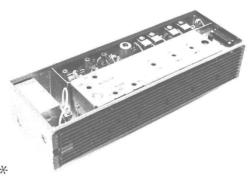
MASTR® Progress Line

132-174 MHz, 35-WATT TRANSMITTER MODELS 4ET85A10-21 & 4ET85A30-41



SPECIFICATIONS

FCC Filing Designation

Frequency Range

Power Output

Crystal Multiplication Factor

Frequency Stability

Spurious and Harmonic Radiation

Modulation

Audio Frequency Characteristics

Distortion

Deviation Symmetry

Maximum Frequency Spacing

Duty Capability

ET-85-A

132-174 MHz

35 watts (132—162 MHz) 30 watts (162-174 MHz)

12

 $\pm .0002\%$ (-30°C to +60°C)

At least 85 dB below rated power output

Adjustable from 0 to ±5 kHz swing with instantaneous modulation limiting.

Within +1 dB to -3 dB of a 6-dB/ octave pre-emphasis from 300 to 3000 Hz per EIA standards. Post limiter filter per FCC and EIA.

Less than 3%

0.5 kHz maximum

0.4%

Continuous

^{*}These specifications are intended primarily for the use of the serviceman. Refer to the appropriate Specification Sheet for the complete specifications.

TABLE OF CONTENTS

SPECIFICATIONS Cov	er
DESCRIPTION	1
CIRCUIT ANALYSIS	1
Exciter ICOM Module Audio Amplifiers and Limiter Phase Modulator Buffer, Amplifier and Multipliers	1 2 2 2
Power Amplifier Multiplier Amplifiers, Driver and PA Power Detector	2 2 2 3
Channel Guard Encoder Solid State Antenna Switch Carrier Control Time	3 3 4
MAINTENANCE	4
Disassembly PA Transistor Replacement	4 5 7 8
Power Output	8 8 8
Troubleshooting	9
OUTLINE DIAGRAM	10
SCHEMATIC DIAGRAM (with voltage readings)	11
PARTS LIST	12
PRODUCTION CHANGES	12
ILLUSTRATIONS	
Figure 1 Block Diagram Figure 2 Power Detector Circuit Figure 3 Removing Top Cover for Servicing Figure 4 Removing Bottom Cover for Servicing Figure 5 Transistor Lead Identification Figure 6 Transistor Lead Forming Figure 7 ICOM Frequency Correction Curve	1 3 4 4 5 5 7

WARNING -

No one should be permitted to handle any portion of the equipment that is supplied with voltage or RF power; or to connect any external apparatus to the units while the units are supplied with power. KEEP AWAY FROM LIVE CIRCUITS.

DESCRIPTION

Transmitter Type ET-85-A is a crystal controlled, frequency modulated transmitter designed for one-, two- or four-frequency operation in the 132-174 megahertz band. The transmitter consists of the following assemblies:

- Transistorized Exciter Board
 Audio, modulator, amplifier and multiplier stages.
- Integrated Circuit Oscillator Module (ICOM)
 Oscillator and buffer stages
- Transistorized PA Assembly
 Multiplier, amplifiers, driver, power amplifier, power detector, low-pass filter and antenna switch or relay.
- Optional Channel Guard Board
 Encoder and tone network

CIRCUIT ANALYSIS

The transmitter uses a total of 16 transistors to provide a minimum power output of 35 watts in the 132 to 162 MHz range, and 30 watts in the 162 to 174 MHz range. The frequency of the plug-in ICOM modules ranges from approximately 11 to 14.5 megahertz, and the ICOM frequency is multiplied 12 times.

A centralized metering jack (J102) is provided for use with GE Test Set Models 4EX3A10 (Rev. A or later) or 4EX8K11. The test set meters the amplifiers, multipliers, driver and PA stage, as well as the relative power output, reflected power and PA supply voltages. The metering jack also provides access to receiver audio, microphone and push-to-talk leads.

All input leads to the transmitter are individually filtered by the 20-pin feed-through by-pass connector J101. Supply voltage, metering and control functions for the exciter board are connected from the PA assembly to jacks J1 through J18 on the exciter board.

EXCITER

ICOM MODULE

ICOM module Model 4EG25All consists of a crystal-controlled Colpitts oscillator, a voltage regulator, a Channel Guard tone modulator and a buffer output stage. The entire module (including crystal) is enclosed in a dust-proof aluminum can, with the ICOM frequency and the transmitter operating frequency printed on the top. Access to the oscillator trimmer is obtained by prying off the plastic GE decal on the top of the can.

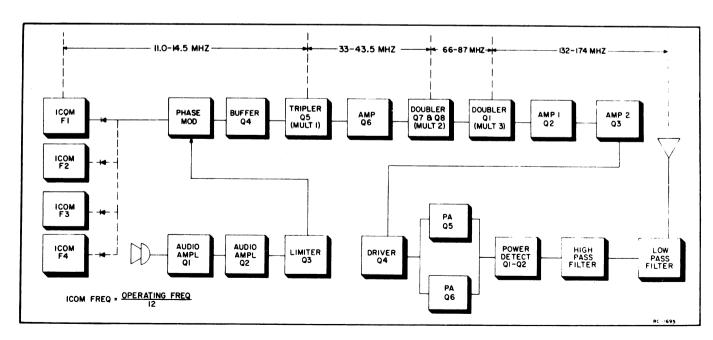


Figure 1 - Transmitter Block Diagram

The oscillator frequency is temperature-compensated at both ends of the temperature range to provide instant frequency compensation, with a frequency stability of ±.0002%.

In single-frequency transmitters, a keying jumper (from R38 on the exciter board) connects the ICOM to ground. Keying the transmitter applies +10 Volts to the ICOM, turning it on. With the ICOM operating, diode CR1 is forward biased and the oscillator output is applied to the modulator stage.

In multi-frequency transmitters, up to three additional ICOM modules can be plugged into the exciter board. The single-frequency keying jumper is removed, and the proper frequency is selected by switching the ICOM keying lead to ground by means of a frequency selector switch on the control unit.

- CAUTION -

All ICOM modules are individually compensated at the factory, and cannot be repaired in the field. Any attempt to remove the ICOM cover will void the warranty.

For radios equipped with Channel Guard, tone from the encoder-decoder board (on the receiver) is applied to the ICOM through Channel Guard Mod Adjust R25. The oscillator output is frequency modulated by the Channel Guard tone.

- NOTE -

If Channel Guard decode only is desired, disconnect the CHAN GD. TONE HI lead from J8 of the transmitter exciter board.

AUDIO AMPLIFIERS AND LIMITER

The audio section of the transmitter consists of direct-coupled feedback amplifiers Q1, Q2 and Q3. Q3 also acts as a limiter at high audio input levels. Audio from the microphone is coupled through an input network (C2 and R1) to the audio stages. The input network, in conjunction with the feedback circuit, provides the audio gain and a 6-dB/octave pre-emphasis.

The output of limiter Q3 is connected through Modulation Adjust potentiometer R8 to a de-emphasis network for 6-dB/octave de-emphasis and post limiter roll-off. The network consists of C7, C8, C9, R15, R16 and R17. Modulation adjust R8 determines the maximum signal level applied to the modulator circuit, and is normally set for ±4.5 kHz (narrow band).

PHASE MODULATOR

The phase modulator uses varactor CV1 (a voltage-variable capacitor) in a R-L-C network that includes R20 and L1. An audio signal applied to the modulator through L1 varies the capacitance of CV1, resulting in a phase modulated output. The modulator output is coupled through C13 to the base of buffer Q4.

BUFFER, AMPLIFIER AND MULTIPLIERS

Buffer stage Q4 isolates the modulator from the loading effects of the tripler stage, and provides some amplification. The output is direct-coupled to the base of Q5.

Q5 operates as a tripler (MULT-1) with the collector tank (T1) tuned to three times the ICOM frequency. The tripler is metered at J102 through R36. Following the tripler is amplifier Q6. This stage is metered at J102 through R35. The output of Q6 is capacitive-coupled from T1 to T3, and then to the base of Q7 and Q8.

Q7 and Q8 operate as a class C, push-push doubler (MULT-2) with the collector tank (T4) tuned to six times the ICOM frequency. The doubler stage is metered at J102 through R34.

PA ASSEMBLY

MULTIPLIER

The exciter output is capacitive-coupled to A102-L1 and then to the base of 2nd doubler A102-Q1. This stage operates as a common emitter doubler (MULT-3), and is metered at J102 through R1. The 2nd doubler output is coupled through a series-tuned circuit (tuned to 12 times the crystal frequency) to the base of amplifier Q2.

AMPLIFIERS, DRIVER AND PA

Following the doubler are two commonemitter, series-tuned RF amplifier stages, Q2 and Q3. Q2 base voltage is metered at J102 through metering network CR1, R3 and R8. Q3 is metered at J102 through metering network CR2, R5 and R8.

Driver Q4 follows the two amplifier stages. Collector current for Q4 is metered across metering resistor R105 at J102 (DRIVER Ic). The reading is taken on the 1-volt scale (10 amperes full scale) with the GE Test Set in Position F. The driver output is coupled through a series-tuned circuit to base-balancing inductor L16, and then to the base of Q5 and Q6.

Q5 and Q6 operate as parallel-connected, common-emitter power amplifiers. Collector current for Q5 and Q6 is metered across metering resistor R102 at J102 (PA Ic). The reading is taken on the one volt scale (10 amperes full scale) with the GE Test Set in Position G, and with the HIGH SENSITIVITY button pressed.

Thermistor RTl is mounted on the PA board between Q4 and Q5. The thermistor, in conjunction with a control circuit on the power regulator board, protects the PA stages against excessively high temperatures. If the temperature of the PA heat sink starts to rise excessively, RTl activates the temperature control circuit, which reduces the supply voltage to the PA board. The control circuit keeps the supply voltage reduced until the temperature returns to normal.

The PA output is coupled through a series tuned circuit to power detector assembly AlO3.

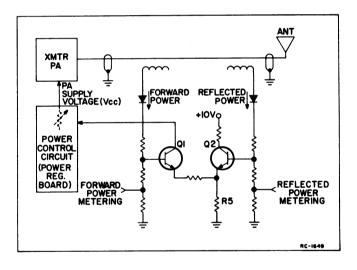


Figure 2 - Power Detector Circuit

POWER DETECTOR

Power detector Al03 consists of the detector circuitry enclosed in a shielded casting, and a differential amplifier mounted on a printed wiring board. The detector circuit samples both the forward and reflected power on the antenna line, and applies the outputs to the bases of differential amplifier transistors Ql and Q2. The output of the differential amplifier is proportional to the net power output (forward power minus reflected power). The differential amplifier is connected to a control circuit on the power regulator board which controls the supply voltage applied to the transmitter PA board (see Figure 2).

With normal power output into a 50-ohm load, Q1 conducts and Q2 is turned off. This keeps the power control circuit on the power regulator board turned off. A drop in power output reduces the drive to Q1, which activates the power control circuit and reduces the supply voltage to the transmitter (Vcc).

An increase in the VSWR increases the input to the base of Q2, causing Q2 to start conducting. This causes Q1 to conduct less due to the emitter bias developed by Q2 across R5. Q1 conducting less activates the power control circuit on the power regulator board, reducing the Vcc.

The output of the power detector is coupled through high-pass filter FL102 and through antenna changeover relay K101 or Solid State Antenna Switch A104/A105 to low-pass filter FL101. The output of FL101 is applied to the antenna.

SOLID STATE ANTENNA SWITCH

The Solid State Antenna Switch automatically provides antenna changeover for transmitter and receiver operation. During the receive mode of operation, the switch isolates the transmitter from the antenna. Application of RF from the transmitter causes the switch to operate, connecting the antenna to the transmitter and isolating the receiver. A continuous external bias voltage (+10 volts) is applied to the switch to prevent spurious antenna power from operating the switch during the receive mode.

When the transmitter is off, signals picked up by the antenna are connected to the receiver through Low Pass Filter FL101 and the filter network in the antenna switch. A parallel LC circuit (collector to base capacitance of Q1 and L2/L3) which is resonant near the receiver frequency provides isolation from transmitter loading.

When the transmitter is keyed and the peak RF voltage exceeds the +10 volt bias voltage, Ql conducts. This connects RF voltage from the transmitter through Low Pass Filter FL101 to the antenna. Q2 and CR1 are biased on during transmit to isolate the receiver from the transmitter output. While Q2 is conducting, its collector is near ground potential. This places L4/L5 in parallel with C5/C6 forming a parallel resonant circuit near the transmitter frequency to isolate the receiver. CR1 provides additional isolation.

CHANNEL GUARD ENCODER OPTION

Channel Guard Encoder Model 4EH18A10 is a fully transistorized encoder for use with Royal Professional combinations in encode only applications, or where different encode and decode tones are desired. The tone frequencies are controlled by plug-in

tone networks that are made with precision components for excellent stability and reliability. The tone frequencies range from 71.9 to 203.5 Hz.

The encoder board and tone network mount on the underside on the transmitter chassis. Power, ground and tone output connections are made to transmitter exciter board AlOl by means of a cable (19B216186-G1).

The encoder tone is provided by selective oscillators Q1 and Q2, which oscillate continuously at a frequency determined by the tone network (FL1). Negative feedback, applied through the tone network to the base of Q1, prevents any gain in the stage except at the desired encode frequency. The oscillator output is applied to the base of emitter-follower Q3.

Thermistor-resistor combination Rl and RTl provides temperature compensation for the oscillator output. Limiter diodes CRl and CR2 keep the tone amplitude constant.

The output of emitter-follower Q3 is applied to the ICOM module on the transmitter exciter board through Channel Guard MOD ADJUST R25. Instructions for setting R25 are contained in the Modulation Adjustment section of the Transmitter Alignment Procedure.

In encode-decode applications, the channel can be monitored before transmitting a message by moving the ON-OFF switch on the Control Unit to the OFF position, or by removing the microphone or handset from the optional hang-up bracket.

- NOTE -

If Channel Guard decode only is desired, disconnect the CHAN GD. TONE HI lead from J8 of the transmitter exciter board.

CARRIER CONTROL TIMER

The Carrier Control Timer option shuts off the transmitter on each transmission after a one-minute timing cycle, and alerts the operator that the transmitter is off by means of an alarm tone in the speaker. The transmitter can be turned on again by releasing and rekeying the push-to-talk switch on the microphone.

The timing cycle (transmitter keyed time) is normally set at the factory for a duration of one minute. An optional potentiometer is available that permits the timing cycle to be adjusted from 15 seconds to 5 minutes. Complete instructions for the Carrier Control Timer are contained in Maintenance Manual LBI-4138.

MAINTENANCE

DISASSEMBLY

To service the transmitter from the top (Fig. 3):

 Pull locking handle down and pull radio about one inch out of mounting frame.

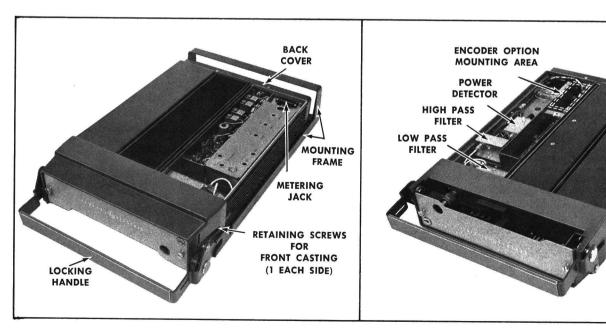


Figure 3 - Top Cover Removed

Figure 4 - Bottom Cover Removed

- 2. Pry up cover at rear of transmitter.
- 3. Slide cover back and lift off.

To service the transmitter from the bottom (Fig. 4):

- Pull locking handle down. Pull radio out of mounting frame.
- Remove two screws in bottom cover. Pry up at back of transmitter.
- 3. Slide cover back and lift off.

To remove transmitter from system frame:

- 1. Loosen the two retaining screws in the front casting (see Figure 3) and pull casting away from the system frame.
- 2. Remove the four screws in the back cover.
- 3. Remove the two screws holding the transmitter at each end of the system frame.
- 4. Disconnect the antenna plug and receiver plug in front of the transmitter and the 20-pin feed-thru connector at the back of the transmitter, and slide the unit out of the system frame.

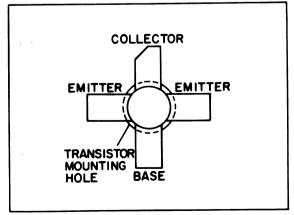
PA TRANSISTOR REPLACEMENT

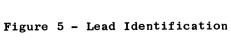
-WARNING-

The stud mounted RF Power Transistors used in the transmitter contain Beryllium Oxide, a TOXIC substance. If the ceramic or other encapsulation is opened, crushed, broken or abraded, the dust may be hazardous if inhaled. Use care in replacing transistors of this type.

To replace the PA transistors (Q2 through Q6):

- 1. Unsolder one lead at a time with a 50-Watt soldering iron. Hold the lead away from the printed circuit pattern with a scribe until the solder cools.
- 2. Turn the transmitter over and remove the Phillips-head screws holding the power detector and high-pass filter to the transmitter heatsink.
- 3. Hold the body of the transistor to prevent it from turning. Next, remove the transistor hold-down nut and springwasher through the hole in the heatsink with an 11/32-inch nut-driver. Lift out the transistor, and remove the old solder from the printed circuit board.
- 4. Trim the new transistor leads (if required) to approximately 3/8-inch lengths. Cut the collector lead at a 45° angle for future identification (see Fig. 5). The letter "C" on the top of the transistor indicates the collector.
- 5. Apply a coating of silicone grease around the transistor mounting surface,
 and place the transistor in the mounting hold. Align the leads as shown in
 the Outline Diagram. Then hold the
 body of the transistor and replace the
 holding-down nut and springwasher, using moderate torque (7 to 9-inchpounds maximum).
- 6. Make sure that the transistor leads are formed as shown in Figure 6 so that the leads can be soldered to the printed circuit pattern, starting from the inner edge of the mounting hole.





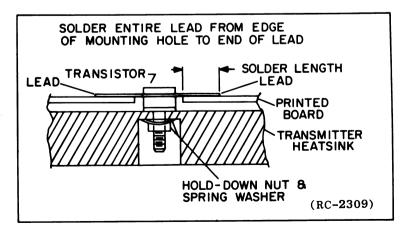


Figure 6 - Lead Forming

7. Solder the leads to the printed circuit pattern. Start at the inner edge of mounting hole and solder the remaining length of transistor lead to the board.

-CAUTION-

Failure to solder the transistor leads as directed may result in the generation of RF loops that could damage the transistor.

MOBILE RADIO DEPARTMENT
GENERAL ELECTRIC COMPANY • LYNCHBURG, VIRGINIA 24502



MODULATION LEVEL ADJUSTMENT

The MOD ADJUST (R8) was adjusted to the proper setting before shipment and should not normally require readjustment. This setting permits approximately 75% modulation for the average voice level. The audio peaks which would cause overmodulation are clipped by the modulation limiter. The limiter, in conjunction with the de-emphasis network, instantaneously limits the slope of the audio wave to the modulator, thereby preventing overmodulation while preserving intelligibility.

TEST EQUIPMENT

- 1. An audio oscillator (GE Model 4EX6A10)
- 2. A frequency modulation monitor
- 3. An output meter of a VTVM
- 4. GE Test Set Models 4EX3A10 or 4EX8K10

PROCEDURE

- Connect the audio oscillator and the meter across audio input terminals J5 (Green-Hi) and J6 (Black-Lo) on GE Test Set or across J1 (Mike High) and J2 (Mike Low) on the Exciter Board.
- 2. Apply a 0.75-volt signal at 1000 Hz to Test Set or across J1 and J2 on Exciter Board.
- 3. For transmitters without Channel Guard, set the MOD ADJUST (R8) for a 4.5-kilohertz swing with the deviation polarity which gives the highest reading as indicated on the frequency modulation monitor.
- 4. For transmitters with Channel Guard, set the Channel Guard MOD ADJUST (R25) for 0.75 kHz tone deviation. Remove the tone to the transmitter by unplugging leads to J8 and J8 on Exciter Board, or by switching to a non-Channel Guard frequency in multifrequency units. Next, apply a 0.75-volt signal at 1000 Hz and set MOD ADJUST (R8) for a 3.75 kHz deviation (4.5 kHz minus 0.75 kHz tone deviation).
- 5. For multi-frequency transmitters, set the deviation as described in Steps 3 and 4 on the channel producing the largest amount of deviation.

PA POWER INPUT

For FCC purposes, the PA power input can be determined by measuring the PA supply voltage and PA current, and using the following formula:

 $P_i = PA \text{ voltage } x PA \text{ current}$

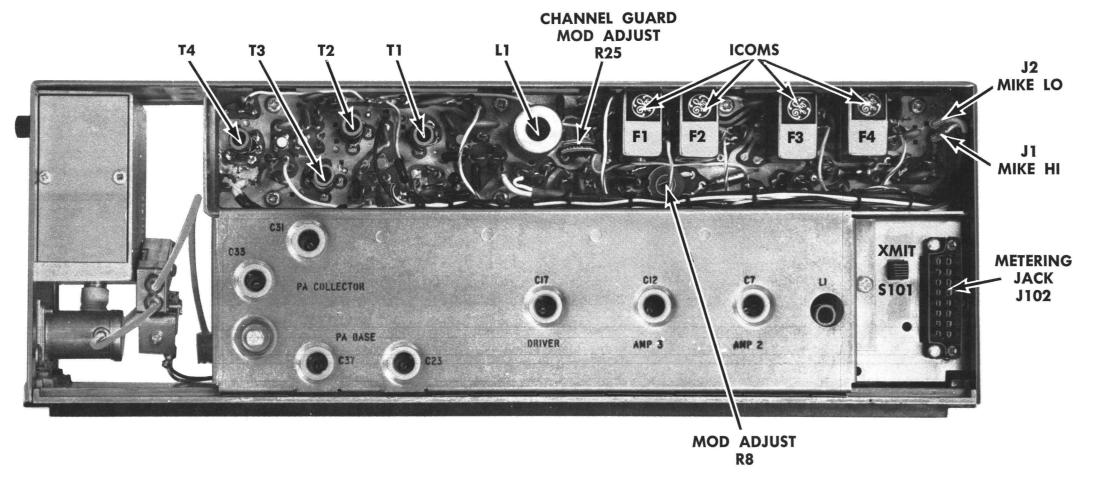
Where:

P; is the power input in watts,

PA voltage is measured with the GE Test Set in Position G on the 15 volt scale, and the polarity switch in (-) position.

PA current is measured with the Test Set in Position G in the Test 1 position, and with the HIGH SENSITIVITY button pressed (10 amperes full scale).

Example: P_i = 12.5 volts x 5.5 amperes - 68.75 watts



REDUCED BATTERY DRAIN

Most Royal Professional transmitters will deliver more than rated power output. Operating at more than rated output may cause the battery drain to increase beyond the rated value. In installations where it is desirable to operate at rated battery drain while maintaining or exceeding rated power output, make the following adjustments:

- 1. With the Test Set in Position G, press the HIGH SENSITIVITY button and check the PA current (10 amperes full scale). If the reading exceeds 4.6 amperes, turn C37 clockwise until the meter reads 4.6 amperes.
- 2. Re-adjust C17, C23, C31 and C33 for maximum power output.
- 3. Repeat steps 1 and 2 until maximum power output is obtained with 4.6 amperes of PA current.

TRANSMITTER ALIGNMENT

EQUIPMENT REQUIRED

- 1. GE Test Set Model 4EX3A10 (Revision A or later), or Model 4EX8K11.
- 2. A 50-ohm wattmeter connected to J103.

PRELIMINARY CHECKS AND ADJUSTMENTS

- 1. Place ICOM (s) in proper socket (ICOM frequency = operating frequency ÷ 12). Do not adjust ICOM trimmer.
- 2. Set the channel selector switch to the Fl position.
- 3. Turn the slugs in the Exciter coils L1, T1, T2, T3, T4 and PA coil L1 to the bottom of the coil. (In 132—150.8 MHz transmitters, preset the slugs in T1 and T2 to the center of the coil). Next, turn mica compression capacitors C7, C12, C17, C23, C31, C33 and C37 (on PA Board) all the way to the right (clockwise). Then set each capacitor two turns counterclockwise.
- 4. Connect the GE Test Set to Receiver Metering Jack J442 and check for +10 volts at Position J. If reading is not 10 volts, refer to the Power Regulator Outline Diagram and set R21 for +10 volts.
- 5. Connect GE Test Set to Metering Jack J102. Set the test polarity to + and set the range to the Test 1 (or 1-volt position for 4EX8K11).
- 6. All adjustments are made with the transmitter keyed. Unkey the transmitter between steps to avoid unnecessary heating.

TRANSMITTER ALIGNMENT PROCEDURE

STEP	METER POSITION	TUNING CONTROL	METER READING	PROCEDURE
				EXCITER BOARD
1.	A Mult1	L1 & T1	See Procedure	Carefully tune L1 for maximum meter reading. In 150.8—174 MHz transmitters, tune T1 for a small change in meter reading. In 132—150.8 MHz transmitters, tune T1 clockwise for first indication.
2.	B Amp-1	T1 & T2	See Procedure	Tune T1 for maximum meter reading. In 150.8—174 MHz transmitters, tune T2 for a dip in meter reading. In 132—150.8 MHz transmitters, tune T2 clockwise for the 1st dip in meter reading.
3.	C Mult2	T3, T2 & T4	See Procedure	Adjust T3 for maximum meter reading. Re-adjust T2 for maximum meter reading. Then adjust T4 for minimum meter reading.
			1	POWER AMPLIFIER
4.	D Mult3	L1 (PA) & T4	Maximum	Adjust L1 for maximum meter reading. Then re-adjust T4 and L1 for maximum meter reading.
5.	E Amp-2&3	C7	Maximum	Increase the capacity (clockwise) of C7 to the first indication. Then tune this response for maximum meter reading.
6.	Е	C12	Maximum	Adjust C12 clockwise for maximum meter reading.
7.	F Driver Ic	C17	Maximum	Adjust C17 for maximum meter reading.
8.	G PA Ic	C23 & C37	5 Amps	With the HIGH SENSITIVITY button on the GE Test Set pressed, turn C23 counterclockwise for maximum meter reading. Do not exceed a meter reading of 5 Amperes (10 Amperes full scale). If necessary, turn C37 clockwise to keep maximum reading of C23 at 5 Amperes.
9.	G	C12 & C17	Maximum	With the HIGH SENSITIVITY Button pressed, adjust C12 and C17 for maximum meter reading.
10.	G	C23 & C37	See Procedure	If the meter reading exceeds 5 Amperes after adjusting C12 and C17, repeat Step 8.
11.	I Rel. Power Output	C31 & C33	See Procedure	Adjust C31 for maximum RF power output (this may be fully clockwise), and then turn C31 slightly counterclockwise from maximum. Next, turn C33 clockwise for maximum meter reading, and then turn C33 slightly clockwise from maximum meter reading. Repeat these adjustments until maximum power output is obtained.
				Meter Position "I" indicates relative power output. Either the test meter (in Position "I") or Wattmeter may be used to tune for maximum power output.
12.	G	C23 & C37	4.6 Amps	With the HIGH SENSITIVITY button pressed, check for a meter reading of 5 Amperes. If reading exceeds 5 Amperes, repeat Step 8 to get meter reading as close as possible to 5 Amperes. If the reading is less than 5 Amperes, adjust both C23 and C37 for maximum meter reading.

FREQUENCY ADJUSTMENT LBI-3939

First, check the transmitter frequency to determine if any adjustment is required. The frequency should be checked with a frequency meter of counter having an accuracy of 0.4 partper-million (PPM), and with the ICOM module at $80^{\circ}F$ ($\pm 4^{\circ}F$) or $26.5^{\circ}C$ ($\pm 2^{\circ}C$) when possible. The ICOM temperature can be determined by taping a mercury thermometer to the side of the ICOM.

If an adjustment is required, use one of the following procedures:

If the ICOM is stabilized at $80\,^\circ F$, pry off the GE emblem and adjust the ICOM trimmer for correct transmitter operating frequency.

If the ICOM is not stabilized at $80^{\circ}F$, pry off the GE emblem and check for a color dot on the top of the can. This color dot indicates which correction curve to use in setting the unit on frequency (see Figure 7). Next, tape a thermometer to the ICOM and check the temperature when the thermometer is stabilized. Then proceed as shown in the following example:

- 1. Assume that the ICOM is marked with a green color dot and the temperature reading is 50°F. At that temperature, the green curve shown a correction factor of approximately +1.5 PPM. (At 132 MHz, 1 PPM is 132 Hz. At 174 MHz, 1 PPM is 174 Hz.)
- With a transmitter operating frequency of 150 MHz, adjust the ICOM trimmer for a reading of +225 Hz (+1.5 x 150) higher than the licensed operating frequency.
- 3. If a negative correction factor is obtained (at temperatures above $80\,^{\circ}\text{F}$), adjust the ICOM trimmer for the indicated PPM <u>lower</u> than the operating frequency.

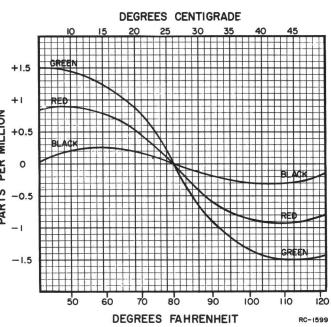


Figure 7 - ICOM Frequency Correction Curve

ALIGNMENT PROCEDURE

132—174 MHZ, 35-WATT TRANSMITTER MODELS 4ET85A10-21

Issue 3

LBI-3939

TEST PROCEDURES

you in servicing a transmitter that is operating-but not properly. Problems encountered could be low power output, low B plus, tone and voice devi- Transmitter Troubleshooting Procedure. Before ation, defective audio sensitivity and modulator adjust control set too high. By following the sequence of test steps starting with Step 1, the

These Test Procedures are designed to assist defect can be quickly localized. Once a defect is pin-pointed, refer to the "Service Check" and the additional corrective measures included in the starting with the Transmitter Test Procedures, be sure the transmitter is tuned and aligned to the proper operating frequency.

TEST EQUIPMENT REQUIRED

for test hookup as shown:

- 1. Wattmeter similar to: 2. VTVM similar to: 3. Audio Generator similar to: 4. Deviation Meter (with a
 - Bird # 43 Jones # 711N

Triplett # 850 Heath # 1M-21

GE Model 4EX6A10 or Heath # 1G-72

.75 kHz scale) similar to: Measurements # 140

Lampkin # 205A

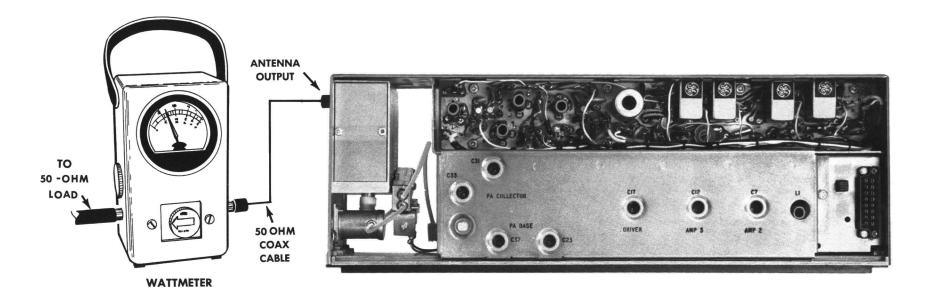
5. Multimeter similar to:

GE TEST SET MODEL 4EX3A10, MODEL 4EX8K11 or 20,000 ohms-per-volt voltmeter

STEP 1

POWER MEASUREMENT TEST PROCEDURE

1. Connect transmitter output to wattmeter as shown below:



2. Key transmitter and check wattmeter for minimum reading of 35 watts (132-162 MHz), or 30 watts (162-174 MHz).

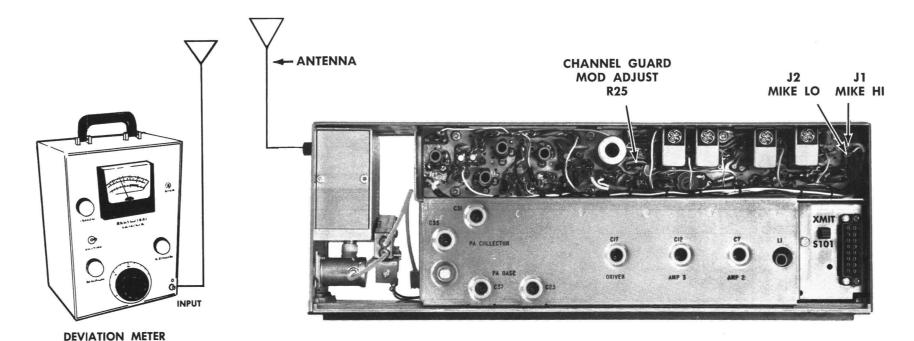
SERVICE CHECK

Refer to Service Hints on Transmitter Troubleshooting Procedure.

STEP 2

TONE DEVIATION WITH CHANNEL GUARD **TEST PROCEDURE**

1. Set up Deviation Meter and monitor output of transmitter as shown below:



- 2. Unplug the MIC HI terminal from Jl on Transmitter Exciter Board.
- 3. Key transmitter and check for 0.75-kHz deviation. If reading is low or high, adjust Channel Guard MOD ADJUST (R25) or a reading of 0.75-kHz.

NOTES:--The Channel Guard MOD ADJUST (R25) may be adjusted for deviations up to 1.0 kHz maximum for all tone frequencies.

- 1. On units supplied with Channel Guard, the Phase Modulator Tuning should be peaked carefully to insure proper performance. (Refer to Steps 1 in the Transmitter Alignment Chart).
- 2. The Tone Deviation Test Procedures should be repeated every time the Tone Frequency is changed.

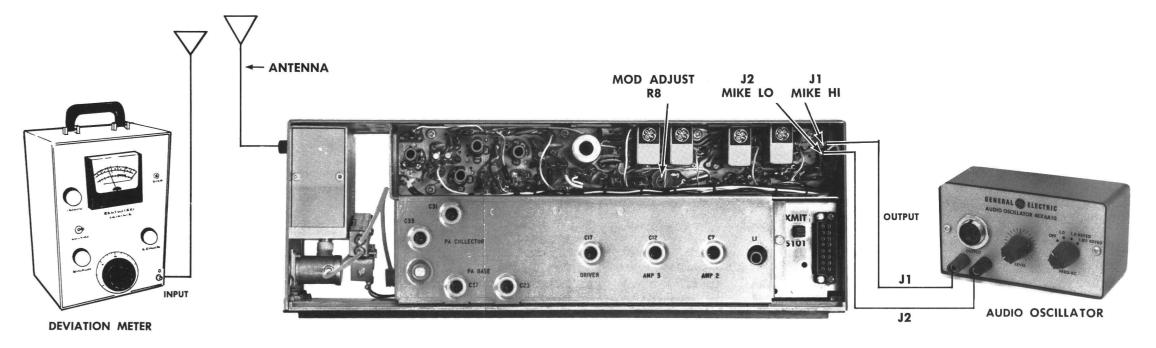


DEVIATION METER

STEP 3

VOICE DEVIATION AND SYMMETRY TEST PROCEDURE

- 1. Unplug the High and Low Mike leads from the Exciter Board Jacks Jl and J2.
- 2. Connect test equipment to transmitter as shown below:

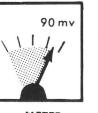


- 3. Set the generator output to 1.0 VOLTS RMS and frequency to 1 kHz.
- 4. Key the transmitter and adjust Deviation Meter to carrier frequency.
- 5. Deviation reading should be ± 4.5 kHz.
- 6. Adjust Modulation Adjust Control R8 until deviation reads 4.5 kHz on plus (+) or minus (-) deviation, whichever is greater. This adjustment should be made with the correct level of tone applied on Channel Guard transmitters.
- DEVIATION METER

NOTES: -- MASTR transmitters are adjusted for 4.5 kHz deviation at the factory. The factory adjustment will prevent the transmitter from deviating more than 5.0 kHz under the worst conditions of frequency, voltage and temperature.

If the deviation reading plus (+) or minus (-) differs by more than 0.5 kHz, check the following:

- 1. Recheck Step 1 as shown in the Transmitter Alignment Chart.
- 2. Check Audio Sensitivity by reducing generator output until deviation falls to 3.0 kHz. Voltage should be LESS than 100 millivolts.

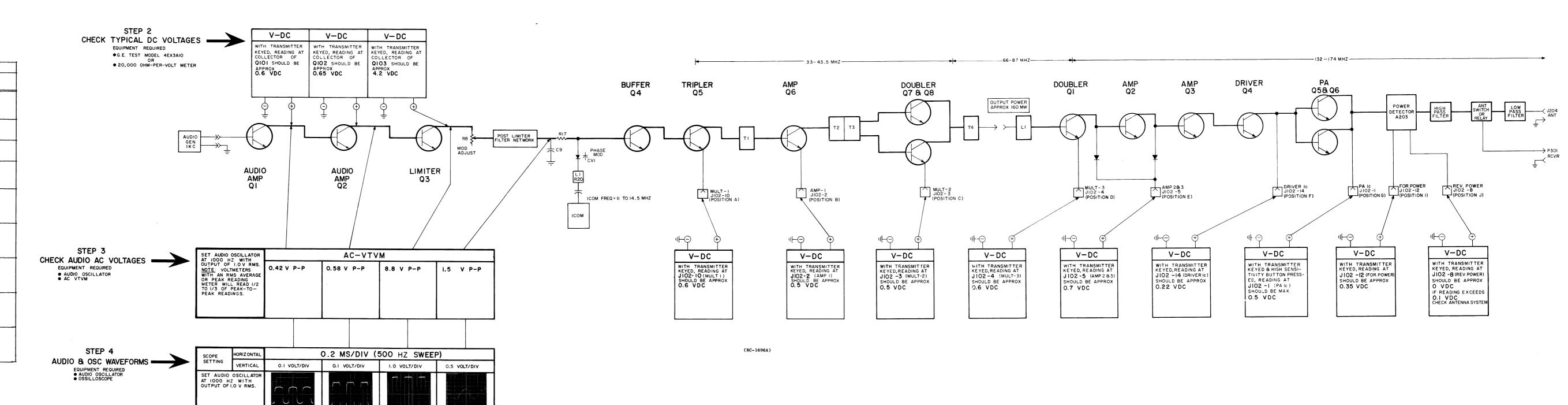


4.5 kHz

STEP 1 - QUICK CHECKS

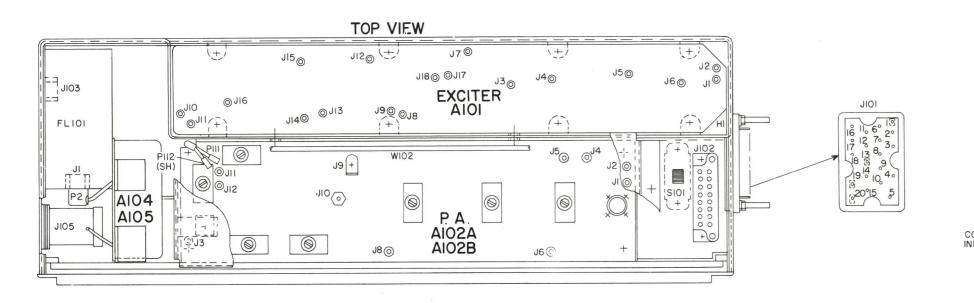
	Pro	bable Defective Stage					
Meter Position	High Meter Reading	Low Meter Reading	Zero Meter Reading				
A (MULT-1)	Q4 or Q5	Q4 or open L1	10-volt regulator, ICOM, CV1, or Q4, Q5				
B AMP	Q6, T2	Q6, T1	T1, Q6, T2				
C (MULT-2)	Q7, Q8, T4	Q7, Q8, T3	Q7, Q8, T3, T4				
D (MULT-3)	A102-Q1	Keyed 12.5 volts, T4 A102-Q1	Keyed 12.5 volts, A102-Q1				
E (AMP 2/3)	Q4	Q2, Q3, or protective circuits activated*	Keyed 12.5 volts, short circuit protector, A102-Q1				
F (DRIVER Ic)	Top Voltage limiter	Q4, or pro- tective cir- cuits acti- vated*	Keyed 12.5 volts, short circuit protector Q4				
G (PA Ic)	Mis-aligned PA. Check Alignment Procedure	Q5 or Q6, or protective circuits activated*	Keyed 12.5 volts, short circuit protector, Q5 or Q6				
I (Forward Power)	High power output. Check Alignment Procedure	Mis-aligned PA	NO POWER OUTPUT				
J (Reflected)	High VSWR- check antenna system and relay	LOW V					

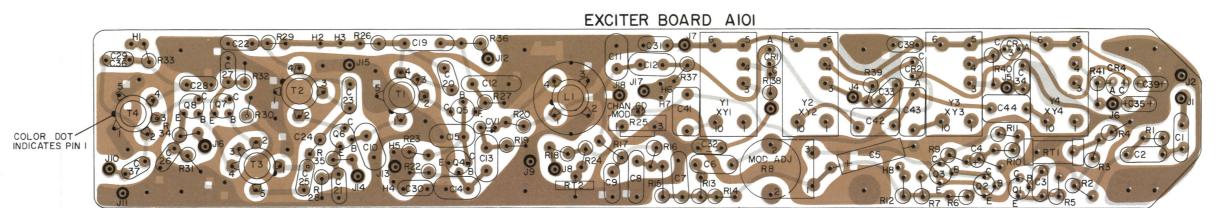
^{*}Refer to the power regulator Troubleshooting Procedure for check of protective circuits.



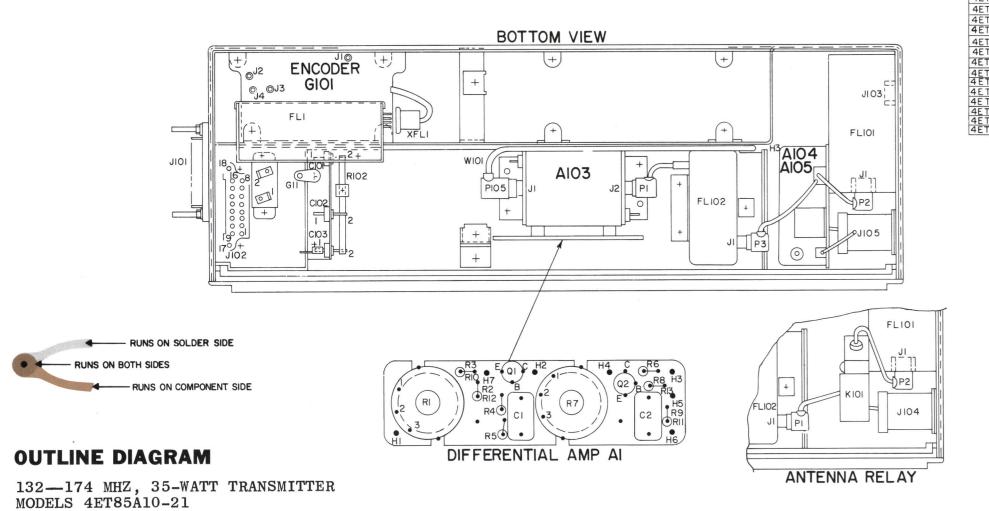
TROUBLESHOOTING PROCEDURE

132-174 MHZ, 35-WATT TRANSMITTER MODELS 4ET85A10-21

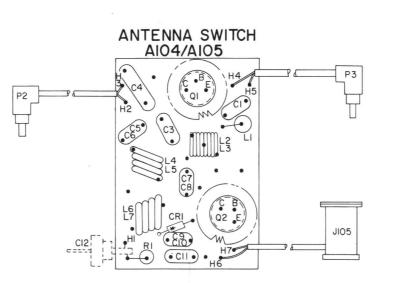


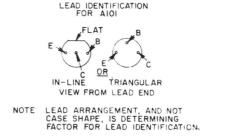


02939, Sh. 1, Rev. 1) 02939, Sh. 2, Rev. 1)

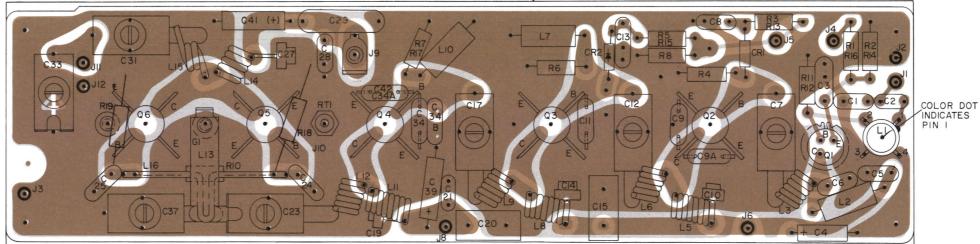


DEL NO.	FREQ. RANGE MHZ	NO. OF FREQ.	CHAN GUARD	ANT. REL AY	ANT. SWITCH
85AI0	132-150.8	1		X	
T85AII	150.8-174	1		Χ	
T85A14	132-150.8	MULTI-F		Χ	
T85AI5	150.8-174	MULTI-F		X	
T85A16	132-150.8	1	X	Χ	
T85A17	150.8-174		Х	X	
T85A20	132-150.8	MULTI-F	X	X	
T85A21	150.8 - 174	MULTI-F	X	X	
T85A30	132-150.8				X
185A31	150.8-174	1			X
T85A34	132-150.8	MULTI-F			X
T85A35	150.8-174	MULTI-F			X
T85A36	132-150.8	1	X		X
T85A37	150.8-174	1	X		X
T85A 40	132 - 150.8	MULTI-F	X		X
185A41	150.8-174	MULTI-F	X		X





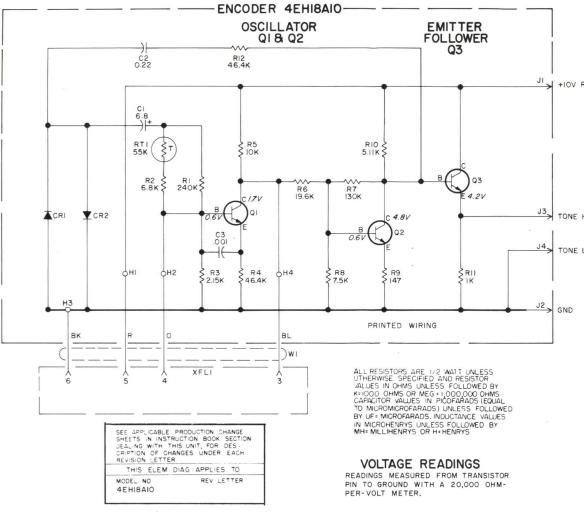




(19C311397, Sh. 1, Rev. 4) (19C311397, Sh. 2, Rev. 4)

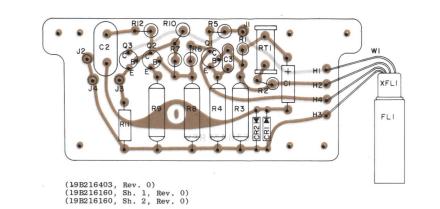
CHANNEL GUARD ENCODER MODEL 4EH18A10

SCHEMATIC DIAGRAM



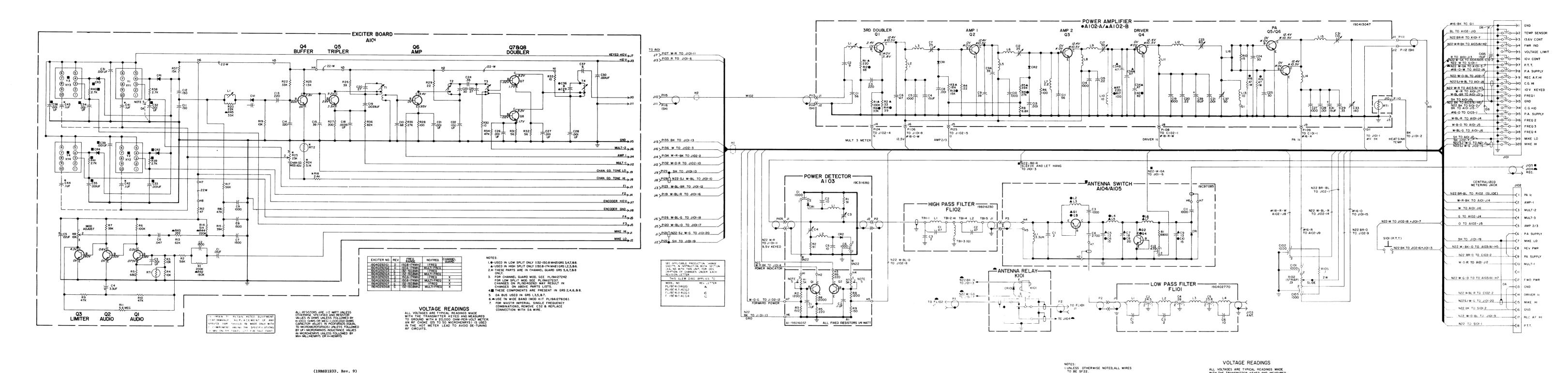
(19C311817, Rev. 1)

OUTLINE DIAGRAM



Issue 4

(19R621254, Rev. 5)



NOTES:

LUNCAGE READINGS

ALL RESISTORS ARE 1/2 WATT UNLESS
TO BE SF22.

ALL VOLTAGES ARE TYPICAL READINGS MADE
OF HERWISE SPECIFIED AND RESISTOR
OF HERWISE SPECIFIED AND RESISTOR
OF HERWISE SPECIFIED AND RESISTOR
AUSED IN 150,8-174 MHZ ONLY
SERVICE PART SHOULD BE MADE ONLY MATTER ADDING WITH A STERISK (K) ARE
TO MOROMICHOPARADS) UNLESS FOLLOWED BY
A COMPONENT HAVING THE SPECIFICATIONS
SERVICE PART SHOULD BE MADE ONLY WITH AN ASTERISK (K) ARE
TO MOROMICHOPARADS (EQUIDED
BY UF- MICROPARADS, INDUCTANCE VALUES
SHOWN ON THE PARTS LIST FOR THAT PART.

SHOWN ON THE PARTS LIST FOR THAT PART.

NOTES:

LU VOLTAGE READINGS MADE
WITH AT READINGS MADE
WITH THE TRANSMITTER KEYED AND MEASURED
TO GROUND WITH A SUBJECT
OF HEAD TO NOTE THE LEAD TO VOLT METER.
A USED IN 190413140G3 8 G4 ONLY

NOTES:

LU VOLTAGES ARE TYPICAL READINGS MADE
WITH THE TRANSMITTER KEYED AND METER.
A USED IN 190413140G3 8 G4 ONLY

TO RETAIN RATED DOLLY METER.
A USED IN 190413140G3 8 G4 ONLY

NOTES:

LU VOLTAGE READINGS MADE
WITH THE TRANSMITTER KEYED AND METER.
A USED IN 190413140G3 8 G4 ONLY

TO RETAIN RATED DIVID WITH THE TRANSMITTER KEYED AND METER.
A USED IN 190413140G3 8 G4 ONLY

NOTES:

LU VOLTAGES ARE TYPICAL READINGS MADE
WITH THE TRANSMITTER KEYED AND METER.
A USED IN 190413140G3 8 G4 ONLY

TO RETAIN REPROVED TO THE TRANSMITTER KEYED AND METER.
A USED IN 190413140G3 8 G4 ONLY

TO RETAIN THE TRANSMITTER KEYED AND METER.
A USED IN 190413140G3 8 G4 ONLY

TO RETAIN THE TEADING MADE

A USED IN 190413140G3 8 G4 ONLY

TO RETAIN TEMP RISES TO 50°C.
AS THE HEATSINK TEMP RISES TO 50°C.

SCHEMATIC DIAGRAM
—174 MHZ, 35-WATT TRANSMITTER

132—174 MHZ, 35-WATT TRANSMITTER MODELS 4ET85A10-21

(19R621236, Rev. 19)

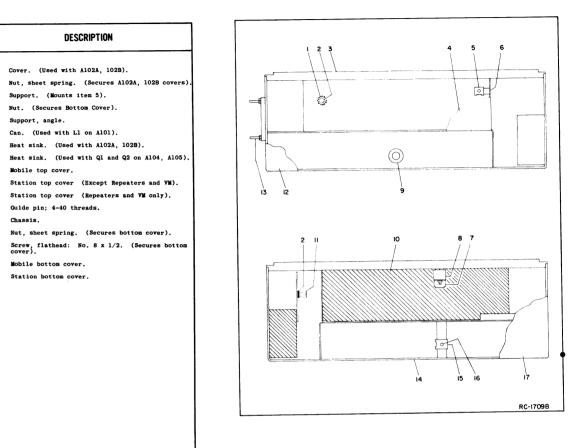
Issue 8

		PARTS LIST
		LBI-3919D
	1	32-174 MHz TRANSMITTER
	MODELS MODELS	S 4ET85A10-21 ANTENNA RELAY S 4ET85A30-41 ANTENNA SWITCH
SYMBOL	GE PART NO.	DESCRIPTION
A101		EXCITER BOARD ASSEMBLY 19D402921
		G1 1 FREQUENCY HIGH SPLIT G2 MULTI-FREQUENCY-HIGH SPLIT G3 1 FREQUENCY LOW SPLIT G4 MULTI-FREQUENCY LOW SPLIT G5 1 FREQUENCY-HIGH SPLIT CHANNE G6 MULTI-FREQUENCY-HIGH SPLIT CHANNEL G7 1 FREQUENCY LOW SPLIT CHANNEL G8 MULTI-FREQUENCY-LOW SPLIT CHANNEL
		CAPACITORS
C1 C2	19A116080P1 7491395P111	Polyester: 0.01 \(\mu f \pm 20\%, \) 50 VDCW. Ceramic disc: 1500 pf \(\pm 10\%, \) 500 VD
сз	494481P111	RMC Type JL. Ceramic disc: 1000 pf ±20%, 1000 V RMC Type JF Discap.
C4	5496267P9	RMC Type 3r Discap. Tantalum: 3.3 μf ±20%, 15 VDCW; si Type 150D.
C5	5496267P10	Tantalum: 22 μf ±20%, 15 VDCW; sim Type 150D.
C6	19A116080P5	Polyester: 0.047 µf ±20%, 50 VDCW.
C7 and C8	7491395P111	Ceramic disc: 1500 pf ±10%, 500 VD RMC Type JL.
C9	7491395P109	Ceramic disc: 1000 pf ±10%, 500 VE RMC Type JL.
C10	5493366P68K	Mica: 68 pf ±10%, 100 VDCW; sim to Electro Motive Type DM-15.
C11	5493366P150J	Mica: 150 pf ±5%, 100 VDCW; sim to Electro Motive Type DM-15.
C12	5493366P150K	Mica: 150 pf ±10%, 100 VDCW; sim t Electro Motive Type DM-15.
C13 and C14	7489162P135	Silver mica: 220 pf ±10%, 500 VDCW Electro Motive Type DM-15.
C15	7489162P117	Silver mica: 39 pf ±10%, 500 VDCW; Electro Motive Type DM-15.
C16*	5494481P111	Ceramic disc: 1000 pf ±20%, 1000 V RMC Type JF Discap. Added by REV A by REV B.
C18 and C19	5494481P129	Ceramic disc: 3900 pf ±20%, 1000 V RMC Type JF Discap.
C20	5496219P249	Ceramic disc: 27 pf ±5%, 500 VDCW, -80 PPM.
C21	19Al16655Pl9	Ceramic disc: 1000 pf ±20%, 1000 V
C22*	7489162P127	Silver mica: 100 pf ±10%, 500 VDCW Electro Motive Type DM-15.
		In REV A and earlier:
	5494481P111	Ceramic disc: 1000 pf ±20%, 1000 V RMC Type JF Discap.
C23*	54962190250	Companie dies. 20 mf +EØ EOO VDCW

		PARTS LIST	SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION		SYM
	1:	LBI-3919D 32-174 MHz TRANSMITTER	C29+	5496219P234	Ceramic disc: 3.0 pf ±0.25 pf, 500 VDCW, temp coef -80 PPM.	R18	3R77P242J	Composition: 2400 ohms ±5%, 1/2 w.	C6	19A116656P47K1	Ceramic disc: 47 pf ±10%, 500 VDCW, temp coef -150 PPM.		
	MODELS MODELS	4ET85A10-21 ANTENNA RELAY 4ET85A30-41 ANTENNA SWITCH			In REV C and earlier:	R19 R20	3R77P103K 3R77P223K	Composition: 10,000 ohms ±10%, 1/2 w. Composition: 22,000 ohms ±10%, 1/2 w.	C7	19B209408P102	Variable, mica: 4 to 25 pf, 400 VDCW.		1
				5496219P236	Ceramic disc: 5.0 pf ±0.25 pf, 500 VDCW, temp coef -80 PPM.	R22	3R77P333K	Composition: 33,000 ohms ±10%, 1/2 w.	C8	19A116655P19	Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.		
			C30	19A116655P19	Ceramic disc: 1000 pf ±20%, 1000 VDCW;	R23	3R77P152K	Composition: 1500 ohms ±10%, 1/2 w.	C9 and	19A116656P39K1	Ceramic disc: 39 pf ±10%, 500 VDCW, temp coef -150 PPM.		J
30L	GE PART NO.	DESCRIPTION	C31	5494481P111	sim to RMC Type JF Discap. Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to	R24	3R77P512J	Composition: 5100 ohms ±5%, 1/2 w.	C9A				•
			thru C35		RMC Type JF Discap.	R25	19B209358P107	Variable, carbon film: approx 75 to 25,000 ohms ±10%, 0.25 w; sim to CTS Type X-201.	C10*	5493392P107	Ceramic, stand off: 1000 pf +100% -0%, 500 VDCW; sim to Allen-Bradley Type SS5D.		
		EXCITER BOARD ASSEMBLY 19D402921	C36	5496219P239	Ceramic disc: 8.0 pf ±0.25 pf, 500 VDCW, temp coef -80 PPM.	R26	3R77P390K	Composition: 39 ohms ±10%, 1/2 w.	1		In 19D413140G3 earlier than REV A: In 19D413140G4 of REV A and earlier:		
		G1 1 FREQUENCY HIGH SPLIT G2 MULTI-FREQUENCY-HIGH SPLIT	C37	19A116656P6J8	Ceramic disc: 6 pf ±5%, 500 VDCW, temp coef	R27 R28	3R77P201J 3R77P101K	Composition: 200 ohms ±5%, 1/2 w.		7484398P4	Silver mica: 500 pf ±10%, 500 VDCW; sim to Underwood Type J-1-HF.	Π	1
	:	G3 1 FREQUENCY LOW SPLIT G4 MULTI-FREQUENCY LOW SPLIT	C38	5494481P111	Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to	R29	3R77P220K	Composition: 100 ohms ±10%, 1/2 w. Composition: 22 ohms ±10%, 1/2 w.	C11	19A116656P56K1	Ceramic disc: 56 pf ±10%, 500 VDCW, temp coef	Ш	,
		G5 1 FREQUENCY-HIGH SPLIT CHANNEL GUARD G6 MULTI-FREQUENCY-HIGH SPLIT CHANNEL GUARD G7 1 FREQUENCY LOW SPLIT CHANNEL GUARD	and C39		RMC Type JF Discap.	R30	3R77P100K	Composition: 10 ohms ±10%, 1/2 w.	C12	19B209408P102	Variable, mica: 4 to 25 pf, 400 VDCW.	Ш	:
		G8 MULTI-FREQUENCY-LOW SPLIT CHANNEL GUARD	C41 thru	19A116080P7	Polyester: 0.1 μf ±20%, 50 VDCW.	R31 and	3R77P560K	Composition: 56 ohms ±10%, 1/2 w.	C13	19A116655P19	Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to	Ш	,
			C44		210220 412 2202122	R32 R33	3R77P100K	G	C14*	5493392P107	RMC Type JF Discap. Ceramic. stand off: 1000 pf +100% -0%. 500	Π	1
	19A116080P1	Polyester: 0.01 µf ±20%, 50 VDCW.	CR1	19A115603P1	DIODES AND RECTIFIERS Silicon.	R33	3R77P100K 3R77P473K	Composition: 10 ohms ±10%, 1/2 w. Composition: 47,000 ohms ±10%, 1/2 w.			Ceramic, stand off: 1000 pf +100% -0%, 500 VDCW; sim to Allen-Bradley Type SSSD.	Π	
	7491395P111	Ceramic disc: 1500 pf ±10%, 500 VDCW; sim to RMC Type JL.	thru CR4			R35*	3R77P273K	Composition: 27,000 ohms ±10%, 1/2 w.			In 19D413140G3 earlier than REV A: In 19D413140G4 of REV A and earlier:		
	494481P111	Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.	CV1	5495769P9	Varactor, silicon: 33 µf ±10% at 4 VDC; sim to Pacific Semiconductor Varicap Type V-596.			In REV A and earlier:		7484398P4	Silver mica: 500 pf ±10%, 500 VDCW; sim to Underwood Type J-1-HF.	Π	
	5496267P9	Tantalum: 3.3 µf ±20%, 15 VDCW; sim to Sprague					3R77P473K	Composition: 47,000 ohms ±10%, 1/2 w.	C15	19A116080P9	Polyester: 0.22 µf ±20%, 50 VDCW.	Π	
	5496267P10	Type 150D. Tantalum: 22 µf ±20%, 15 VDCW; sim to Sprague	Jì	4033513P4	JACKS AND RECEPTACLES Contact, electrical: sim to Bead Chain L93-3.	R36 R37	3R77P823K 3R77P153K	Composition: 82,000 ohms ±10%, 1/2 w. Composition: 15,000 ohms ±10%, 1/2 w.	C17	19B209408P103	Variable, mica: 7 to 50 pf, 400 VDCW.		
		Type 150D.	thru J18	403331324	Contact, electrical: Sim to Bead Chain 193-3.	R38	3R77P272K	Composition: 2700 ohms ±10%, 1/2 w.	C19*	5493392P107	Ceramic, stand off: 1000 pf +100% -0%, 500 VDCW; sim to Allen-Bradley Type SS5D.		
	19A116080P5 7491395P111	Polyester: 0.047 µf ±20%, 50 VDCW. Ceramic disc: 1500 pf ±10%, 500 VDCW; sim to			INDUCTORS	thru R41	:	, , , ,			In 19D413140G3 earlier than REV A: In 19D413140G4 of REV A and earlier:	Ш	
1		RMC Type JL.	LI	19D402808G30	Coil. Includes tuning slug 5491798P2.					7484398P4	Silver mica: 500 pf ±10%, 500 VDCW; sim to		
	7491395P109	Ceramic disc: 1000 pf ±10%, 500 VDCW; sim to RMC Type JL.			TRANSISTORS	RT1	5490828P40	Thermistor: 10,000 ohms ±10%, color code red/white; sim to Globar Type 783-H.	C20	19A116080P9	Underwood Type J-1-HF. Polyester: 0.22 µf ±20%, 50 VDCW.		
0	5493366P68K	Mica: 68 pf ±10%, 100 VDCW; sim to	Q1 thru	19A115889P1	Silicon, NPN.	RT2	19C300048P8	Disc: 2500 ohms ±10%; sim to GE 4D.	C21	19A116655P19	Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to	11	
,	5493366P150J	Electro Motive Type DM-15. Mica: 150 pf ±5%, 100 VDCW; sim to	Q3						C23+	19B209408P204	RMC Type JF Discap. Variable, mica: 16 to 90 pf, 400 VDCW.	Ш	
		Electro Motive Type DM-15.	Q4 Q5	19A115330P1 19A115328P1	Silicon, NPN. Silicon, NPN.	Tl	19D402808G32	Coil. Includes tuning slug 5491798P2.			In 19D413140G3 of REV A and earlier:	Ш	
2	5493366P150K	Mica: 150 pf ±10%, 100 VDCW; sim to Electro Motive Type DM-15.	and Q6			T2	19D402808G31	Coil, Includes tuning slug 5491798P2.		19B209408P203	In 19D413140G4 of REV B and earlier: Variable, mica: 7 to 50 pf, 400 VDCW.		
3 d	7489162P135	Silver mica: 220 pf ±10%, 500 VDCW; sim to Electro Motive Type DM-15.	Q7* and	19A116201P1	Silicon, NPN.	T3	19D402808G33 19D402808G34	Coil. Includes tuning slug 5491798P3. Coil. Includes tuning slug 5491798P5.	C24	19A116656P30J1	Ceramic disc: 30 pf ±5%, 500 VDCW, temp coef	11	
4	7489162P117	Silver mica: 39 pf ±10%, 500 VDCW; sim to	Q8*		In REV B and earlier:				and C25		-150 PPM.	Ш	
		Electro Motive Type DM-15.		19A116059P1	Silicon, NPN.			OSCILLATORS When reordering, specify ICOM Frequency.	C27*	5493392P107	Ceramic, stand off: 1000 pf +100% -0%, 500 VDCW; sim to Allen-Bradley Type SS5D.	Ш	
*	5494481P111	Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap. Added by REV A. Deleted by REV B.			RESISTORS			ICOM Frequency = operating frequency + 12.			In 19D413140G3 earlier than REV A: In 19D413140G4 of REV A and earlier:	Π	
В	5494481P129	Ceramic disc: 3900 pf ±20%, 1000 VDCW; sim to	R1	3R77P204J	Composition: 0.20 megohm ±5%, 1/2 w.	thru Y4	4EG25A11	Integrated Circuit Oscillator Module (ICOM).		7484398P4	Silver mica: 500 pf ±10%, 500 VDCW; sim to		
9		RMC Type JF Discap.	R2	3R77P562K	Composition: 5600 ohms ±10%, 1/2 w.		19D413070P1	Cap, decorative.	C28	19A116655P19	Underwood Type J-1-HF.	Ш	
•	5496219P249	Ceramic disc: 27 pf ±5%, 500 VDCW, temp coef -80 PPM.	R3 and R4	3R77P103J	Composition: 10,000 ohms ±5%, 1/2 w.				1 628	194110055919	Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.	Ш	
ι	19Al16655P19	Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to	R5	3R77P681K	Composition: 680 ohms ±10%, 1/2 w.	XY1 thru	19B216043G1	Socket.	C29 C31	19A116080P10	Polyester: 0.33 µf ±20%, 50 VDCW. Variable, mica: 24 to 110 pf, 400 VDCW.		
2*	7489162P127	RMC Type JF Discap. Silver mica: 100 pf ±10%, 500 VDCW; sim to	R6	3R77P104K	Composition: 0.10 megohm ±10%, 1/2 w.	XY4			C31	19B209408P105 19B209408P6	Variable, mica: 24 to 110 pr, 400 VDCW.		
		Electro Motive Type DM-15.	R7	3R77P393K	Composition: 39,000 ohms ±10%, 1/2 w.	A102A and		POWER AMPLIFIER A102A 19D413047G2	C34	19A116656P47K1	Ceramic disc: 47 pf ±10%, 500 VDCW, temp coef		
	5494481P111	In REV A and earlier: Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to	R8	19B209358P6	Variable, carbon film: approx 75 to 10,000 ohms ±20%, 0.25 w; sim to CTS Type U-201.	A102B		A102B 19D413047G1 (Part of 19D413140)	and C34A		-150 РРЖ.		
.	5496219P250	RMC Type JF Discap.	R9 and	3R77P473J	Composition: 47,000 ohms ±5%, 1/2 w.				C34B*	19A116656P47K1	Ceramic disc: 47 pf ±10%, 500 VDCW, temp coef -150 PPM. Added to 19D41340G4 by REV A.		
"	34802189230	Ceramic disc: 30 pf ±5%, 500 VDCW, temp coef -80 PPM.	R10 R11	3R77P565J	Composition: 5.6 megohms ±5%, 1/2 w.	C1	19A116656P56J1	Ceramic disc: 56 pf ±5%, 500 VDCW, temp coef	C37	19B209408P103	Variable, mica: 7 to 50 pf, 400 VDCW.	Ш	
	E4060107040	In REV A and earlier:	R12	3R77P470K	Composition: 47 ohms ±10%, 1/2 w.	C2	19A116656P9K1	Ceramic disc: 9.0 pf ±10%, 500 VDCW, temp coef	C39	5496267P14	Tantalum: 15 µf ±20%, 20 VDCW; sim to Sprague Type 150D.		
	5496219P249	Ceramic disc: 27 pf ±5%, 500 VDCW, temp coef -80 PPM.	R13	3R77P623J	Composition: 62,000 ohms ±5%, 1/2 w.	СЗ	7489162P135	-150 PPM.	C41	5496267P14	Tantalum: 15 µf ±20%, 20 VDCW; sim to Sprague Type 150D,	Π	
<u>.</u>	5491601P110	Phenolic: 0.36 pf ±5%, 500 VDCW.	R14	3R77P513J	Composition: 51,000 ohms ±5%, 1/2 w.			Silver mica: 220 pf ±10%, 500 VDCW; sim to Electro Motive Type DM-15.	C42	19A116656P82K1	Ceramic disc: 82 pf ±10%, 500 VDCW, temp coef		
'	5496219P249	Ceramic disc: 27 pf ±5%, 500 VDCW, temp coef -80 PPM.	R15 R16	3R77P393J	Composition: 39,000 ohms ±5%, 1/2 w.	C4	5496267P14	Tantalum: 15 µf ±20%, 20 VDCW; sim to Sprague Type 150D.			-150 PPM.		
u	19Al16655P19	Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.	R17	3R77P473J 3R77P563K	Composition: 47,000 ohms ±5%, 1/2 w. Composition: 56,000 ohms ±10%, 1/2 w.	C5	19A116655P19	Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.			DIODES AND RECTIFIERS		
•					, — ,				CR1 and CR2	19A115250P1	Silicon.		
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BOL GE PART NO.	DESCRIPTION
	JACKS AND RECEPTACLES
1 4033513P4 hru 6	Contact, electrical: sim to Bead Chain L93-3.
8 4033513P4	Contact, electrical: sim to Bead Chain L93-3.
9 4033284P2	Contact, electrical: sim to Alcon 3-1215.
10	(Part of RT1).
11 4033513P4 ind 12	Contact, electrical: sim to Bead Chain L93-3.
.1 19D402808G21	Coil. Includes tuning slug 5491798P2.
.2 7488079P33	Choke, RF: 1 µh ±10%, 0.15 ohms DC res max; sim to Jeffers 4412-5K.
.3 19B216275P1	Co11.
.5 19B216275P2	Coil.
.6 19B216275P1	Co11.
.7 7488079P8	Choke, RF: 2.20 µh ±10%, 1.00 ohms DC res max; sim to Jeffers 4411-12K.
.8 19B216275P2	Coil,
.9 19B216275P1	Coil.
.10 7488079P43	Choke, RF: 10.0 µh ±10%, 0.30 ohms DC res max; sim to Jeffers 4422-4K.
L11 19B216275P2	Coil.
L12 19B216275P1	Coil,
L13 7488079P61	Choke, RF: 10 µh ±10%, 2 ohms DC res max; sim to Jeffers 4414-12K.
.14 19B216275P3	Coil.
.15 19B216275P4	Coil.
.16 19A122864P1	Co11.
19A116016P1	Silicon, NPN.
2 19A116029P1	Silicon, NPN.
3 19A116029P2	Silicon, NPN.
4 19A116029P4	Silicon, NPN.
5 19A116029P3 nd 6	Silicon, NPW.
	RESISTORS
R1 3R77P104K R2 3R77P330K	Composition: 0.10 megohm ±10%, 1/2 w. Composition: 33 ohms ±10%, 1/2 w.
R3 3R77P183J	Composition: 33 ohms ±10%, 1/2 w. Composition: 18,000 ohms ±5%, 1/2 w.
R4 3R77P220K	Composition: 22 ohms ±10%, 1/2 w.
5 3R77P393J	Composition: 39,000 ohms ±5%, 1/2 w.
R6 3R77P101K	Composition: 100 ohms ±10%, 1/2 w.
R7 3R77P221K	Composition: 220 ohms ±10%, 1/2 w.
R8 3R77P682J	Composition: 6800 ohms ±5%, 1/2 w.
R10 3R77P150K	Composition: 15 ohms ±10%, 1/2 w.
R11 3R77P221K	Composition: 220 ohms ±10%, 1/2 w.
R12 3R77P680K	Composition: 68 ohms ±10%, 1/2 w.
R13 3R77P153J	Composition: 15,000 ohms ±5%, 1/2 w.
R14 3R77P390K R15 3R77P273K	Composition: 39 ohms ±10%, 1/2 w.
R16 3R77P273K	Composition: 27,000 ohms ±10%, 1/2 w. Composition: 33,000 ohms ±10%, 1/2 w.
R17 3R77P101K	Composition: 33,000 chas ±10%, 1/2 w. Composition: 100 chas ±10%, 1/2 w.
R18* 3R78P470K	Composition: 47 ohms ±10%, 1 w. Added to 19D413140Gl by REV A.

				<u></u>							_
SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	DESCRIPTION	SYMBOL	GE PART NO.	L
		THERMISTORS	C7	19C300685P316	Ceramic disc: 18 pf ±2%, 500 VDCW; temp coef			JACKS AND RECEPTACLES	4	19B216232G1	
RT1	19A122944G1	Thermistor assembly. Includes (J10) 4033513P14 electrical contact.	C8	19C300685P318	-150 PPM. Ceramic disc: 20 pf ±2%, 500 VDCW; temp coef	J101	19C303426G1	Connector: 20 pin contacts.	5	7160861P16	
		POWER DETECTOR	C9	19C300685P212	-150 PPM. Ceramic disc: 13 pf ±2%, 500 VDCW; temp coef	J102 J104	19B205689G1	Connector: 18 pin contacts. (Part of K101).	6 7	19A122805G1 19A127176P1	
A103		19C311680G1 (Part of 19D413140)			-80 PPM.	0.00			8	4036921P2	
A1		COMPONENT BOARD 19B216032G1	C10	19C300685P214	Ceramic disc: 15 pf ±2%, 500 VDCW; temp coef -80 PPM.	K101	19B205631G1	Relay assembly. Includes Pl, P2 and J104.	9	19A122826P1	
			C11	5494481P112	Ceramic disc: 1000 pf ±10%, 1000 VDCW; sim to RMC Type JF Discap.				10	19C311279P1 4035439P4	l
cı	19A116080P7		C12	5493392P10	Ceramic, feed-thru: 470 pf ±20%, 500 VDCW; sim to Allen Bradley Type FA5C.	P105			12	19C303396G1	
and C2					DIODES AND RECTIFIERS	P106	4029840P1	Contact, electrical: sim to AMP 41854.		19C303495G8	
		TRANSISTORS	CR1	19A115250Pl	Silicon.	P108	4029840P1	Contact, electrical: sim to AMP 41854.		19C303673G3	١
Q1 and	19A115123P1	Silicon, NPN; sim to Type 2N2712.			INDIGEORG	P109	19B209151P1	Terminal, solderless.	13	19A121676P1 19B205206G1	
Q2		resistors	Lı	7488079P10	INDUCTORS	P110 P111	4029840P6	Contact, electrical: sim to AMP 12080-0. (Part of W101).	15	7160861P4	
R1	19A115681P2	Variable, wirewound: 5000 ohms ±20%, 3 w; sim			sim to Jeffers 4421-1K.	and P112		,	16	N115P1508C13	1
		to CTS Series 115.	L2*	19B216005P2	Coil.	P113		(Part of W102).	17	19C303396G3	ı
R2 R3	3R152P122J	Composition: 1200 ohms ±5%, 1/4 w.		19B216005P14	In REV B and earlier: Coil.	thru P116				19C303495G7	1
R3 R4	3R152P151J 3R152P202J	Composition: 150 ohms ±5%, 1/4 w. Composition: 2000 ohms ±5%, 1/4 w.	L3	19B216005P13	Co11.	Pl19 thru	4029840P2	Contact, electrical: sim to Amp 42827-2.			
R5	3R152P221J	Composition: 220 ohms ±5%, 1/4 w.	1.4	19B216005P8	Coil.	P121					1
R6	3R152P221K	Composition: 220 ohms ±10%, 1/4 w.	L5	19B216005P7	Coil.	P122 P123	4029840P1	Contact, electrical: sim to AMP 41854.			
R7	19A115681P2	Variable, wirewound: 5000 ohms ±20%, 3 w; sim to CTS Series 115.	L6	19B216005P8	Coil.	thru Pl28	4029840P2	Contact, electrical: sim to Amp 42827-2.			l
28	3R152P122J	Composition: 1200 ohms ±5%, 1/4 w.	L7	19B216005P7	Coil.	P1 29	4029840P1	Contact, electrical: sim to AMP 41854.	İ		
R9	3R152P151J	Composition: 150 ohms ±5%, 1/4 w.			JACKS AND RECEPTACLES	P132	4029840P2	Contact, electrical: sim to Amp 42827-2.	1		
			J105	19B216515G1	Connector. Includes the following:	thru P136					
C1	5493392P7			7104941P4	Jack, phono: Mica-filled phenolic or ceramic, 350 VRMS max operating; sim to Cinch 14H12699.			RESISTORS	1		
"		VDCW; sim to Allen Bradley Type FA5C.		19A121436P1	Cap.	R102	19A127073P1	Slide.			1
C2	5496219P41	Ceramic disc: 10 pf ±5%, 500 VDCW, temp coef 0 PPM.		19A177228P1	Hood.	R105	19B209022P89	Wirewound: 0.1 ohm ±5%, 2 w; sim to IRC Type BWH.			
C5	5496219P41	Ceramic disc: 10 pf ±5%, 500 VDCW, temp coef 0 PPM.	1					SWITCHES			
C6	5493392P7	Ceramic, feed-thru: 1000 pf +100%-0%, 500 VDCW; sim to Allen Bradley Type FASC.	P2 and P3	5491689P56	RF: 500 VDC. Includes 12 inch cable (19B209044P19).	8101	4031922P1	Push: SPST, normally open, momentary contact, .50 amp at 12 VDC; sim to Stakepole Type S3-15.			
		DIODES AND RECTIFIERS			TRANSISTORS						ı
CR1 and CR2	19A115250P1	Silicon.	Q1 * and	19A116179P1	Silicon, NPN. Deleted in 19D413140G3 by REV C.	W101		CABLE ASSEMBLY 19A121948G3			1
CR2			Q2* Q3*	19A116179P2	Silicon, NPN. Added to 19D413140G3 by REV C.	1]		1	ļ	
л	7104941P16	JACKS AND RECEPTACLES Jack, phono type: coaxial.	and Q4+	13411017372	billeon, NPN. Added to 15D41514005 by REV C.	P105	5491689P56	RF Cable assembly: approx 12 inches long with	1	į	
and J2					RESISTORS		400004000	plug molded on one end.			
		RESISTORS	Rl	3R77P682K	Composition: 6800 ohms ±10%, 1/2 w.	P111 P112	4029840P2 4029840P1	Contact, electrical: sim to Amp 42827-2. Contact, electrical: sim to AMP 41854.			
R1 and	3R77P910J	Composition: 91 ohms ±5%, 1/2 w.						·			
R2			1		CHASSIS AND PA ASSEMBLY 19D413140G1 132-150,8 MHz REV A	W102		CABLE ASSEMBLY 198216429G1			
Al04 and		ANTENNA SWITCH 19C317078Gl 150-174 MHz			19D413140G2 150.8-174 MHz 19D413140G3 132-150.8 MHz REV B 19D413140G4 150.8-174 MHz REV C			PLUGS			
A105		19C317078G2 132-150 MHz (Part of 19D413140)	j		·	P113	4029840P2	Contact, electrical: sim to Amp 42827-2.			
			C101	5493392P7	Compute food above 1000 of 1000 of 500	P114	4029840P1	Contact, electrical: sim to AMP 41854.			
C1	19C301468P233		thru C103	J173332F1	Ceramic, feed-thru: 1000 pf +100%-0%, 500 VDCW; sim to Allen Bradley Type FA5C.	P115	4029840P2	Contact, electrical: sim to Amp 42827-2.			
		-80 PPM.	C105	5496267P14	Tantalum: 15 µf ±20%, 20 VDCW; sim to Sprague	P116	4029840Pl	Contact, electrical: sim to AMP 41854.			
C3	5494481P112	Ceramic disc: 1000 pf ±10%, 1000 VDCW; sim to RMC Type JF Discap.	1		Type 150D.			MECHANICAL PARTS			
C4	19A116655P22	Ceramic disc: 2700 pf ±10%, 1000 VDCW; sim to RMC Type JF Discap.	CR101	4037822P1	DIODES AND RECTIFIERS			(SEE RC-1709)			
C5	19C300685P212	Ceramic disc: 13 pf ±2%, 500 VDCW; temp coef -80 PPM.	Calor	703/022P1	Silicon.	1	4035439P1	Heat sink. (Used with Q1 on A102A, 102B).			
C6	19C300685P214	Ceramic disc: 15 pf ±2%, 500 VDCW; temp coef		1004007707	FILTERS	2	4036555P1	Insulator, disc: nylon. (Used with Ql on AlO2A, AlO2B; Ql and Q2 on AlO4, AlO5).		1	
		-80 РРШ.	FL101 FL102	19D402770G1 19B216230G1	Filter. Filter,	3	19C311781P1	Heat sink.		1	
			1 1102	19821023001	FILLER.						
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DESCRIPTION

Cover. (Used with AlO2A, 102B).

Support. (Mounts item 5).

Support, angle.

Mobile top cover.

Chassis.

Guide pin; 4-40 threads.

Mobile bottom cover.

Station bottom cover.

Nut. (Secures Bottom Cover).

Can. (Used with L1 on A101).

Heat sink. (Used with AlO2A, 102B).

PRODUCTION CHANGES

Changes in the equipment to improve performance or to simplify circuits are identified by a "Revision Letter" which is stamped after the model number of the unit. The revision stamped on the unit includes all previous revisions. Refer to the Parts List for descriptions of parts affected by these revisions.

- REV. A Exciter Board Alol (19D402921G1 thru G8)

 To improve spurious rejection. Added C16.
- REV. B Exciter Board AlO1 (19D402921G1 thru G8)
- To improve spurious rejection. Changed C22, C23, R35 and tap on T2. Deleted C16.
- REV. C Exciter Board A101 (19D402921G1 thru G8)
 To incorporate different transistors. Changed Q7 and Q8.
- REV. A Chassis and PA Assembly (19D413140Gl)
 To improve stability in 132-150,8 MHz PA boards (A102). Added R18 and R19.
- Chassis and PA Assembly (19D413140G4) REV. A - To improve impedance matching. Added C34B.
- REV. A Chassis and PA Assembly (19D413140G3)
- REV. B Chassis and PA Assembly (19D413140G4)
 - To incorporate different capacitors. Changed Cl0, Cl4, Cl9 and C27.
- REV. B Chassis and PA Assembly (19D413140G3)
- REV. C Chassis and PA Assembly (19D413140G4)
 To prevent arcing at the capacitor.
 Changed C23.
- REV. C Antenna Switch 19C317078G2

 To incorporate different transistors.
 Changed Q1, Q2 and L2.
- REV. D Exciter Board AlOl (19D402921Gl, 2, 5, 6) to improve tuning. Changed C29.

*COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES

PARTS LIST

LBI-3938C

CHANNEL GUARD ENCODER MODEL 4EH18A10 19B216161G1

C1 C2 C3	5496267P1 19B209243P15	CAPACITORS Tantalum: 6.8 µf ±20%, 6 VDCW; sim to Sprague Type 150D.
C2		Type 150D.
	19B209243P15	1 ''
СЗ	1	Polyester: 0.22 µf ±20%, 250 VDCW.
	5494481P111	Ceramic disc: 1000 pf ±20%, 1000 VDCW; sim to RMC Type JF Discap.
CR1 and CR2	5494922P1	DIODES AND RECTIFIERS
FL1	19B205280 G1 G2 G3 G4 G5 G6 G7 G8 G9 G10 G11 G12 G13 G14 G15 G16 G17 G18 G19 G20 G20 G22 G23 G24 G25 G26	Tone Detector. (Check group numbers for desired frequency). 71.9 Hz 77.0 Hz 82.5 Hz 88.5 Hz 94.8 Hz 100.0 Hz 100.0 Hz 110.3 5 Hz 110.7 2 Hz 111.8 Hz 112.3 0 Hz 127.3 Hz 131.8 Hz 131.8 Hz 131.8 Hz 131.4 Hz 141.5 Hz 141.7 Hz 141.7 Hz 141.7 Hz 141.7 Hz 141.7 Hz 141.7 Hz 141.7 Hz 151.4 Hz 151.4 Hz 151.4 Hz 151.4 Hz 151.7 Hz 162.2 Hz 151.7 Hz 162.2 Hz 162.2 Hz 179.9 Hz 186.2 Hz 179.9 Hz 186.2 Hz 192.8
Jl thru J4	4033513P4	JACKS AND RECEPTACLES
Q1 thru	19A115362P1	
Q3		
Rl	3R77P244J	Composition: .24 megohm ±5%, 1/2 w.
R2	3R77P682J	Composition: 6800 ohms ±5%, 1/2 w.
R3	19A116278P233	Metal film: 2150 ohms ±2%, 1/2 w.
R4	19A116278P65	Metal film: 46.4 ohms ±2%, 1/2 w.
R5	19A116278P301	Metal film: 10,000 ohms ±2%, 1/2 w.
R6	19A116278P329	Metal film: 19,600 ohms ±2%, 1/2 w.
R7	19A116278P412	Metal film: 0.13 megohm ±2%, 1/2 w,
R8	19A116278P285	Metal film: 7500 ohms ±2%, 1/2 w.
R9	19A116278P117	Metal film: 147 ohms ±2%, 1/2 w.
R10	19A116278P269	Metal film: 5110 ohms ±2%, 1/2 w.
R11	3R77P102J	Composition: 1000 ohms ±5%, 1/2 w.
R12	19A116278P365	Metal film: 46,400 ohms ±2%, 1/2 w.

	SYMBOL	GE PART NO.	DESCRIPTION
	RT1	5490828P36	Thermistor: 55,000 ohms ±10%, color code black/red; sim to Globar Type 723-B.
]	Wl	19A121920G3	Cable assembly. Includes socket (XFL1), approx 4.25 inches long.
	XFL1		SOCKETS
		19B216186G1 4029840P2 4029840P1	Cable assembly. (Connects to J1 thru J4). Contact, electrical: sim to Amp 42827-2. (Connects to J1, J3, J4). Contact, electrical: sim to AMP 41854. (Connects to J2).

^{*}COMPONENTS ADDED, DELETED OR CHANGED BY PRODUCTION CHANGES