



MOTOROLA

Mobile Products Division

Transmitter

1. Theory of Operation

The transmitter uses microstrip design with ceramic substrate board. All the transmitter stages consist of 50-ohm blocks with Class C amplifier circuitry. The transmitter has two major sections; the low level amplifier (LLA), and the power amplifier (PA).

The frequency synthesizer generates an RF output of 150 mW at the required transmit carrier frequency. The RF signal goes to the controlled stage of the LLA. The gain of the controlled stage and the output power of the radio change with variations in the control voltage. The controlled stage drives the LLA output stage (Q802). The IPA module has a rated output power of 2.2 watts.

The RF signal passes from the LLA to the final power amplifier via a coaxial cable. The signal then goes to amplifier stage Q803 and to stage Q804. These two stages, which are mounted on separate microstrip assemblies, can output 14W and 45W respectively.

For the 30W radio, Q803 functions as the driver stage and Q804 functions as the final amplifier. For the 78W and 100W radios, Q803 is the predriver stage and Q804 is the driver stage. The 78W and 100W final amplifiers contain three power transistors (Q805, Q806, and Q807) that operate in parallel.

The transmitter has temperature-sensing circuitry that protects the final power amplifier against high temperatures. This circuitry works in conjunction with the power control circuits to reduce the radio output power whenever the transistor temperature exceeds 80°C. The voltage drop across R801 in the power control circuitry measures the current in the final PA stage. The RF drive to the PA is reduced whenever it exceeds a safe level.

The RF power output from the final amplifier module goes to the harmonic filter, then to the directional coupler. The directional coupler measures both the forward and reflected power. Information related to the forward and reflected power is relayed to the power control circuitry on the common circuits board. The power control circuits react to any change in power by changing the RF drive to restore the RF power output to its original level.

When the reflected power at the radio output connector reaches a level that can damage the final power transistors, the power control circuitry reacts by reducing the RF power output to a safe level. The reflected power should always be less than 40% of rated output power. The directional coupler RF output goes to the antenna via a harmonic filter and the antenna switch.

2. Transmitter Tests

Note

See the Synthesizer section of the manual for information on transmit frequency, audio deviation, and modulation troubleshooting.

2.1 PRELIMINARY TEST

Connect the radio to a proper wattmeter, dummy load, and 13.4V supply.

CAUTION

Key the transmitter only while making adjustments. Make adjustments from the bottom of the radio and through the common circuits board.

2.2 CONTROL AND PROTECTION TESTS

2.2.1 Current Limiting

- (1) Set POWER SET fully clockwise.
- (2) Set CURRENT LIMIT fully counterclockwise.
- (3) Key the transmitter and observe the radio current drain. Drain should be less than 5 uA. Rotate CURRENT LIMIT clockwise. The current drain should increase to a maximum reading of less than 30 uA before you reach the maximum clockwise position.

2.2.2 Power Set

- (1) Set CURRENT LIMIT fully clockwise.
- (2) Set POWER SET fully counterclockwise.

- (3) Key the transmitter and observe the wattmeter. Rotate POWER SET clockwise to set the maximum power output level. See Table 1 for correct meter readings.

Table 1. Power Set Levels

RATED OUTPUT	SET OUTPUT TO:
100 watts	120 watts
78 watts	94 watts
30 watts	36 watts

2.2.3 Thermal Protection

- (1) Set CURRENT LIMIT fully clockwise.
- (2) Rotate POWER SET until the power reading is approximately 87.5% of the maximum. See Table 2.

Table 2. Output Levels for Thermal Protection

MAXIMUM OUTPUT	SET OUTPUT TO:
120 watts	105 watts
94 watts	82 watts
36 watts	32 watts

- (3) Touch a soldering iron to the RT801 (near the flange of the last final device). The power output should decrease as RT801 heats up.

2.2.4 Reflected Power Protection

- (1) Set CURRENT LIMIT fully clockwise.
- (2) Key the transmitter and adjust POWER SET for normal power.

CAUTION

Since the following test requires transmission without a dummy load, the transmitter should be keyed only long enough to allow verification of proper operation of the equipment.

- (3) Remove the 50-ohm load from the radio. Briefly key the transmitter and verify the output power indicates less than 50%.

2.3 RF AMPLIFICATION TESTS

2.3.1 Injection

- (1) Disconnect the RF drive signal to the exciter from the synthesizer (J700).
- (2) Connect a 50-ohm terminated RF milli-voltmeter to the synthesizer's transmitter injection plug (P700). Residual RF drive to the exciter in the receive mode should be less than -5 dBm. Transmitter injection in the transmit mode should be greater than +22 dBm.

2.3.2 Low Level Amplifier

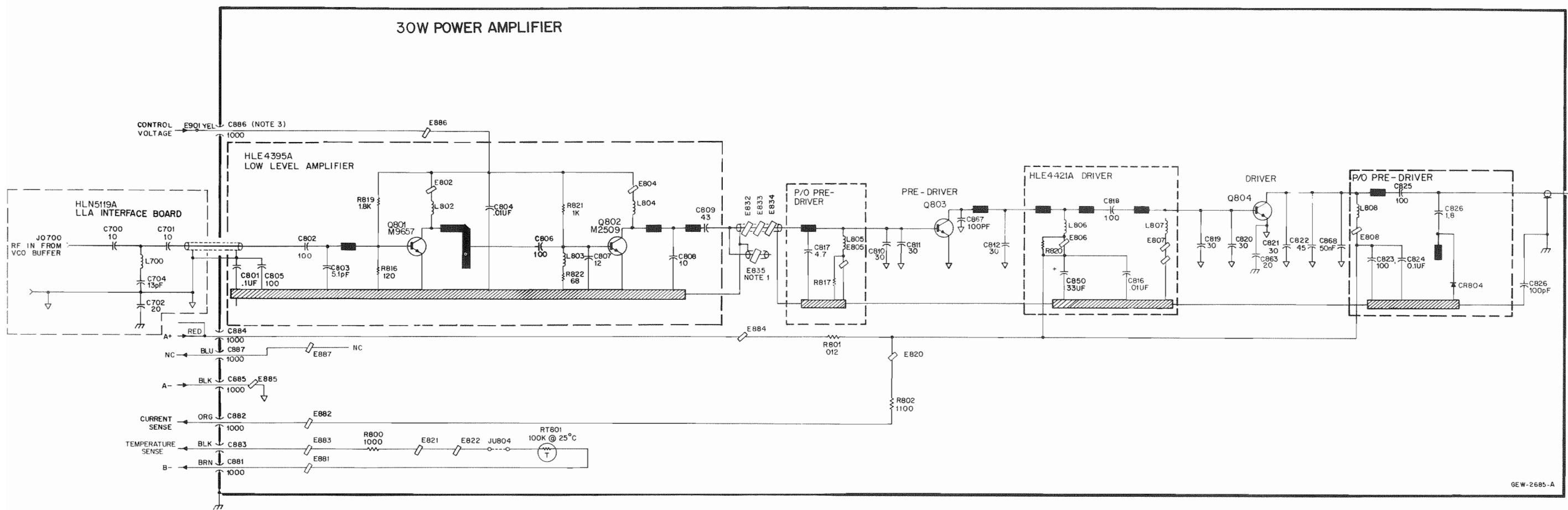
- (1) Disconnect the LLA from the PA and re-connect it to a wattmeter and dummy load.
- (2) Set POWER SET and CURRENT LIMIT to mid-rotation.
- (3) Key the transmitter. The minimum output power should be greater than 2.2 watts.

Table 3. Transmitter Troubleshooting Procedures

STEP	SYMPTOM	PROCEDURE	NORMAL INDICATION	NOT NORMAL	ACTION
1	Suspected Transmitter Failure.	Measure RF output at antenna connector.	Rated power.	Transmitter operational.	High power– perform transmitter Control & Protection Circuit Troubleshooting. No power– Go to 2. Low power– Go to 3.
2	No Output Power.	a. Set CURRENT LIMIT & POWER $> 5 \mu\text{A}$. <u>SET fully clockwise. Check Meter 5.</u> b. Measure DC voltage across antenna relay coil during TX. c. Check reed switch continuity. d. Check harmonic filter and output cable for shorts and discontinuities.	$> 5 \mu\text{A}$. 5VDC. Continuous during TX. See schematic.	Go to b. Go to c. Go to d. Go to 3.	Go to 3. Check coil continuity (DC resistance = 160 ohms); If good, troubleshoot relay drive circuitry. Replace switch. Repair defect.
3	Low Output Power.	a. Measure DC level at collector of Q802. b. Measure RF signal level at VCO buffer output.	$> 11\text{VDC}$ $\pm 22\text{dBm}$ minimum.	Go to b. Perform Power Amplifier Troubleshooting	Perform Transmitter Power Control & Protection Circuit Troubleshooting Procedure Perform Synthesizer Troubleshooting Procedure.

Table 4. Transmitter Control and Protection Circuitry Troubleshooting Procedures

STEP	SYMPTOM	PROCEDURE	NORMAL INDICATION	NOT NORMAL	ACTION
1	Little or No power; (POWER SET & CURRENT LIMIT) fully clockwise.	a. Disconnect LLA from controls synthesizer at J700. Check for keyed at U900-4.	9.5 VDC.	Go to step 1b.	a. Check PA ENABLE at J300-5. b. Check for synthesizer lock. c. Check PA ENABLE switch (Q902).
		b. Measure output voltage of U900D-1.	> 5 VDC.	Repair control voltage amplifiers Q900 & Q901.	Go to step 1c.
		c. Measure voltages to input of U900D-2 & -3.	pin 3 > pin 2	U900 defective.	Check for shorts or opens in resistive feed circuits of J950-2 & 3.
2	All controls inoperative.	a. Disconnect LLA from synthesizer at J700.	3V to 120V.	Go to step 3b.	Repair control voltage amplifiers Q900 & Q901.
		b. Set all controls clockwise. Measure U900B-9 & -10 in TX mode.	pin 10 > pin 9.	U900 defective.	Perform VSWR shutback Troubleshooting.
3	Current Limit inoperative.	Disconnect exciter from synthesizer at J700. Unsolder CURRENT SENSE (orange) from C887. Check drain current.	10 A.	Check for short on A+ of current sense line.	Check for fault in current limit circuit U900C and repair.
STEP	SYMPTOM	PROCEDURE			
4	Reflected power (VSWR) protection inoperative.				Check and repair defect in reflected power detector components U900B, CR902, etc.
5	Thermal protection inoperative.				Check and repair defect in thermal protection components U900A, CR903, RT801, etc.
6	Power set inoperative.				Check and repair defect in forward power detector components R902, CR902, etc.



HLN4465B PA Hardware Kit MXW-2438-A

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±10%, 100V (unless otherwise stated)		
C703	21-82428B36	.002 uF, 200V
C861,862	21-82187B44	.0016 uF
C863	21-83406D81	20, ±5%, 500V
C864	21-82187B44	.0016 uF
C865	21-83406D75	1.5, ±25%, 500V
C866	21-82187B44	.0016 uF
C880	21-84873H66	4.7, ±5%
C881	21-82187B44	.0016 uF
resistor, fixed, ohm, ±5%, 1/4 watt (unless otherwise stated)		
R818	06-11045A25	100, 1/2W

mechanical parts

14-80142A02	power distribution
26-80254A01	heat sink low level amp
76-83466K01	ferrite core
29-80218D01	grounding lug
76-84069B04	ferrite core bead (7 used)
29-80218D01	grounding lug
29-80218D01	grounding lug
32-80084A02	stud device gasket
07-80078A01	thermistor mounting bracket
32-80074B01	harmonic filter gasket (2 used)
32-80084A02	stud device gasket (2 used)
42-10283A19	cable clip
15-84827M01	cover
32-83896M01	gasket
03-10911A11	machine screw M3X0.5X8
29-84093M01	solder lug (3 used)
37-00132057	heat shrink tubing
42-84510M04	PA strap
42-80137A02	substrate clip

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HLN406A Feedthru Plate MXW-4502-A

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, 500V (unless otherwise stated)		
C881-887	21-82812H03	100, +100, -0%
mechanical parts		
64-80005A01	feedthru plate	
04-83755H01	solder washer, 7 used	

5/9/88

parts list

Associated Parts for 15/30 W Power Amplifier MXW-2688-O

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, μF ± 20%, 25V unless otherwise stated		
C867	21-82187B44 or 21-82372C08	.001 (used in Range 2 only) .02 + 80, - 20% (used in Range 5 only)
C868	21-82372C10	.05 μF (used in Range 1 only)
ferrite bead		
E832-834	76-80164C01	core
E835	76-83466K01	core (used in Range 2 only)
E881-887	76-84069B04	core
mechanical parts		

42-10283A19	nylon cable clip (Range 2 only)
75-80054F01	compression pad
14-80142A02	power distribution board insulator
26-80254A01	low-level amp heatsink
07-80074B01	thermistor bracket
32-80074B01	harmonic filter gasket
32-80084A01	stud device gasket, 2 used
15-84827M01	harmonic filter cover
32-83896M01	RF gasket
32-80211F01	harmonic filter cover gasket
42-80137A02	substrate clip
42-84510M02	PA strap, 4 used
03-10943M15	tapping screw (TT3.5 × 0.6 × 8), 8 used
01-80244H01	PA shield
03-10911A11	machine screw (M3 × 0.5 × 8), 5 used
15-80001G01	directional coupler cover form
55-84300B04	handle
03-10943M16	tapping screw (TT3.5 × 0.6 × 10), 5 used
14-80135H01	PA hybrid insulator, 2 used

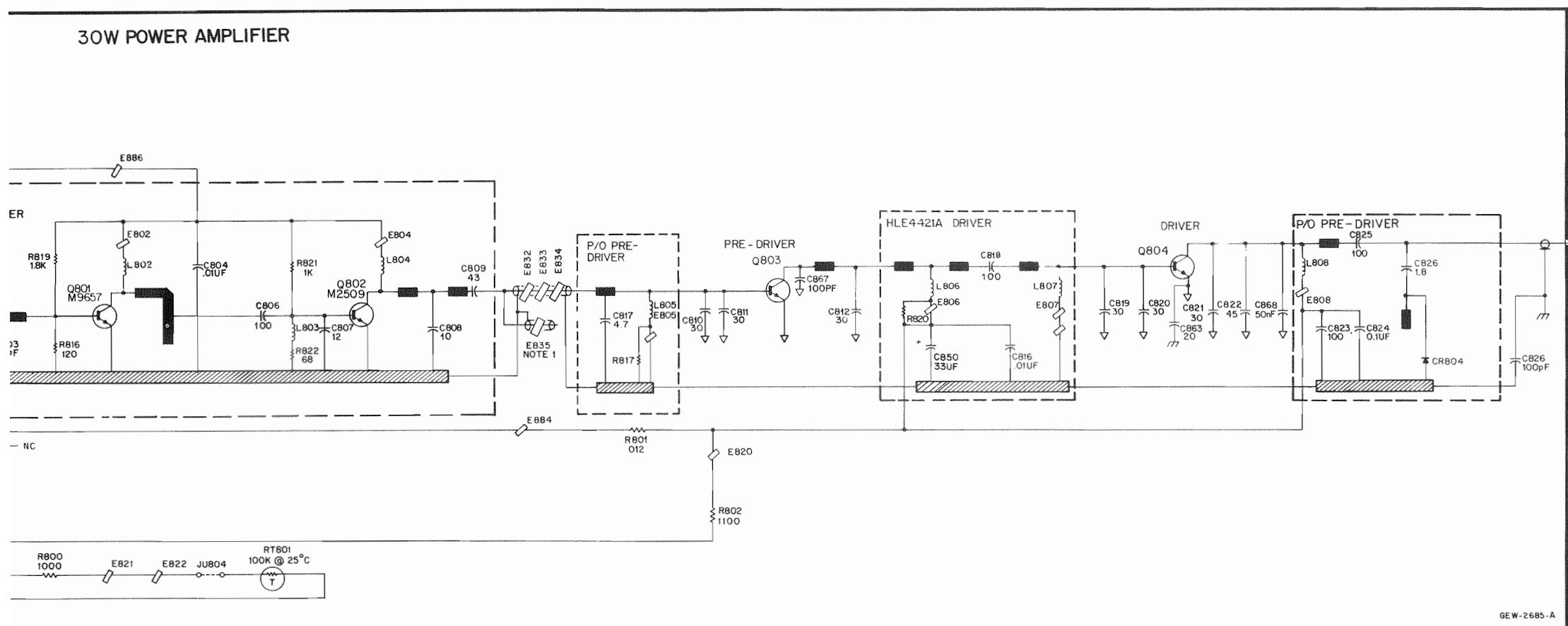
4/0/86

Power Amplifier

15/30 Watt UHF

450–512 MHz

30W POWER AMPLIFIER



HLN4465B PA Hardware Kit

MXW-2438-A

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, $\pm 10\%$, 100V (unless otherwise stated)		
C703	21-82428836	.002 uF, 200V
C861,862	21-82187B44	.0016 uF
C863	21-83406D81	20, $\pm 5\%$, 500V
C864	21-82187B44	.0016 uF
C865	21-83406D75	1.5, $\pm 25\%$, 500V
C866	21-82187B44	.0016 uF
C880	21-84873H66	4.7, $\pm 5\%$
C881	21-82187B44	.0016 uF
resistor, fixed, ohm, $\pm 5\%$, 1/4 watt (unless otherwise stated)		
R818	06-11045A25	100, 1/2W

mechanical p

14-80142A02	power distribution
26-80254A01	heat sink low level amp
76-83466K01	ferrite core
29-80218D01	grounding lug
76-84069B04	ferrite core bead (7 used)
29-80218D01	grounding lug
29-80218D01	grounding lug
32-80084A02	stud device gasket
07-80078A01	thermistor mounting bracket
32-80074B01	harmonic filter gasket (2 used)
32-80084A02	stud device gasket (2 used)
42-10283A19	cable clip
15-84827M01	cover
32-83896M01	gasket
03-10911A11	machine screw M3X0.5X8
29-84093M01	solder lug (3 used)
37-00132057	heat shrink tubing
42-84510M04	PA strap
42-80137A02	substrate clip

HLN4046A Feedthru Plate

MXW-4502-A

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, 500V (unless otherwise stated)		
C881-887	21-82812H03	100, +100, -0%
mechanical parts		
	64-80005A01	feedthru plate
	04-83755H01	solder washer, 7 used

parts list

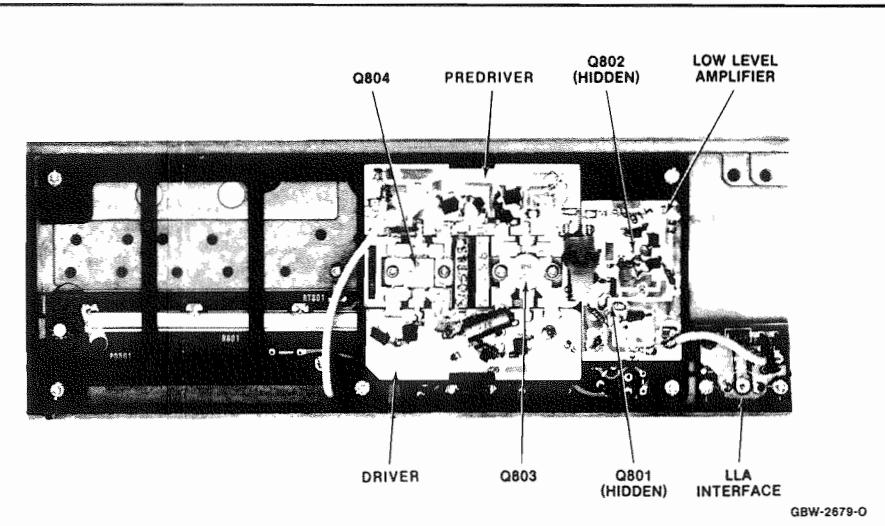
Associated Parts for 15/30 W Power Amplifier

MXW-2688-C

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
C867	21-82187B44 or 21-82372C08	capacitor, fixed, $\mu\text{F} \pm 20\%$, 25V .001 (used in Range 2 only) .02 +80, -20% (used in Range 5 only)
C868	21-82372C10	.05 μF (used in Range 1 only)
E832-834	76-80164C01	territe bead
E835	76-83466K01	core
E881-887	76-84069B04	core (used in Range 2 only)

mechanical pa

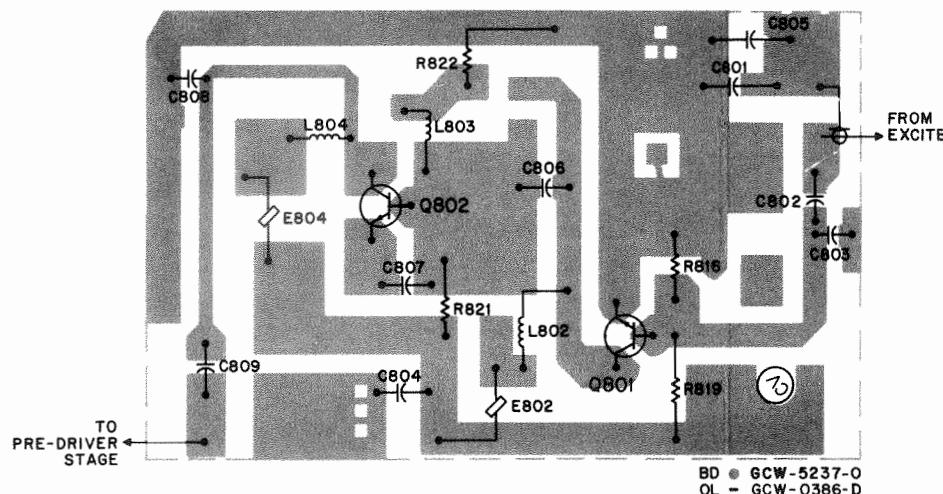
42-10283A19	nylon cable clip (Range 2 only)
75-80054F01	compression pad
14-80142A02	power distribution board insulator
26-80254A01	low-level amp heatsink
07-80078A01	thermistor bracket
32-80074B01	harmonic filter gasket
32-80084A01	stud device gasket, 2 used
15-84827M01	harmonic filter cover
32-83896M01	RF gasket
32-80211F01	harmonic filter cover gasket
42-80137A02	substrate clip
42-84510M02	PA strap, 4 used
03-10943M15	tapping screw (TT3.5 x 0.6 x 8), 8 used
01-80244H01	PA shield
03-10911A11	machine screw (M3 x 0.5 x 8), 5 used
15-80001G01	directional coupler cover form
55-84300B04	handle
03-10943M16	tapping screw (TT3.5 x 0.6 x 10), 5 used
14-80135H01	PA hybrid insulator, 2 used



Schematic, Circuit Board Diagrams, and
Parts Lists for 15/30 Watt Power Amplifier
PW-2675-C
(Sheet 1 of 2)

Power Amplifier
15/30 Watt UHF
450-512 MHz

HLE4395A LOW LEVEL AMPLIFIER (LLA)

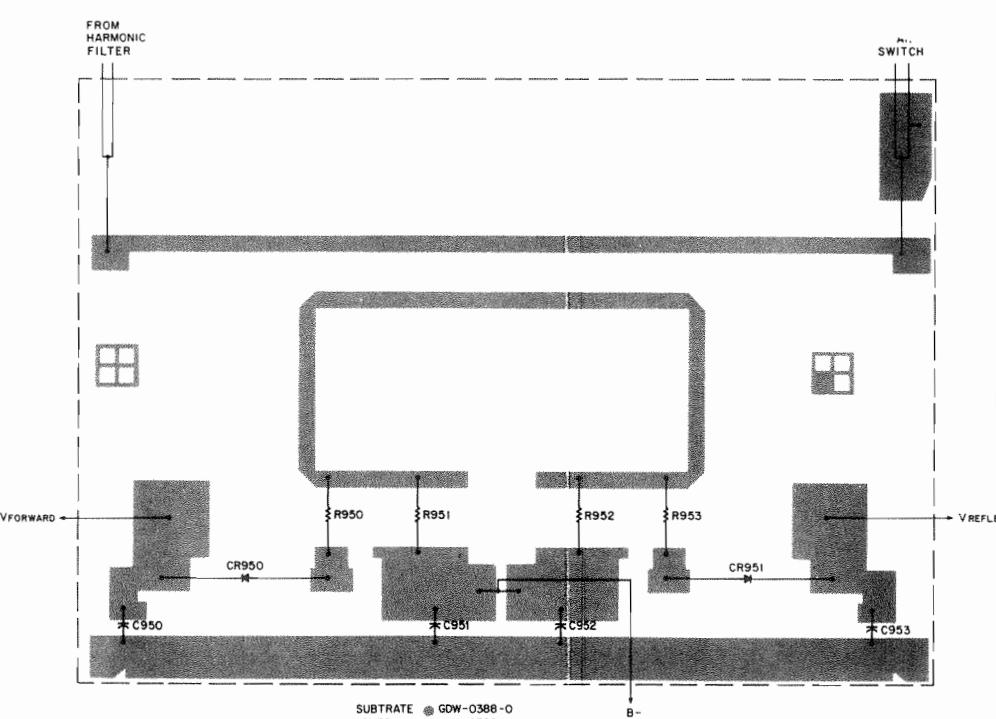


parts list

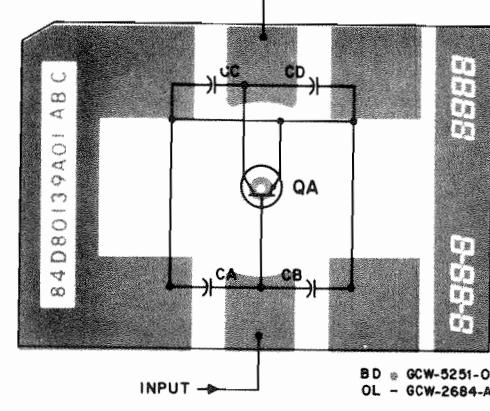
HLE4395A Low Level Amplifier			MXW-2692-B
REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION	
capacitor, fixed, pF, ±10%, 100V (unless otherwise stated)			
C801	21-13741C17	.1, 20%, 25V	
C802	21-13740A55	100 ±20	
C803	21-84873H21	5.1, ±5%	
C804	21-84547A05	.1, ±20%, 50V	
C805	21-11078B42	100, ±5%	
C806	21-13740A55	100, ±20	
C807	21-84873H36	12	
C808	21-84873H76	10, ±5%, 50V	
C809	21-05157A86	43, ±2%, 50V	
coil, rf			
L802	24-80092G60	airwound	
L803,804	24-80090G02	airwound	
transistor (see note)			
Q801	48-00869657	NPN, type M9657	
Q802	48-80225C09	NPN, type M25C09	
resistor, fixed, ohm, ±5%, 1/4 watt (unless otherwise stated)			
R816	06-11009C27	120	
R819	06-11009C55	1.8k	
R821	06-11009C49	1k	
R822	06-11009C21	68	
mechanical parts			
76-83960B01		ferrite core (2 used)	

note: For best performance, order diodes, transistors, and integrated-circuit devices by Motorola part number.

HLE4175A DIRECTIONAL COUPLER



TRANSISTOR SUBSTRATE



RANGE 1 (405-420 MHz)					
QA	CA	CB	CC	CD	CE
C803	C810	C811	N.U.	C812	C867
C804	C819	C820	C821	C822	C868
C805	C829	C830	C835	C836	C872
C806	C831	C832	C837	C838	C873
C807	C833	C834	C839	C840	C874

RANGE 2-5 (450-512 MHz)					
QA	CA	CB	CC	CD	CE
C803	C810	C811	N.U.	C812	N.U.
C804	C819	C820	C821	C822	N.U.
C805	C829	C830	C835	C836	C851
C806	C831	C832	C837	C838	C852
C807	C833	C834	C839	C840	C853

* CE IS PART OF HLN4040A CAPACITOR KIT.

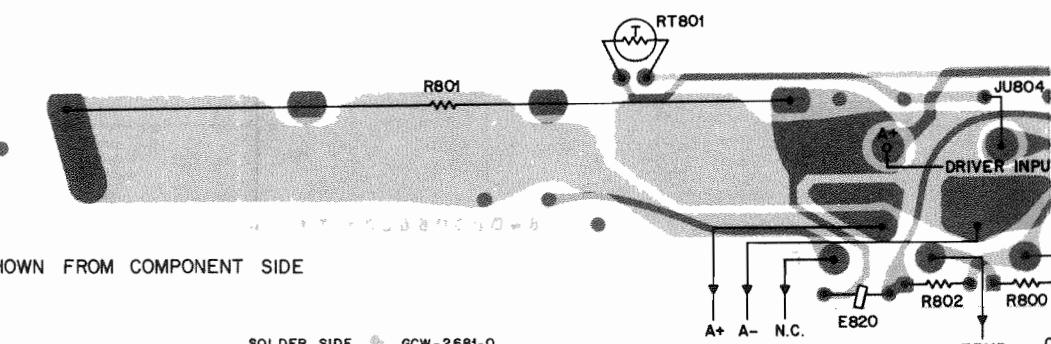
HLE4445A Transistor Kit 14W
HLE4447A Transistor Kit 50W, Range 2 & 3
HLE4448A Transistor Kit 50W, Ranges 2, 3, 4, & 5
MXW-5488-O

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±10%, 100V (unless otherwise stated)		
C810,811	21-84366F04	30, ±5%, 250V (HLE4445A only)
C812	21-11078B27	30, ±5% (HLE4445A only)
C890-892	21-84366F04	30, ±5%, 250V
C893	21-84366F06	45, ±5%, 250V
transistor (see note)		
Q803	48-84411L36	NPN, type M1136 (HLE4445A only)
Q890	48-80225C02	NPN (HLE4447A only)
Q890	48-84411L29	NPN, type M1129 (HLE4448A only)

mechanical parts		
07-80195B01		frame lead (2 used) (HLE4445A Only)
07-80195B02		frame lead (2 used)
04-80141B02		solder preform (2 used)

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note: For best performance, order diodes, transistors, and integrated circuit devices by Motorola part number.

HLE4405A POWER DISTRIBUTION BOARD



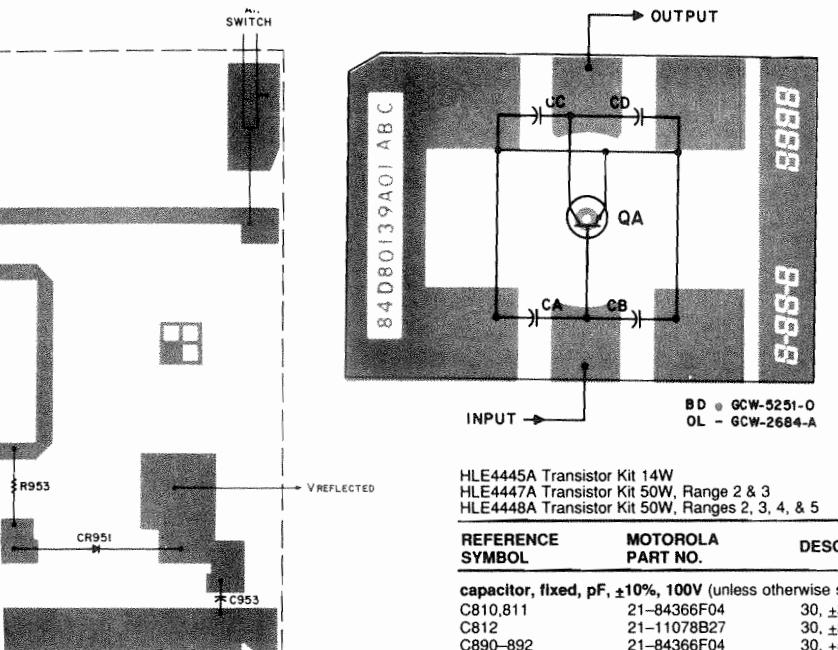
SHOWN FROM COMPONENT SIDE

SOLDER SIDE GCW-2681-0
COMPONENT SIDE GCW-2682-0
OVERLAY GCW-2683-0

HLE4405A Power Distribution Board

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
connector plug		
P804-807	09-80155A02	flat wafer connector (6 used)
resistor, fixed, ohm, ±5%, 1/4 watt (unless otherwise stated)		
R800	06-11009C49	1k
R801	17-82155M01	.012 shunt
R802	06-11009C50	1.1k
thermistor		
RT801	06-83600K09	100K green
mechanical parts		
24-80036A02		1/2 turn ferrite choke (3 used)

TRANSISTOR SUBSTRATE



HLE445A Transistor Kit 14W
HLE447A Transistor Kit 50W, Range 2 & 3
HLE448A Transistor Kit 50W, Ranges 2, 3, 4, & 5

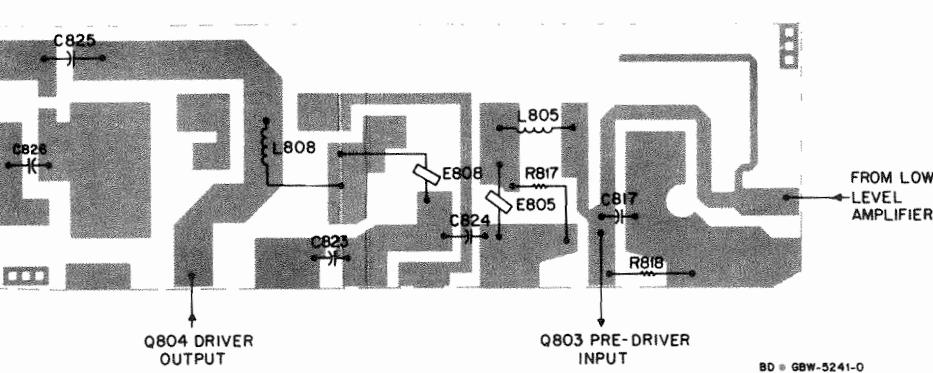
MXW-5488-O

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±10%, 100V (unless otherwise stated)		
C810,811	21-84366F04	30, ±5%, 250V (HLE445A only)
C812	21-11078B27	30, ±5% (HLE445A only)
C890-892	21-84366F04	30, ±5%, 250V
C893	21-84366F06	45, ±5%, 250V
transistor (see note)		
Q803	48-84411L36	NPN, type M1136 (HLE445A only)
Q890	48-80225C02	NPN (HLE447A only)
Q890	48-84411L29	NPN, type M1129 (HLE448A only)
mechanical parts		
07-80195B01	frame lead (2 used) (HLE445A Only)	
07-80195B02	frame lead (2 used)	
04-80141B02	solder preform (2 used)	

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note: For best performance, order diodes, transistors, and integrated circuit devices by Motorola part number.

MXW-0396-D

HLE4409A PREDRIVER



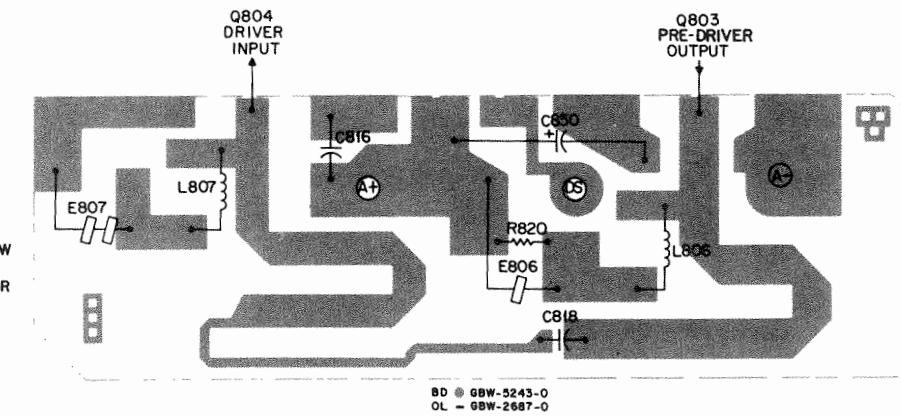
HLE4409A Pre-Driver

MXW-2691-B

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±5%, 100V (unless otherwise stated)		
C817	21-11078B05	4.7, ±25 pF
C823	21-13740A55	100, 50V
C824	21-8547A13	10 uF, ±10%, 50V
C825	21-11078B42	100
coil, rf		
L805	24-80090G01	airwound
L808	24-80090G01	airwound
resistor, fixed, ohm, ±5%, 1/4 watt (unless otherwise stated)		
R817	06-11009C03	12
mechanical parts		
76-82960B01	ferrite core	

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HLE4421A DRIVER



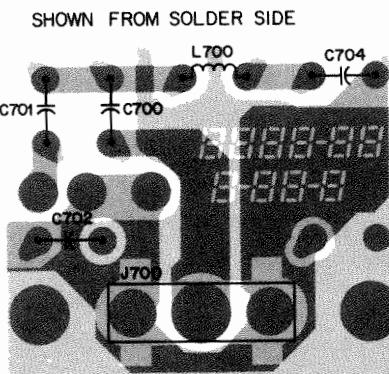
HLE4421A Driver

MXW-2689-A

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF ± 20%, 50V (unless otherwise stated)		
C816	21-13740A55	.01 uF
C818	21-05157A07	100
C850	23-82783B07	33 uF, 25V
coil, rf		
L806,807	24-80090G01	air wound
resistor, fixed, ohm, ±5%, 1/4 W (unless otherwise stated)		
R820	06-11009C18	51
mechanical parts		
E806	76-83960B01	ferrite core
E807	76-80178D02	ferrite core, 2 used

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HLN5119A LLA INTERFACE

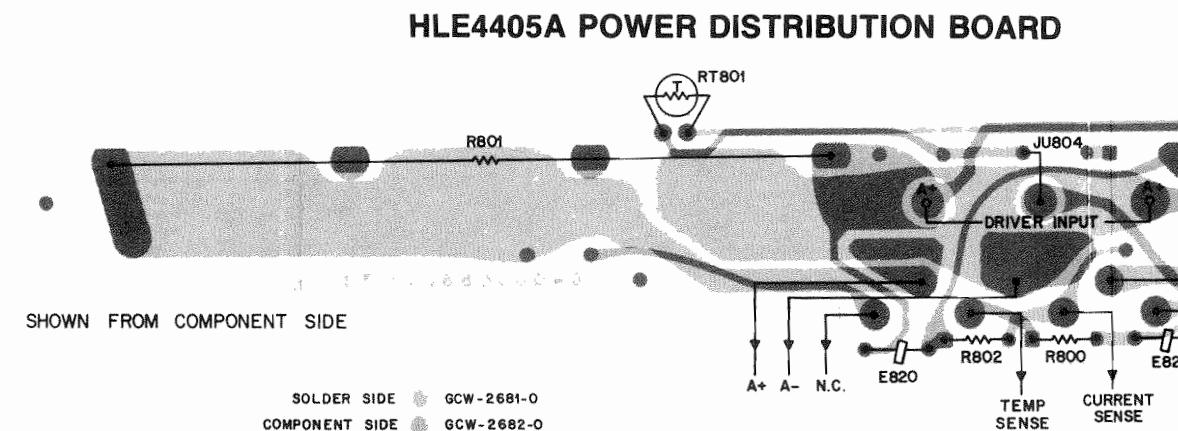


SOLDER SIDE ● GBW-2676-0
COMPONENT SIDE ● GBW-2677-0
OVERLAY — GBW-2678-A

HLN5119A Low Level Amplifier Interface Board

MXW-2690-O

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF ± 5%, 100V unless otherwise stated		
C700, C701	21-11014H25	10 ± .5 pF
C702	21-11014H32	20
C704	21-11014H28	13
connector receptacle		
J700	09-80001F01	phono jack
coil, rf		
L700	24-11030D02	coded orange
mechanical parts		
29-80014A01	coaxial terminal clip	



HLE4405A Power Distribution Board

MXW-2694-A

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
connector plug		
P804-807	09-80155A02	flat wafer connector (6 used)
resistor, fixed, ohm, ±5%, 1/4 watt (unless otherwise stated)		
R800	06-11009C49	1k
R801	17-82155M01	.012 shunt
R802	06-11009C50	1.1k
thermistor		
RT801	06-83600K09	100K green
mechanical parts		
24-80036A02	1/2 turn ferrite choke (3 used)	

5/9/88

parts list

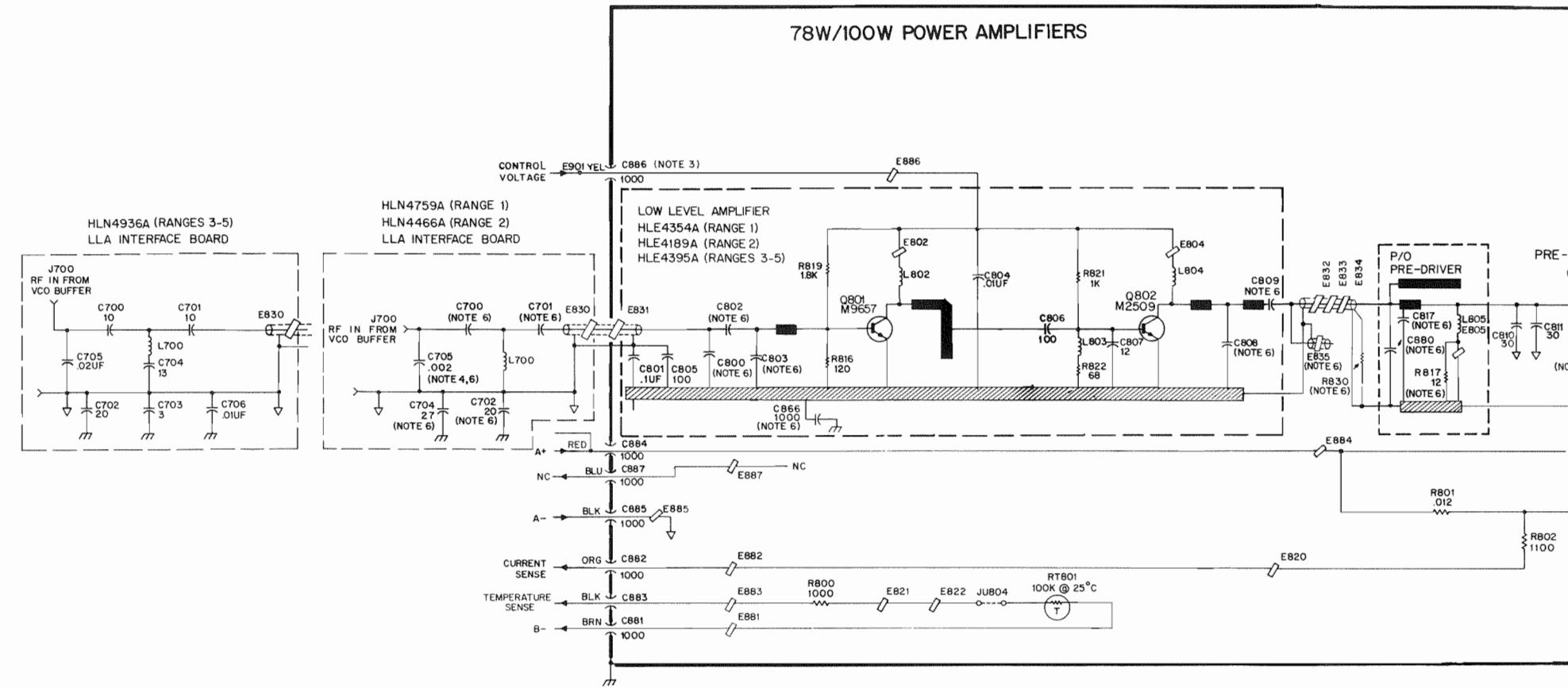
Associated Parts for 78/100 Power Amplifiers

MXW-0394

RANGE	1	2	3	4	5	REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
						capacitor, fixed, pF, $\pm 10\%$, 100V (unless otherwise stated)		
						C705	.02 uF, +80, -20%, 25V	
						C706	.01 uF, +70, -30%	
						C861	.001 uF, 500V	
						C861	21-83596E13	.001 uF, 500V
						C861	21-82187B44	.001 uF
						C862	21-82187B44	.001 uF
						C863	21-83406D81	20, $\pm 5\%$, 500V
						C864	21-82187B44	.001 uF
						C864	21-13740A55	.01 uF
						C865A	23-82783B08	1 uF, $\pm 20\%$, 35V, tantalum
						C865B	21-83460D75	1.5, $\pm .25$ pF, 500V
						C866	21-82187B44	.001 uF
						C867	21-83596E10	220, $\pm 20\%$, 500V
						C867	21-11015B01	100
						C868	21-82187B44	.001 uF
						C869-871	23-82783B08	1 uF, $\pm 20\%$, 35V
						C871	21-83596E18	.0015 uF, 500V
						C872-874	21-83406D69	30
						C875	21-82187B44	.001 uF
						C880	21-84873H66	4.7, $\pm .5$ pF, 50V
						C881	21-82187B44	.001 uF
						territe bead		
						E830-831	76-83466K01	core
						E832-834	76-80164C01	core
						E835	76-83466K01	core
						E881-887	76-84069B04	core
						resistor, fixed, ohm, $\pm 5\%$, 1/2 watt (unless otherwise stated)		
						R818	06-11045A25	100
						R818	06-11009C29	150, 1/4W
						R818	06-00125A33	220
						R830	06-11045A09	22
						R860	06-80036611	2.7, 1/4W
								mechanical parts
						01-80244H01	PA shield assembly	
						03-10911A11	machine screw (M3 x .5 x 8), 10 use	
						03-10943M15	tapping screw (TT3.5 x .6 x 8), 5 use	
						03-10943M15	tapping screw (TT3.5 x .6 x 8), 8 use	
						03-10943M16	tapping screw (TT3.5 x .6 x 10), 3 use	
						03-10943M16	tapping screw (TT3.5 x .6 x 10), 5 use	
						03-80254F01	tapping screw (.35 x 1.27 x 8)	
						07-80078A01	thermistor bracket	
						14-80135H01	insulator, PA hybrids, 2 used	
						14-80142A02	insulator, power distribution board	
						15-80001G01	directional coupler cover form	
						15-84827M01	harmonic filter cover	
						26-80254A01	low level amplifier heatsink	
						29-00005227	solder lug	
						29-00005294	solder lug, 2 used	
						29-80218D01	grounding lug, 2 used	
						29-00005261	solder lug	
						29-80218D01	grounding lug, 3 used	
						29-84093M01	solder lug, 3 used	
						29-84093M01	solder lug, 1 used	
						32-80074B01	harmonic filter cover gasket	
						32-80084A01	stud device gasket, 3 used	
						32-80211F01	harmonic filter cover gasket	
						32-83896M01	RF gasket	
						42-10283A19	nylon cable clip	
						42-80137A02	substrate clip	
						42-84510M02	PA strap, 4 used	
						55-84300B04	handle	
						55-84300B05	directional coupler cover handle	

8/25/8

8/25/19



HLN5145A Stability I

MXW-2936

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±10%, 100V (unless otherwise stated)		
C8721	21-11015A07	.01 uF, +80, -20%
coil, rf		
L830	24-82723H44	.039 uH
resistor, fixed, ohm, ±5%, 1/2 watt (unless otherwise stated)		
R831	06-00125A18	51

5/9/

HI-N4040A Capacitor Kit (Range 2 Opt.)

MXW-5490-

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±5%, 200V (unless otherwise stated)		
C851-853	21-84493B31	57

5/9

HI-N4046A Feedthru Plat

MXW-4502-

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, 500V (unless otherwise stated)	C881-887	21-82812H03 100, +100, -0%

10 of 10

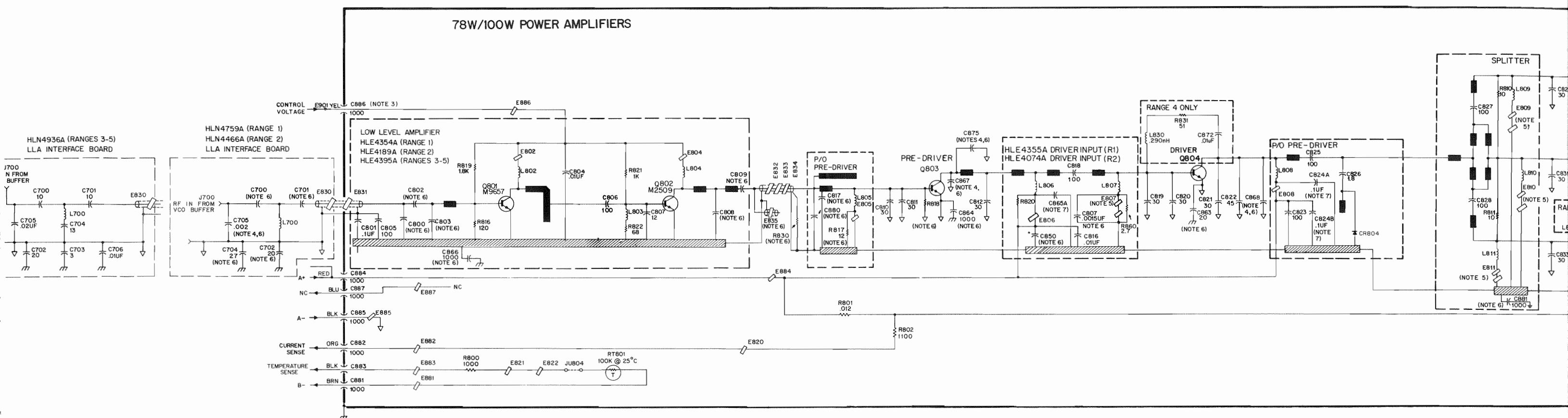
24-88885A21

d

04-05755107 solder washer, 7 used

579/6

78W/100W POWER AMPLIFIERS



LN5145A Stability Kit

MXW-2936-B

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±10%, 100V (unless otherwise stated)		
8721	21-11015A07	.01 uF, +80, -20%
oil, rf		
830	24-82723H44	.039 uH
resistor, fixed, ohm, ±5%, 1/2 watt (unless otherwise stated)		
831	06-00125A18	51

5/9/88

LN4040A Capacitor Kit (Range 2 Only)

MXW-5490-O

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±5%, 200V (unless otherwise stated)		
851-853	21-84493B31	57

5/9/88

LN4046A Feedthru Plate

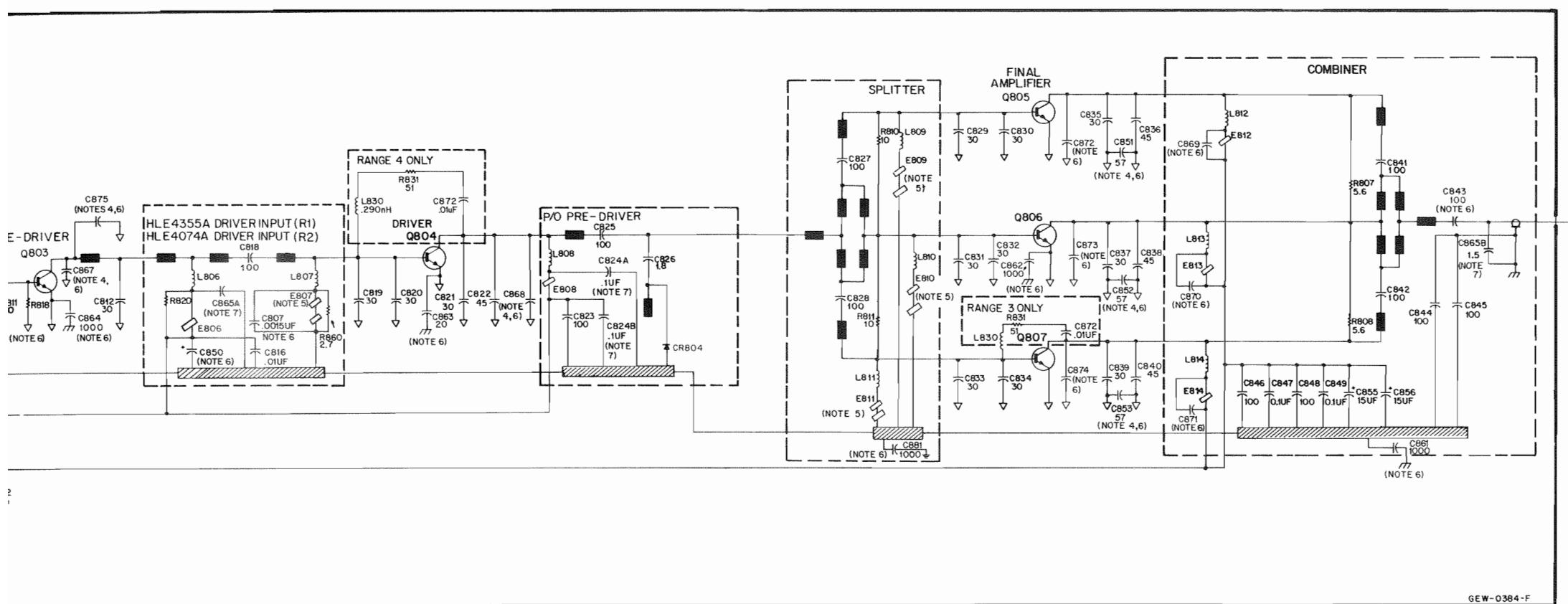
MXW-4502-A

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, 500V (unless otherwise stated)		
881-887	21-82812H03	100, +100, -0%
mechanical parts		
64-80005A01	feedthru plate	
04-83755H01	solder washer, 7 used	

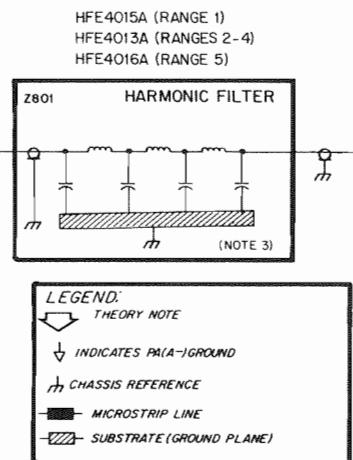
5/9/88

Power Amplifier

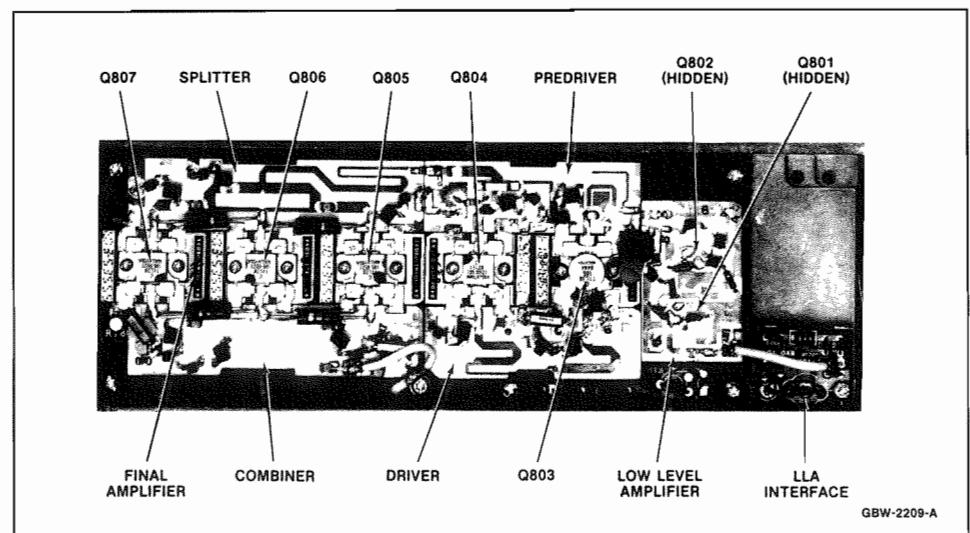
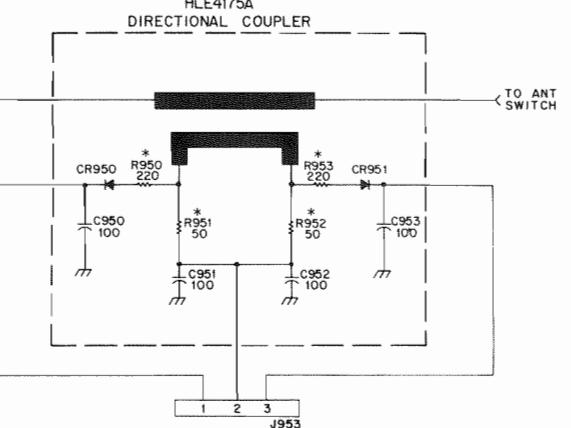
100 Watt: Range 1 (406–420 MHz)
 Range 2 (450–470 MHz)
 78 Watt: Range 3 (470–488 MHz)
 Range 4 (482–500 MHz)
 Range 5 (494–512 MHz)

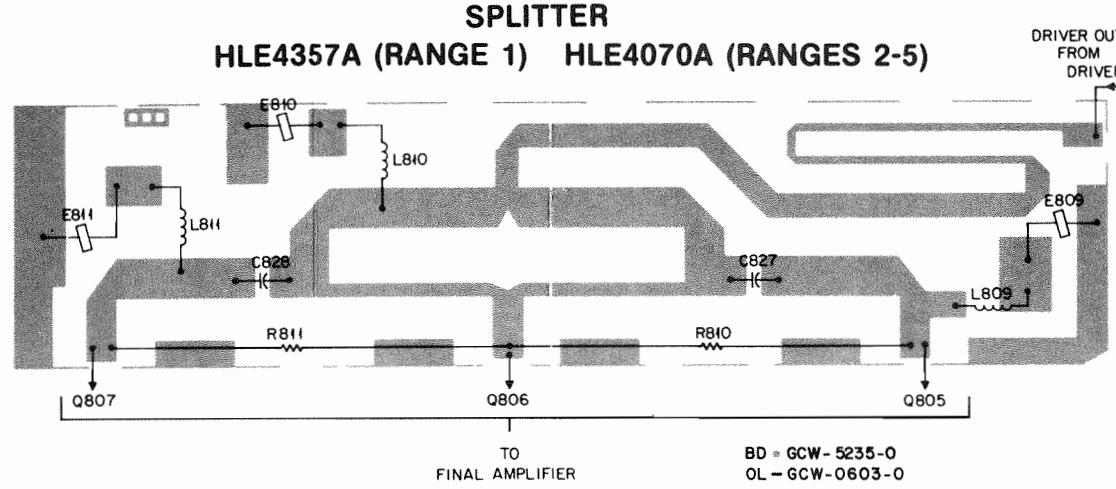


GEW-0384-F



- NOTES:**
1. UNLESS OTHERWISE SPECIFIED, ALL RESISTOR VALUES ARE IN OHMS, AND ALL CAPACITOR VALUES ARE IN PICOFARADS.
 2. COMPONENTS MARKED WITH AN ASTERISK ARE SCREENED DIRECTLY UPON THE SUBSTRATE AND ARE NOT FIELD REPLACEABLE.
 3. SEVEN FEEDTHRU CAPACITORS (C881–C887) AND ONE HARMONIC FILTER ARE UNDERNEATH THE CIRCUIT BOARD, AND CAN BE REACHED ONLY FROM THE BOTTOM OF THE RADIO.
 4. IF CAPACITORS C705, C706, C851–853, C867, AC868, OR C875 HAVE TO BE REPLACED, MAKE CERTAIN THAT THE LEADS OF THE REPLACEMENT CAPACITOR ARE THE SAME LENGTH AS THOSE OF THE CAPACITOR BEING REPLACED.
 5. E807 THROUGH E811 ARE FERRITE BEADS. RANGE 1 USES TWO (MOTOROLA PART NO. 76-80178D02) AND RANGES 2–5 USE ONLY ONE (MOTOROLA PART NO. 76-83960B01).
 6. COMPONENT VALUE IS RANGE SENSITIVE AND MAY NOT BE USED IN EVERY RANGE. SEE THE PARTS LIST.
 7. COMPONENT LOCATION IS RANGE DEPENDENT. SUFFIX A IS FOR RANGE 1 ONLY AND SUFFIX B IS FOR RANGE 2 ONLY.



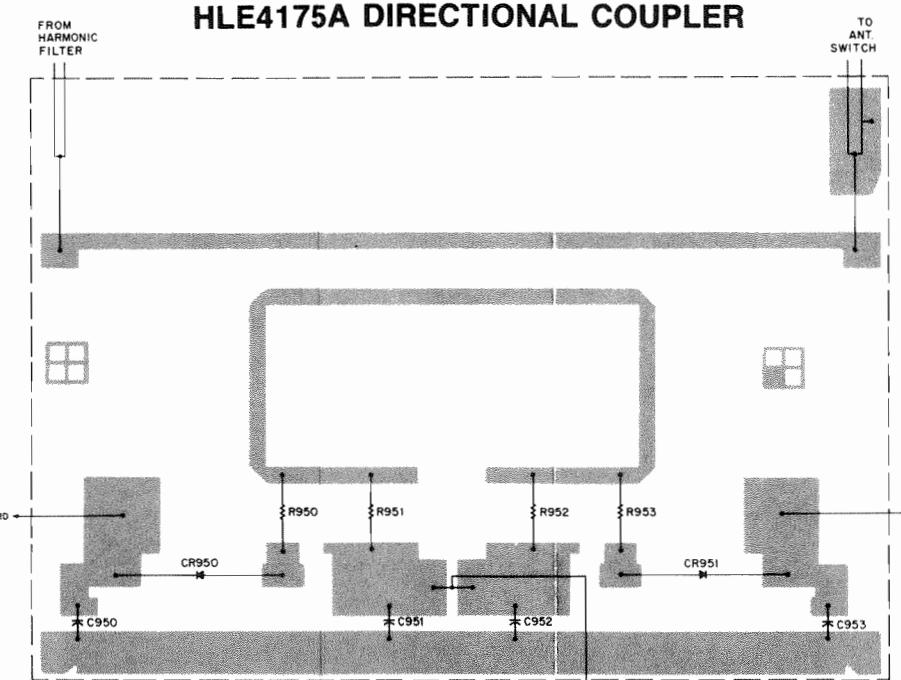


ILE4357A Splitter Substrate (Ranges 2, 3, 4, & 5) MXW-0892-C

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, $\pm 5\%$, 100V (unless otherwise stated) C827-828	21-11078B42	100
coil, rf 809-811	24-00090G01	airwound
resistor, fixed, ohm, $\pm 10\%$, 1 watt (unless otherwise stated) R811	06-00126C01	10 (Range 2, 3, 4, 5)
mechanical parts		
E809-E811	76-83960B01	ferrite core (Ranges 2, 3, 4, & 5)
	76-80187D02	ferrite core (Range 1)

5/12/8

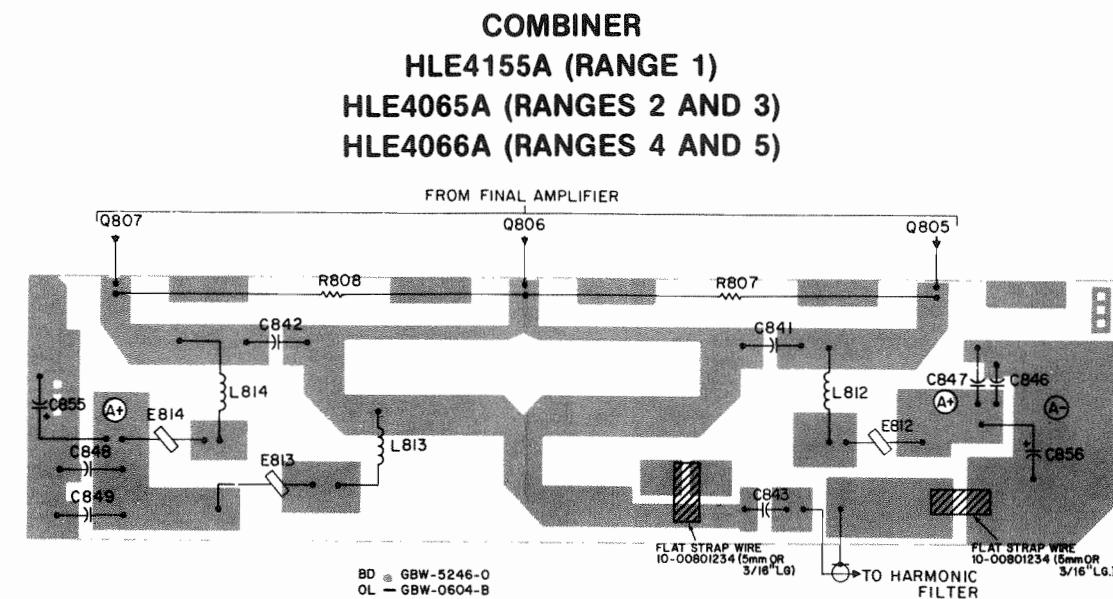
HLE4175A DIRECTIONAL COUPLER



HLE4175A Directional Coupler MXW-0396-

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±20%, 100V (unless otherwise stated)		
C950-953	21-13740A55	100
connector plug		
P952	15-84301K01	3-contact
mechanical parts		
07-80168F01	directional coupler frame	
29-83208M01	solder lugs (3 used)	
64-83403M01	substrate	
39-82717M01	receptacle contact	
42-10217A02	tie strap, .031X3	

8/15/

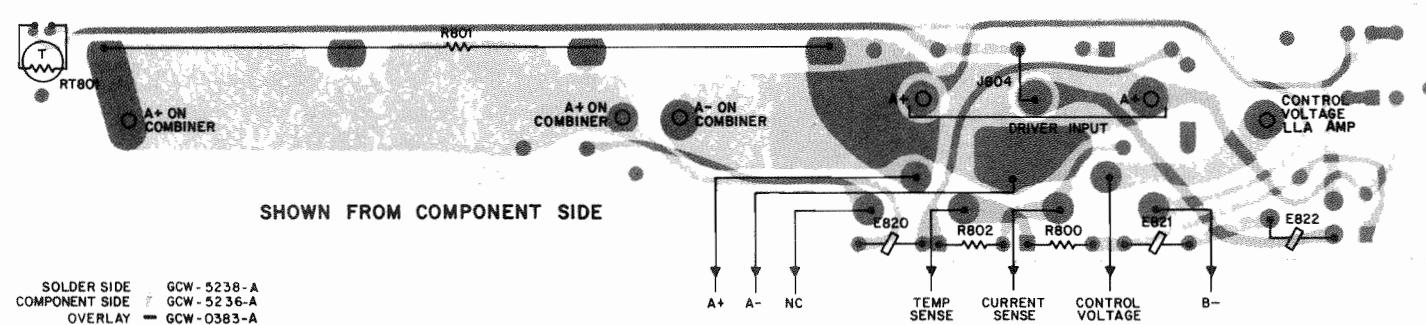


HLE4155A Combiner Substrate (Range 1)
HLE4065A Combiner Substrate (Ranges 2, & 3)
HLE4066A Combiner Substrate (Ranges 4, & 5) MXW-0391-F

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, $\pm 5\%$, 100V (unless otherwise stated)		
C841-842	21-11078B42	100
C843	21-11078B36	56 (HLE4155A only)
C843	21-11078B42	100 (HLE4065A & HLE4066A only)
C844-845	21-11078B42	100
C846	21-13740A55	100, 50V
C847	21-84547A13	.1 uF, 10% 50V
C848	21-13740A55	100, 50V
C849	21-84547A13	.1 uF, 10% 50V
C855-856	23-82783B24	15 uF, $\pm 10\%$, 25V, tantalum
resistor, fixed, ohm, $\pm 10\%$, 1 watt (unless otherwise stated)		
R807-808	06-00126D63	5.6 (HLE4066A & HLE4155A only)
coil, rf		
L812-814	24-80090G01	airwound
mechanical parts		
76-83960B01	ferrite core (3 used)	

8/15/89

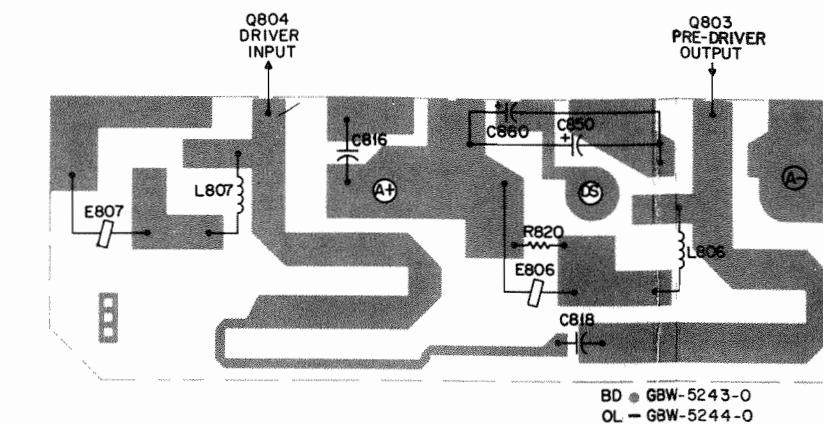
HLE4345A POWER DISTRIBUTION BOARD



SOLDER SIDE — GCW-523
COMPONENT SIDE — GCW-523
OVERLAY — GCW-038

HLE4345A Power Distribution Board			MXW-0869-C
REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION	
connector plug P801-807	09-80155A02	flat wafer	
resistor, fixed, ohm, $\pm 5\%$, 1/4 watt (unless otherwise stated)			
R800	06-11009C49	1k	
R801	17-82155M01	shunt, .012	
R802	06-11009C50	1.1k	
thermistor RT801	06-83600K09	100k, $\pm 15\%$	
mechanical parts			
24-80036A02	1/2 turn ferrite choke (3 used)		
75-80054F01	compression pad		

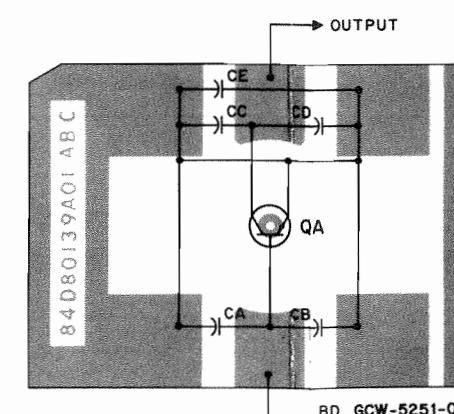
5/9/88



HLE4074A Driver Input Substrate (Ranges 2, 3, & 5)
HLE4355A Driver Input Substrate (Range 1)
HLE4421A Driver Input Substrate (Range 4)

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±20%, 50V (unless otherwise stated)		
C816	21-84547A05	.01 uF
C818	21-13740A55	100
C850	23-82783B24	15 uF, ±10%, 25V, tantalum (HLE4355A/4421A)
C850	23-82783B07	33 uF, ±20%, 25V, tantalum (HLE4355A/4421A)
C860	23-82783B24	15 uF, ±10%, 25V, tantalum (HLE4355A/4421A)
C865	23-82783B08	1 uF, 35V, tantalum (HLE4355A)
coil, rf		
L806-807	24-80090G01	airwound
resistor, fixed, ohm, ±5%, 1/4 watt (unless otherwise stated)		
R820	06-11009C18	51 (HLE4421A)
mechanical parts		
E806	76-83960B01	ferrite core
E807	76-83960B01	ferrite core (HLE4074A)
E807	76-80178D02	ferrite core (HLE4355A/4421A)

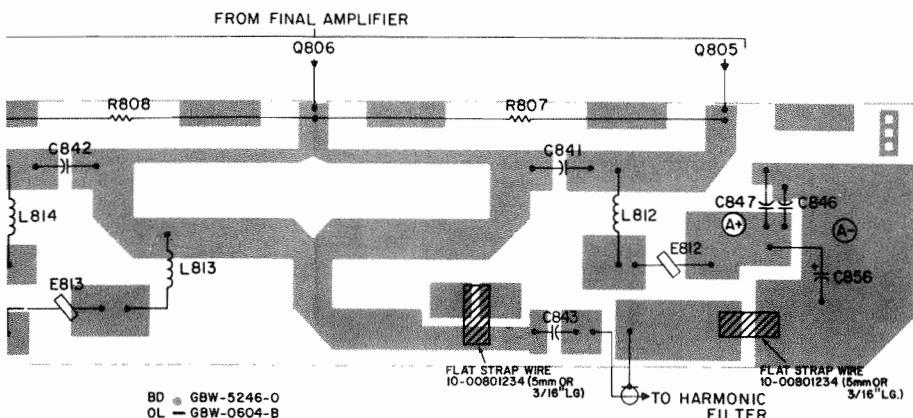
8



BD GCW-5251-0
GL GCW-5252-0

BD GCW-5251-0
GL GCW-5252-0

COMBINER
HLE4155A (RANGE 1)
HLE4065A (RANGES 2 AND 3)
HLE4066A (RANGES 4 AND 5)



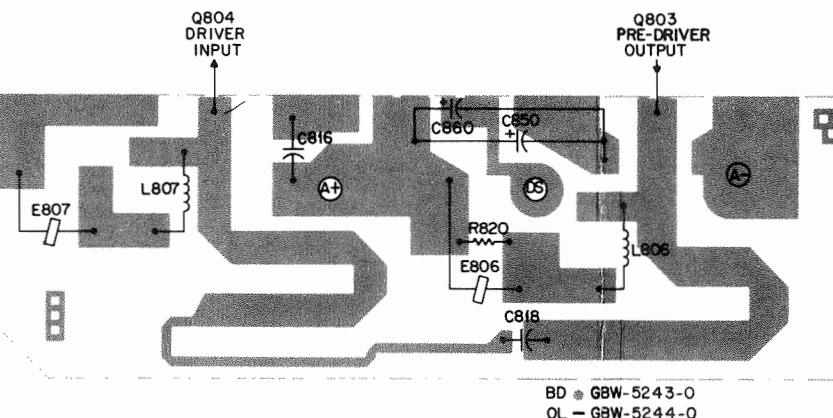
HLE4155A Combiner Substrate (Range 1)
HLE4065A Combiner Substrate (Ranges 2, & 3)
HLE4066A Combiner Substrate (Ranges 4, & 5)

MXW-0391-E

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±5%, 100V (unless otherwise stated)		
C841-842	21-11078B42	100
C843	21-11078B36	56 (HLE4155A only)
C843	21-11078B42	100 (HLE4065A & HLE4066A only)
C844-845	21-11078B42	100
C846	21-13740A55	100, 50V
C847	21-84547A13	.1 uF, 10% 50V
C848	21-13740A55	100, 50V
C849	21-84547A13	.1 uF, 10% 50V
C855-856	23-82783B24	15 uF, ±10%, 25V, tantalum
resistor, fixed, ohm, ±10%, 1 watt (unless otherwise stated)		
R807-808	06-00126D63	5.6 (HLE4066A & HLE4155A only)
coil, rf		
L812-814	24-80090G01	airwound
mechanical parts		
76-83960B01	ferrite core (3 used)	

8/15/88

DRIVER INPUT
HLE4355A (RANGE 1)
HLE4074A (RANGES 2,3,5)
HLE4421A (RANGE 4)



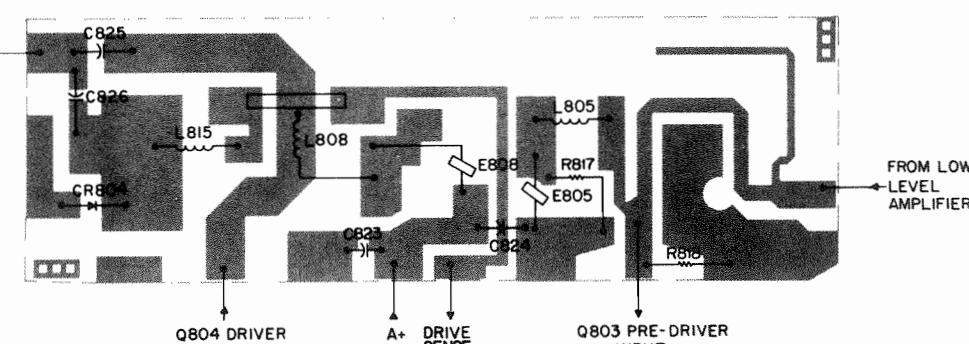
HLE4074A Driver Input Substrate (Ranges 2, 3, & 5)
HLE4355A Driver Input Substrate (Range 1)
HLE4421A Driver Input Substrate (Range 4)

MXW-5489-A

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±20%, 50V (unless otherwise stated)		
C816	21-84547A05	.01 uF
C818	21-13740A55	100
C850	23-82783B24	15 uF, ±10%, 25V, tantalum (HLE4074A)
C850	23-82783B07	33 uF, ±20%, 25V, tantalum (HLE4355A/4421A)
C860	23-82783B24	15 uF, ±10%, 25V, tantalum (HLE4074A)
C865	23-82783B08	1 uF, 35V, tantalum (HLE4355A)
coil, rf		
L806-807	24-80090G01	airwound
resistor, fixed, ohm, ±5%, 1/4 watt (unless otherwise stated)		
R820	06-11009C18	51 (HLE4421A)
mechanical parts		
E806	76-83960B01	ferrite core
E807	76-83960B01	ferrite core (HLE4074A)
E807	76-80178D02	ferrite core (HLE4355A/4421A)

8/15/88

PREDRIVER
HLE4356A (RANGE 1)
HLE4079A (RANGES 2,3,5)
HLE4422A (RANGE 4)



HLE4356A Pre-Driver Substrate (Range 1)
HLE4422A Pre-Driver Substrate (Range 4)
HLE4079A Pre-Driver Substrate (Ranges 2, 3, & 5)

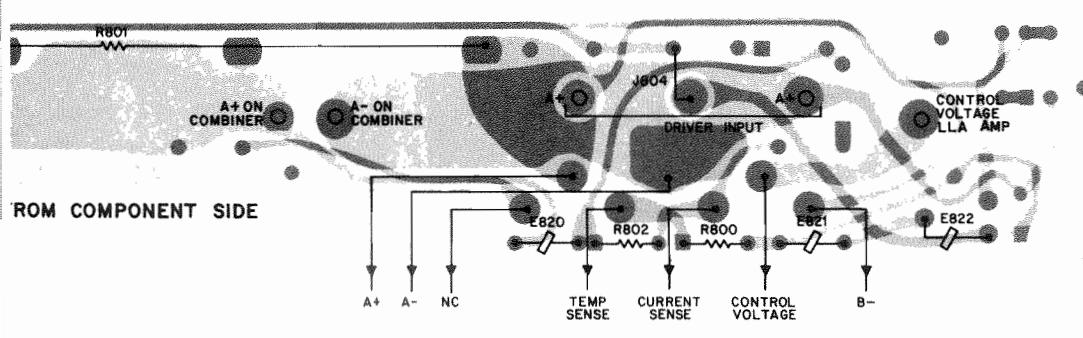
MXW-0393-F

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±5%, 50V (unless otherwise stated)		
C817	21-11078B05	4.7, ±25 pF, 100V
C817	21-11078B15	12, 100V (Range 1 only)
C823	21-13740A55	100
C824	21-84547A13	.1 uF, 10%
C825	21-11078B42	100, 100V
C825	21-11078B10	7.5, ±25 pF, 100V (Range 1 only)
C826	21-05632D43	1.8, ±25 pF
diode (see note)		
CR804	48-84616A11	hot carrier (Range 1 only)
coil, rf		
L805,808	24-80090G01	airwound
mechanical parts		
76-83960B01	ferrite core (Ranges 2,3,5 only)	
76-80178D02	ferrite core (Range 1 & 4 only)	
76-83960B01	ferrite core	
55-80065B01	driver/limiter strap	

8/30/88

note: For best performance, order diodes, transistors, and integrated circuit devices by Motorola part number.

HLE4345A POWER DISTRIBUTION BOARD

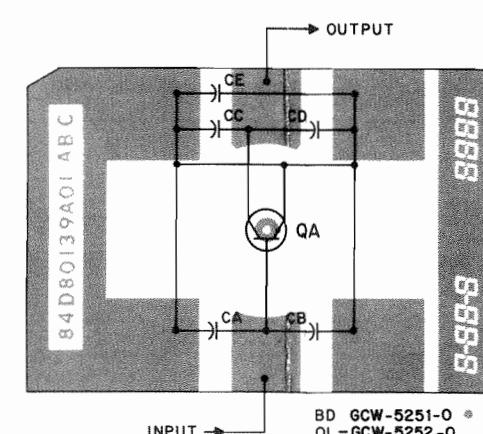


HLE4345A Power Distribution Board

MXW-0869-C

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
connector plug		
P801-807	09-80155A02	flat wafer
resistor, fixed, ohm, ±5%, 1/4 watt (unless otherwise stated)		
R800	06-11009C49	1k
R801	17-82155M01	shunt, .012
R802	06-11009C50	1.1k
thermistor		
RT801	06-83600K09	100k, ±15%
mechanical parts		
24-80036A02	1/2 turn ferrite choke (3 used)	
75-80054F01	compression pad	

5/9/88



HLE4452A

QA	CA	CB	CC	CD	CE
Q803	C810	C811	N.U.	C812	N.U.
Q804	C819	C820	C821	C822	N.U.
Q805	C829	C830	C835	C836	C851
Q806	C831	C832	C837	C838	C852
Q807	C833	C834	C839	C840	C853

HLE4446A Power Transistor Kit 50W (Range 1)
HLE4447A Power Transistor Kit 50W (Ranges 2 & 3)
HLE4448A Power Transistor Kit 50W (Ranges 2, 3, 4, & 5)

MXW-5063-O

REFERENCE SYMBOL	MOTOROLA PART NO.	DESCRIPTION
capacitor, fixed, pF, ±5%, 250V (unless otherwise stated)		
C890-892	21-84366F04	30
C893	21-84366F06	45
transistor (see note)		
Q890	48-80225C01	NPN (HLE4446A)
Q890	48-80225C02	NPN (HLE4447A)
Q890	48-84411L29	NPN, type M1129 (HLE4448A)
mechanical parts		
07-80195B02	lead frame (2 used)	
04-80141B02	solder preform (2 used)	

5/9/88

note: For best performance, order diodes, transistors, and integrated circuit devices by Motorola part number.