV, temp coef 0 PPM.
C81 and C82	19A115250P1	Silicon.

SYMBOL	GE PART NO.	DESCRIPTION
CR3 thru CR6	19A115603P1	Silicon.
CV1 thru CV6	5495769P6	Varactor, silicon: 33 pf \pm 20%, 4 VDC; sim to Pacific Semiconductors Varicap Type V-985.
----- JACKS AND RECEPTACLES -----		
J10 thru J11	4033513P4	Contact, electrical: sim to Bead Chain L93-3.
J12 thru J17	4033513P4	Contact, electrical: sim to Bead Chain L93-3.
----- INDUCTORS -----		
L1A	19C303946G1	Coil. Includes tuning slug 5491798P2.
L1B	19C303946G2	Coil. Includes tuning slug 5491798P2.
L1C	19C303946G3	Coil. Includes tuning slug 5491798P2.
L2A	19C303946G1	Coil. Includes tuning slug 5491798P2.
L2B	19C303946G2	Coil. Includes tuning slug 5491798P2.
L2C	19C303946G3	Coil. Includes tuning slug 5491798P2.
L3A	19B204650G1	Coil. Includes tuning slug 5491798P4.
L3B	19B204650G1	Coil. Includes tuning slug 5491798P4.
L4A	19B204650G2	Coil. Includes tuning slug 5491798P4.
L4B	19B204650C3	Coil. Includes tuning slug 5491798P4.
----- TRANSISTORS -----		
Q1 and Q2	19A115123P1	Silicon, NPN; sim to Type 2N2712.
Q3 and Q4	19A115330P1	Silicon, NPN.
Q5 and Q6	19A115328P1	Silicon, NPN.
----- RESISTORS -----		
R1	3R77P334K	Composition: 0.33 megohm \pm 10%, 1/2 w.
R2	3R77P105K	Composition: 1 megohm \pm 10%, 1/2 w.
R3	3R77P472K	Composition: 4700 ohms \pm 10%, 1/2 w.
R4	3R77P274K	Composition: 0.27 megohm \pm 10%, 1/2 w.
R5	3R77P224K	Composition: 0.22 megohm \pm 10%, 1/2 w.
R6	3R77P683K	Composition: 68,000 ohms \pm 10%, 1/2 w.
R7	3R77P334K	Composition: 0.33 megohm \pm 10%, 1/2 w.
R8	3R77P684K	Composition: 0.68 megohm \pm 10%, 1/2 w.
R9	3R77P334K	Composition: 0.33 megohm \pm 10%, 1/2 w.
R10	3R77P683K	Composition: 68,000 ohms \pm 10%, 1/2 w.
R11	3R77P122K	Composition: 1200 ohms \pm 10%, 1/2 w.
R12	3R152P100K	Composition: 10 ohms \pm 10%, 1/4 w.
R13	3R77P224K	Composition: 0.22 megohm \pm 10%, 1/2 w.
R14	19B209358P106	Variable, carbon film: approx 75 to 10,000 ohms \pm 10%, 0.25 w; sim to CTS Type X201.
R15 and R16	3R77P224K	Composition: 0.22 megohm \pm 10%, 1/2 w.
R17	3R77P473K	Composition: 47,000 ohms \pm 10%, 1/2 w.
R18	3R77P223J	Composition: 62,000 ohms \pm 5%, 1/2 w.
R19	3R77P103K	Composition: 10,000 ohms \pm 10%, 1/2 w.
R20	19B209358P107	Variable, carbon film: approx 75 to 25,000 ohms \pm 10%, 0.25 w; sim to CTS Type X-201.
R21	3R77P682K	Composition: 6800 ohms \pm 5%, 1/2 w.
R22	3R77P153K	Composition: 15,000 ohms \pm 10%, 1/2 w.
R23	3R77P682K	Composition: 6800 ohms \pm 10%, 1/2 w.
R24	3R77P153K	Composition: 15,000 ohms \pm 10%, 1/2 w.

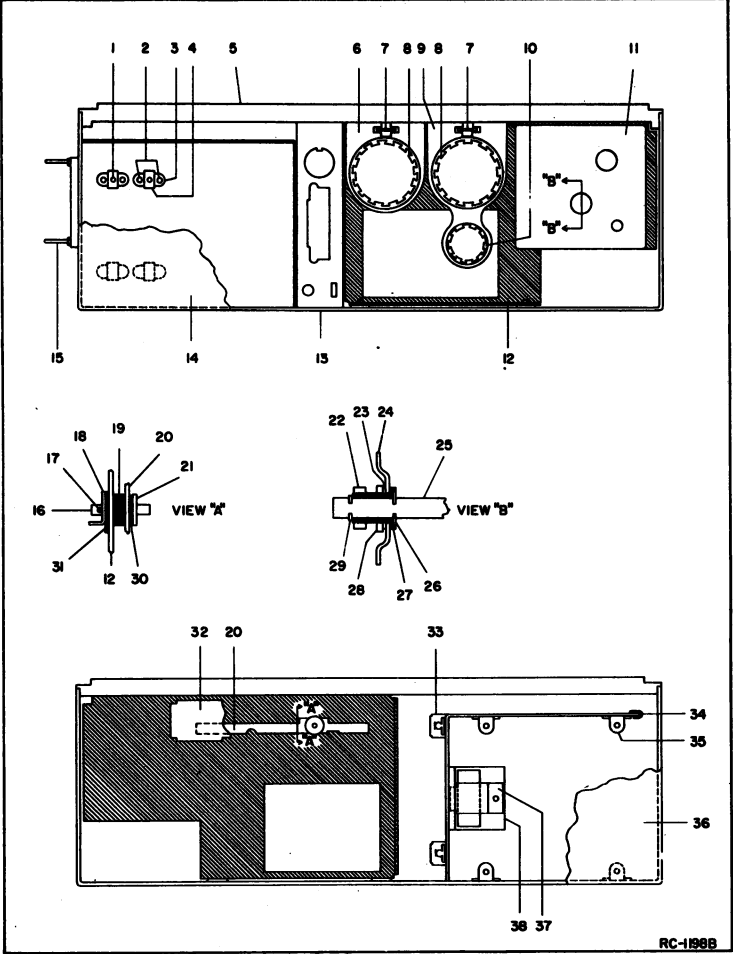
SYMBOL	GE PART NO.	DESCRIPTION
R25	3R77P682K	Composition: 6800 ohms \pm 10%, 1/2 w.
R26	3R77P153K	Composition: 15,000 ohms \pm 10%, 1/2 w.
R27	3R77P682K	Composition: 6800 ohms \pm 10%, 1/2 w.
R28 and R29	3R77P153K	Composition: 15,000 ohms \pm 10%, 1/2 w.
R30	3R77P101K	Composition: 100 ohms \pm 10%, 1/2 w.
R31A	3R77P272K	Composition: 2700 ohms \pm 10%, 1/2 w.
R31B	3R77P202J	Composition: 2000 ohms \pm 5%, 1/2 w.
R33A	3R77P393K	Composition: 39,000 ohms \pm 10%, 1/2 w.
R33B	3R77P273K	Composition: 27,000 ohms \pm 10%, 1/2 w.
R33C	3R77P223K	Composition: 22,000 ohms \pm 10%, 1/2 w.
R34A	3R77P223K	Composition: 22,000 ohms \pm 10%, 1/2 w.
R34B	3R77P153K	Composition: 15,000 ohms \pm 10%, 1/2 w.
R34C	3R77P103K	Composition: 10,000 ohms \pm 10%, 1/2 w.
R35A	3R77P473K	Composition: 47,000 ohms \pm 10%, 1/2 w.
R35B	3R77P334K	Composition: 33,000 ohms \pm 10%, 1/2 w.
R36 and R37	3R77P103K	Composition: 10,000 ohms \pm 10%, 1/2 w.
R38	3R77P683K	Composition: 68,000 ohms \pm 10%, 1/2 w.
R39	3R77P393K	Composition: 3900 ohms \pm 10%, 1/2 w.
R41	3R77P750J	Composition: 75 ohms \pm 5%, 1/2 w.
R42	3R77P391K	Composition: 390 ohms \pm 10%, 1/2 w.
R43	3R77P606J	Composition: 36 ohms \pm 5%, 1/2 w.
R44	3R77P121K	Composition: 120 ohms \pm 10%, 1/2 w.
R45	19A116278P474	Metal film: 0.576 megohm \pm 5%, 1/2 w.
R46	3R77P100K	Composition: 10 ohms \pm 10%, 1/2 w.
R47	3R77P330K	Composition: 33 ohms \pm 10%, 1/2 w.
R48	3R77P222K	Composition: 2200 ohms \pm 10%, 1/2 w.
R49	3R77P101K	Composition: 100 ohms \pm 10%, 1/2 w.
R50	3R77P511J	Composition: 510 ohms \pm 5%, 1/2 w.
R51	3R77P434K	Composition: 0.43 megohm \pm 5%, 1/2 w.
R52	3R77P103K	Composition: 0.1 megohm \pm 10%, 1/2 w.
RT1A	19B209284P10	Disc: 830 ohms DC res; sim to GE 18D2129.
RT1B	19B209284P9	Disc: 330 ohms DC res; sim to GE 16D3119.
RT2A*	19B209284P3	Disc: 41,500 ohms DC res; sim to GE 18L123.
RT2B*	19B209284P1	Disc: 32,000 ohms DC res; sim to GE 18L122.
RT3A	19B209284P10	Disc: 830 ohms DC res; sim to GE 16D2129.
RT3B	19B209284P9	Disc: 330 ohms DC res; sim to GE 16D3119.
Y1 thru Y4	19B206175P1	Quartz: freq range 2083 to 2750 KHz, temp range -30°C to +85°C. (25-33 MHz).

SYMBOL	GE PART NO.	DESCRIPTION
RT4A*	19B209284P3	Disc: 41,500 ohms DC res; sim to GE 18L123.
RT4B*	19B209284P1	Disc: 32,000 ohms DC res; sim to GE 18L122.
RT5A	19B209284P10	Disc: 830 ohms DC res; sim to GE 16D2129.
RT5B	19B209284P9	Disc: 330 ohms DC res; sim to GE 16D3119.
RT6A*	19B209284P3	Disc: 41,500 ohms DC res; sim to GE 18L123.
RT6B*	19B209284P1	Disc: 32,000 ohms DC res; sim to GE 18L122.
RT7A	19B209284P10	Disc: 830 ohms DC res; sim to GE 16D2129.
RT7B	19B209284P9	Disc: 330 ohms DC res; sim to GE 16D3119.
RT8A*	19B209284P3	Disc: 41,500 ohms DC res; sim to GE 18L123.
RT8B*	19B209284P1	Disc: 32,000 ohms DC res; sim to GE 18L122.
RT9A	19B209284P10	Disc: 830 ohms DC res; sim to GE 16D2129.
RT9B	19B209284P9	Disc: 330 ohms DC res; sim to GE 16D3119.
RT10A*	19B209284P3	Disc: 41,500 ohms DC res; sim to GE 18L123.
RT10B*	19B209284P1	Disc: 32,000 ohms DC res; sim to GE 18L122.
RT11A	19B209284P10	Disc: 830 ohms DC res; sim to GE 16D2129.
RT11B	19B209284P9	Disc: 330 ohms DC res; sim to GE 16D3119.
RT12A*	19B209284P3	Disc: 41,500 ohms DC res; sim to GE 18L123.
RT12B*	19B209284P1	Disc: 32,000 ohms DC res; sim to GE 18L122.
RT13A	19B209284P10	Disc: 830 ohms DC res; sim to GE 16D2129.
RT13B	19B209284P9	Disc: 330 ohms DC res; sim to GE 16D3119.
Y1 thru Y4	19B206175P1	Quartz: freq range 2083 to 2750 KHz, temp range -30°C to +85°C. (25-33 MHz).

SYMBOL	GE PART NO.	DESCRIPTION
Y1 thru Y4	19B206175P2	Quartz: freq range 2750 to 3500 KHz, temp range -30°C to +85°C. (33-42 MHz).
Y1 thru Y4	19B206175P3	Quartz: freq range 3500 to 4500 KHz, temp range -30°C to +85°C. (42-50 MHz).
A145 thru A147	19B206175P2	POWER AMPLIFIER BOARD ASSEMBLY
C1 thru C3	5494481P111	Ceramic disc: 1000 pf \pm 20%, 1000 VDCV; sim to RMC Type JF Discap.
C4	5496219P824	Ceramic disc: 180 pf \pm 5%, 500 VDCV, temp coef -1500 PPM.
C5 and C6	5494481P111	Ceramic disc: 1000 pf \pm 20%, 1000 VDCV; sim to RMC Type JF Discap.
C7	5496219P824	Ceramic disc: 180 pf \pm 5%, 500 VDCV, temp coef -1500 PPM.
C8	5494481P111	Ceramic disc: 1000 pf \pm 20%, 1000 VDCV; sim to RMC Type JF Discap.
C9	5496219P241	Ceramic disc: 10 pf \pm 0.25 pf,

SYMBOL	GE PART NO.	DESCRIPTION
P120 and P121	4029840P1	Contact, electrical; sim to Amp 41854.
P122 thru P127	4029840P2	Contact, electrical; sim to Amp 42827-2.
P128	4033513P17	Contact, electrical; sim to Bead Chain R125-19.
P129	4029840P2	Contact, electrical; sim to Amp 42827-2.
		----- RESISTORS -----
R102	19A115416P2	Wirewound: 2.5 ohms $\pm 1\%$, 2 w; sim to Dale Type RS-2B.
		----- SWITCHES -----
S101	4031922P1	Pushbutton: SPST, normally open, .50 amp at 12 VDC; sim to Stackpole Type SS-15.
S102	19B209040P1	Slide: DPDT, 0.5 amp at 125 v; sim to Continental Wirt Type 126.
		----- TERMINAL BOARDS -----
TB1	7487424P2	Miniature, phen: 1 terminal.
TB2	7487424P1	Miniature, phen: 1 terminal.
		----- TUBES -----
V101 and V102		Type 7984.
		----- SOCKETS -----
XV101 and XV102	19C301007P5	Tube, plastic: 12 pins rated at 5 amps max; sim to Alcon Metal Products 371G bottom mount.
		HARNESS ASSEMBLY 19E500877G9 (Includes J101, J102, P101-P106, P109, P110, P112, P115-P117, P120-P127, P129)
		CHANNEL GUARD INSTALLATION KIT 19A127174G2
		----- MISCELLANEOUS -----
	19B201074P304	Tap screw, 6-32 x 1/4. (4)
	19B205480G2	Harness. Includes:
P107	4029840P1	Contact, electrical: sim to AMP 41854.
P108	4029840P2	Contact, electrical; sim to Amp 42827-2.
P130 thru P132	4029840P2	Contact, electrical; sim to Amp 42827-2.
P133	4029840P1	Contact, electrical: sim to AMP 41854.
P134 and P135	4029840P2	Contact, electrical; sim to Amp 42827-2.
		MECHANICAL PARTS (SEE RC-1198)
1	19B200525P9	Rivet. (Part of XY1-4).
2	19A115793P1	Contact, electrical; sim to Malco 2700. (Part of XY1-4).
3	19C311172P2	Crystal socket. (Part of XY1-4).
4	4033089P1	Clip. (Part of XY1-4).
5	19C303395G2	Heat sink.
6	19B204571P1	Tube heat sink. (Used with V102).
7	19A121195P2	Support. (Used with V101 and V102).
8	7165167P7	Tube shield insert; sim to Atlas 106-332-18. (Used with V101 and V102).

SYMBOL	GE PART NO.	DESCRIPTION
9	19B204702P1	Tube heat sink. (Used with V1).
10	7165167P5	Tube shield insert; sim to Atlas 106-332-5. (Used with V1).
11	19B204490G1	Can.
12	19B204708G1	Chassis.
13	19B204395G1	Chassis.
14	19C303396G1	Mobile top cover.
	19C303495G8	Station top cover. (Except Repeaters and VM).
	19C303673G3	Station top cover. (Repeaters and VM only).
15	19A121676P1	Pin guide: 4-40 thread, approx 5/8 inch pin. (Used with J101).
16	19A122724P1	Post.
17	N509P608C13	Dowel pin, spring.
18	19B204776P1	Angle support. (Part of post assembly).
19	19B204756P1	Ceramic insulator. (Part of post assembly).
20	19C303666P1	Plate line. (Used with V101 and V102).
21	N402P39C13	Washer: No. 10.
22	4031531P1	Locknut, No. 32.
23	7115130P9	Lockwasher; sim to Shakeproof 1220-2.
24	19B205023P1	Support.
25	19A121189P2	Post.
26	4031532P1	Cup washer.
27	4031530P1	Bearing, No. 32.
28	7893938P1	Nut, No. 32.
29	N910P18C	Retaining ring.
30	5493361P6	Spring washer; sim to Shakeproof 3502-10-79.
31	19A121547P1	Plate. (Part of post assembly).
32	19B204640P1	Shield. (Used with V101 and V102 line plate).
33	4036921P1	Mounting support, bottom cover; sim to Tinnerma C17609-8A-67.
34	4029030P10	Rubber channel.
35	19B204366P1	Support.
36	19C303396G3	Mobile bottom cover.
	19C303495G7	Station bottom cover.
37	19A121065P1	Support. (Used with FL1).
38	19A121257G1	Angle. (Used with FL1).



PRODUCTION CHANGES

Changes in the equipment to improve performance or to simplify circuits are identified by a "Revision Letter", which is stamped after the model number of the unit. The revision stamped on the unit includes all previous revisions. Refer to the Parts List for descriptions of parts affected by these revisions.

REV. A thru D - Exciters 19D402385G1, 2, 6, 7, 11, 13, 27
REV. A thru E - Exciters 19D402385G3, 8, 16, 17, 21, 22, 26, 28
REV. A - Exciters 19D402385G31 thru 43

These revisions were incorporated into initial shipments.

REV. E - Exciters 19D402385G2, 7
REV. D - Exciter 19D402385G12

To improve stability when using transistors from different vendors. Replaced C41A with C41E.

REV. A - Channel Guard Filter G101:
To improve operation. Changed C1.

REV. B - Channel Guard Filter G101:
To provide a sine wave output. Added R27.

REV. F - Exciters 19D402385G3, 8, 28
REV. E - Exciter 19D402385G13
REV. G - Exciters 19D402385G18, 23

To improve high temperature compensation. Changed RT2B, RT4B, RT6B and RT8B.

REV. G - Exciters 19D402385G3, 8
REV. F - Exciter 19D402385G13

To reduce the possibility of spurious output caused by variations in transistor characteristics. Replaced C41B with C41E.

REV. E - Exciters 19D402385G1, 6, 11
REV. F - Exciters 19D402385G16, 21, 26
REV. B - Exciters 19D402385G31, 38, 41

To increase oscillator reliability at high temperatures.

Deleted C16 on 19D402385G1, 6, 11, 16, 21, 26, 31, 36, 41
Deleted C23 on 19D402385G6, 11, 21, 26, 36, 41
Deleted C30 & C37 on 19D402385G11, 26, 41
Added C75 on 19D402385G1, 16, 31
Added C76 and C77 on 19D402385G6, 21, 36

REV. F - Exciters 19D402385G1, 6, 11

To reduce spurious output. Deleted C41A.
Added C41F.

REV. B - Exciters 19D402385G32, 37, 42
REV. C - Exciters 19D402385G31, 33, 36, 38, 41, 43
REV. E - Exciters 19D402385G12, 27

REV. F - Exciters 19D402385G2, 7, 17, 22
REV. G - Exciters 19D402385G1, 6, 11, 13, 16, 21, 26, 28
REV. H - Exciters 19D402385G3, 8, 18, 23

To improve oscillation temperature compensation.
Deleted RT4, RT6, RT8, C14, C21, C28, C35.

PARTS LIST

LBI-3936E
CHANNEL GUARD ENCODER G102
4EH17A10 19C311802-G2
REV A

SYMBOL	GE PART NO.	DESCRIPTION
C1*	19A116080-P103	----- CAPACITORS ----- Polyester: 0.022 μ f \pm 10%, 50 VDCW. Earlier than REV A:
	19B209243-P2	Polyester: 0.015 μ f \pm 20%, 50 VDCW.
C2	19A116080-P3	Polyester: 0.022 μ f \pm 20%, 50 VDCW.
C3	5494481-P107	Ceramic disc: 470 pf \pm 20%, 1000 VDCW; sim to RMC Type JF Discap.
C4	19A116080-P9	Polyester: 0.22 μ f \pm 20%, 50 VDCW.
C5	19A116080-P8	Polyester: 0.15 μ f \pm 20%, 50 VDCW.
C6	19A116080-P3	Polyester: 0.022 μ f \pm 20%, 50 VDCW.
C7	5494481-P107	Ceramic disc: 470 pf \pm 20%, 1000 VDCW; sim to RMC Type JF Discap.
C8	19B209243-P14	Polyester: 0.33 μ f \pm 20%, 250 VDCW.
C9	5496267-P1	Tantalum: 6.8 μ f \pm 20%, 6 VDCW; sim to Sprague Type 150D.
C10	19A116080-P109	Polyester: 0.22 μ f \pm 10%, 50 VDCW.
C11 thru C13	5494481-P111	Ceramic disc: .001 μ f \pm 20%, 1000 VDCW; sim to RMC Type JF Discap.
CR1 and CR2	19A115250-P1	----- DIODES AND RECTIFIERS ----- Silicon.
		----- TONE NETWORKS ----- TONE FREQUENCY NETWORK 19B205280
FL1		19B205280-G1 71.9 Hz 19B205280-G2 77.0 Hz 19B205280-G3 82.5 Hz 19B205280-G4 88.5 Hz 19B205280-G5 94.8 Hz 19B205280-G6 100.0 Hz 19B205280-G7 103.5 Hz 19B205280-G8 107.2 Hz 19B205280-G9 110.9 Hz 19B205280-G10 114.8 Hz 19B205280-G11 118.8 Hz 19B205280-G12 123.0 Hz 19B205280-G13 127.3 Hz 19B205280-G14 131.8 Hz 19B205280-G15 136.5 Hz 19B205280-G16 141.3 Hz 19B205280-G17 146.2 Hz 19B205280-G18 151.4 Hz 19B205280-G19 156.7 Hz 19B205280-G20 162.2 Hz 19B205280-G21 167.9 Hz 19B205280-G22 173.8 Hz 19B205280-G23 179.9 Hz 19B205280-G24 186.2 Hz 19B205280-G25 192.8 Hz 19B205280-G26 203.5 Hz
J1 thru J6	4033513-P4	----- JACKS AND RECEPTACLES ----- Contact, electrical; sim to Bead Chain L93-3.
Q1 and Q2	19A115123-P1	----- TRANSISTORS ----- Silicon, NPN; sim to Type 2N2712.
Q3 thru Q6	19A115362-P1	Silicon, NPN; sim to Type 2N2925.
R1	3R77-P333K	----- RESISTORS ----- Composition: 33,000 ohms \pm 10%, 1/2 w.

SYMBOL	GE PART NO.	DESCRIPTION
R2	3R77-P183K	Composition: 18,000 ohms \pm 10%, 1/2 w.
R3	3R77-P274K	Composition: 0.27 megohms \pm 10%, 1/2 w.
R4	3R77-P620J	Composition: 62 ohms \pm 5%, 1/2 w.
R5	3R77-P822K	Composition: 8200 ohms \pm 10%, 1/2 w.
R6	3R77-P153K	Composition: 15,000 ohms \pm 10%, 1/2 w.
R7	3R77-P102K	Composition: 1000 ohms \pm 10%, 1/2 w.
R8	3R77-P183K	Composition: 18,000 ohms \pm 10%, 1/2 w.
R9	3R77-P184K	Composition: 0.18 megohms \pm 10%, 1/2 w.
R10	3R77-P622J	Composition: 6200 ohms \pm 5%, 1/2 w.
R11	3R77-P330K	Composition: 33 ohms \pm 10%, 1/2 w.
R12	5495948-P365	Deposited carbon: 46,400 ohms \pm 1%, 1/2 w; sim to Texas Instrument CDI/2MR.
R13	3R77-P682J	Composition: 6800 ohms \pm 5%, 1/2 w.
R14	3R77-P244J	Composition: 0.24 megohms \pm 5%, 1/2 w.
R15	19A116278-P233	Metal film: 2150 ohms \pm 2%, 1/2 w.
R16	19A116278-P301	Metal film: 10,000 ohms \pm 2%, 1/2 w.
R17	19A116278-P65	Metal film: 46.4 ohms \pm 2%, 1/2 w.
R18	19A116278-P329	Metal film: 19,600 ohms \pm 2%, 1/2 w.
R19	19A116278-P285	Metal film: 7500 ohms \pm 2%, 1/2 w.
R20	19A116278-P412	Metal film: 130,000 ohms \pm 2%, 1/2 w.
R21	19A116278-P269	Metal film: 5110 ohms \pm 2%, 1/2 w.
R22	19A116278-P117	Metal film: 147 ohms \pm 2%, 1/2 w.
R23	3R77-P102K	Composition: 1000 ohms \pm 10%, 1/2 w.
RT1	5490828-P30	----- THERMISTORS ----- Thermistor: 330,000 ohms \pm 10%, color code black and gray; sim to Globar Type 783H-3.
	5490828-P36	Thermistor: 55,000 ohms \pm 10%, color code black and red; sim to Globar Type 723B.
W1		----- CABLES ----- (Part of XFL1).
		----- SOCKETS -----
XFL1	19A121920-G3	Reed, mica-filled phen: 7 pins rated at 1 amp at 500 VRMS with 4-1/4 inches of cable. ENCODER INSTALLATION KIT 19A127174-G1
P130 thru P135	N404P13C13	----- MISCELLANEOUS ----- Lockwasher, no. 6.
	N80P13005C13	Machine screw, no. 6-32 x 5/16.
	19B201074-P304	Tap screw, no. 6-32 x 1/4.
	N210P13C13	Nut, no. 6-32.
	19B205480-G2	Harness. Includes:
	4029840-P2	Contact, electrical; sim to Amp 42827-2.

PRODUCTION CHANGES

Changes in the equipment to improve performance or to simplify circuits are identified by a "Revision Letter", which is stamped after the model number of the unit. The revision stamped on the unit includes all previous revisions. Refer to the Parts List for descriptions of parts affected by these revisions.

REV. A - To improve the Channel Guard low pass filter.
Changed C1.

3/22