

HAMTRONICS® LNW-450 UHF RECEIVER PREAMP: ASSEMBLY, INSTALLATION, & MAINTENANCE

FUNCTIONAL DESCRIPTION.

The LNW-450 Preamp was designed as a miniature low noise receiver preamp. Measuring only 5/8" x 1-5/8", the LNW-450 conveniently mounts inside many radios.

The LNW-450 uses a dual-gate mosfet for low noise figure and good stability under a wide range of load conditions. It is tunable in the range of 400-500 MHz and has a nominal gain of 18 dB. Typical noise figure is 1.5 dB and the 1 dB output compression point typically is +5dBm.

ASSEMBLY.

The following instructions will help you build your preamp with a minimum of effort. It is a miniature unit, though; so precise construction is necessary to get all the parts in the proper positions.

The steps which follow are meant to serve as a general guide as to the construction sequence and critical operations. It is assumed that you are an experienced vhf/uhf kit builder and do not need basic kit building instructions. If this is not the case, consider having someone more experienced help you.

During construction, refer to the diagrams and parts list for details.

Note that not all the holes in the board are used for this model. Other frequency ranges use slightly different circuitry. The illustrations clearly show the locations of the parts to be installed and the empty holes.

a. The side of the pc board which has mostly ground plane is the top of the board. The bottom of the board has several conductor patterns for circuit connections.

b. Install feedthrough capacitors C5 and C8 as shown in figures 1 & 3. Insert them from the **BOTTOM** of the board with the tapered part toward the board. Hold the soldering iron at the base of the capacitor until the solder on the capacitor melts. Once the solder melts at one point, it is easy to get all the solder to be molten at one time by running the iron around the edge of the capacitor. Then, the ft capacitor will settle onto the board. If necessary to seat it, you can press *lightly* on the metal base of the capacitor with the soldering iron once the

solder is melted; but do not press on the ceramic center of the capacitor.

Note that there may be a third 1/8 inch hole on the board, which is not used in this model. The source of the fet is connected directly to ground; so the hole next to the source is not used. An extra feedthrough capacitor is supplied in case you damage one.

CAUTION: The small geometry and high impedances make FET's heat and static sensitive; so be careful. It is good to wear a grounded wrist strap, or at least discharge your hand to a grounded metal object just before picking up the transistor. The use of a grounded soldering iron is mandatory. A heat sink is not necessary while soldering, but be careful not to apply any more heat than necessary. You should not be overly anxious about blowing out the fet if you observe the precautions above. The transistors are all factory tested and wrapped in anti-static bags to ensure that they arrive in good condition. There is no warranty coverage for damage which occurs in construction or handling; but replacement transistors are moderately priced.

c. Figure 2 shows the placement of Q1 on the board. The drain is the long lead. Figure 1 shows how to form the leads.

Pick up the transistor and orient it as shown in figure 2 *with lettering up*. Make sure you know which lead is which. Gently bend the source, gate 1, and drain leads down at a 90° angle as shown in figure 1. Then, bend the bottom of the source lead out away from the transistor to form an "L" shaped foot. When formed properly, the transistor will sit flush with the board as shown. (The gate 2 lead is not bent.)

Insert the drain and gate 1 leads through the holes in the board. The foot formed in the source lead should rest on the top of the board as shown in figures 1 and 2. Tack solder the foot of the source lead to the board. Check that the transistor is down against the board as shown in figure 1. Check again that the transistor is oriented properly with the lettering up and the long lead in the hole for the drain. Then, solder the gate 1 and drain leads to their pads under the board. Trim off end of drain lead below board.

Note: The feedthrough capacitors have a hollow center which is metalized through from end to end. Therefore, in order to make a connection to the feedthru capacitor, simply insert a short length of the lead into the hollow center of the feedthru and solder to the metalization. It is not necessary for the lead to go all the way to the other end because there is metalization to conduct from one end to the other.

Also note that the feedthru capacitor by the transistor is not used as a feedthru cap in the normal sense; it is merely used as a very good vhf/uhf bypass capacitor and tie point.

d. Install vertical resistors R1 and R2 in the holes shown in figure 2. Solder their bottom leads. Then, refer to figure 1 and bend the top leads over, inserting them into the center of ft capacitor C5. Trim these leads off at the bottom. Bend the fet gate 2 lead over to touch the top of the ft capacitor, and then solder all three leads to the metalization in the center of the capacitor. It is not necessary to completely fill the capacitor with solder as long as the three leads are all soldered at the top.

e. Solder metal shield to ground plane on top of pc board in position shown in figure 2. Keep the shield as close as possible to the transistor to leave room for output coil L2. First, tack solder the shield to the board at each end. Once the shield is aligned properly, run a bead of solder the whole length of the shield. Then, run a second bead of solder on the other side of the shield. Soldering on both sides of the shield provides maximum mechanical support for the shield.

f. Output coil L2 is 3-1/2 turns of #20 bus wire wound on 7/64" *inside*

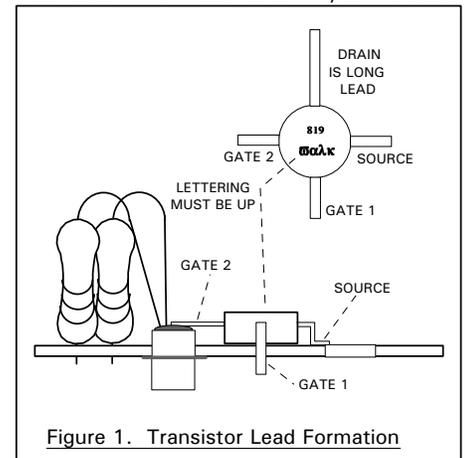


Figure 1. Transistor Lead Formation

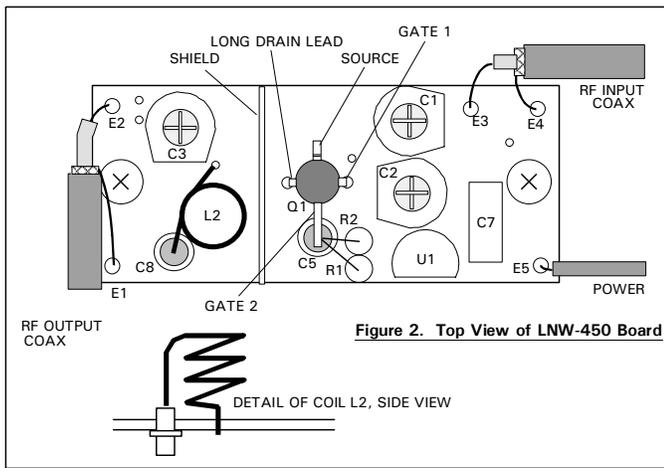


Figure 2. Top View of LNW-450 Board

diameter. The shank of a drill bit makes a good tool for accurate coil winding. The coil turns should be spaced one wire diameter apart. The coil is mounted vertically, as shown in fig 2, with the bottom lead soldered to a pc board pad, and the bottom of the coil spaced just a little away from the ground plane. Form the top lead over to and insert into the top of ft cap C8 and solder.

g. Install C1, C2, and C3, orienting as shown.

h. Install C7 and U1 in the holes shown. The leads of C7 must be formed to the narrower spacing of the pads on the board.

i. Turn the preamp over, and orient it as shown in figure 3. Position ferrite bead Z1 as shown. Note that positioning the body of the bead against the feedthrough capacitor prevents its leads from shorting to anything. Solder one lead to the inside metalization of ft cap C8, and tack solder the other lead to the pad for the left-hand lead of U1 as shown. If there already is solder on the bottom of C8, melt it and slide the lead in.

j. Install tuned line L1, forming it from #20 bus wire supplied. This coil is actually just a straight length of wire with legs bent at 90° to fit in holes shown. Insert it from the bottom of the board and adjust so the part of the wire furthest from the board is 1/16 inch from the surface of the board.

Be sure that the coil leads are installed in the correct holes: the one on the left should connect to the junction of C1, C2, and gate 1 of the transistor; the one on the right should connect to the ground plane. Then, solder both leads and trim excess leads on top of the board.

k. This completes construction.

Complete shielding of the preamp is not required. However, some care should be given to selection of the mounting location with regard to feedback from adjacent receiver circuits or rf pickup if mounted very close to a transmitter circuit. Because the unit is small, make sure that it isn't installed tight against the rf amplifier or first mixer of the receiver to minimize feedback effects.

Connect the input and output terminals in the receive signal path with miniature coax, such as RG-174/u, as shown in figure 2. Be sure to keep the stripped pigtails as short as possible to maintain a 50Ω path. Connections are made by inserting the stripped ends of the pigtails into the pads on the board and soldering. Normally, the preamp is mounted in some sort of enclosure with UHF or similar connectors on the enclosure and miniature coax installed between the preamp and the large coax connectors. In some cases, the output of the preamp can go directly to the receiver with the miniature coax.

⊗ *Caution: Do not connect the preamp in the transmit signal path.*

Connect power supply lead to E5. The LNW-450 requires filtered +10 to 15 Vdc. Current drain is about 10 mA.

Caution is advised in selecting a power source. Solid state amplifiers can be damaged by large voltage transients and reverse polarity. Although protection is provided in the LNW-450 in the

form of a voltage regulator ic, avoid such conditions as a matter of principle. Care should be taken especially to install a reverse diode across any inductive devices, such as relays, on the same B+ line to absorb transients.

INSTALLATION.

The preamp can be mounted to any flat surface. Simply drill two 1/8 inch holes 1-7/16 inch apart, and attach the preamp with 4-40 screws and standoffs or spacers as desired.

ALIGNMENT.

Factory assembled preamps are tuned at 450 MHz. You may want to retune the input circuitry to optimize noise figure with the unit connected to your antenna.

If you have built a kit, pretune the variable capacitors as follows. The capacitors have a solder blob which attaches the metalization on the rotor to the screw head. Note that maximum capacitance occurs with the solder blob aligned with the flat end of the capacitor. Start with C1 and C2 preset with the solder blob at the flat end and C3 with the solder blob at the round end.

Simply tune the input variable capacitors C1 and C2 for best reception of weak signals. No test equipment is necessary. If you happen to have access to a signal generator and sinad-der, they may be used; otherwise, just do it by ear or watch an S-meter. Tuning will be very broad.

Output capacitor C3 is adjusted for maximum gain, i.e., strongest signal on receiver S-meter or other signal strength indication. Sometimes, it is easy to adjust this, too, by ear. At 450 MHz, C3 normally tunes close to the round end, and tuning is neither very sharp nor very broad.

If C3 wants to tune with the solder blob all the way toward the round end, you can stretch the turns of coil L2 apart a little to reduce inductance. If C3 wants to be all the way to the flat end, you can compress the turns of L2 a little to increase inductance. If you still can't make C3 peak within its tuning range, check the dimensions of L2. Make sure the inside diameter is

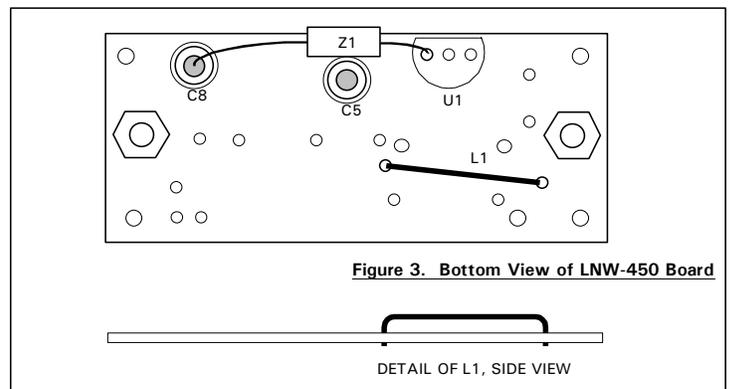


Figure 3. Bottom View of LNW-450 Board

