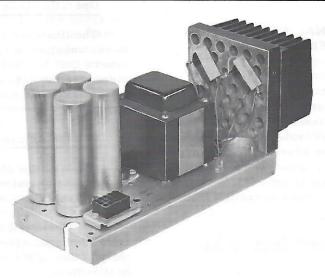
POWER SUPPLY

MODELS TPN1084B, TPN1088B, TPN1084A & TPN1088A



AEPS-4432-O

TECHNICAL CHARACTERISTICS

1000		
PRIMARY POWER	TPN1084A TPN1084B	120 volts rms ±20%; 60 Hz ac
SOURCE	TPN1088A TPN1088B (Optional)	120, 220, 240 volts rms ±20%; 50/60 Hz ac (factory set for 120 V operation)
OUTPUT RATING		13.5 volts dc at 15 amps (regulated)
LOAD REGULATION		13.5-0.5 volts for 0 to 15 amp load
LINE REGULATION		13.5 ±0.5 volts for +20-10% variation of line voltage
WEIGHT		approximately 14 lbs.
DIMENSIONS		5-5/8" high x 13" long x 4-1/2" wide, overall

1. DESCRIPTION

These power supplies are compact, fully transistorized dc power sources for solid-state "Consolette" base stations. The 120-volt only (Model TPN1084) power supply is supplied with all stations unless the 120-, 220-, 240-volt

(Model TPN1088) supply is ordered as an optional accessory. Both power supplies are similar—power transformers are different and a primary voltage selection terminal strip is used with the Model TPN1088. The power supplies provide 13.5 volts (nominal) dc regulated output to the base station.

A 15-pin receptacle on the power supply chassis provides all necessary power and control connections to the base station front panel and the transmitter-receiver chassis via the station intercabling facitities. The power supplies are designed as self-contained units and are easily removed from the base station chassis assembly for maintenance purposes.

The power supply consists of a power transformer, four bridge-connected silicon diode rectifiers, capacitive filter, series transistor regulator, over-voltage and short circuit protection circuitry. The two regulator transistors are mounted on an efficient head radiator to ensure safe operating temperature. Overload protection



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for the primary circuit is provided by a 5-amp fuse. Overload protection for the secondary is provided by a 20-ampere fuse. A three-conductor line cord provides 120-voltac primary power connections to the power supply. The line cord plug must be removed and a proper connection made to the power source for 220- or 240-volt operation.

2. PRE-OPERATIONAL CONNECTION AND ADJUSTMENT

a. General

Power supply A+ output voltage has been accurately adjusted at the factory for optimum operation of the associated transmitter and receiver from a 120-voltac power source. A+ output voltage of the power supply must be checked and adjusted at the time of installation to 13.5-volts dc, if necessary, to insure proper operation from the specific power source.

b. Transformer Tap Connections (Model TPN1088 Only)

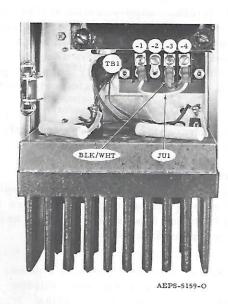


Figure 1.
Transformer Tap Connections
(Model TPN1088 Only)

Refer to Figure 1 and verify proper connections as shown in the following table.

POWER	CONNECTIONS		
SOURCE	JU1	BLK/WHT LEAD	
120 V ac	Between TB1-1 & -4	To TB1-3	
220 V ac	Not Used	To TB1-2	
240 V ac	Not Used	To TB1-1	

c. Line Cord Plug Removal (220- and 240-Volt Operation Only)

The line cord plug supplied with both model power supplies is for use with a 120-volt power source ONLY. This plug must be removed and discarded for 220- and 240-volt operation and the station installed in accordance with local electrical codes.

d. Voltage Adjustment Procedure

- (1) With the Model TPN1088 Power Supply, be sure the transformer tap connections are correct for specific power source voltage being used.
- (2) Connect a Motorola solid-state dc multimeter (or equivalent) between chassis ground and the junction of the red-white wire and R219 on the heat radiator.
- (3) Switch "on" the base station. During "receive" conditions the voltmeter should read 13.5 volts.
- (4) If the A+ output voltage is not 13.5 volts, turn the VOLT ADJ control R208 to provide a voltmeter reading of 13.5 volts. This control is accessible through a hole in the top of the power supply chassis adjacent to the power receptacle as shown in Figure 2.

3. CIRCUIT OPERATION

a. Rectifier and Filter Circuit

The secondary voltage (18 volts ac nominal) from power transformer T201 is rectified by the full wave bridge rectifier CR201, CR202, CR203, CR204 and filtered by capacitors C202, C203, C204, resulting in a positive dc voltage of 24 volts. This filtered voltage is used as the collector voltage for the series regulator consisting of Q205 and Q207, and operating voltage for the remaining stages of the power supply.

b. First and Second Driver, and Turn-On

The 24 volts developed by the bridge is applied to the first driver, Q201, which with its hard bias

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R203,

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is a constant current generator. Transistor Q201 supplies the constant current to second driver Q203 driving it into saturation. When Q203 turns on, a full drive is applied to Q204 because its base is pulled closer to ground. When Q204 turns on, series pass transistors, Q205 and Q207, turn on and supply the output voltage. As the output voltage increases the reference amplifier then will maintain the regulated output at the set voltage.

c. Series Regulator

Resistor R217, connected to the bases of transistors Q205 and Q207, develops the base-bias voltage for the transistors, causing them to conduct. With the transistors conducting, the filtered dc voltage existing at the bridge rectifier output is first regulated to 13.5 volts by the transistors and then applied to the transmitter and receiver circuitry as the A+ voltage.

d. Reference Amplifier

If the power supply loading decreases so that the output voltage starts to increase, the base bias voltage at reference amplifier transistor Q202 is also increased. This rise in base bias voltage drives the transistor towards saturation which causes its collector voltage to decrease. collector output is fed to the base of the first driver transistor, Q203, to reduce its base-bias voltage. Consequently, transistor Q203 conducts less current, which causes second-driver transistor Q204 and series-regulator transistors Q205 and Q207 to be driven towards cut-off. When this happens, the impedance of the series regulator transistors increase proportionately, causing the output (A+) voltage applied to the associated transmitter and receiver to decrease to its initial level of 13.5 volts. Should the output voltage decrease as a result of power supply loading, the circuit action previously described is reversed, causing the output voltage to increase to its normal operating point.

Variable resistor R208 in the base circuit of reference amplifier transistor Q202, permits adjustment of the output voltage to the required operating level of 13.5 volts in the receive condition.

e. Over-Voltage Protection

Over-voltage protection is provided by Q206. When the power supply is operating normally, the 16-volt Zener diode does not conduct, leaving the base-bias circuit of Q206 open and held to the emitter by R214. If the output voltage exceeds 16 volts, the 16-volt Zener diode starts to conduct and supplies a turn-on voltage for Q206 when the output voltage reaches a level high enough to provide at least

0.6 volt drive across R214. This drive turns on Q206 which applies a current to the gate of CR205 and turns it on. When CR205 turns on, the bridge circuit and capacitors C202, C203 and C204 are shorted to ground thru F202.

This blows the fuse and shuts off the power supply.

f. Short Circuit Protection and Current Limiting

Short circuit protection and current limiting is provided by the control circuit comprised of Q208 and CR210. The output current of one of series-pass transistor Q207 is monitored via R219. When the current reaches a high enough level, the voltage across R219 turns on Q208. A voltage-divider network consisting of R221 and R222 sets the current at which Q208 starts to conduct. When Q208 conducts, it supplies drive to CR210 through R216.

Silicon control rectifier CR210 conducts, and latches on. This pulls the base of Q203 to ground through CR209, and pulls the emitter of Q201 closer to ground than its base through the voltage divider comprised of R203 and R205. This reverse biases the base-emitter junction of both Q201 and Q203, cutting them off. This results in power-supply shut down.

When the short circuit condition is removed to power supply can be reset by removing the 120-240 volt ac primary voltage (turn on-off switch off) for approximately one minute. This allows sufficient time for filter capacitors C202, C203 and C204 to discharge to ground through R205, CR209 and CR210. As the current through CR210 approaches zero, this device turns of normal power supply operation will be restored when primary ac voltage is reapplied.

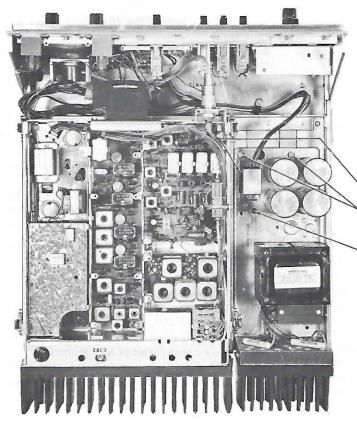
4. MAINTENANCE

a. Removal and Replacement of Power Supply

Refer to Figure 2 for instructions to remove and replace the power supply from the base station.

b. Removal and Replacement of Circuit Board

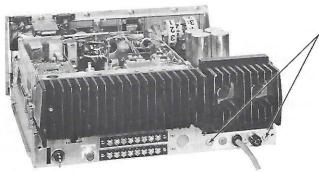
Refer to Figure 3 for instructions to remove and replace the circuit board from the power supply.



REMOVAL PROCEDURE

- TURN OFF BASE STATION POWER
 UNPLUG BASE STATION FROM
- SOURCE.
- REMOVE THE BASE STATION
- CABINET (DESCRIBED ELSEWHERE).
- DISCONNECT THE 15-PIN POWER CABLE PLUG.
- REMOVE THE TWO SCREWS FROM THE TOP OF THE POWER SUPPLY CHASSIS.

VOLT ADJ



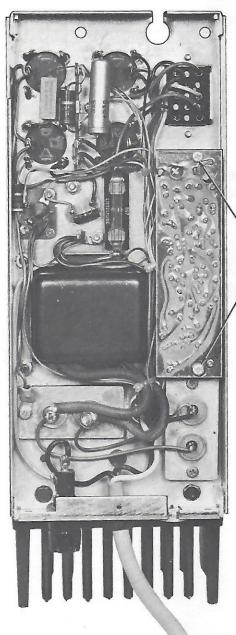
- REMOVE TWO SCREWS AT THE BACK OF THE BASE STATION BELOW THE POWER SUPPLY HEAT SINK.
- LIFT THE POWER SUPPLY CHASSIS WITH THE AC LINE CORD ATTACHED STRAIGHT UP AND AWAY FROM THE BASE STATION CHASSIS.

REPLACEMENT PROCEDURE

8. REPLACE THE POWER SUPPLY IN THE REVERSE ORDER.

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Figure 2. Removal and Replacement of Power Supply



REMOVAL PROCEDURE

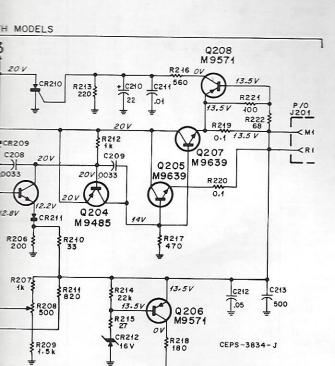
- 1. REMOVE THE POWER SUPPLY FROM THE BASE STATION CHASSIS AS DESCRIBED IN FIGURE 1.
- 2. UNSCREW THE TWO MOUNTING SCREWS.
- 3. CAREFULLY LIFT OUT BOARD.

REPLACEMENT PROCEDURE

4. REPLACE THE CIRCUIT BOARD IN THE REVERSE ORDER.

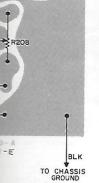
AEPS-4431-A

Figure 3.
Removal and Replacement of Circuit Board



VOLTAGES TAKEN DURING FOLLOWING CONDITIONS:

- 1. NOMINAL RATED LINE VOLTAGE.
 2. R208 SET TO PRODUCE AN OUTPUT VOLTAGE OF 13.5 VOLTS DC AT 1 AMPERE.









C G A CR210 C = CATHODE G = GATE A= ANODE

NOTES:

- 201. UNLESS OTHERWISE STATED, CAPACITOR VALUES ARE IN MICROFARADS. RESISTOR VALUES ARE IN OHMS.
- 202. UNLESS OTHERWISE STATED, VOLTAGE MEASUREMENTS ARE FOR DC VOLTAGES MEASURED WITH A MOTOROLA SOLID-STATE DC MULTIMETER.

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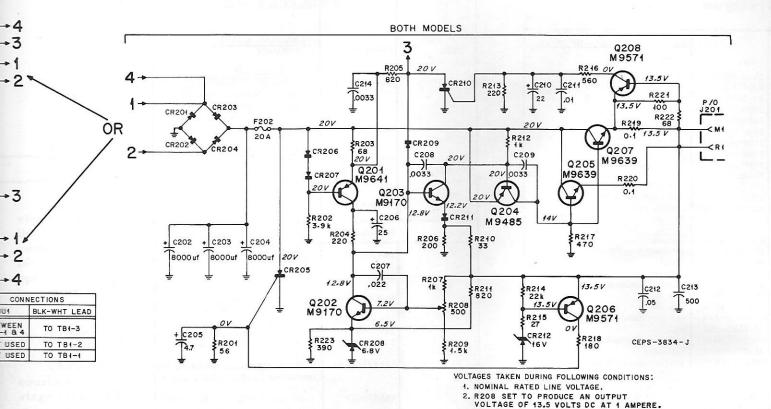
MODEL TABLE

MODEL	SUFFIX	SUB- MODELS	SUFFIX	DESCRIPTION
TPN1084A		TLN4404A		CHASSIS KIT
120 VOLT		TLN4405A	2	CIRCUIT BOARD
TPN1088A 120, 220, 240 VOLT		TLN4478A		CHASSIS KIT
		TLN4405A	2	CIRCUIT BOARD

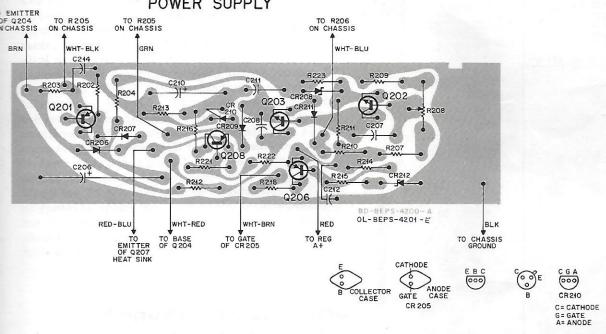
EPS-5164-B

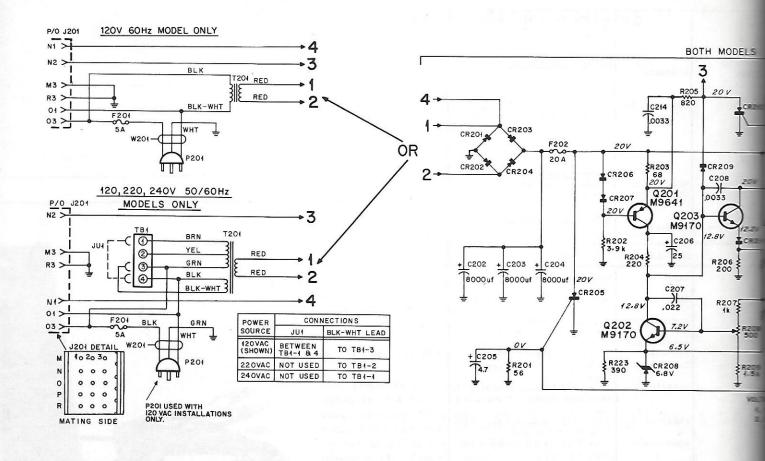
PREVIOUS REVISIONS AND PARTS LIST SHOWN ON BACK OF THIS DIAGRAM

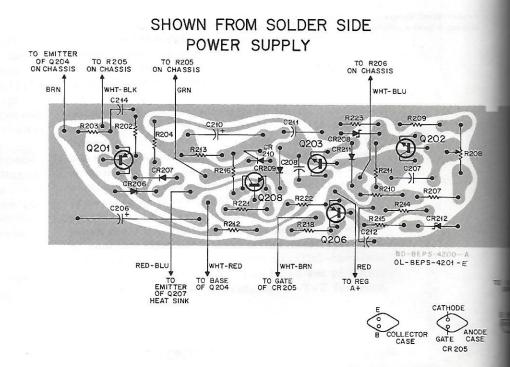
Power Supply Schematic Diagram & Circuit Board Detail Motorola No. 63P81010E92-K 3/22/76-UP



SHOWN FROM SOLDER SIDE POWER SUPPLY







REVISIONS

REVISIONS 63			63P81010E92-
BOARD AND SUFFIX NO.	REF. SYMBOL	CHANGE	LOCATION
TLN4405A-1	C210	WAS 23D83214C15; 4.7 uF	Q208 COL- LECTOR
	C212	ADDED . 05 uF	Q206 EMIT- TER
	R213	WAS 6S129233; 47 OHMS	Q208 COL- LECTOR
	R216	WAS 6S129662; 180 OHMS	Q208 COL- LECTOR
TLN8405A-2		CHANGED OUTPUT LEAD COLORS AS FOLLOWS: BRN WAS BRN-YEL WHT-BLIK WAS YEL-BLK GRN WAS YEL-GRN WHT-BLU WAS YEL-BLU WHT-RED WAS YEL-RED WHT-BRN WAS YEL-BRN	CIRCUIT BOARD
TLN4405A-1	CR206, CR207, CR209, CR211	WERE 48D82392B03	PARTS LIST
TPN1084B AND TPN1088B		REPLACES MODELS TPN1084A, TPN1088A	CHASSIS

MOTOROLA PART NO. REFERENCE SYMBOL DESCRIPTION

PARTS LIST
TPN 34B Power Supply (120-Volt, 60 Hz)
TPN 38B Power Supply (120-, 220-, 240-Volt

TPN1088B Por 50/60 Hz)	wer Supply (120	-, 220-, 240-Volt,
		CAPACITOR, fixed: uF: =1055 50 V: unl. stated
G202	23-83093G13	8000 +150-10%; 35 √
C203	23-83093G13	
000000		1
G204	23-83093G13	
C205	23D83214C15	
C206	23D82601A08	25 +150-10%; 50 V
C207	8D82905G02	.022 ±10%; 50 V
C208	21D82428B10	
C209	21D82428B10	
C210	23D83214C07	
G211		/**, '
C212	21C82372C05	
196-3600	21C82372C04	
C213	23D83210C19	500 +100-10%; 20 V
C214	21D82428B10	.0033; 100 V
		SEMICONDUCTOR DEVICE,
		diode: (SEE NOTE)
CR201	48C82732C07	silicon
CR202	48C82732C07	silicon
CR203	48C82732C10	silicon
CR204	48C82732C10	
CR205		silicon
	48D84242C01	silicon; controlled type
CR206	48-83654H01	silicon
CR207	48-83654H01	silicon
CR208	48D83696E01	silicon; Zener type; 6.8 V
CR209	48-83654H01	silicon
CR210	48D84755H01	silicon; controlled type
CR211	48-83654H01	
CR212	48D83696E05	silicon
CICLIE	40D03090E03	silicon; Zener type; 16.0 V
		FUSE, cartridge: 1-1/4" x 1/4":
F201	65S52293	5 A; 250 V
F202	65S4637	20 A; 32 V
		THE RESIDENCE OF THE PARTY OF T
		CONNECTOR, receptacle:
J201		includes: 14C83783A04 BODY,
		connector 29C82336A01
		TERMINAL, contact
		CONNECTOR, plug:
P201		(part of W201)
		TRANSISTOR: (SEE NOTE)
Q201	48R869641	P-N-P; type M9641
Q202	48R869170	N D N: town = 360170
Q203		N-P-N; type M9170
	48R869170	N-P-N; type M9170
Q204	48R869485	P-N-P; type M9485
Q205	48R869639	N-P-N; type M9639
Q206	48R869571	P-N-P; type M9571
Q207	48R869639	N-P-N; type M9639
Q208	48R869571	P-N-P; type M9571
	The Real Property of the Parket	PECICION Service 1/4 TE
		RESISTOR, fixed: ±10%; 1/4 W;
D201	(01200/0	unl. stated
R201	6S129860	56
R202	6S129232	3.9K
R203	6S129861	68
R204	6S127800	220
R205	6-127C47	820; 2 W
R206	17D82177B08	200; 5 W
R207	6S127802	1K
R208	18-82943G02	
R209		variable: 500 ±20%; 3 W
	6S129235	1.2K
R210	6S129754	33
R211	6S129235	1.2K
R212	6Ş127802	1K
R213	6S127800	220
R214	6S128685	22K
R215	6S131594	27
R216	6S129620	560
R217	6S5593	
R218		470; 1 W
	6S129662	180
R219	17C84377B50	0.1; 7 W
R220	17C84377B50	0.1; 7 W
R221	6S131524	100 ±5%
R222	6S124A21	68 ±5%
	6S124A39	390 ±5%
		TRANSFORMER, power:
T201	25D84112C01	pris RIV WITE DIV
	-5204112001	pri; BLK-WHT, BLK; res 1.3
		ohms: sec; RED, RED; res
		.033 ohm (TPN1084A only)
	or25D84638C01	pri; GRN, BRN with pri No. 1;
-		GRN, BRN with YEL tap pri No.
		2; BLK/WHT, BLK total res
		and the second s

NOTE:

TEI

W201

XF201 XF202

XQ203

Repla Moto: FERENCE YMBOL MOTOROLA DESCRIPTION PART NO.

RTS LIST

R201 R202 R203 R204

205 206 207

01 02

1084B Power Supply (120-Volt, 60 Hz) 1088B Power Supply (120-, 220-, 240-Volt, 60 Hz)

PL-1104-E

REFERENCE

	CAPACITOR, fixed uF = 50 V: unl. stated
22 02000010	2000 1150 105 25
23-83093G13 23-83093G13	8000 +150-10%; 35 v 8000 +150-10%; 35 v
23-83093G13	8000 +150-10%; 35 V
23D83214C15	4. 7 ±20%; 25 V
23D82601A08	25 +150-10%; 50 V
8D82905G02	.022 ±10%; 50 V
21D82428B10	.0033 ±10%; 100 V
21D82428B10	.0033 ±10%; 100 V
23D83214C07	22 ±20%; 15 V
21C82372C05	0. 2 +80-20%; 25 V
21C82372C04	.05 +80-20%; 25 V
23D83210C19	500 +100-10%; 20 V
21D82428B10	.0033; 100 V
	SEMICONDUCTOR DEVICE.
P 200	diode: (SEE NOTE)
48C82732C07	silicon
48C82732C07	silicon
48C82732C10	silicon
48C82732C10	silicon
48D84242C01	silicon; controlled type
48-83654H01	silicon
48-83654H01	silicon
48D83696E01	silicon; Zener type; 6.8 V
48-83654H01	silicon
48D84755H01	silicon; controlled type
48-83654H01 48D83696E05	silicon
48D83696E05	silicon; Zener type; 16.0 V
/ FGE2200	FUSE, cartridge: 1-1/4" x 1/4
65S52293	5 A; 250 V
65S4637	20 A; 32 V
	CONNECTOR, receptacle:
	includes: 14C83783A04 BODY,
	connector 29C82336A01
	TERMINAL, contact
	CONNECTOR, plug:
	(part of W201)
	TRANSISTOR: (SEE NOTE)
48R869641	P-N-P; type M9641
48R869170	N-P-N; type M9170
48R869170	N-P-N; type M9170
48R869485	P-N-P; type M9485
48R869639	N-P-N; type M9639
48R869571	P-N-P; type M9571
48R869639	N-P-N; type M9639
48R869571	P-N-P; type M9571
	RESISTOR, fixed: ±10%; 1/4 W
	unl. stated
	56
6S129232	3.9K
6S129232 6S129861	3.9K 68
6S129232 6S129861 6S127800	3. 9K 68 220
6S129232 6S129861 6S127800 6-127C47	3. 9K 68 220 820; 2 W
6S129232 6S129861 6S127800 6-127C47 17D82177B08	3. 9K 68 220 820; 2 W 200; 5 W
6S129232 6S129861 6S127800 6-127C47 17D82177B08 6S127802	3.9K 68 220 820; 2 W 200; 5 W 1K
6S129232 6S129861 6S127800 6-127C47 17D82177B08 6S127802 18-82943G02	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W
6S129232 6S129861 6S127800 6-127C47 17D82177B08 6S127802 18-82943G02 6S129235	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K
6S129232 6S129861 6S127800 6-127C47 17D82177B08 6S127802 18-82943G02 5S129235	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33
6S129232 6S129861 6S127800 5-127C47 17D82177B08 6S127802 18-82943G02 5S129235 6S129754 6S129235	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K
65129232 65129861 65127800 66-127C47 17D82177B08 65127802 18-82943G02 55129235 65129754 55129755 55127802	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K
65129232 65129861 65127800 65127800 6717D82177B08 65127802 18-82943G02 55129235 55129754 55129235 5512975802 55127800	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K
65129232 65129861 55127800 6-127C47 17D82177B08 55127802 18-82943G02 55129235 55129754 55129235 55127802 55127800 55128685	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220
6S129232 6S129861 6S127800 6-127C47 17D82177B08 5S127802 18-82943G02 5S129235 5S129754 SS129235 5S127802 SS127800 SS128685 SS131594	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K
65129232 65129861 65127800 6-127C47 17D82177B08 55127802 18-82943G02 65129235 65129235 65129754 65129235 65127802 85127802 85127800 8512800 8512800 8512800	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560
65129232 65129861 65127800 6-127C47 17D82177B08 65127802 18-82943G02 55129235 65129754 55129235 55127802 55127800 55128685 55131594 55129620 55593	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560 470; 1 W
65129232 65129861 65127800 651277647 17D82177B08 65127802 18-82943G02 55129235 55129754 55129754 551297800 55128685 55131594 55131594 55129662	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560 470; 1 W 180
65129232 65129861 65127800 65127800 65127802 17D82177B08 65127802 18-82943G02 55129235 5512954 55129754 55127800 55127800 5128685 5131594 5129620 55593 5129662 7C84377B50	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560 470; 1 W 180 0.1; 7 W
65129232 65129861 65127800 6-127C47 17D82177B08 55127802 18-82943G02 55129235 55129235 55129235 55127800 55128685 5131594 5129620 55593 5129662 7C84377B50 7C84377B50	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560 470; 1 W 180 0.1; 7 W 0.1; 7 W
65129232 65129861 65127800 6-127C47 17D82177B08 65127802 18-82943G02 65129235 65129235 65129754 65129235 65129754 6512960 65128685 65131594 65129662 7C84377B50 6131524	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560 470; 1 W 180 0.1; 7 W
65129232 65129861 65127800 65-127C47 17D82177B08 65127802 18-82943G02 55129235 55129754 55129754 55129754 5512962 5128685 5131594 5129620 7C84377B50 7C84377B50 5131524 5124A21	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560 470; 1 W 180 0.1; 7 W 0.1; 7 W 100 ±5%
65129232 65129861 65127800 651277647 17D82177B08 65127802 18-82943G02 55129235 55129754 55129754 551297800 55128685 55131594 5129620 55593 5129662 7C84377B50 7C84377B50 7C84377B50 5131524 5124A39	3.9K 68 220; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560 470; 1 W 180 0.1; 7 W 0.1; 7 W 100 ±5% 68 ±5% 390 ±5%
65129232 65129861 65127800 65127760 651277608 651277802 18-82943G02 5129235 5129235 5129754 5129754 512960 5128685 5131594 5129662 7684377B50 7684377B50 7684377B50 5124A21 5124A21	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560 470; 1 W 180 0.1; 7 W 0.1; 7 W 100 ±5% 68 ±5% 390 ±5% TRANSFORMER, power:
65129232 65129861 65127800 65127800 65127800 17D82177B08 65127802 18-82943G02 5129235 55129235 55129235 55127800 5128685 5131594 5129620 55593 5129662 7C84377B50 7C84377B50 7C84377B50 5131524 5124A21 5124A39	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560 470; 1 W 180 0.1; 7 W 0.1; 7 W 100 ±5% 68 ±5% 390 ±5% TRANSFORMER, power: pri; BLK-WHT, BLK; res 1.3
65129232 65129861 65127800 6-127C47 17D82177B08 65127802 18-82943G02 65129235 65129754 65129754 65129754 6512960 65128685 65127800 65128685 65131594 65129662 7C84377B50 67C84377B50	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560 470: 1 W 180 0.1; 7 W 0.1; 7 W 100 ±5% 68 ±5% 390 ±5% TRANSFORMER, power: pri; BLK-WHT, BLK; res 1.3 ohms: sec; RED, RED; res
5D84112C01	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560 470; 1 W 180 0.1; 7 W 0
65129232 65129861 65127800 66-127C47 17D82177B08 65127802 18-82943G02 55129235 65129754 55129235 65129754 55129235 65129754 5512960 5512960 5512980 55127800 55128685 56131594 5129620 55593 5129662 7C84377B50 5131524 5124A21 5124A21 5124A21 5124A21	3.9K 68 220 820; 2 W 200; 5 W 1K variable: 500 ±20%; 3 W 1.2K 33 1.2K 1K 220 22K 27 560 470: 1 W 180 0.1; 7 W 0.1; 7 W 100 ±5% 68 ±5% 390 ±5% TRANSFORMER, power: pri; BLK-WHT, BLK; res 1.3 ohms: sec; RED, RED; res

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
		4.9 ohms sec; RED, RED res 0.035 ohms (TPN1088A only)
TB1	31A898341	TERMINAL BOARD: 4 terminals
W201	30C83211C05	CABLE ASSEMBLY, power: consists of a 3-conductor cable ("zip cord") and a "molded-on" 3-contact male plug (P201); each conductor No. 18 ga., str; length overall 9 ft.
XF201 XF202	9C82083C03 9B83909E01	FUSEHOLDER: extractor post type wafer type
XQ203	9C83662A01	SOCKET, transistor: 2-contact
	NON-REFERE	ENCED ITEMS
	14A865854	INSULATOR, mounting for CR205
200	4K801846	WASHER, insulating; for CR205;
	4C82418B90	2 required WASHER, insulating; for CR201, CR202, CR203, CR204
	14A83575A01	INSULATOR, mounting for Q203
	38K10388	BUTTON, plug
	7A83959A01	PLATE, heat sink; 2 required; for CR201 thru 204
	14A83168H01	INSULATOR, plate mounting for insulating CR201, CR203 mount-
	14A83967A03	ing plate WASHER, insulating; for CR201 thru 204; 4 required
	4B82345A13	WASHER, insulating; for terminals of Q205, Q207
	29B84489B01	TERMINAL, contact: for Q205, Q207
	14K857437	INSULATOR, mounting: for Q205, Q207
	14 BX4634C01	INICITY A TOD 1: 134

NOTE:

Replacement diodes and transistors must be ordered by Motorola part number only for optimum performance.

INSULATOR, shield for TB1

14B84634C01

SYMBOL	MOTOROLA PART NO.	DESCRIPTION
		4.9 ohms sec; RED, RED res 0.035 ohms (TPN1088A only)
TBI	31A898341	TERMINAL BOARD:
W201	30C83211C05	CABLE ASSEMBLY, power: consists of a 3-conductor cable ("zip cord") and a "molded-on" 3-contact male plug (P201); eac conductor No. 18 ga., str; length overall 9 ft.
XF201 XF202	9C82083C03 9B83909E01	FUSEHOLDER: extractor post type wafer type
EQ203	9C83662A01	SOCKET, transistor: 2-contact
	NON-REFERE	NCED ITEMS
	14A865854	INSULATOR, mounting for CR205
	4K801846	WASHER, insulating; for CR205;
	4C82418B90	2 required WASHER, insulating; for CR201, CR202, CR203, CR204
	14A83575A01	INSULATOR, mounting for Q203
	38K10388 7A83959A01	BUTTON, plug PLATE, heat sink; 2 required;
	14A83168H01	for CR201 thru 204 INSULATOR, plate mounting for insulating CR201, CR203 mount-
	14A83967A03	ing plate WASHER, insulating; for CR201 thru 204; 4 required
	4B82345A13	WASHER, insulating; for term-
	29B84489B01	inals of Q205, Q207 TERMINAL, contact: for Q205, Q207
	14K857437	INSULATOR, mounting: for Q205, Q207
	14B84634C01	INSULATOR, shield for TB1

OTE:

Replacement diodes and transistors must be ordered by Motorola part number only for optimum performance.

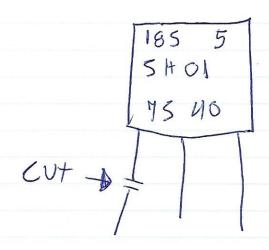
MODIFICATION VEDNAM

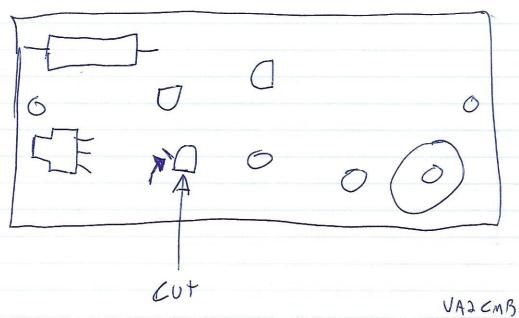
to DISABLE SHORT CIRCUIT PROTECTION

210

CUT ONE PIN OF CR







21 MARS 2009