

RR-454 REPEATER PLUS SPECIFICATIONS

GENERAL

FCC ID No: AIE9QZRR-454
FCC Rule Parts: 22, 74, 90, 95
DOC Approval No: 1084 193 466I
Emission Designators: 16K0F3, 16K0F2
Frequency Range: 450 - 470 MHz
(406 - 420 MHz optional)
RF Channels: 1 (full duplex)
CTCSS Decoder/Encoder: 32 standard EIA tones,
switch programmable
Power Requirements: 120 VAC/ 0.5A OR
+11 to +15 VDC/1.5 A
Controls: N/A
Audio Output: 500 mW minimum into 8 Ω
Auxiliary Equipment Connector: 2 internal 10-pin connectors
RF Connector: SO-239
AC Power Connector: 3-pin socket on rear panel
DC Power Connector: 3-pin connector on front panel
Carrier Dropout Timer: 0.5 to 7.0 seconds, adjustable
Time-Out Timer: 1 to 10 minutes, adjustable
Emergency Battery
Charge Current: 0.1 Ampere nominal
Autopatch Provision: RITRON RP-200
via 10-pin auxiliary connector
AC to Backup Battery Transfer: Automatic relay cutover
Local Speaker Microphone: RITRON model RSM-23 or RSM-2X,
electret, with 8 Ω speaker and PTT switch
Antenna Impedance: 50 Ω
Dimensions: 5.0" H x 14.4" W x 9.5" D
Weight: 8 lbs. (approximate)

DUPLEXER (BUILT-IN)

High-pass: 1.5 dB typical
Low-pass: 1.8 dB typical
Transmit/Receive Separation: 4.5 - 5.5 MHz standard

TRANSMITTER

RF Output: 1 to 7 Watts, adjustable
(0.7 to 5 Watts @ duplexer output)
Frequency Stability: +/- 2.5 PPM (-30° to +50° C)
Modulation: Direct FM, +/- 5KHz nominal
Deviation: 0 to +/- 5 kHz, adjustable
Spurious and Harmonics: -52 dBc minimum
Audio Response: +1/-3 dB maximum 300 Hz to 3000 Hz
Power Requirements: +11 to +15 VDC, 1.5 Amps nominal
Accessory Audio Input: Pre-emphasized
Frequency range: 300 to 3000 Hz
Signal level: 100 mVp-p for 3 KHz
deviation of a 1 KHz tone
(internally clipped and filtered)
TX Digital Quiet-Call Input: Impedance: 470 K nominal
Frequency range: 5 to 3000 Hz
Signal level: 1 VRMS nominal
Output Impedance: 50 Ω
RF Output Connector: Coaxial RF Phono Jack

CRYSTAL SPECIFICATIONS

Frequency: (Transmit Freq) / 36
Type: Fundamental AT cut,
Parallel antiresonant
Load Capacitance: 32 pF
Series Resistance: 25 Ω maximum
RITRON Spec. Number: 02300022

NOTE: Digital Quiet-Call (DQC) is RITRON's tradename for digital coded squelch.

SPECIFICATIONS (CON'T.)

RECEIVER

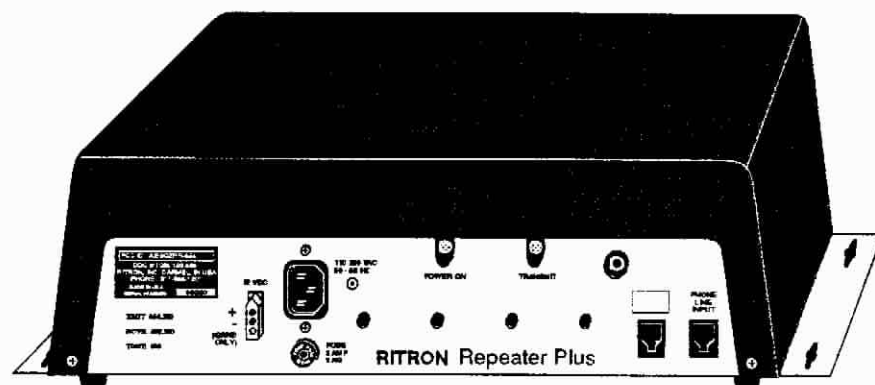
| | |
|----------------------------|--|
| Receiving System: | Double Conversion Superheterodyne |
| I.F. System: | 21.4 MHz/455 KHz |
| Frequency Stability: | +/- 10 PPM (-30° to +50° C) |
| Sensitivity: | 0.25 μ V Minimum @ 12 dB SINAD 0.35 μ V Minimum @ 20 dB Quieting |
| Selectivity: | 70 dB Minimum @ +/- 25 KHz |
| Spurious Rejection: | 90 dB Minimum |
| Image Rejection: | 80 dB Minimum |
| Noise Squelch Sensitivity: | 0.1 to 0.35 μ V, adjustable |
| Intermodulation Rejection: | 70 dB Minimum EIA |
| Modulation Acceptance: | +/- 5 KHz nominal, +/- 7.5 KHz maximum |
| Audio Frequency Range: | 10 to 3000 Hz |
| Audio or FSK Data Output: | Load impedance: 2 K minimum Signal Level: Received 1 KHz tone @ 3 KHz deviation set to produce a 2.1 Vp-p signal @ J302 pin 1 |
| RF Input Impedance: | 50 Ω nominal |
| RF Connector: | Coaxial Phono Jack |

CRYSTAL SPECIFICATIONS

| | |
|----------------------|---------------------------------------|
| Frequency: | (Receive Freq - 21.4 MHz) / 9 |
| Type: | Third Overtone, Parallel Antiresonant |
| Load Capacitance: | 32 pF Nominal |
| Series Resistance: | 40 Ω Maximum |
| RITRON Spec. Number: | 02300401 |

GENERAL DESCRIPTION

The RR-454 is a compact, wall-mount UHF repeater that operates in the 450 to 470 MHz communications band. The unit receives messages which are originated by handheld, mobile, or fixed stations on one frequency, and simultaneously re-transmits the message on a second frequency. The unit contains a duplexer which allows a single antenna to be used for simultaneous transmission and reception. This full-duplex operation allows mobile and handheld units to communicate over much greater distances than would be possible without the repeater.



The RR-454 is constructed in a heavy-duty, U-shaped Aluminum chassis. The PC board and internal components are protected by a vacuum-formed plastic cover, which is coated inside with a special RF shielding material, and secured to the chassis by five #6 x 3/8" screws. The power transformer, AC fuse, AC and DC power receptacles, the 4-cavity notch-filter duplexer, and the UHF-type antenna connector mount on the Aluminum chassis. Two hinges hold the printed circuit board, which contains the receiver, transmitter, power supply and signal-processing circuitry, to the chassis rear sidewall. Two #6 screws secure the front edge of the PC board to "L" brackets on the chassis front sidewall. A third screw fastens the PCB to a standoff. With these screws removed, the hinges allow the PC board to be pivoted upward and toward the rear for troubleshooting and/or servicing — these hinges are OFFSET; thus, when the PC board is fully raised, it will remain in the vertical position without additional support.

RWR-10 THEORY (CON'T.)

EXTERNAL SPEAKER AMPLIFIER

The RWR-10 contains a 1/2 Watt audio amplifier, IC602, for monitoring the RX AUDIO with an optional, external 8 Ω speaker. R623 adjusts the amplifier output level to the desired value. IC602 amplifies the Remote RX Audio, P601 pin 6, and applies it to one OUTSIDE contact of the REMOTE CONTROL PHONE jack, P602 pin 5. This audio is referenced to ground, available on P602 pin 2. Note that the amplifier is inhibited when the telephone handset is off-hook, as described above.

HYBRID BALANCE AND AUDIO AMPLIFIER CIRCUITS

The hybrid balance circuit, consisting of T601, T602, IC601 and associated components, separates the transmitted and received signals for processing in the repeater. Telephone audio from the REMOTE CONTROL PHONE Jack, P602 pins 3 and 4, appears across T601 and T602. IC601B then amplifies the telephone audio and applies it to the Remote TX Audio line, P601 pin 1, which routes the audio to the transmitter modulator. R617 sets the output level of IC601B for proper deviation of the transmitter frequency.

The Remote RX Audio from P601 pin 6 appears across R620, which sets the input amplitude to IC601A. De-emphasis is imposed on the audio from 300 to 3000 Hz by C609 and R618. After amplification in IC601A, T601 and T602 couple the audio to the telephone through the REMOTE CONTROL PHONE jack, P602 pins 3 and 4.

A gain balance circuit consisting of R615 and R616 provides an audio path from IC601A to IC601B. R616 is adjusted for equal GAIN over the two paths, and R613 adjusts for correct PHASING. R613 and R616 are adjusted for MINIMUM Remote RX Audio at pin 7 of IC601B.

RF BYPASSING

Several 15 pF disc capacitors and Ferrite beads, on the input and output lines of the RWR-10, improve rejection of radiated RF fields within the repeater enclosure; thus, preventing interference to audio signals in the unit.

RR-454 REPEATER PLUS ALIGNMENT PROCEDURE

The following paragraphs describe the alignment procedures for the duplexer, receiver, transmitter and sub-assemblies used in the RITRON RR-454 Repeater Plus. When any alignment is necessary, it should be done in the order given in this manual, using the test equipment listed below. The "RR-454 Alignment Procedure Reference Diagram" on page 11 is intended for quick reference. (A detailed RR-454 Topside Parts Placement diagram appears on page 38.)

TEST EQUIPMENT REQUIRED

- 1) Spectrum Analyzer (500 MHz)
- 2) RF Wattmeter, 10 to 25 Watts full scale
- 3) RF Signal Generator
- 4) Deviation Meter
- 5) Frequency Counter (500 MHz)
- 6) VTVM or 20K/V VOM
- 7) Oscilloscope
- 8) SINAD Meter
- 9) Audio Signal Generator

PRELIMINARY

- 1) Disconnect power from the RR-454 repeater.
- 2) Remove the top cover from the RR-454 chassis. Do this by removing the five #6 x 3/8" mounting screws at the bottom edges of the cover. Lift the cover away.
- 3) Remove the three #6 x 3/8" screws that secure the front edge of the main PC board to the standoff and chassis "L" brackets.
- 4) Connect a jumper between J302 pins 3 and 4.
- 5) Place SW401 lever #6 in the OFF position.
- 6) Disconnect the duplexer from the transmitter and receiver.
- 7) Connect a Wattmeter to the transmitter output port (J201).
- (9) 8) Rotate power control R218 fully CCW to set transmit power to zero.

POWER SUPPLY

- 1) Adjust R517 for +12.6 VDC at Z206 (TP58).
- 2) Adjust R507 for +9 VDC (+/- 0.1 VDC) at Z106 (TP61).
- 3) Adjust R503 for +13.8 VDC at the positive terminal of the external battery connector (J504).

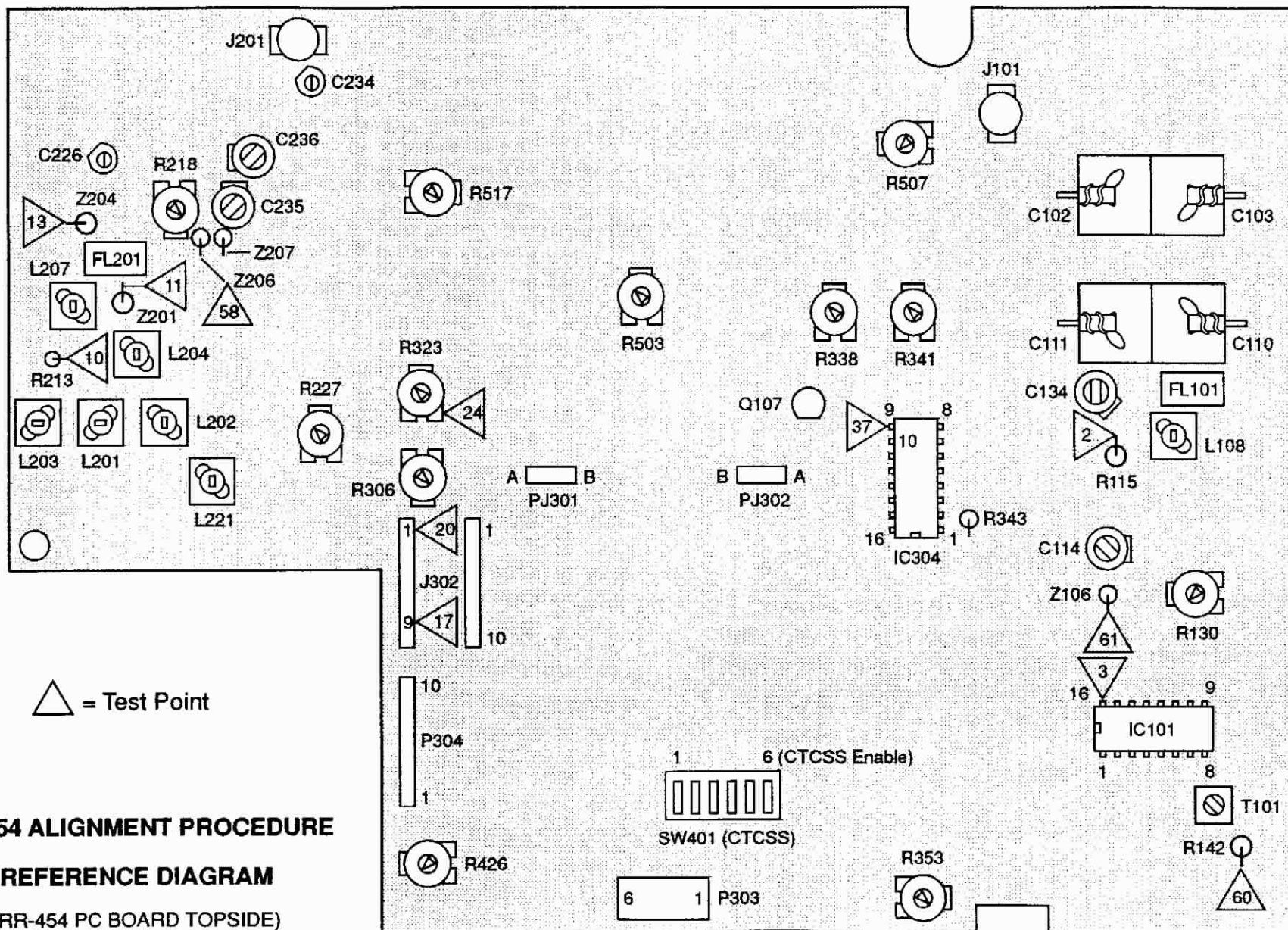
TRANSMITTER

- 1) Set C226, C234, C235 and C236 to the half-meshed position.
- 2) Key the transmitter using one of the following methods:
 - a) Ground J302 pin 10 (key line).
 - b) Ground P303 pin 5 (remote microphone key).
 - c) Ground P304 pin 10 (external PTT).
 - d) Connect a RSM-23 hand microphone and press the key button.
- 3) Connect a DC coupled oscilloscope or a DC Voltmeter to TP10 and tune L201, L202 and L203 for maximum deflection.
- 4) Connect the meter or scope to TP11 and tune L207, then L204 for a minimum level.
- 5) Adjust R218 fully clockwise.
- 6) Connect the meter or scope to TP13 and adjust FL201 for a minimum level.
- 7) Tune C226, C235, C236 and C234 for maximum power as seen on the Wattmeter (at least 7 Watts).
- 8) If necessary, re-tune L204, L207 and FL201 to get 7 Watts, minimum.
- 9) Adjust L221 to set the TX frequency (+/- 200 Hz).
- 10) Un-key the transmitter and disconnect the Wattmeter.
- 11) If not already done, align the duplexer as described in the duplexer alignment section.

- 12) Connect the duplexer to the repeater TX (J201) and RX (J101) ports and the Wattmeter to the duplexer antenna port.
- 13) Key the transmitter. Re-tune C235, C236 and C234 for maximum power (5 Watts minimum at duplexer port).
- 14) Make sure that all spurious harmonics are at least 52 dBc.
- 15) Set SW401 lever #6 to the ON position.
- 16) Set SW401 to the correct CTCSS frequency. With the transmitter keyed, adjust R426 for +/- 600 Hz of transmitted deviation.
- 17) Apply a 1 KHz, 1 VRMS tone to the remote TX audio input port (P303 pin 1) and adjust R227 to give 4.75 KHz of deviation as seen on the modulation meter.

RECEIVER

- 1) Set SW401, lever #6 to the OFF position.
- 2) Disconnect the duplexer at the RX port (J101) and connect an RF generator.
- 3) Adjust R130 fully CCW to open carrier squelch.
- 4) Connect a SINAD measuring device to TP 60.
- 5) Connect a DVM to TP2 and adjust L108 and FL101 for maximum voltage (+0.9 to 1.1 VDC).
- 6) Connect an oscilloscope (probe on 10 x) to IC101 pin 16.
- 7) Connect the other channel of the oscilloscope to the tone output of the signal generator. Place the oscilloscope in xy mode.
- 8) Set the signal generator to the input frequency of the repeater, modulated with a 30 Hz tone at 20 KHz of deviation. Set the level high enough to observe the passband on the oscilloscope.
- 9) Tune C102, C103, C110 and C111 for maximum amplitude of the passband. Reduce the generator level as needed to keep Q106 from saturating.

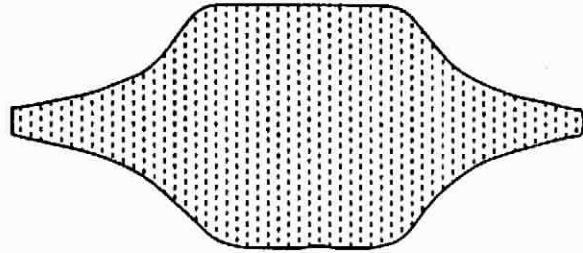


RR-454 ALIGNMENT PROCEDURE

REFERENCE DIAGRAM

(RR-454 PC BOARD TOPSIDE)

- 10) Tune C134 for the maximum amplitude and flattest response. After this adjustment, do not re-tune C134.



PASSBAND

- 11) Re-tune C102, C103, C110 and C111 for maximum amplitude of the passband.
- 12) Remove the scope probe from IC101 pin 16.
- 13) Inject a 1 KHz tone at 7.5 KHz deviation and adjust C114 for best SINAD, reducing the signal level as needed.
- 14) Reduce the deviation to 3 KHz and increase the generator level to full-quieting. Then connect an oscilloscope to TP24.
- 15) Adjust T101 for maximum amplitude of the 1 KHz signal. The waveform should be symmetrical and undistorted.
- 16) Re-adjust C102, C103, C110 and C111 for best sensitivity. Sensitivity should be $.25 \mu\text{V}$ or better.
- 17) Increase the input signal by 3 dB. Then increase the deviation until the SINAD meter returns to 12 dB. This deviation is the acceptance bandwidth of the receiver. 7.5 KHz is the minimum. Less than 7.5 KHz indicates that the "IF" was misaligned or that the L.O. frequency is incorrect.
- 18) Disconnect the RF signal generator from J101 and connect the duplexer receiver cable to J101.
- 19) Re-adjust C102, C103, C110 and C111 for best sensitivity. Sensitivity should be better than $.32 \mu\text{V}$.

- 20) Set the signal generator level to a minimum (-127 dBm).
- 21) With R130 fully CCW (unsquelched), attach a Voltmeter or oscilloscope to the collector of Q107. The Voltmeter should read 0 Volts.
- 22) Adjust R130 CW until the collector of Q107 goes high.
- 23) Increase the signal level slowly. Squelch should break between 6 and 12 dB SINAD.
- 24) Decrease the signal level from the "breakpoint." You should have at least 2 dB of hysteresis.
- 25) With a full-quieting 1 KHz signal (-70 dBm) applied, adjust R323 for 2.1 Vp-p at J302 pin 1.
- 26) Remove the repeat disable jumper between J302 pins 3 and 4.
- 27) Connect the duplexer to the RX port (J101).
- 28) With the generator output padded (10 W = +40 dBm), inject a 1KHz tone at 3KHz of deviation on the RX frequency. Make sure that this tone is a full-quieting signal.
- 29) Adjust R306 to produce +/- 3 KHz of repeat deviation as shown on a service monitor modulation meter. The meter must be set to the repeater TX frequency.
- 30) Reduce the generator signal level to 12 dB SINAD and make sure desense is within specification. To do this, disable the transmitter with the shorting plug and find the 12 dB Sinad point. Increase the generator level by 1 dB and remove the shorting plug. The Sinad should remain at 12 dB or better. The following guidelines should be followed when measuring desense:
- Normal or inverted split/no amplifier: < 0.5 dB
Normal split with amplifier: < 1.5 dB
Inverted split with amplifier: < 2 dB
- 31) Set SW401, lever #6 to the ON position and verify that the unit decodes the correct CTCSS tone.

HANG TIME

- 1) If the repeater is used in a Telenex, leased-line, or modem system, set PJ302 to position A.
- 2) If the repeater will be used with PATRIOT RTX handhelds and an RP-200, set PJ302 to position B. Adjust R338 for about 5 seconds of hang time.
- 3) If the repeater is to be used in a standard repeater system, set PJ302 to position B and set the hang time to about 1 second.

TIME OUT TIMER

- 1) Connect an oscilloscope to TP 37 (IC304 pin 9) and adjust R341 to obtain a 44 ms period. This will set the hang time to about 3 minutes.
- 2) Other delay times can be obtained by connecting to another pin on IC304.

PJ301 SETTINGS FOR STANDARD, TELENEXUS AND MODEM APPLICATIONS

- 1) If the repeater will be used in a telenex or standard repeater system, set PJ301 to position "A."
- 2) If the repeater will be used in a modem application, set PJ301 to "B."

DUPLEXER

- 1) Pivot the PC board on its hinges to a vertical position to reach the four adjusting screws and locknuts on the duplexer tubes.
- 2) Unplug the two RF cables that connect the Transmitter and the Receiver to the Duplexer.
- 3) Connect a UHF Signal Generator to the antenna connector (UHF) on Repeater Plus rear panel.
- 4) Connect a Spectrum Analyzer to the Duplexer cable removed from the TRANSMITTER; then connect a 50 Ω load to the Duplexer cable removed from the RECEIVER. Note that each cable terminates in a MALE phono plug.

5) Tune the Signal Generator to the receiver INPUT frequency.

6) Tune the Spectrum Analyzer to the receiver INPUT frequency.

7) Carefully loosen the tuning screw locking nuts on the two TRANSMIT cavities.

IMPORTANT: The tuning screws are made of Aluminum. Do not replace these with steel or brass screws!

8) While keeping the locking nut snug, adjust one of the transmit tuning screws to achieve minimum transmission of the receive frequency as seen on the spectrum analyzer. This is best accomplished by turning the screw clockwise, just beyond the point of minimum transmission, and then backing the screw out counter-clockwise as you tighten the locking nut. Repeat this procedure for the other transmit tuning screw. You should be able to adjust the transmit filter so that the receiver frequency notch is at least 60 dB down and within 100 KHz of the desired notch.

9) Reverse the transmitter and receiver connections and tune the signal generator to the transmit frequency.

10) Carefully loosen the locking nuts on the two receive cavities.

11) While maintaining the locking nut snug, adjust one of the receive tuning screws to achieve minimum transmission of the transmit frequency. Use the same method as described in step 8. Repeat for the other screw. Again, the notch should be 60 dB down and within 100 KHz of the desired notch.

12) Disconnect the Spectrum Analyzer and the 50 Ω load from the Duplexer cables; then, reconnect the Duplexer cables to the Transmitter and to the Receiver.

13) Disconnect the Signal Generator from the rear panel antenna connector.

NOTE: The duplexer assembly should not be repaired in the field. All ports will measure DC short circuited to ground. Any repairs should be made at RITRON, INC.

CTCSS PROGRAMMING

- 1) Determine the CTCSS tone frequency to be programmed.
- 2) Set SW401 lever 6 (an on/off power switch for the tone circuitry) to the ON position.
- 3) Set SW401 levers 1 through 5 to program the desired tone frequency, as indicated in the CTCSS PROGRAMMING CHART below.

1 = Lever ON (closed) 0 = Lever OFF (open)

RR-454 CTCSS PROGRAMMING CHART

| Code | Freq. (Hz) | Levers 1—5 | Code | Freq. (Hz) | Levers 1—5 |
|------|---------------|---------------|------|---------------|---------------|
| XZ | 67.0 | 11111 | 2B | 118.8 | 10111 |
| XA | 71.9 | 01111 | 3Z | 123.0 | 00111 |
| WA | 74.4 | 11110 | 3A | 127.3 | 10110 |
| XB | 77.0 | 01110 | 3B | 131.8 | 00110 |
| SP | 79.7 | 11101 | 4Z | 136.5 | 10101 |
| YZ | 82.5 | 01101 | 4A | 141.3 | 00101 |
| YA | 85.4 | 11100 | 4B | 146.2 | 10100 |
| YB | 88.5 | 01100 | 5Z | 151.4 | 00100 |
| ZZ | 91.5 | 11011 | 5A | 156.7 | 10011 |
| ZA | 94.8 | 01011 | 5B | 162.2 | 00011 |
| ZB | 97.4 | 11010 | 6Z | 167.9 | 10010 |
| 1Z | 100.0 | 01010 | 6A | 173.8 | 00010 |
| 1A | 103.5 | 11011 | 6B | 179.9 | 10001 |
| 1B | 107.2 | 01001 | 7Z | 186.2 | 00001 |
| 2Z | 110.9 | 11000 | 7A | 192.8 | 10000 |
| 2A | 114.8 | 01000 | M1 | 203.5 | 00000 |

- 4) Set the CTCSS encode level, by adjusting R426 for approximately 600 Hz of deviation, as indicated on the deviation meter. Combined deviation (voice and sub-audible) must not exceed 5 KHz.

RWR-10 ALIGNMENT PROCEDURE

To align the RWR-10 remote unit, begin with the "Test Equipment Required" and "Preliminary" sections on page 9.

NOTE: After the RWR-10 has been installed, it might need fine-tuning, depending upon the application.

- 1) Plug a DTMF-style telephone with a standard modular plug into the RR-454 modular jack NEXT TO the jack labeled PHONE LINE INPUT.
- 2) Using the RF signal generator set to the repeater receive frequency, radiate a 1 KHz signal at 3 KHz deviation to the RR-454, with the appropriate CTCSS tone.

CAUTION: To prevent damage to the RF Generator, DO NOT connect the Signal Generator to the RR-454 antenna connector.

- 3) Turn on the repeater by plugging in its AC power cord or DC supply connector. The repeater is NOT equipped with an on/off switch.
- BE CERTAIN THAT THE RR-454 ANTENNA CONNECTOR IS PROPERLY TERMINATED WITH A 50 Ω LOAD.
- 4) With the telephone handset OFF-HOOK, use a small standard screwdriver or a tuning tool, to make the potentiometer adjustments described below.
 - 5) Adjust R620 for the desired audio-tone level in the handset receiver when it is off-hook.
 - 6) Adjust Gain Balance R616 and Phase Balance R613 for a null in the REMOTE TX AUDIO signal, as seen with an oscilloscope attached to the REMOTE TX AUDIO line (P601 pin 1), with NO microphone signal input.
 - 7) Speak loudly or whistle into the handset microphone, and adjust R617 for 3 to 5 KHz deviation of the transmitted signal, as monitored by a Deviation Meter set to the transmit frequency.
 - 8) OPTIONAL - With the handset ON-HOOK, adjust R623 for the desired audio level in an external 8 Ω speaker across the outside contact pair of the REMOTE CONTROL PHONE 6-position modular jack.

RITRON RR-454 ACCESSORY & REMOTE CONNECTOR PINS

SIGNALING PLUG P304 (FOR RDQC-2, ETC.):

| <u>Pin</u> | <u>Function</u> | <u>Signal Input/Output Levels</u> |
|------------|-----------------------|--|
| 1 | Spare Pin | No Connection |
| 2 | TX RDQC (Encoder Out) | 1.2 VRMS |
| 3 | Ext. Decode | Open = No tone detected Ground = valid decode |
| 4 | Spare Pin | No Connection |
| 5 | Ground | 0 VDC |
| 6 | Spare Pin | No Connection |
| 7 | +9 VDC | Regulated +9 VDC for RDQC-2 |
| 8 | RX AUDIO | 0.38 VRMS |
| 9 | Spare Pin | No Connection |
| 10 | Ext. PTT | Open = No PTT Ground = PTT |

ACCESSORY CONNECTOR J302 (FOR TELENEXUS, AUTOPATCH, ETC.):

| <u>Pin</u> | <u>Function</u> | <u>Signal Input/Output Levels</u> |
|------------|-----------------|--|
| 1 | Received Audio | 0.775 VRMS |
| 2 | Spare Pin | No Connection |
| 3 | Ground | 0 VDC |
| 4 | Repeat Disable | Open = Normal Repeat Ground = Repeat Disabled |

ACCESSORY CONNECTOR J302 (CONT.):

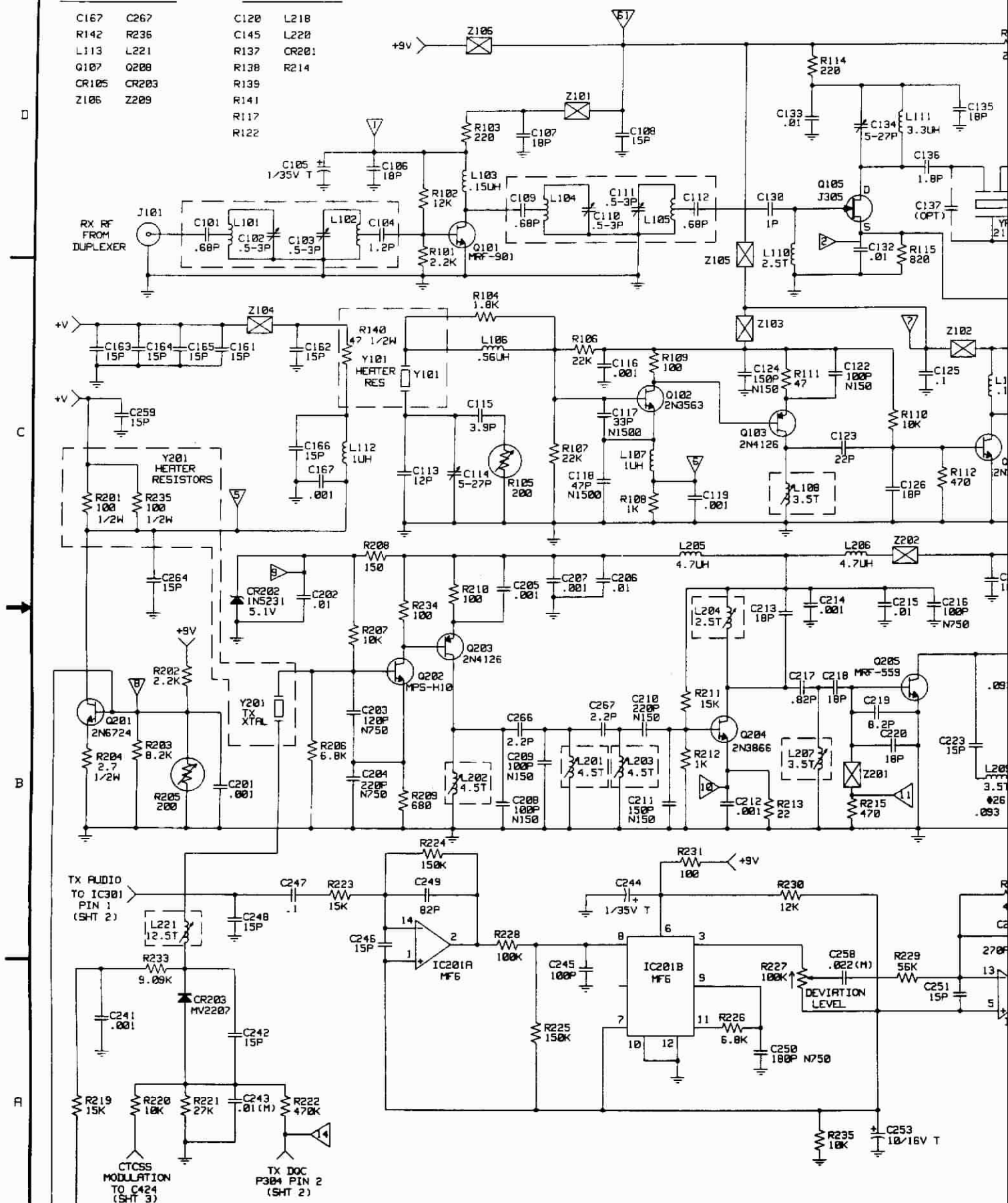
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|----|----------------------|---|
| 5 | +12 VDC | Accessory Supply, Reg. +12 VDC |
| 6 | _____ | Carrier Squelch |
| 7 | CTCSS Encode Disable | _____ |
| 8 | Tone Squelch Enable | Open = No Tone Detected Ground = Valid Tone Received |
| 9 | Transmit Audio Input | 0.25 VRMS |
| 10 | Key | Open = No Transmit Ground = Transmit |

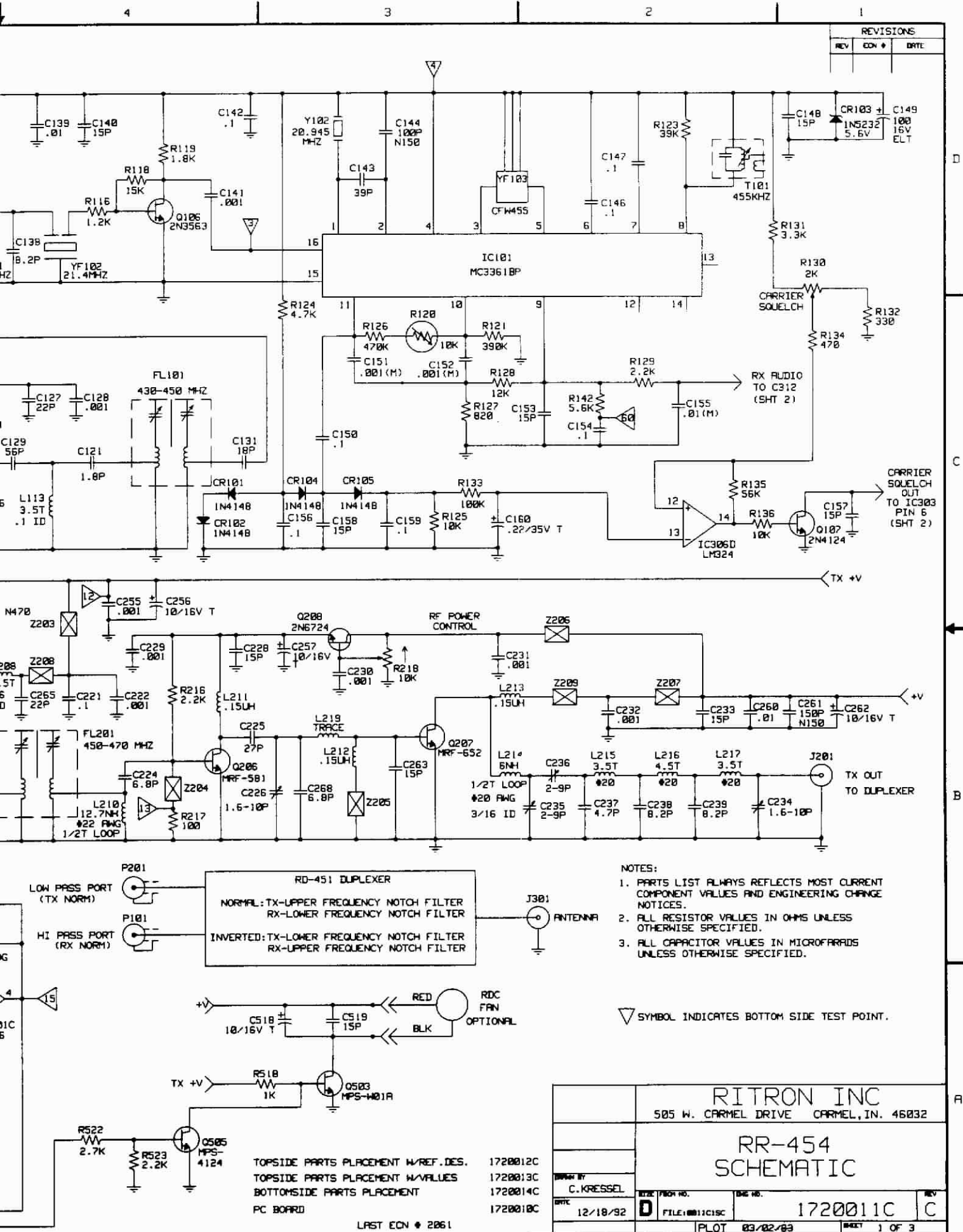
REMOTE PLUG P303 (FOR RWR-10):

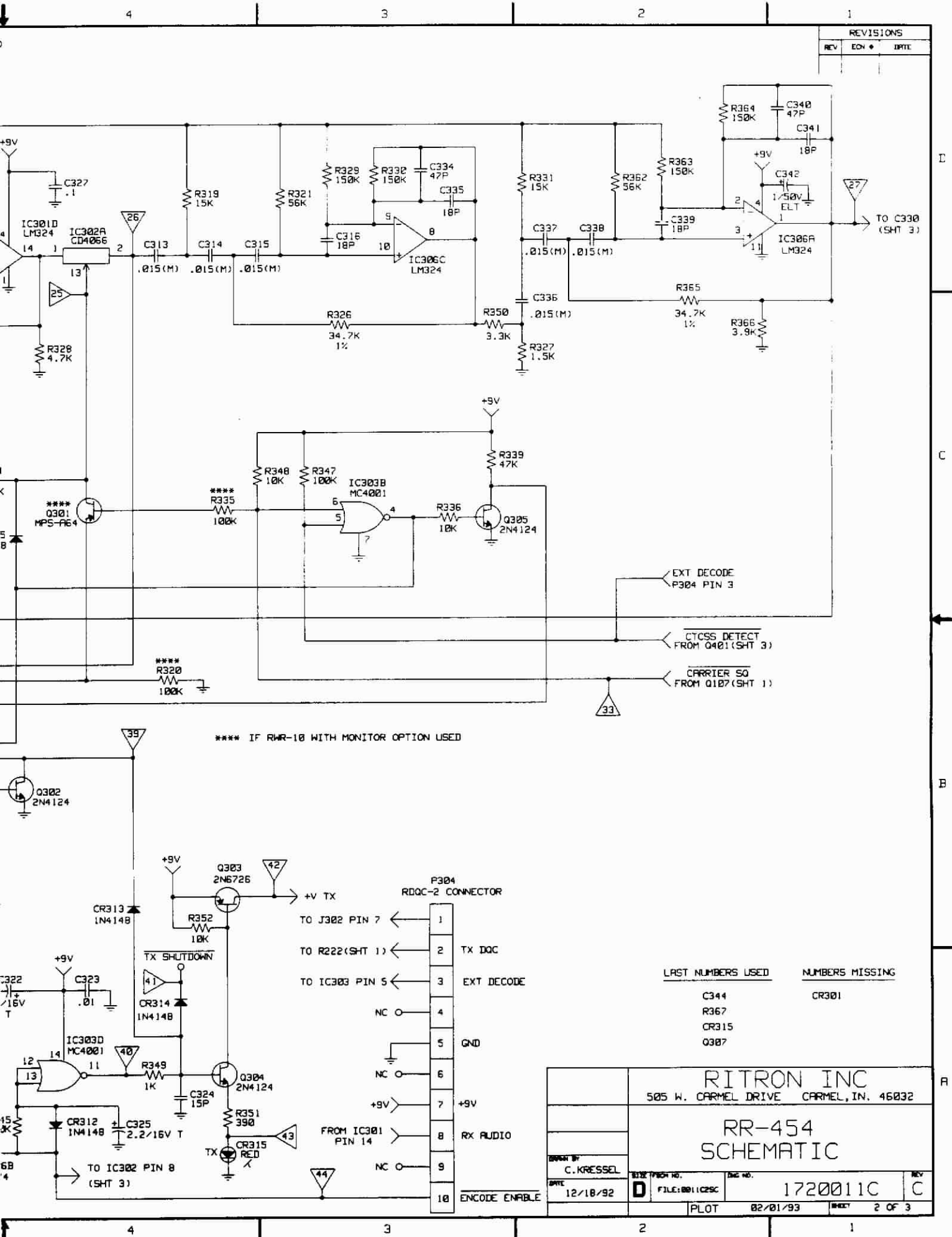
| <u>Pin</u> | <u>Function</u> | <u>Signal Input/Output Levels</u> |
|------------|-----------------|---|
| 1 | Remote TX Audio | 1.0 VRMS |
| 2 | Ground | 0 VDC |
| 3 | +12 VDC | Remote Supply, Reg. +12 VDC |
| 4 | Monitor | Open = Monitor Ground = No Monitor |
| 5 | Remote Key | Open = No Transmit Ground = Transmit |
| 6 | Remote RX Audio | 0.5 VRMS |

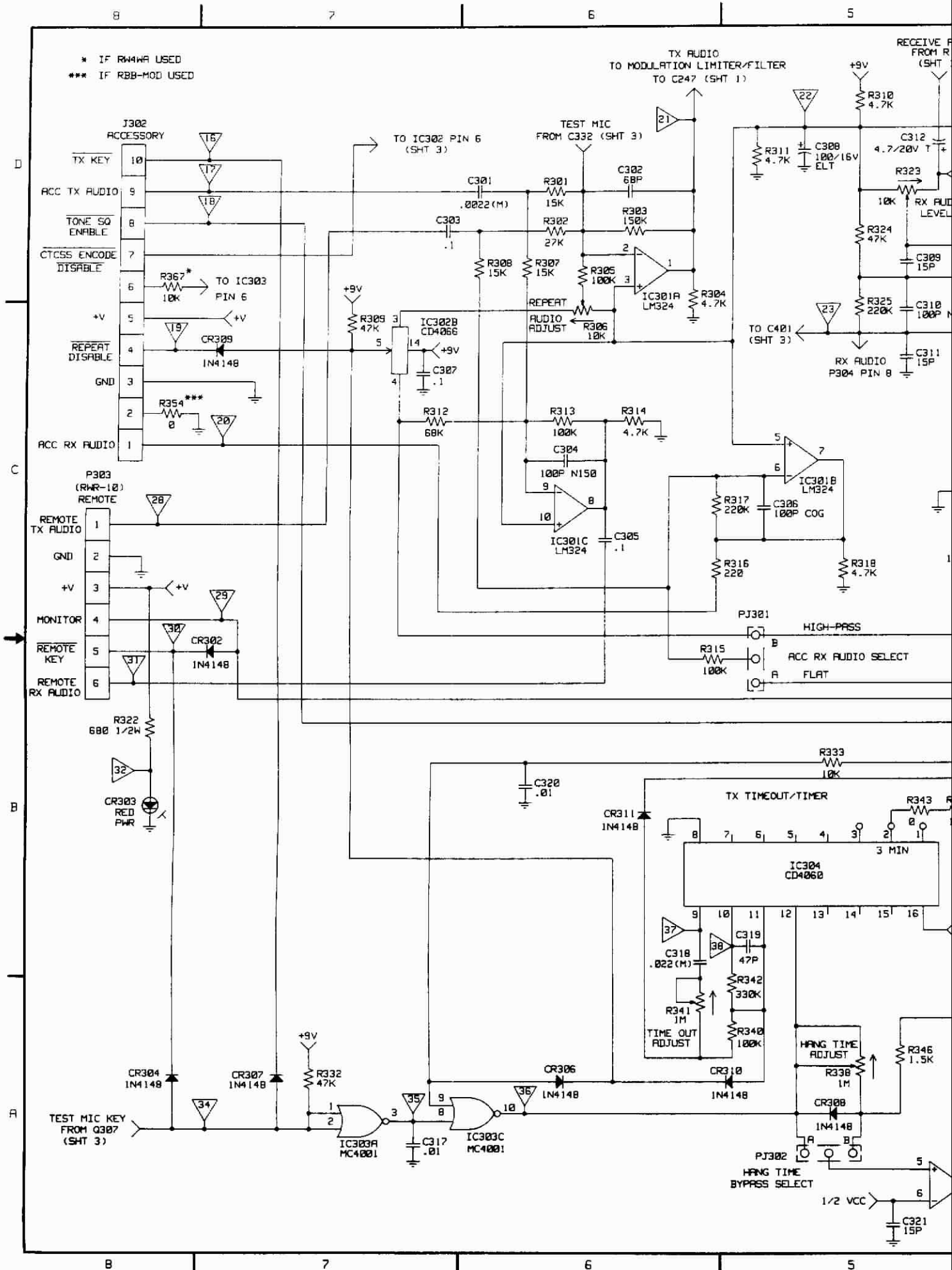
NUMBERS MISSING

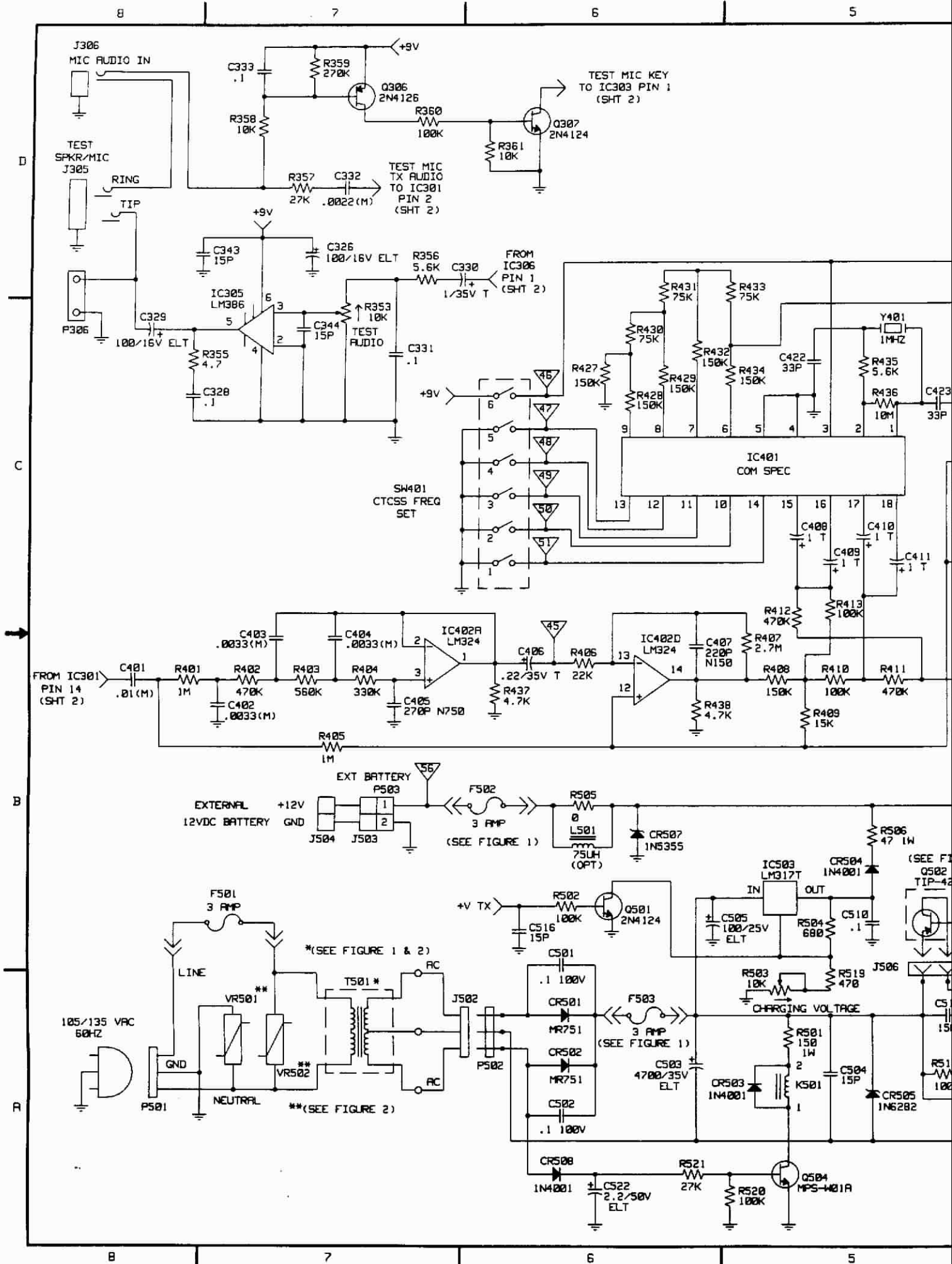
| | |
|------|-------|
| C120 | L218 |
| C145 | L220 |
| R137 | CR201 |
| R138 | R214 |
| R139 | |
| R141 | |
| R117 | |
| R122 | |











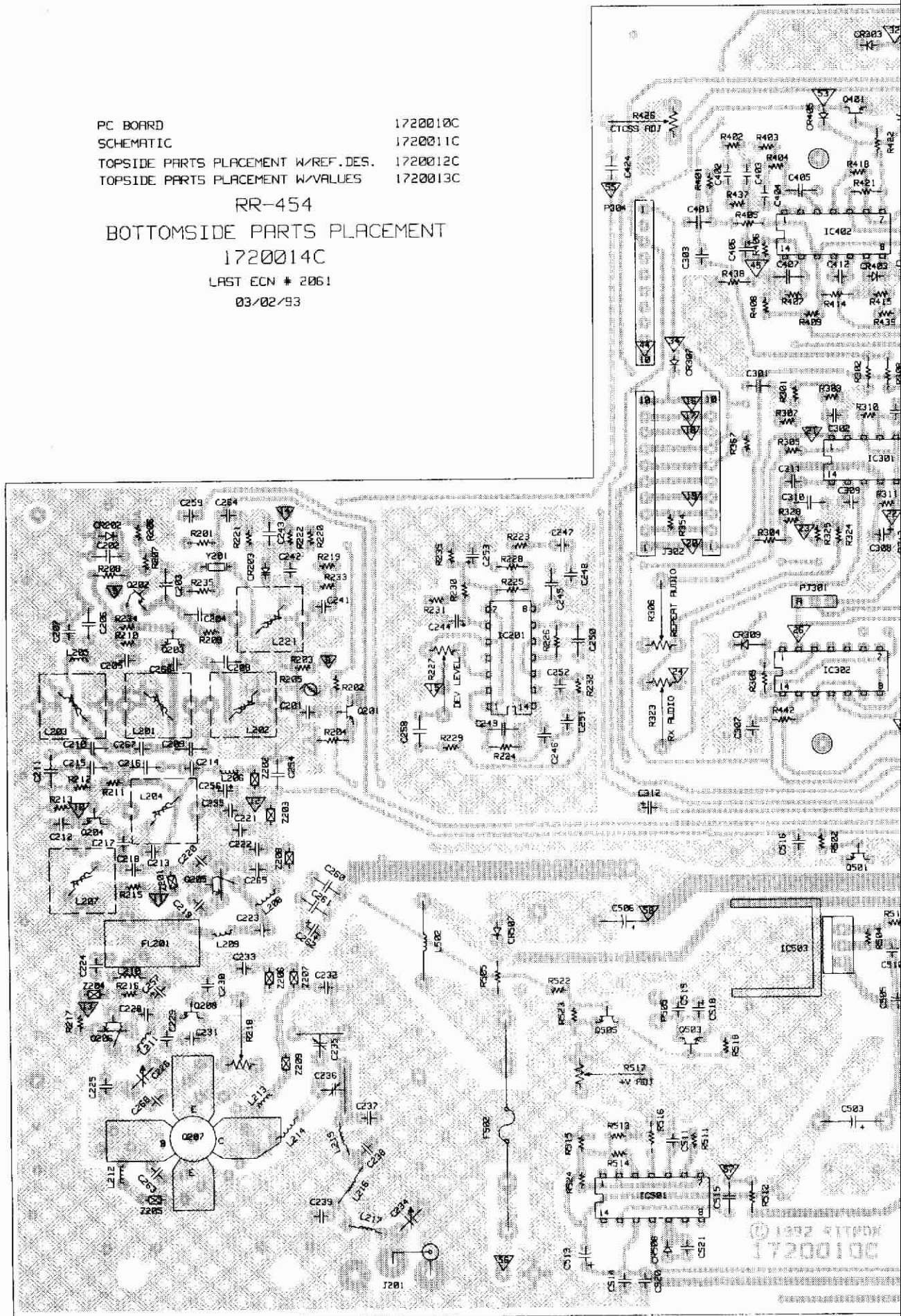
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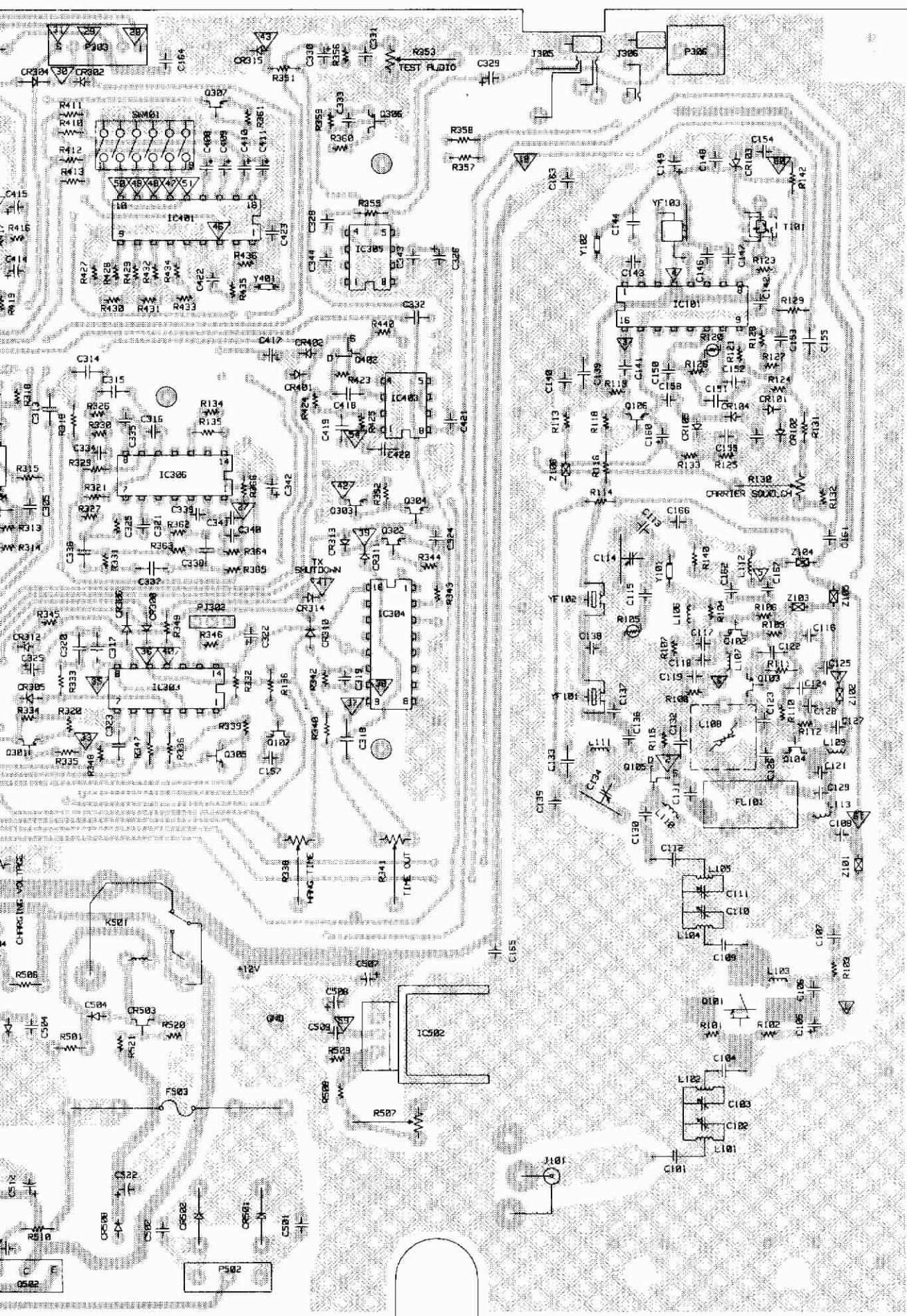
PC BOARD 1720010C
 SCHEMATIC 1720011C
 TOPSIDE PARTS PLACEMENT W/REF.DES. 1720012C
 TOPSIDE PARTS PLACEMENT W/VALUES 1720013C

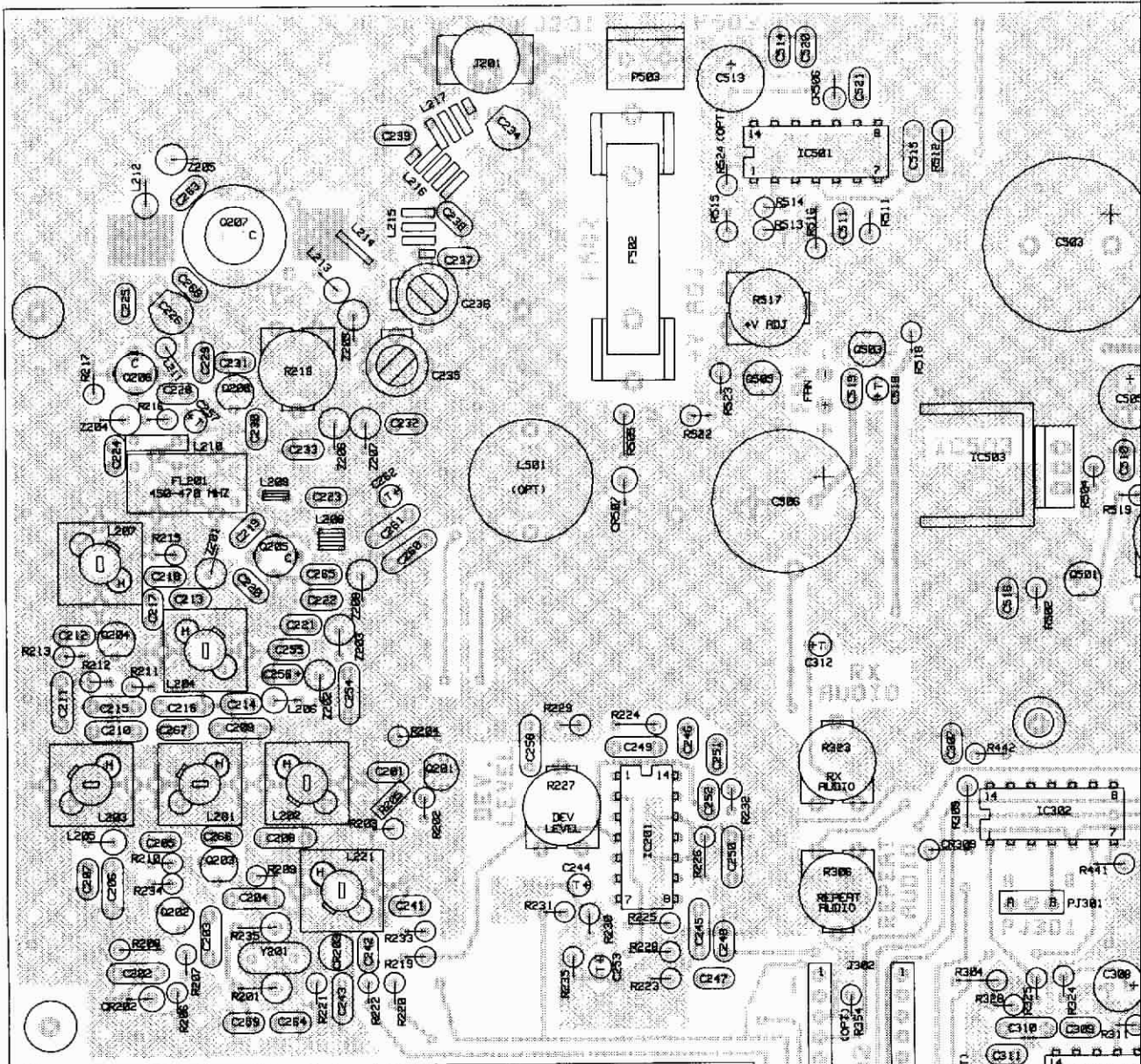
RR-454
 BOTTOMSIDE PARTS PLACEMENT
 1720014C

LAST ECN # 2061

03/02/93







RR-454
1720012C
TOPSIDE PARTS PLACEMENT
PARTS WITH REFERENCE DESIGNATORS

| | |
|-----------------------------------|----------|
| PC BOARD | 1720010C |
| SCHEMATIC | 1720011C |
| TOP SIDE PARTS PLACEMENT W/VALUES | 1720013C |
| BOTTOMSIDE PARTS PLACEMENT | 1720014C |

LAST ECN # 2061

03/02/93

